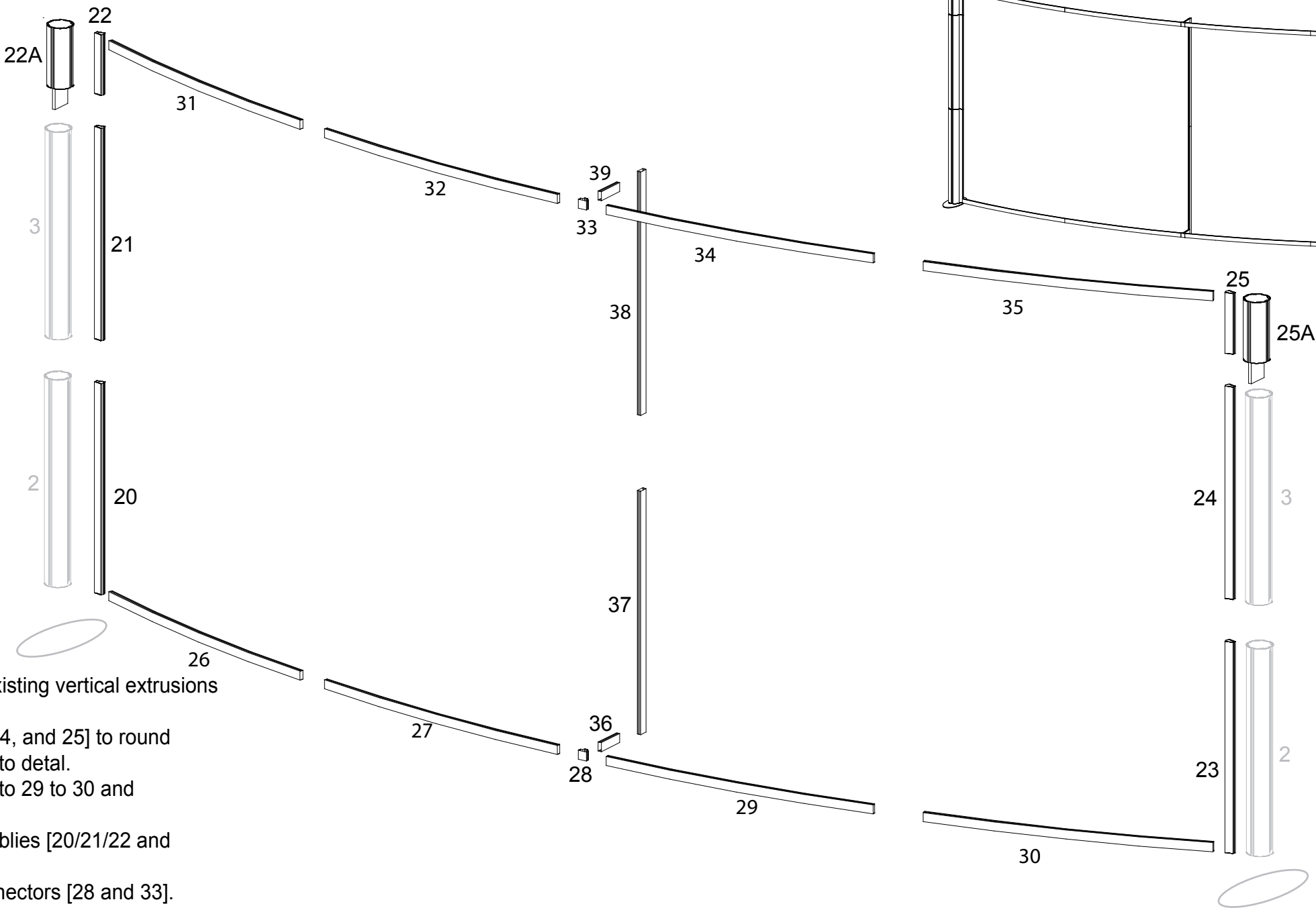




Part Number	Description
20	41.75" h Connector Extrusion
21	42" h Connector Extrusion
22	12" h Connector Extrusion
22A	12" h Round Extrusion
23	41.75" h Connector Extrusion
24	42" h Connector Extrusion
25	12" h Connector Extrusion
25A	12" h Round Extrusion
26	56.3" Curved Extrusion
27	56.3" Curved Extrusion
28	1.791" T- Connector
29	56.3" Curved Extrusion
30	56.3" Curved Extrusion
31	56.3" Curved Extrusion
32	56.3" Curved Extrusion
33	1.791" T- Connector
34	56.3" Curved Extrusion
35	56.3" Curved Extrusion
36	6" Extrusion
37	48.125" h Extrusion
38	48.125" h Extrusion
39	6" Extrusion



**Steps**

- 1) Attach round extrusion [22A and 25A] to existing vertical extrusions [2 and 3].
- 2) Attach vertical extrusions [20, 21, 22, 23, 24, and 25] to round verticals using V10 pressure screws, refer to detail.
- 3) Connect curved extrusions [26 to 27 to 28 to 29 to 30 and 31 to 32 to 33 to 34 to 35] as shown.
- 4) Attach assemblies between vertical assemblies [20/21/22 and 23/24/25] as shown.
- 5) Attach extrusion pieces [36 and 39] to connectors [28 and 33].
- 6) Then connect vertical extrusions [37 to 38] and attach to horizontal extrusions [36 and 39].

**V10 Pressure Screw**

**Example of Pressure Screw Attachment**

Pressure Screw

**V10**

**Note: V10 Detail**  
Slide V10 Connector in between grooves of extrusions as explained in step 3.

**WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING**

# visionary™ IDESIGNS

## Using Your Setup Instructions

The Visionary Designs Setup Instructions are created specifically for your configuration. They are laid out sequentially, including an exploded view of the entire display, and then a logical series of detailed steps to assemble the main structure and components. We encourage you to study the instructions **before** attempting to assemble your exhibit.

Each page reminds you to tighten the setscrews after disassembling your exhibit to prevent loss of the locks and setscrews (see below in RED). This is **VERY IMPORTANT**.

