

WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

visionary™ IDESIGNS

Using Your Setup Instructions

The Visionary Designs Setup Instructions are created specifically for your configuration. They are laid out sequentially, including an exploded view of the entire display, and then a logical series of detailed steps to assemble the main structure and components. We encourage you to study the instructions **before** attempting to assemble your exhibit.

Each page reminds you to tighten the setscrews after disassembling your exhibit to prevent loss of the locks and setscrews (see below in RED). This is **VERY IMPORTANT**.

Cleaning and Packing Your Display

- 1) Use care when cleaning aluminum extrusion or acrylic inserts. Use only non-abrasive cleaners.
- 2) When cleaning laminate inserts or countertops, use mild cleansers and a soft material such as cotton.
- 3) Keep all display components away from extreme heat and long exposure to sunlight to avoid warping and fading.
- 4) Retain all packing material. It will make re-packing much easier and will reduce the likelihood of shipping damage.



The Tool

Most Visionary Designs exhibits can be assembled with the supplied Hex Key Tool. Occasionally, a flat head screwdriver may be required.



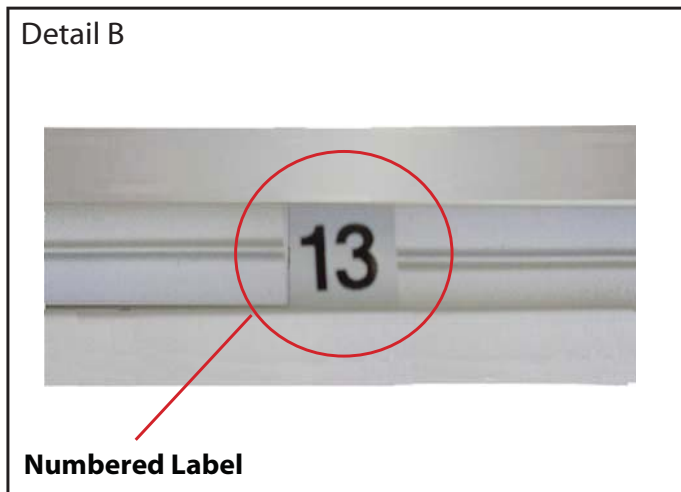
Detail A

Typical Connection



Typical Connection (cont'd)

Most horizontal extrusion connections have a patented expandable lock. This lock inserts into the groove of an opposing extrusion. Tightening the lock with the Hex Key Tool expands the lock and creates a strong positive connection.



Detail B

Numbered Label

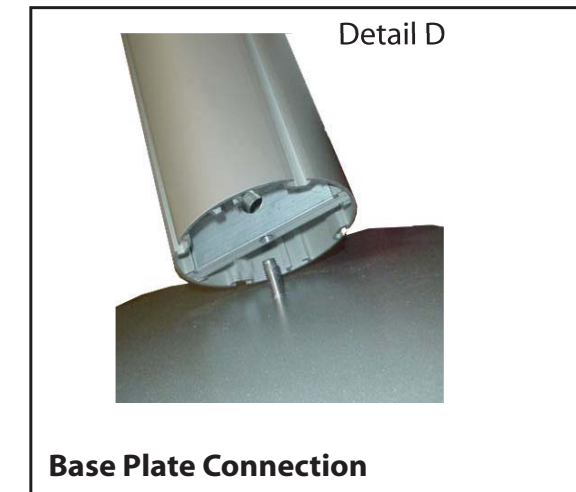
Each extrusion contains a numbered label which corresponds with setup instructions. The label is located within a groove of the extrusion (when possible). With Visionary Designs the labels contain Black numbers unless otherwise specified.



Detail C

Horizontal Inline Connection (remove only one setscrew)

Remove only (1) setscrew when disassembling. Replace setscrew in extrusion after assembling it. Before packing, replace setscrew in extrusion to avoid losing it.



Detail D

Base Plate Connection

Attach base plate to round or square vertical extrusion using the bolt provided. Be careful not to strip the threads.



Detail E

Vertical Connection
(remove only two setscrews)

When vertical extrusions are packed in portable cases rather than crates or tubs, they must be broken down into smaller sections which then require assembly.

Remove only (2) setscrews when disassembling. Replace setscrews in extrusion after assembling it. Before packing, replace setscrews in extrusion to avoid losing them.

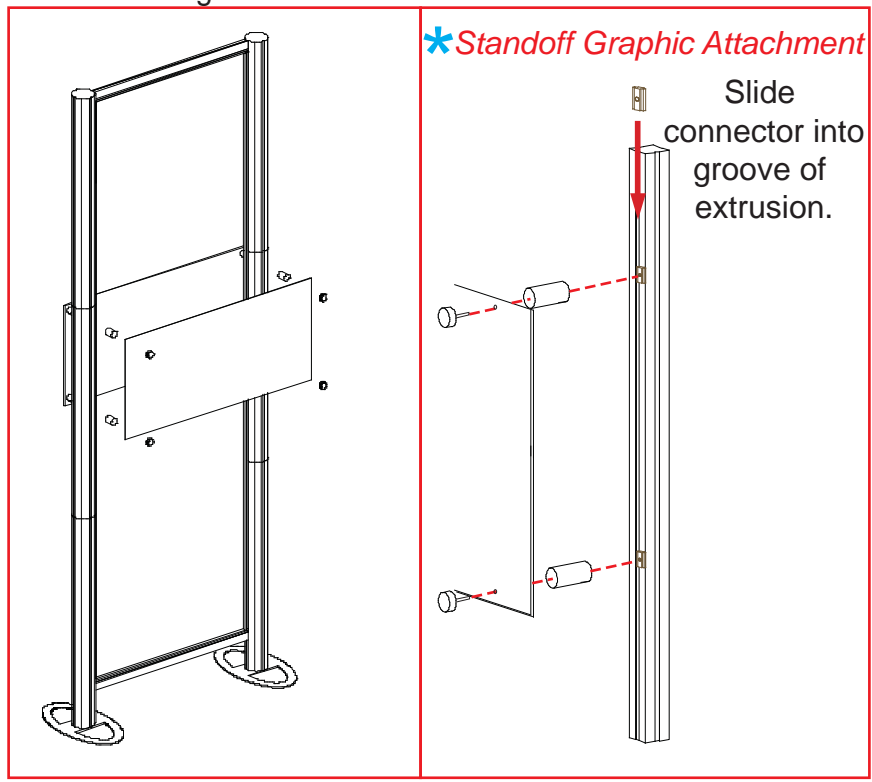
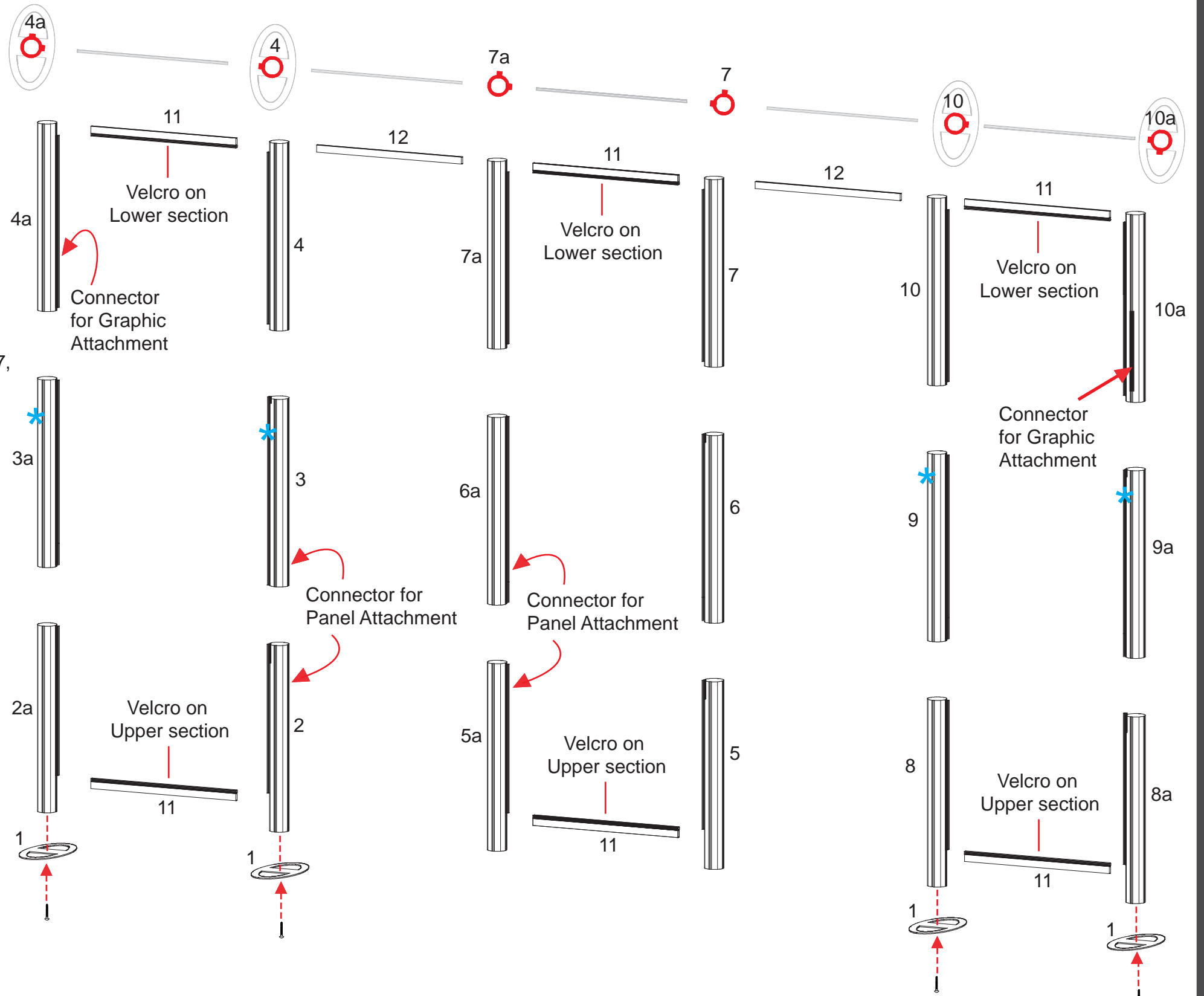
WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

866.652.2100

Part Number	Qty for Step	Description
1	4	Base Plates
2/2a	1/1	47.25" Lower Vertical extrusion
3/3a	1/1	48" Middle Vertical extrusion
4a	1	48" Upper Vertical extrusion w/ additional connection piece
4	1	47.25" Upper Vertical extrusion
5/5a	1/1	48" Lower Vertical extrusion w/end cap
6/6a	1/1	48" Middle Vertical extrusion w/end cap
7/7a	1/1	48" Upper Vertical extrusion
8/8a	1/1	47.25" Lower Vertical extrusion
9/9a	1/1	48" Middle Vertical extrusion
10a	1	48" Upper Vertical extrusion w/ additional connection pc
10	1	47.25" Upper Vertical extrusion
11	6	40" Horizontal w/ additional connection pc
12	2	40" Horizontal

Steps

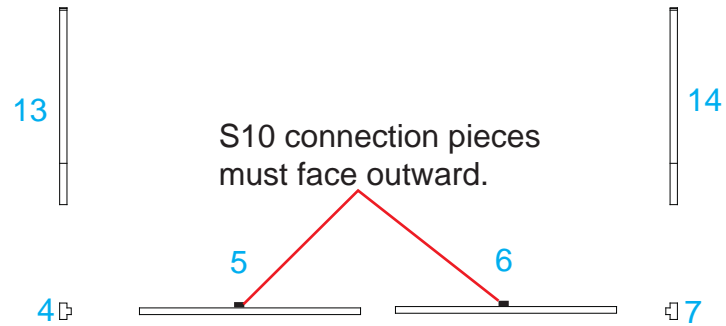
- 1) Attach vertical extrusions [2a to 3a to 4a, 2 to 3 to 4, 5a to 6a to 7a, 5 to 6 to 7, 8 to 9 to 10, and 8a to 9a to 10a] as shown at right.
 - 2) Attach assembled verticals to base plates [1] where indicated.
- Please make note of vertical orientation above.
- 3) Connect horizontal extrusions [11 and 12] between vertical assemblies as shown at right.



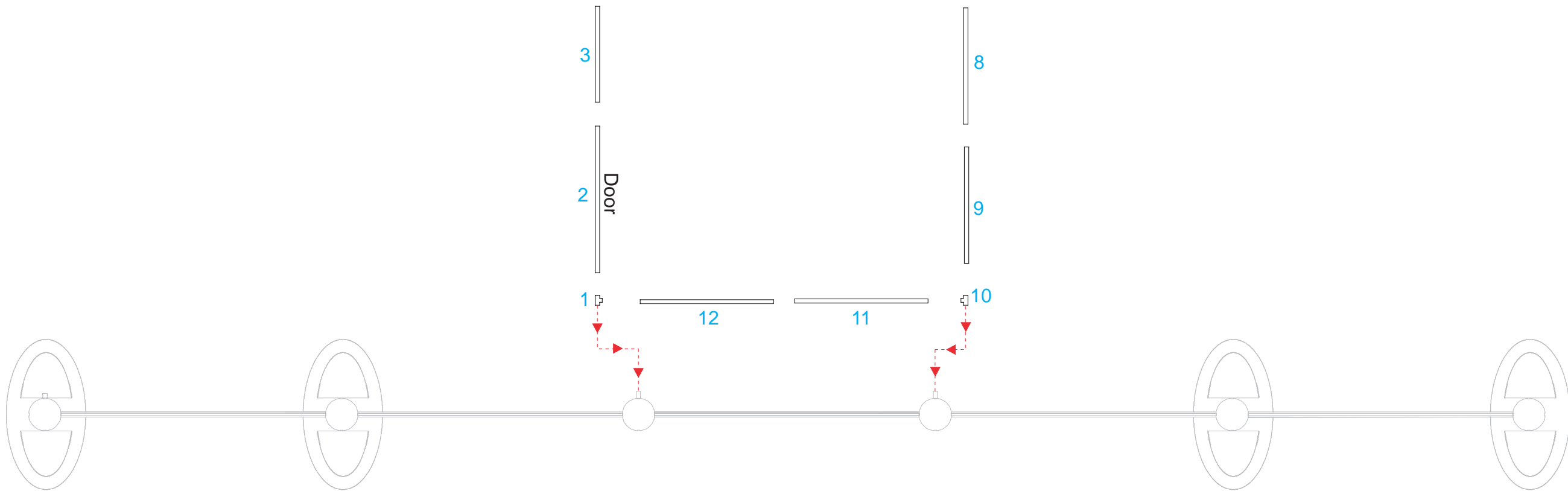
WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

© 2009

Part Number	Description
1	47.5" h T- Connector
2	23" w x 47.5" h Flat Door Panel
3	15" w x 47.5" h Flat Panel
4	47.5" h T- Connector
5	21 11/16" w x 47.5" h Flat Panel
6	21 11/16" w x 47.5" h Flat Panel
7	47.5" h T- Connector
8	19" w x 47.5" h Flat Panel
9	19" w x 47.5" h Flat Panel
10	47.5" h T- Connector
11	21 11/16" w x 47.5" h Flat Panel
12	21 11/16" w x 47.5" h Flat Panel
13	Custom Angle Cut Flat Panel
14	Custom Angle Cut Flat Panel



Assemble panels in numerical order as shown.



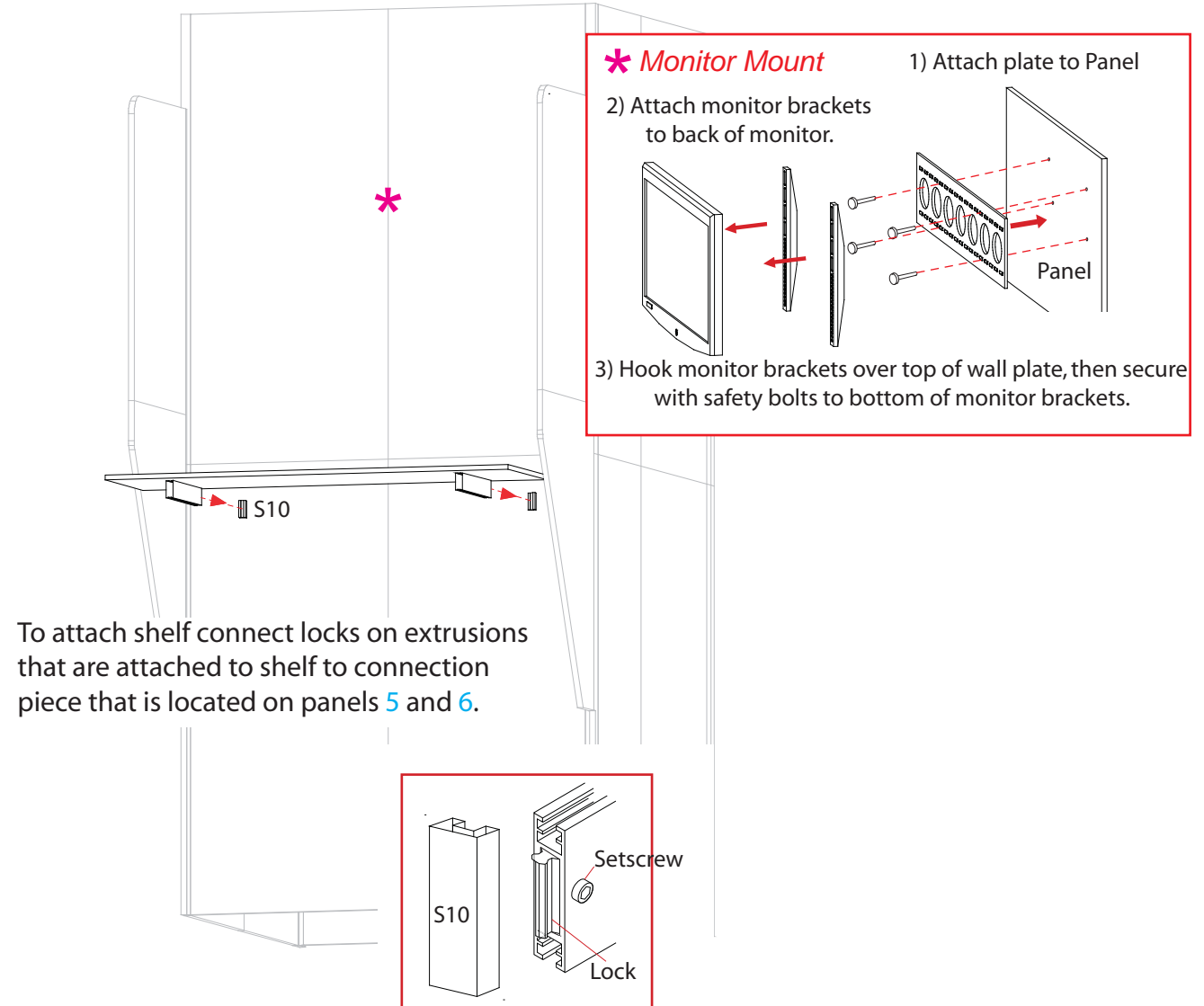
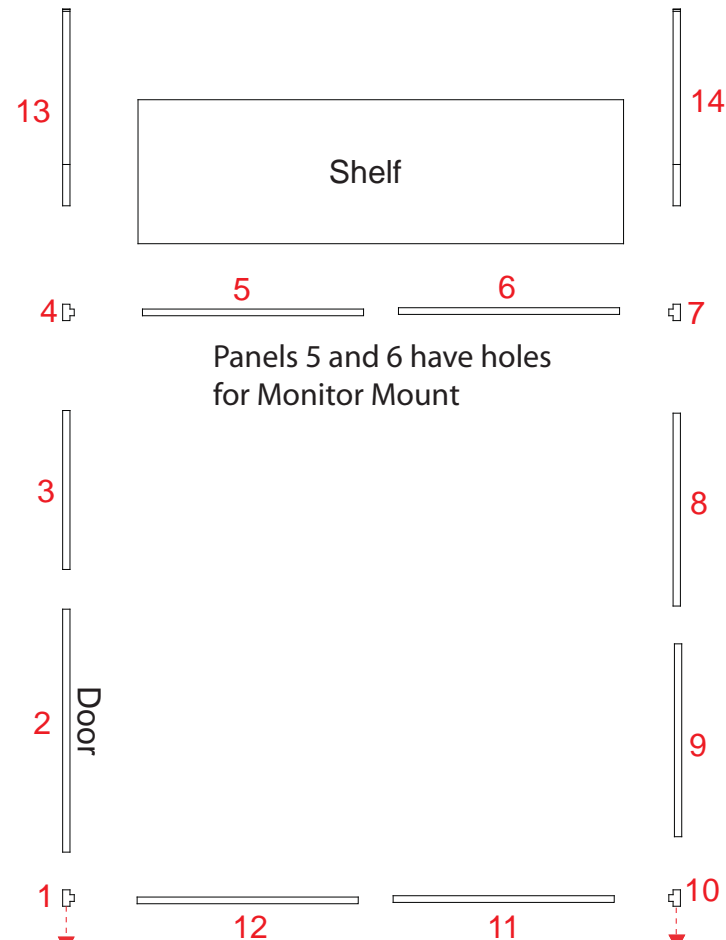
WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

866.652.2100

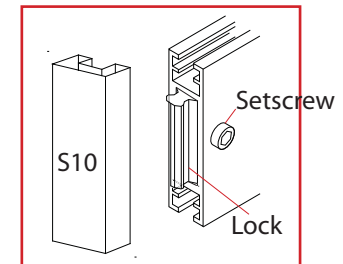
Part Number	Description
1	47.5" h T- Connector
2	23" w x 47.5" h Flat Door Panel
3	15" w x 47.5" h Flat Panel
4	47.5" h T- Connector
5	21 11/16" w x 47.5" h Flat Panel
6	21 11/16" w x 47.5" h Flat Panel
7	47.5" h T- Connector
8	19" w x 47.5" h Flat Panel
9	19" w x 47.5" h Flat Panel
10	47.5" h T- Connector
11	21 11/16" w x 47.5" h Flat Panel
12	21 11/16" w x 47.5" h Flat Panel
13	Custom Angle Cut Flat Panel
14	Custom Angle Cut Flat Panel

Assemble panels in numerical order as shown.

Attach shelf to lower panels 5 and 6 as shown.



To attach shelf connect locks on extrusions that are attached to shelf to connection piece that is located on panels 5 and 6.



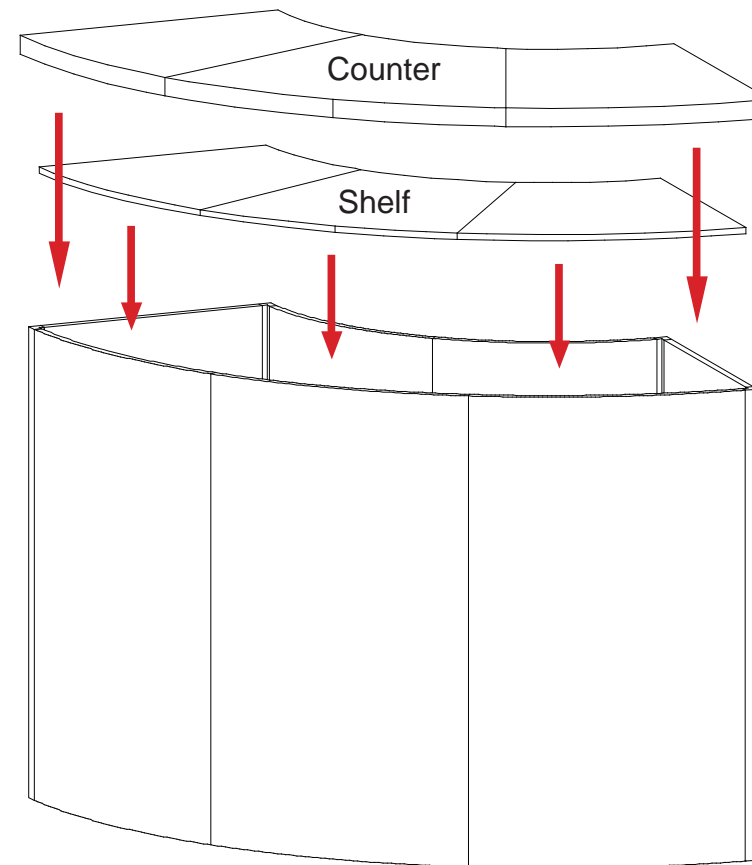
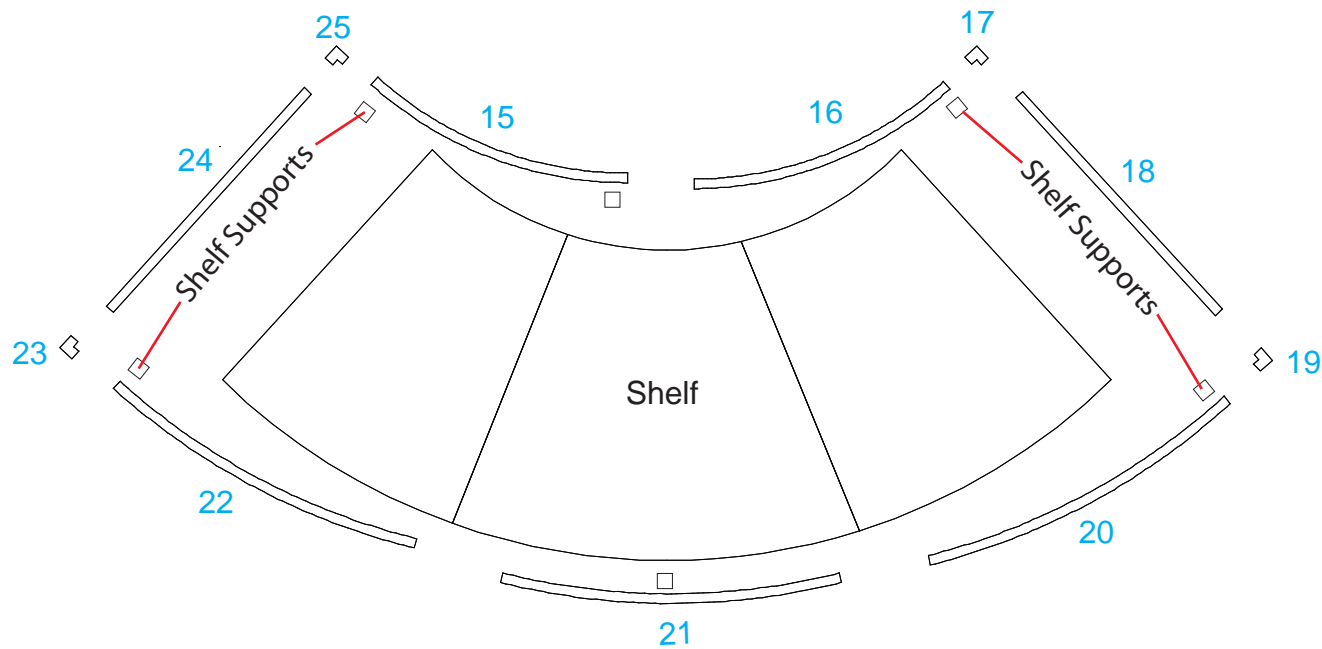
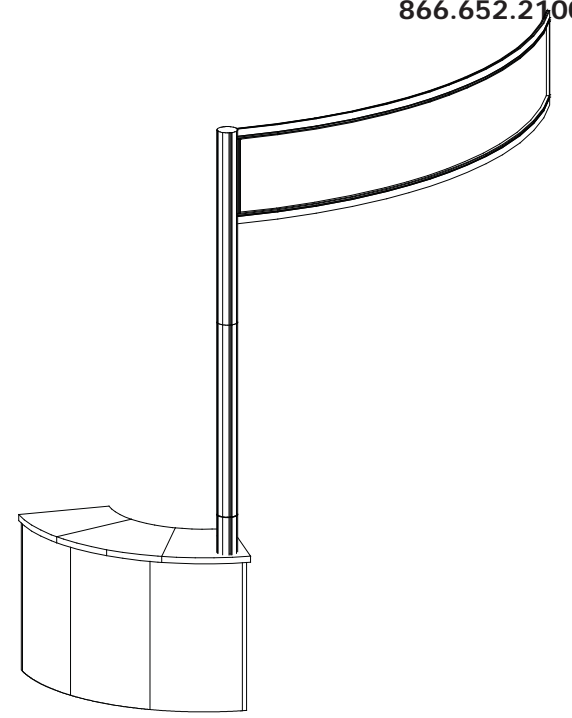
WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

866.652.2100

Part Number	Description
15	38" h Curved Panel
16	38" h Curved Panel
17	38" h 90° Connector
18	19" w x 38" h Flat Panel
19	38" h 90° Connector
20	38" h Curved Panel
21	38" h Curved Panel
22	38" h Curved Panel
23	38" h 90° Connector
24	19" w x 38" h Flat Panel
25	38" h 90° Connector

Assemble panels in numerical order as shown.

Place shelf atop shelf supports as shown, then place counter atop assembled base.



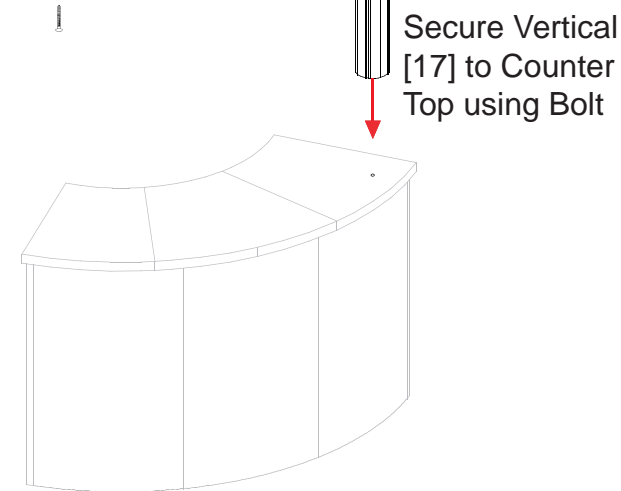
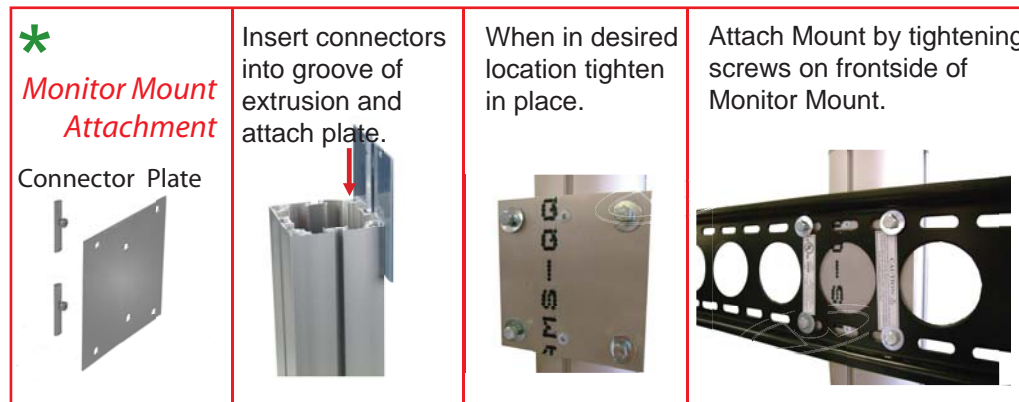
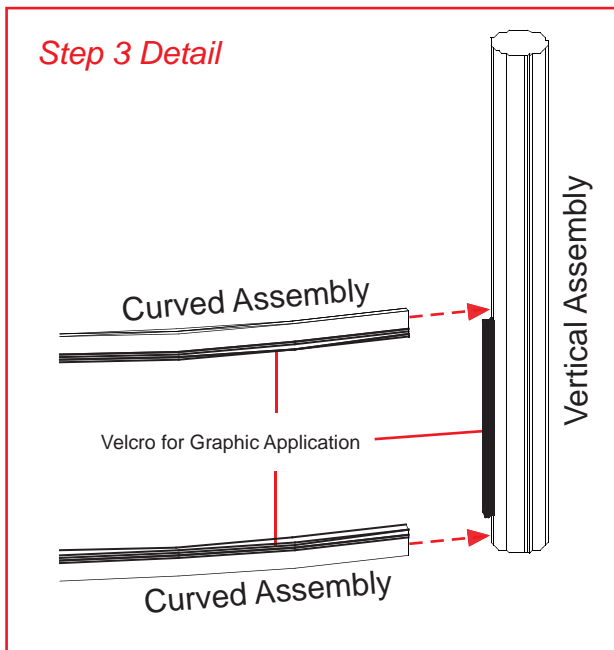
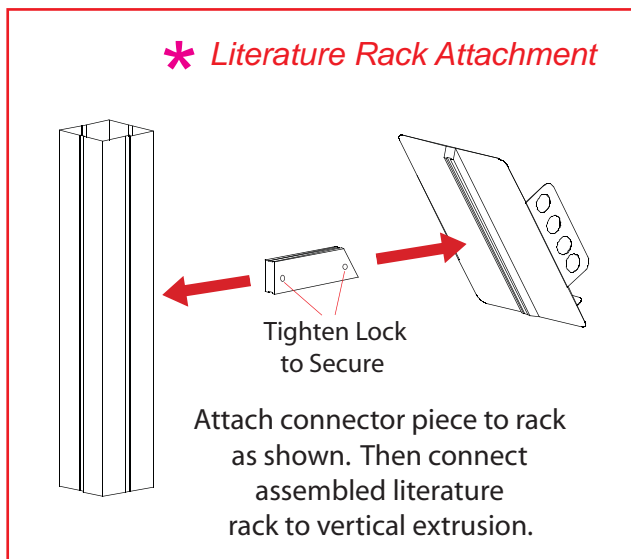
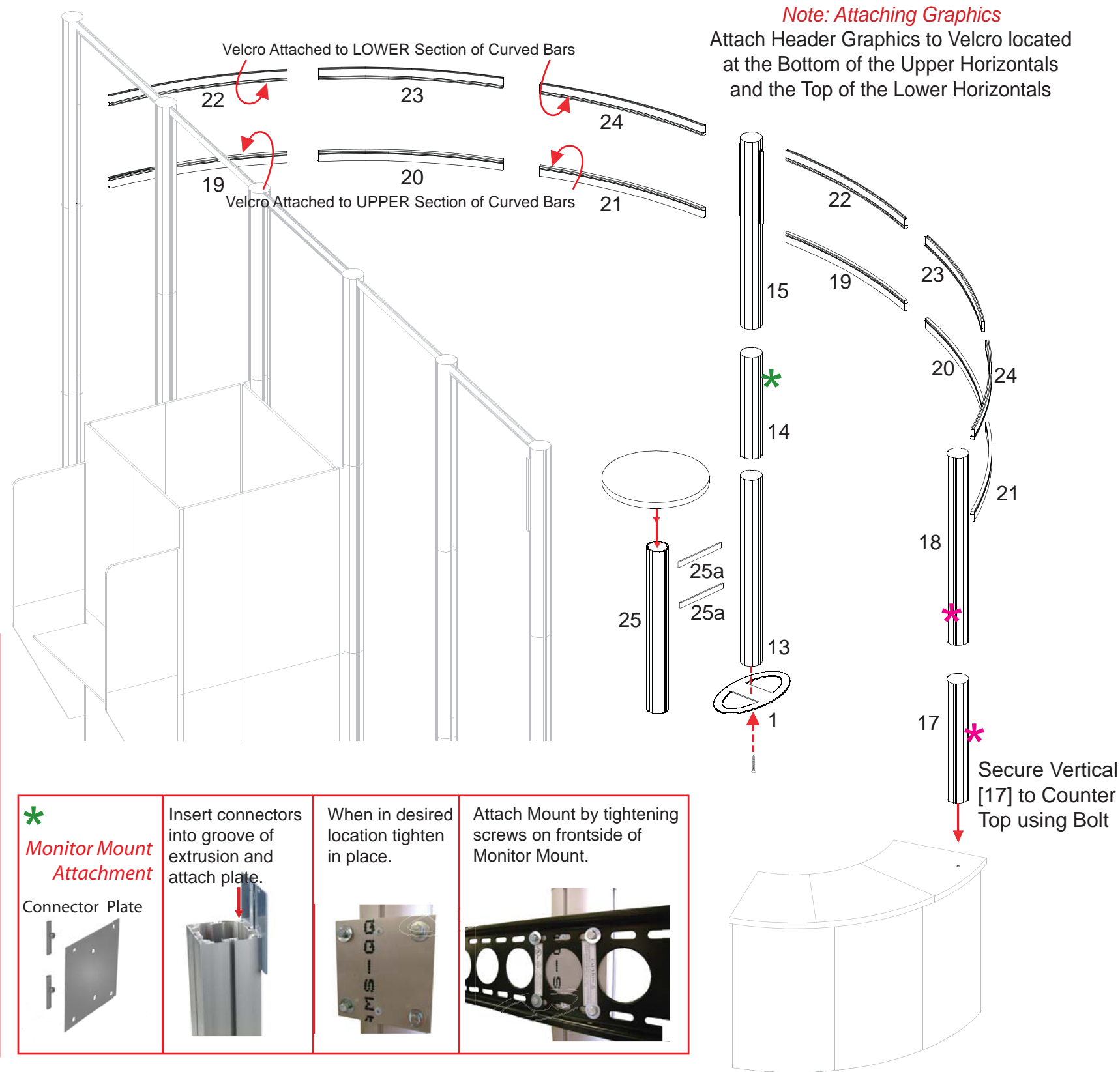
WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

866.652.2100

Part Number	Qty for Step	Description
1	1	Base Plates
13	1	47.25"h Lower Vertical extrusion
14	1	24"h Middle Vertical extrusion
15	1	48"h Upper Vertical extrusion w/ additional connection piece
17	1	33.5"h Vertical extrusion
18	1	48"h Upper Vertical extrusion w/ additional connection piece
19	2	41.8192" Curved Horizontal extrusion
20	2	41.8192" Curved Horizontal extrusion
21	2	41.8192" Curved Horizontal extrusion
22	2	41.8192" Curved Horizontal extrusion
23	2	41.8192" Curved Horizontal extrusion
24	2	41.8192" Curved Horizontal extrusion

Steps:

- 1) Assemble vertical extrusions [13 to 14 to 15 and 17 to 18], then attach assembled verticals [13/14/15] to base plate [1] using supplied bolt.
- 2) Connect assembled vertical [17/18] to counter top using bolt supplied and coming from under top and screwing into post.
- 3) Assemble curved extrusions [19 to 20 to 21 and 22 to 23 to 24] then attach curved assemblies to vertical posts as shown in detail.
- 4) Connect horizontal extrusions [25a] between vertical assembly [13/14/15] and vertical extrusion [25].
- 5) Attach counter top to vertical post [25] using hardware supplied.



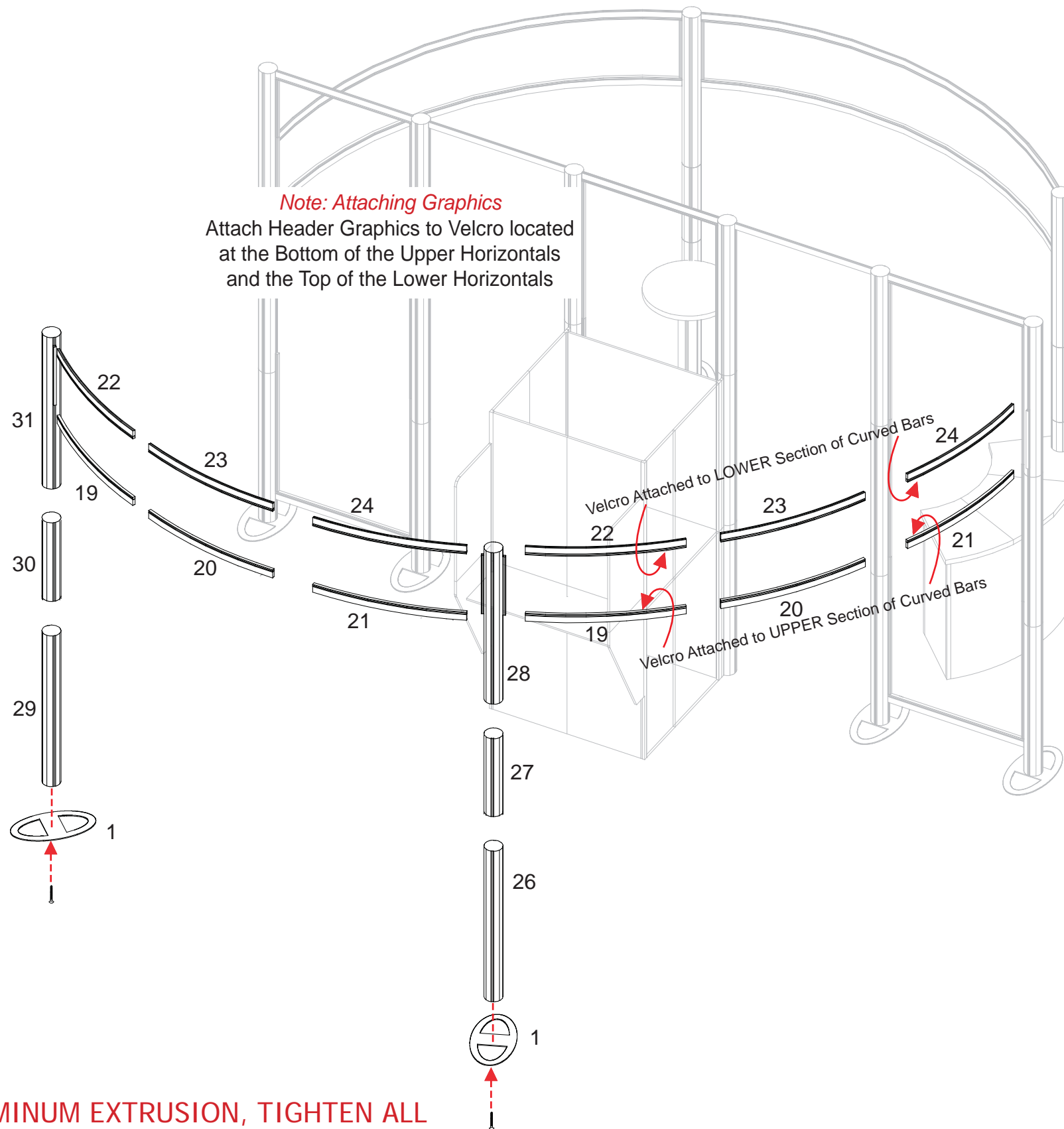
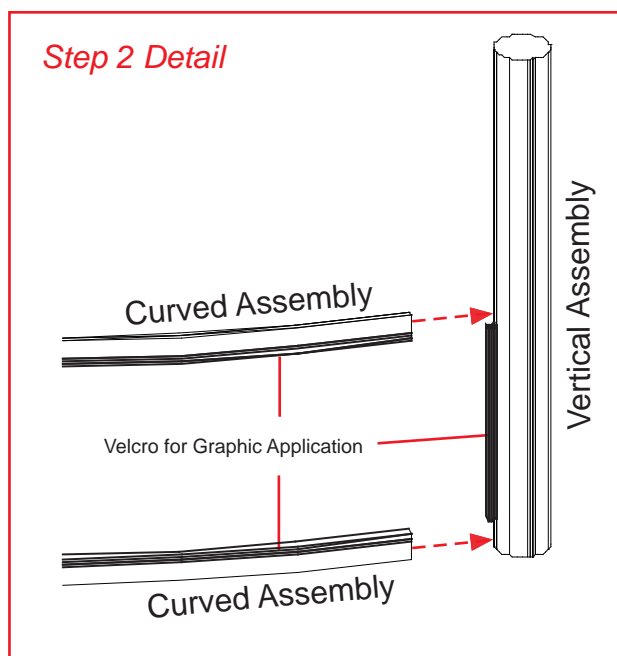
WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

866.652.2100

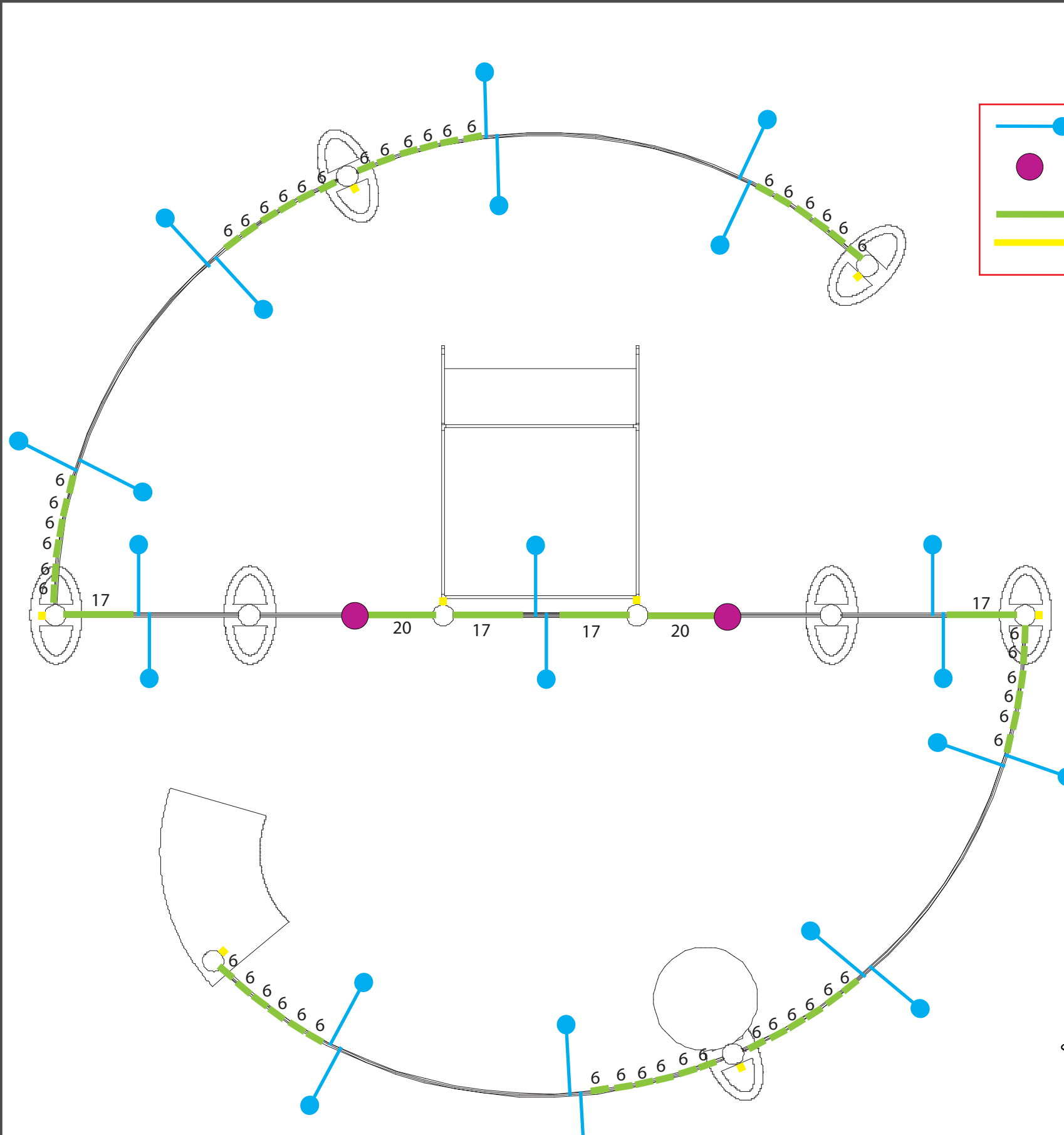
Part Number	Qty for Step	Description
1	2	Base Plates
19	2	41.8192" Curved Horizontal extrusion
20	2	41.8192" Curved Horizontal extrusion
21	2	41.8192" Curved Horizontal extrusion
22	2	41.8192" Curved Horizontal extrusion
23	2	41.8192" Curved Horizontal extrusion
24	2	41.8192" Curved Horizontal extrusion
26	1	47.75"h Lower Vertical extrusion
27	1	24"h Middle Vertical extrusion
28	1	48"h Upper Vertical extrusion w/ additional connection piece
29	1	47.75"h Lower Vertical extrusion
30	1	24"h Middle Vertical extrusion
31	1	48"h Upper Vertical extrusion w/ additional connection piece

Steps:

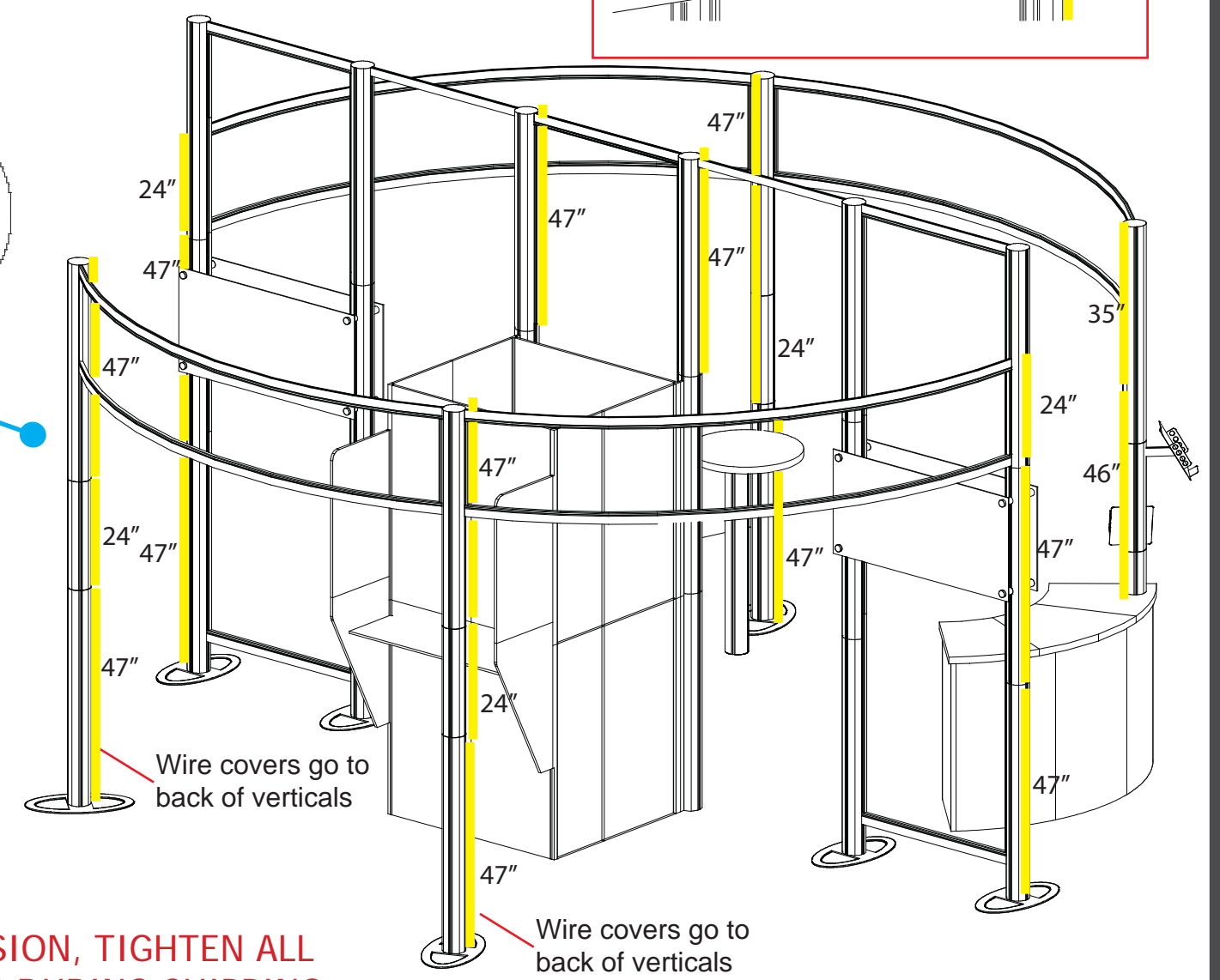
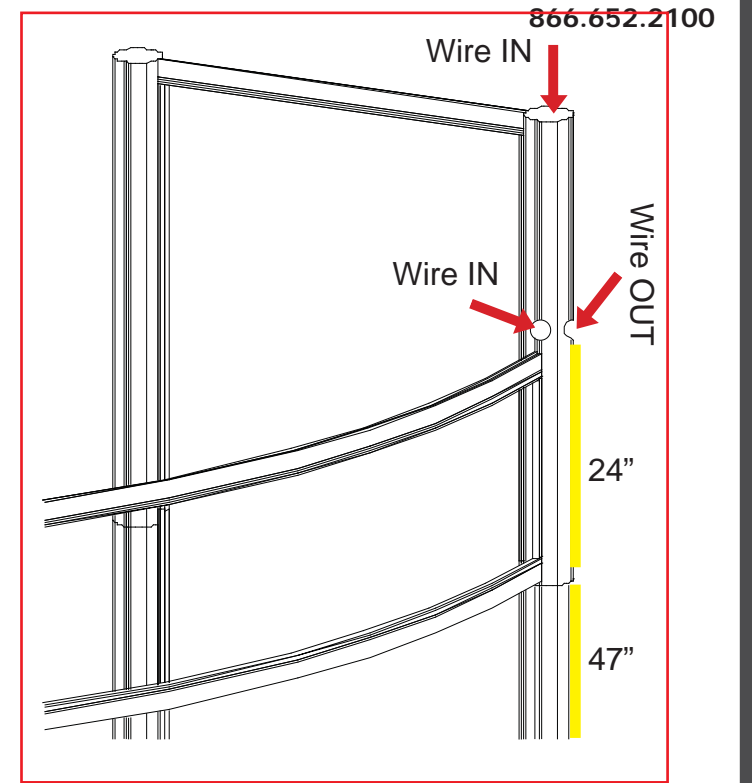
- 1) Assemble vertical extrusions [26 to 27 to 28 and 29 to 30 to 31], then attach assembled verticals [26/27/28 and 29/30/31] to base plates [1] using supplied bolt.
- 2) Assemble curved extrusions [19 to 20 to 21 and 22 to 23 to 24] then attach curved assemblies to vertical posts as shown in detail.



WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

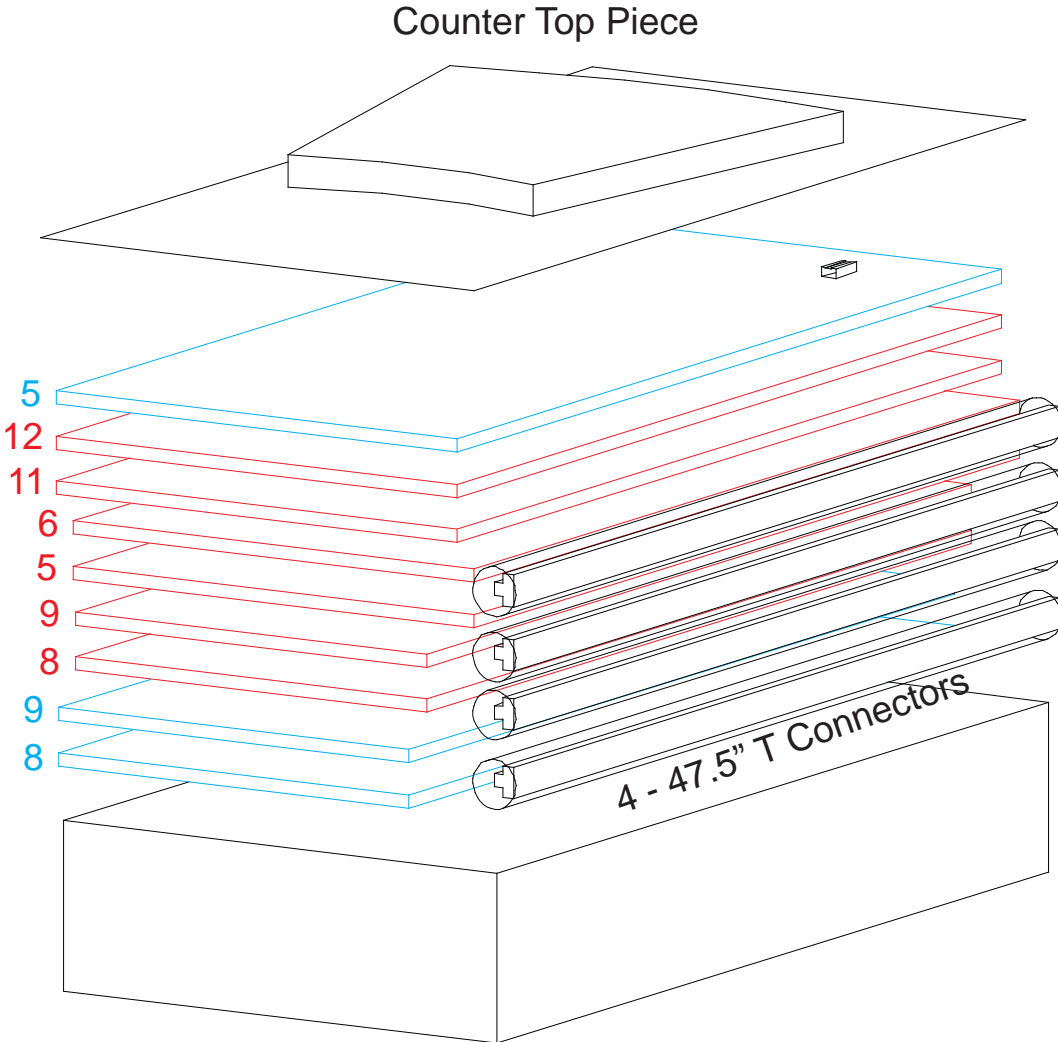


- 50watt Halogen Light Locations
- Pendant Light Locations
- Horizontal Wire Management
- Vertical Wire Management

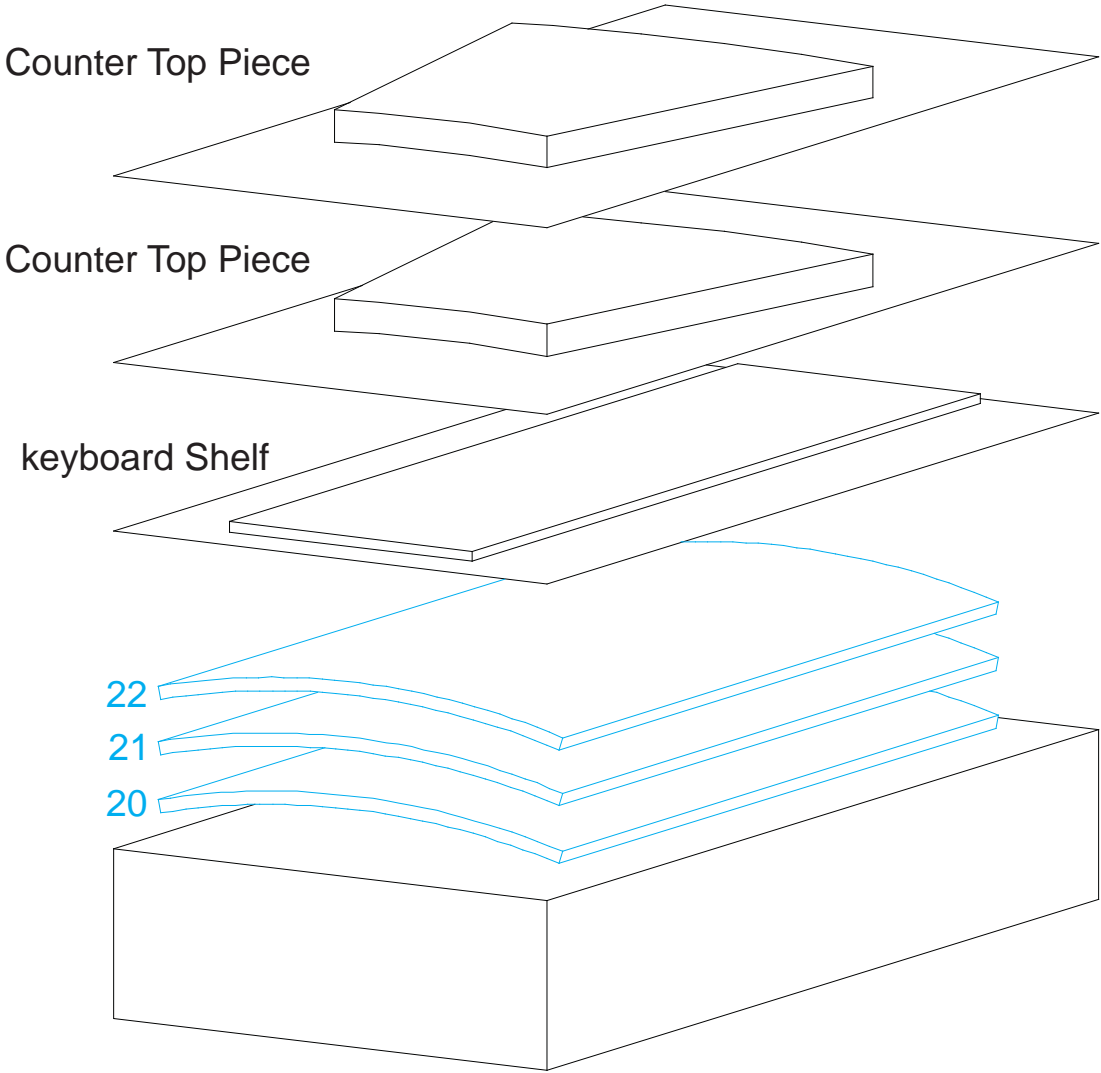


WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

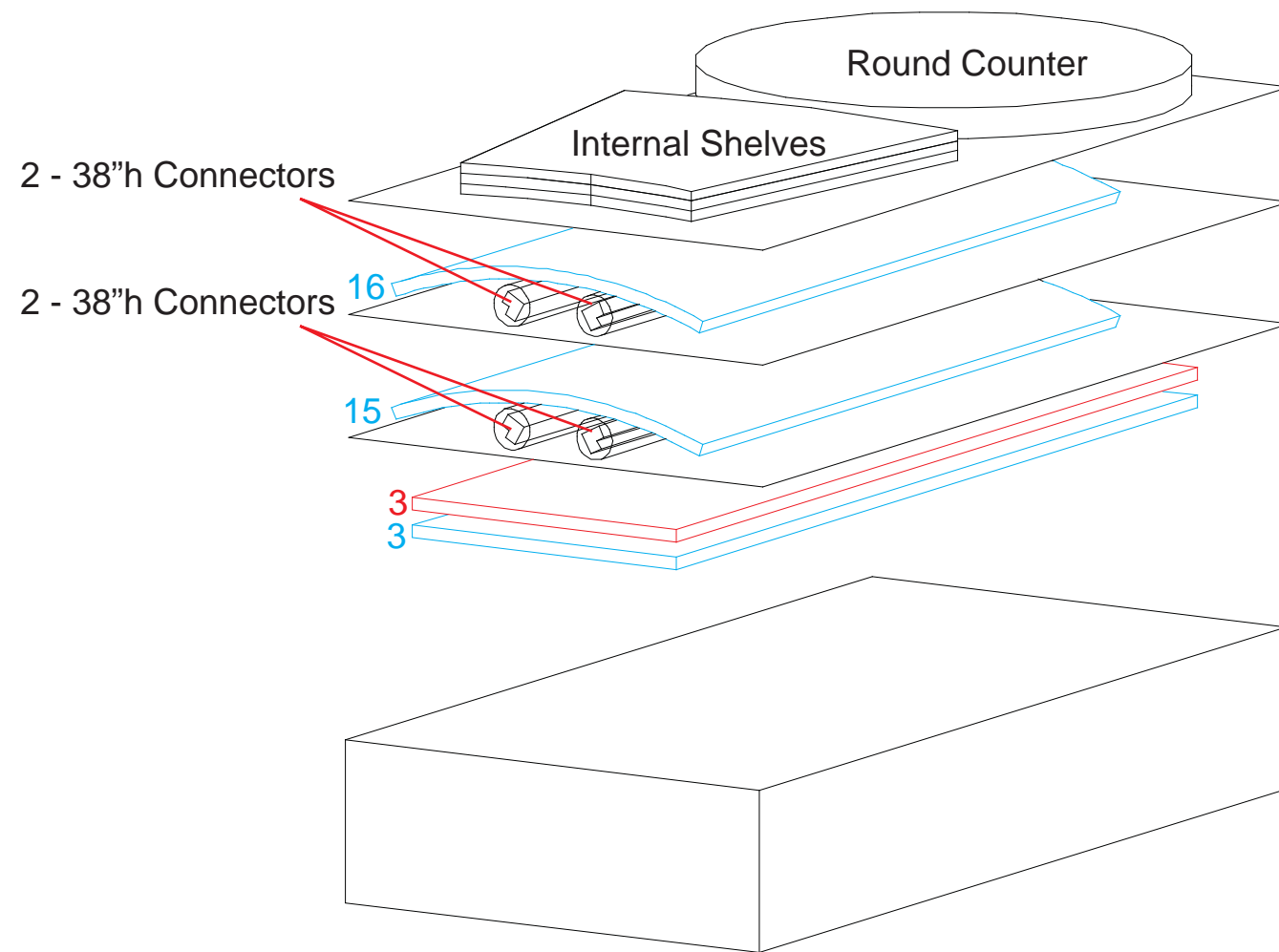
Case 1



Case 2

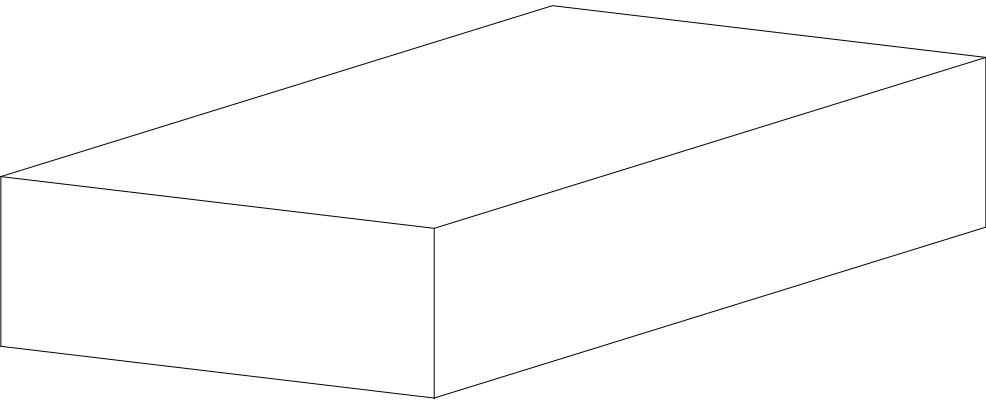


Case 3

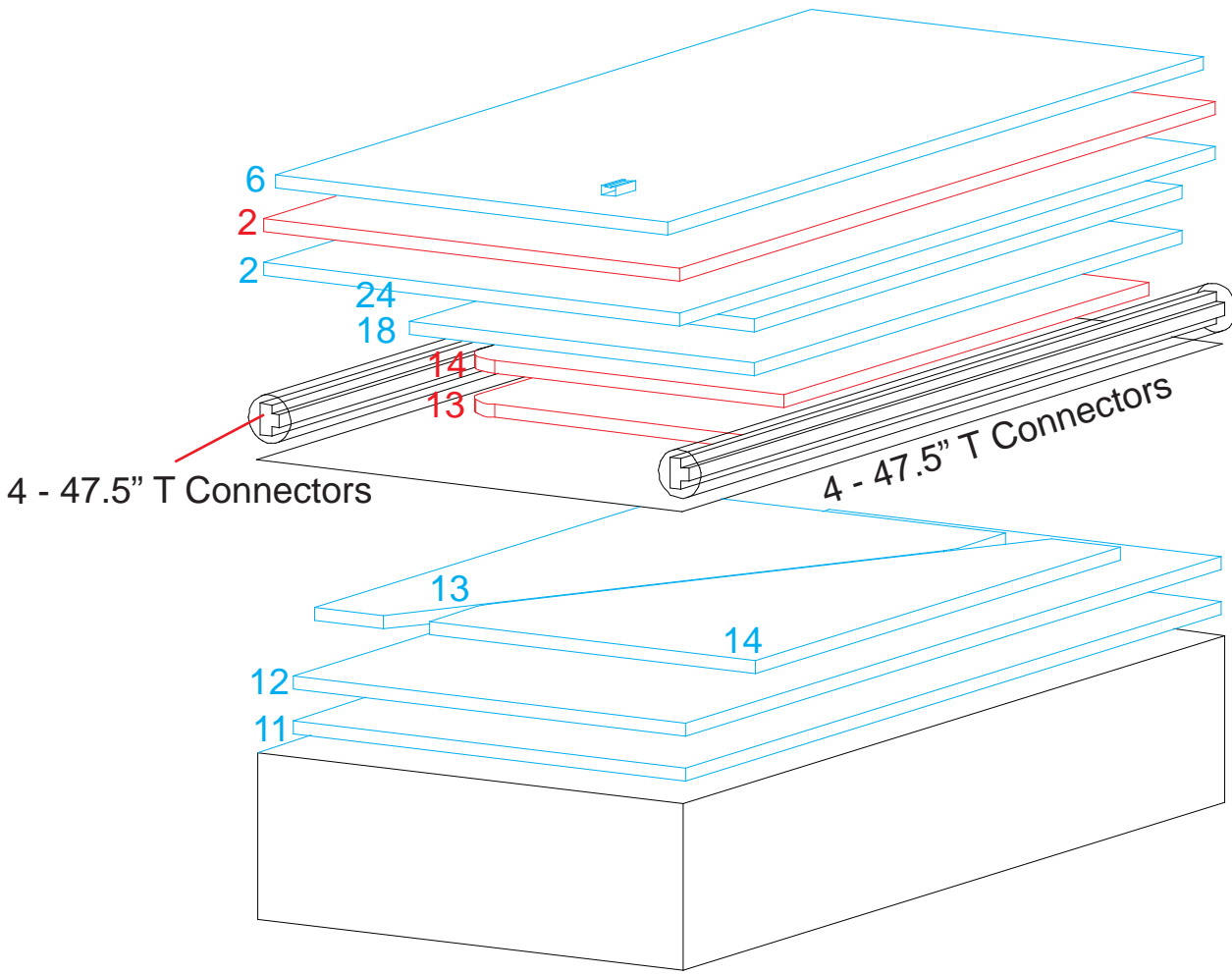


Case 4

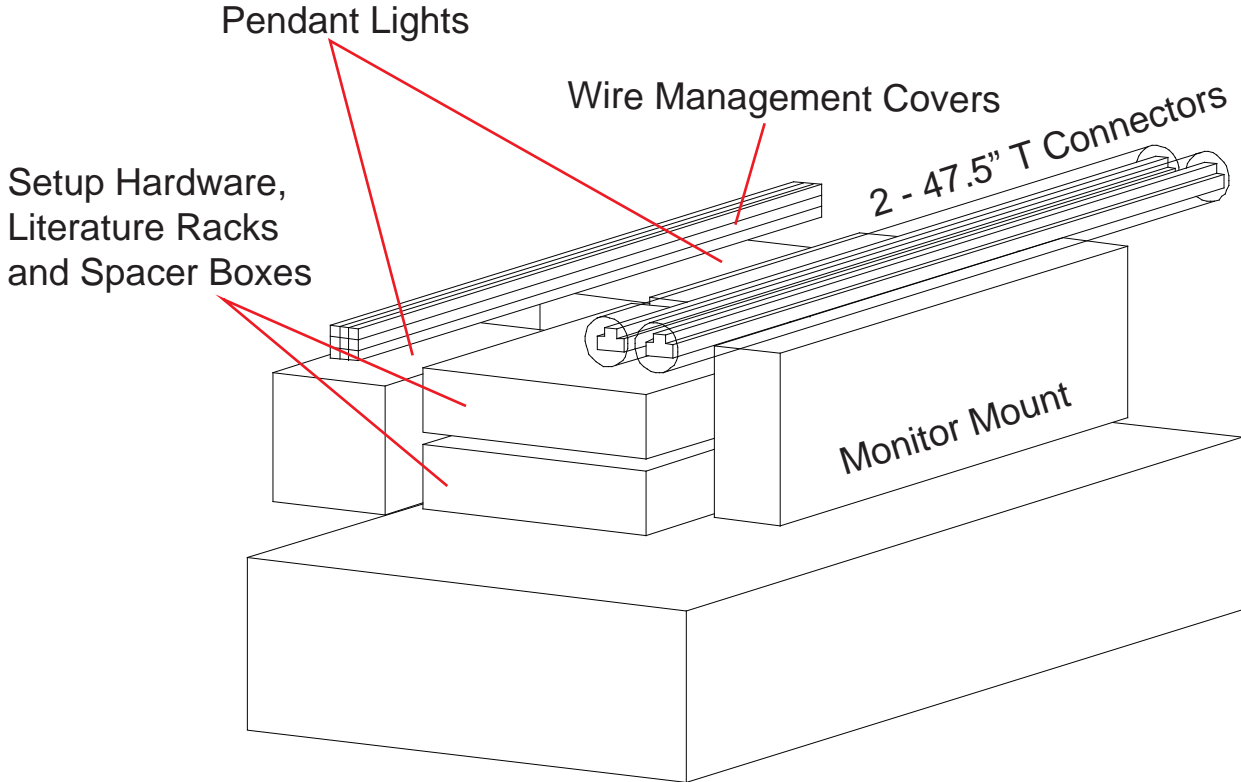
50Watt Halogen Lights



Case 5

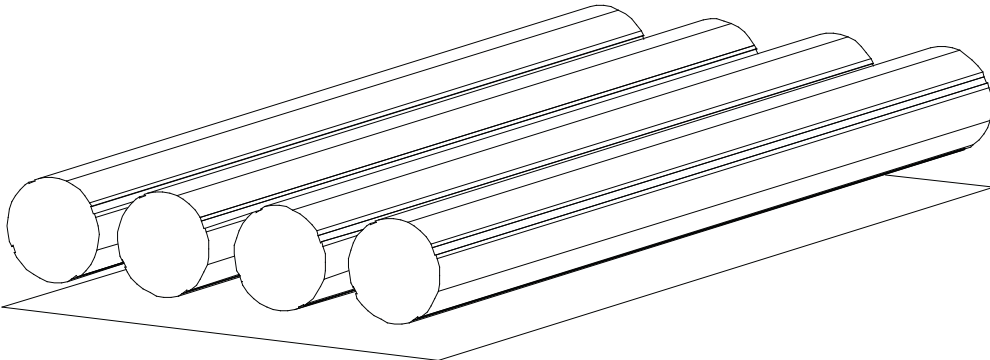


Case 6

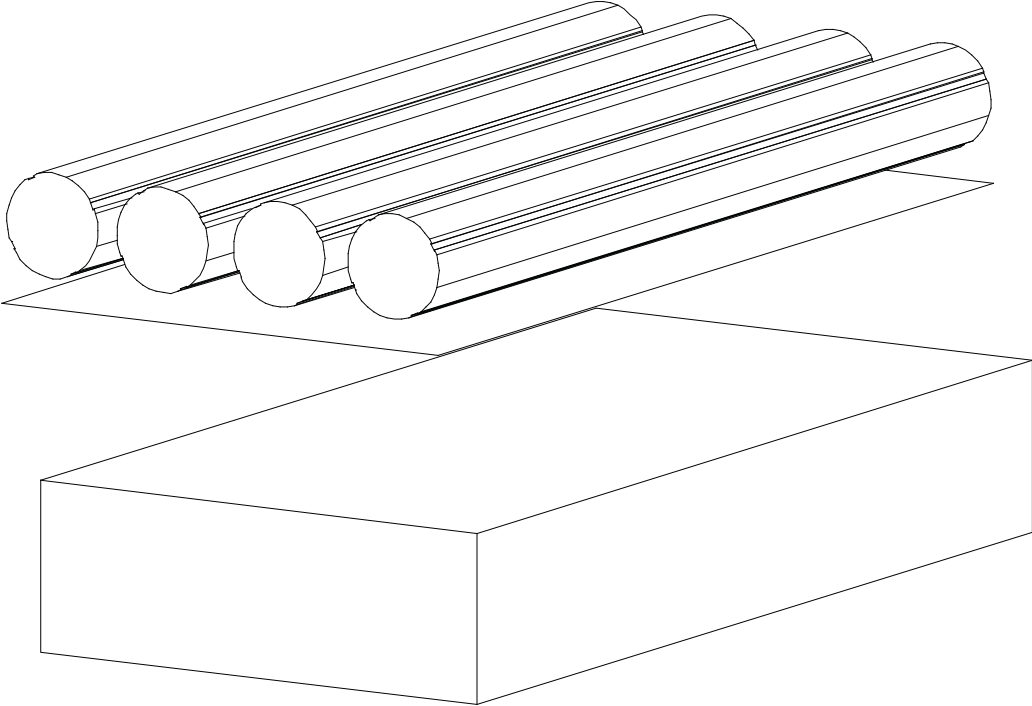


Case 7

4 - Full Height Round Extrusions

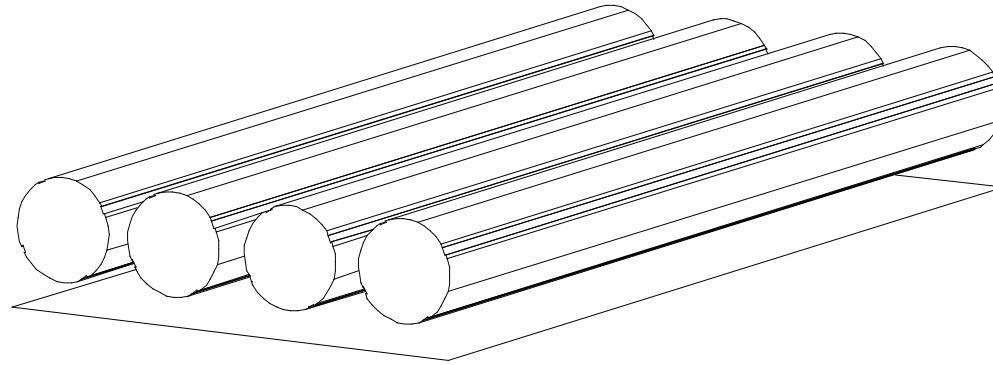


4 - Full Height Round Extrusions

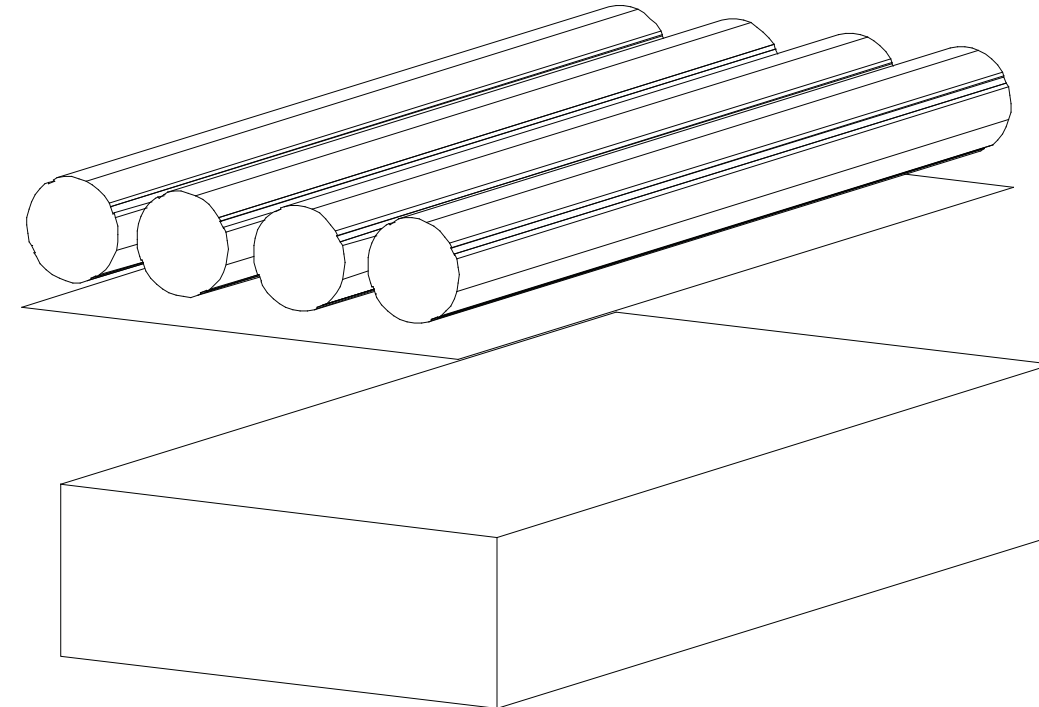


Case 8

4 - Full Height Round Extrusions

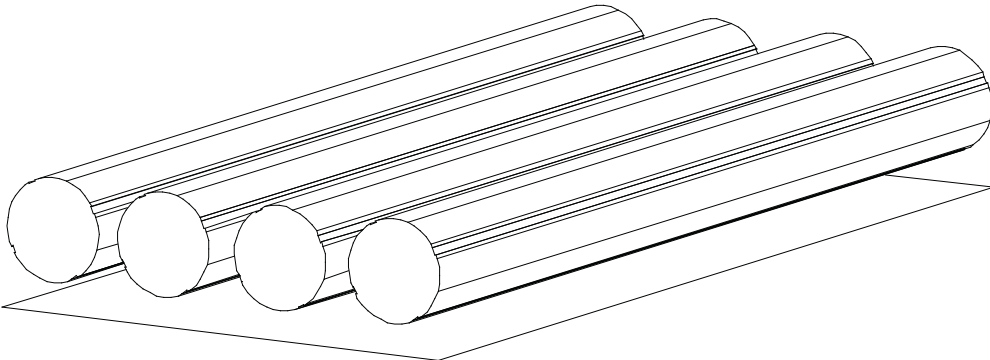


4 - Full Height Round Extrusions

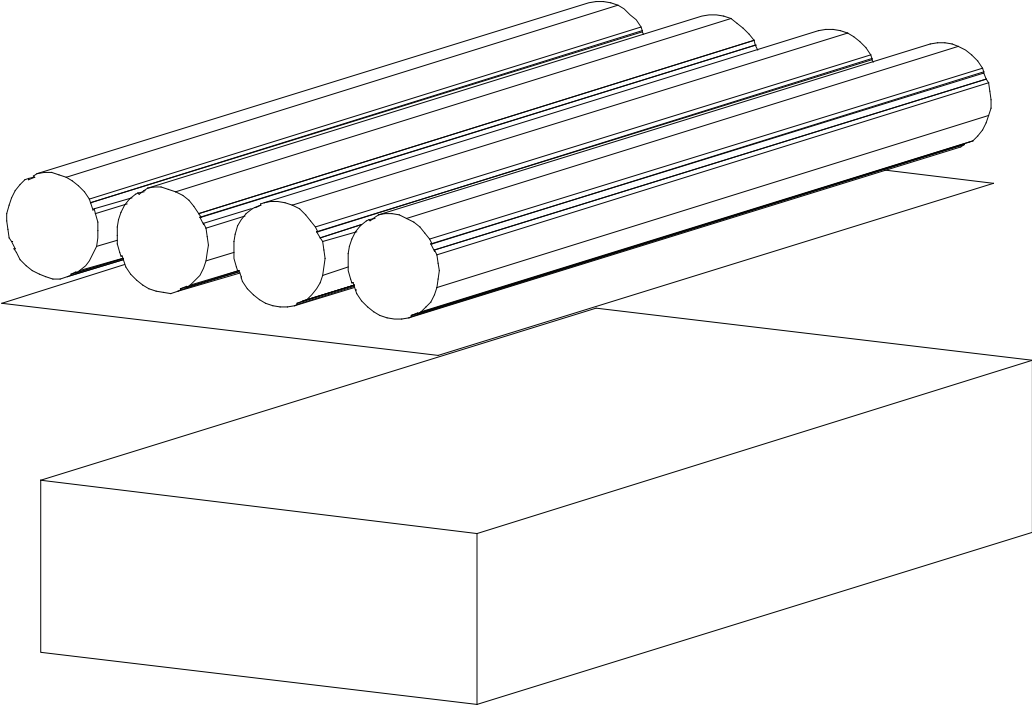


Case 9

4 - Full Height Round Extrusions

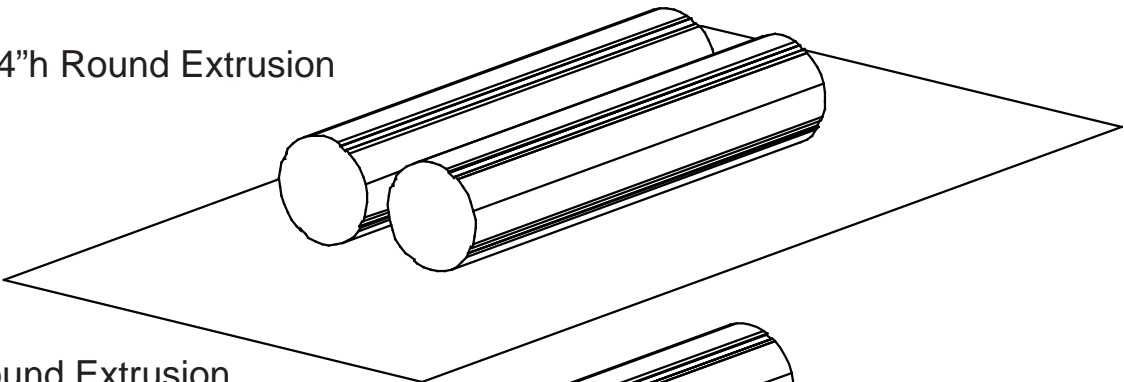


4 - Full Height Round Extrusions

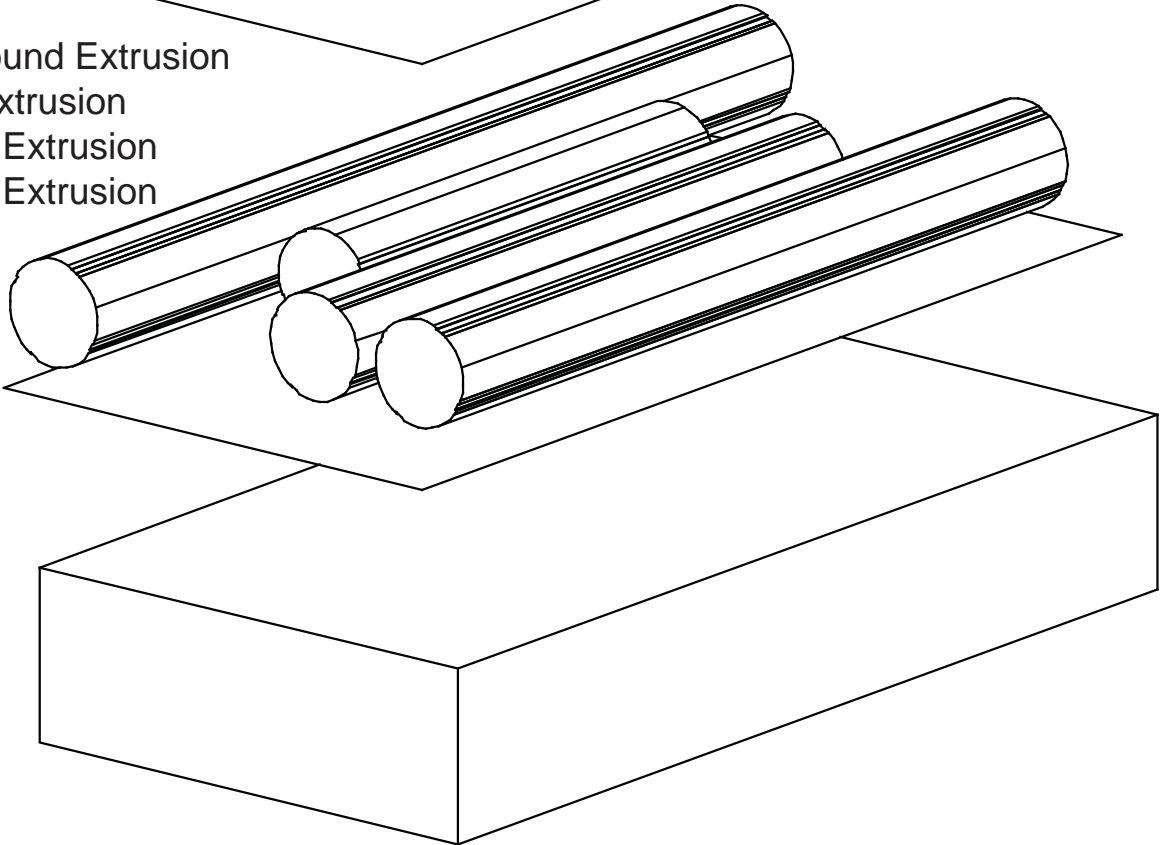


Case 10

2 - 24" h Round Extrusion



- 1 - Full Height Round Extrusion
- 1 - 24" h Round Extrusion
- 1 - 33.5" h Round Extrusion
- 1 - 41.5" h Round Extrusion



Case 11

