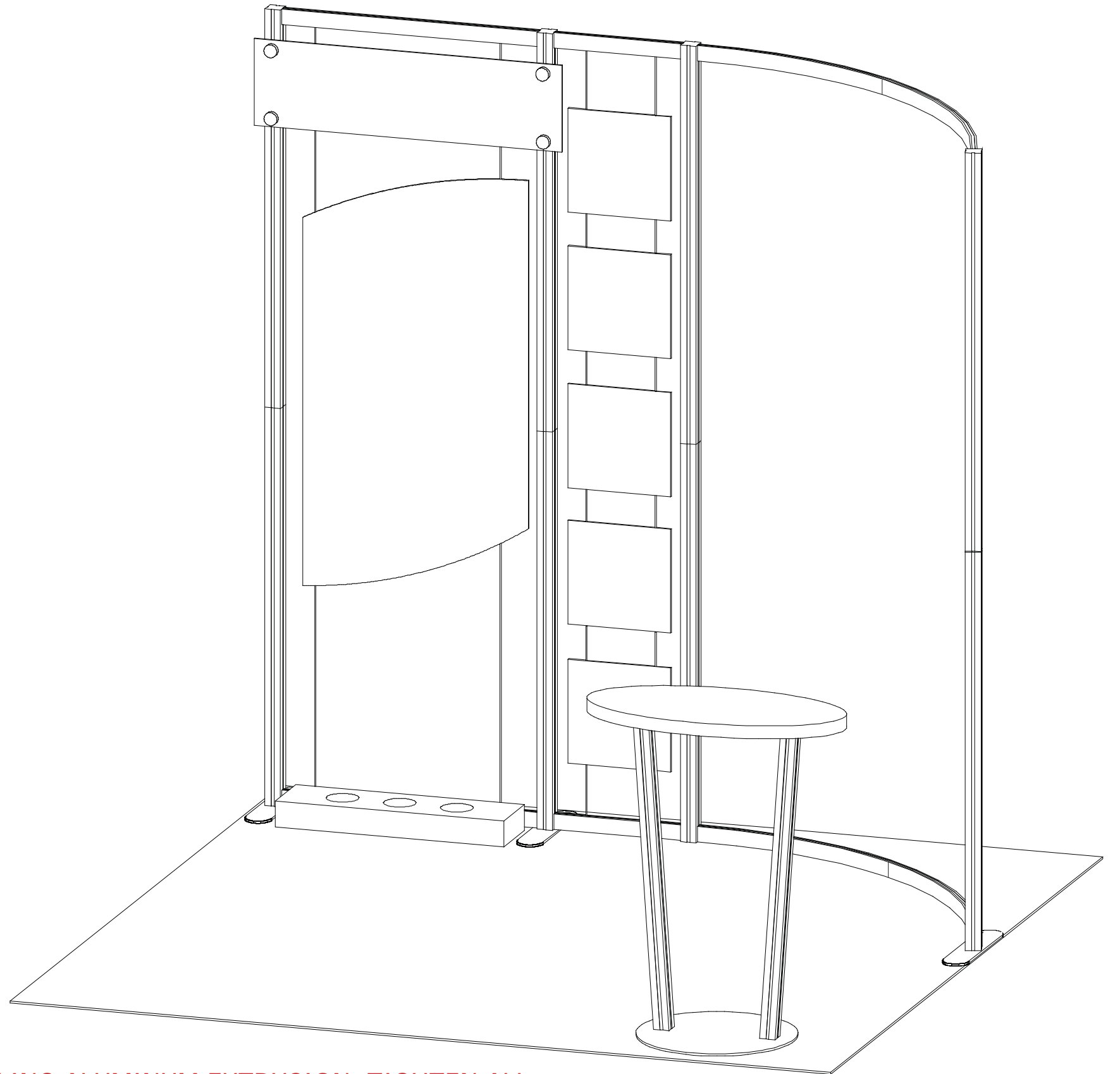
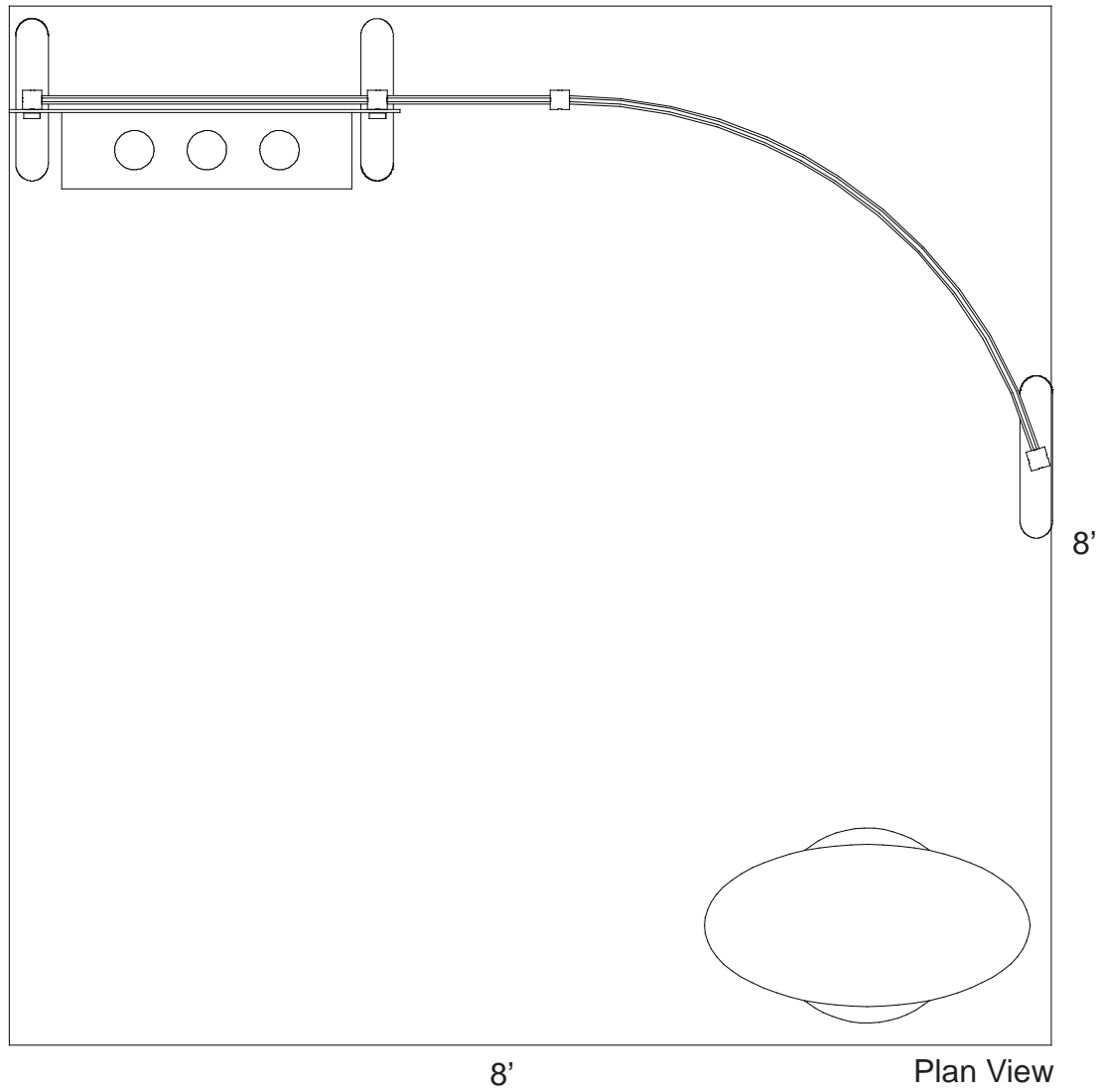


**visionary**<sup>™</sup>  
DESIGNS



WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

# visionary™ IDESIGNS

## Using Your Setup Instructions

The Visionary Designs Setup Instructions are created specifically for your configuration. They are laid out sequentially, including an exploded view of the entire display, and then a logical series of detailed steps to assemble the main structure and components. We encourage you to study the instructions **before** attempting to assemble your exhibit.

Each page reminds you to tighten the setscrews after disassembling your exhibit to prevent loss of the locks and setscrews (see below in RED). This is **VERY IMPORTANT**.

## Cleaning and Packing Your Display

- 1) Use care when cleaning aluminum extrusion or acrylic inserts. Use only non-abrasive cleaners.
- 2) When cleaning laminate inserts or countertops, use mild cleansers and a soft material such as cotton.
- 3) Keep all display components away from extreme heat and long exposure to sunlight to avoid warping and fading.
- 4) Retain all packing material. It will make re-packing much easier and will reduce the likelihood of shipping damage.



**The Tool**

Most Visionary Designs exhibits can be assembled with the supplied Hex Key Tool. Occasionally, a flat head screwdriver may be required.



**Typical Connection**

Most horizontal extrusion connections have a patented expandable lock. This lock inserts into the groove of an opposing extrusion. Tightening the lock with the Hex Key Tool expands the lock and creates a strong positive connection.



**Typical Connection (cont'd)**



**Detail B**

**Numbered Label**

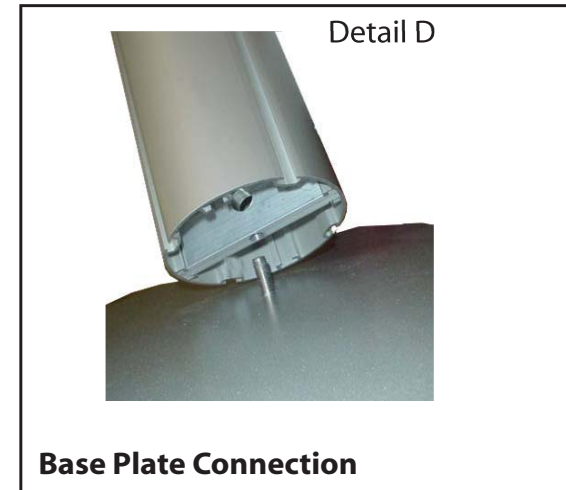
Each extrusion contains a numbered label which corresponds with setup instructions. The label is located within a groove of the extrusion (when possible). With Visionary Designs the labels contain Black numbers unless otherwise specified.



**Detail C**

**Horizontal Inline Connection** (remove only one setscrew)

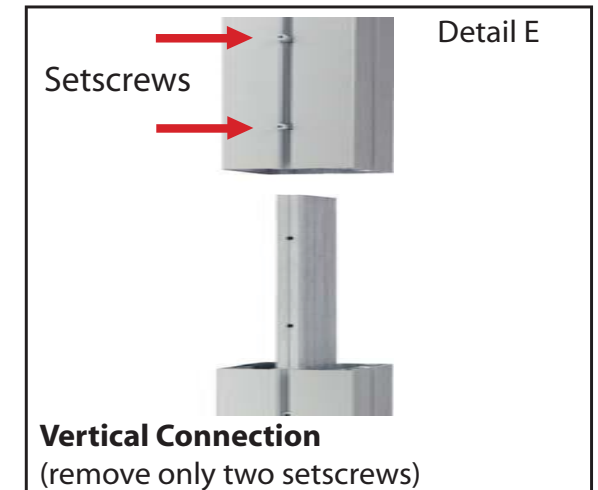
Remove only (1) setscrew when disassembling. Replace setscrew in extrusion after assembling it. Before packing, replace setscrew in extrusion to avoid losing it.



**Detail D**

**Base Plate Connection**

Attach base plate to round or square vertical extrusion using the bolt provided. Be careful not to strip the threads.



**Detail E**

**Vertical Connection**  
(remove only two setscrews)

When vertical extrusions are packed in portable cases rather than crates or tubs, they must be broken down into smaller sections which then require assembly.

Remove only (2) setscrews when disassembling. Replace setscrews in extrusion after assembling it. Before packing, replace setscrews in extrusion to avoid losing them.

**WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING**

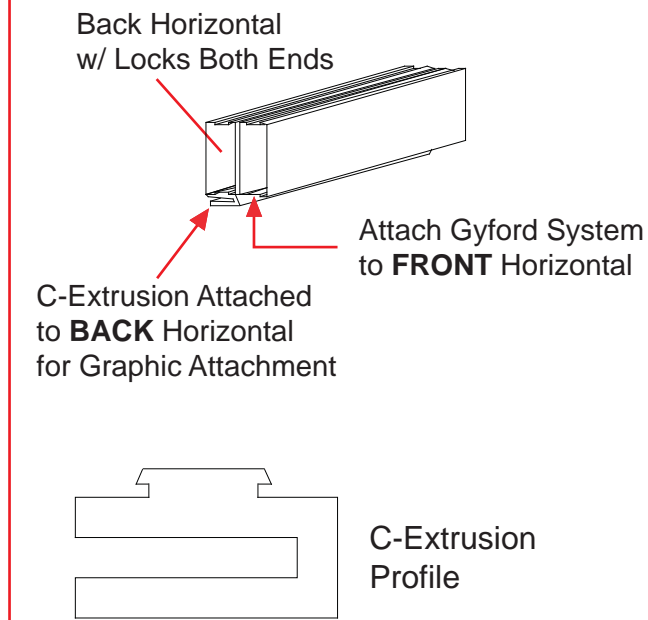
Item	Qty.	Description
1	4	Base Plate
2	4	46" h Lower Vertical Extrusion
3	4	46" h Upper Vertical Extrusion
4/4A	1/1	30" w Horizontal Extrusion
5/5A	1/1	15" w Horizontal Extrusion
6A/6B	1/1	29" w Curved Horizontal Extrusion
6C/6D	1/1	29" w Curved Horizontal Extrusion

Steps:

- 1) Attach vertical extrusions [2] to base plates [1].
- 2) Connect upper verticals to lower verticals [3 to 2], using connection connector piece as shown.
- 3) Connect curved horizontal extrusions [6A to 6B and 6C to 6D].
- 4) Attach horizontal **LOWER** bars between vertical assemblies as shown in illustration.
- 5) Slide c-extrusions into groove of vertical extrusions where indicated.
- 6) Attach horizontal **UPPER** bars between vertical assemblies as shown in illustration.

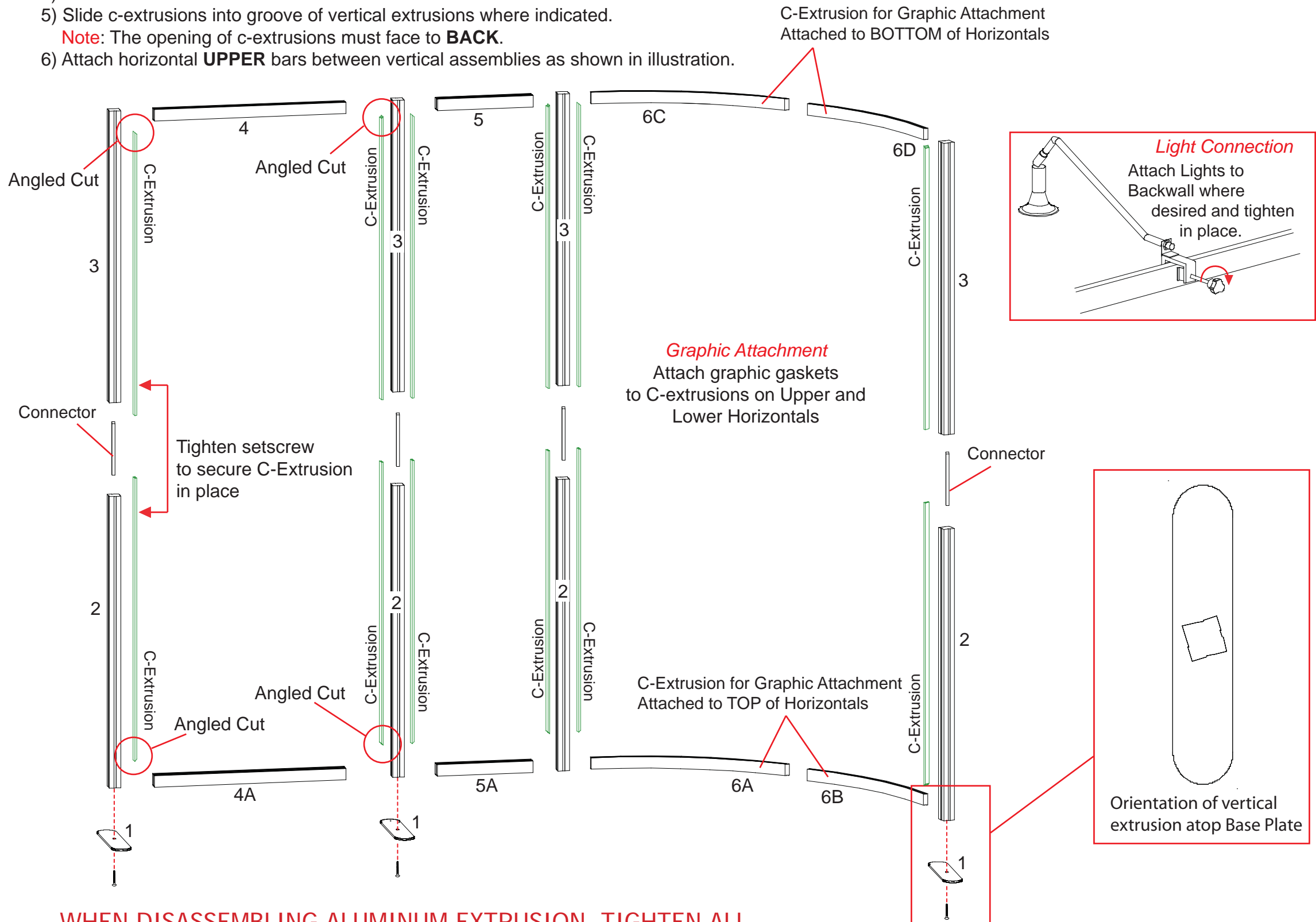
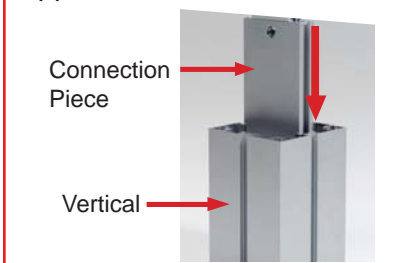
**Note:** The opening of c-extrusions must face to **BACK**.

**Extrusion # 4, 4A, 5 and 5A**



**Connection Detail**

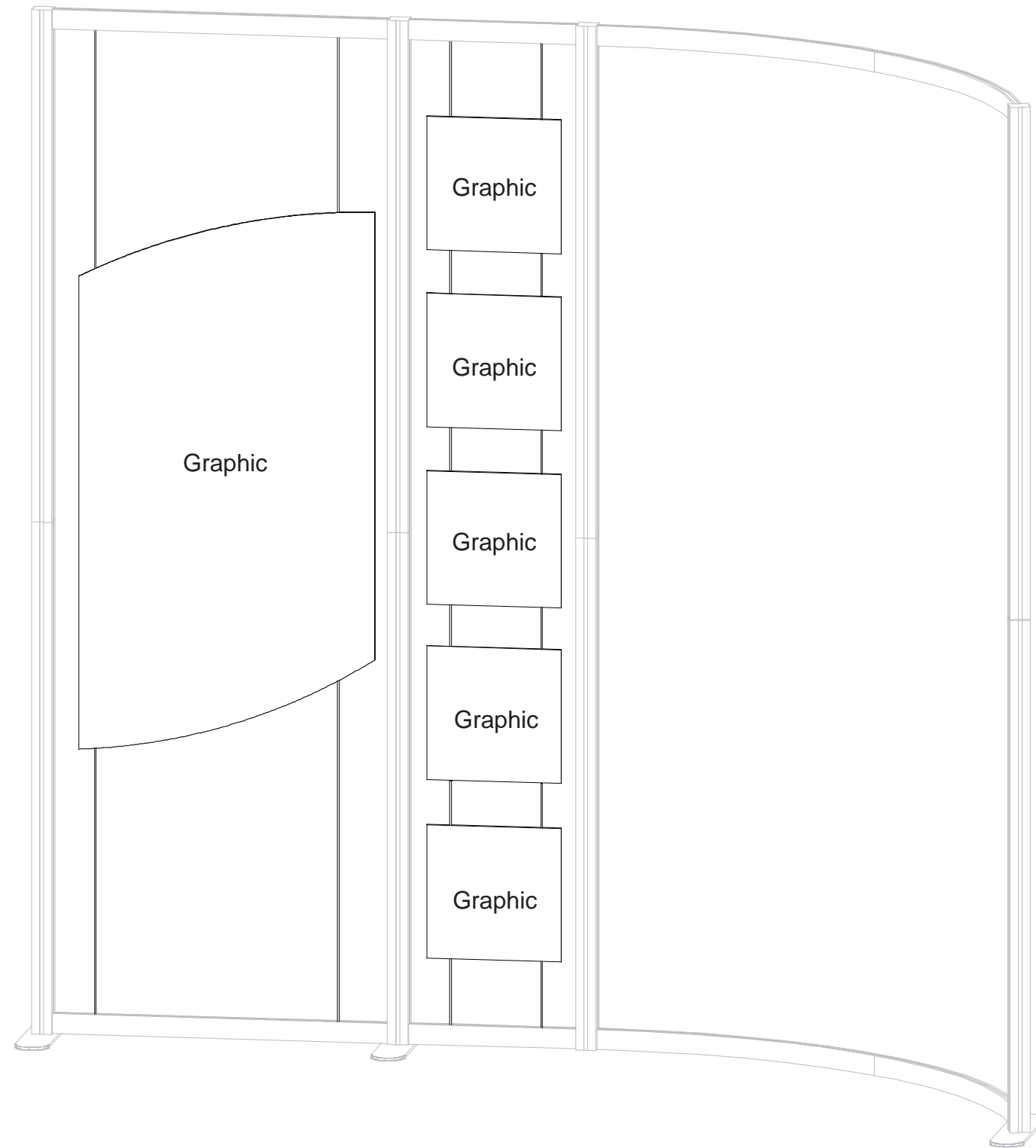
Connection piece has been removed for shipping. Slide piece into lower vertical, tighten into place and attach upper vertical.



**WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING**

Steps:

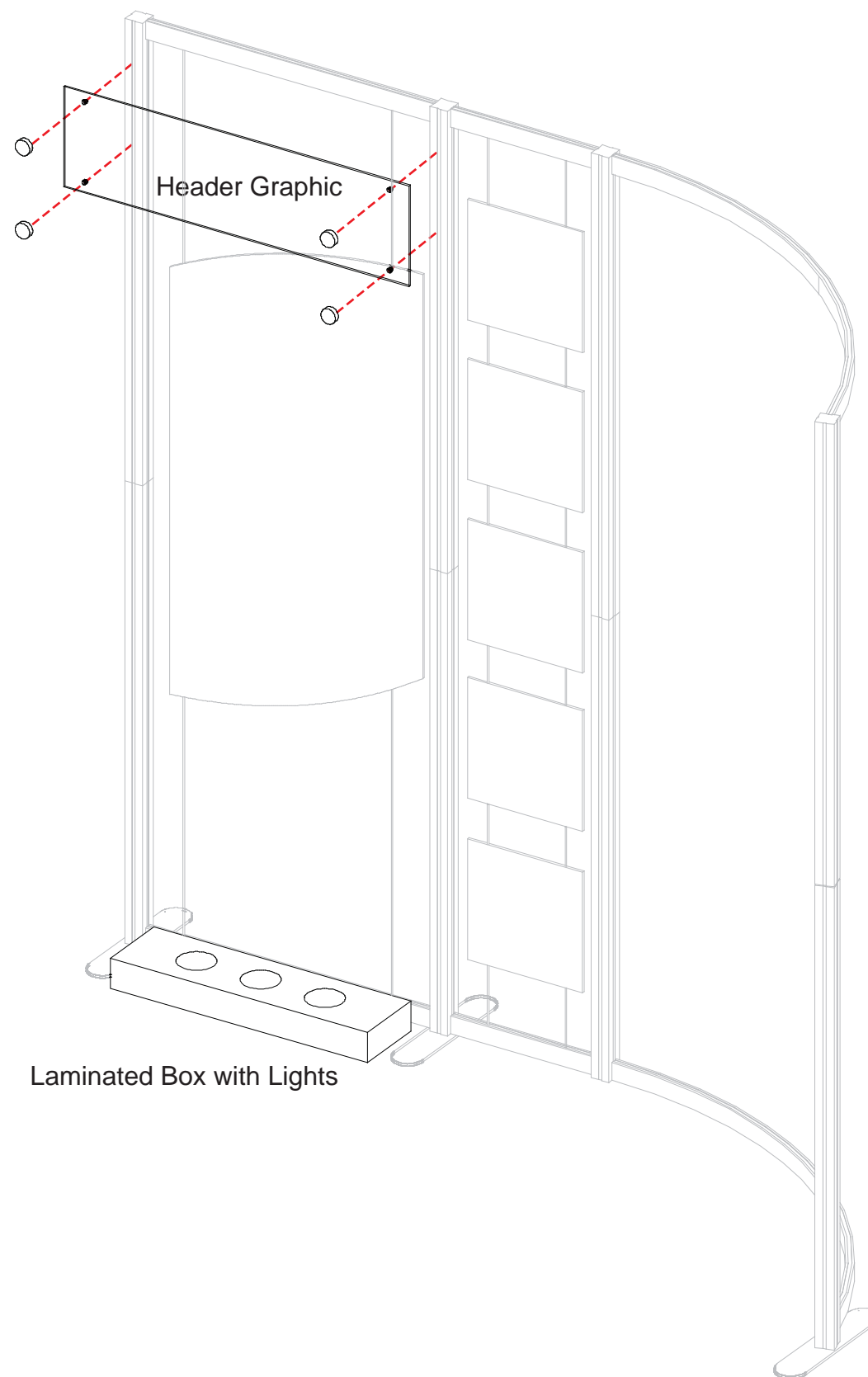
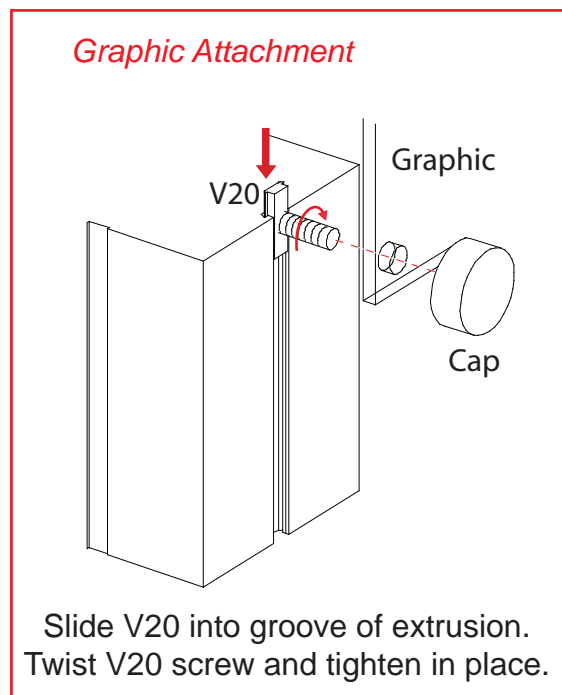
- 1) Attach Gyford System with graphics to FRONT horizontal bars, see next page for Gyford installation instruction.



**WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING**

Steps:

- 1) Attach header graphic to assembled backwall where indicated, see Graphic Attachment detail.
- 2) Place laminated box with lights as shown in illustration.



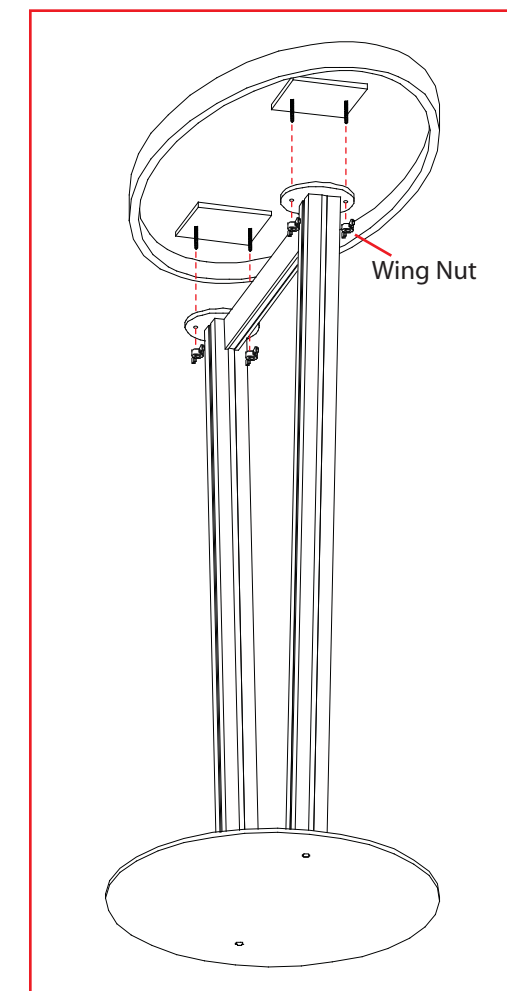
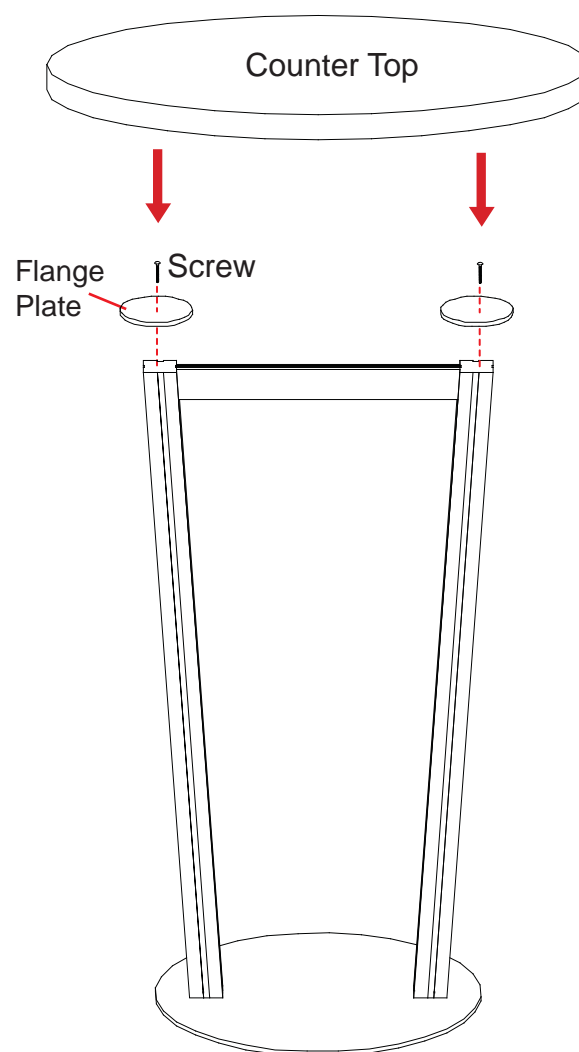
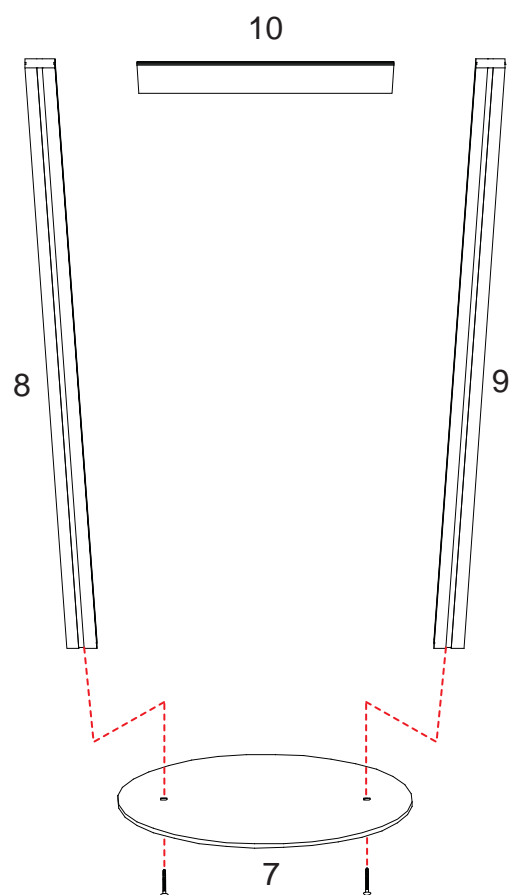
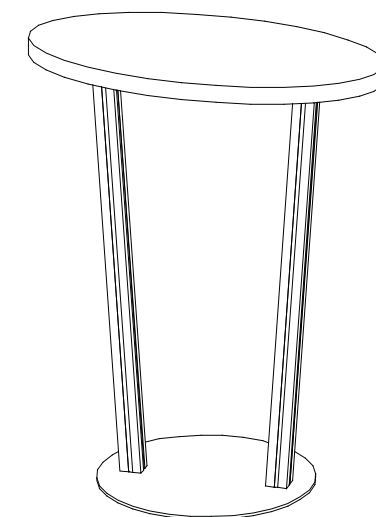
**WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING**

866.652.2100

Item	Qty.	Description
7	1	Base Plate
8	1	37.461" h Right Vertical Extrusion
9	1	37.461" h Left Vertical Extrusion
10	1	15.674" w Horizontal Extrusion

Steps:

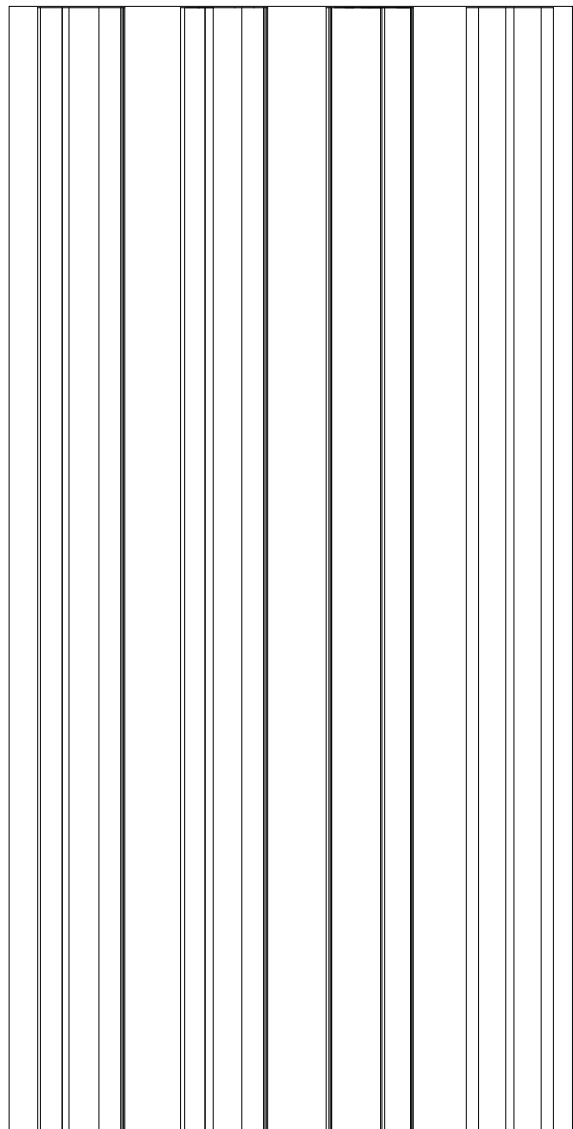
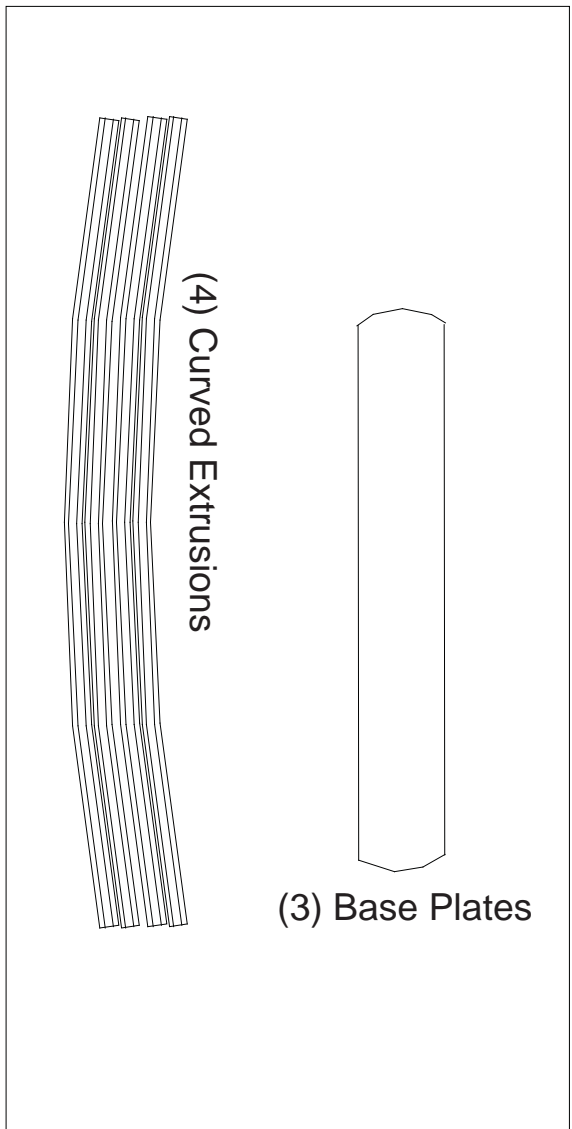
- 1) Attach left and right vertical extrusions [8 and 9] to base plate [7].
- 2) Attach horizontal extrusion [10] between vertical extrusions, horizontal [10] must be flush with vertical extrusions [8 and 9]
- 3) Attach flange plates atop vertical extrusions using screws provided.
- 4) Set counter top on assembled base and secure with wing nuts.



**WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING**

Case 1: Backwall Components

Top View of Each Level



(3) Halogen Lights

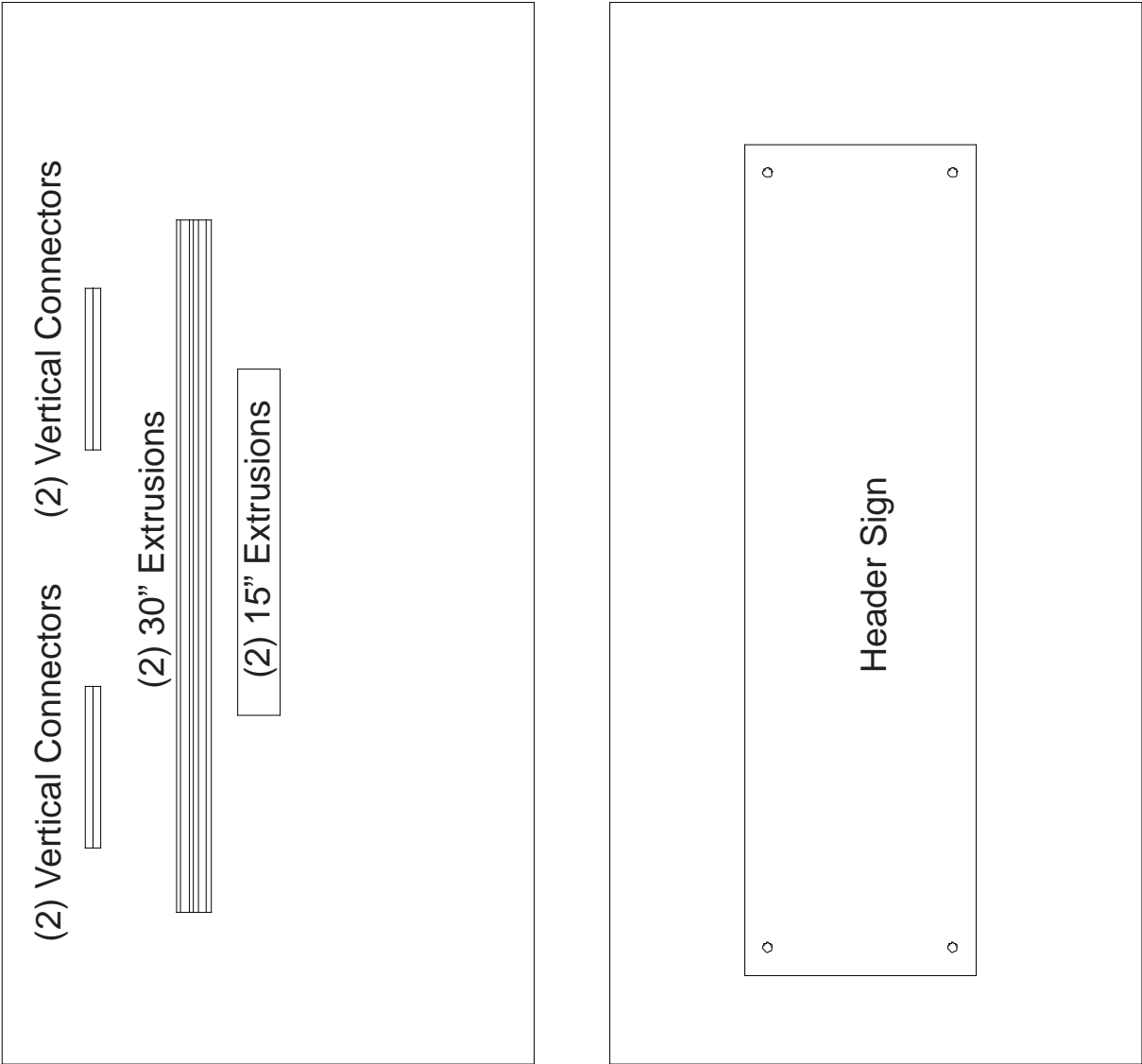
Fabric Graphics

Setup Hardware and Graphics

WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

Case 2: Backwall Components

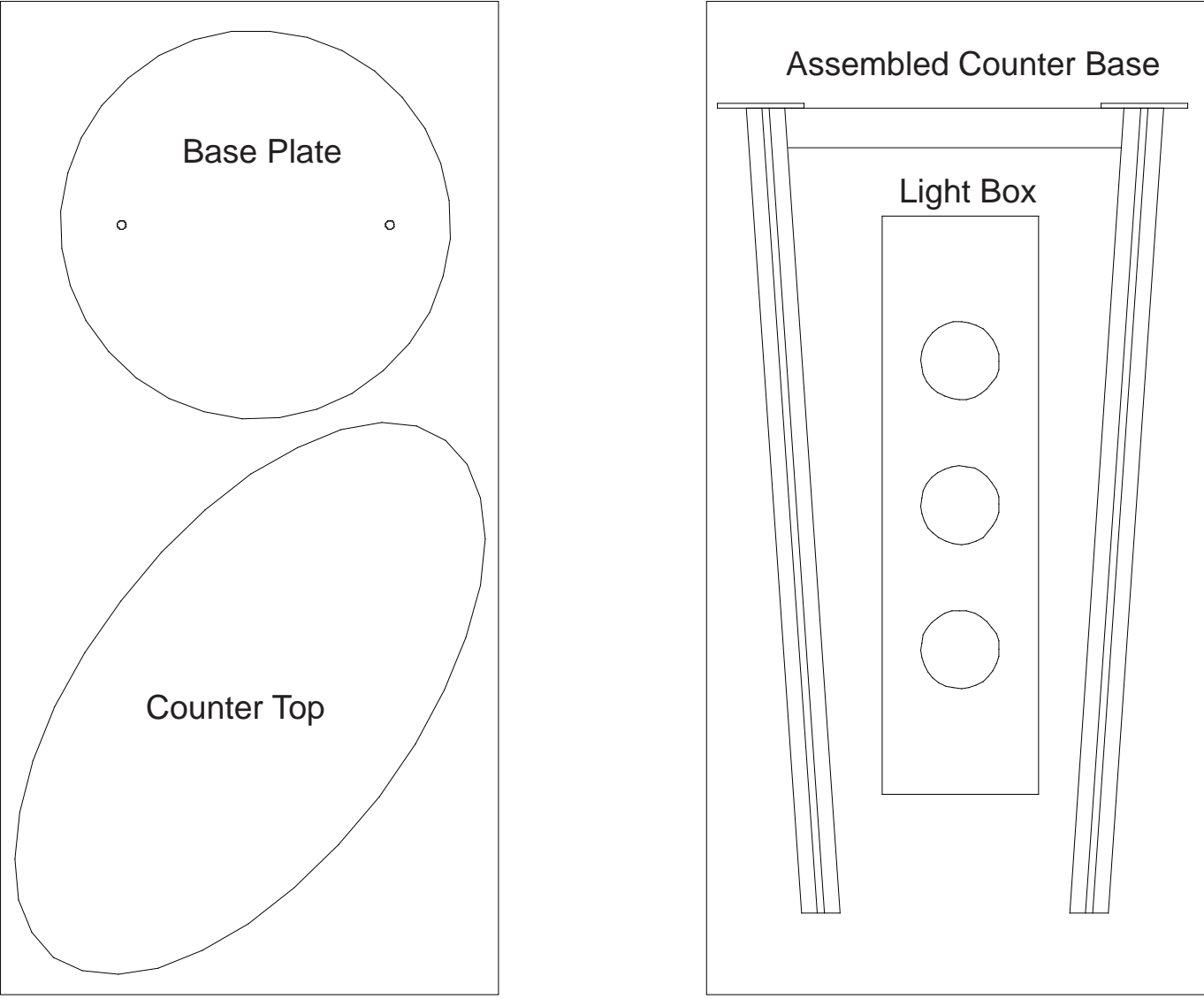
Top View of Each Level



WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

Case 3: Counter Components

Top View of Each Level



WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING