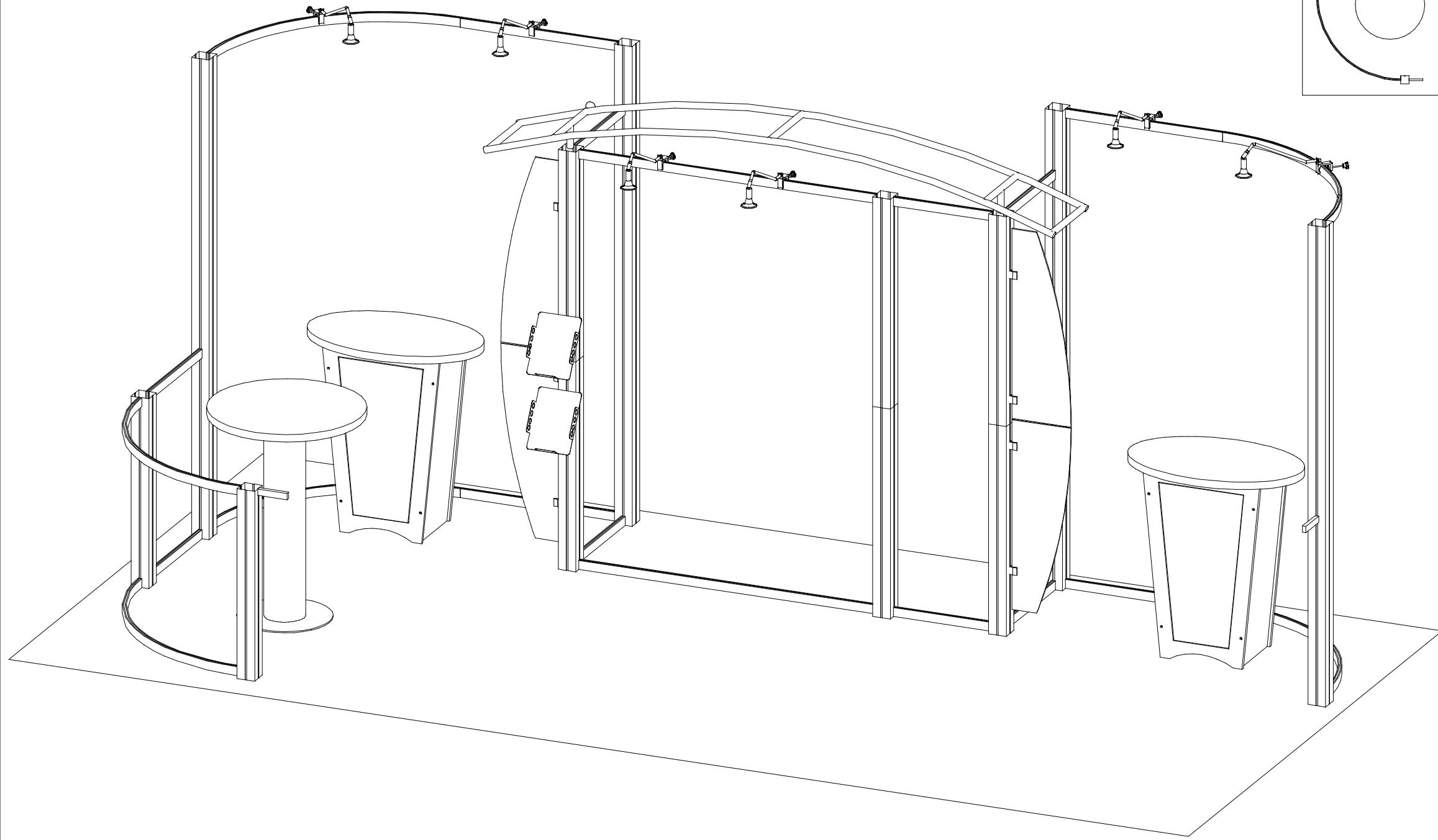


20'

10'



WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

visionary™ IDESIGNS

Using Your Setup Instructions

The Visionary Designs Setup Instructions are created specifically for your configuration. They are laid out sequentially, including an exploded view of the entire display, and then a logical series of detailed steps to assemble the main structure and components. We encourage you to study the instructions **before** attempting to assemble your exhibit.

Each page reminds you to tighten the setscrews after disassembling your exhibit to prevent loss of the locks and setscrews (see below in RED). This is **VERY IMPORTANT**.

Cleaning and Packing Your Display

- 1) Use care when cleaning aluminum extrusion or acrylic inserts. Use only non-abrasive cleaners.
- 2) When cleaning laminate inserts or countertops, use mild cleansers and a soft material such as cotton.
- 3) Keep all display components away from extreme heat and long exposure to sunlight to avoid warping and fading.
- 4) Retain all packing material. It will make re-packing much easier and will reduce the likelihood of shipping damage.



The Tool

Most Visionary Designs exhibits can be assembled with the supplied Hex Key Tool. Occasionally, a flat head screwdriver may be required.

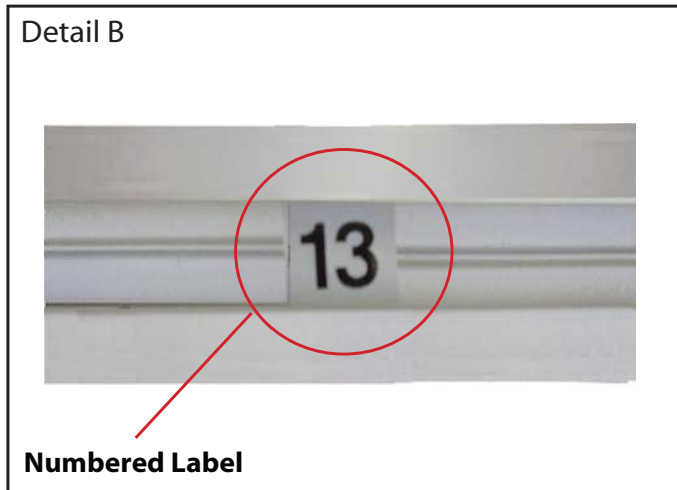


Typical Connection



Typical Connection (cont'd)

Most horizontal extrusion connections have a patented expandable lock. This lock inserts into the groove of an opposing extrusion. Tightening the lock with the Hex Key Tool expands the lock and creates a strong positive connection.



Detail B

Numbered Label

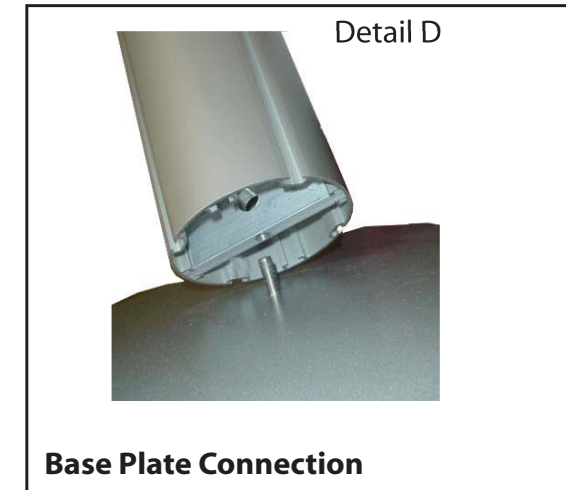
Each extrusion contains a numbered label which corresponds with setup instructions. The label is located within a groove of the extrusion (when possible). With Visionary Designs the labels contain Black numbers unless otherwise specified.



Detail C

Horizontal Inline Connection (remove only one setscrew)

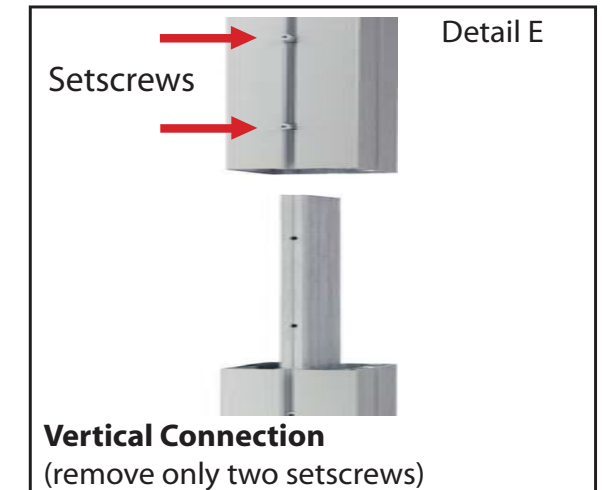
Remove only (1) setscrew when disassembling. Replace setscrew in extrusion after assembling it. Before packing, replace setscrew in extrusion to avoid losing it.



Detail D

Base Plate Connection

Attach base plate to round or square vertical extrusion using the bolt provided. Be careful not to strip the threads.



Detail E

Vertical Connection
(remove only two setscrews)

When vertical extrusions are packed in portable cases rather than crates or tubs, they must be broken down into smaller sections which then require assembly.

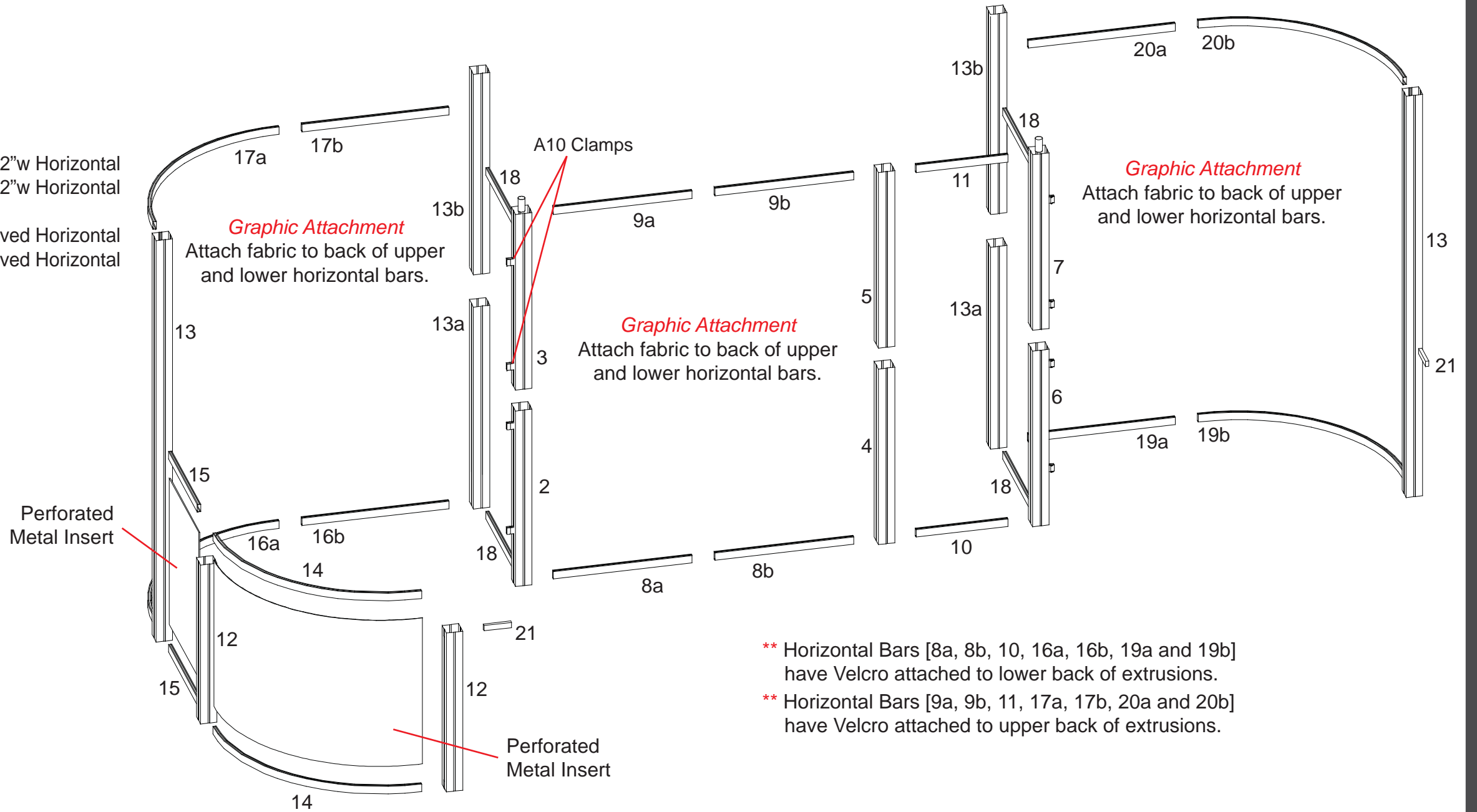
Remove only (2) setscrews when disassembling. Replace setscrews in extrusion after assembling it. Before packing, replace setscrews in extrusion to avoid losing them.

WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

Item	Quantity	Description
2	1	42" h Lower Vertical Extrusion
3	1	42" h Upper Vertical Extrusion w/ Canopy Attachment
4	1	42" h Lower Vertical Extrusion
5	1	42" h Upper Vertical Extrusion
6	1	42" h Lower Vertical Extrusion
7	1	42" h Upper Vertical Extrusion w/ Canopy Attachment
8a/8b	1/1	30.209" w Horizontal Extrusion
9a/9b	1/1	30.209" w Horizontal Extrusion
10	1	20" w Horizontal Extrusion
11	1	20" w Horizontal Extrusion
12	2	37.5" h Vertical Extrusion
13a/13b	4	48" h Vertical Extrusion
14	2	57" w Curved Horizontal
15	2	25" w Horizontal Extrusion
16a/16b	1/1	57.226" w Curved Horizontal / 32" w Horizontal
17a/17b	1/1	57.226" w Curved Horizontal / 32" w Horizontal
18	4	20" w Horizontal Extrusion
19a/19b	1/1	32" w Horizontal / 57.226" w Curved Horizontal
20a/20b	1/1	32" w Horizontal / 57.226" w Curved Horizontal
21	2	Hanging Hook

Steps:

- 1) Assembled corral wall by connecting horizontal extrusions [14 and 15] between vertical extrusions [12 and 13], placing perforated infills where indicated.
- 2) Connect horizontal extrusions together [8a to 8b, 16a to 16b, 17a to 17b, 19a to 19b and 20a to 20b].
- 3) Connect vertical extrusions together [2 to 3, 4 to 5, 6 to 7 and 13a to 13b].
- 4) Attach horizontal extrusions between vertical extrusions where indicated in illustration.
- 5) Apply fabric graphics to assembled backwall.



- ** Horizontal Bars [8a, 8b, 10, 16a, 16b, 19a and 19b] have Velcro attached to lower back of extrusions.
- ** Horizontal Bars [9a, 9b, 11, 17a, 17b, 20a and 20b] have Velcro attached to upper back of extrusions.

WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING



Steps:

- 1) Connect canopy pieces together as shown.
- 2) Apply pillow case graphic to assembled canopy

