

WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

# euro lt | HYBRIDS

## General Setup Instructions for Panel System

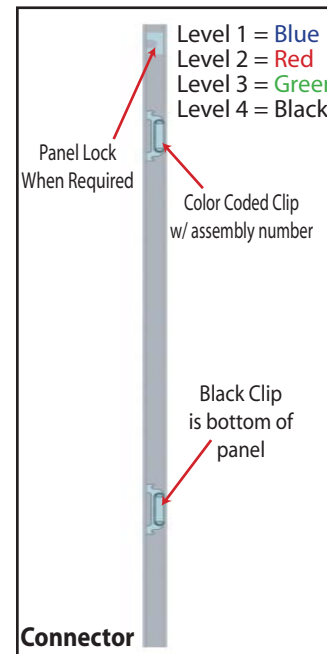
### Using Your Setup Instructions

The Euro LT Hybrids Setup Instructions are created specifically for your configuration. They are laid out sequentially in levels, including exploded views, and a logical series of detailed steps to assemble the main structure and components. We encourage you to study the instructions **before** attempting to assemble your exhibit.

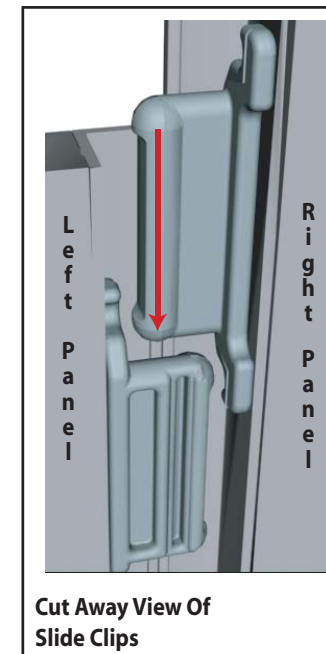
Each page reminds you to tighten the setscrews after disassembling your exhibit to prevent loss of the locks and setscrews (see below in RED). This is VERY IMPORTANT.

### Cleaning and Packing Your Display

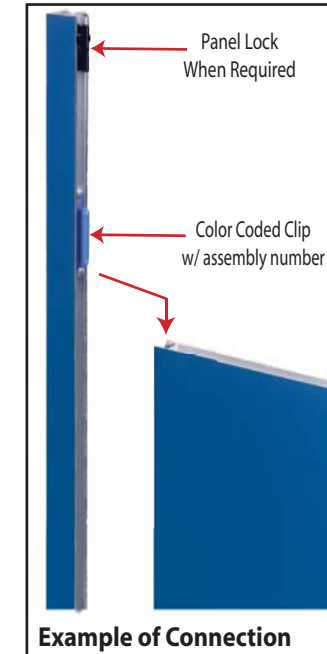
- 1) Use care when cleaning aluminum extrusion or acrylic inserts. Use only non-abrasive cleaners.
- 2) When cleaning laminate inserts, countertops, or panels use mild cleansers and a soft material such as cotton.
- 3) Keep all display components away from extreme heat and long exposure to sunlight to avoid warping and fading.
- 4) Retain all packing material. It will make re-packing much easier and will reduce the likelihood of shipping damage.



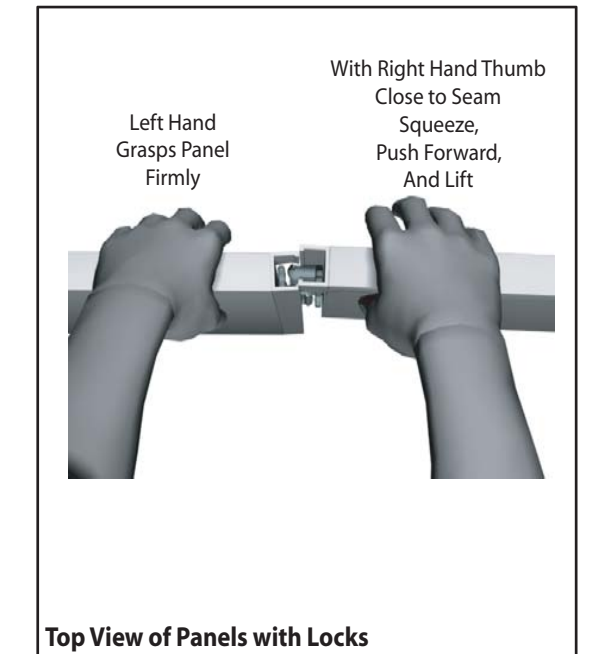
**Connector**  
Each component has 2 clips, the lower clip is ALWAYS black. The top clip is color coded to distinguish the level. The color coded clip also contains the numbered label.



**Cut Away View Of Slide Clips**  
Components connect together by aligning them and sliding downward connecting clips together.



**Example of Connection**  
Configurations are assembled from left to right, usually starting with #1 and following the numbered sequence.



**Top View of Panels with Locks**  
The first level of components contains panel locks that are located at the top of the panel for extra stability and a seamless connection. When disassembling panels, twist top connection slightly and lift right panel upward.

## General Setup Instructions for Extrusion System



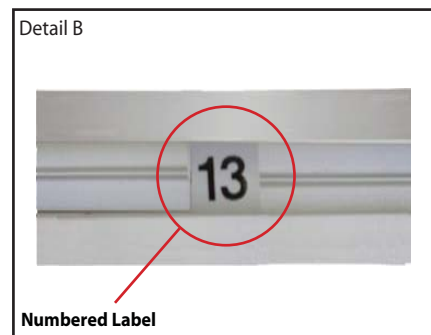
**The Tool**  
Most exhibits can be assembled with the supplied Hex Key Tool. Occasionally, a flat head screwdriver may be required.



**Typical Connection**  
Most horizontal extrusion connections have a patented expandable lock. This lock inserts into the groove of an opposing extrusion. Tightening the lock with the Hex Key Tool expands the lock and creates a strong positive connection.



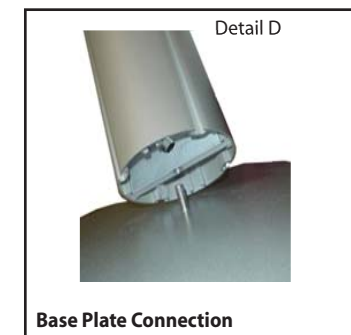
**Typical Connection (cont'd)**



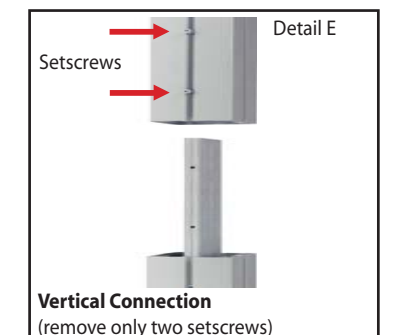
**Numbered Label**  
Each extrusion contains a numbered label which corresponds with setup instructions. The label is located within a groove of the extrusion (when possible). With extrusion components the labels contain Black numbers unless otherwise specified.



**Horizontal Inline Connection** (remove only one setscrew)  
Remove only (1) setscrew when disassembling. Replace setscrew in extrusion after assembling it. Before packing, replace setscrew in extrusion to avoid losing it.



**Base Plate Connection**  
Attach base plate to round or square vertical extrusion using the bolt provided. Be careful not to strip the threads.



**Vertical Connection** (remove only two setscrews)  
When vertical extrusions are packed in portable cases rather than crates or tubs, they must be broken down into smaller sections which then require assembly.  
Remove only (2) setscrews when disassembling. Replace setscrews in extrusion after assembling it. Before packing, replace setscrews in extrusion to avoid losing them.

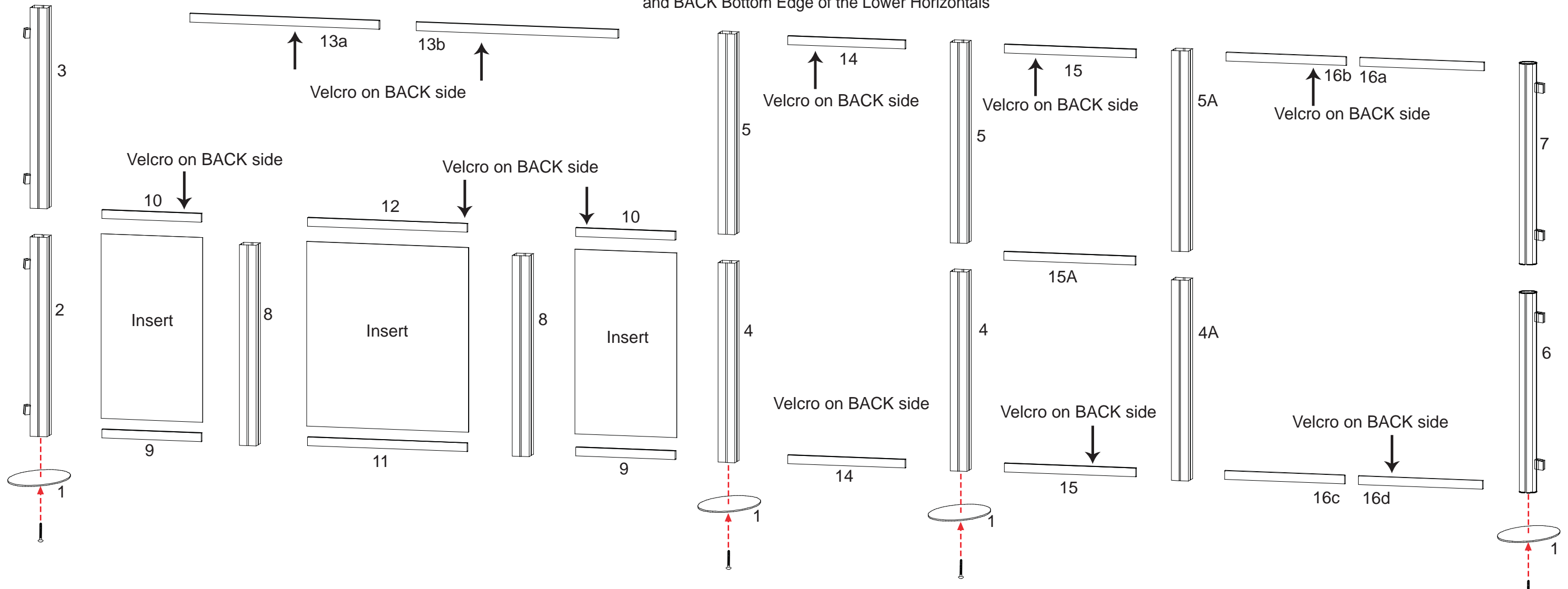
**WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING**

Item	Qty.	Description	Item	Qty.	Description
1	4	Oval Base Plate	11	1	34" w Horizontal Extrusion
2	1	41.75" h Lower Square Vertical Extrusion	12	1	34" w Horizontal Extrusion w/ Velcro attached to BACK Bottom Edge
3	1	42" h Upper Square Vertical Extrusion w/ Canopy Attachment	13a/13b	1/1	41.75" Horizontal Extrusion w/ Velcro attached to BACK Top Edge
4	2	41.75" h Lower Square Vertical Extrusion	14	2	25" w Horizontal Extrusion w/ Velcro attached
4A	1	42" h Lower Square Vertical Extrusion	15/15A	2/1	28" w Horizontal Extrusion w/ Velcro attached
5	3	42" h Upper Square Vertical Extrusion w/ Canopy Attachment	16a/16b	1/1	26" w Horizontal Extrusion w/ Velcro attached
6	1	41.75" h Lower Square Vertical Extrusion	16c/16d	1/1	26" w Horizontal Extrusion w/ Velcro attached
7	1	42" h Upper Square Vertical Extrusion w/ Canopy Attachment			
8	2	42" h Lower Square Vertical Extrusion			
9	2	21.167" w Horizontal Extrusion			
10	2	21.167" w Horizontal Extrusion w/ Velcro attached to BACK Bottom Edge			

Steps:

- 1) Attach lower vertical extrusions [2, 4 and 6] to oval base plates [1].
- 2) Attach upper vertical extrusions [3, 5 and 7] atop lower vertical extrusions [2, 4, 4A, and 6].
- 3) Connect horizontal extrusions [13a to 13b, 16a to 16b and 16c to 16d] together.
- 4) Attach lower horizontal extrusions [9 and 11] between vertical extrusions [2/3, 8 and 4/5] as shown.
- 5) Place inserts and attach mid horizontal extrusions [10 and 12] between vertical extrusions [2/3, 8, and 4/5] and atop inserts.
- 6) Attach horizontal assembly [13a/13b] between vertical extrusions [2/3 and 4/5].
- 7) Attach horizontal extrusions [14, 15, 16a/16b, and 16c/16d] between vertical extrusions [4/5, 4a/5, and 6/7] as shown, placing insert between horizontal extrusions [15] as indicated.
- 8) Apply graphics to assembled backwall, see Attaching Graphic details.

**Note: Attaching Graphics**  
 Attach Backwall Graphics to Velcro on BACK Top Edge of the Upper Horizontals and BACK Bottom Edge of the Lower Horizontals



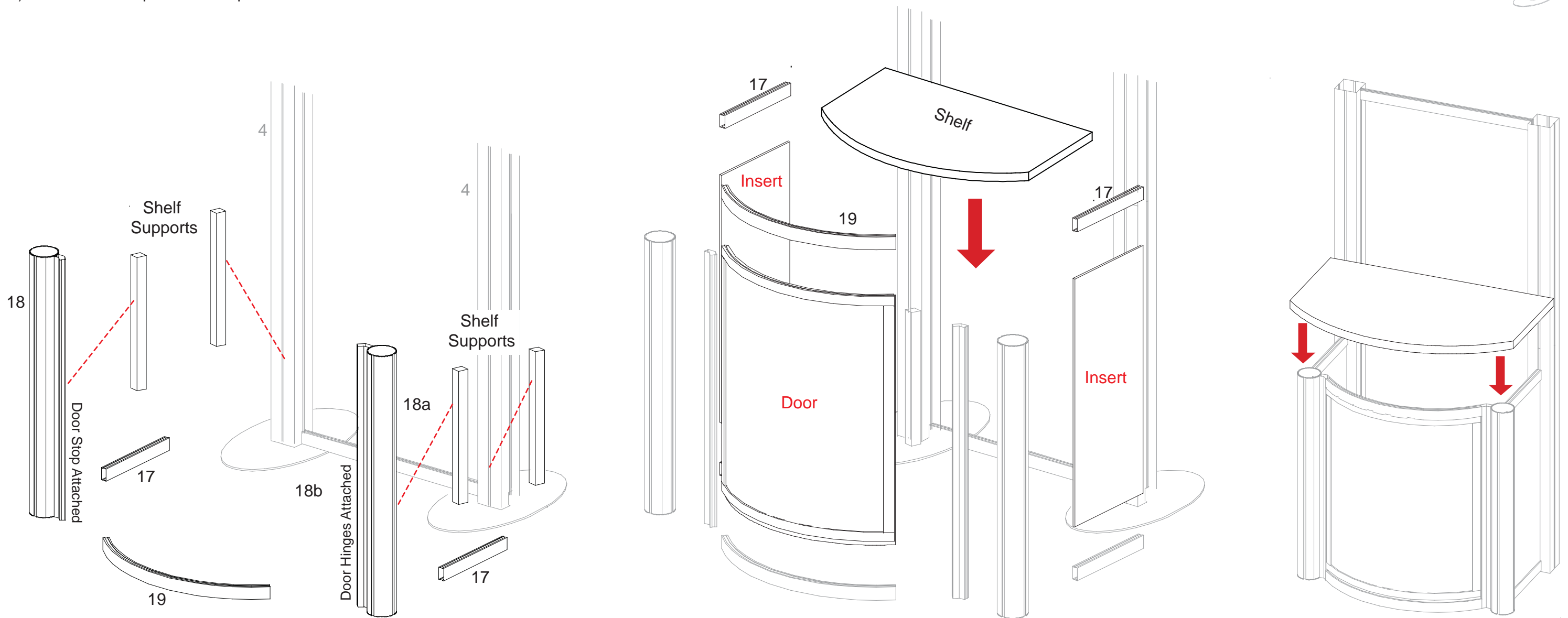
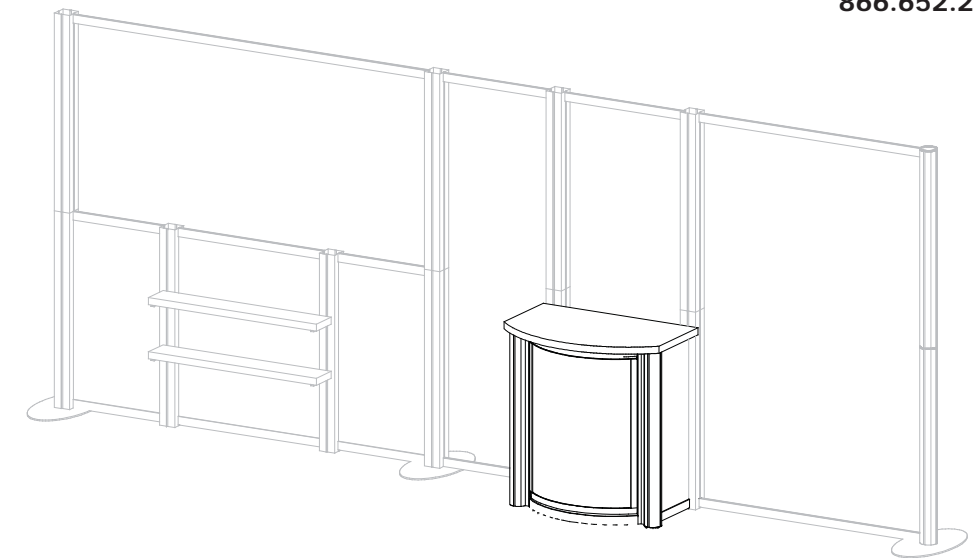
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Item	Qty	Description
17	4	12.5"w Horizontal Extrusion
18	2	38"h Round Vertical Extrusion
18a	1	38"h 135° Vertical Extrusion w/ Door Stop
18b	1	38"h 135° Vertical Extrusion w/ Door Hinge
19	2	Curved Horizontal Extrusion
	4	Internal Shelf Support

Steps

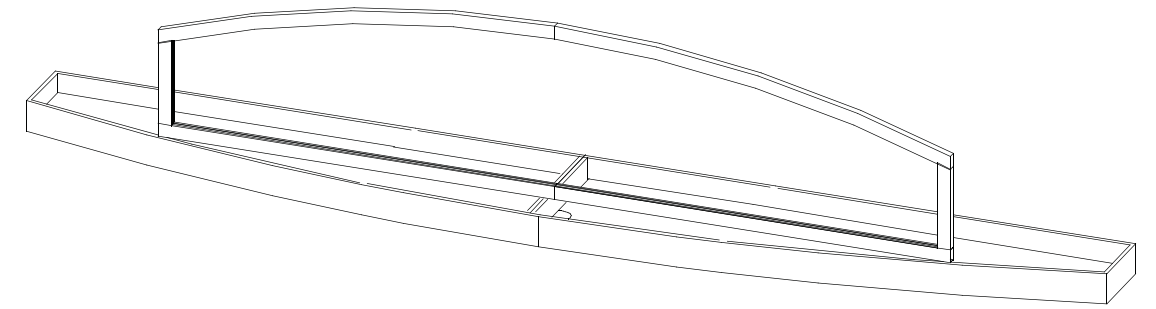
- 1) Attach lower horizontal extrusions [17 and 19] between vertical extrusions [18 and 18a] as shown.
- 2) Place inserts and door where indicated.
- 3) Attach upper horizontal extrusions [17 and 19] between vertical extrusions [18 and 18a] as shown.
- 4) Insert internal shelf and set atop velcroed supports.
- 5) Place coner atop assembled pedestal.



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Item	Qty.	Description
20	1	5.862"w Vertical Extrusion w/ Velcro attached to Back of member
21	1	5.862"w Vertical Extrusion w/ Velcro attached to Back of member
22	1	38.5"w Curved Horizontal Extrusion w/ Velcro attached to Back of member
23	1	38.5"w Curved Horizontal Extrusion w/ Velcro attached to Back of member
24	1	37.74"w Horizontal Extrusion w/ Velcro attached to Back of member
25	1	37.74"w Horizontal Extrusion w/ Velcro attached to Back of member

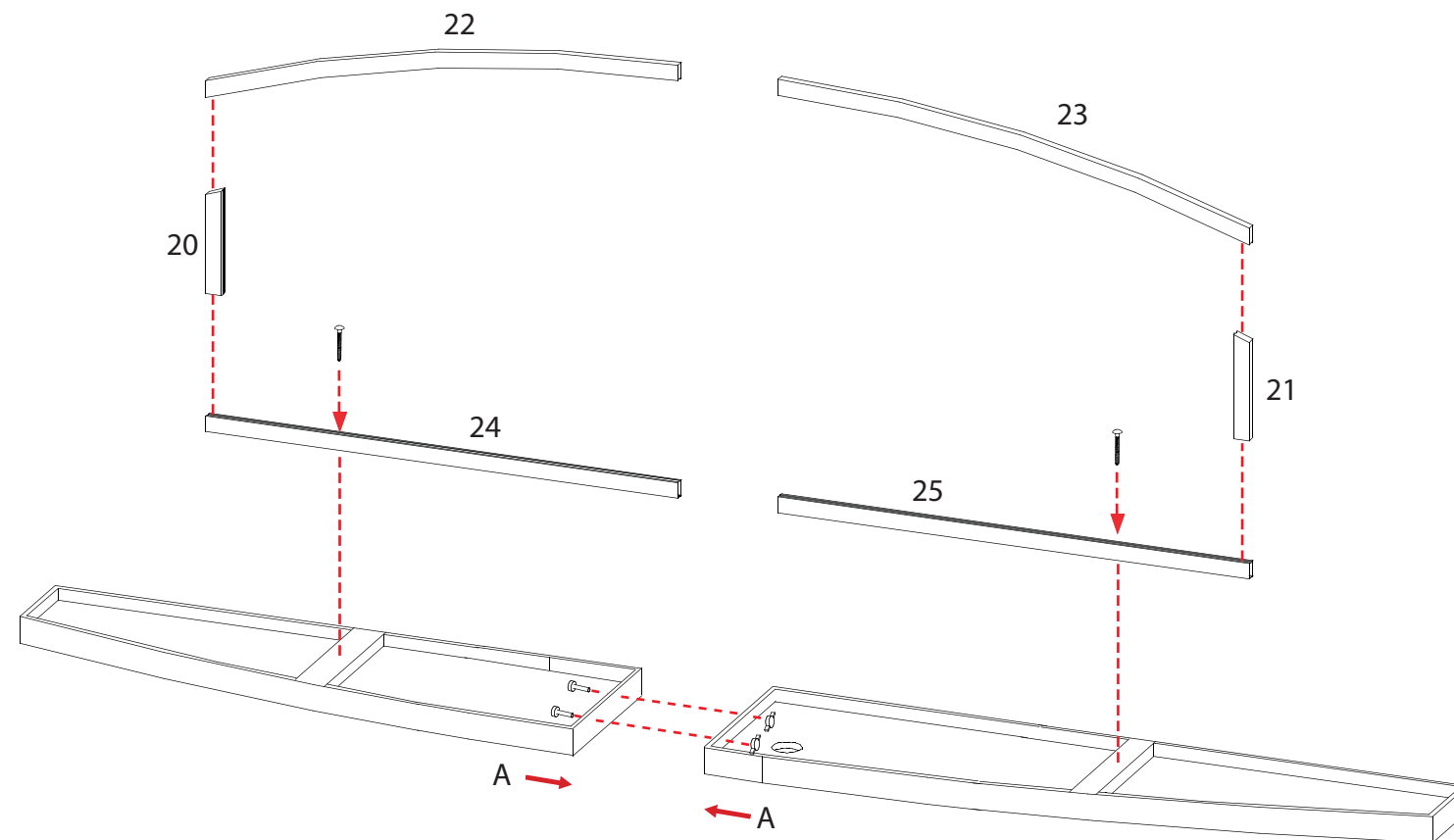
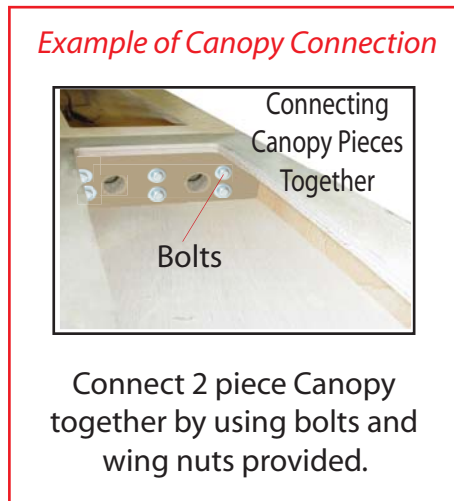


**Steps**

- 1) Connect canopy pieces together using bolts and wing nuts provided, see Example of Canopy Connection detail.
- 2) Connect horizontal extrusions [22 to 23 and 24 to 25] together.
- 3) Attach assembled horizontal extrusion [24/25] to assembled canopy using bolts as shown.
- 4) Connect vertical extrusions [20 and 21] to left and right side of assembled horizontal extrusion [24/25].
- 5) Attach assembled curved horizontal extrusion [22/23] atop vertical extrusions [20 and 21].

\*\*\*Repeat steps for additional canopy

\*\*\*2nd one attaches B to B.



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Item	Qty.	Description
26	4	Shelf Supports

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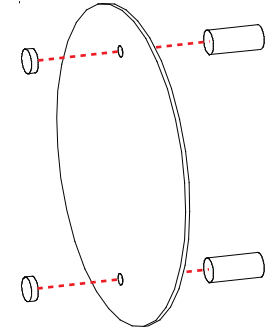
**Steps**

- 1) Attach canopy to assembled backwall as shown.
- 2) Attach 20"D sintra signs using standoff barrels and caps.
- 3) Attach wings using A10 clamps as shown.
- 4) Attach literature racks as shown.
- 5) Connect shelf supports [26] to vertical extrusions [8 from page 1] and place shelves atop velcro to secure in place.

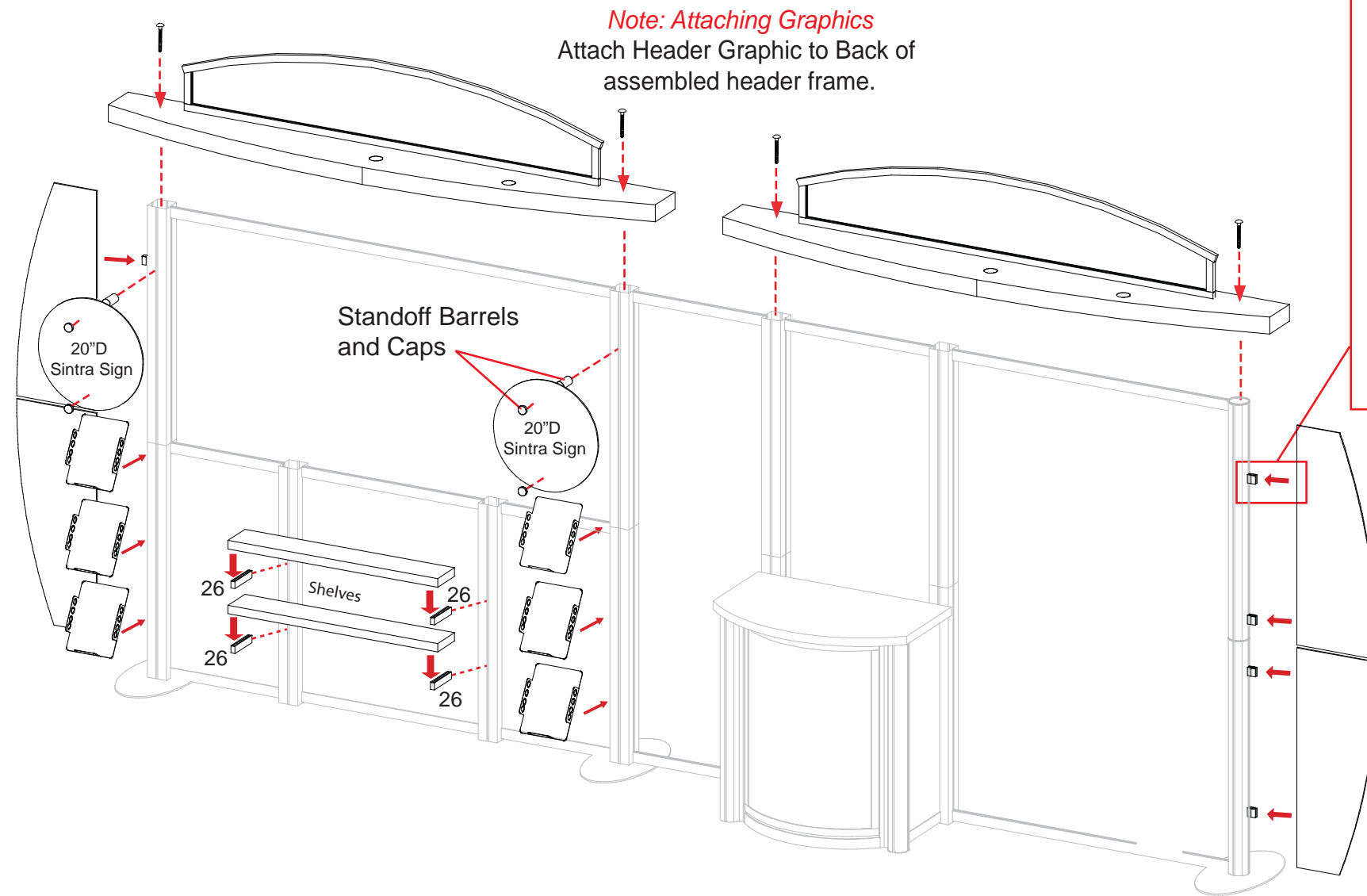
**Sign Attachment**



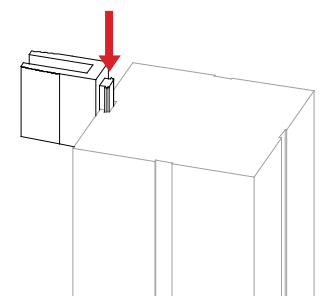
Slide stand off barrels into groove of backwall extrusion



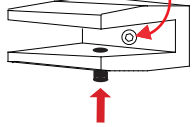
Secure Sign to stand off barrels using standoff caps



**A10 Clamp Attachment**



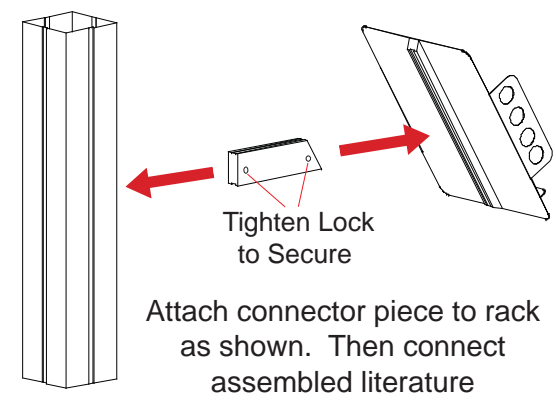
Slide connector on back of A10 clamp into groove of extrusion.



When desired location is found, tighten set screw to secure.

Tighten black plastic set screw to secure wing in place.

**Literature Rack Attachment**



Tighten Lock to Secure

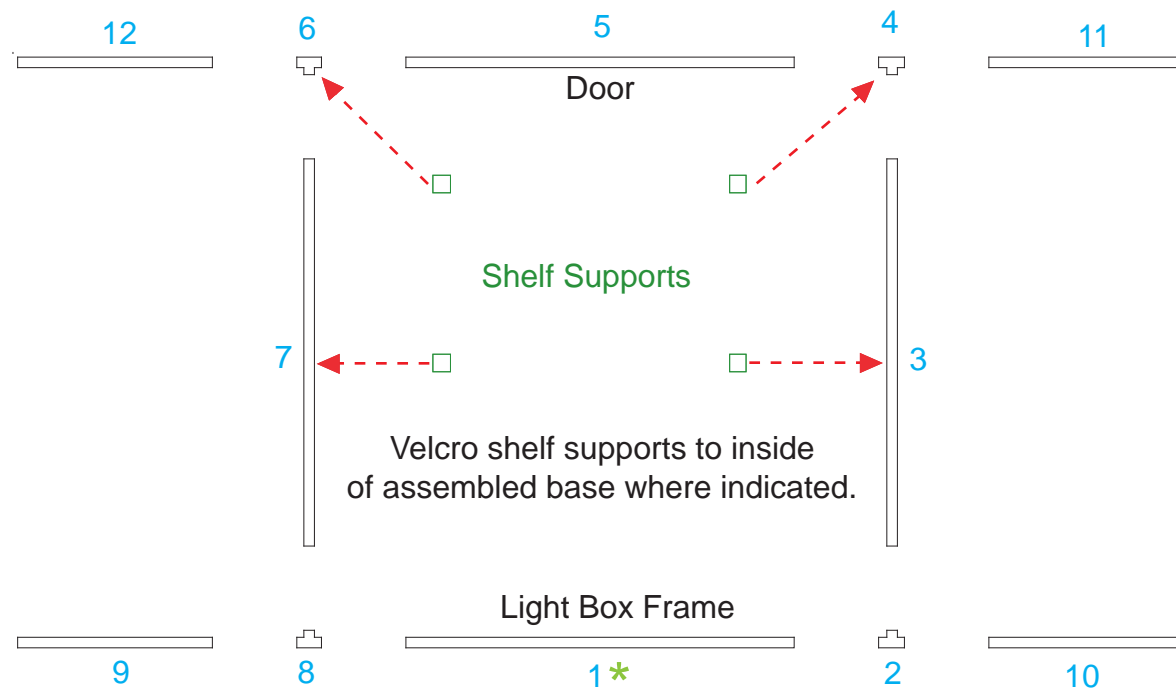
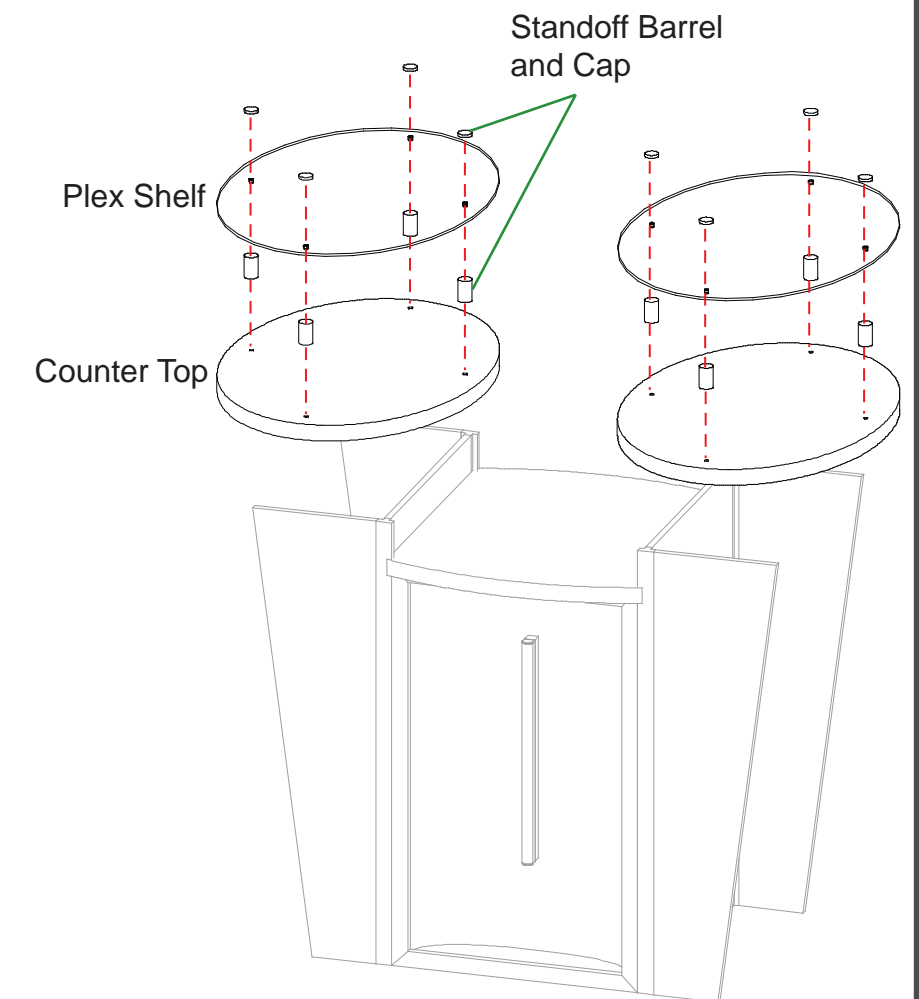
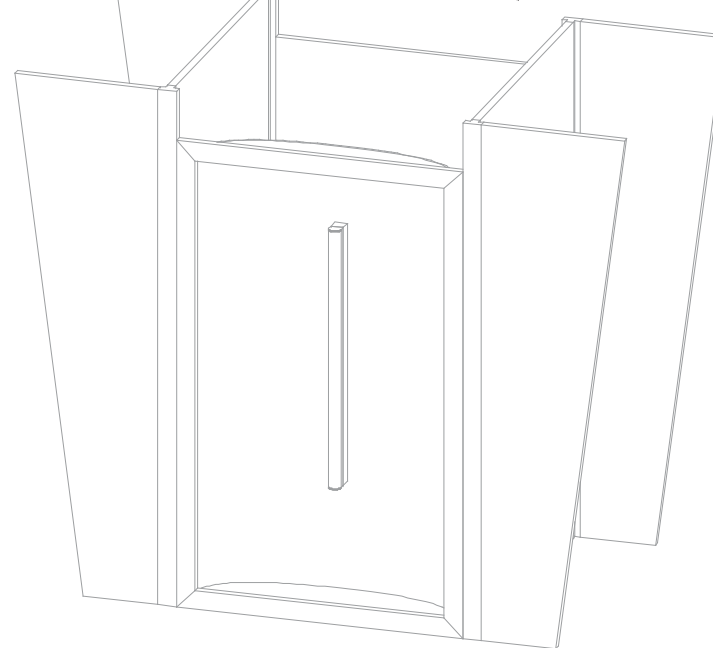
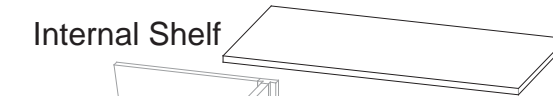
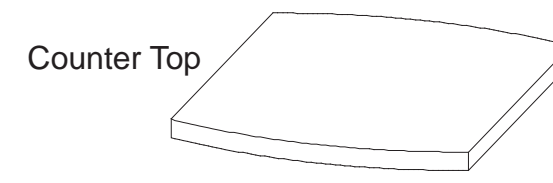
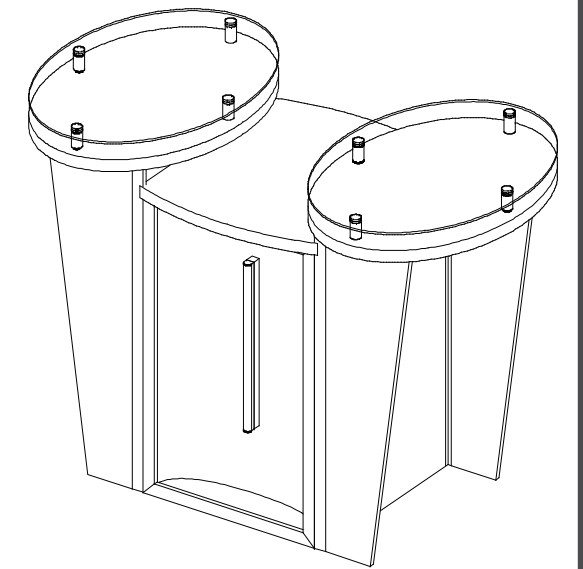
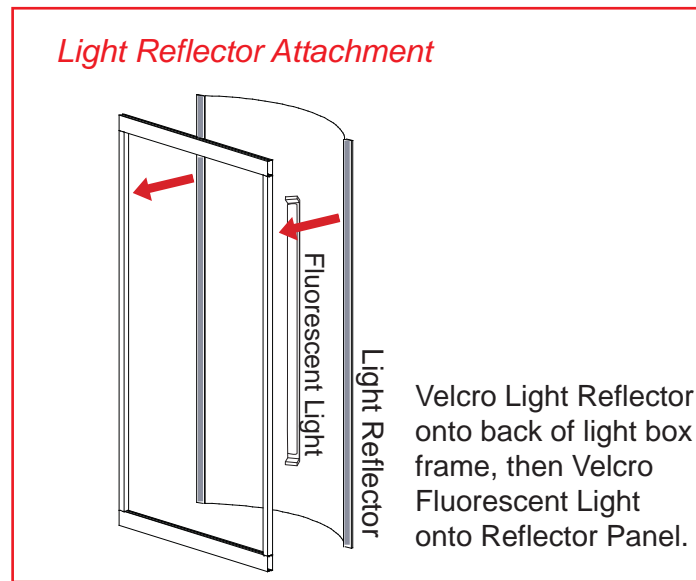
Attach connector piece to rack as shown. Then connect assembled literature rack to vertical extrusion.

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Item Number	Description
1	23"w x 38"h Light Box Frame
2	42"h T Connector
3	23"w x 42"h Flat Panel
4	42"h T Connector
5	23"w x 38"h Flat Panel w/ Door
6	42"h T Connector
7	23"w x 42"h Flat Panel
8	42"h T Connector
9	42"h Tapered Panel
10	42"h Tapered Panel
11	42"h Tapered Panel
12	42"h Tapered Panel

- Steps:
- 1) Assemble by starting at panel #1\* and continue in numerical order.
  - 2) Velcro shelf supports inside assembled base, then place internal shelf atop supports.
  - 3) Set center counter atop base.
  - 4) Attach plex shelves to counters using standoff barrels and caps as shown.
  - 5) Set counters atop base.



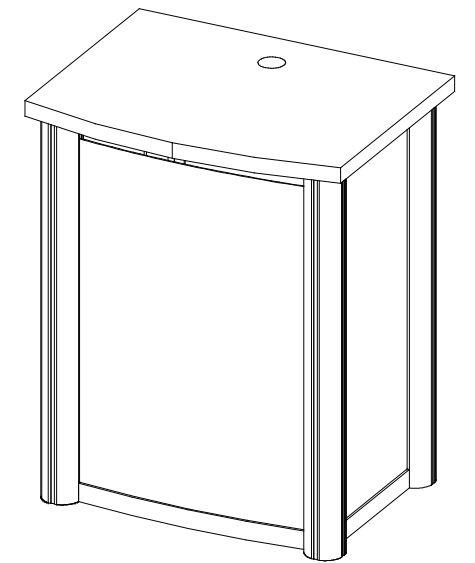
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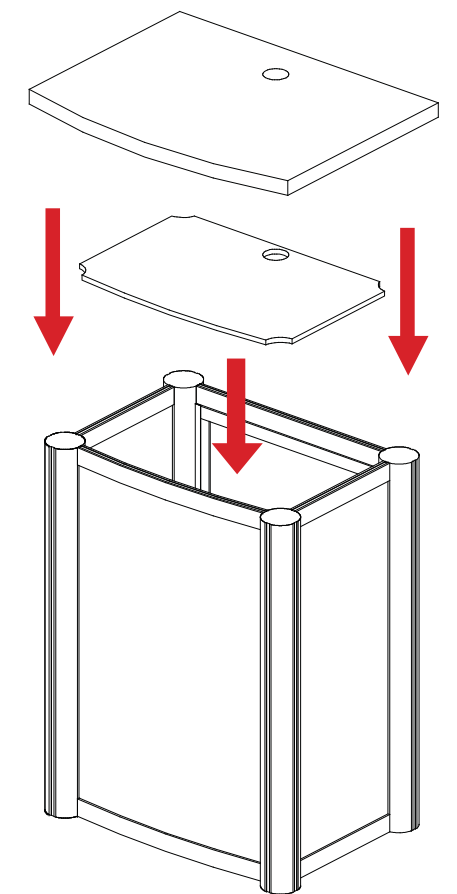
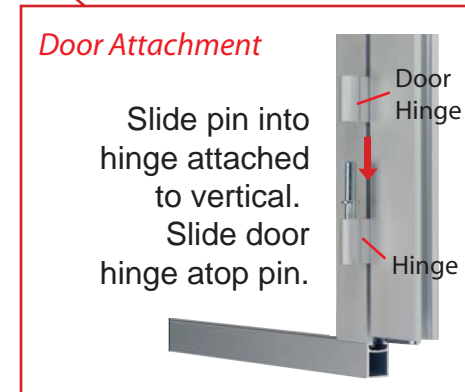
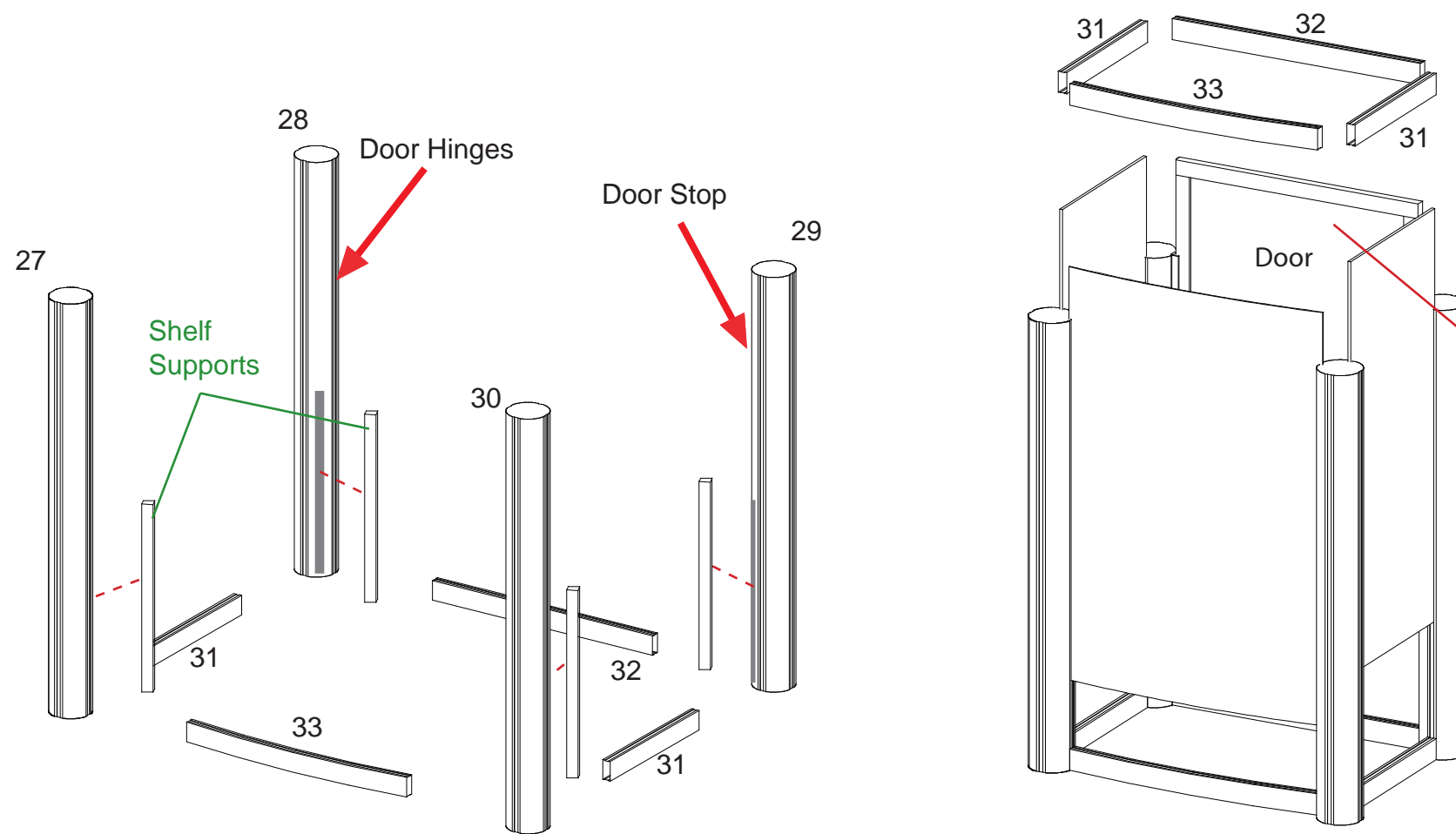
Item	Qty.	Description
27	1	38" h Vertical Extrusion
28	1	38" h Vertical Extrusion w/ Door Stopper
29	1	38" h Vertical Extrusion w/ Hinges
30	1	38" h Vertical Extrusion
31	4	13.355" w Horizontal Extrusion
32	2	21.835" w Horizontal Extrusion
33	2	21.888" w Curved Horizontal Extrusion

Steps:

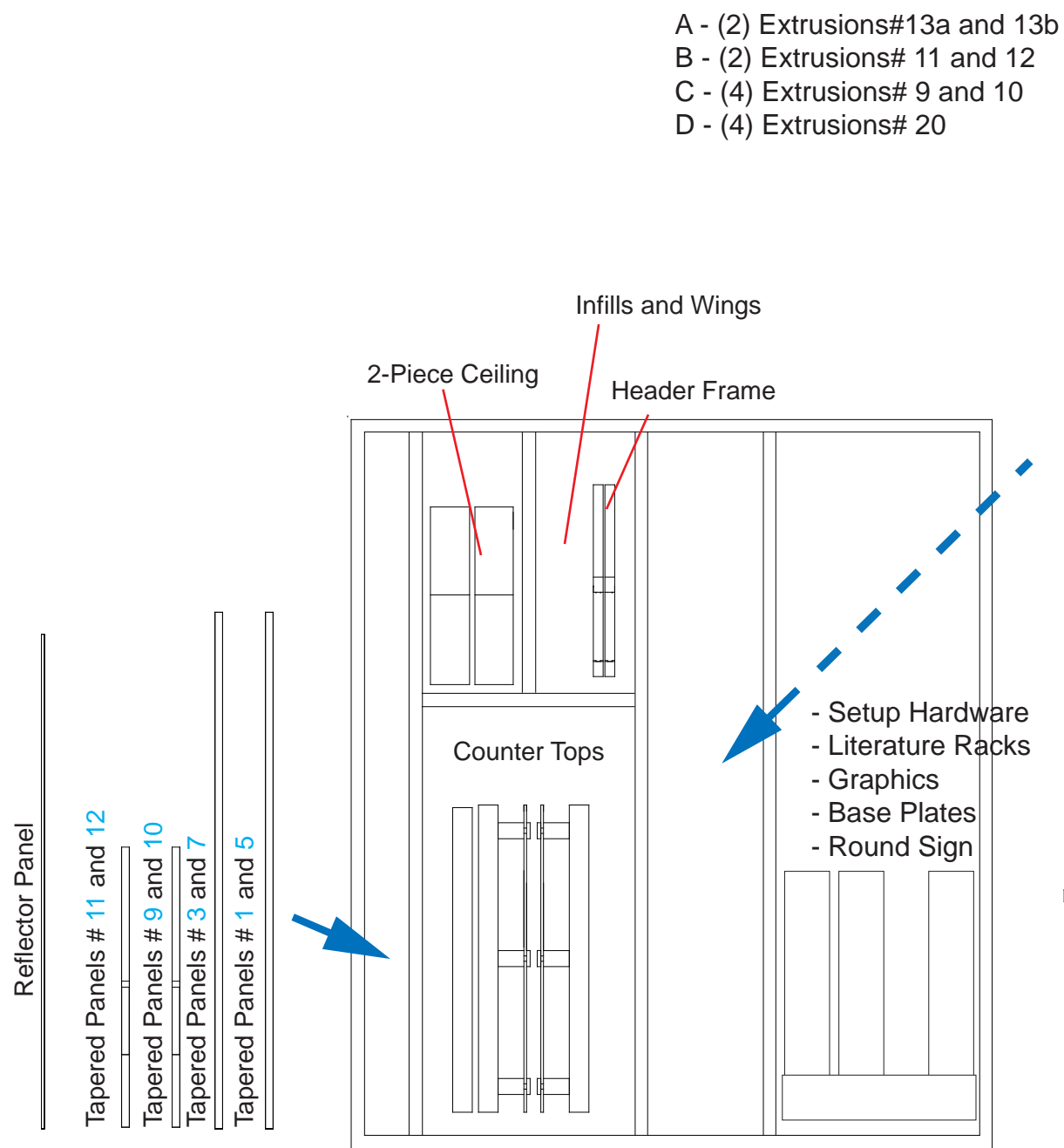
- 1) Attach horizontal extrusions [31, 32 and 33] between vertical extrusions [27, 28, 29 and 30].
- 2) Place inserts and door between vertical extrusions as shown.
- 3) Attach horizontal extrusions [31, 32 and 33] between vertical extrusions [27, 28, 29 and 30] and atop inserts and door.
- 4) Velcro shelf supports to inside of assembled base.
- 5) Place internal shelf atop supports.
- 6) Set counter top on assembled pedestal as shown.



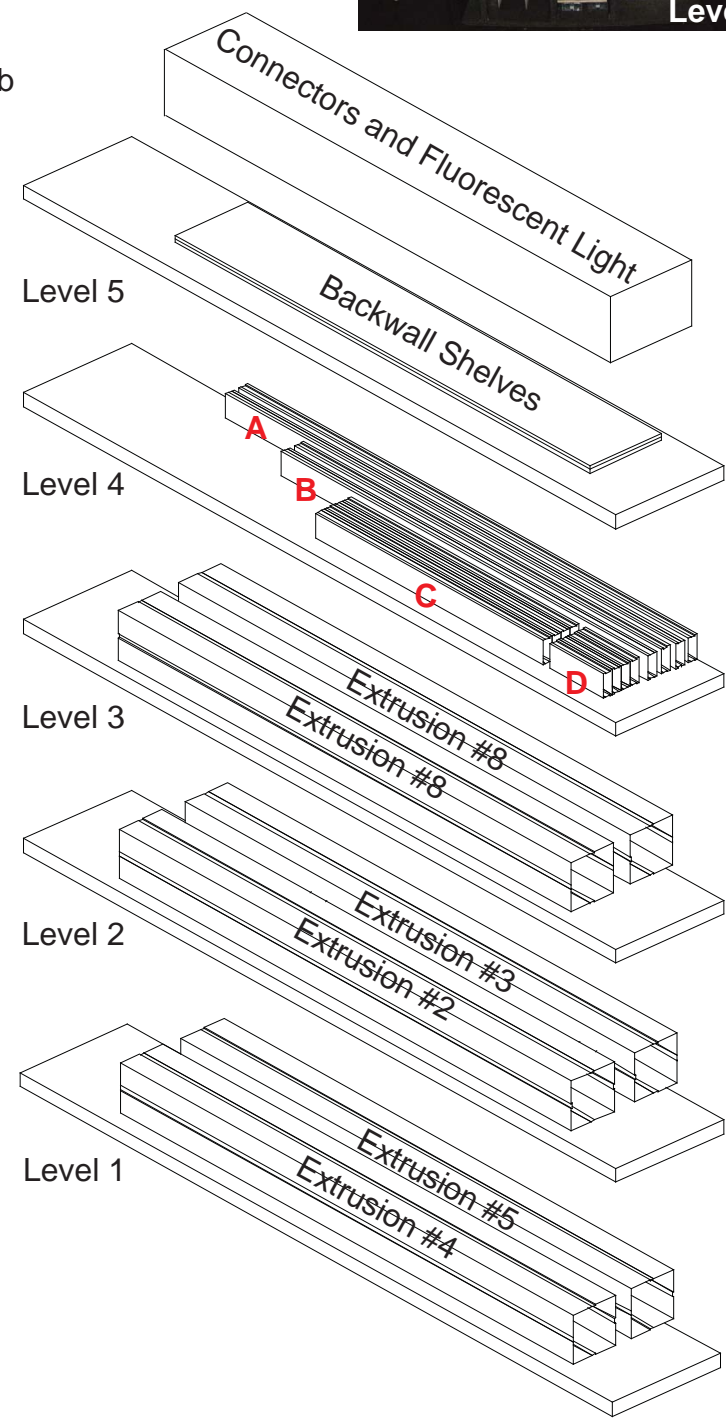
**QTY. 2**



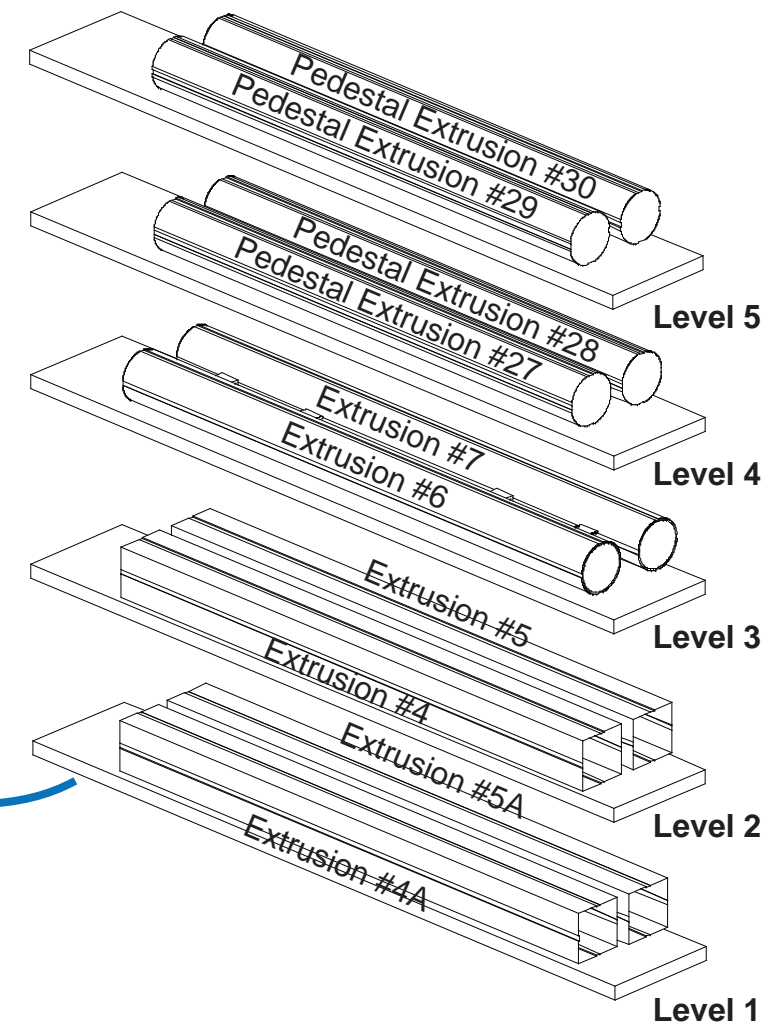
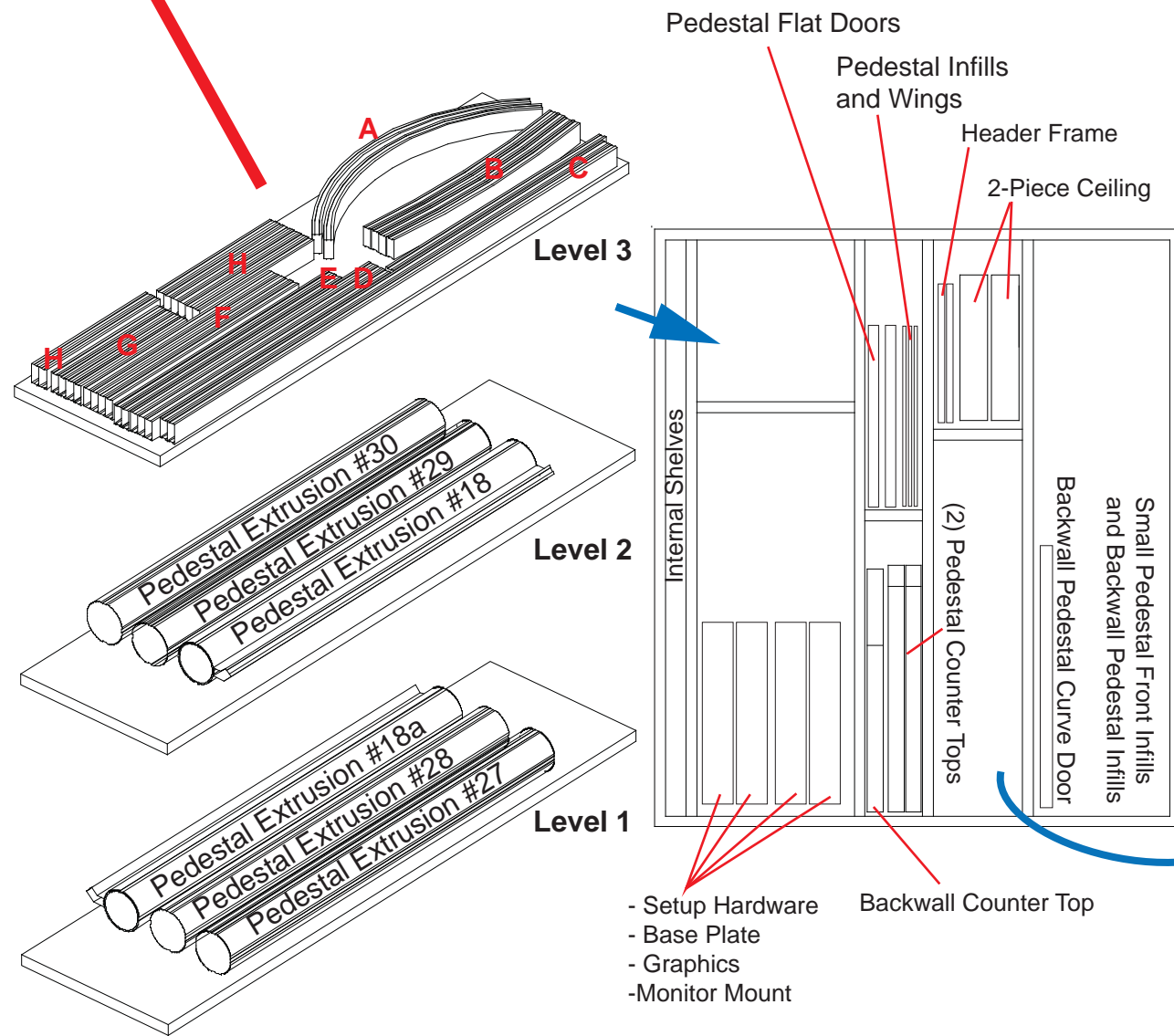
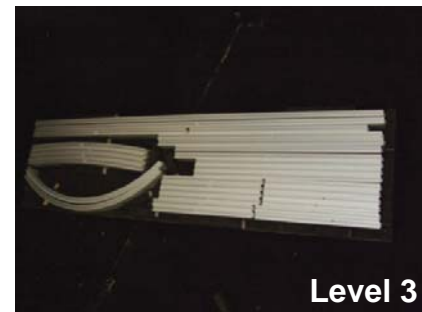
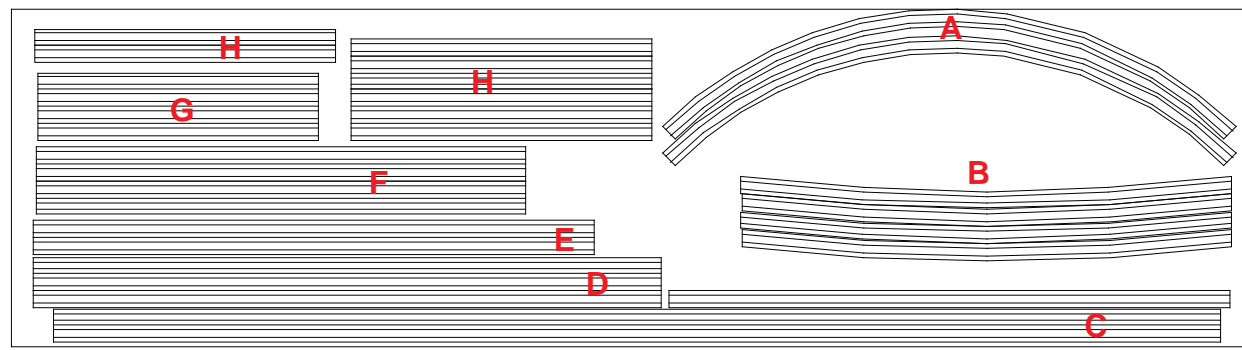
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- A - (2) Extrusions#13a and 13b
- B - (2) Extrusions# 11 and 12
- C - (4) Extrusions# 9 and 10
- D - (4) Extrusions# 20



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