

Plan View 20'

WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

visionary™ IDESIGNS

Using Your Setup Instructions

The Visionary Designs Setup Instructions are created specifically for your configuration. They are laid out sequentially, including an exploded view of the entire display, and then a logical series of detailed steps to assemble the main structure and components. We encourage you to study the instructions **before** attempting to assemble your exhibit.

Each page reminds you to tighten the setscrews after disassembling your exhibit to prevent loss of the locks and setscrews (see below in RED). This is **VERY IMPORTANT**.

Cleaning and Packing Your Display

- 1) Use care when cleaning aluminum extrusion or acrylic inserts. Use only non-abrasive cleaners.
- 2) When cleaning laminate inserts or countertops, use mild cleansers and a soft material such as cotton.
- 3) Keep all display components away from extreme heat and long exposure to sunlight to avoid warping and fading.
- 4) Retain all packing material. It will make re-packing much easier and will reduce the likelihood of shipping damage.



The Tool

Most Visionary Designs exhibits can be assembled with the supplied Hex Key Tool. Occasionally, a flat head screwdriver may be required.

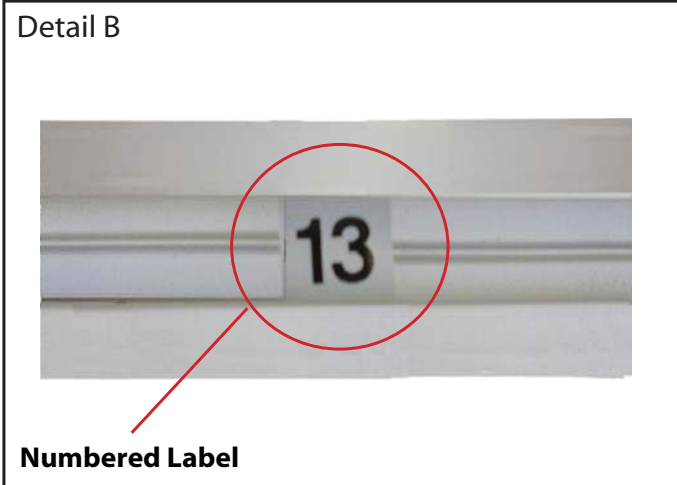


Typical Connection



Typical Connection (cont'd)

Most horizontal extrusion connections have a patented expandable lock. This lock inserts into the groove of an opposing extrusion. Tightening the lock with the Hex Key Tool expands the lock and creates a strong positive connection.



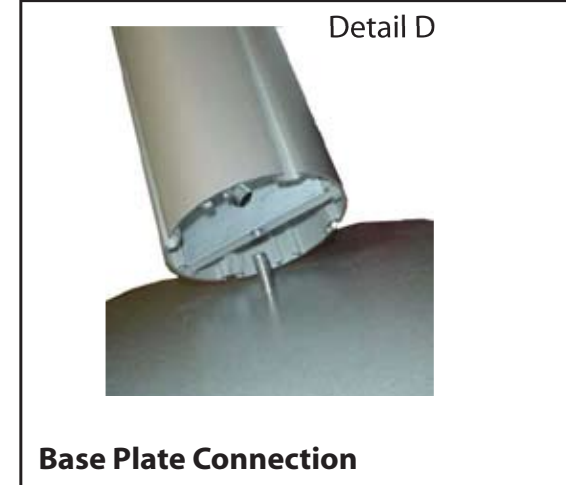
Numbered Label

Each extrusion contains a numbered label which corresponds with setup instructions. The label is located within a groove of the extrusion (when possible). With Visionary Designs the labels contain Black numbers unless otherwise specified.



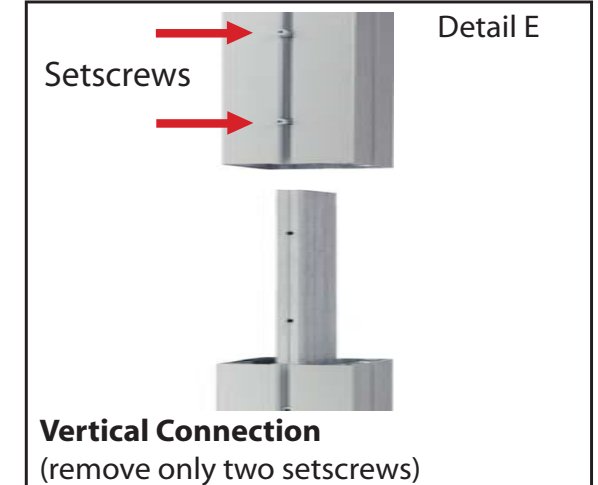
Horizontal Inline Connection (remove only one setscrew)

Remove only (1) setscrew when disassembling. Replace setscrew in extrusion after assembling it. Before packing, replace setscrew in extrusion to avoid losing it.



Base Plate Connection

Attach base plate to round or square vertical extrusion using the bolt provided. Be careful not to strip the threads.



Vertical Connection
(remove only two setscrews)

When vertical extrusions are packed in portable cases rather than crates or tubs, they must be broken down into smaller sections which then require assembly.

Remove only (2) setscrews when disassembling. Replace setscrews in extrusion after assembling it. Before packing, replace setscrews in extrusion to avoid losing them.

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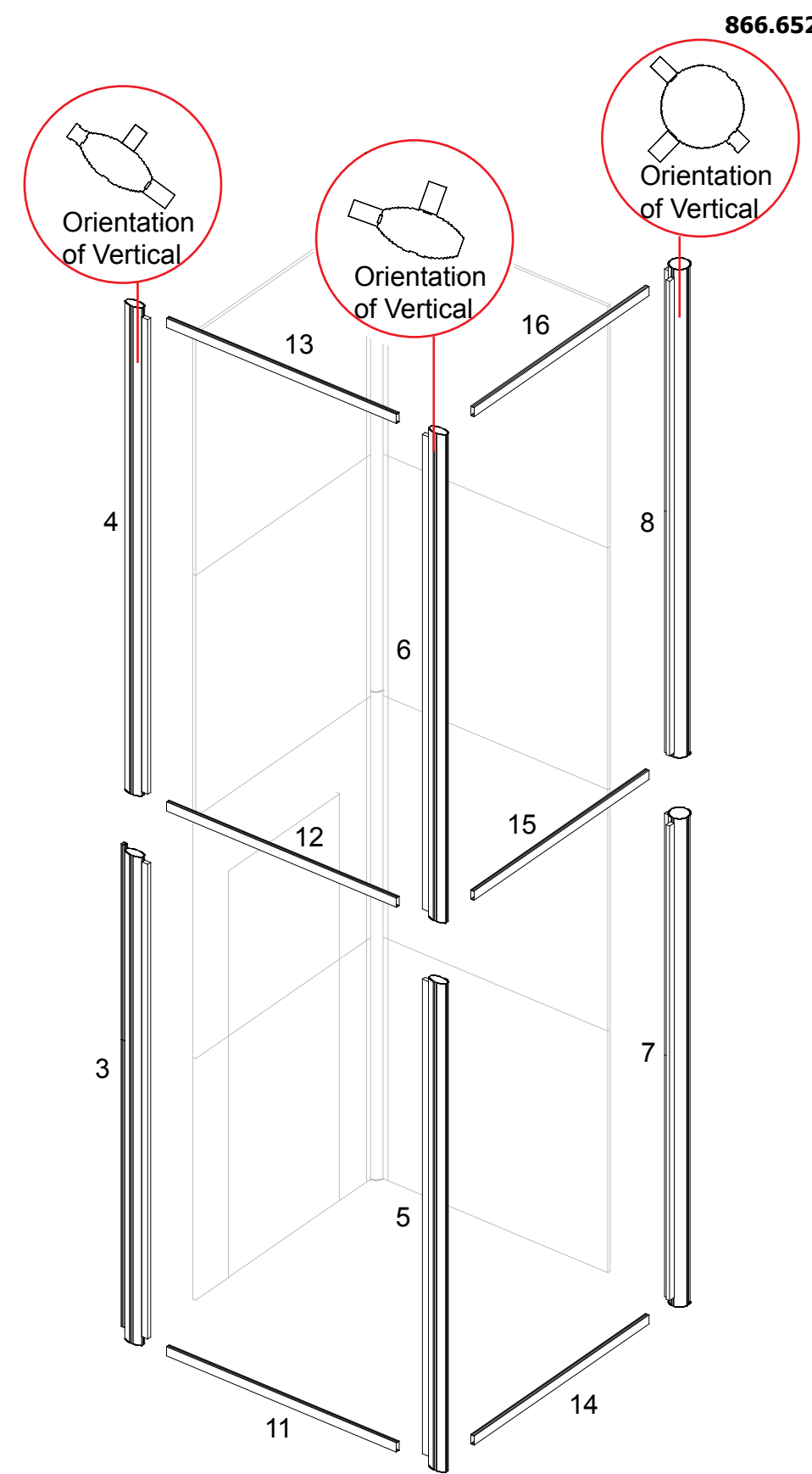
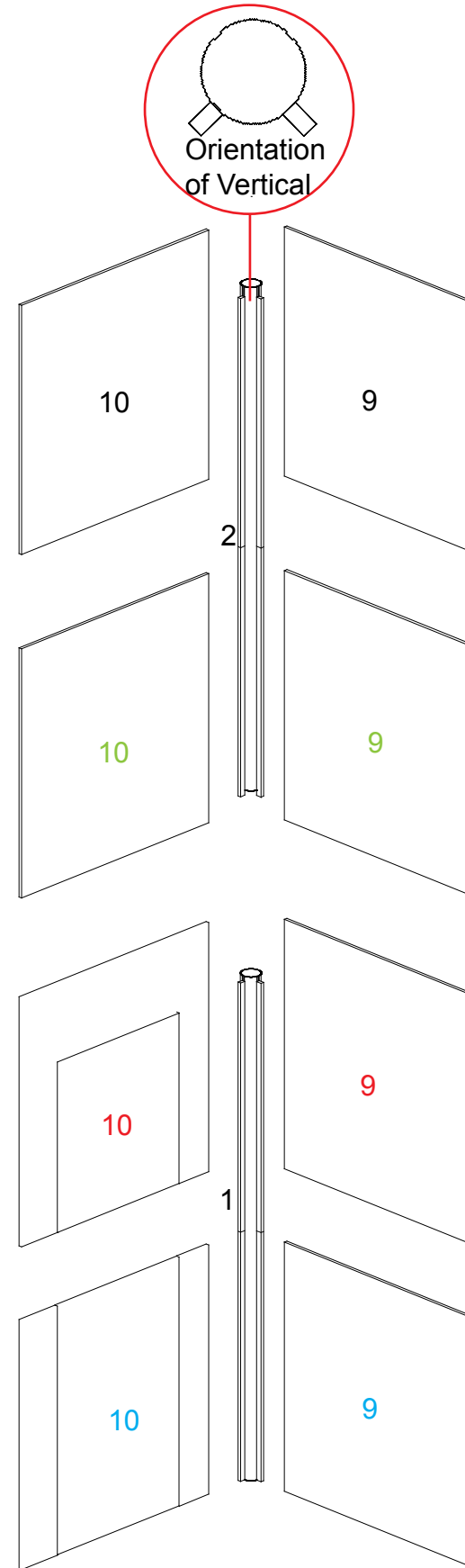
Item	Description
1	96" h Lower Vertical Extrusion
2	96" h Upper Vertical Extrusion
3	96" h Lower Vertical Extrusion
4	96" h Upper Vertical Extrusion
5	96" h Lower Vertical Extrusion
6	96" h Upper Vertical Extrusion
7	96" h Lower Vertical Extrusion
8	96" h Upper Vertical Extrusion

9/9/9/9	46" w x 47.5" h Flat Panels
10/10/10/10	46" w x 47.5" h Flat Panels

11	Lower 48.103" w Horizontal Extrusion
12	Middle 48.103" w Horizontal Extrusion
13	Upper 48.103" w Horizontal Extrusion
14	Lower 48.0989" w Horizontal Extrusion
15	Middle 48.0989" w Horizontal Extrusion
16	Upper 48.0989" w Horizontal Extrusion

Steps:

- 1) Connect vertical extrusions [1 to 2, 3 to 4, 5 to 6, and 7 to 8].
- 2) Slide panels [9 and 10] into connections on vertical assemblies in order as shown.
- 3) Connect vertical assemblies together by attaching horizontal extrusions [11 thru 16] between verticals [3/4, 5/6, and 7/8] as shown.



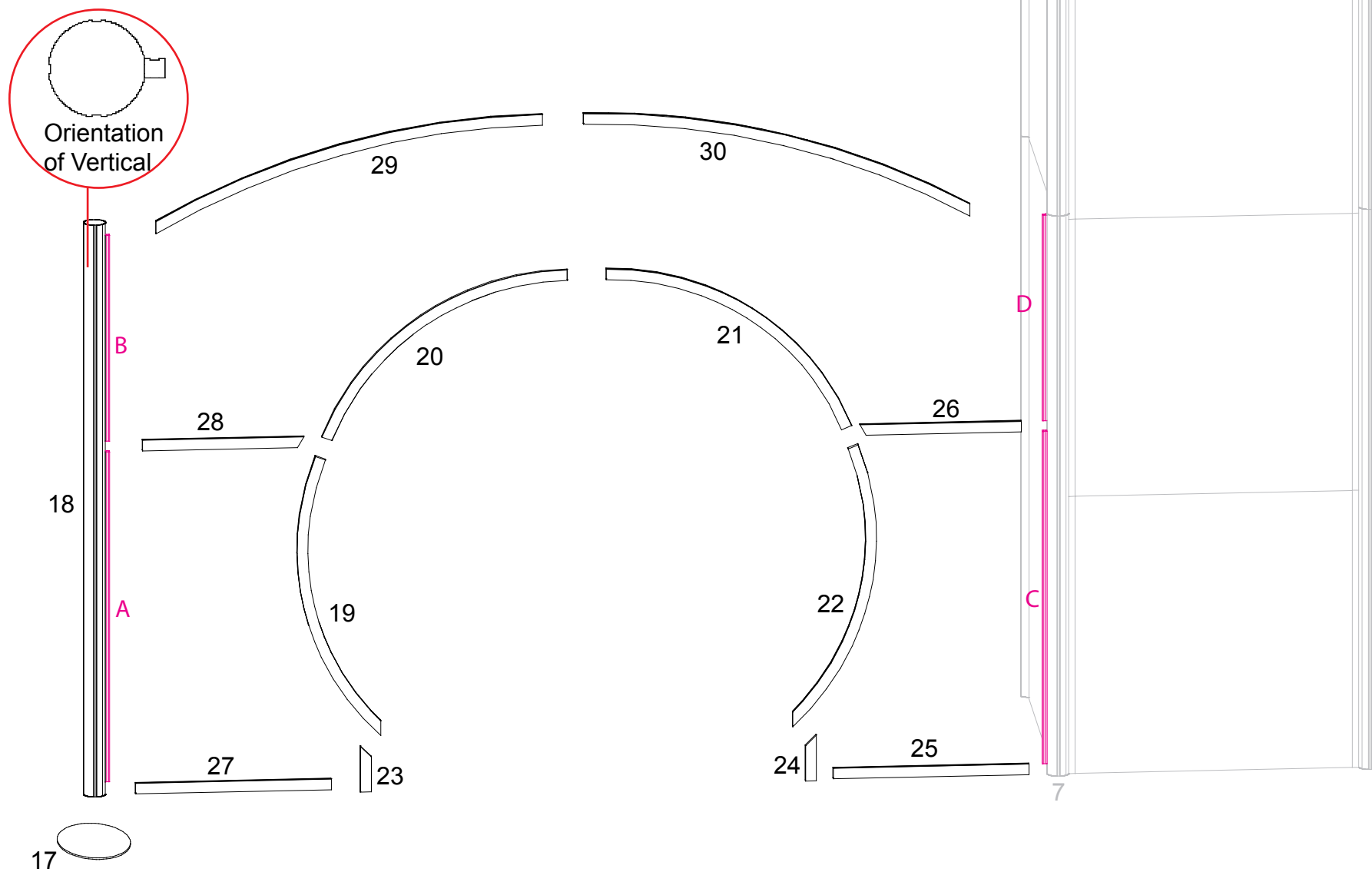
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Item	Description
7	96"h Lower Vertical Extrusion (from previous page)
17	Oval Base Plate
18	98"h Round Vertical Extrusion
19	52.3377" Curved Extrusion w/ Tapered End
20	52.3377" Curved Extrusion
21	52.3377" Curved Extrusion
22	52.3377" Curved Extrusion w/ Tapered End
23	7.8125" Extrusion w/ Tapered End
24	7.8125" Extrusion w/ Tapered End
25	32.4586" Extrusion
26	26.7541" Extrusion w/ Tapered End
27	32.4586" Extrusion
28	26.7541" Extrusion w/ Tapered End
29	67.072" Curved Extrusion w/ Tapered End
30	67.072" Curved Extrusion w/ Tapered End
A	56.5625" Extrusion
B	35.25" Extrusion
C	56.9709" Extrusion
D	35.25" Extrusion

Steps:

- 1) Connect vertical extrusion [18] to base plate [17] referring to Detail D on General Info. page.
- 2) Assemble circle by connecting [19 to 20 to 21 to 22], then connect extrusions [23 and 24] to bottom of circle opening.
- 3) Attach horizontal extrusions [25, 26, 27, and 28] between vertical extrusions [7 from previous page] and [18] as shown.
Make sure to place extrusions A thru D by sliding into grooves of vertical extrusions as shown.
- 4) Connect Curved extrusion [29 to 30] and attach between vertical extrusions [7 from previous page] and [18] as shown.



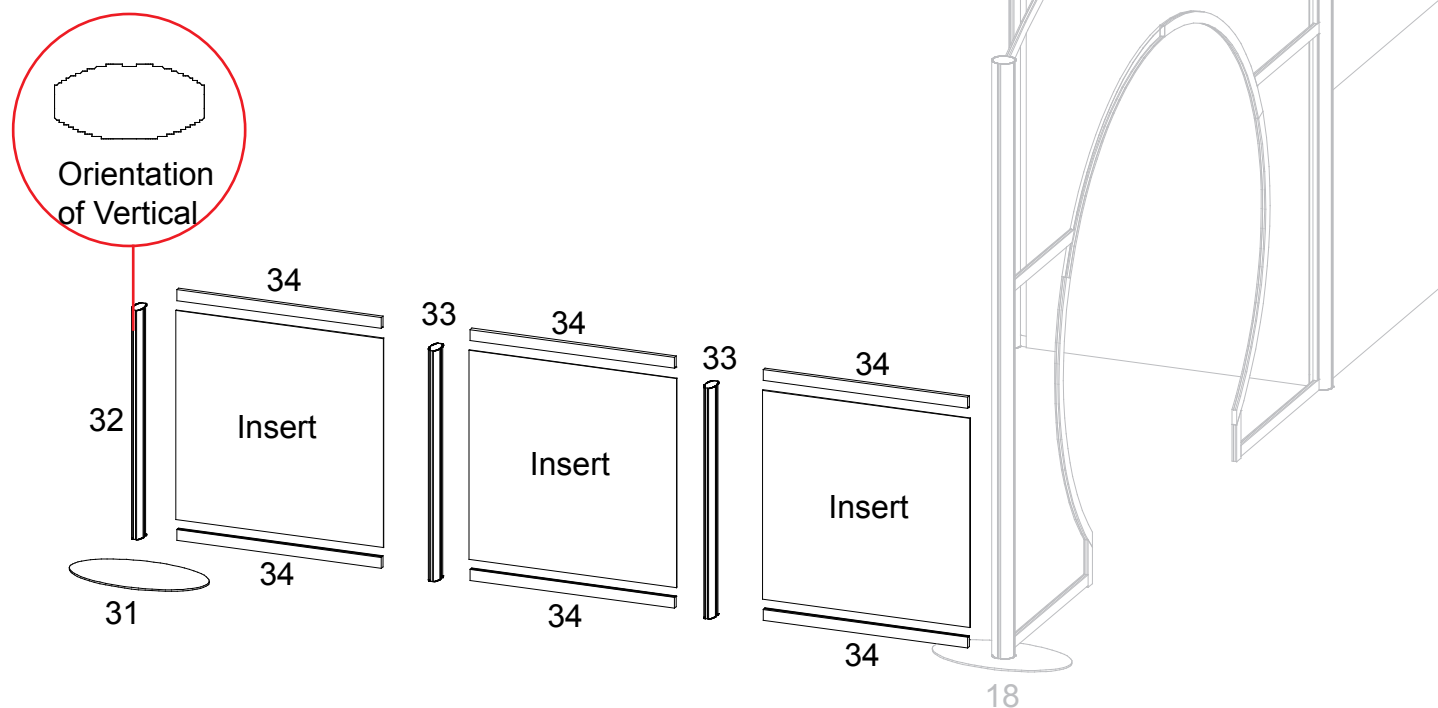
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Item	Qty	Description
31	1	Oval Base Plate
32	1	37.75"h Vertical Extrusion
33	2	38"h Vertical Extrusion
34	6	34"w Horizontal Extrusion

Steps:

- 1) Connect vertical extrusion [32] to base plate [31].
- 2) Connect lower horizontal extrusions [34] between vertical extrusions [32, 33, and 18 from previous page].
- 3) Place inserts as shown.
- 4) Connect upper horizontal extrusions [34] between vertical extrusions [32, 33, and 18] and atop inserts.

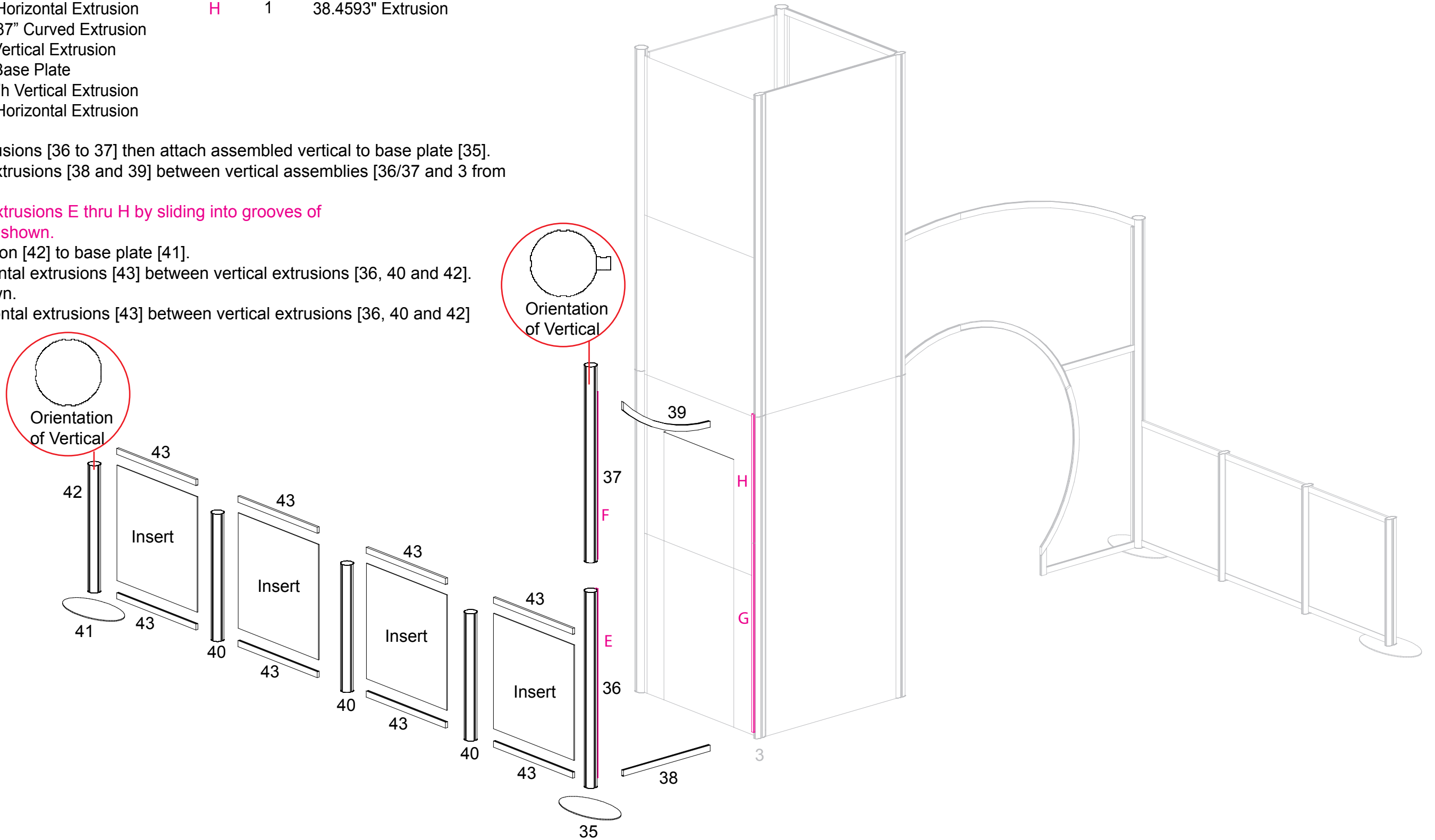


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Item	Qty	Description	Item	Qty	Description
35	1	Oval Base Plate	E	1	56.4062" Extrusion
36	1	58.5"h Vertical Extrusion	F	1	50" Extrusion
37	1	58.5"h Vertical Extrusion	G	1	56.4157" Extrusion
38	1	32"w Horizontal Extrusion	H	1	38.4593" Extrusion
39	1	35.2037" Curved Extrusion			
40	3	38"h Vertical Extrusion			
41	1	Oval Base Plate			
42	1	37.75"h Vertical Extrusion			
43	8	34"w Horizontal Extrusion			

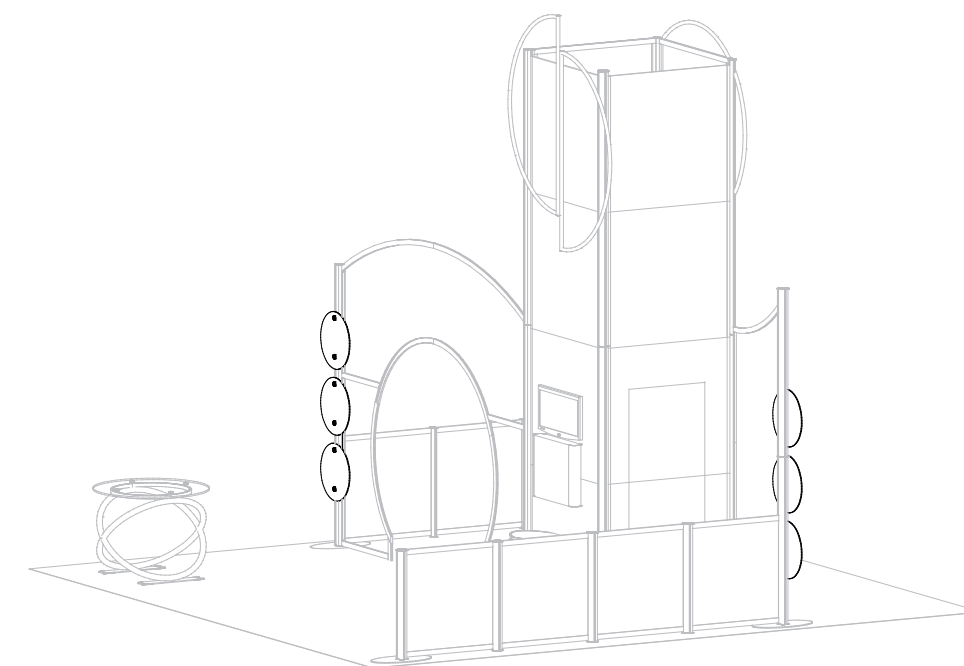
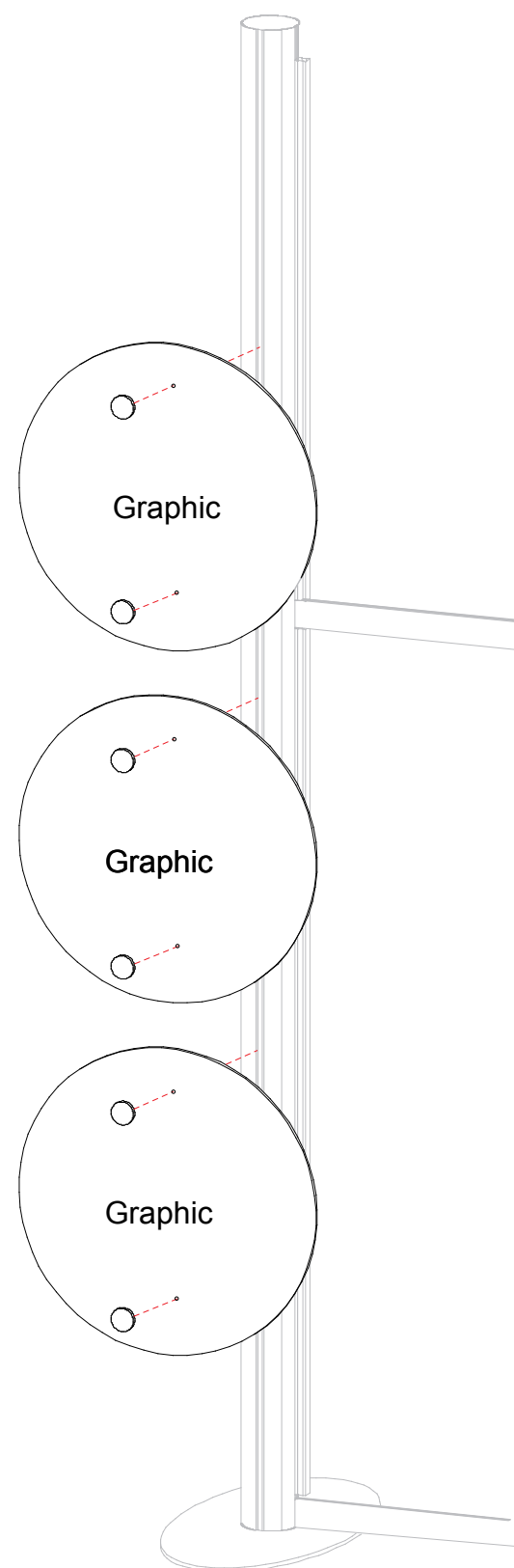
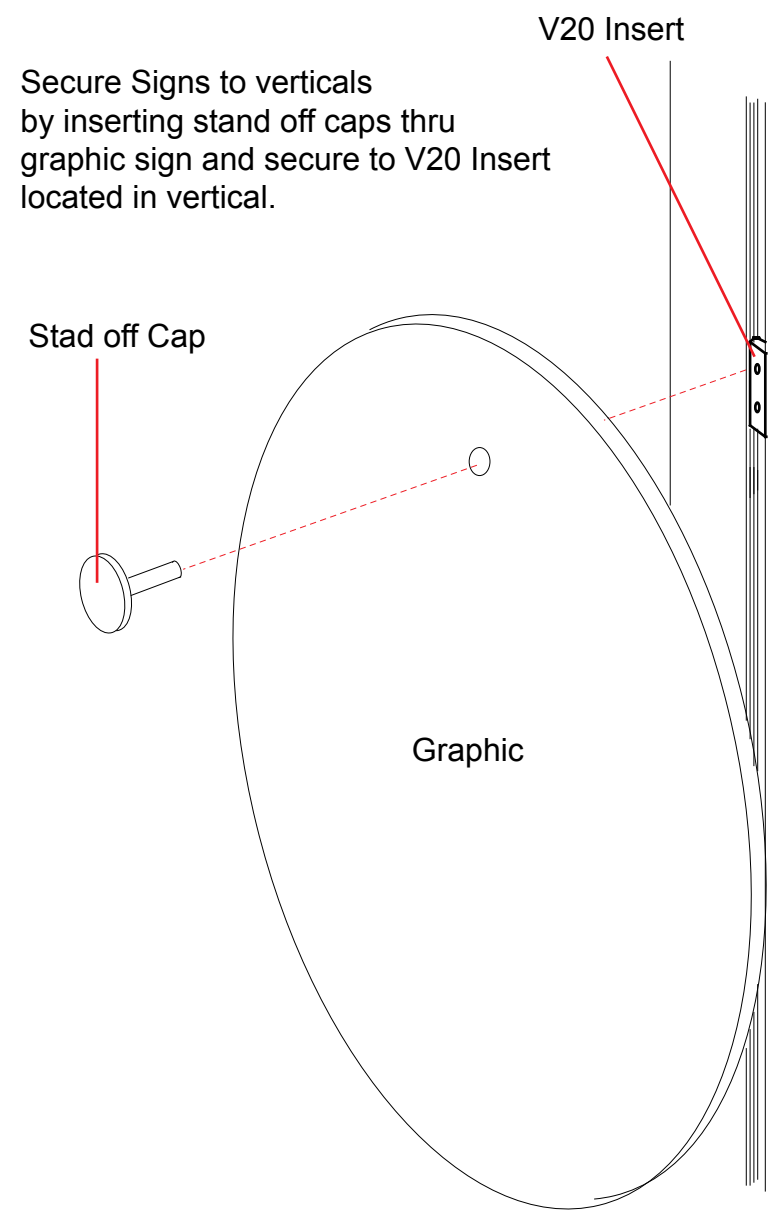
Steps:

- 1) Connect vertical extrusions [36 to 37] then attach assembled vertical to base plate [35].
- 2) Connect horizontal extrusions [38 and 39] between vertical assemblies [36/37 and 3 from previous pages].
Make sure to place extrusions E thru H by sliding into grooves of vertical extrusions as shown.
- 3) Attach vertical extrusion [42] to base plate [41].
- 4) Connect lower horizontal extrusions [43] between vertical extrusions [36, 40 and 42].
- 5) Place inserts as shown.
- 6) Connect upper horizontal extrusions [43] between vertical extrusions [36, 40 and 42] and atop inserts.



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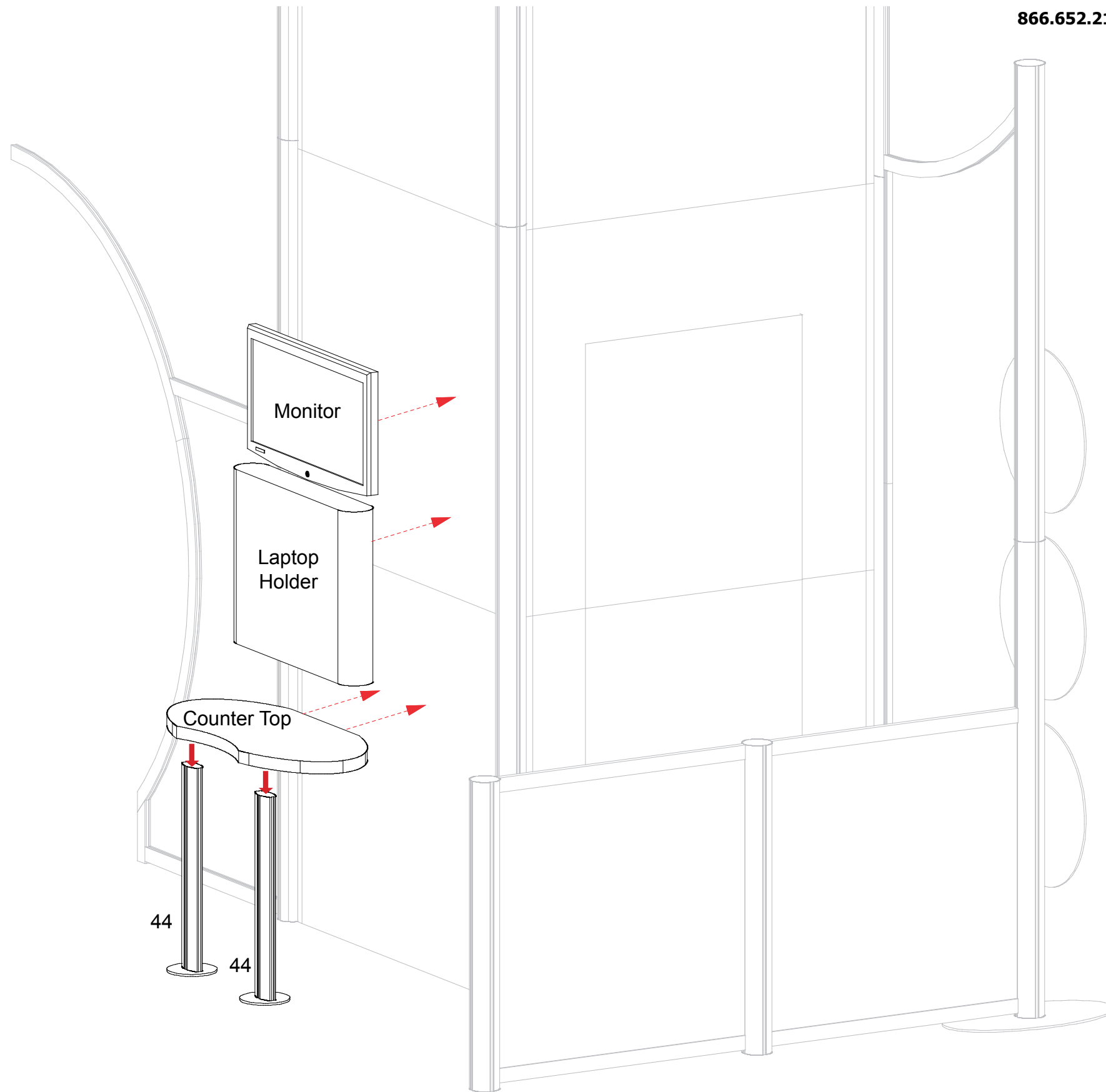
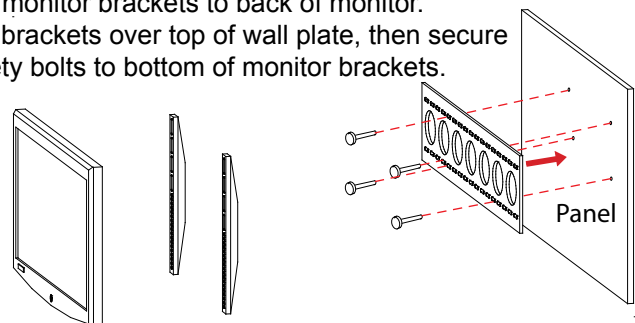
Item	Description
44	25"h Vertical Extrusion

Steps:

- 1) Attach vertical counter supports [44] to underside of counter, then attach counter to tower as shown.
- 2) Bolt Laptop Holder to tower where indicated.
- 3) Connect Monitor to Tower referring to detail below.

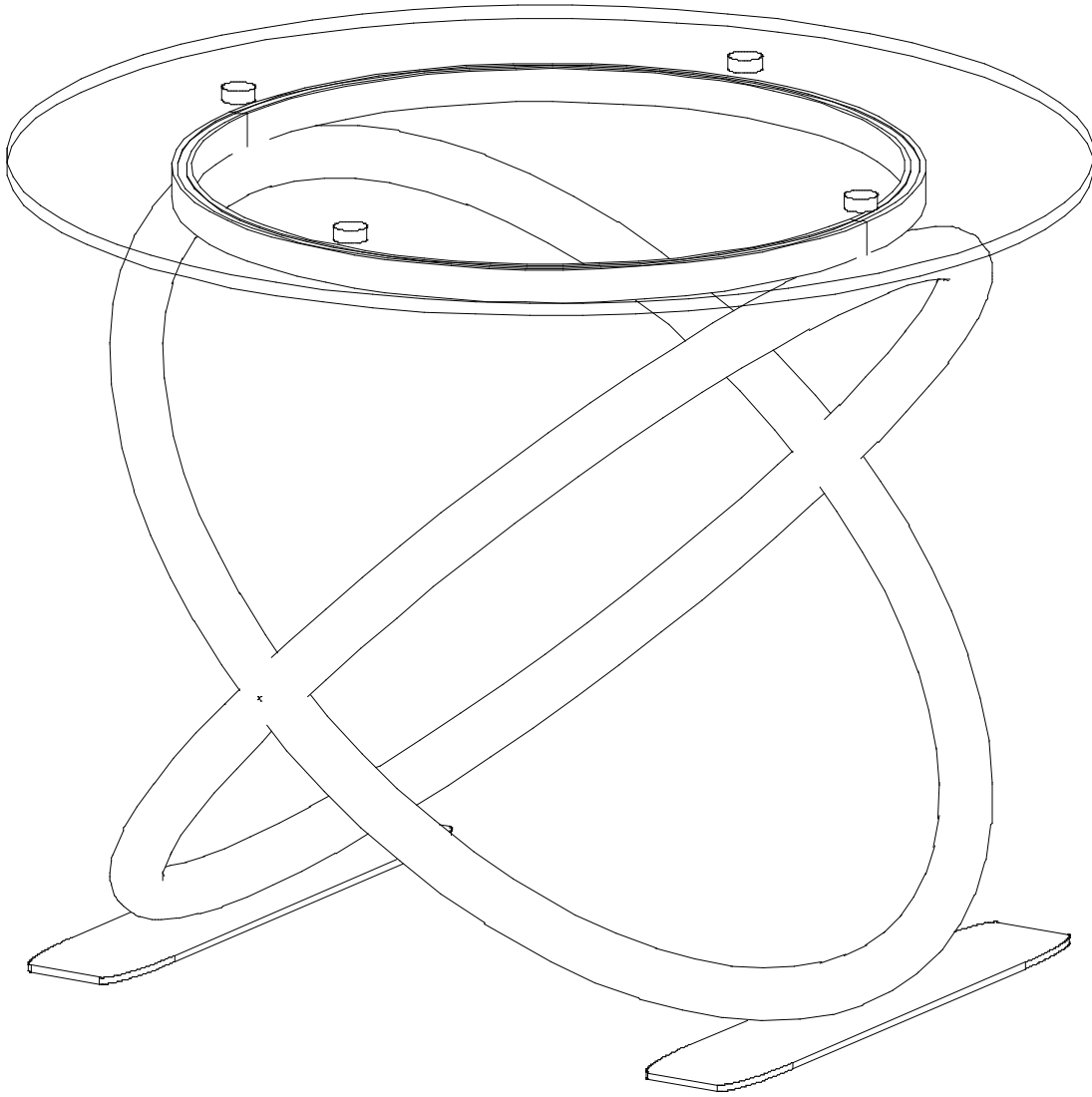
Monitor Mount Attachment

Attach wall plate to panel.
 Attach monitor brackets to back of monitor.
 Hook monitor brackets over top of wall plate, then secure with safety bolts to bottom of monitor brackets.



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Since this Conference table has such a high level of difficulty for assembly please see Mel White for assistance.



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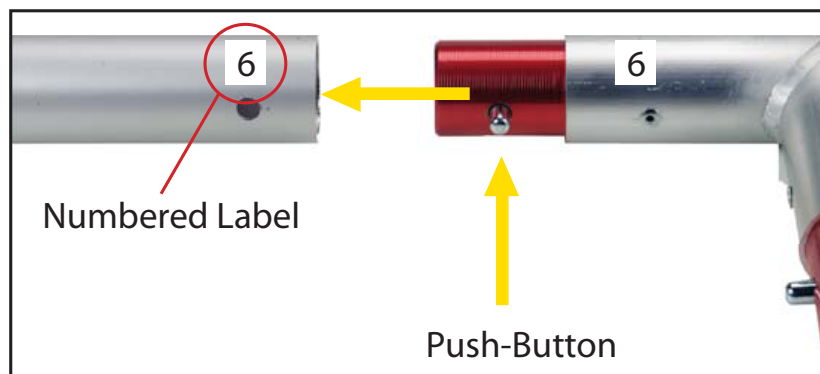
Using Your Setup Instructions

The Aero Overhead Sign Setup Instructions are created specifically for your configuration. They include an exploded view of the frame which is sequentially numbered. We encourage you to study the instructions before attempting to assemble your exhibit.

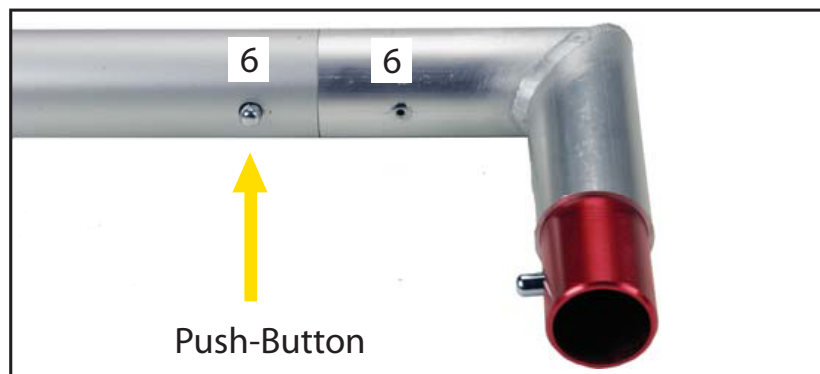
Connections are kept very simple: no tools. Everything assembles with push-button connectors and pre-connected horizontal sections.

Cleaning and Packing Your Display

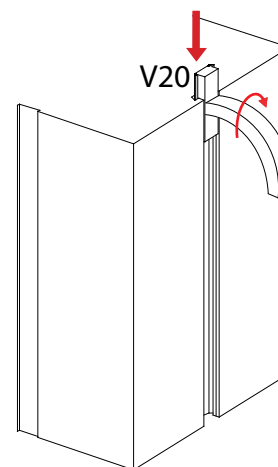
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- 2) Retain all packing material. It will make re-packing much easier and will reduce the likelihood of shipping damage.



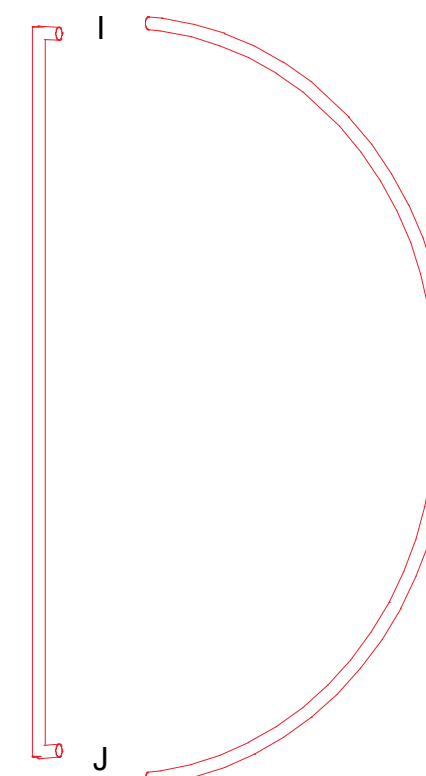
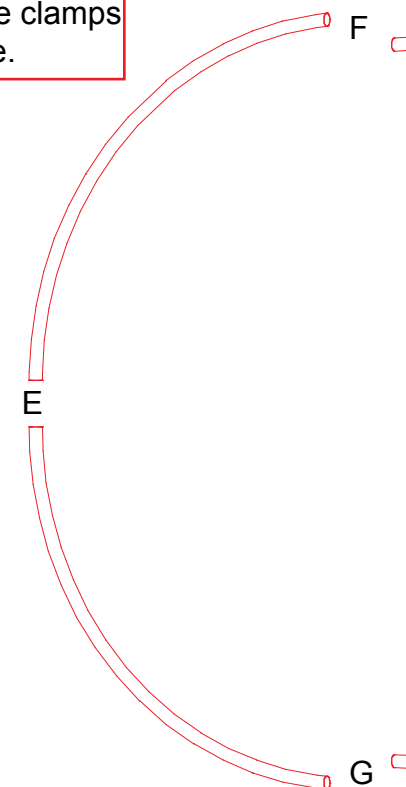
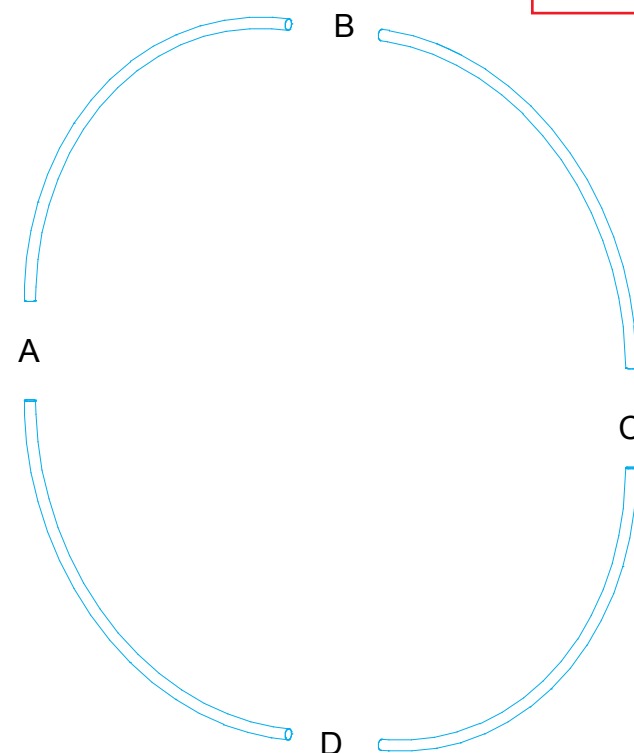
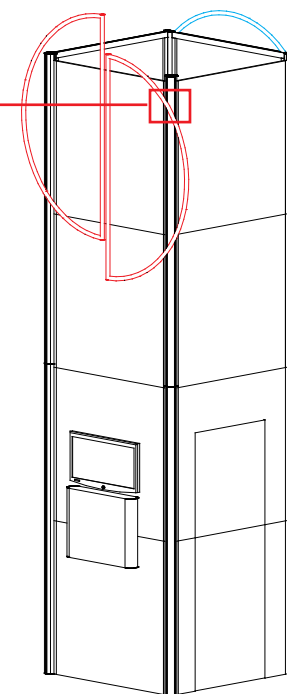
Connections are made by holding the button down and sliding the red tube into opposing tube until the connection is made. To disassemble push button and pull or twist extrusions apart.



Round Graphic Attachment



Twist V20 screw with C-Clamp and tighten in place securing Frames at desired locations.
NOTE: For Split Frames the clamps are riveted to frame.



Assemble Aero Frames in alphabetical order as shown.

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