## Cleaning and Packing Your Display

- 1) Use care when cleaning aluminum extrusion or acrylic inserts. Use only non-abrasive cleaners.
- 2) When cleaning laminate inserts or countertops, use mild cleansers and a soft material such as cotton.
- 3) Keep all display components away from extreme heat and long exposure to sunlight to avoid warping and fading.
- 4) Retain all packing material. It will make re-packing much easier and will reduce the likelihood of shipping damage.



**The Tool**

Most Visionary Designs exhibits can be assembled with the supplied Hex Key Tool. Occasionally, a flat head screwdriver may be required.



Detail A

**Typical Connection**



**Typical Connection (cont'd)**

Most horizontal extrusion connections have a patented expandable lock. This lock inserts into the groove of an opposing extrusion. Tightening the lock with the Hex Key Tool expands the lock and creates a strong positive connection.



Detail B

**Numbered Label**

Each extrusion contains a numbered label which corresponds with setup instructions. The label is located within a groove of the extrusion (when possible). With Visionary Designs the labels contain Black numbers unless otherwise specified.



Detail C

**Horizontal Inline Connection** (remove only one setscrew)

Remove only (1) setscrew when disassembling. Replace setscrew in extrusion after assembling it. Before packing, replace setscrew in extrusion to avoid losing it.



Detail D

**Base Plate Connection**

Attach base plate to round or square vertical extrusion using the bolt provided. Be careful not to strip the threads.



Detail E

**Vertical Connection**  
(remove only two setscrews)

When vertical extrusions are packed in portable cases rather than crates or tubs, they must be broken down into smaller sections which then require assembly.

Remove only (2) setscrews when disassembling. Replace setscrews in extrusion after assembling it. Before packing, replace setscrews in extrusion to avoid losing them.

**WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING**