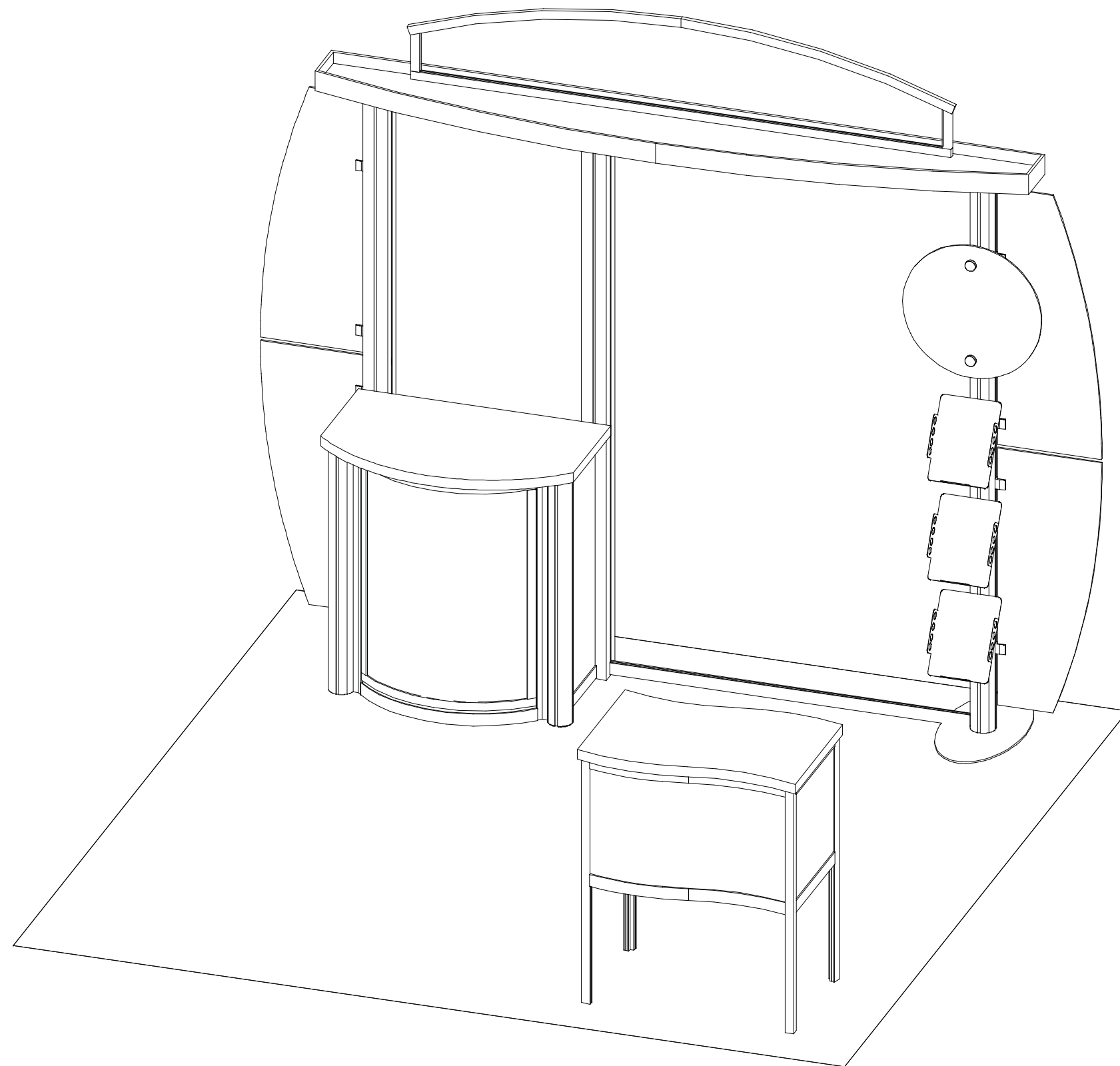


10'

Plan View



WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

# visionary™ DESIGNS

## Using Your Setup Instructions

The Visionary Designs Setup Instructions are created specifically for your configuration. They are laid out sequentially, including an exploded view of the entire display, and then a logical series of detailed steps to assemble the main structure and components. We encourage you to study the instructions **before** attempting to assemble your exhibit.

Each page reminds you to tighten the setscrews after disassembling your exhibit to prevent loss of the locks and setscrews (see below in RED). This is **VERY IMPORTANT**.

## Cleaning and Packing Your Display

- 1) Use care when cleaning aluminum extrusion or acrylic inserts. Use only non-abrasive cleaners.
- 2) When cleaning laminate inserts or countertops, use mild cleansers and a soft material such as cotton.
- 3) Keep all display components away from extreme heat and long exposure to sunlight to avoid warping and fading.
- 4) Retain all packing material. It will make re-packing much easier and will reduce the likelihood of shipping damage.



**The Tool**

Most Visionary Designs exhibits can be assembled with the supplied Hex Key Tool. Occasionally, a flat head screwdriver may be required.



**Typical Connection**

Most horizontal extrusion connections have a patented expandable lock. This lock inserts into the groove of an opposing extrusion. Tightening the lock with the Hex Key Tool expands the lock and creates a strong positive connection.



**Typical Connection (cont'd)**



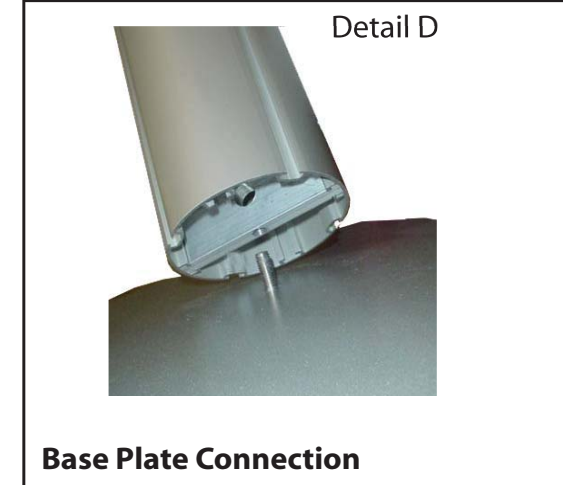
**Numbered Label**

Each extrusion contains a numbered label which corresponds with setup instructions. The label is located within a groove of the extrusion (when possible). With Visionary Designs the labels contain Black numbers unless otherwise specified.



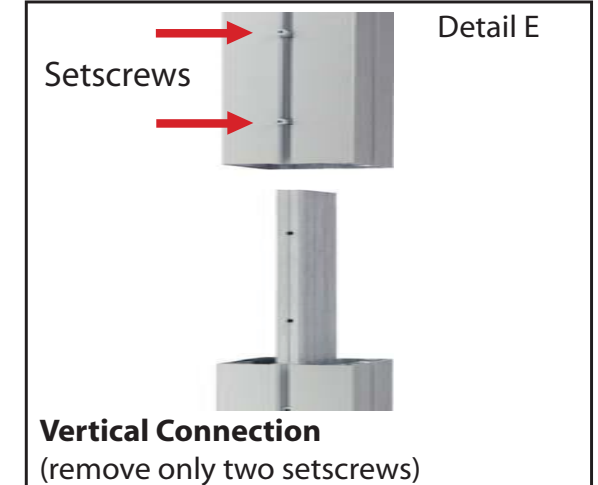
**Horizontal Inline Connection** (remove only one setscrew)

Remove only (1) setscrew when disassembling. Replace setscrew in extrusion after assembling it. Before packing, replace setscrew in extrusion to avoid losing it.



**Base Plate Connection**

Attach base plate to round or square vertical extrusion using the bolt provided. Be careful not to strip the threads.



**Vertical Connection**  
(remove only two setscrews)

When vertical extrusions are packed in portable cases rather than crates or tubs, they must be broken down into smaller sections which then require assembly.

Remove only (2) setscrews when disassembling. Replace setscrews in extrusion after assembling it. Before packing, replace setscrews in extrusion to avoid losing them.

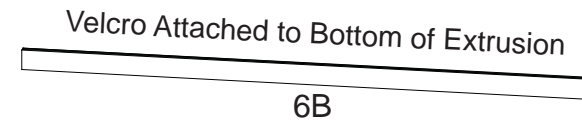
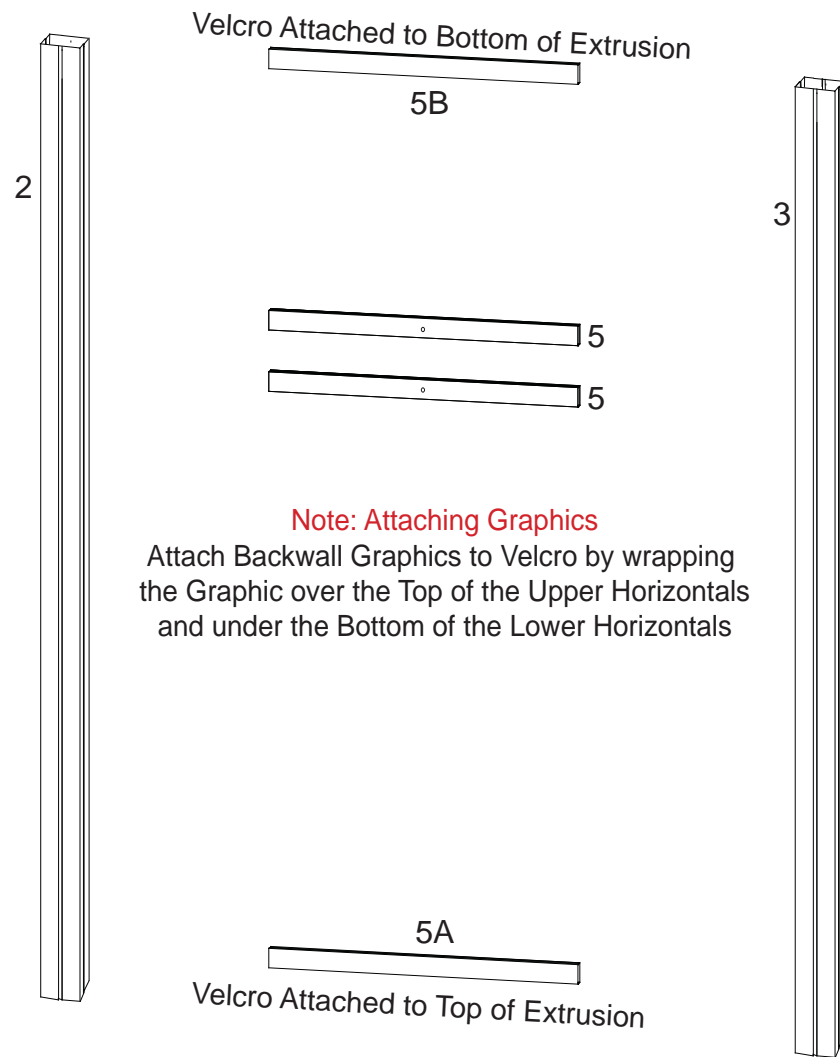
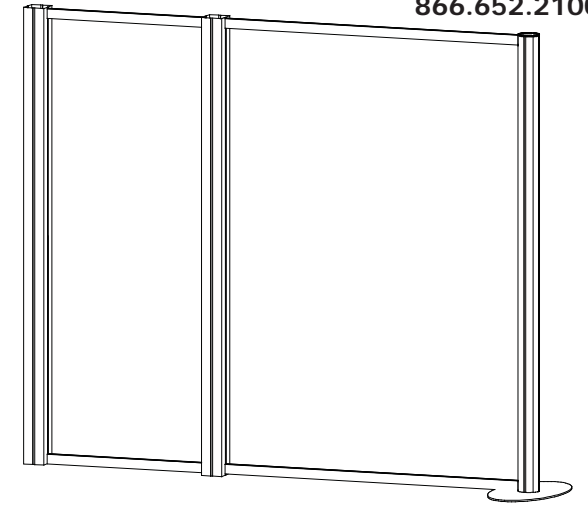
**WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING**

Item	Qty.	Description
1	1	Oval Base Plates
2	1	84" Vertical Extrusion w/ Canopy Attachment
3	1	84" Vertical Extrusion
4	1	84" Vertical Extrusion w/ Canopy Attachment
5	2	28" Horizontal Extrusion for Monitor Mount Attachment
5A/5B	1/1	28" Horizontal Extrusion
6A/6B	1/1	52" Horizontal Extrusion

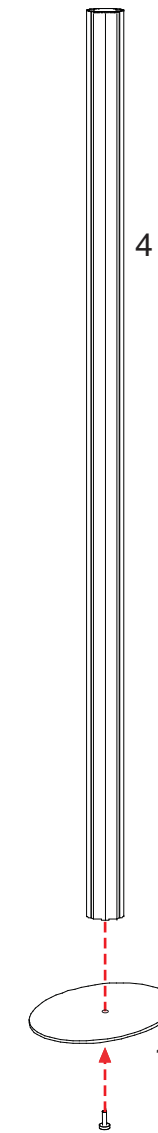
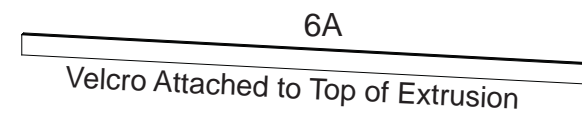
**Steps**

- 1) Attach Vertical extrusion [4] to the Oval base plate [1].
- 2) Attach Horizontal extrusions [5, 5A and 5B] between vertical extrusions [2 and 3] as shown.
- 3) Attach Horizontal extrusions [6A and 6B] between vertical extrusions [3 and 4] as shown.

866.652.2100



Note: Attaching Graphics  
Attach Backwall Graphics to Velcro by wrapping the Graphic over the Top of the Upper Horizontals and under the Bottom of the Lower Horizontals



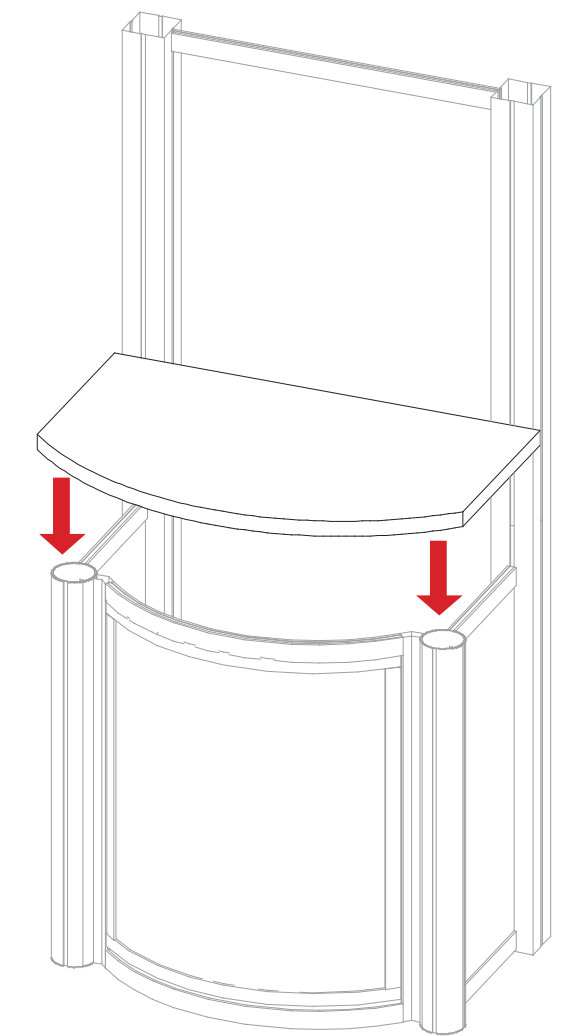
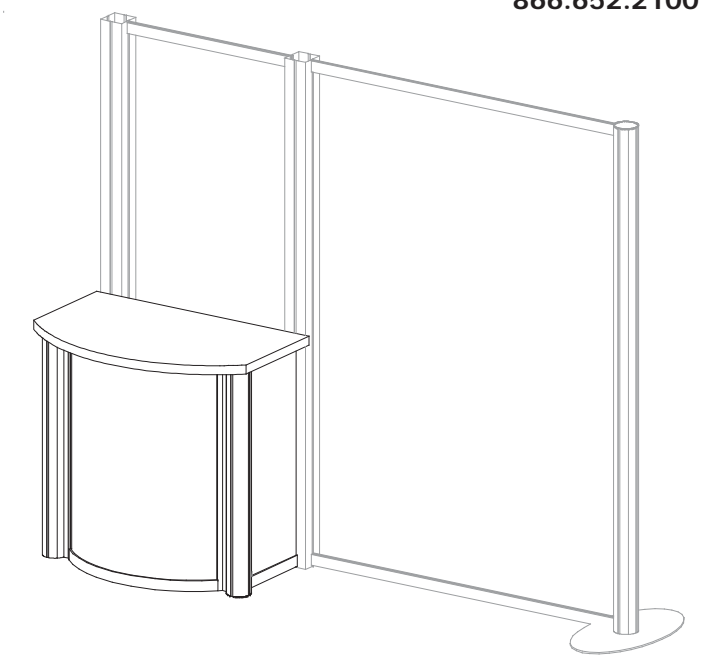
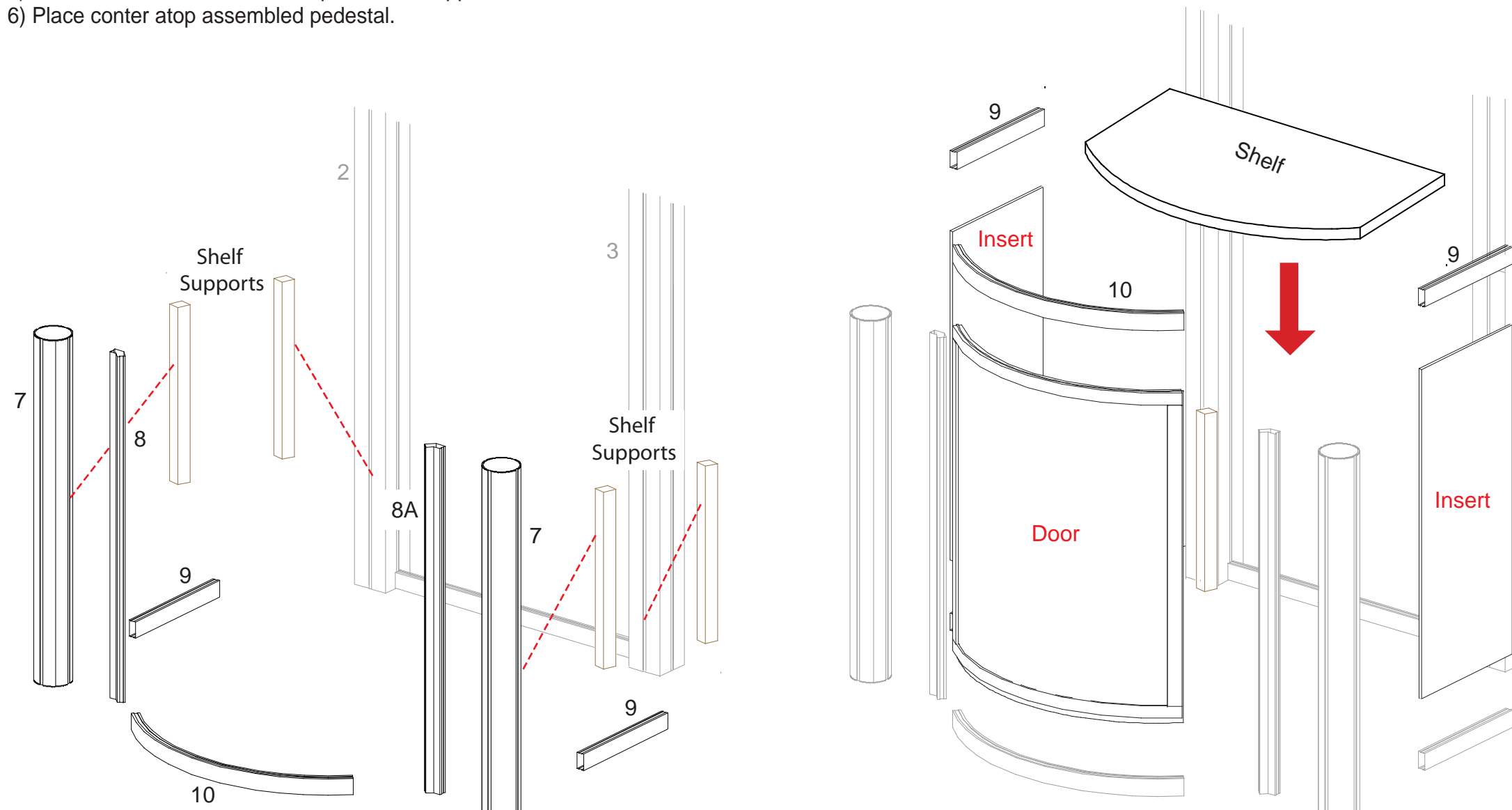
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Item	Qty	Description
7	2	38" h Round Vertical Extrusion
8	1	38" h 135° Vertical Extrusion w/ Door Stop
8A	1	38" h 135° Vertical Extrusion w/ Door Hinge
9	4	12.5" w Horizontal Extrusion
10	2	Curved Horizontal Extrusion
	4	Internal Shelf Support

Steps

- 1) Attach 135° extrusions to round vertical extrusions [8 to 7 and 8A to 7] as shown below.  
**NOTE:** Extrusions [7/8 and 7/8A] should remain assembled when shipping.
- 2) Attach lower horizontal extrusions [9 and 10] between vertical extrusions [8 and 8A] as shown.
- 3) Place inserts and door where indicated.
- 4) Attach upper horizontal extrusions [9 and 10] between vertical extrusions [7] as shown.
- 5) Insert internal shelf and set atop velcroed supports.
- 6) Place counter atop assembled pedestal.



**WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING**

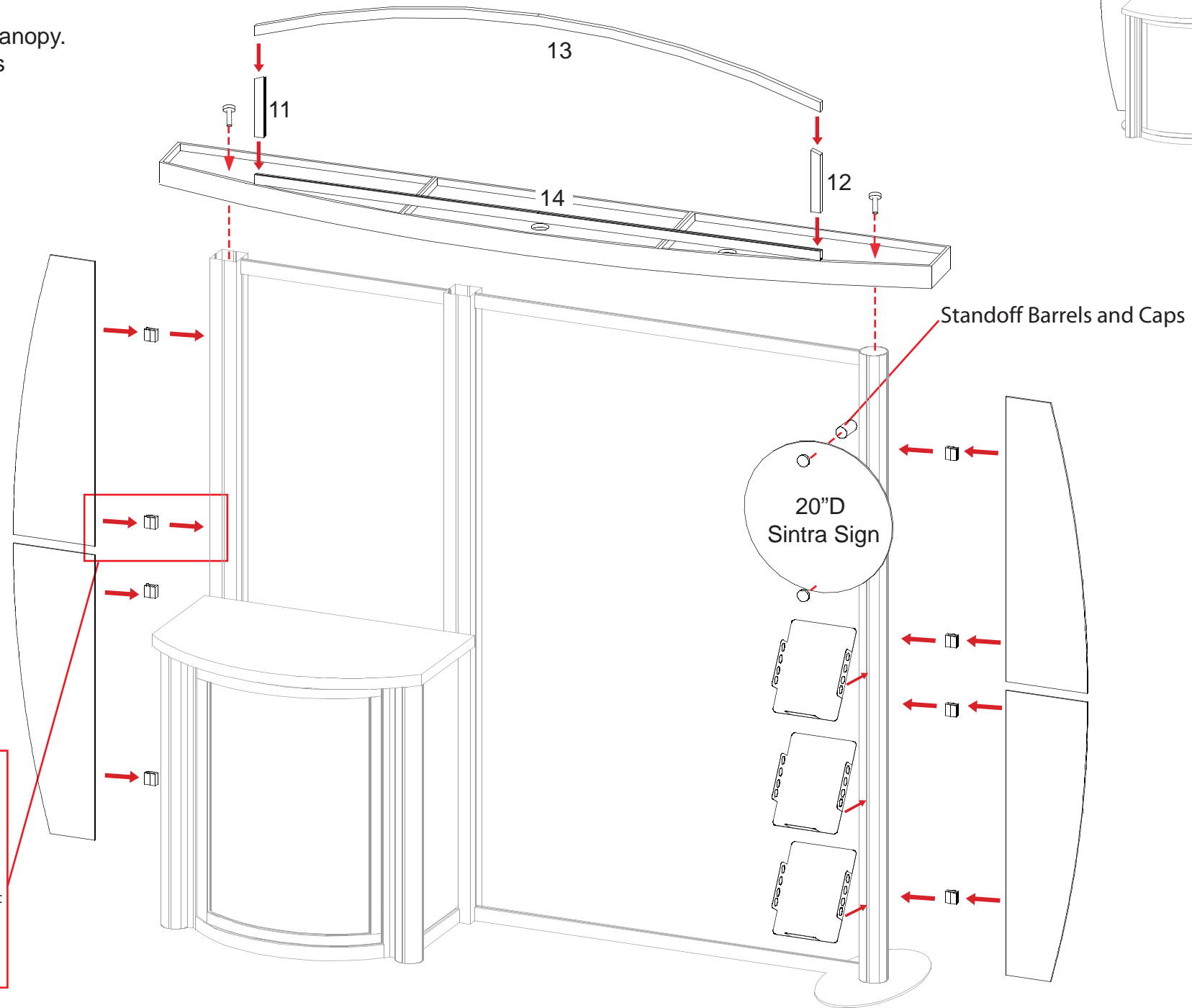
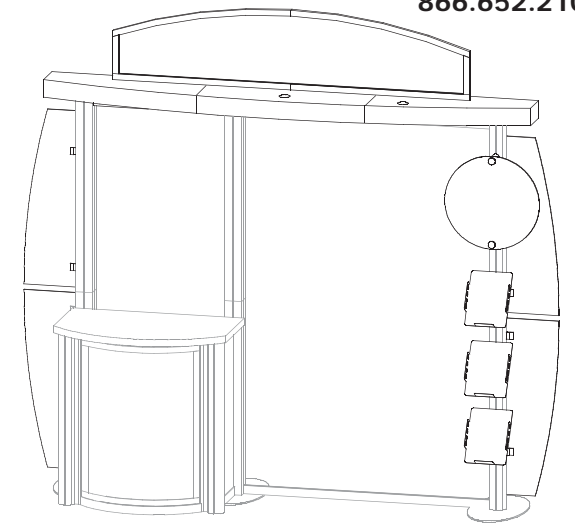
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Item	Qty.	Description
11	1	5.862"w Vertical Extrusion
12	1	5.862"w Vertical Extrusion
13	1	80.638"w Formed Horizontal Extrusion
14	1	78"w Horizontal Extrusion

**Steps**

- 1) Connect vertical extrusions [11 and 12] to left and right side of horizontal extrusion [14] which is permanently attached to canopy.
- 2) Attach formed horizontal extrusion [13] atop vertical extrusions [11 and 12].
- 3) Attach header to assembled backwall as shown.
- 4) Attach Sign using standoff barrels and caps.
- 5) Attach wings using A10 clamps as shown.
- 6) Attach literature racks as shown

*Note: Attaching Graphics*  
Attach Header Graphic to Back of assembled header frame.



**Literature Rack Attachment**

Tighten Lock to Secure

Attach connector piece to rack as shown. Then connect assembled literature rack to vertical extrusion.

**Wing Attachment**

Slide A10 Clamp into groove of square extrusion.

A10

When desired location is found, tighten set screw to secure.

Set-Screw

Tighten black plastic set screw to secure Wing in place.

Black Plastic Set-screw

**Sign Attachment**

standoff barrel

Slide stand off barrels into groove of backwall extrusion

Secure Sign to stand off barrels using standoff caps

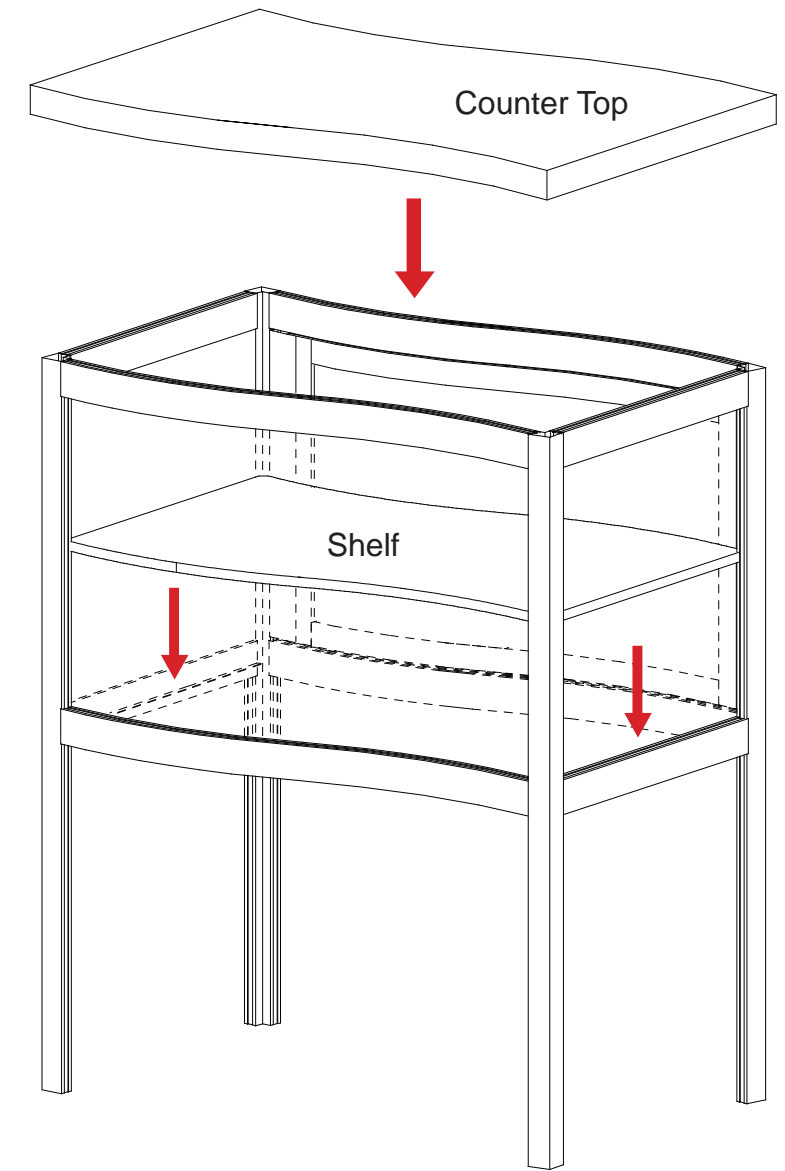
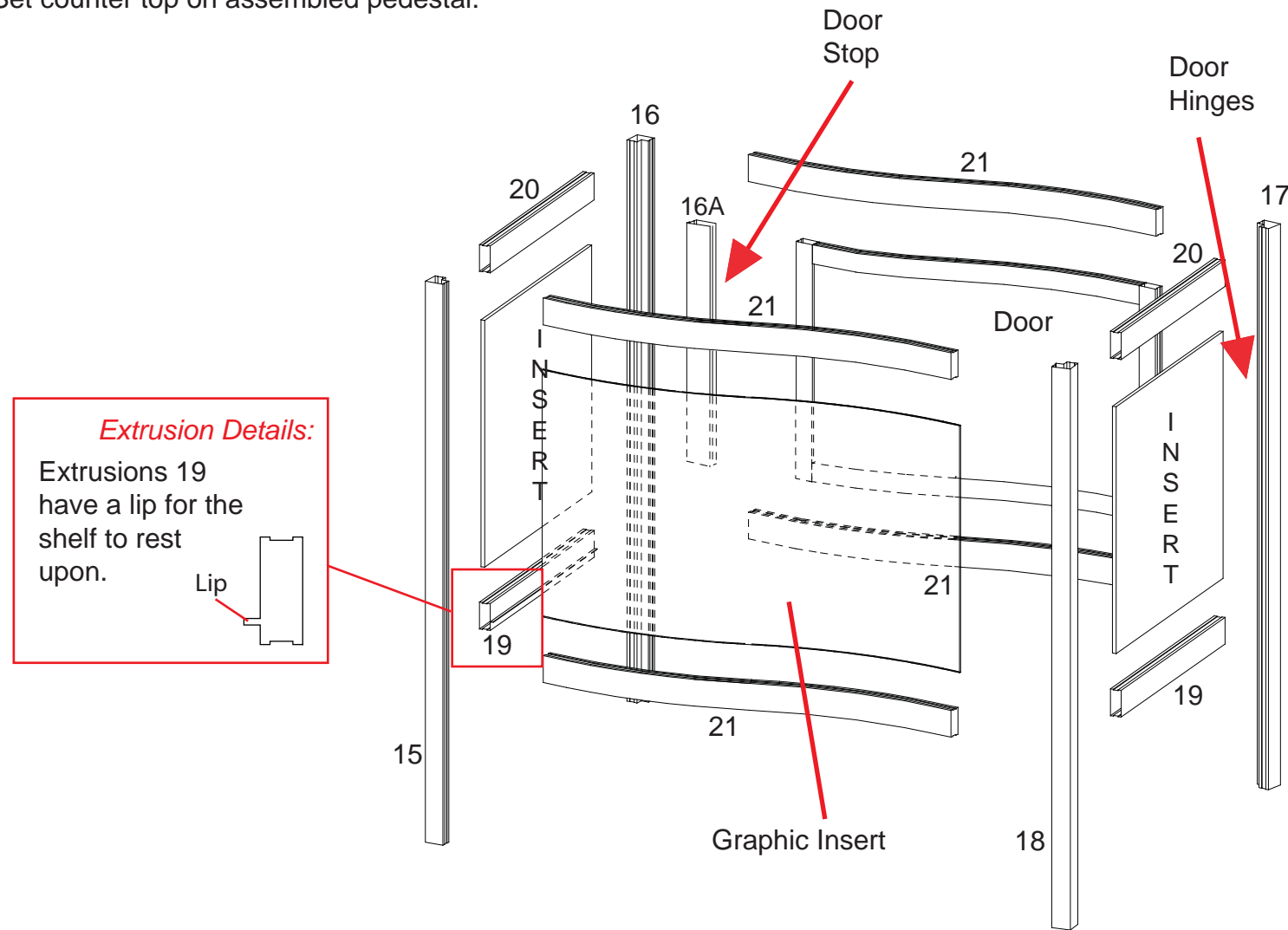
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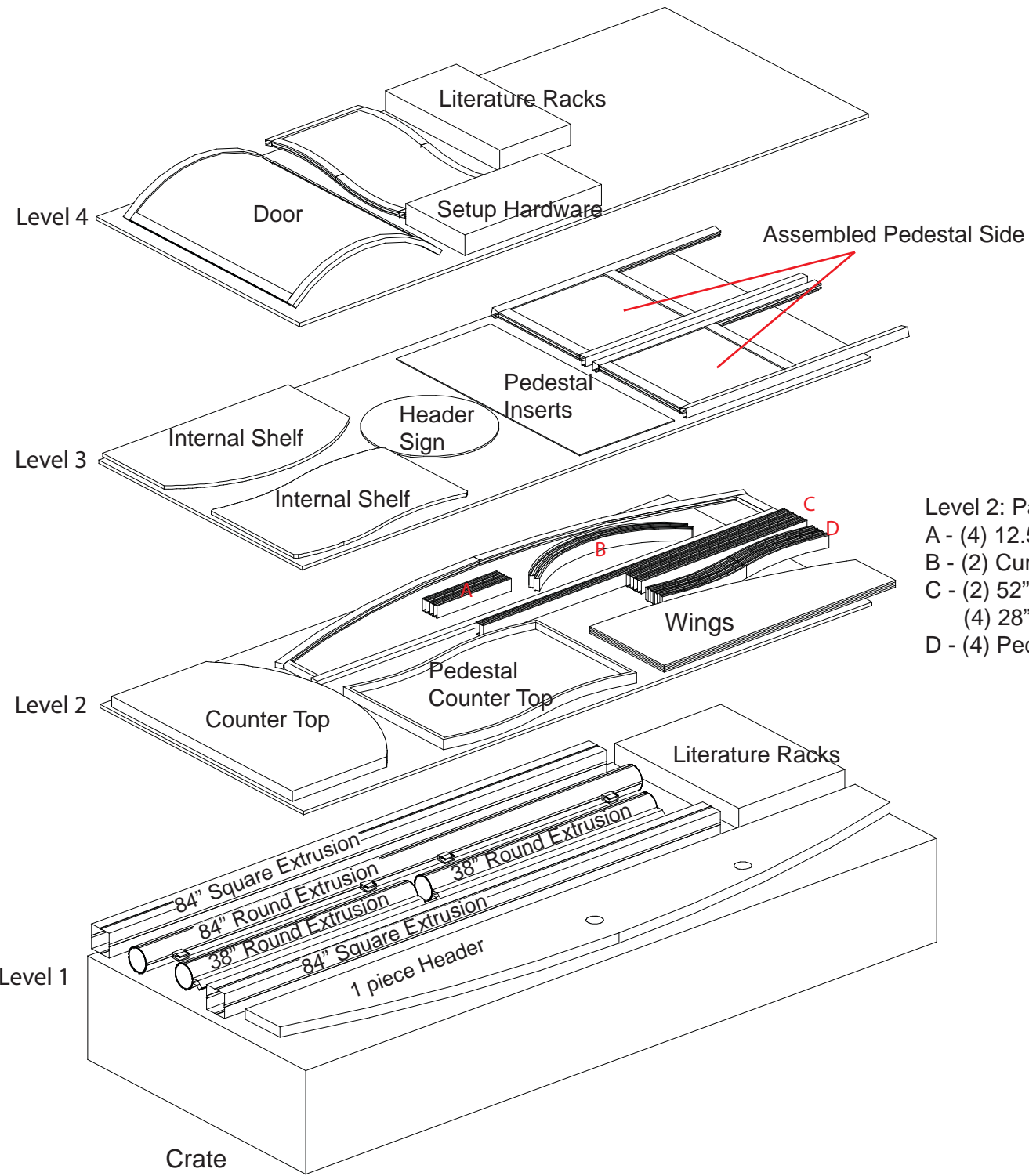
Item	Qty.	Description
15	1	37.50"h Vertical Extrusion
16	1	37.50"h Vertical Extrusion
16A	1	Door Stop
17	1	37.50"h Vertical Extrusion
18	1	37.50"h Vertical Extrusion
19	2	Horizontal Extrusion w/ Lip
20	2	Horizontal Extrusion
21	4	Curved Horizontal Extrusion

**Steps**

- 1) Connect lower horizontal extrusions [19 and 21] between vertical extrusions [15, 16, 17 and 18] as shown.
- 2) Place inserts and attach door where indicated.
- 3) Attach upper horizontal extrusions [20 and 21] between vertical extrusions [15, 16, 17 and 18] and atop inserts and door.
- 4) Place shelf atop lip of extrusions [19].
- 5) Set counter top on assembled pedestal.



**WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING**



- Level 2: Part List  
 A - (4) 12.5\"/>



Level 3



Level 4



Level 2



Level 1

**WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING**