

WHEN DISASSEMBLING TIGHTEN ALL KNOBS TO PREVENT LOSS DURING SHIPPING

Part Number	Description
1	Left Leg Assembly
2	Middle Leg Assembly
3A	Upper Curved Vertical
3	Upper Curved Vertical
4	23" w Horizontal

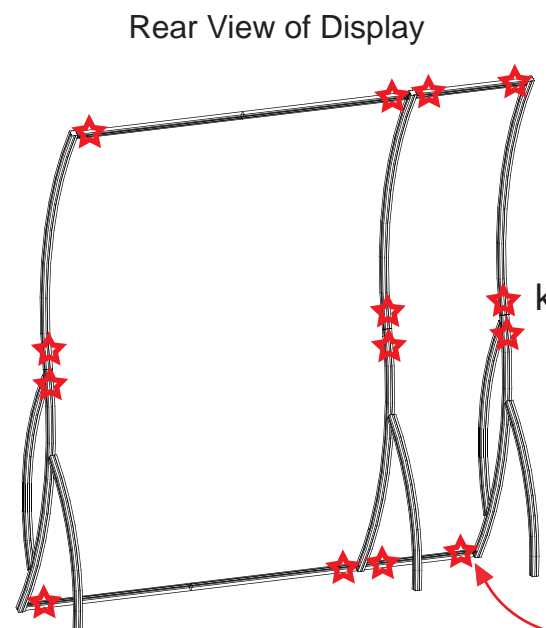


Step 1:

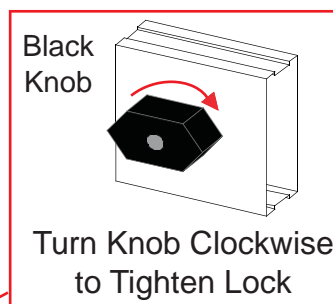
NOTE: Can be assembled either face down on floor then lifted upright or upright as shown in drawings.

- A) Connect vertical leg assemblies [1 and 2] together by connecting horizontal extrusions [4] between assemblies tightening BLACK knobs on backside of extrusion making sure Velcro faces toward BACK and placing it about one inch up from bottom and tightening.
- B) Connect vertical extrusions [3 and 3A] to leg assemblies [1 and 2] using vertical connection bar as shown.
- C) Connect upper horizontal extrusion [4] between verticals [3 and 3A] placing it about one inch down from top.

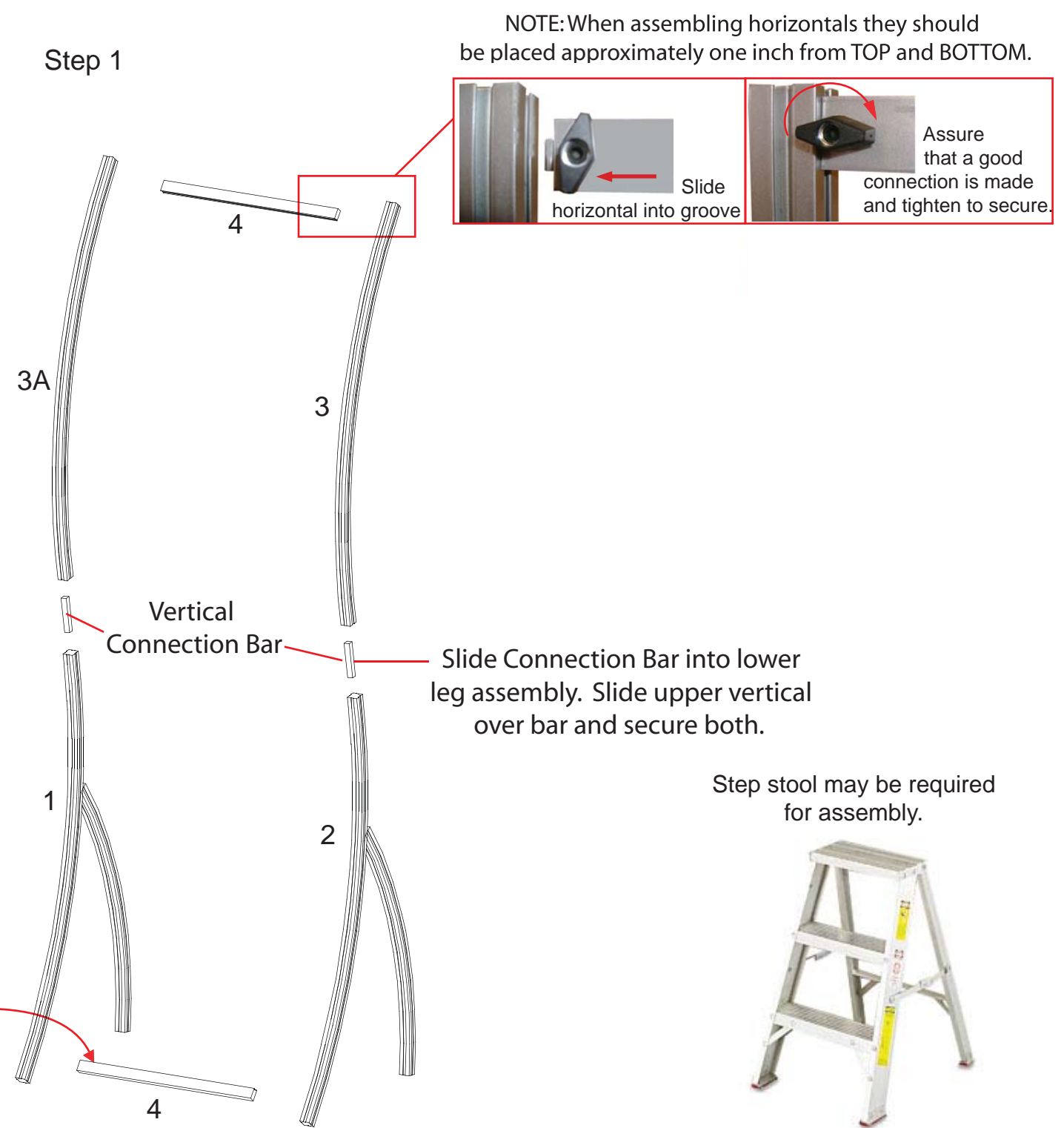
NOTE: Make sure the lock is flush with extrusion before tightening. If lock will not fully engage, gently rock lock and extrusion while turning knob until lock fully opens.



STAR indicates location of knobs on BACKSIDE of unit.



Turn Knob Clockwise to Tighten Lock



Step stool may be required for assembly.



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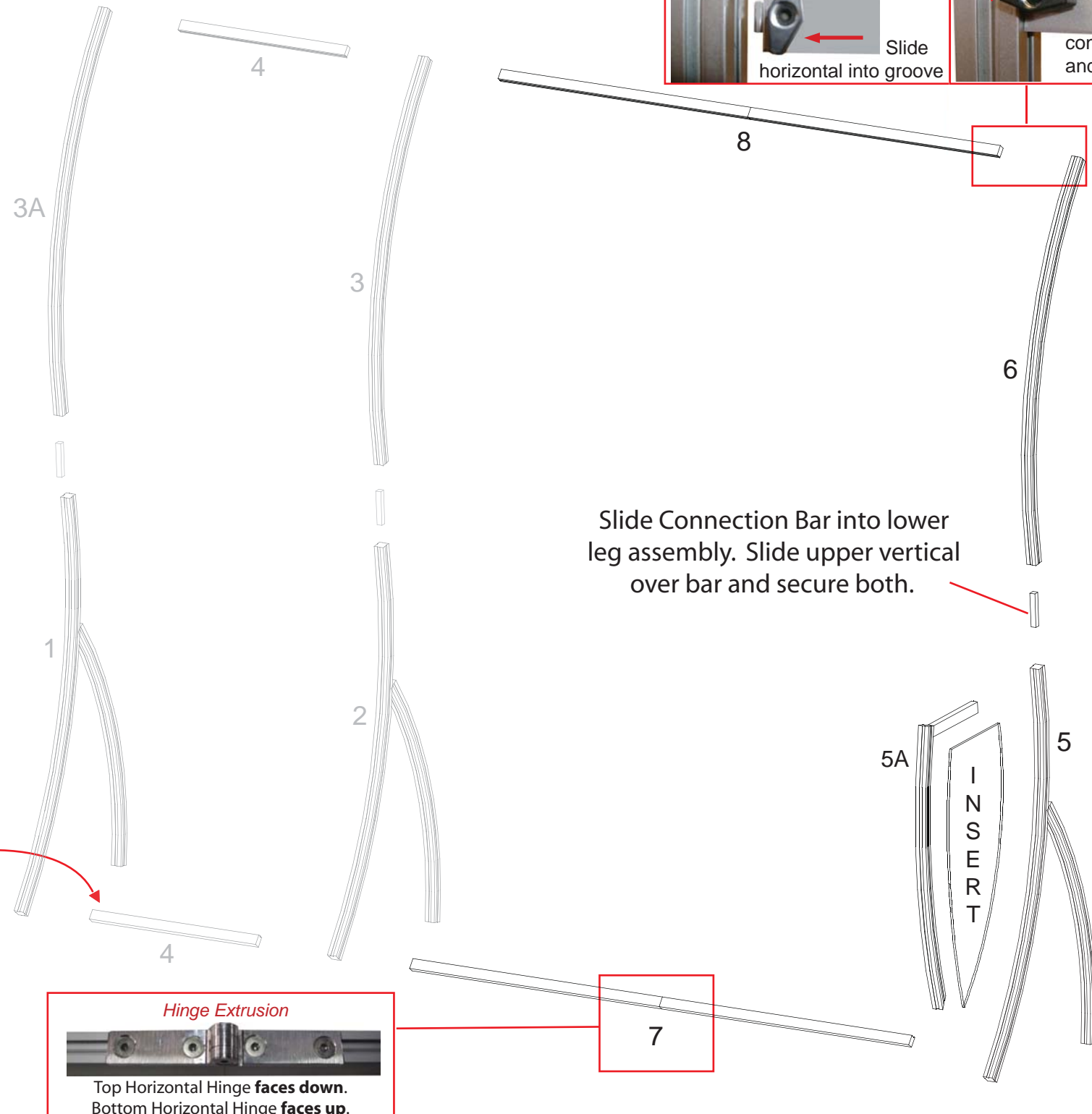
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Part Number	Description
5	Leg Assembly
5A	Extrusion Assembly
6	Upper Curved Vertical
7	69" w Horizontal w/ Hinge Facing UP
8	69" w Horizontal w/ Hinge Facing DOWN

NOTE: When assembling horizontals they should be placed approximately one inch from TOP and BOTTOM.



Step 2



Slide Connection Bar into lower leg assembly. Slide upper vertical over bar and secure both.



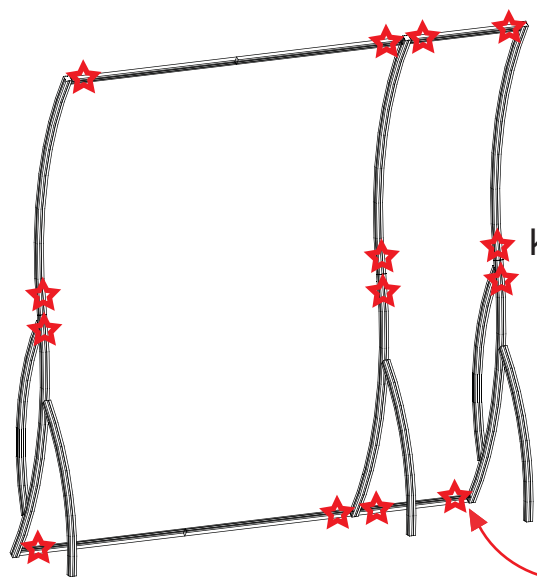
Step 2:

NOTE: Can be assembled either face down on floor then lifted upright or upright as shown in drawings.

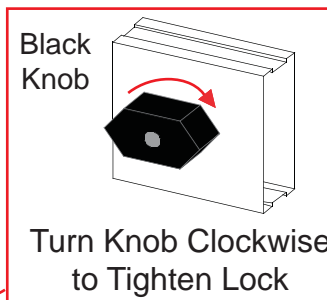
- A) Connect extrusion assembly [5A] to leg assembly [5], placing insert as shown.
- B) Connect vertical extrusion [6] to leg assembly [5] using vertical connection bar as shown.
- C) Connect horizontal extrusions [7 and 8] between vertical assemblies by tightening BLACK knobs on backside of extrusion making sure Velcro faces toward BACK.

NOTE: Make sure the lock is flush with extrusion before tightening. If lock will not fully engage, gently rock lock and extrusion while turning knob until lock fully opens.

Rear View of Display



STAR indicates location of knobs on BACKSIDE of unit.



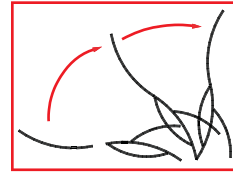
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Part Number	Description
9	Leg Assembly
9A	Extrusion Assembly
10	Upper Curved Vertical
11	23" w Horizontal
12	23" w Horizontal for Monitor Mount Attachment
13	23" w Horizontal

Step 3

NOTE: When assembling horizontals they should be placed approximately one inch from TOP and BOTTOM.

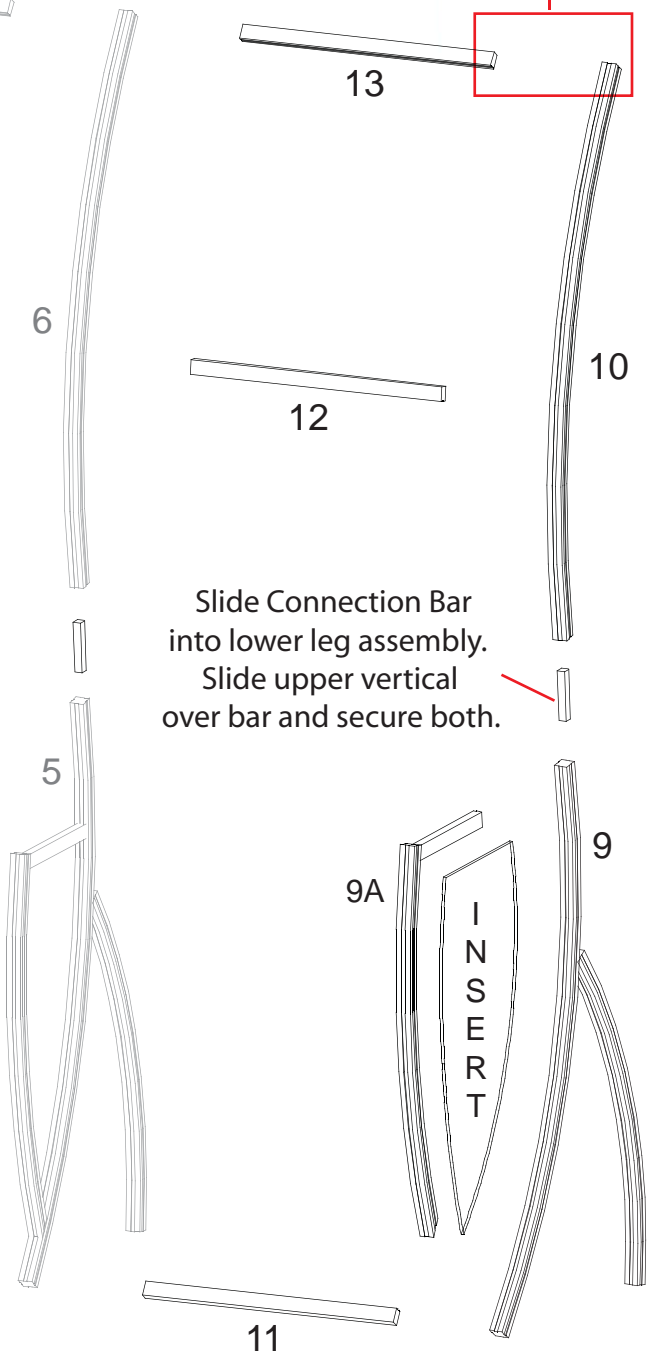
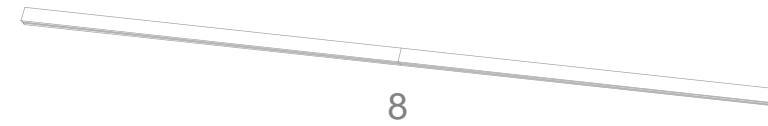
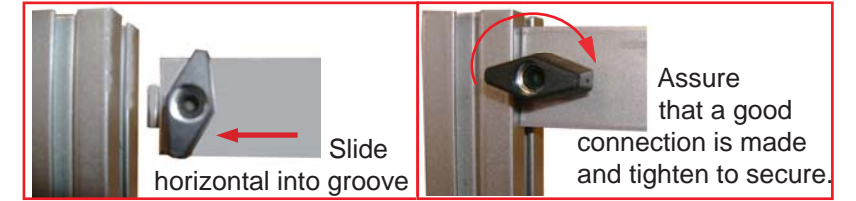


Step 3:

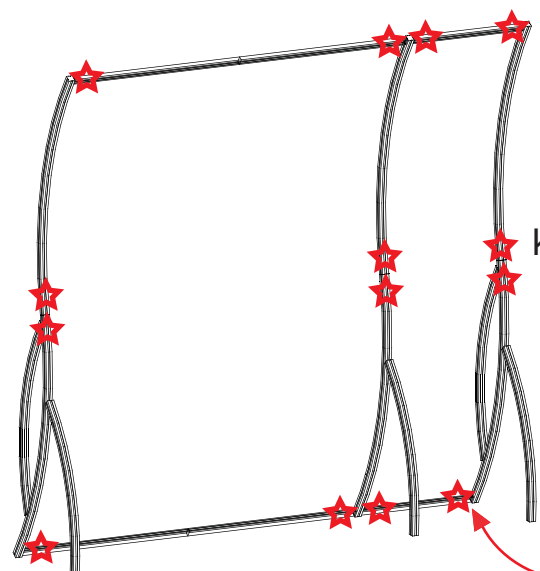
NOTE: Can be assembled either face down on floor then lifted upright or upright as shown in drawings.

- A) Connect extrusion assembly [9A] to leg assembly [9], placing insert as shown.
- B) Connect vertical extrusion [10] to leg assembly [9] using vertical connection bar as shown.
- C) Connect horizontal extrusions [11, 12 and 13] between vertical assemblies making sure Velcro faces toward BACK.

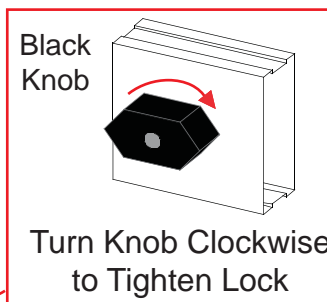
NOTE: Make sure the lock is flush with extrusion before tightening. If lock will not fully engage, gently rock lock and extrusion while turning knob until lock fully opens.



Rear View of Display



STAR indicates location of knobs on BACKSIDE of unit.



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Part Number	Description
14	23" w Horizontal

Step 4



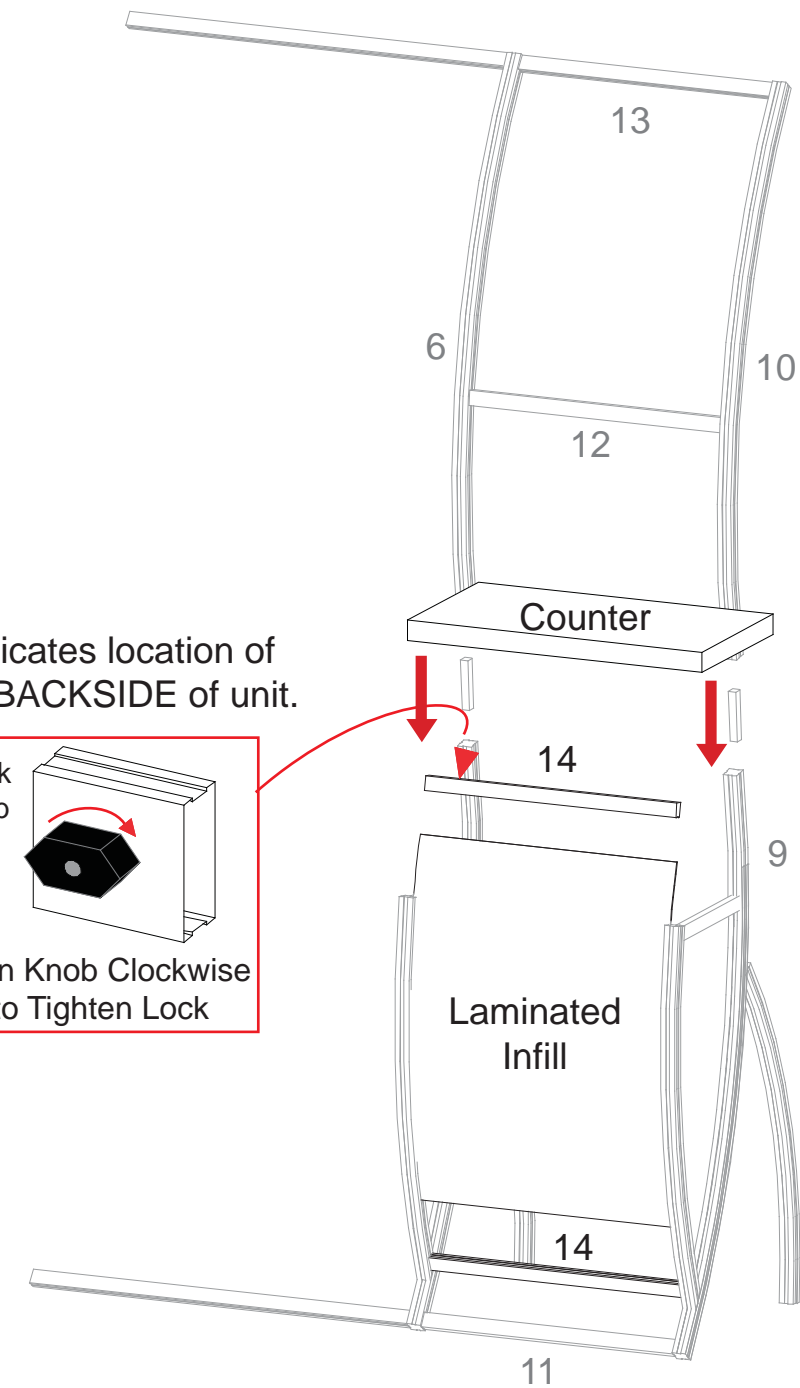
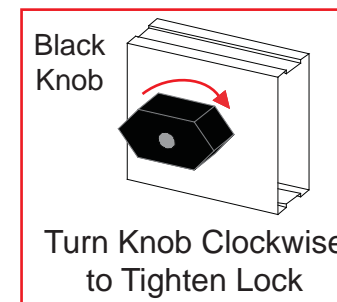
Step 4:

NOTE: Can be assembled either face down on floor then lifted upright or upright as shown in drawings.

- A) Insert laminated infill into grooves of vertical leg assemblies [5 and 9].
- B) Attach horizontal extrusion [14] between vertical leg assemblies [5 and 9] atop infill.
- C) Set counter top atop assembled workstation and secure with Velcro straps attached to underside of top.

NOTE: Make sure the lock is flush with extrusion before tightening. If lock will not fully engage, gently rock lock and extrusion while turning knob until lock fully opens.

STAR indicates location of knobs on BACKSIDE of unit.



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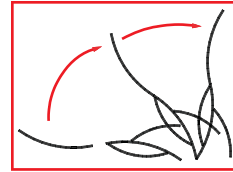
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Part Number	Description
15	Leg Assembly
16	Upper Curved Vertical
17	69" w Horizontal w/ Hinge Facing UP
18	69" w Horizontal w/ Hinge Facing DOWN

NOTE: When assembling horizontals they should be placed approximately one inch from TOP and BOTTOM.



Step 5



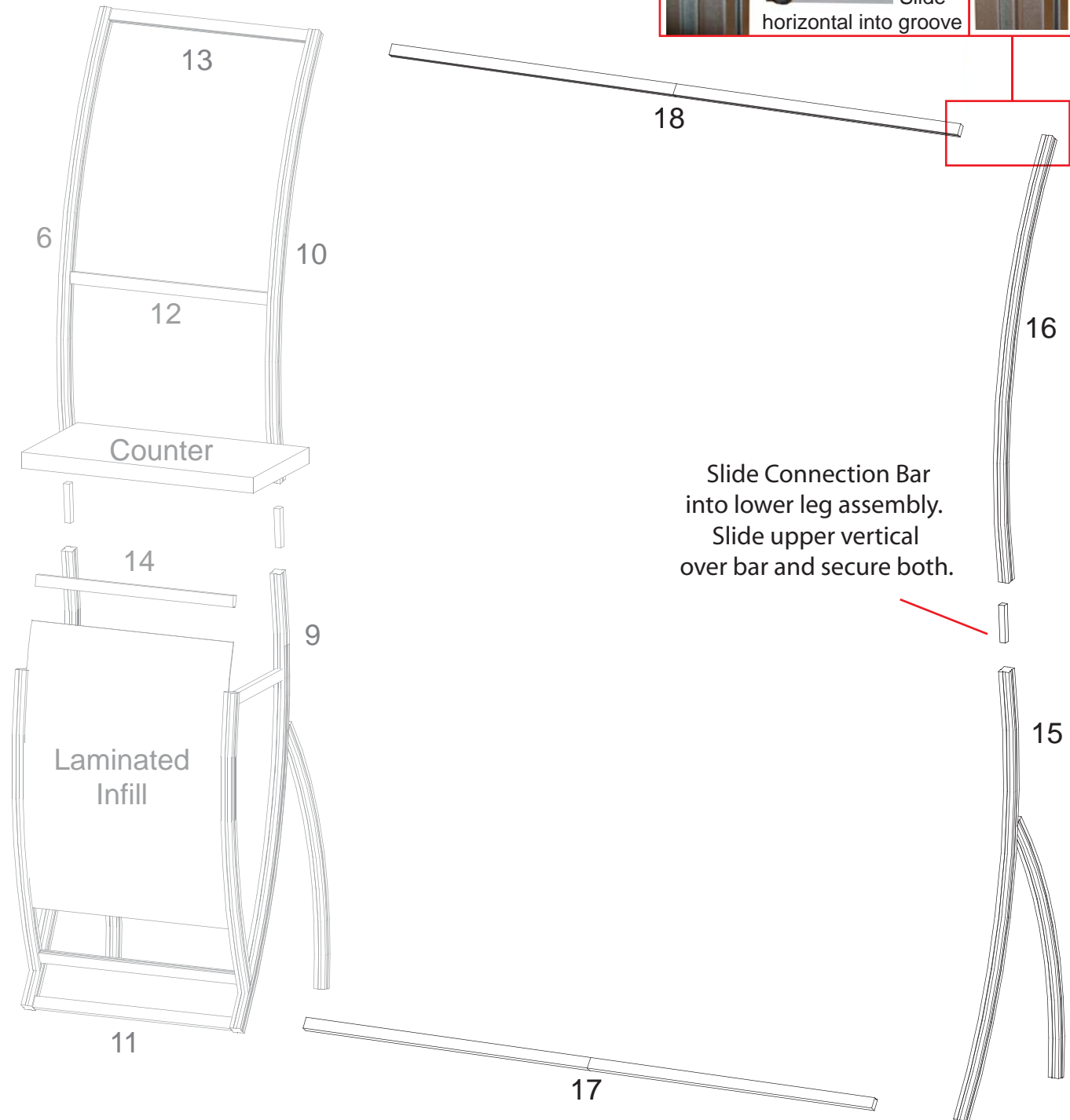
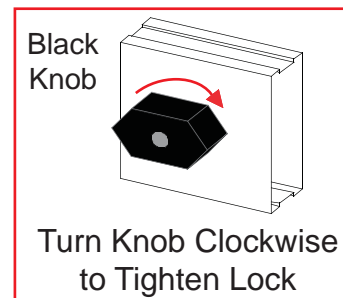
Step 4:

NOTE: Can be assembled either face down on floor then lifted upright or upright as shown in drawings.

- A) Connect vertical extrusion [16] to leg assembly [15] using vertical connection bar as shown
- B) Connect horizontal extrusions [17 and 18] between vertical assemblies by tightening BLACK knobs on backside of extrusion making sure Velcro faces toward BACK.

NOTE: Make sure the lock is flush with extrusion before tightening. If lock will not fully engage, gently rock lock and extrusion while turning knob until lock fully opens.

STAR indicates location of knobs on BACKSIDE of unit.



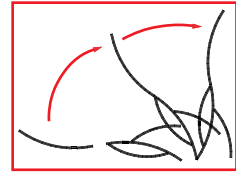
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Part Number	Description
19	Leg Assembly
20	Upper Curved Vertical
21	23" w Horizontal
22	23" w Horizontal

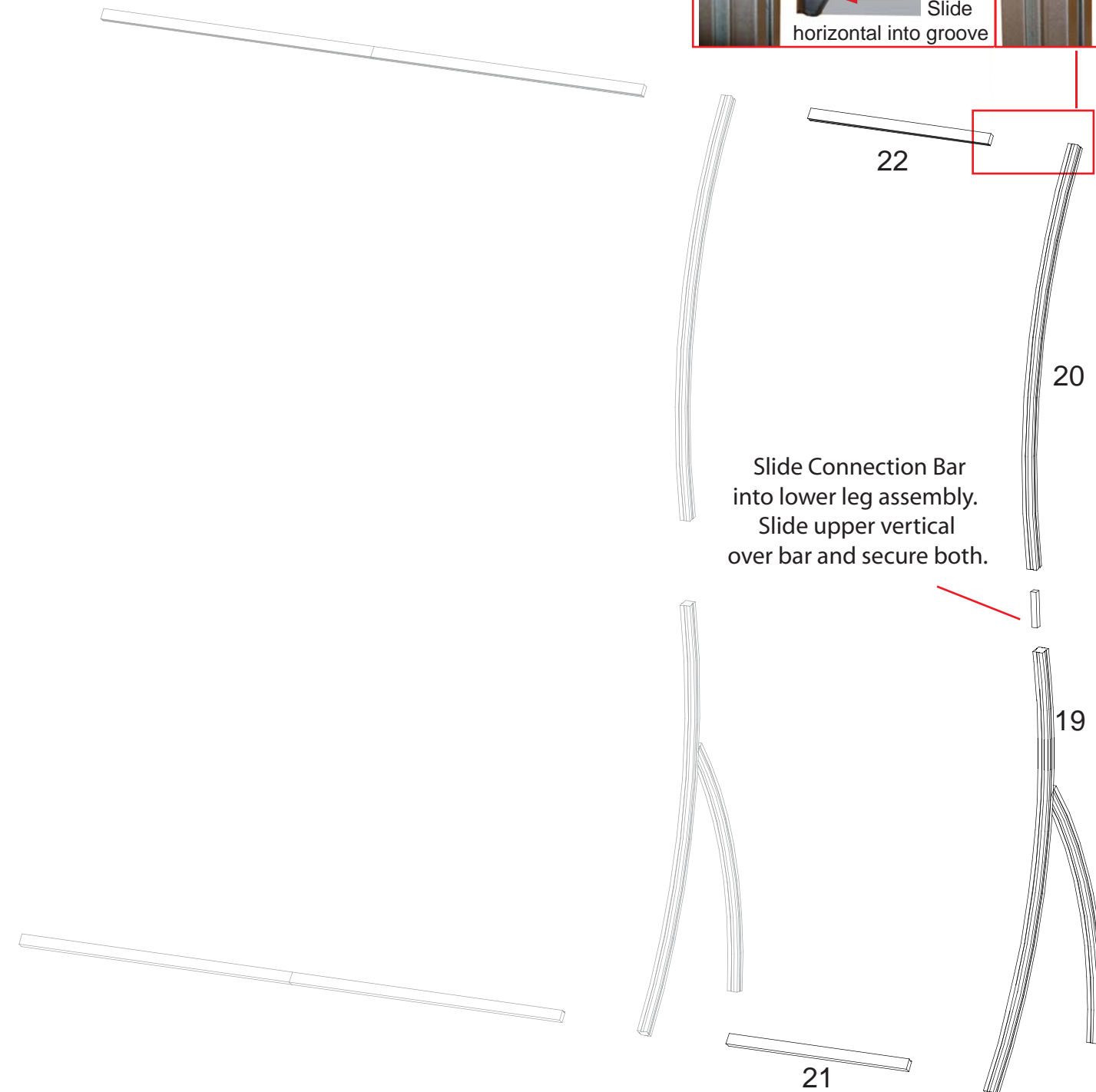
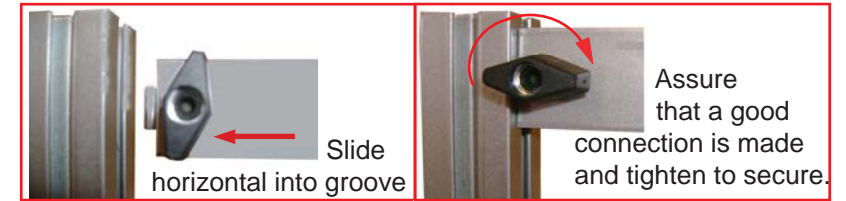
NOTE: When assembling horizontals they should be placed approximately one inch from TOP and BOTTOM.

Step 6

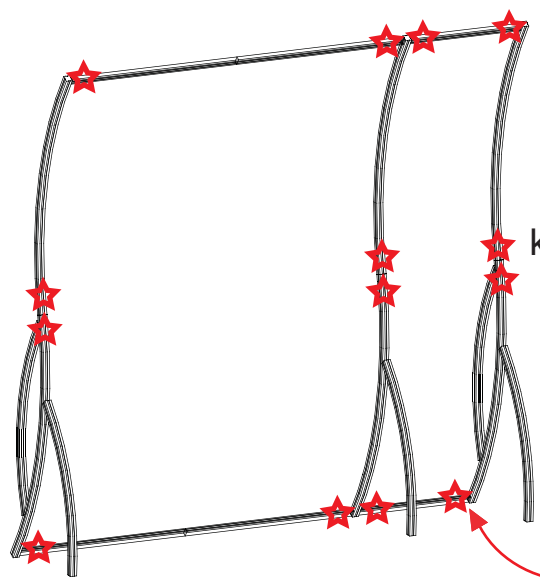


Step 5:
 NOTE: Can be assembled either face down on floor then lifted upright or upright as shown in drawings.
 A) Connect vertical extrusion [16] to leg assembly [15] using vertical connection bar as shown.
 B) Connect horizontal extrusions [17 and 18] between vertical assemblies by tightening BLACK knobs on backside of extrusion making sure Velcro faces toward BACK.

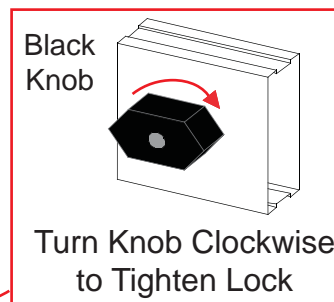
NOTE: Make sure the lock is flush with extrusion before tightening. If lock will not fully engage, gently rock lock and extrusion while turning knob until lock fully opens.



Rear View of Display



STAR indicates location of knobs on BACKSIDE of unit.



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Wing Attachment
(if accidentally removed)
Slide A10 Clamp into groove of square extrusion.



A10

When desired location is found, tighten set screw to secure.




Set-Screw

Tighten black plastic set screw to secure Wing in place.

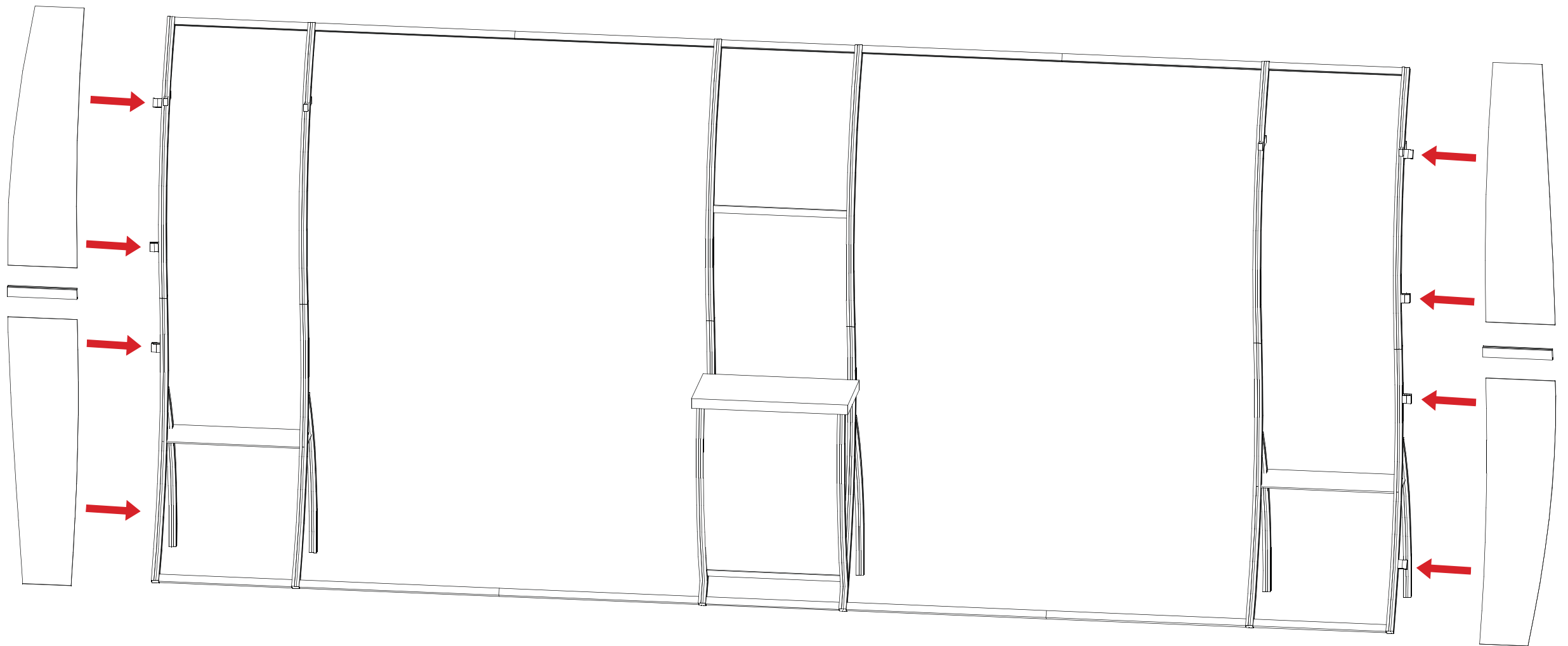



Black Plastic Set-screw

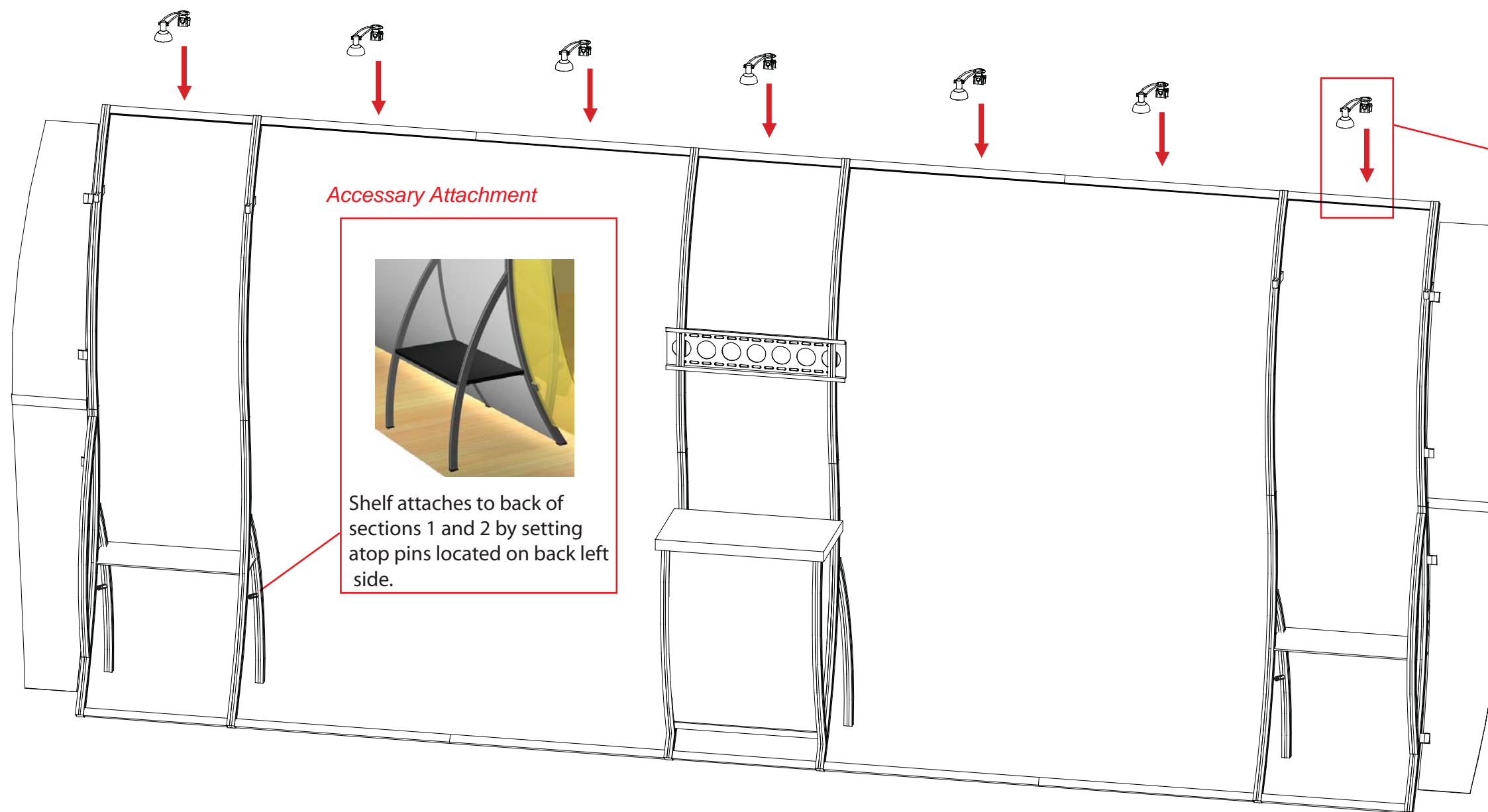
Hex Key Tool
(if necessary)



Flathead Screwdriver



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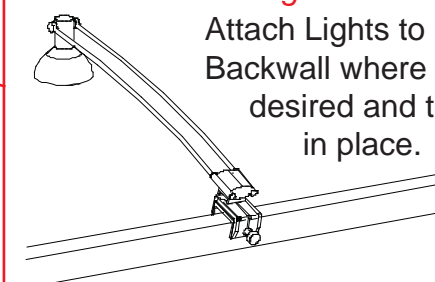
Accessory Attachment



Shelf attaches to back of sections 1 and 2 by setting atop pins located on back left side.

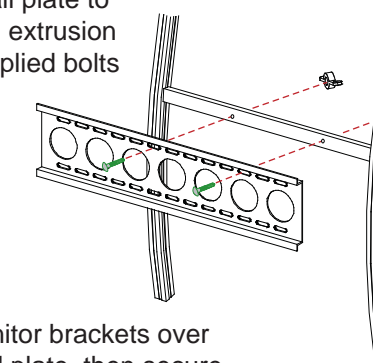
Light Connection

Attach Lights to Backwall where desired and tighten in place.



Monitor Mount Attachment

Attach wall plate to horizontal extrusion using supplied bolts



Hook monitor brackets over top of wall plate, then secure with safety bolts to bottom of monitor brackets.

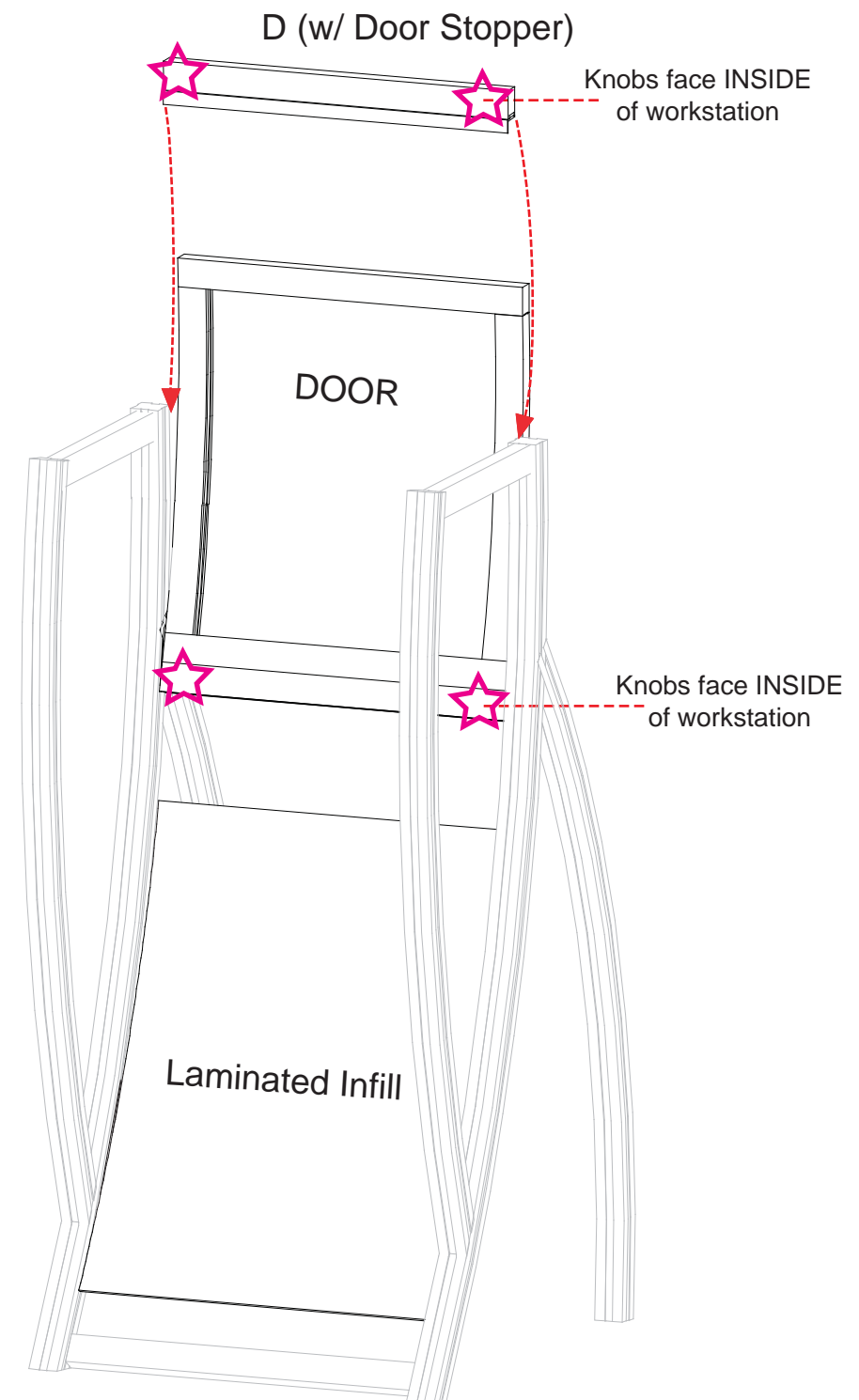
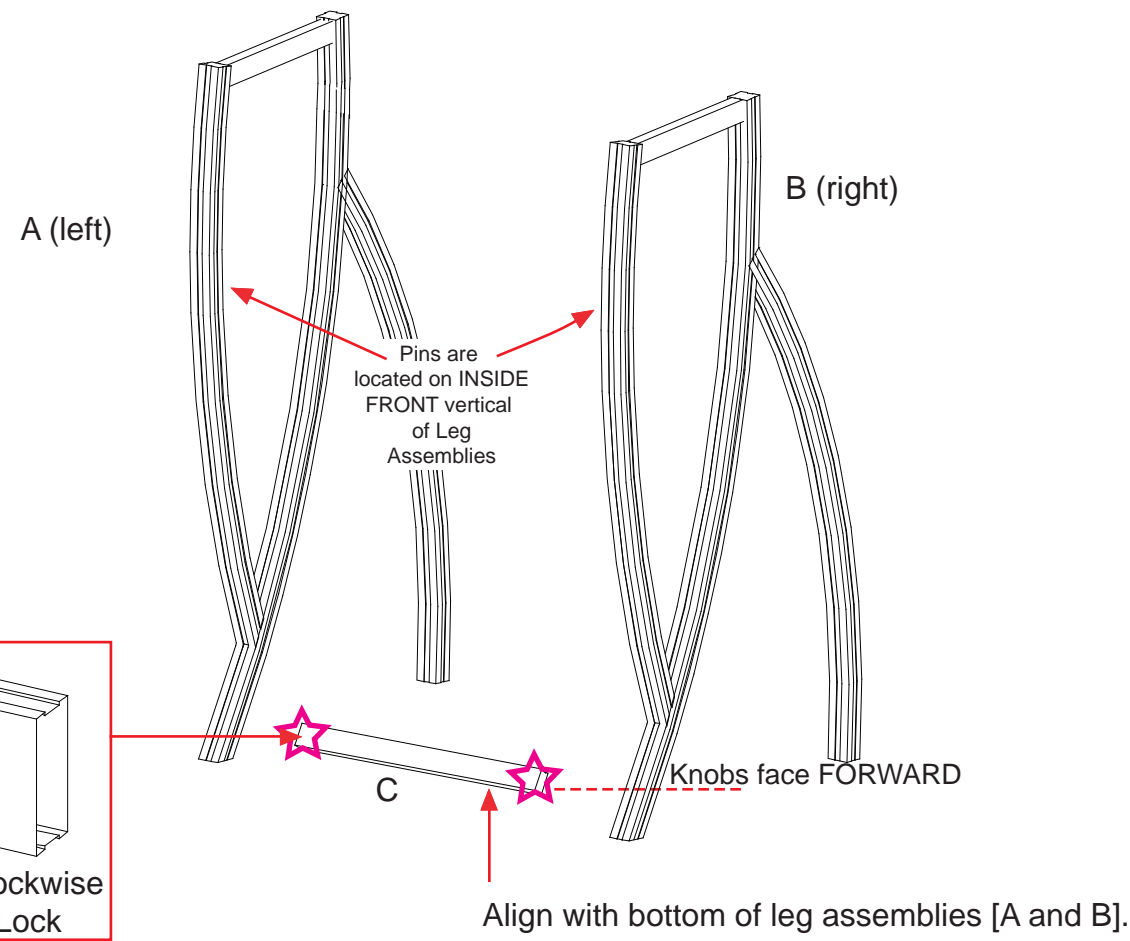
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Part Number	Description
A	Left Leg Assembly
B	Right Leg Assembly
C	Horizontal Extrusion
D	Horizontal Extrusion w/ Door Stopper

Step 1:

- A) Connect lower horizontal extrusion [C] between bottom of leg assemblies [A and B] as shown.
- B) Insert Laminated infill into grooves of leg assemblies [A and B].
- C) Attach extrusion door between leg assemblies [A and B] and atop laminated infill.
- D) Attach upper horizontal extrusion w/ door stopper [D] between leg assemblies [A and B], and set flush with top of legs [A and B].

NOTE: Make sure the lock is flush with extrusion before tightening. If lock will not fully engage, gently rock lock and extrusion back and forth while turning knob until lock fully opens.

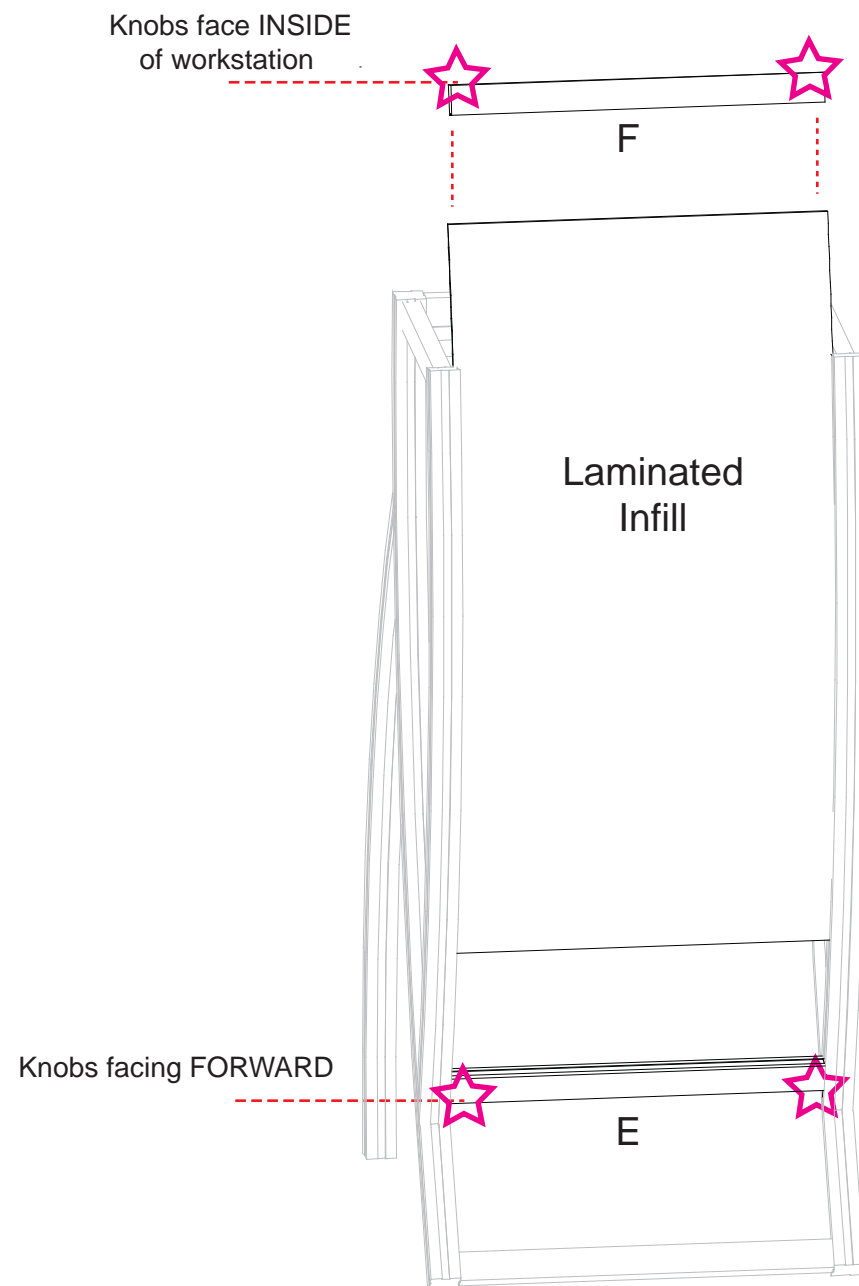


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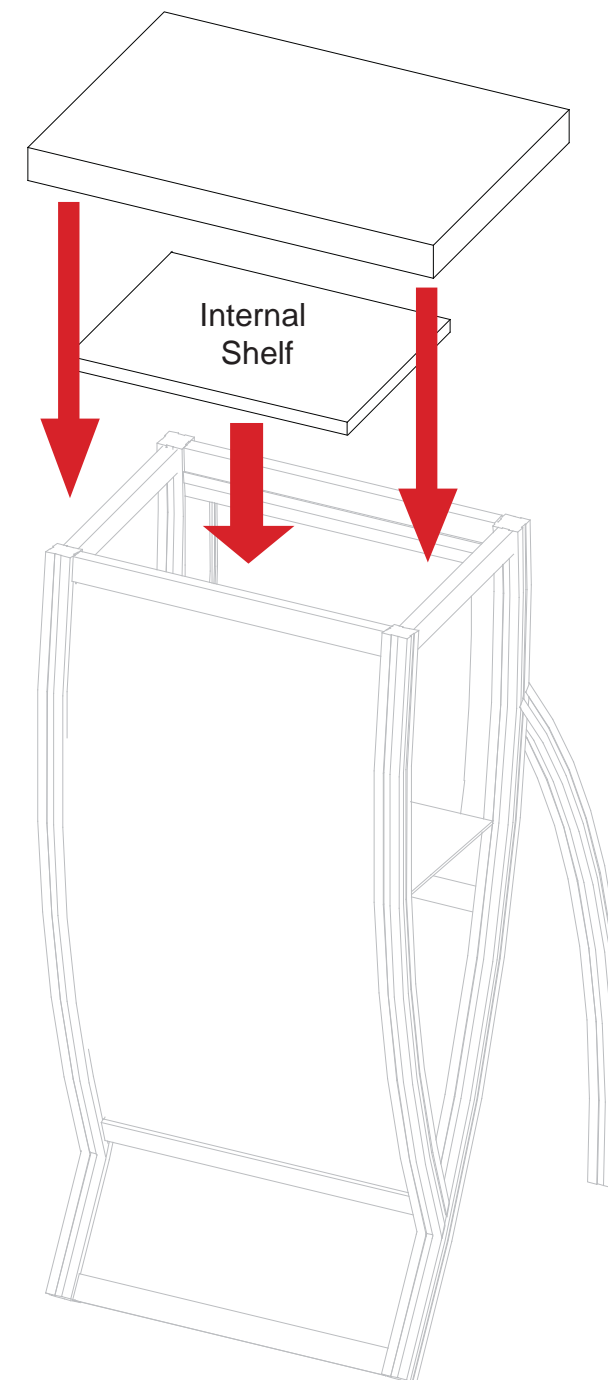
Part Number	Description
E	Horizontal Extrusion
F	Horizontal Extrusion

Step 2:

- A) Attach horizontal extrusion [E] between vertical leg assemblies [A and B] as shown below.
- B) Insert Laminated infill into grooves of vertical leg assemblies [A and B].
- C) Attach upper horizontal extrusion [F] between vertical leg assemblies [A and B] atop infill.
- D) Place internal shelf into assembled pedestal atop pins..
- E) Set Counter atop assembled pedestal and secure with Velcro straps attached to underside of top.



Place internal shelf into workstation then place counter atop assembled workstation.



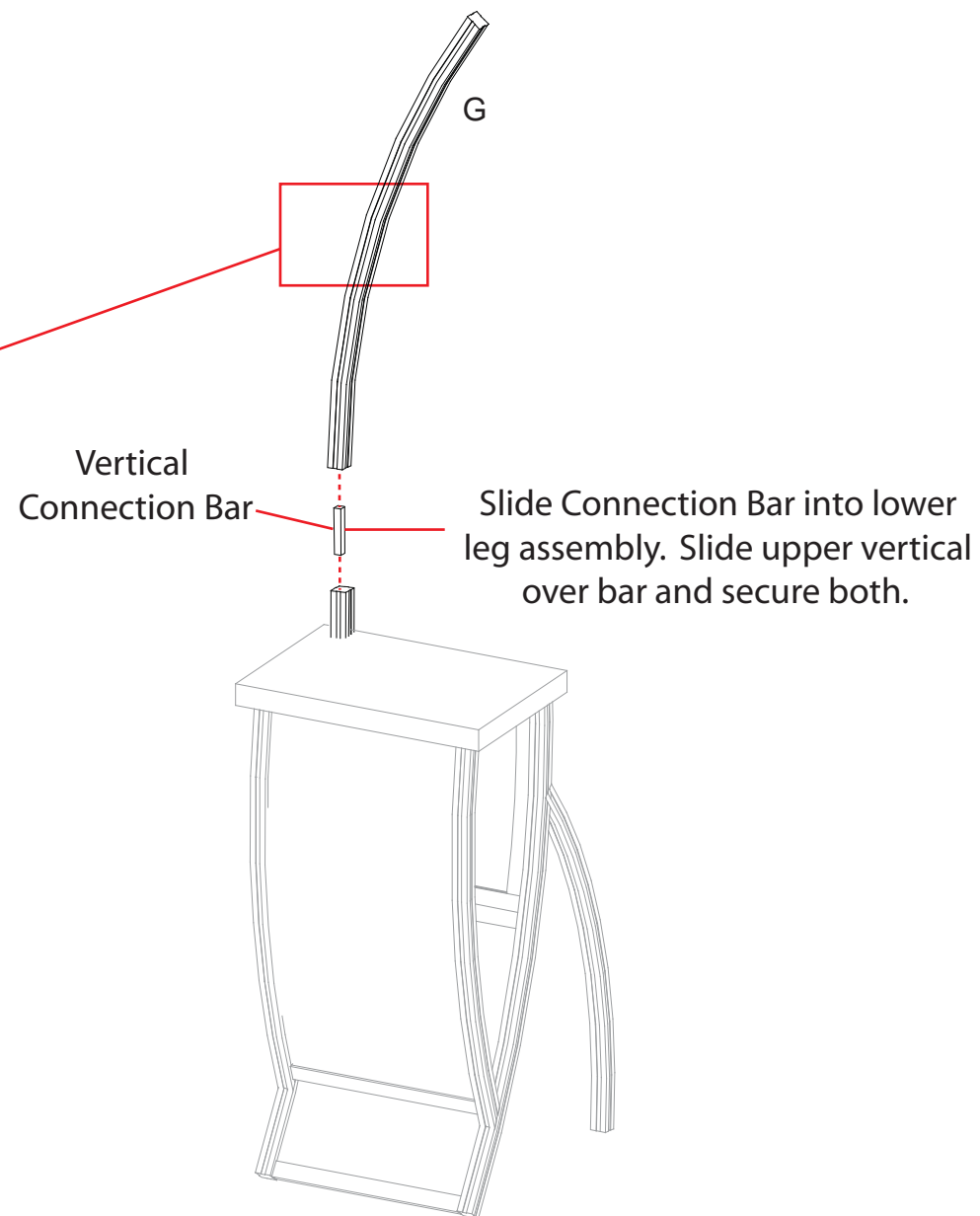
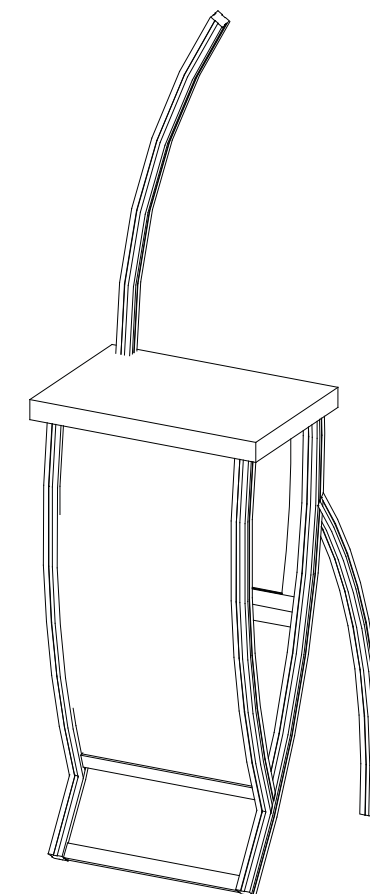
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Part Number	Description
G	Curved Monitor Mount Extrusion

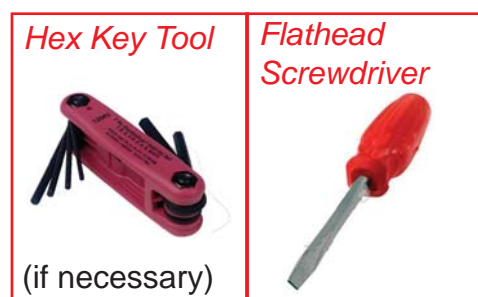
Step 3:

- A) Slide Connection Bar into lower leg assembly. Slide upper vertical over bar and secure both.
- B) Attach Monitor Mount to vertical as shown in Detail below.



MONITOR MOUNT
Attach monitor mount to vertical extrusions after assembly.

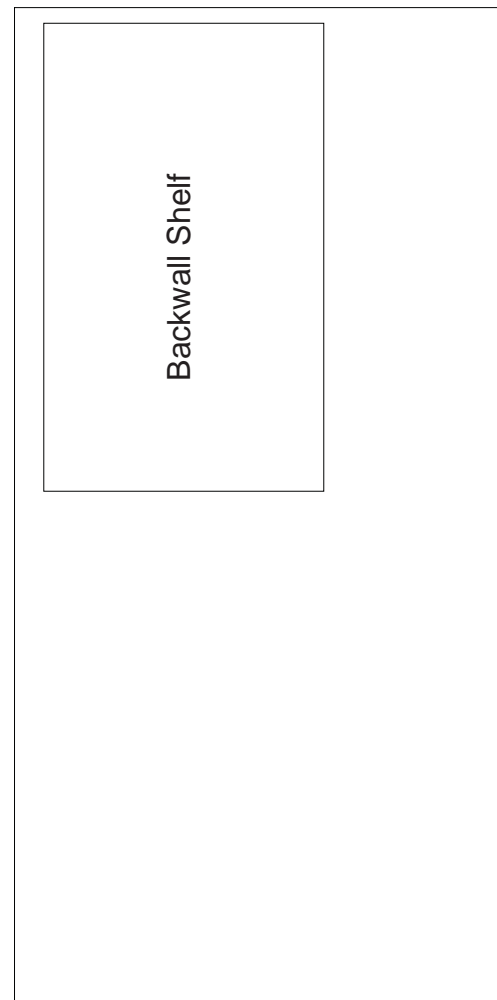
Slide Mount into Groove of Vertical Extrusion.
Tighten Setscrew
Attach top Plate and tighten screws



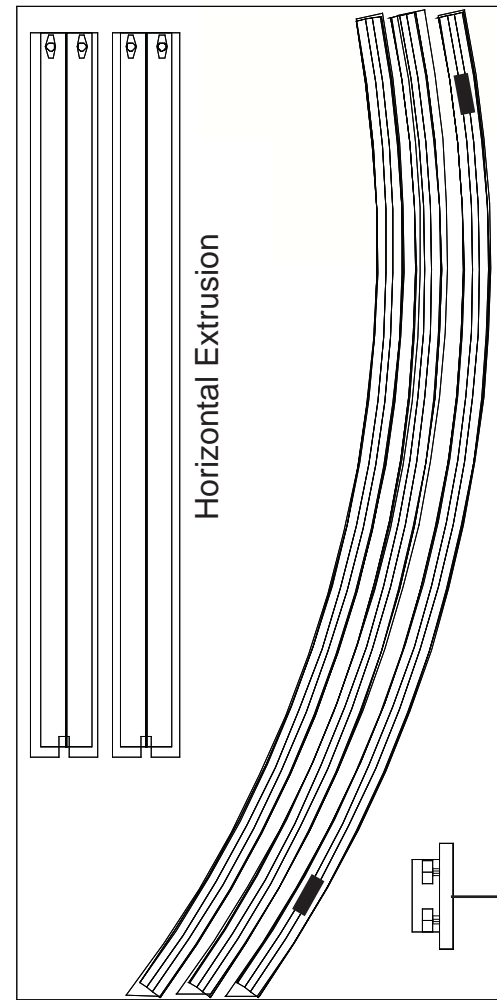
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Case #1 - Backwall Components

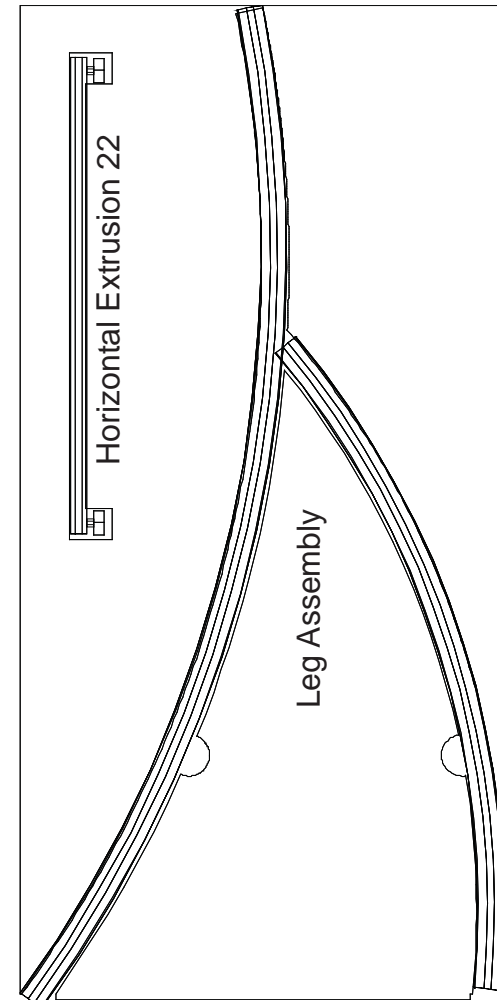
Top View of each Level



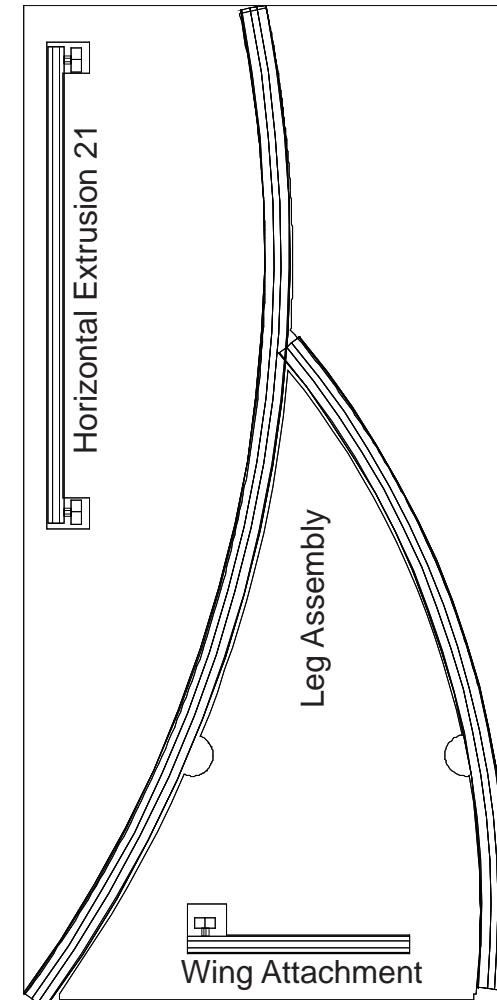
Level 5



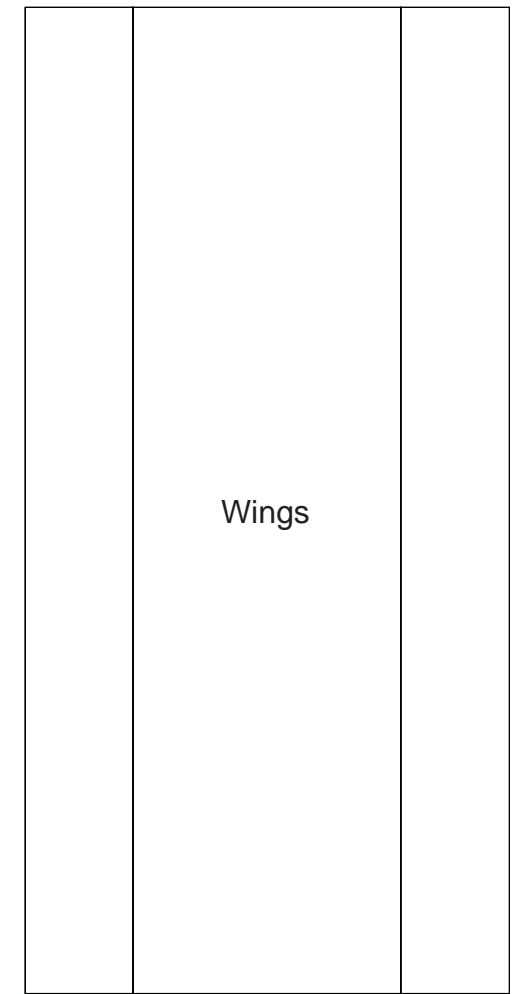
Level 4



Level 3



Level 2

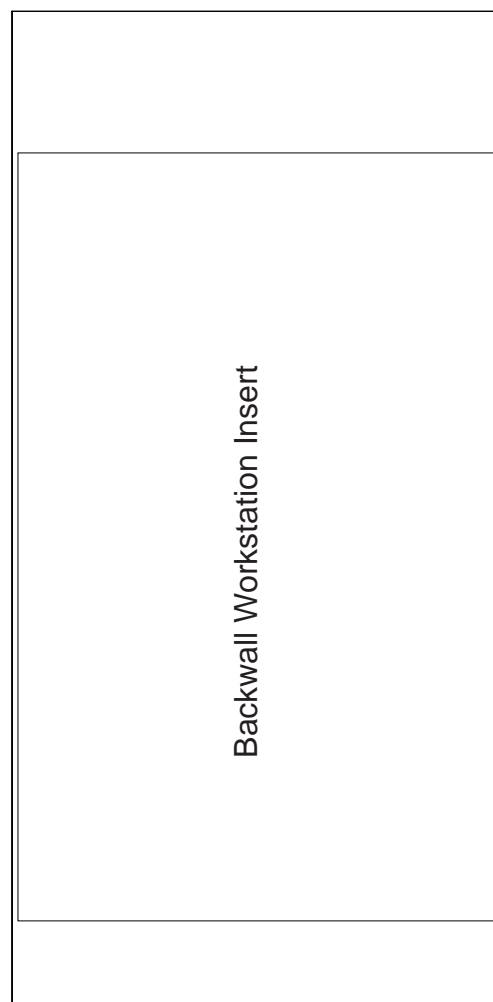


Level 1

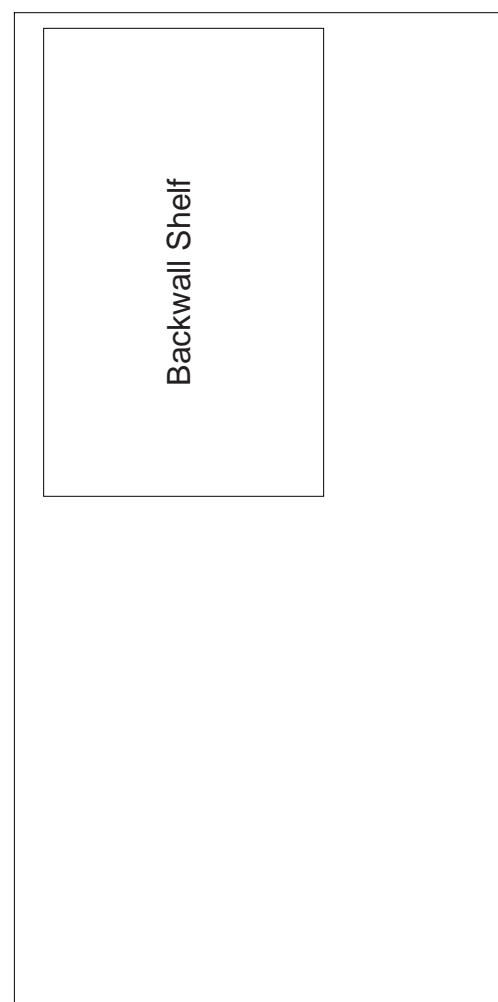
WHEN DISASSEMBLING TIGHTEN ALL KNOBS TO PREVENT LOSS DURING SHIPPING

Case #2 - Backwall Components

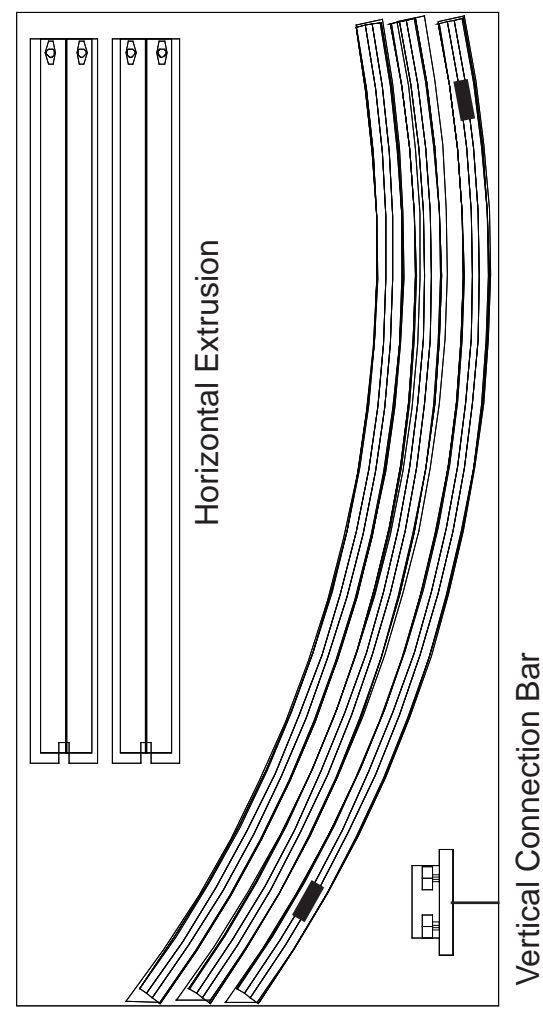
Top View of each Level



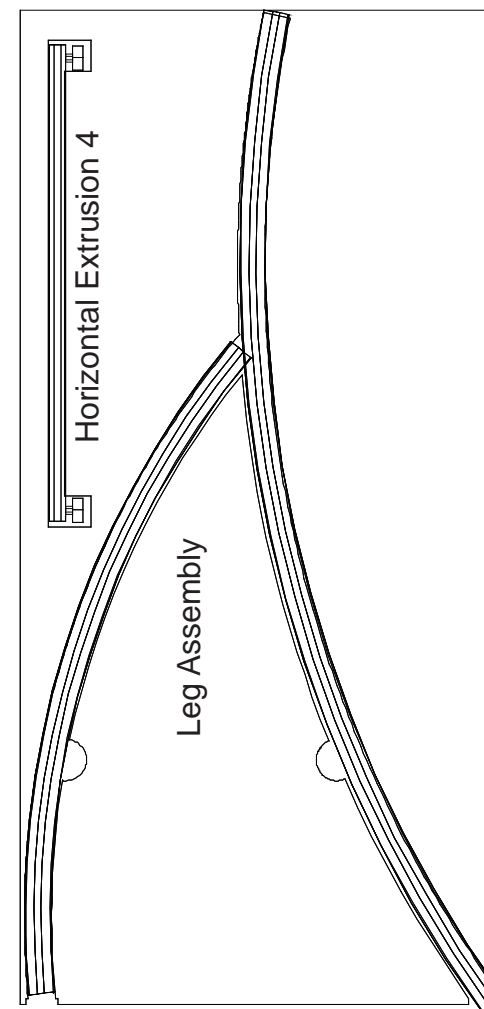
Level 5



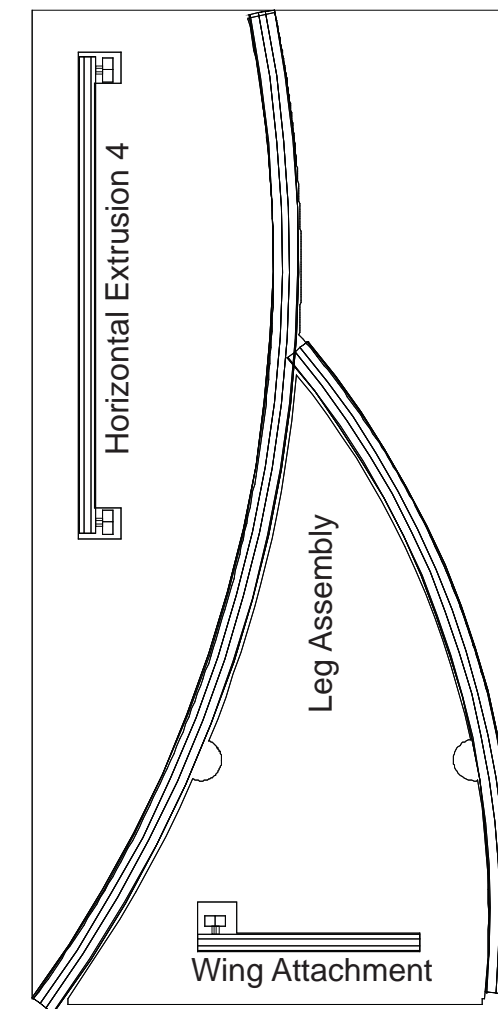
Level 4



Level 3



Level 2



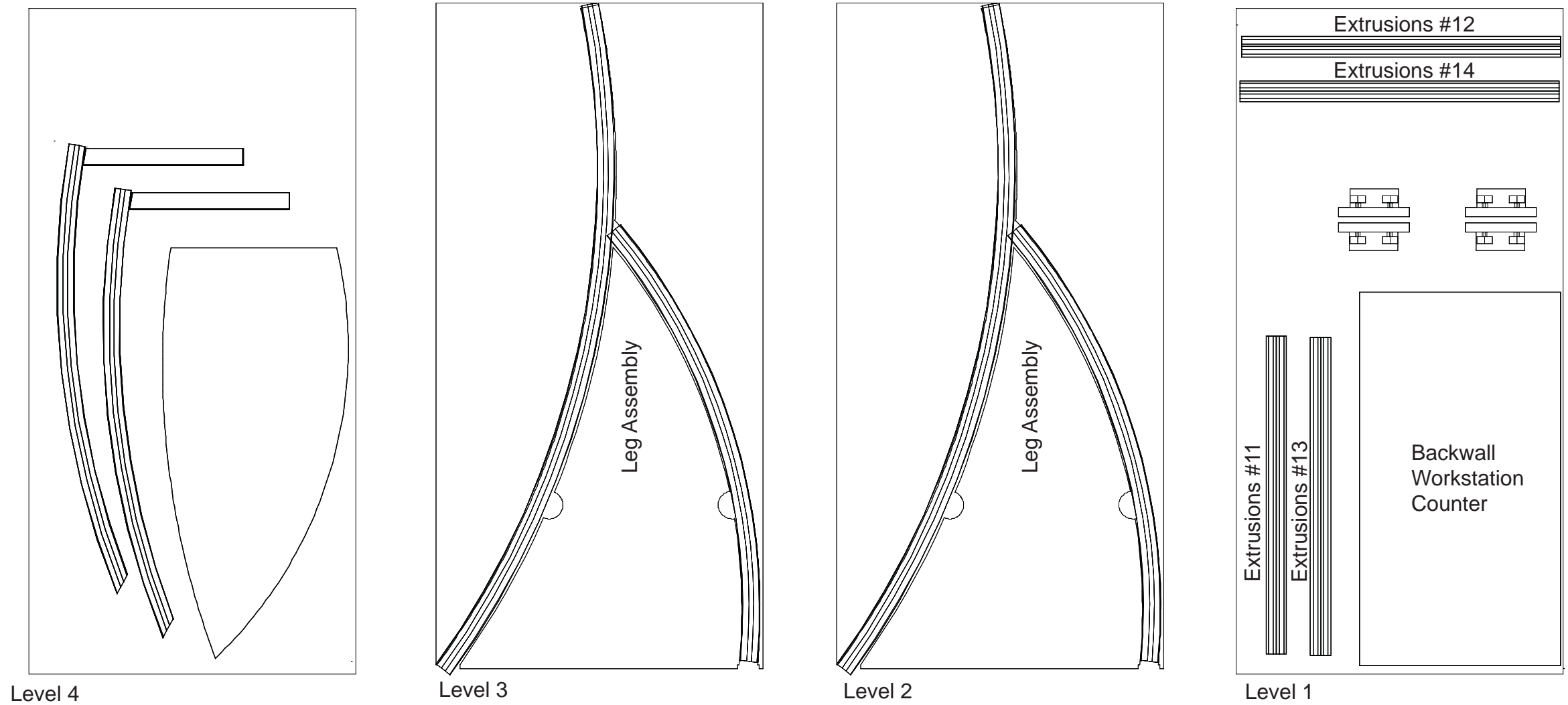
Level 1

WHEN DISASSEMBLING TIGHTEN ALL KNOBS TO PREVENT LOSS DURING SHIPPING

Case #3 - Backwall Components

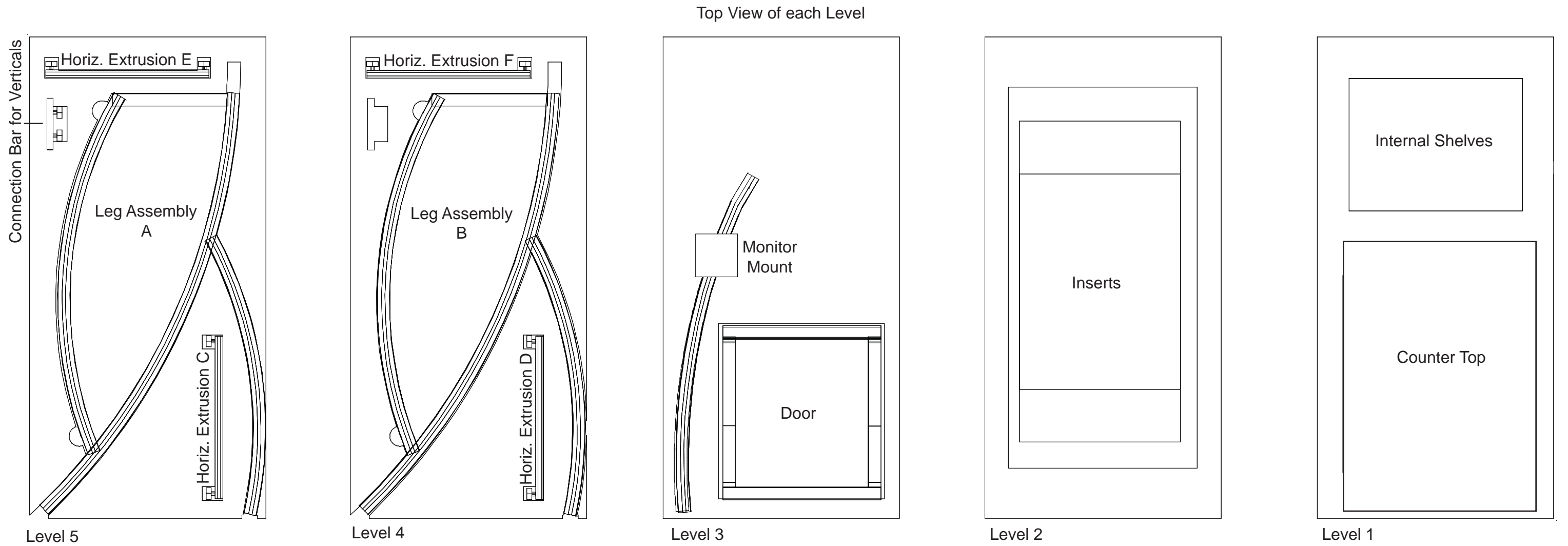
Top View of each Level

- Additional Items
- Box of Graphics
 - Box of (3) Lights
 - Box of (3) Lights
 - Box of Setup Hardware



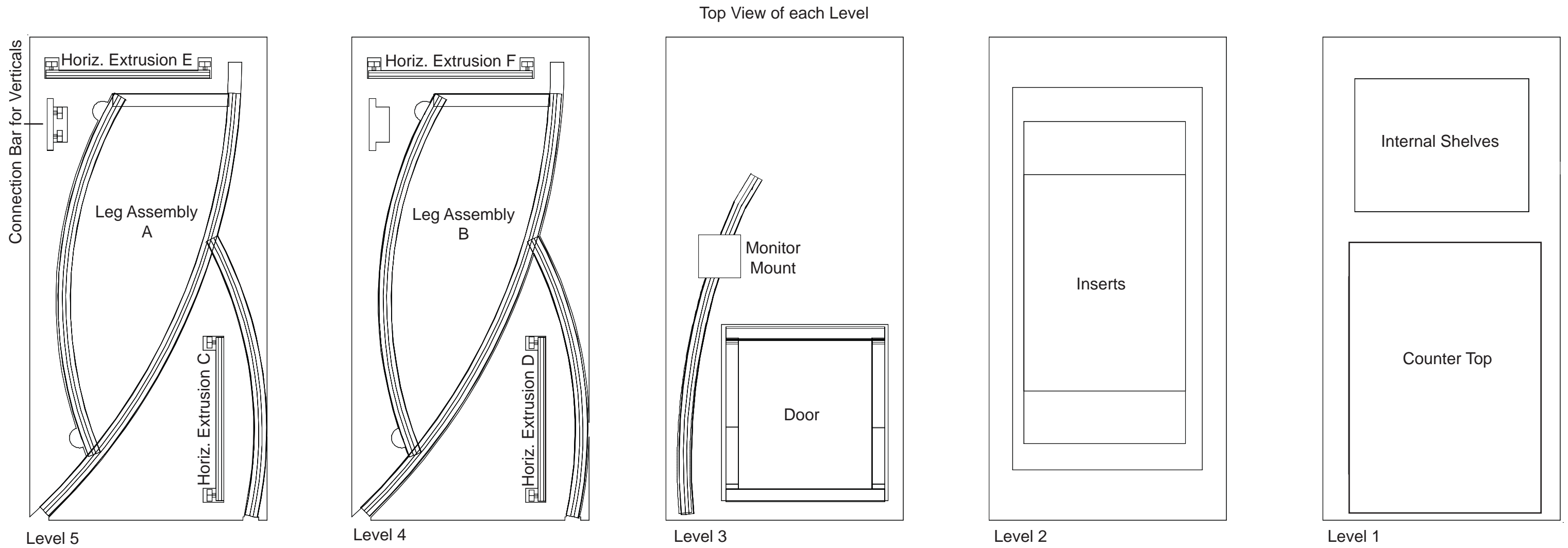
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Case #4 - Workstation Components



WHEN DISASSEMBLING TIGHTEN ALL KNOBS TO PREVENT LOSS DURING SHIPPING

Case #5 - Workstation Components



WHEN DISASSEMBLING TIGHTEN ALL KNOBS TO PREVENT LOSS DURING SHIPPING