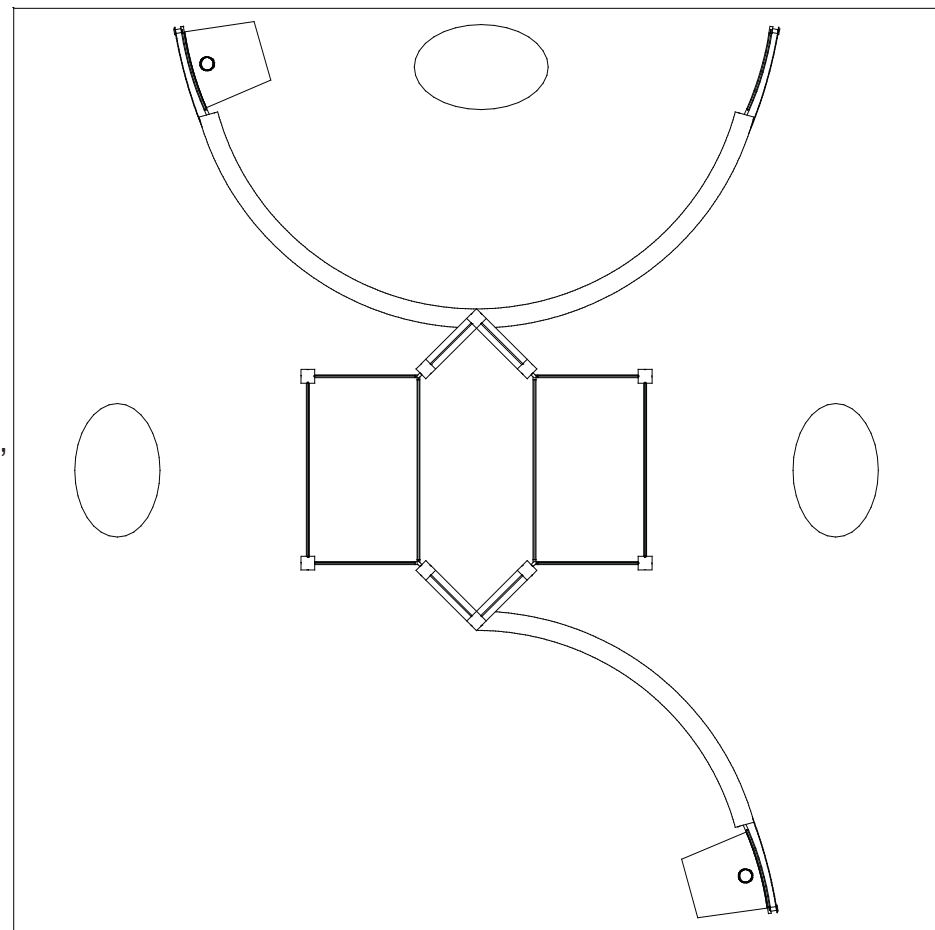
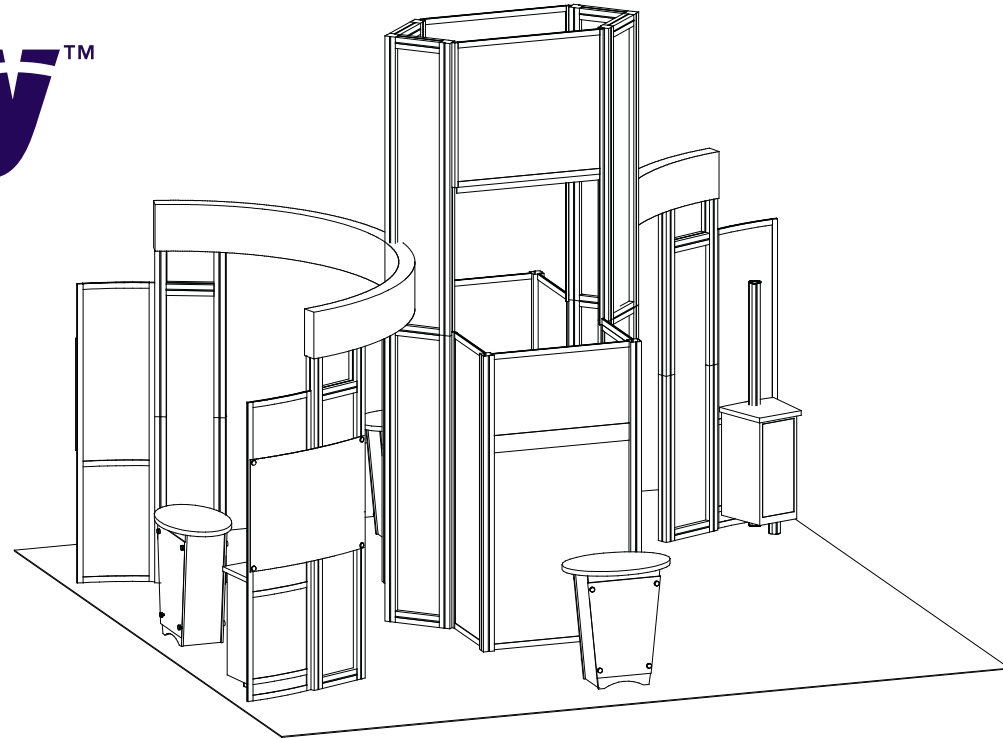
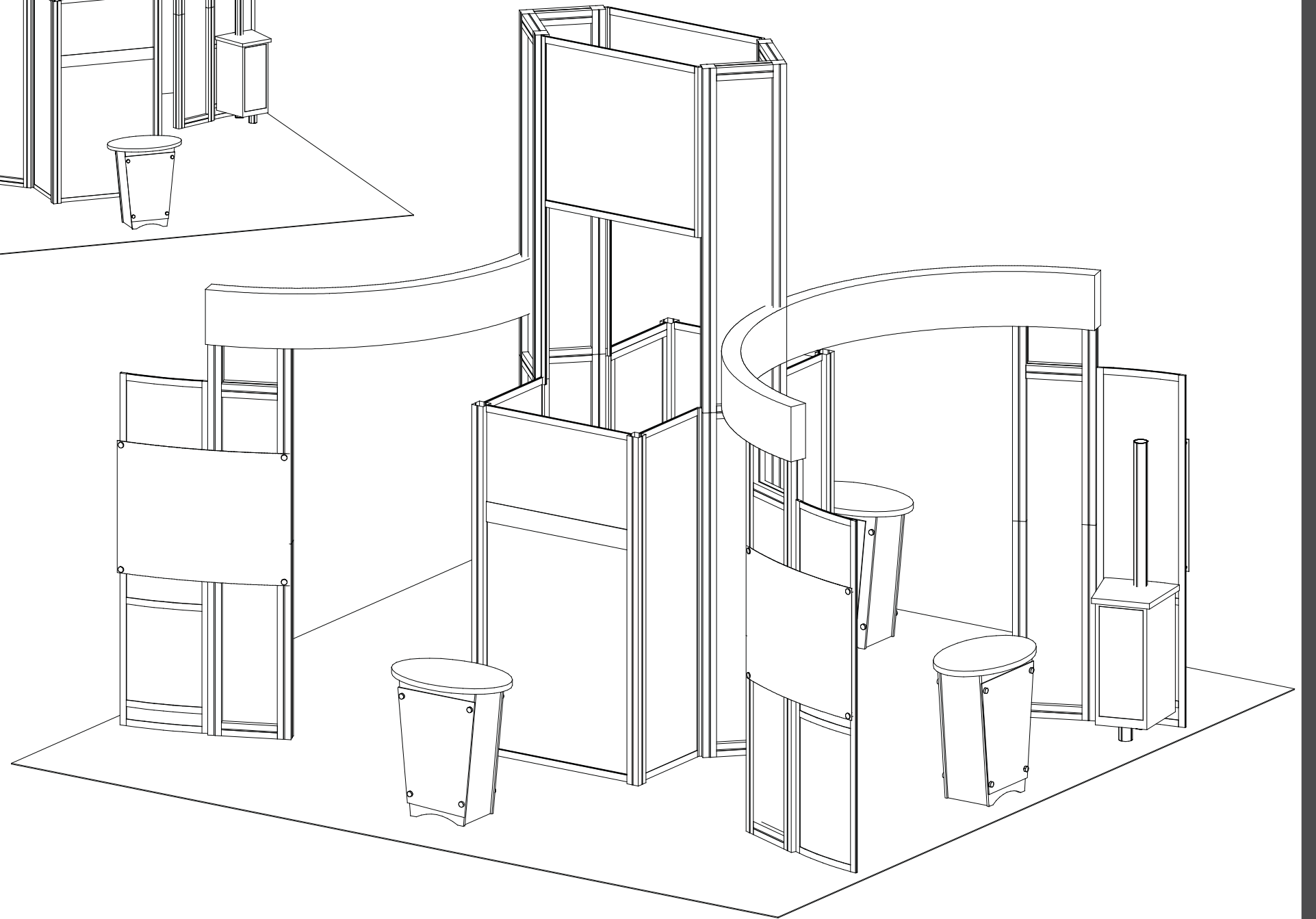


**visionary**<sup>™</sup>  
DESIGNS



Plan View

20'



**WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING**

# visionary™ DESIGNS

## Using Your Setup Instructions

The Visionary Designs Setup Instructions are created specifically for your configuration. They are laid out sequentially, including an exploded view of the entire display, and then a logical series of detailed steps to assemble the main structure and components. We encourage you to study the instructions **before** attempting to assemble your exhibit.

Each page reminds you to tighten the setscrews after disassembling your exhibit to prevent loss of the locks and setscrews (see below in RED). This is **VERY IMPORTANT**.

## Cleaning and Packing Your Display

- 1) Use care when cleaning aluminum extrusion or acrylic inserts. Use only non-abrasive cleaners.
- 2) When cleaning laminate inserts or countertops, use mild cleansers and a soft material such as cotton.
- 3) Keep all display components away from extreme heat and long exposure to sunlight to avoid warping and fading.
- 4) Retain all packing material. It will make re-packing much easier and will reduce the likelihood of shipping damage.



**The Tool**

Most Visionary Designs exhibits can be assembled with the supplied Hex Key Tool. Occasionally, a flat head screwdriver may be required.

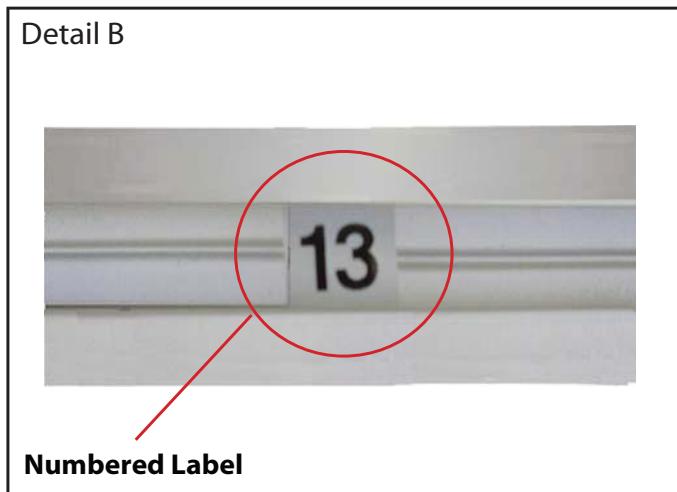


**Typical Connection**



**Typical Connection (cont'd)**

Most horizontal extrusion connections have a patented expandable lock. This lock inserts into the groove of an opposing extrusion. Tightening the lock with the Hex Key Tool expands the lock and creates a strong positive connection.



**Detail B**

**Numbered Label**

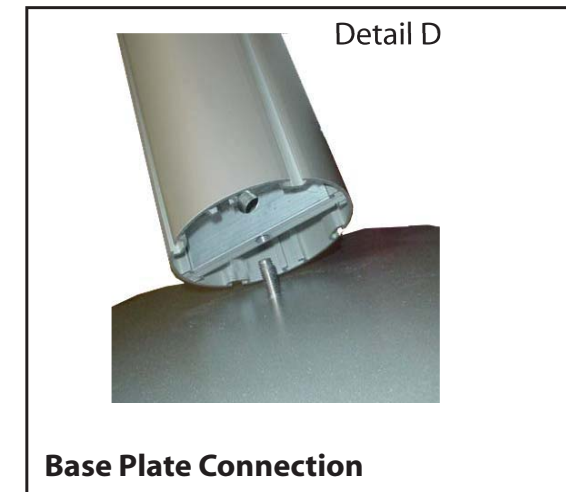
Each extrusion contains a numbered label which corresponds with setup instructions. The label is located within a groove of the extrusion (when possible). With Visionary Designs the labels contain Black numbers unless otherwise specified.



**Detail C**

**Horizontal Inline Connection** (remove only one setscrew)

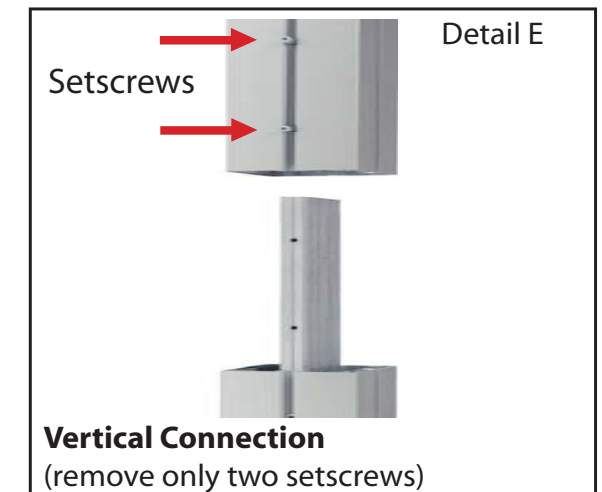
Remove only (1) setscrew when disassembling. Replace setscrew in extrusion after assembling it. Before packing, replace setscrew in extrusion to avoid losing it.



**Detail D**

**Base Plate Connection**

Attach base plate to round or square vertical extrusion using the bolt provided. Be careful not to strip the threads.



**Detail E**

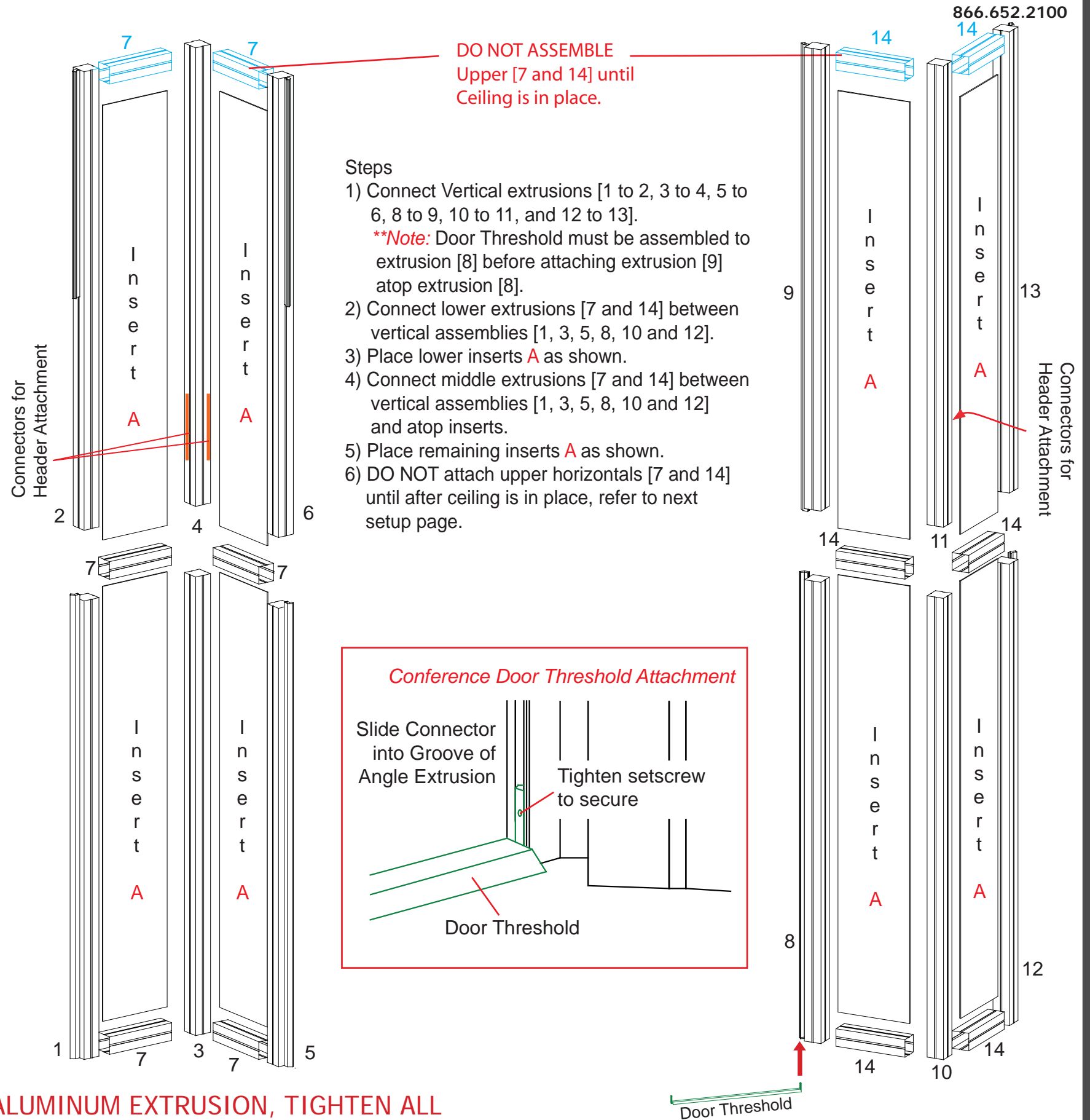
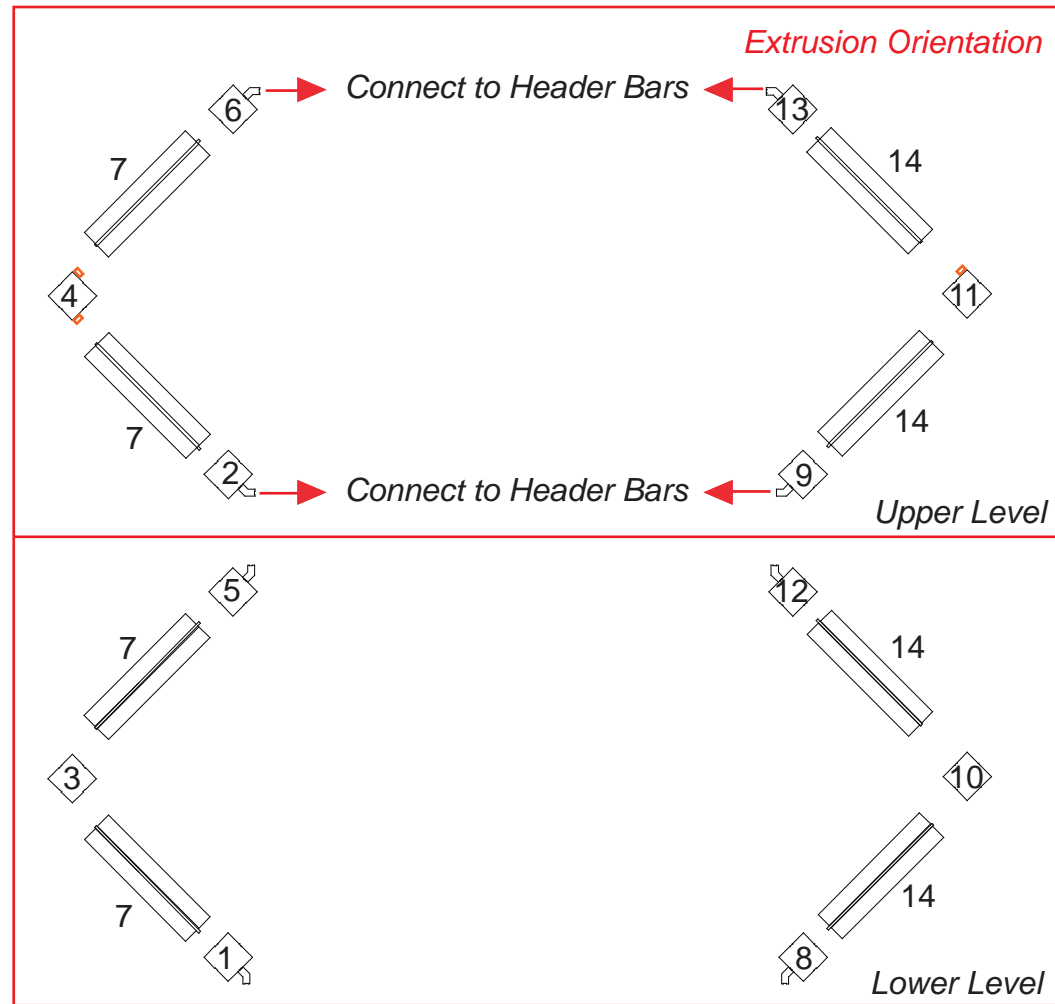
**Vertical Connection**  
(remove only two setscrews)

When vertical extrusions are packed in portable cases rather than crates or tubs, they must be broken down into smaller sections which then require assembly.

Remove only (2) setscrews when disassembling. Replace setscrews in extrusion after assembling it. Before packing, replace setscrews in extrusion to avoid losing them.

**WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING**

Part Number	Qty for Step	Description
1	1	94" h Square Extrusion w/ 120° Extrusion attached
2	1	94" h Square Extrusion w/ 120° Extrusion attached at Top
3	1	94" h Square Extrusion
4	1	94" h Square Extrusion
5	1	94" h Square Extrusion w/ 120° Extrusion attached
6	1	94" h Square Extrusion w/ 120° Extrusion attached at Top
7	6	15" w Square Extrusion
8	1	94" h Square Extrusion w/ 120° Extrusion attached
9	1	94" h Square Extrusion w/ 120° Extrusion attached at Top
10	1	94" h Square Extrusion
11	1	94" h Square Extrusion
12	1	94" h Square Extrusion w/ 120° Extrusion attached
13	1	94" h Square Extrusion w/ 120° Extrusion attached at Top
14	6	15" w Square Extrusion
A	8	15.5" w x 89.126" h Insert



- Steps
- 1) Connect Vertical extrusions [1 to 2, 3 to 4, 5 to 6, 8 to 9, 10 to 11, and 12 to 13].  
**\*\*Note:** Door Threshold must be assembled to extrusion [8] before attaching extrusion [9] atop extrusion [8].
  - 2) Connect lower extrusions [7 and 14] between vertical assemblies [1, 3, 5, 8, 10 and 12].
  - 3) Place lower inserts **A** as shown.
  - 4) Connect middle extrusions [7 and 14] between vertical assemblies [1, 3, 5, 8, 10 and 12] and atop inserts.
  - 5) Place remaining inserts **A** as shown.
  - 6) **DO NOT** attach upper horizontals [7 and 14] until after ceiling is in place, refer to next setup page.

**WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING**

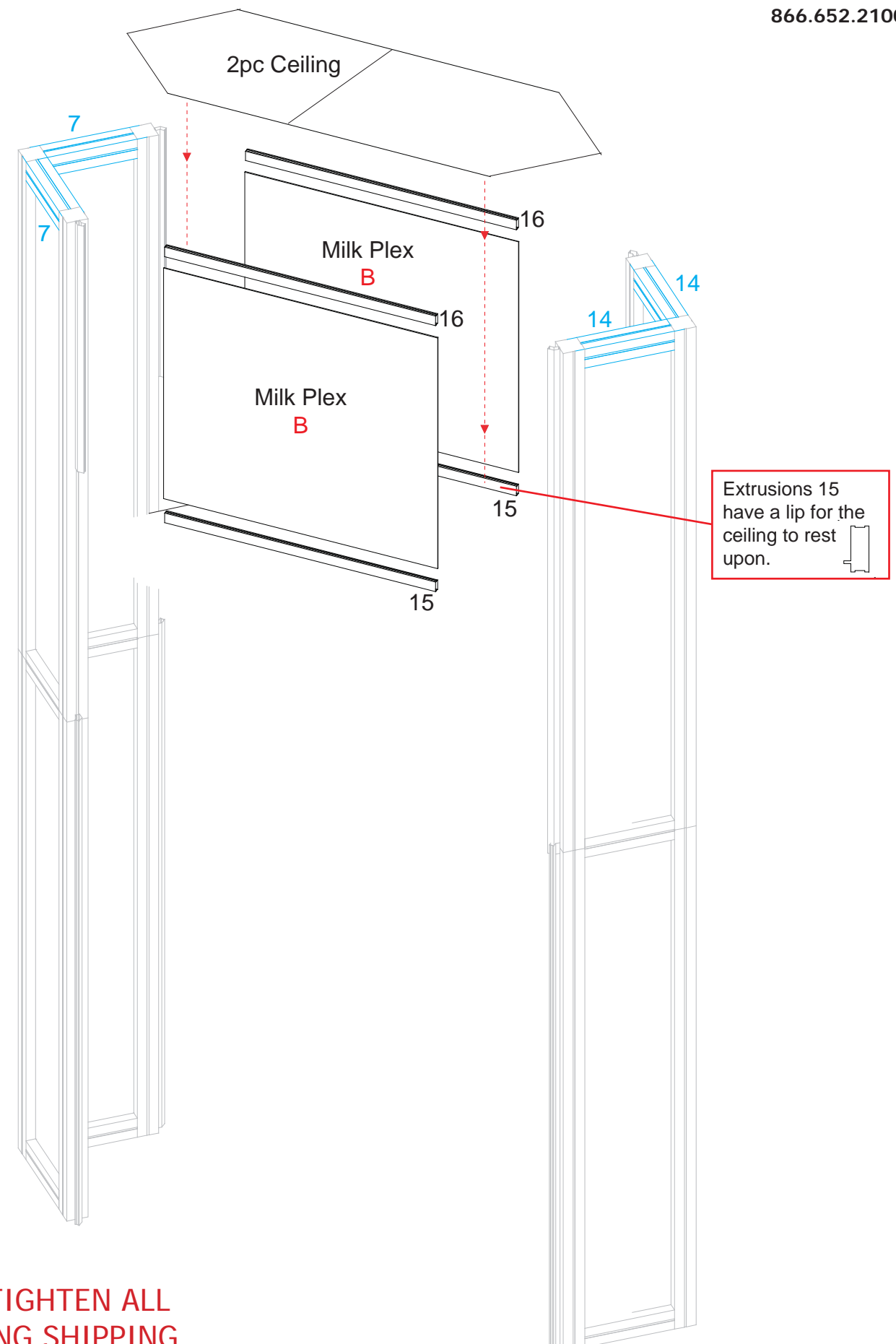
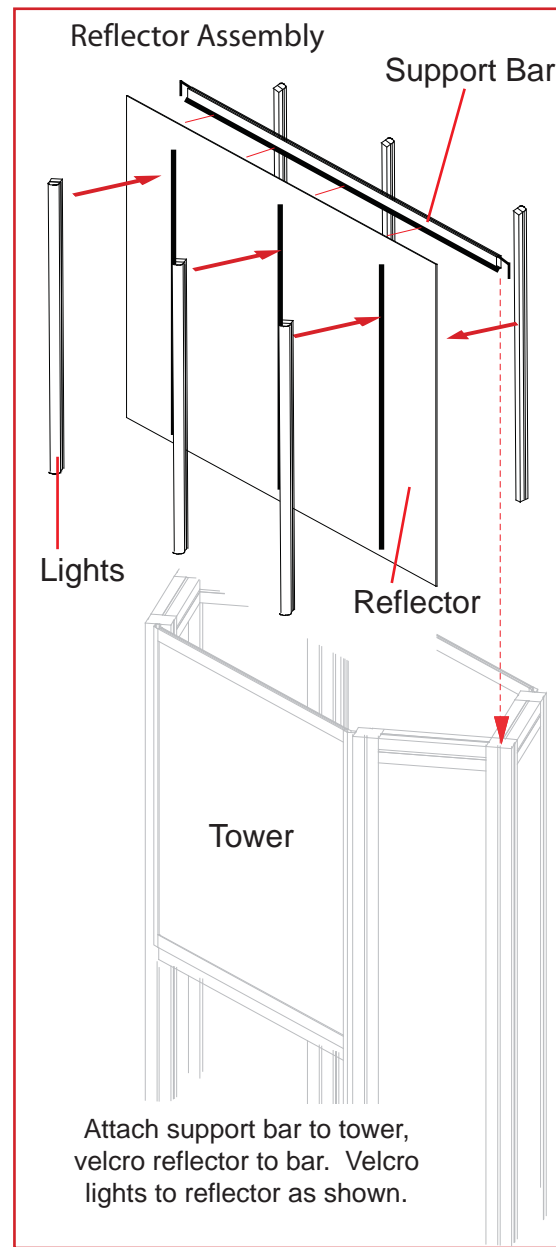
Door Threshold

866.652.2100

Part Number	Qty for Step	Description
15	2	46.791"w Horizontal Extrusion
16	2	46.791"w Horizontal Extrusion

Steps

- 1) Connect lower extrusions [15] to be flush with 120° that is connected to Tower Vertical.
- 2) Place Inserts, then attach upper horizontals [16] to the top of the 120° that is connected to Tower and atop inserts.
- 3) Set ceiling in place by setting on lip of extrusions [15].
- 4) Attach horizontal extrusions from previous page [7 and 14] between vertical extrusions and atop inserts **A**.
- 5) Attach reflectors and lights to back of Milk Plex Frame, refer to detail.

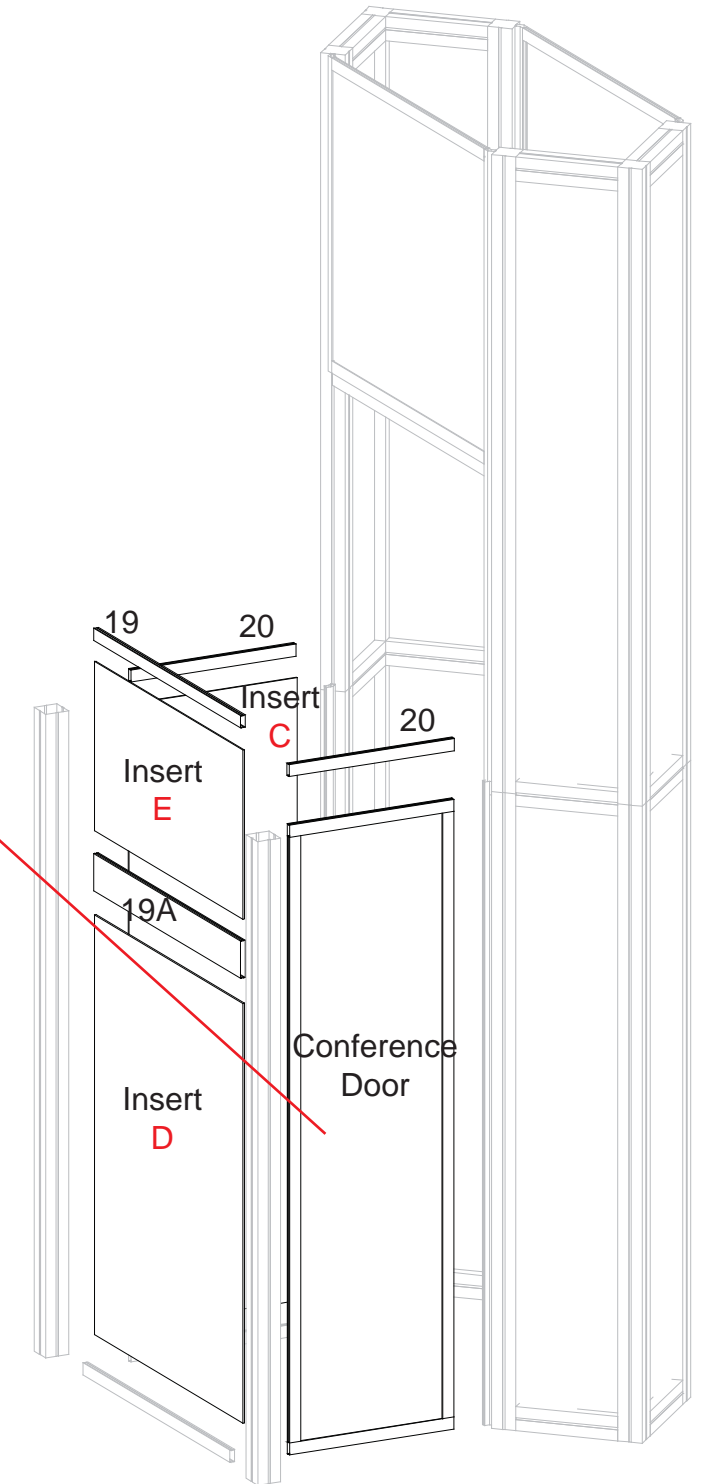
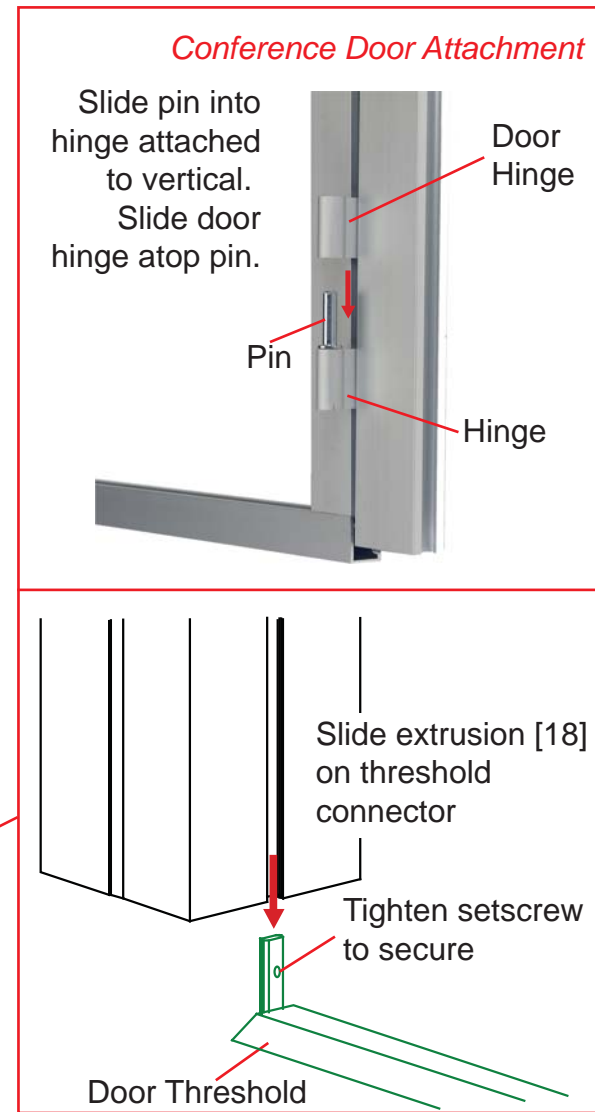
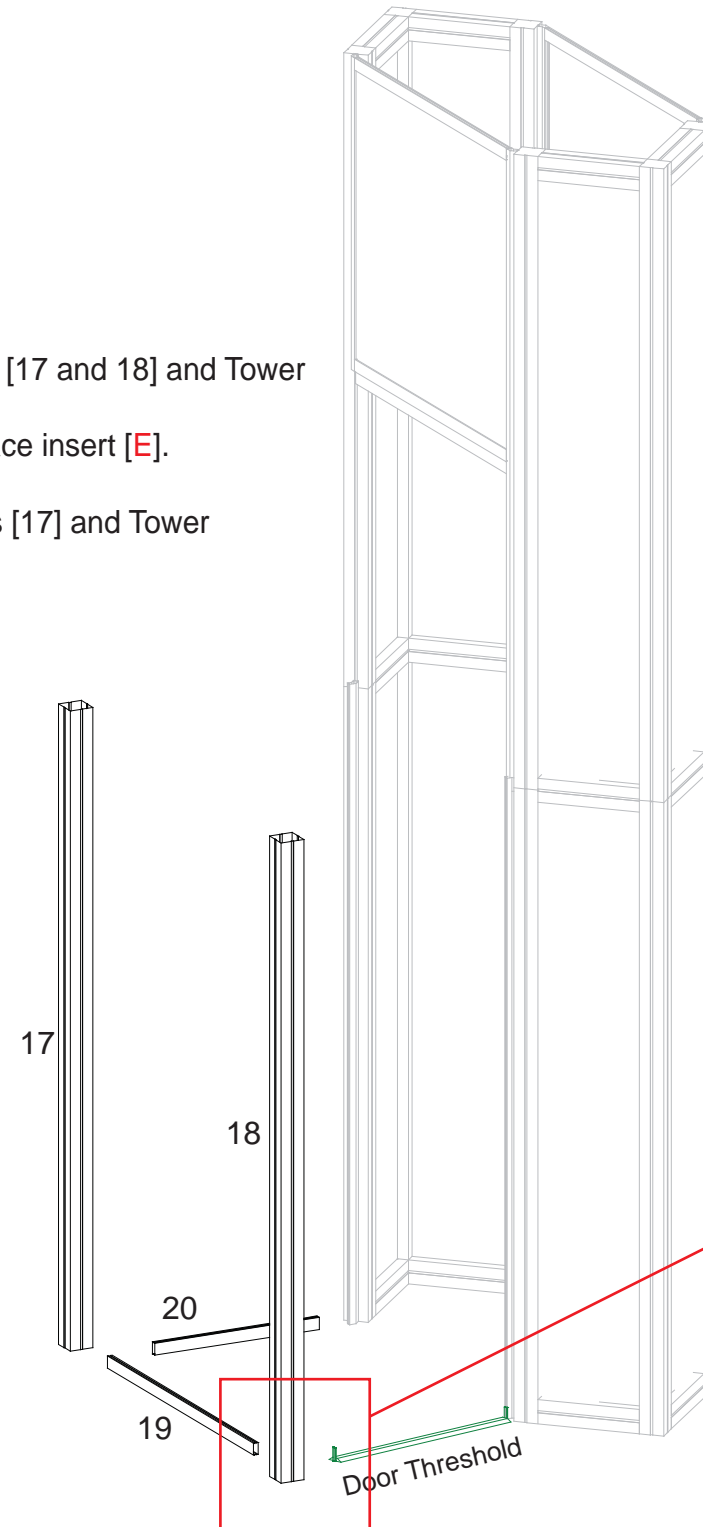


**WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING**

Part Number	Qty for Step	Description
17	1	95" h Vertical Extrusion
18	1	95" h Vertical Extrusion
19	2	45" w Horizontal Extrusion
19A	1	45" w Horizontal Extrusion
20	3	26" w Horizontal Extrusion
<b>C</b>	1	26.5" w x 91.9173" h Insert
<b>D</b>	1	45.5" w x 61.9528" h Insert
<b>E</b>	1	45.5" w x 24.9528" h Insert

Steps

- 1) Connect lower horizontal pieces [19 and 20] between verticals [17 and 18] and Tower as shown below.
- 2) Place Inserts [C and D], attach horizontal piece [19A], then place insert [E].
- 3) Attach conference door.
- 4) Connect upper horizontal pieces [19 and 20] between verticals [17] and Tower and atop inserts.



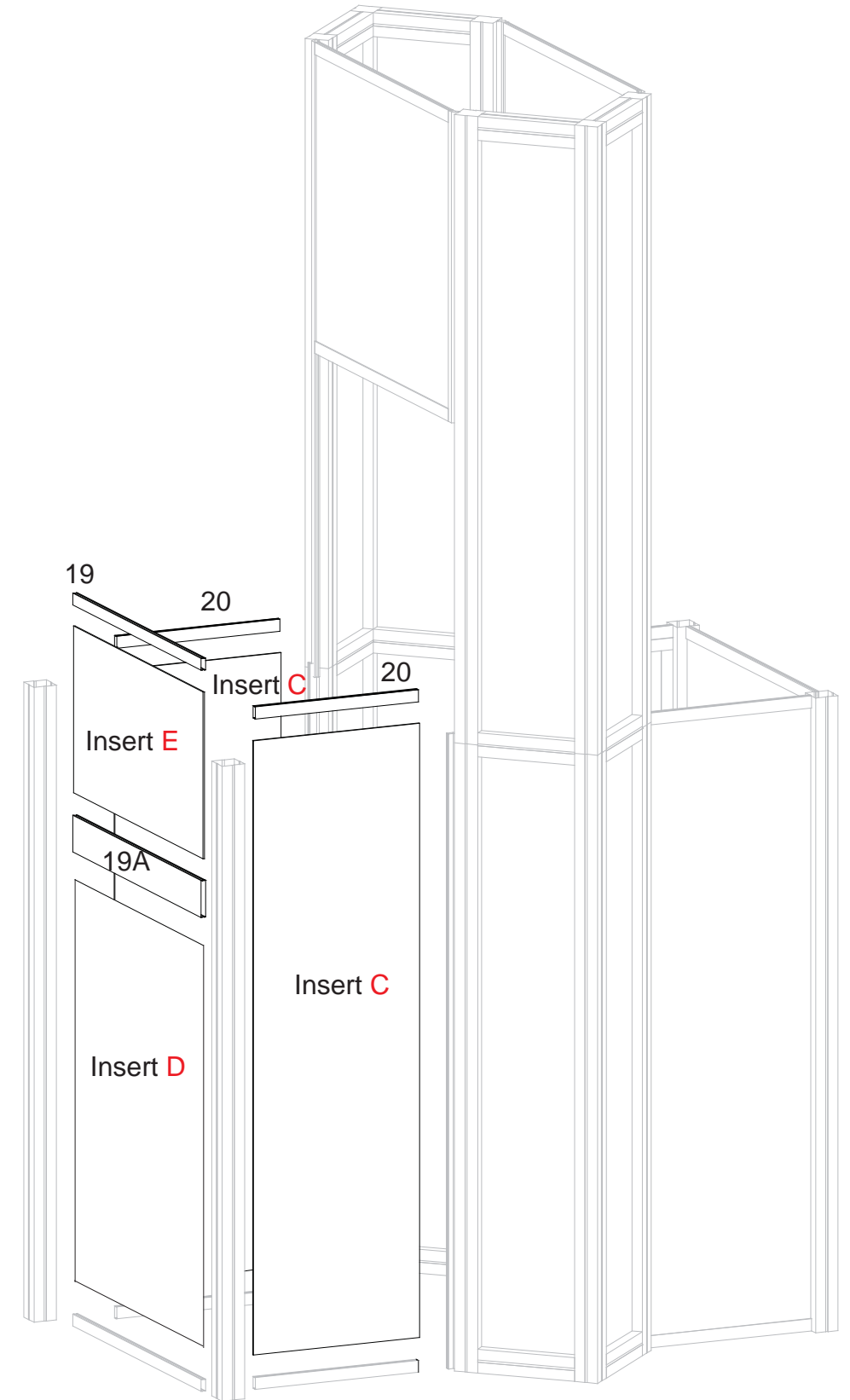
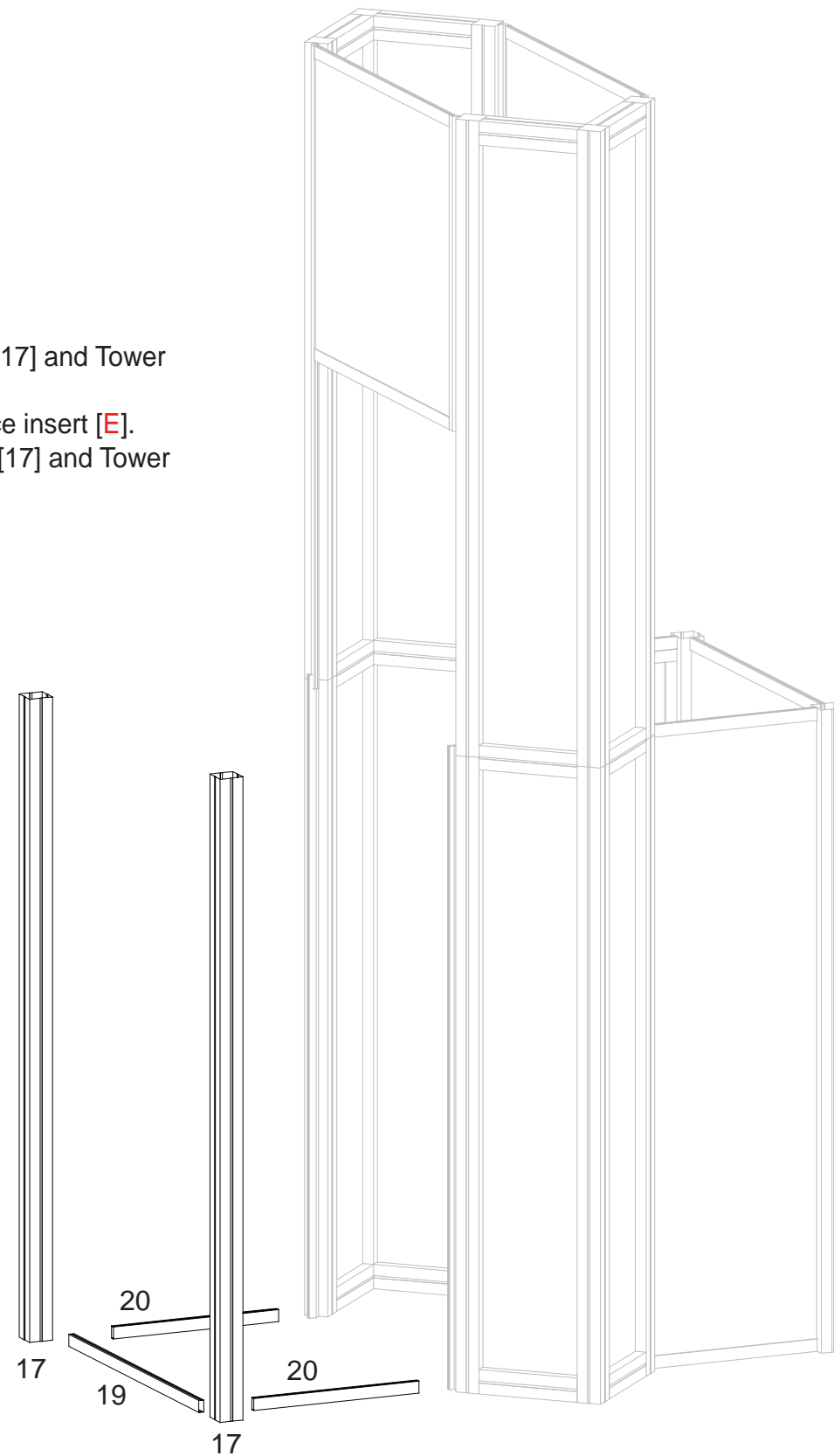
**WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING**

866.652.2100

Part Number	Qty for Step	Description
17	2	95"h Vertical Extrusion
19	2	45"w Horizontal Extrusion
19A	1	45"w Horizontal Extrusion
20	4	26"w Horizontal Extrusion
<b>C</b>	2	26.5"w x 91.9173"h Insert
<b>D</b>	1	45.5"w x 61.9528"h Insert
<b>E</b>	1	45.5"w x 24.9528"h Insert

Steps

- 1) Connect lower horizontal pieces [19 and 20] between verticals [17] and Tower as shown below.
- 2) Place Inserts [**C** and **D**], attach horizontal piece [19A], then place insert [**E**].
- 3) Connect upper horizontal pieces [19 and 20] between verticals [17] and Tower and atop inserts.



**WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING**

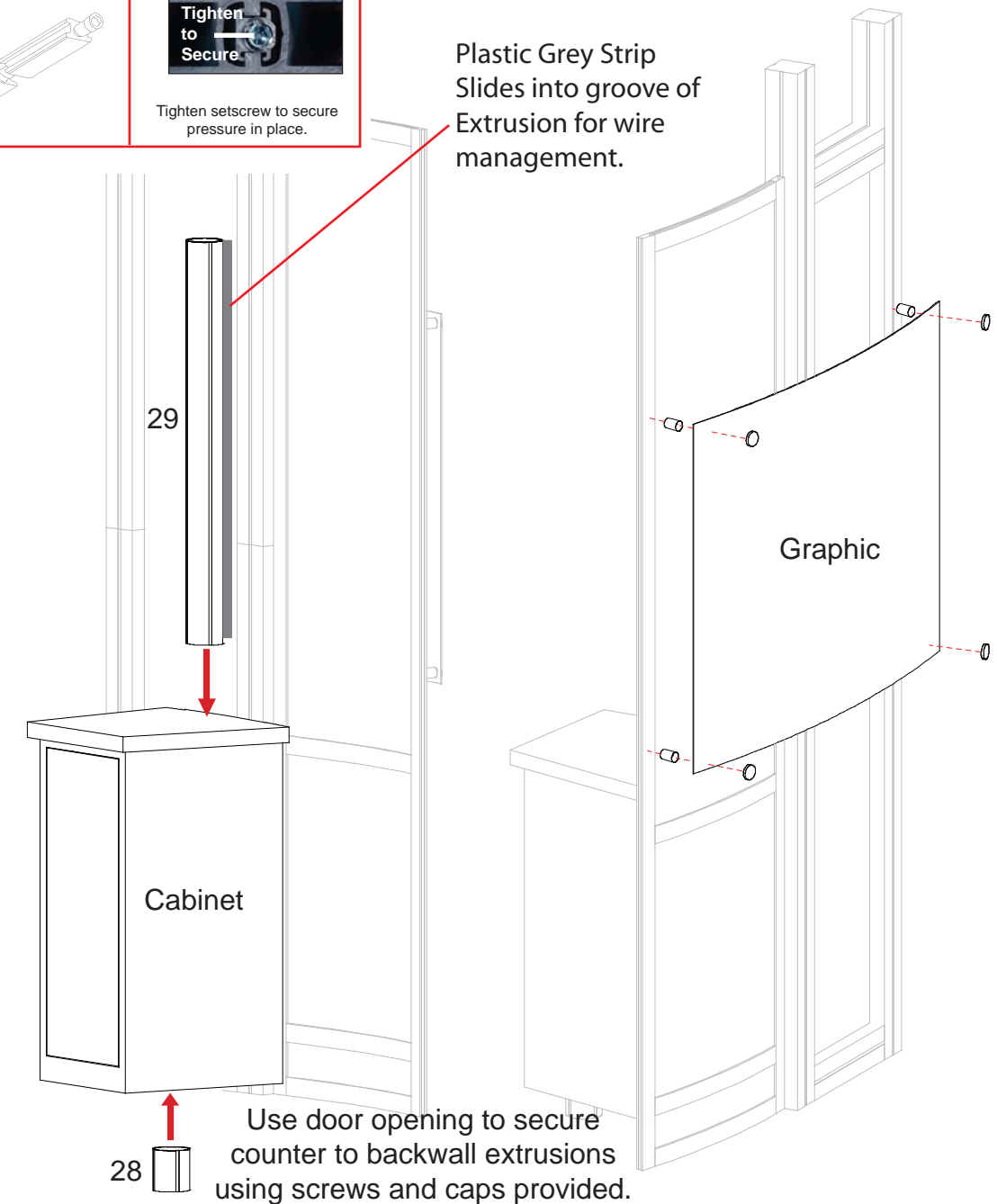
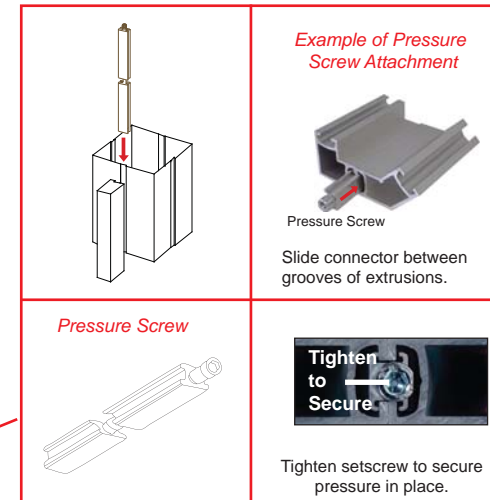
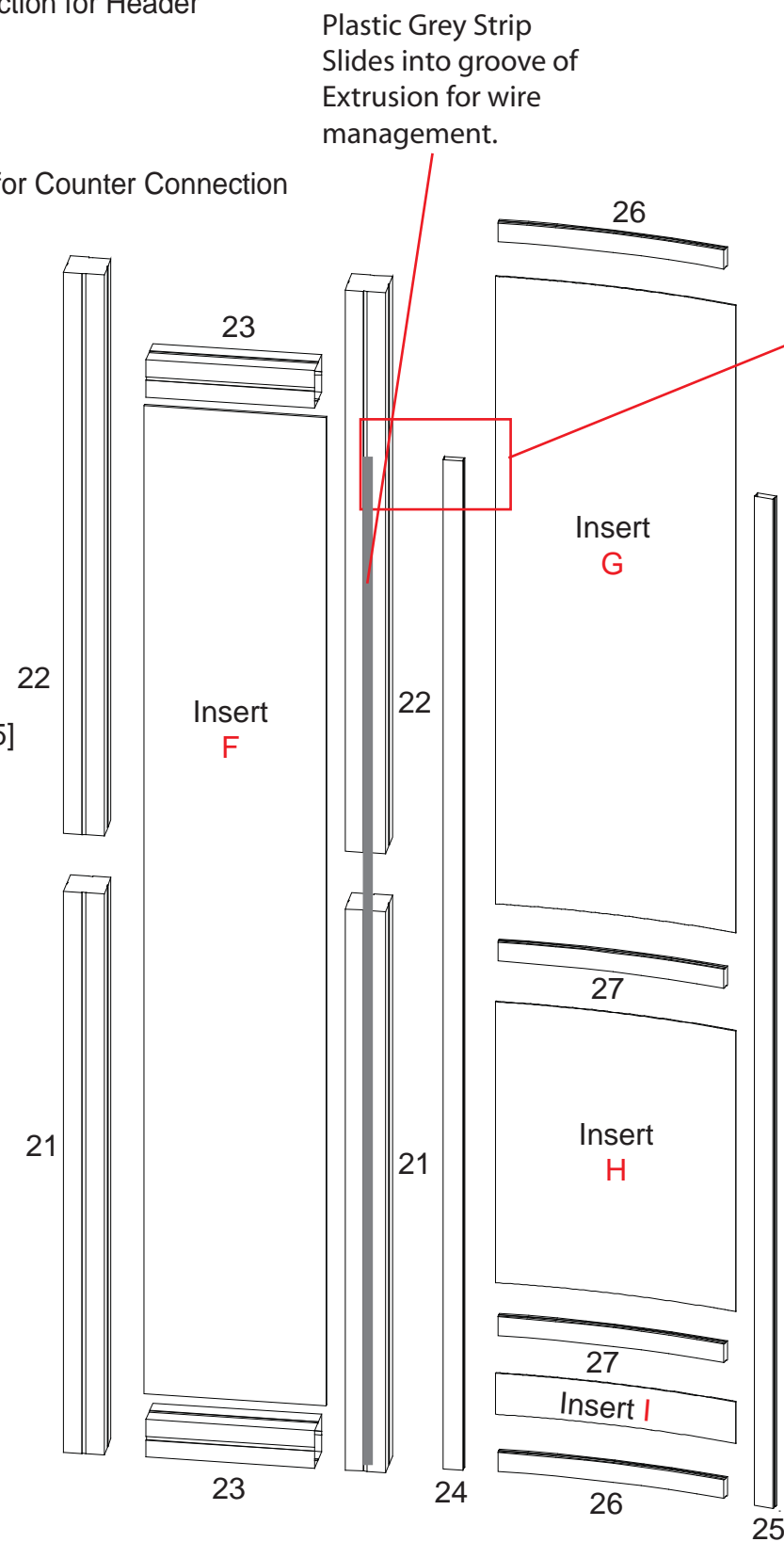
Part Number	Qty for Step	Description
21	2	53.375" h Vertical Extrusion
22	2	53.375" h Vertical Extrusion w/ connection for Header
23	2	14.85" w Horizontal Extrusion
24	1	96" h Vertical Extrusion
25	1	96" h Vertical Extrusion
26	2	20.7438" Curved Extrusion
27	2	20.7438" Curved Extrusion w/ holes for Counter Connection
28	1	4" Round Extrusion
29	1	39.25" Round Extrusion

- F** 14.7853" w x 94" h Insert
- G** 20.9254" w x 59.709" h Insert
- H** 20.9254" w x 26.709" h Insert
- I** 20.9254" W x 3.917" h Insert

**Steps**

- 1) Attach all vertical extrusions [21 to 22].
- 2) Connect horizontal extrusions [23] between vertical assemblies placing insert **F** as shown.
- 3) Extrusion [24] should ship attached to vertical assembly [21/22] by using V10 pressure screws as shown in detail.
- 4) Connect horizontal pieces [26 and 27] between verticals [24 and 25] alternating with inserts as shown.
- 5) Connect vertical extrusions [28 and 29] to workstation cabinet. (NOTE: Extrusion [28] may ship attached to cabinet.)
- 6) Attach cabinet assembly to extrusions [27] using standoff caps provided.
- 7) Attach graphic piece to extrusions using standoffs and caps as shown.

*Repeat for Both Workstations with Cabinet attachments.*

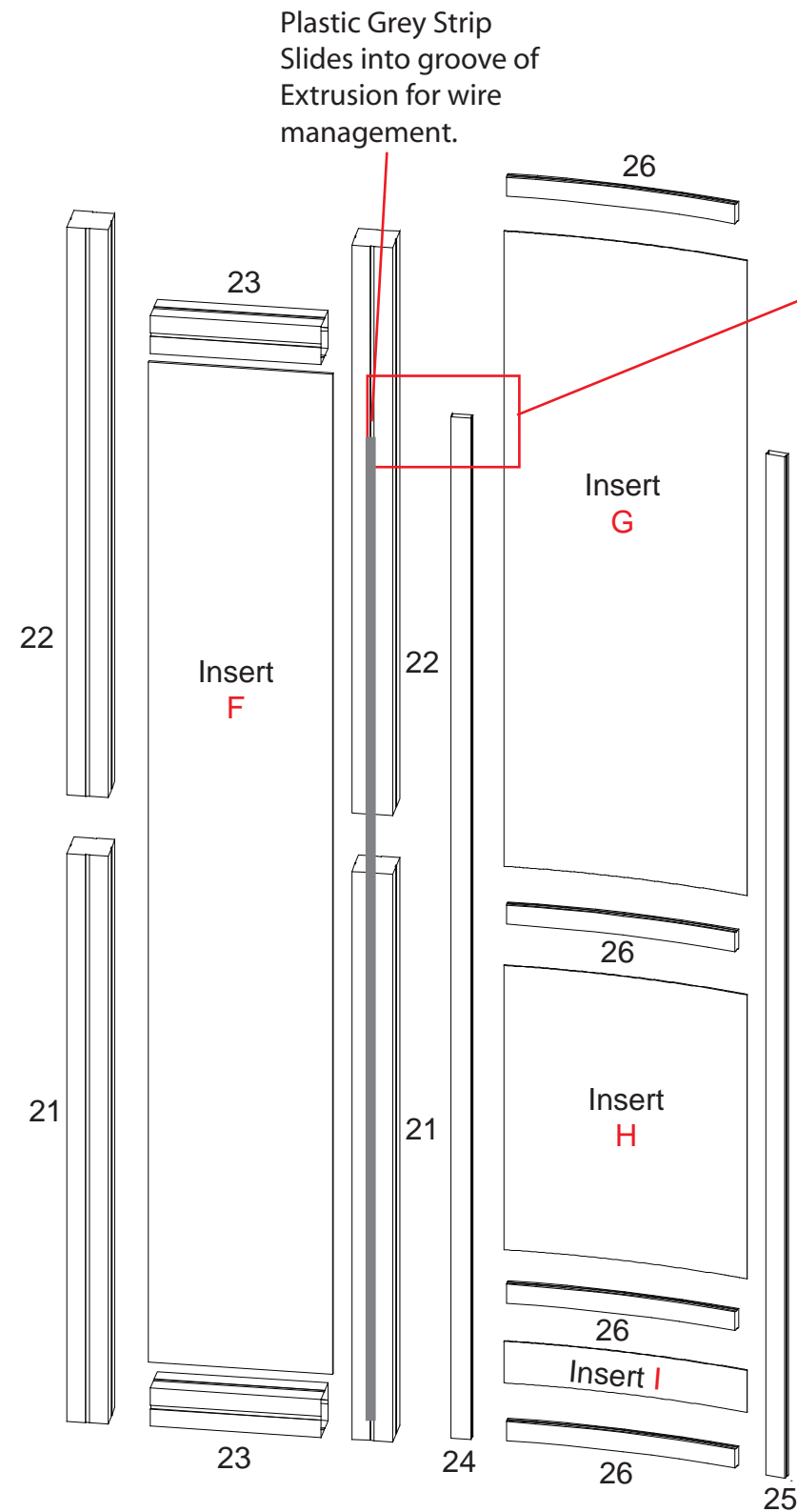


**WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING**

Part Number	Qty for Step	Description
21	2	53.375" Vertical Extrusion
22	2	53.375" Vertical Extrusion w/ connection for Header
23	2	14.85" Horizontal Extrusion
24	1	96" Vertical Extrusion
25	1	96" Vertical Extrusion
26	4	20.7438" Curved Extrusion
28	1	4" Round Extrusion
29	1	39.25" Round Extrusion
<b>F</b>		14.7853" w x 94" h Insert
<b>G</b>		20.9254" w x 59.709" h Insert
<b>H</b>		20.9254" w x 26.709" h Insert
<b>I</b>		20.9254" W x 3.917" h Insert

Steps

- 1) Attach all vertical extrusions [21 to 22].
- 2) Connect horizontal extrusions [23] between vertical assemblies placing insert **F** as shown.
- 3) Extrusion [24] should ship attached to vertical assembly [21/22] by using V10 pressure screws as shown in detail.
- 4) Connect horizontal pieces [26] between verticals [24 and 25] alternating with inserts as shown.
- 5) Attach graphic piece to extrusions using standoffs and caps as shown.



Pressure Screw

*Example of Pressure Screw Attachment*

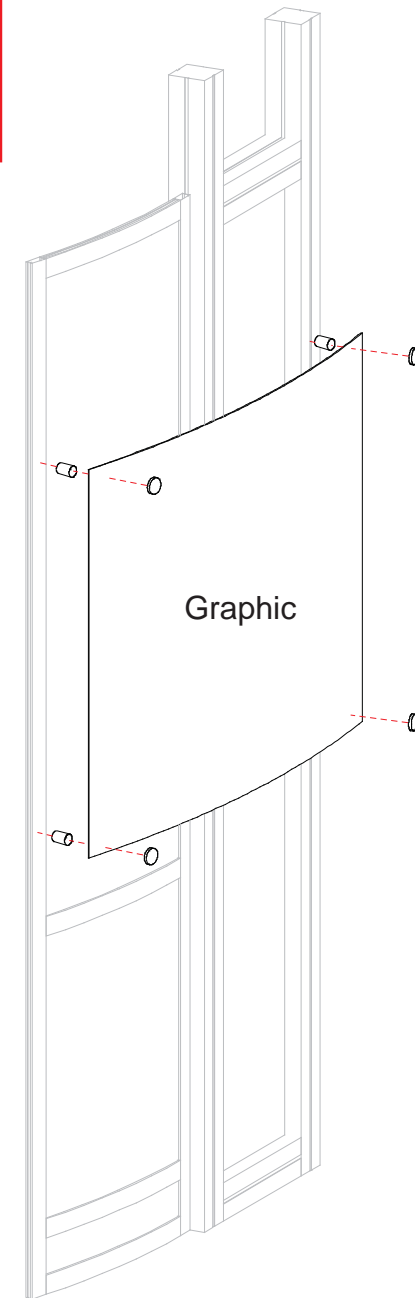
Pressure Screw

Slide connector between grooves of extrusions.

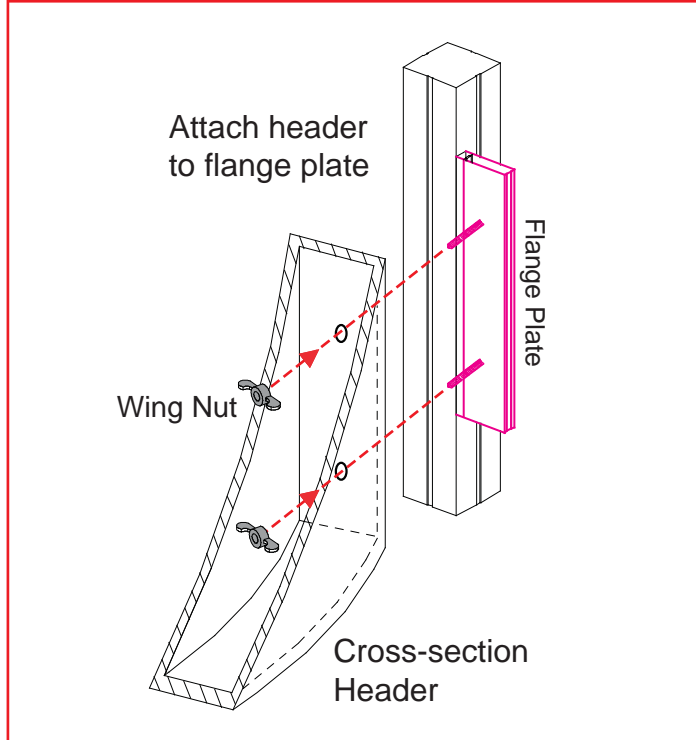
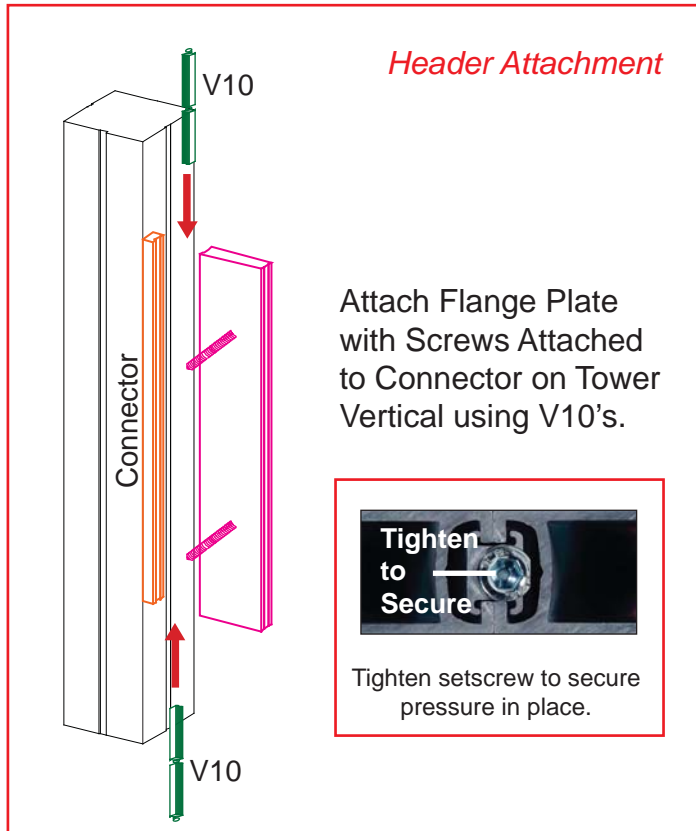
Pressure Screw

**Tighten to Secure**

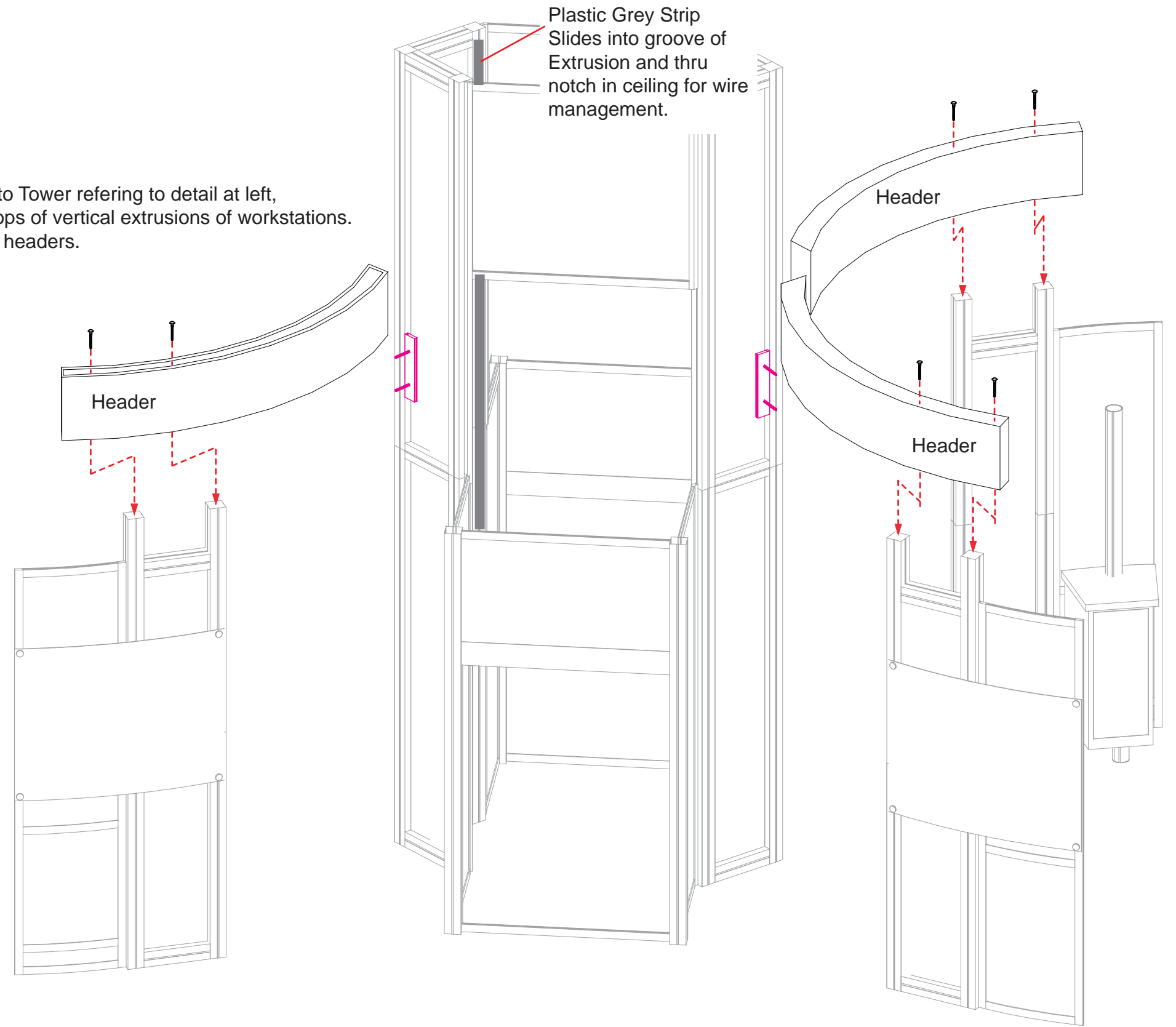
Tighten setscrew to secure pressure in place.



**WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING**



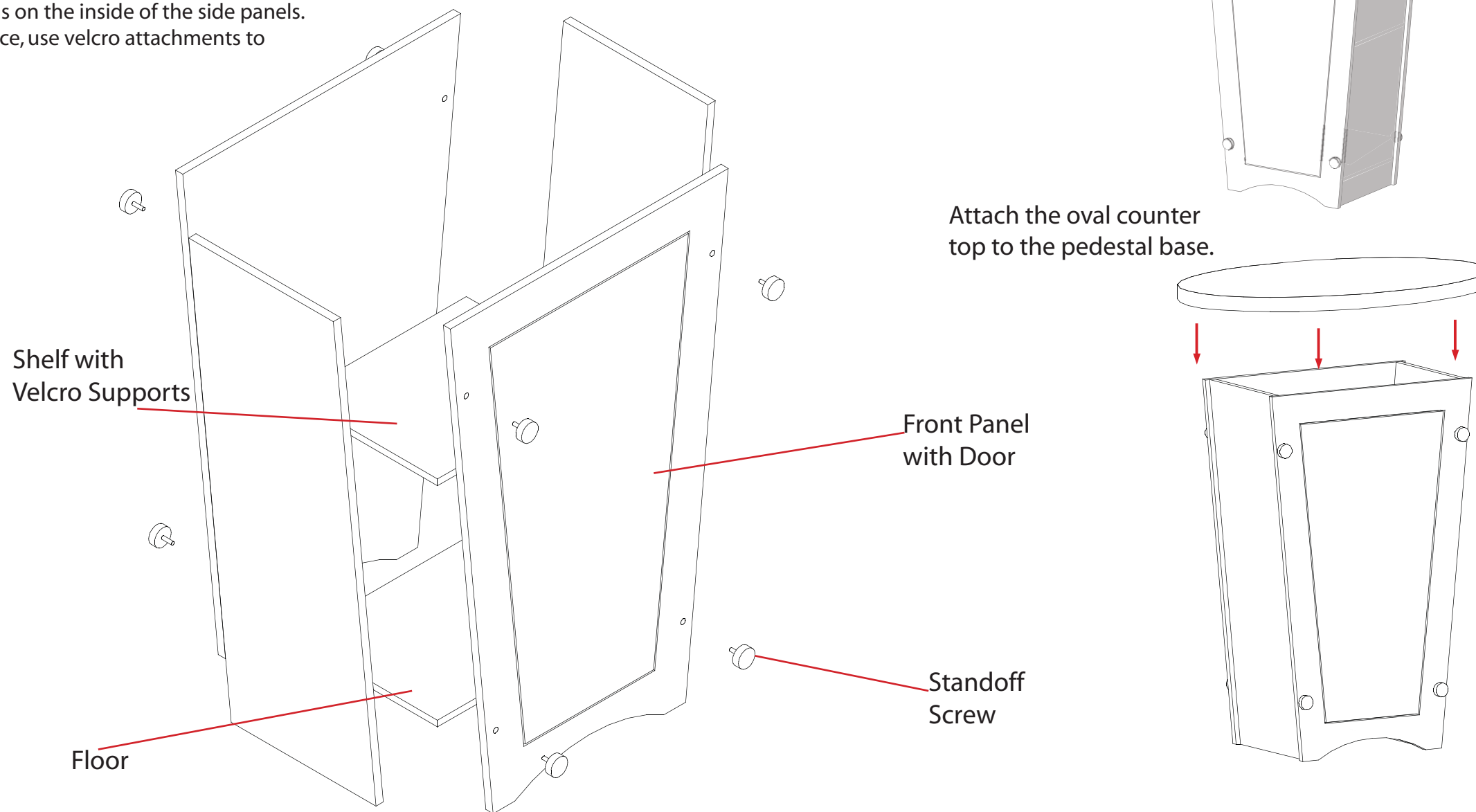
Attach headers to Tower referring to detail at left, then attach to Tops of vertical extrusions of workstations. Repeat for all 3 headers.



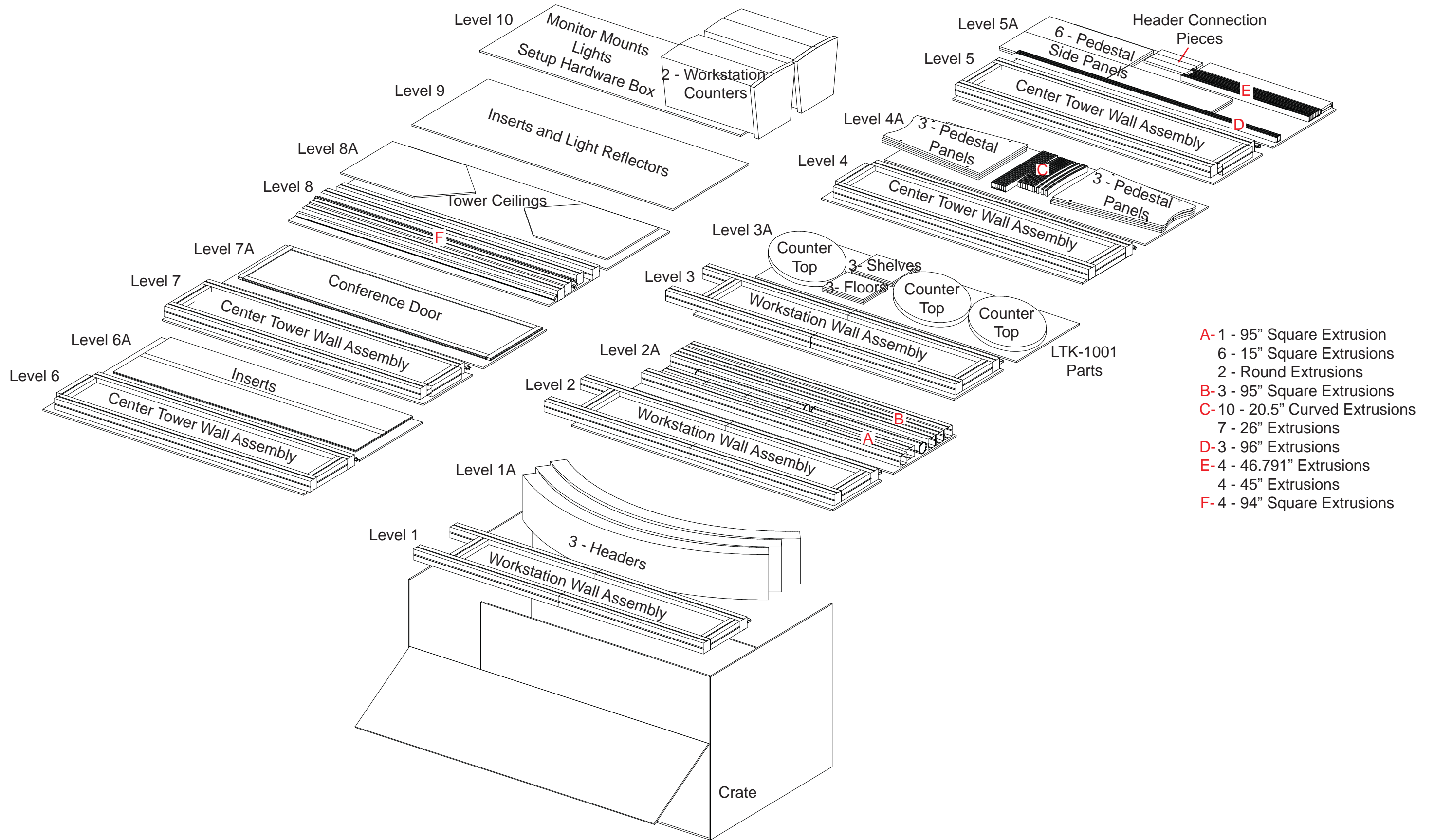
**WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING**

Setup Instructions:

- A) Use standoff screws to secure the front panel with door and back panel of the pedestal to the side panels.
- B) After assembling front, back, and side panels, slide floor into the bottom of the pedestal. The floor will sit on pins on the inside of the side panels.
- C) After floor is in place, use velcro attachments to install shelf.



WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING



WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING



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