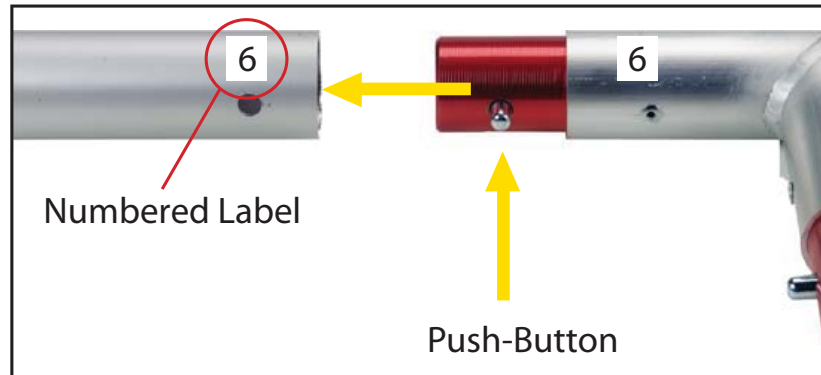
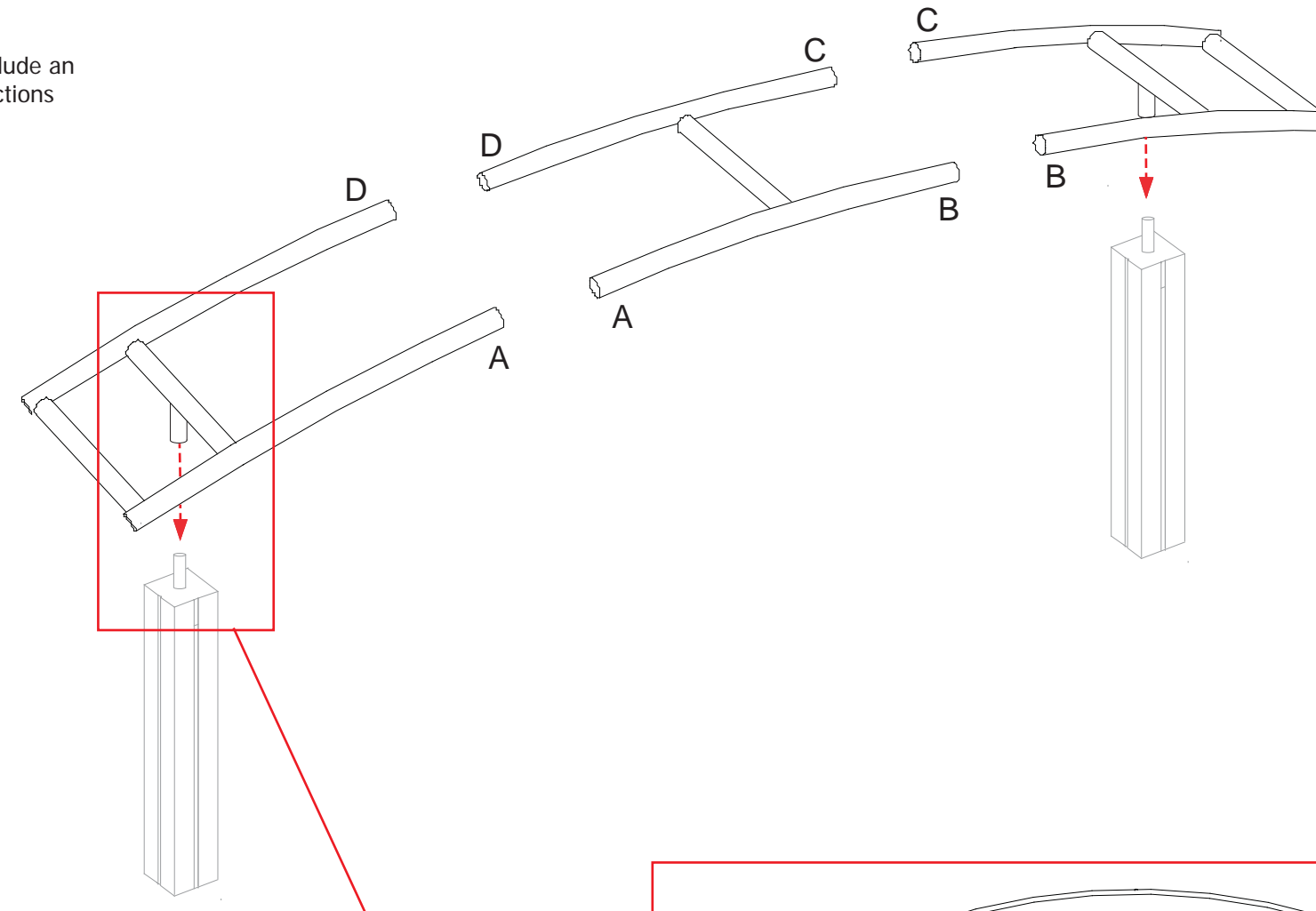
Using Your Setup Instructions

The Aero Overhead Sign Setup Instructions are created specifically for your configuration. They include an exploded view of the frame which is sequentially numbered. We encourage you to study the instructions before attempting to assemble your exhibit.

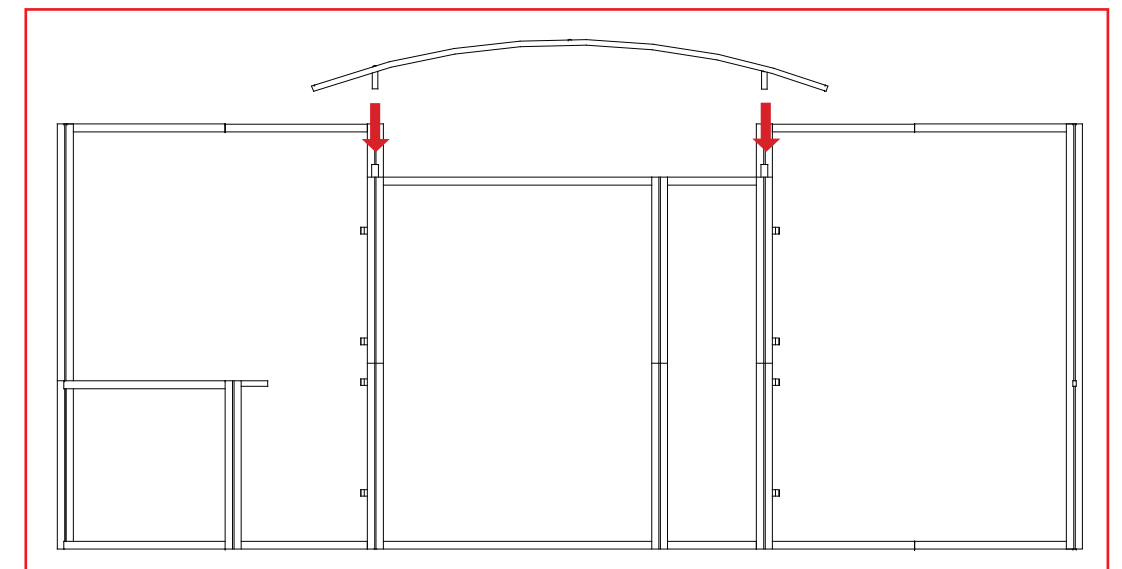
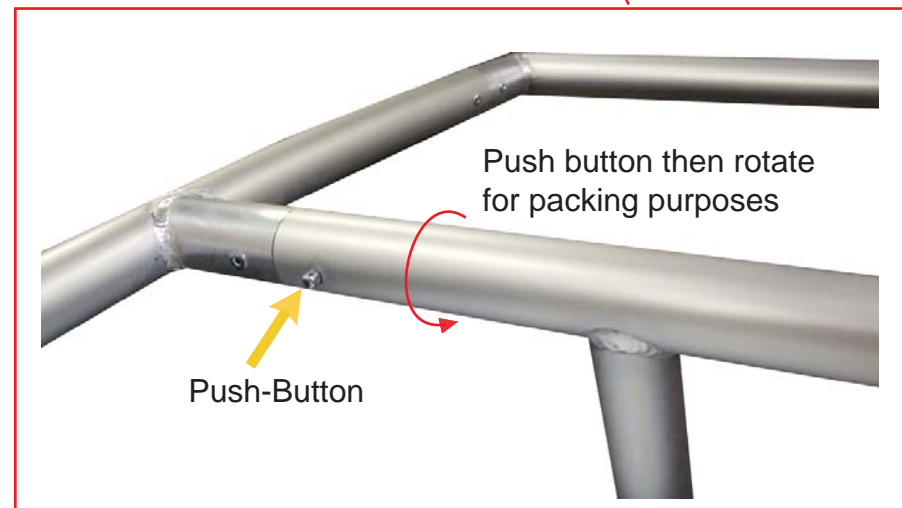
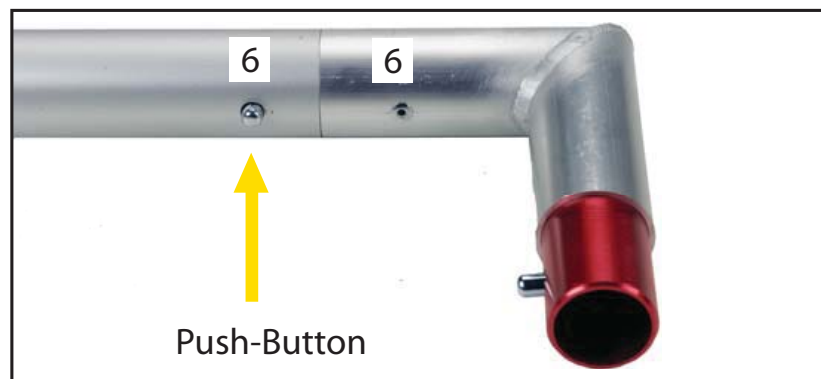
Connections are kept very simple: no tools. Everything assembles with push-button connectors and pre-connected horizontal sections.

Cleaning and Packing Your Display

- 1) Use care when cleaning aluminum extrusion or acrylic inserts. Use only non-abrasive cleaners.
- 2) Retain all packing material. It will make re-packing much easier and will reduce the likelihood of shipping damage.

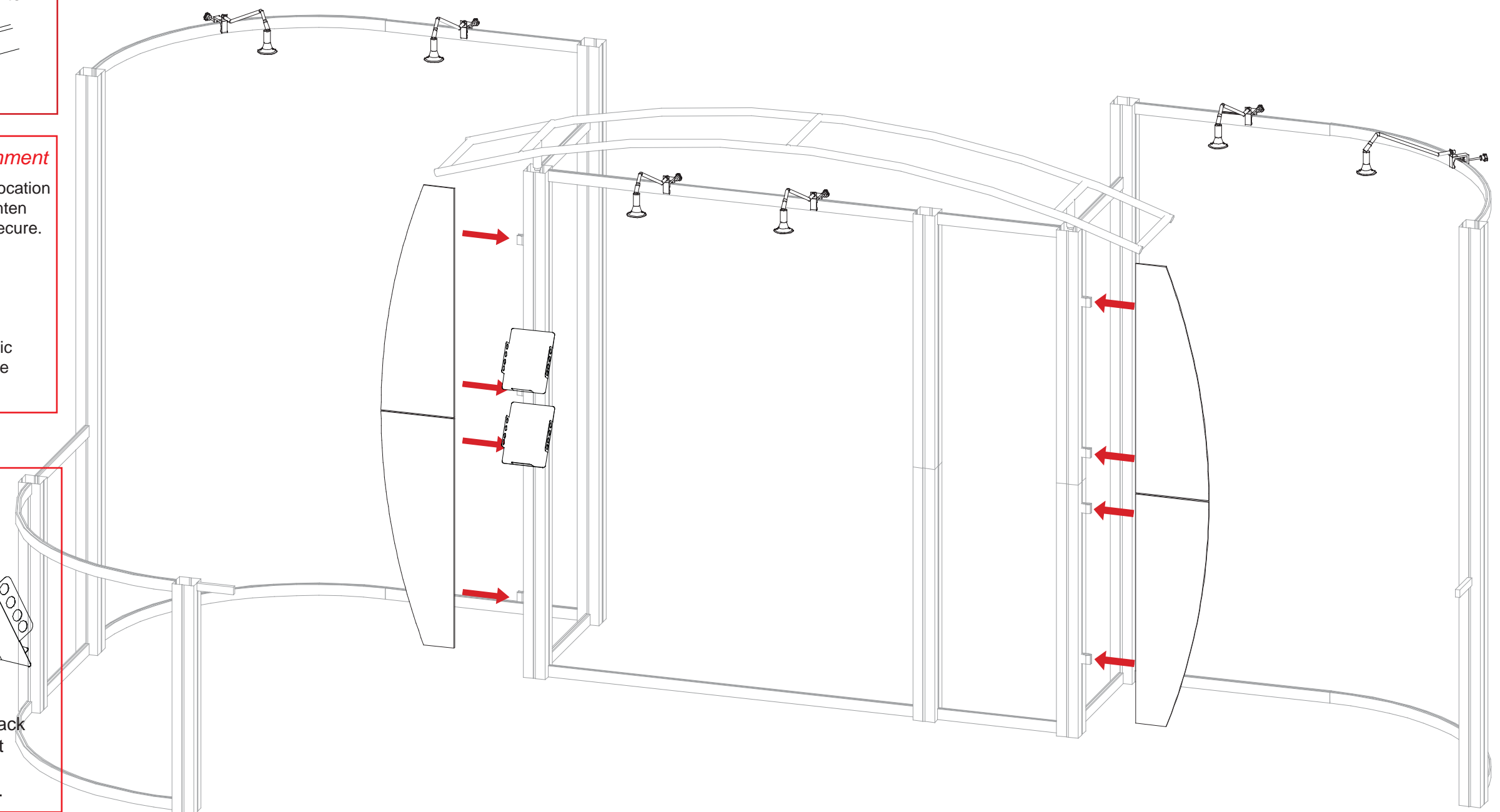
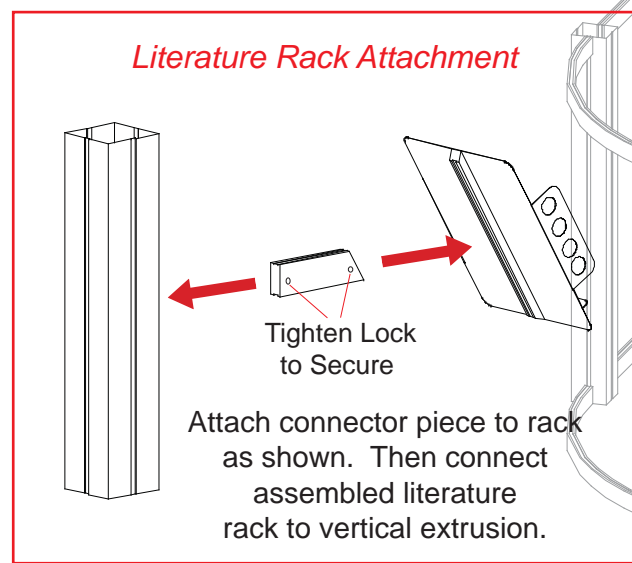
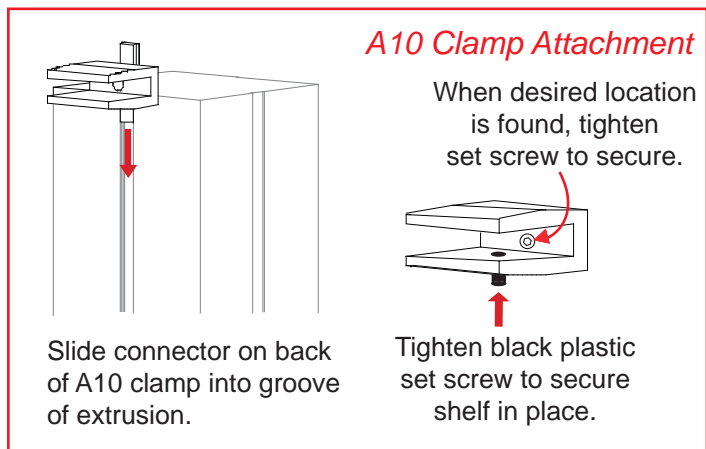
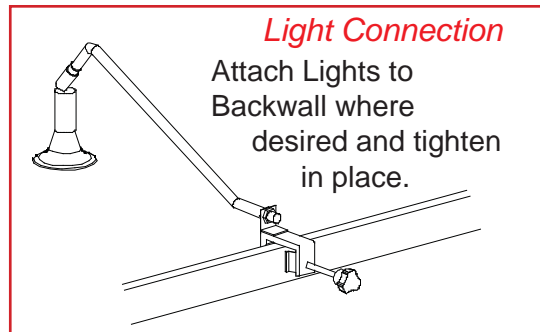


Connections are made by holding the button down and sliding the red tube into opposing tube until the connection is made. To disassemble push button and pull or twist extrusions apart.



WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

866.652.2100

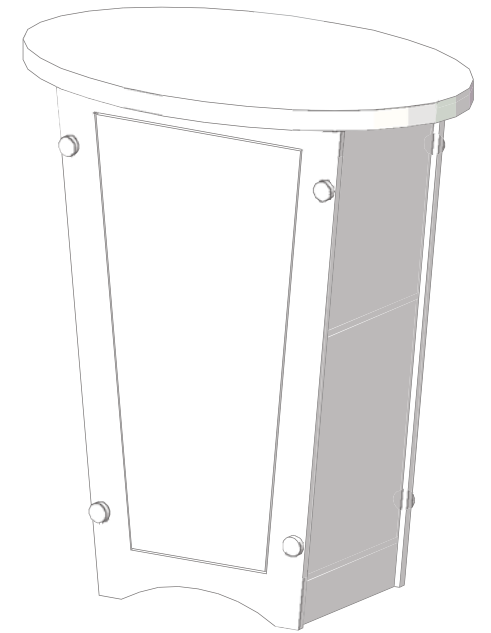


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866.652.2100

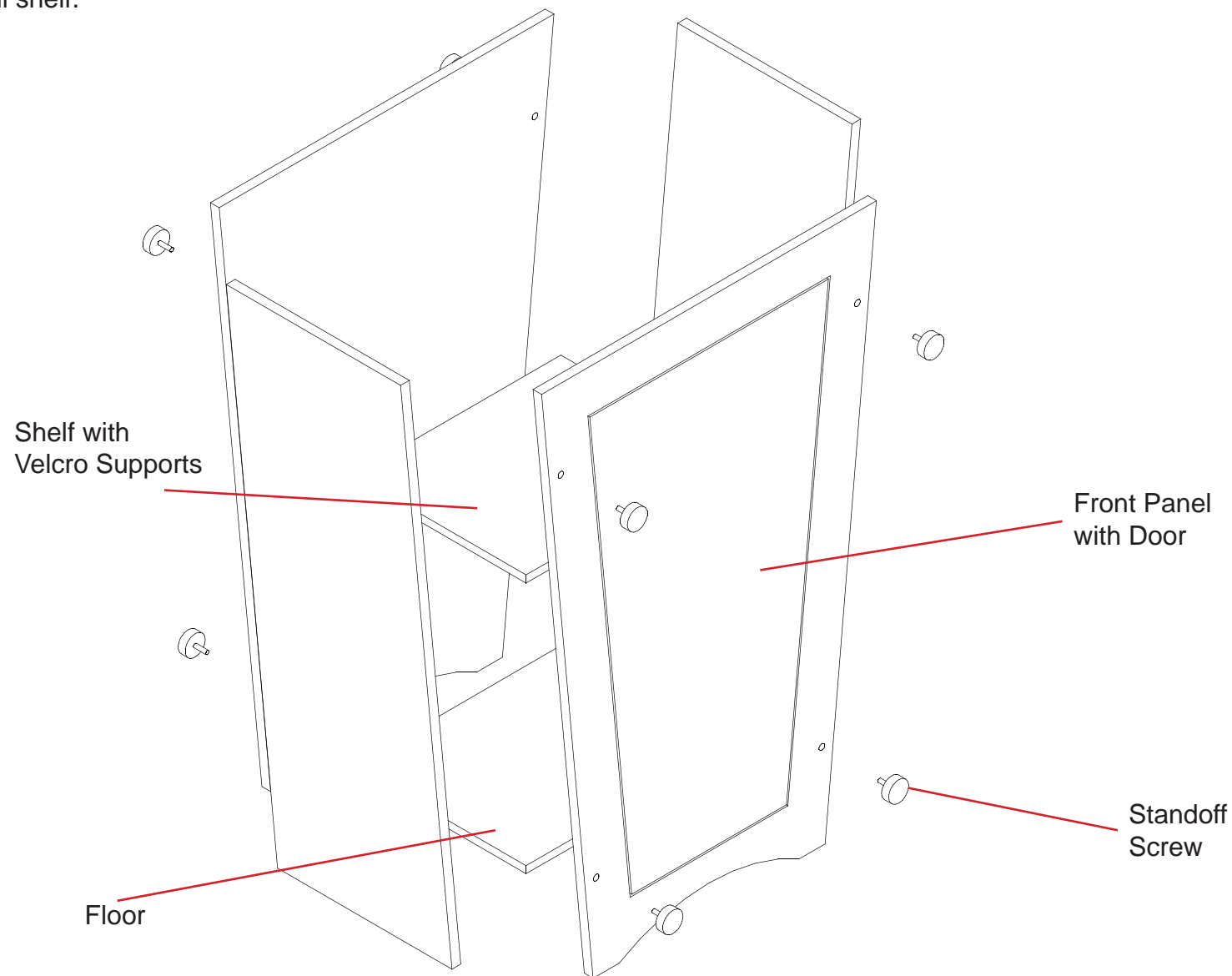
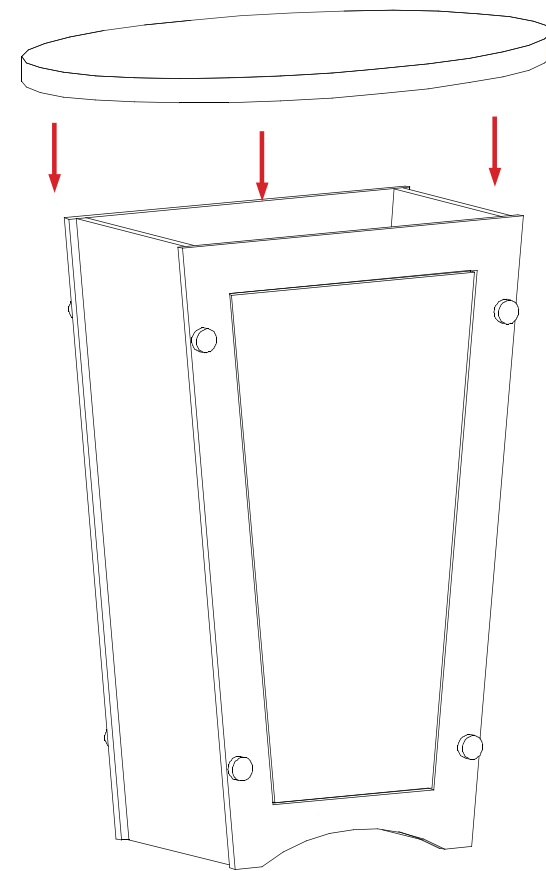
Setup Instructions:

- A) Use standoff screws to secure the front panel with door and back panel of the pedestal to the side panels.
- B) After assembling front, back, and side panels, slide floor into the bottom of the pedestal. The floor will sit on pins on the inside of the side panels.
- C) After floor is in place, use velcro attachments to install shelf.



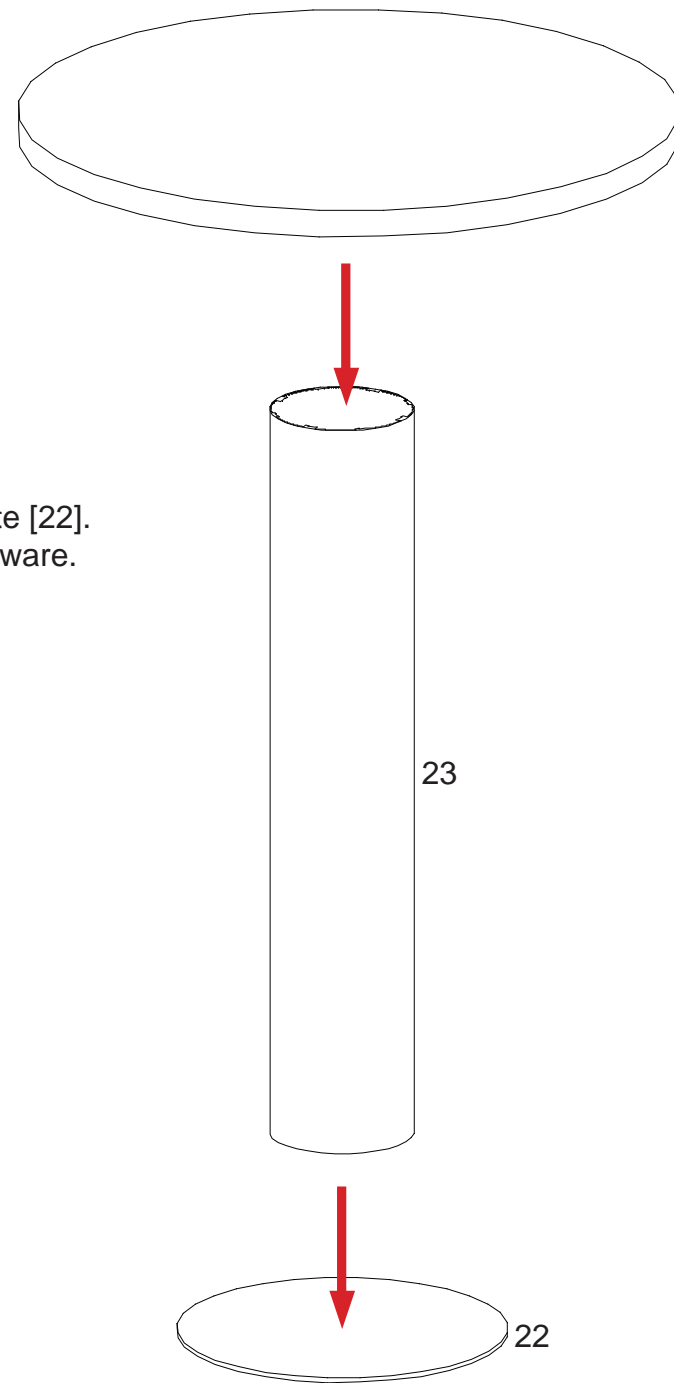
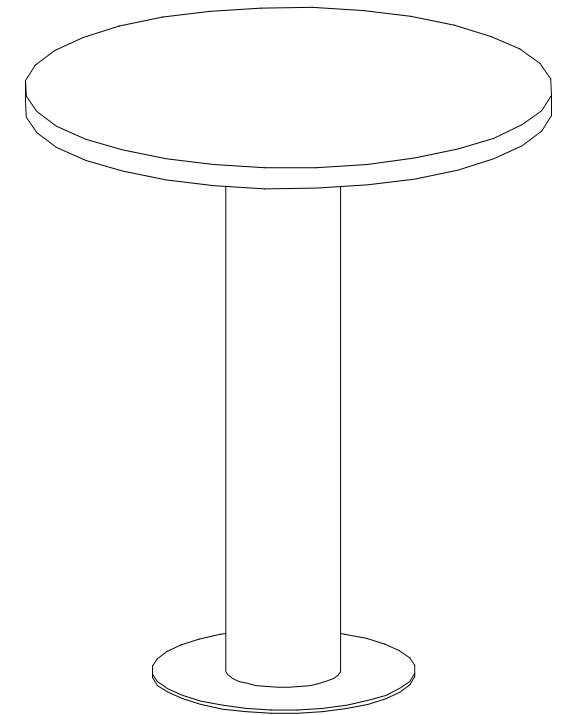
QTY. 2

Attach the oval counter top to the pedestal base.

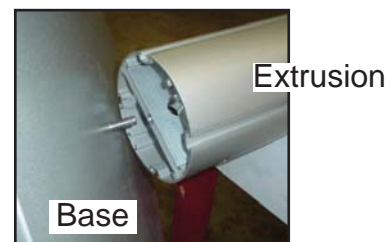


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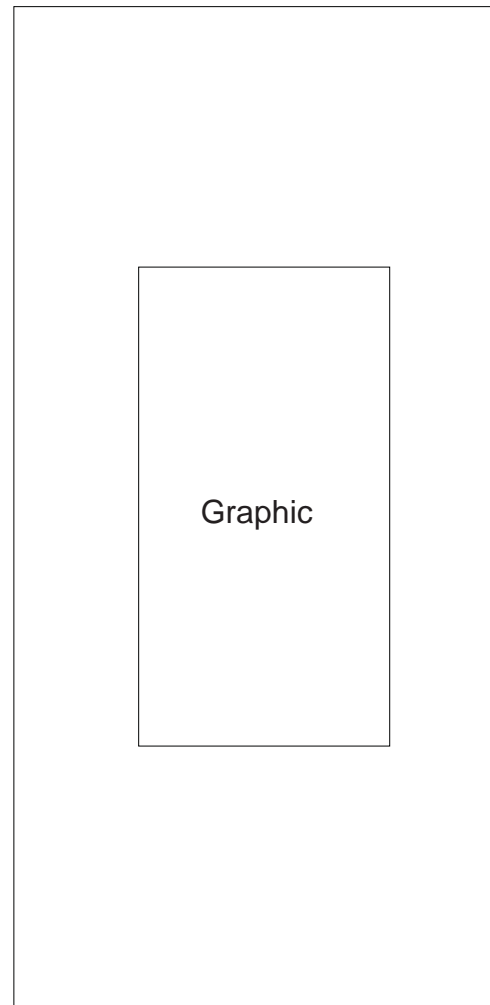


Attach Conference Table Leg [23] to Base Plate [22].
Attach counter to table leg with supplied hardware.

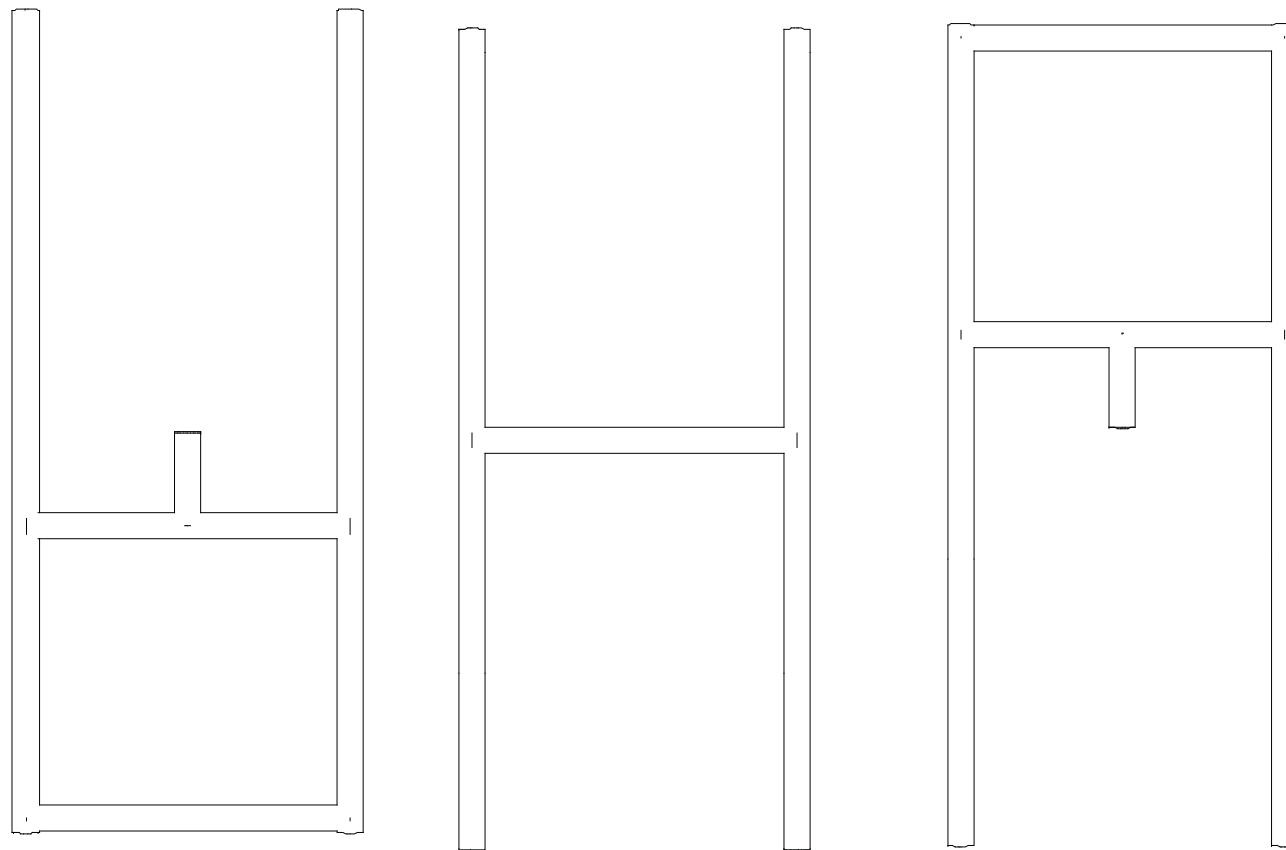


WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

10'x10' Configuration - Case #1

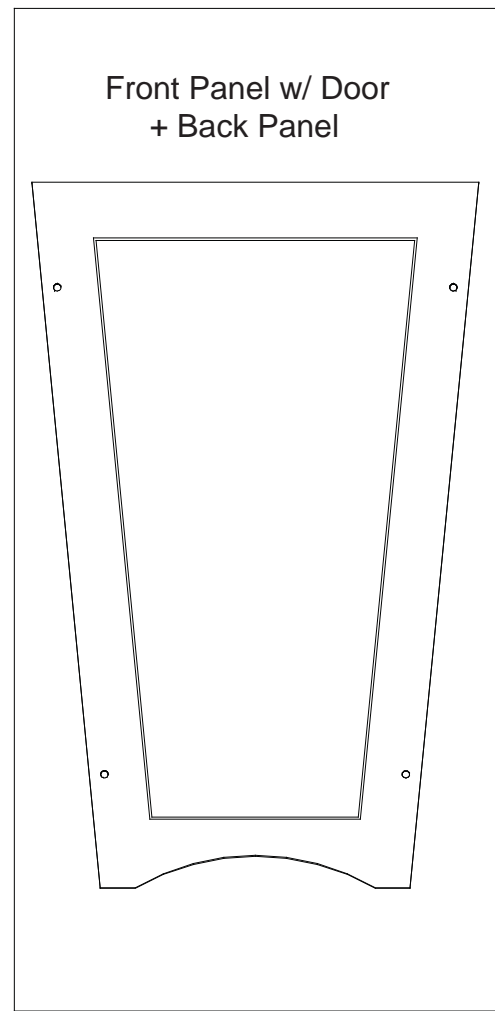


Canopy Pieces

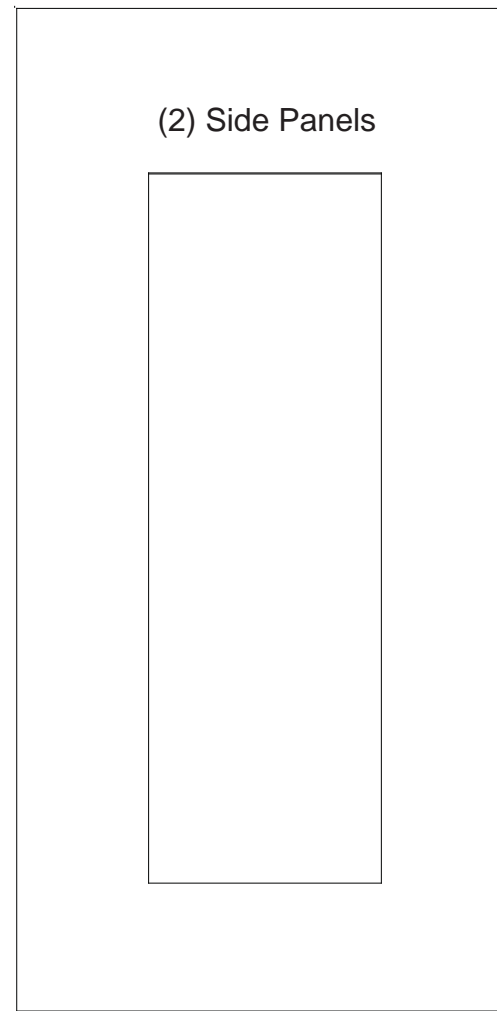


WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

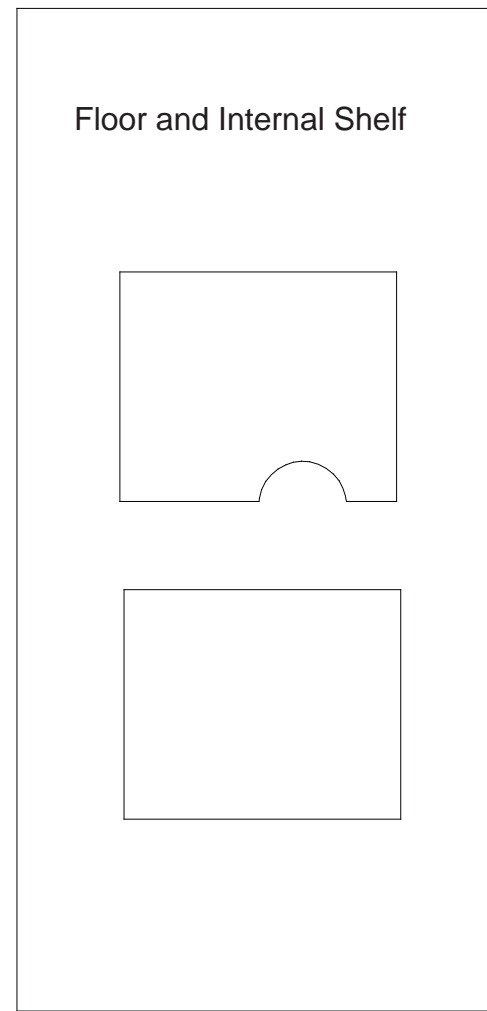
10'x10' Configuration - Case #2



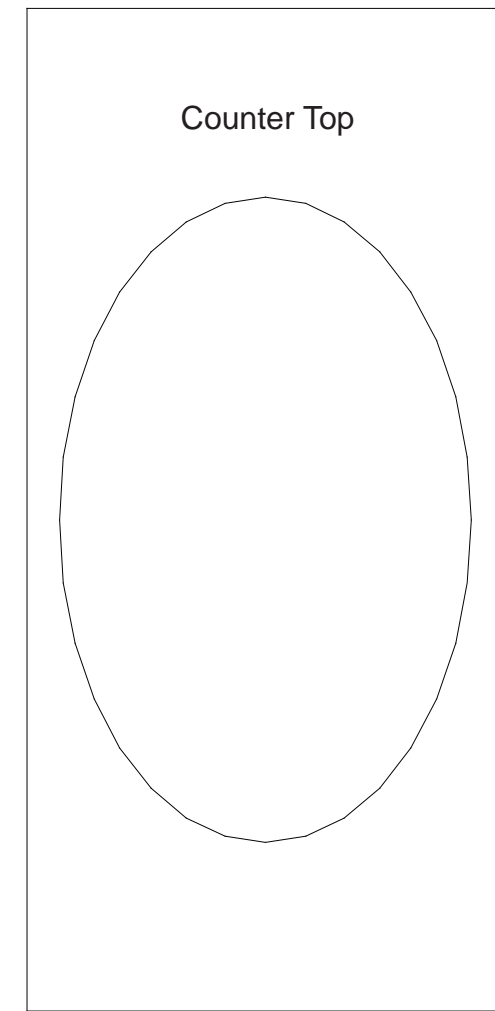
Level 1



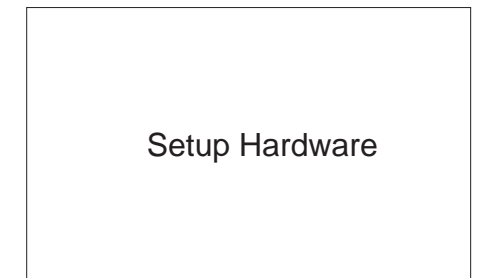
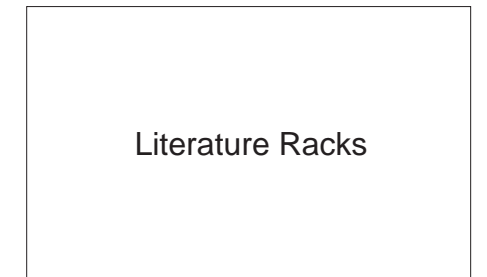
Level 2



Level 3

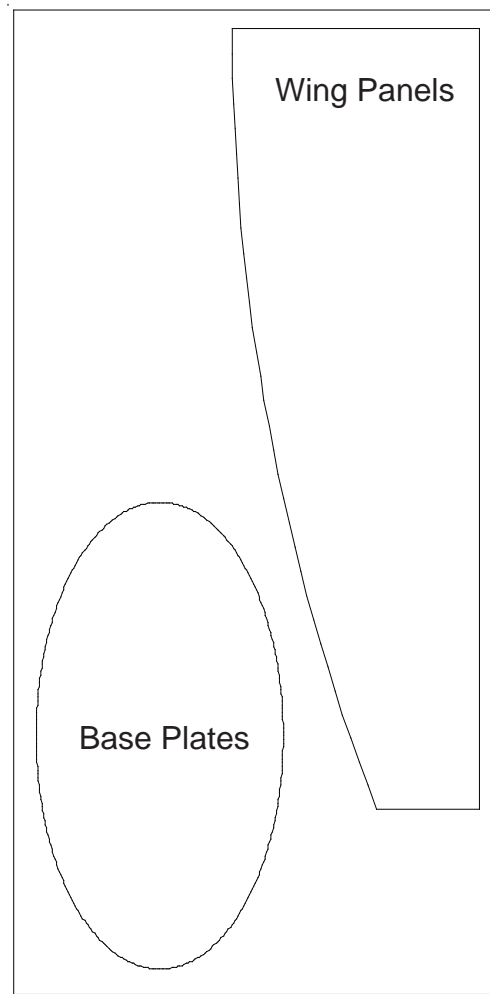


Level 4

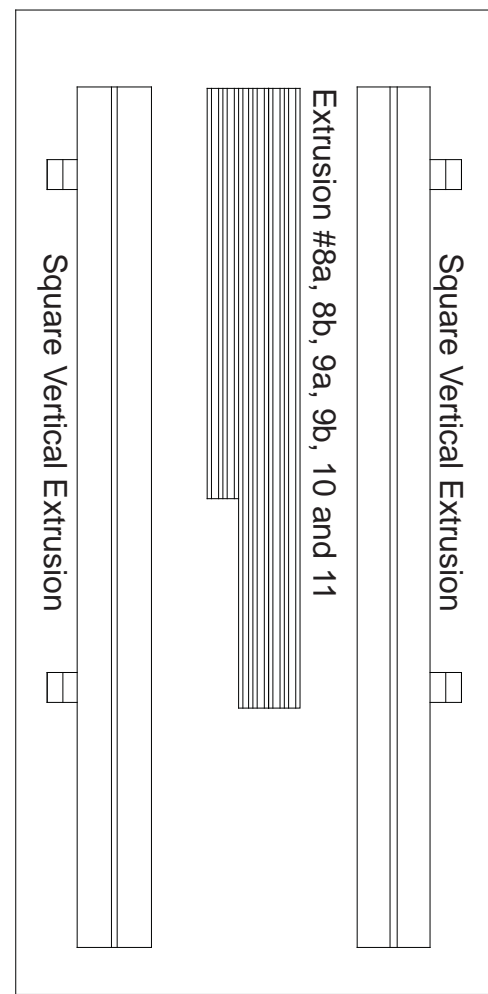


WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

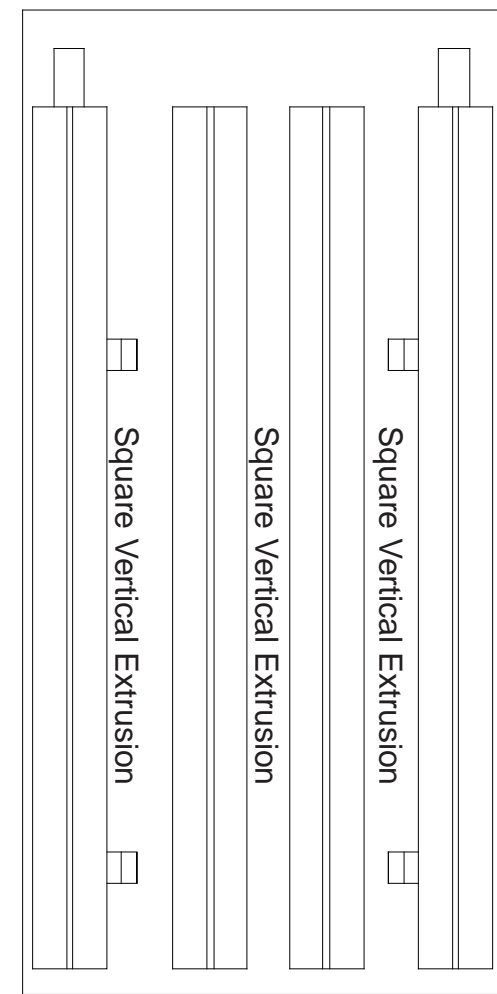
10'x10' Configuration - Case #3



Level 1

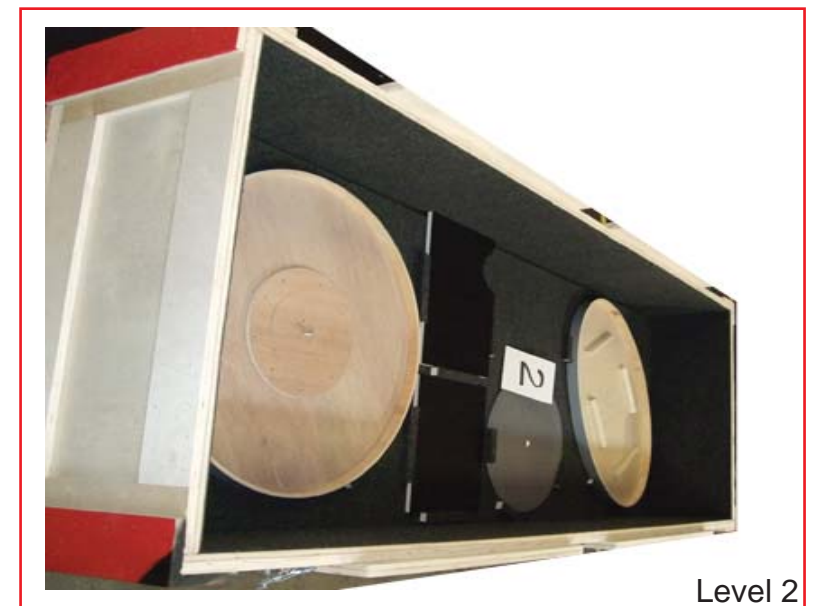
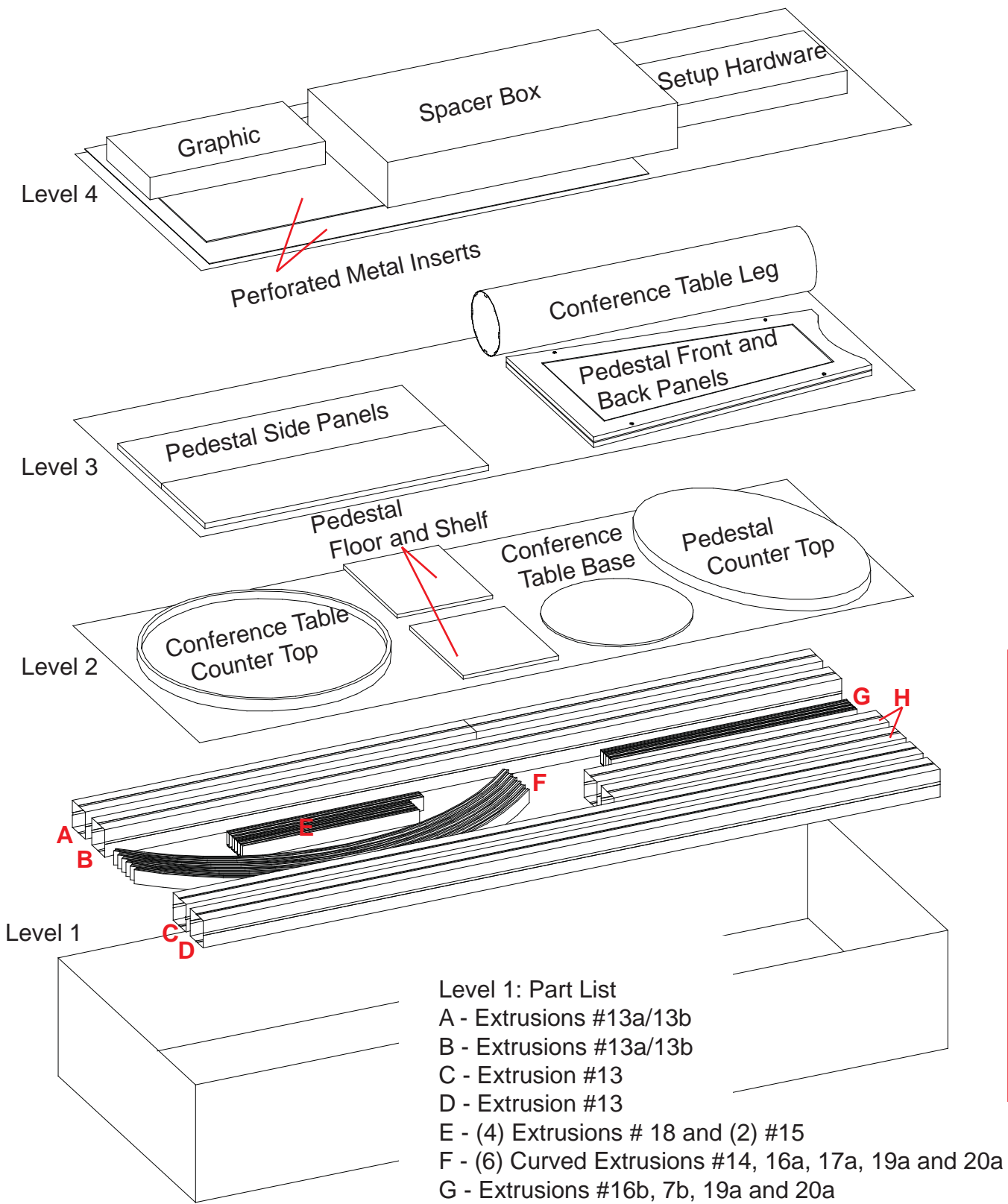


Level 2



Level 3

WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING



WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING