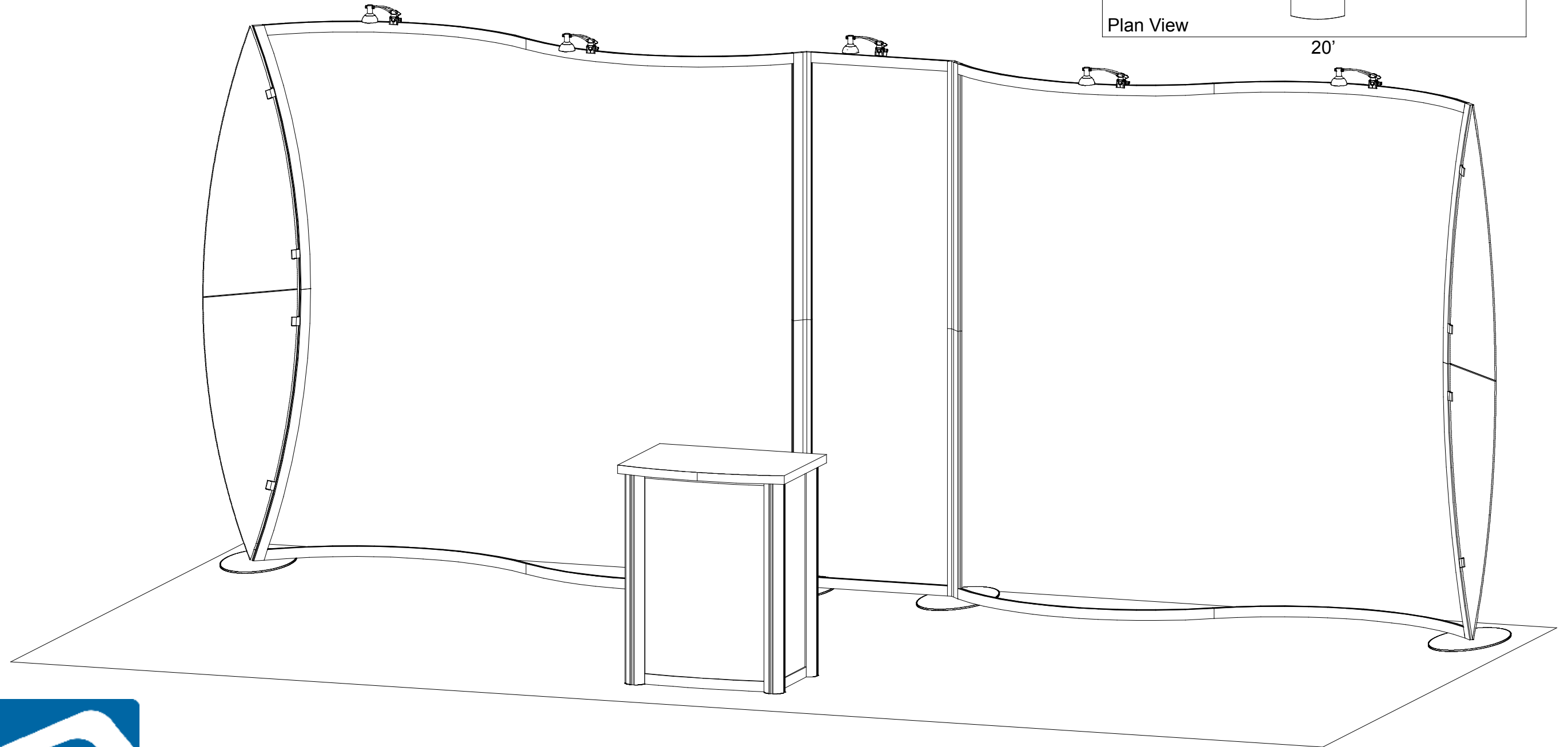


visionaryTM
MAGELLAN DESIGNS



WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

visionary™ IDESIGNS

Using Your Setup Instructions

The Visionary Designs Setup Instructions are created specifically for your configuration. They are laid out sequentially, including an exploded view of the entire display, and then a logical series of detailed steps to assemble the main structure and components. We encourage you to study the instructions **before** attempting to assemble your exhibit.

Each page reminds you to tighten the setscrews after disassembling your exhibit to prevent loss of the locks and setscrews (see below in RED). This is **VERY IMPORTANT**.

Cleaning and Packing Your Display

- 1) Use care when cleaning aluminum extrusion or acrylic inserts. Use only non-abrasive cleaners.
- 2) When cleaning laminate inserts or countertops, use mild cleansers and a soft material such as cotton.
- 3) Keep all display components away from extreme heat and long exposure to sunlight to avoid warping and fading.
- 4) Retain all packing material. It will make re-packing much easier and will reduce the likelihood of shipping damage.



The Tool

Most Visionary Designs exhibits can be assembled with the supplied Hex Key Tool. Occasionally, a flat head screwdriver may be required.



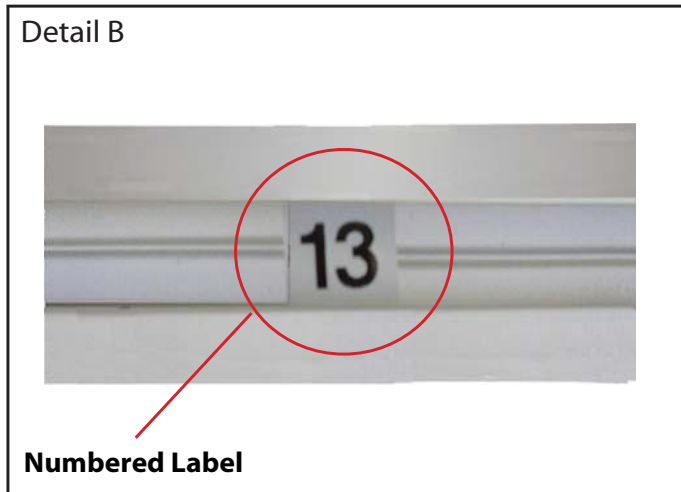
Detail A

Typical Connection



Typical Connection (cont'd)

Most horizontal extrusion connections have a patented expandable lock. This lock inserts into the groove of an opposing extrusion. Tightening the lock with the Hex Key Tool expands the lock and creates a strong positive connection.



Detail B

Numbered Label

Each extrusion contains a numbered label which corresponds with setup instructions. The label is located within a groove of the extrusion (when possible). With Visionary Designs the labels contain Black numbers unless otherwise specified.



Detail C

Horizontal Inline Connection (remove only one setscrew)

Remove only (1) setscrew when disassembling. Replace setscrew in extrusion after assembling it. Before packing, replace setscrew in extrusion to avoid losing it.



Detail D

Base Plate Connection

Attach base plate to round or square vertical extrusion using the bolt provided. Be careful not to strip the threads.



Detail E

Vertical Connection
(remove only two setscrews)

When vertical extrusions are packed in portable cases rather than crates or tubs, they must be broken down into smaller sections which then require assembly.

Remove only (2) setscrews when disassembling. Replace setscrews in extrusion after assembling it. Before packing, replace setscrews in extrusion to avoid losing them.



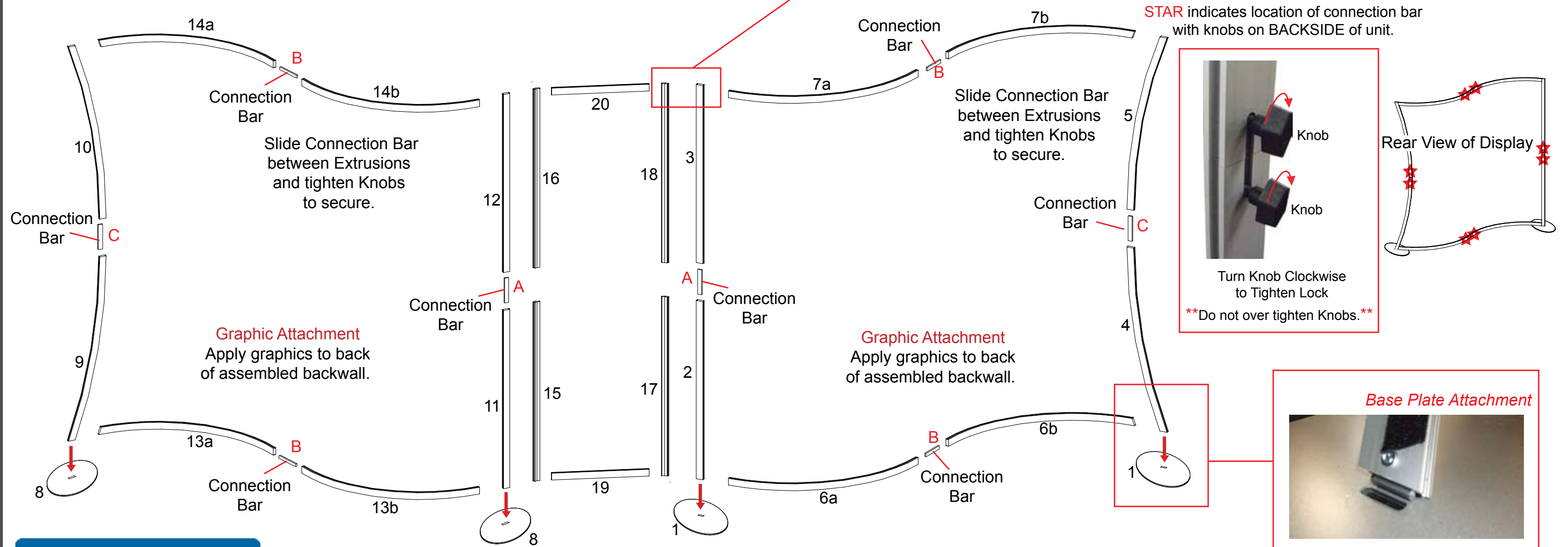
WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

866.652.2100

Part Number	Qty	Description	Part Number	Qty	Description
1	2	Base Plate	11	1	48.115" Lower Extrusion
2	1	47"h Lower Vertical Extrusion	12	1	48.115" Upper Extrusion
3	1	47"h Upper Vertical Extrusion	13a/13b	1/1	52.476" Horizontal Curved Extrusion
4	1	48.115" Lower Curved Extrusion	14a/14b	1/1	52.476" Horizontal Curved Extrusion
5	1	48.115" Upper Curved Extrusion	15	1	48.115" Lower 120° Extrusion
6a/6b	1/1	52.476" Horizontal Curved Extrusion	16	1	48.115" Upper 120° Extrusion
7a/7b	1/1	52.476" Horizontal Curved Extrusion	17	1	48.115" Lower 120° Extrusion
8	2	Base Plate	18	1	48.115" Upper 120° Extrusion
9	1	47"h Lower Vertical Extrusion	19	1	25" Horizontal Extrusion
10	1	47"h Upper Vertical Extrusion	20	1	25" Horizontal Extrusion

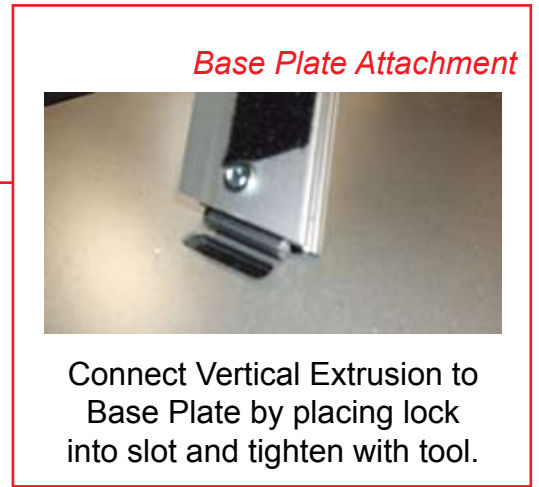
Steps:

- 1) Attach vertical extrusions to base plates [2 to 1, 4 to 1, 9 to 1, and 11 to 1].
 - 2) Connect vertical pieces together [2 to 3, 4 to 5, 9 to 10, and 11 to 12].
 - 3) Connect curved extrusions together [6a to 6b, 7a to 7b, 13a to 13b, and 14a to 14b].
 - 4) Attach horizontal assemblies [6a/6b, 7a/7b, 13a/13b, and 14a/14b] between vertical assemblies [2/3, 4/5, 9/10, and 11/12] as shown.
 - 5) Attach horizontal extrusions [19 and 20] between vertical assemblies [15/16 and 17/18].
- note: vertical extrusions [15/16 and 17/18] should ship attached to vertical extrusions [11/12 and 2/3].
If extrusions get disassembled refer to pressure screw detail for connection.*



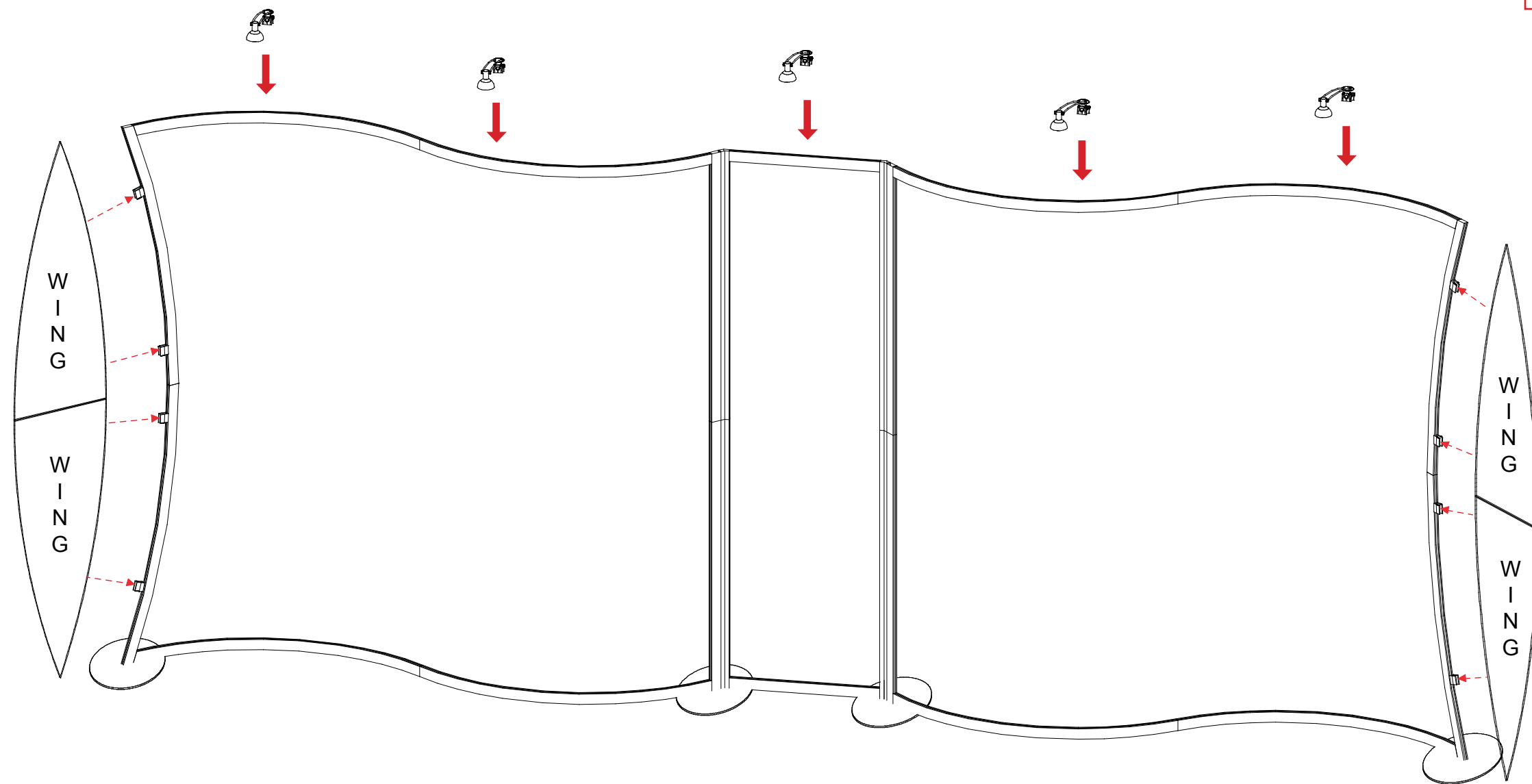
Graphic Attachment
Apply graphics to back of assembled backwall.

Graphic Attachment
Apply graphics to back of assembled backwall.



WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

866.652.2100

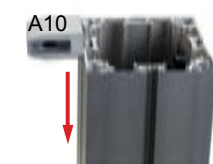


Light Connection

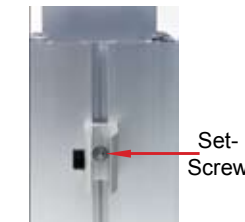
Attach Lights to Backwall where desired and tighten in place.

Wing Attachment

Slide A10 Clamp into groove of square extrusion.



When desired location is found, tighten set screw to secure.



Tighten black plastic set screw to secure Wing in place.



***Note:** A10 Clamps should remain attached to vertical extrusions



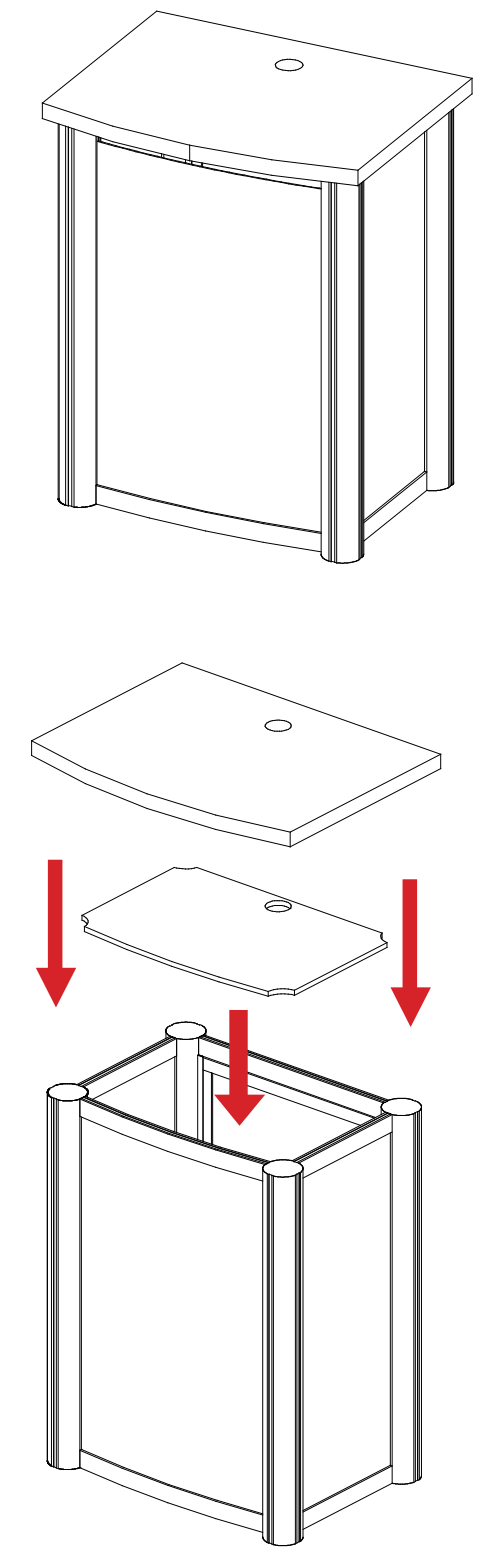
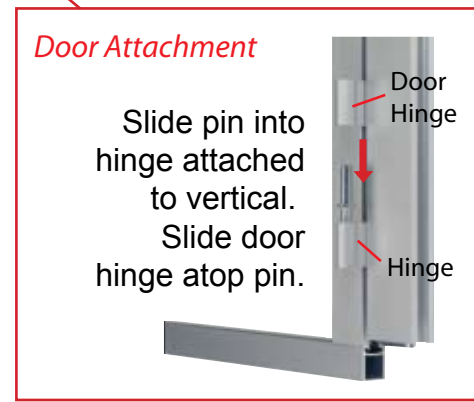
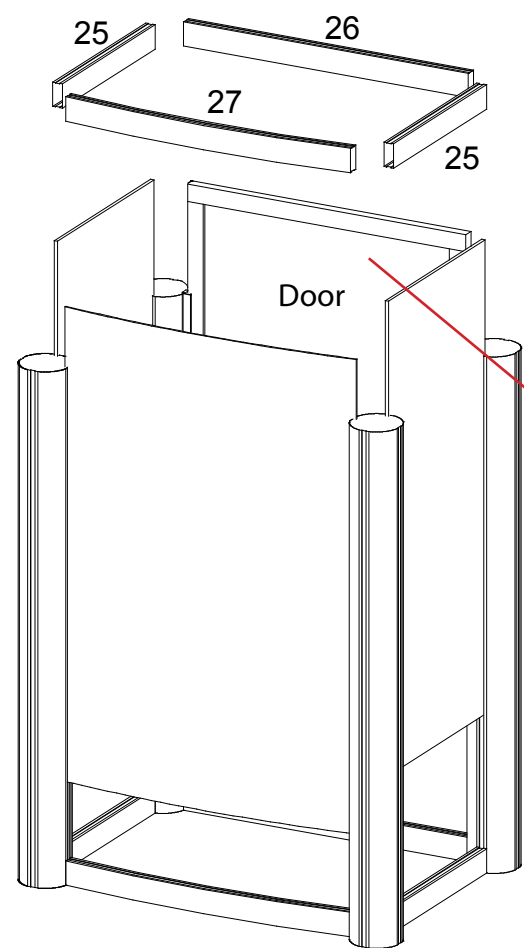
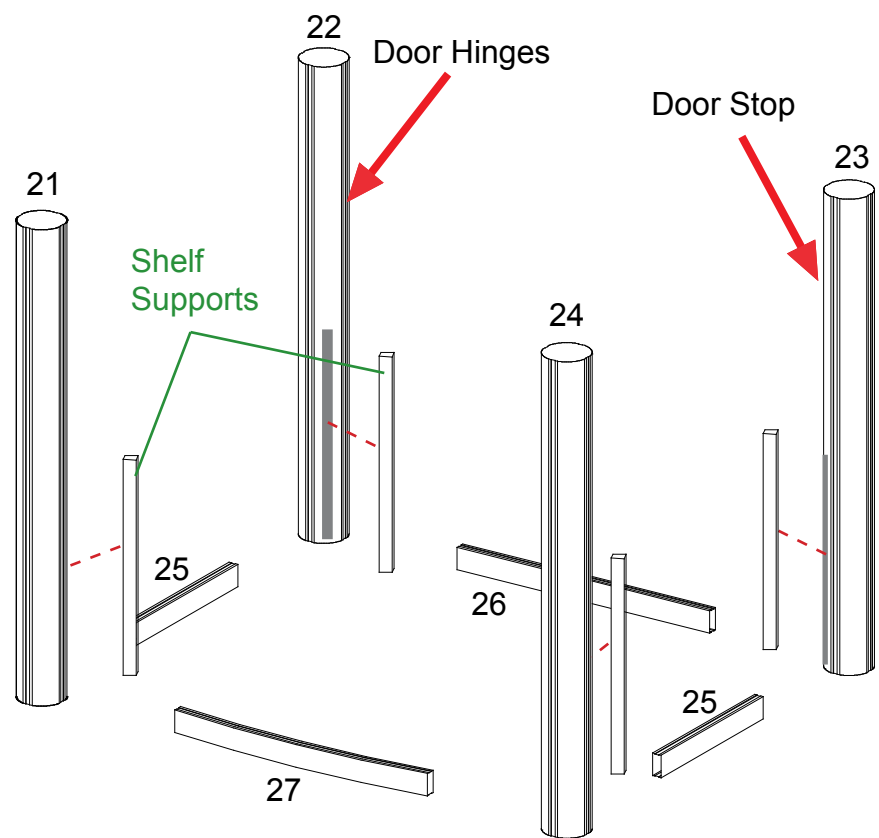
WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

866.652.2100

Item	Qty.	Description
21	1	38" h Vertical Extrusion
22	1	38" h Vertical Extrusion w/ Door Stopper
23	1	38" h Vertical Extrusion w/ Hinges
24	1	38" h Vertical Extrusion
25	4	13.355" w Horizontal Extrusion
26	2	21.835" w Horizontal Extrusion
27	2	21.888" w Curved Horizontal Extrusion

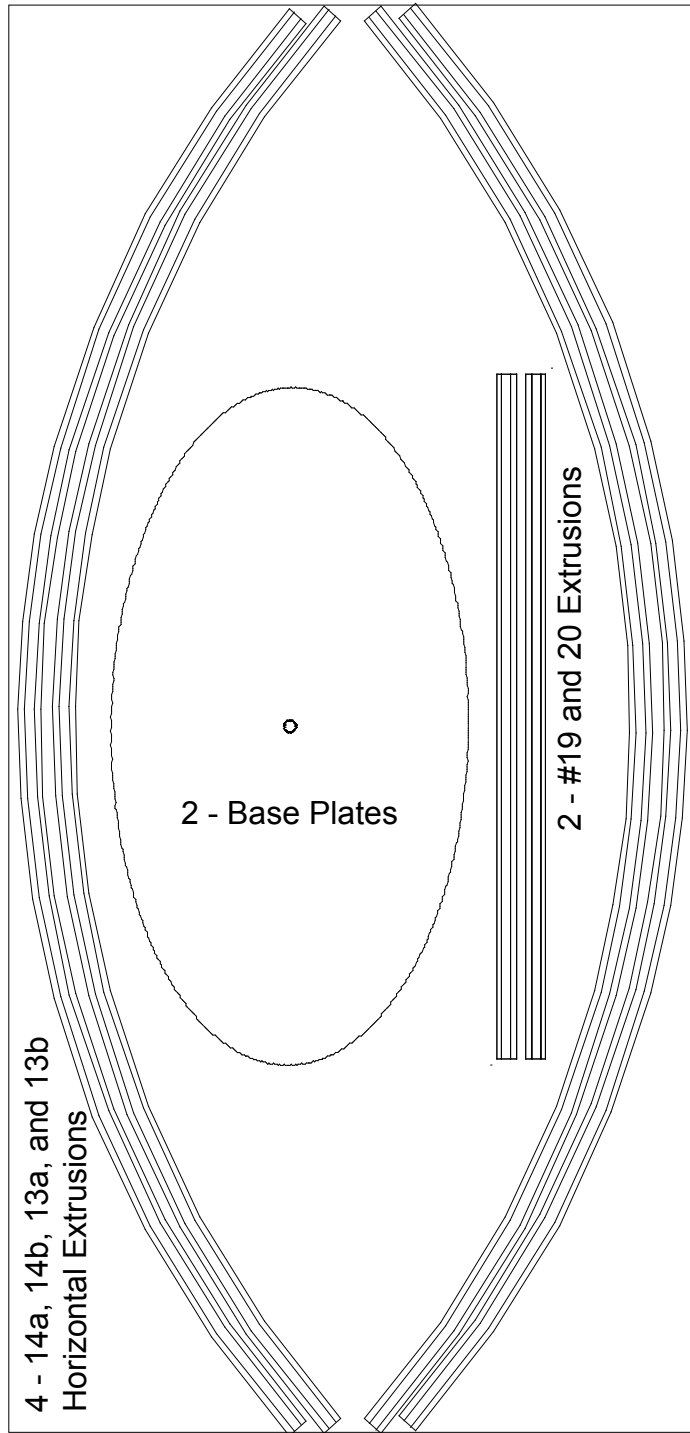
Steps:

- 1) Attach horizontal extrusions [25, 26 and 27] between vertical extrusions [21, 22, 23 and 24].
- 2) Place inserts and door between vertical extrusions as shown.
- 3) Attach horizontal extrusions [25, 26 and 27] between vertical extrusions [21, 22, 23 and 24] and atop inserts and door.
- 4) Velcro shelf supports to inside of assembled base.
- 5) Place internal shelf atop supports.
- 6) Set counter top on assembled pedestal as shown.

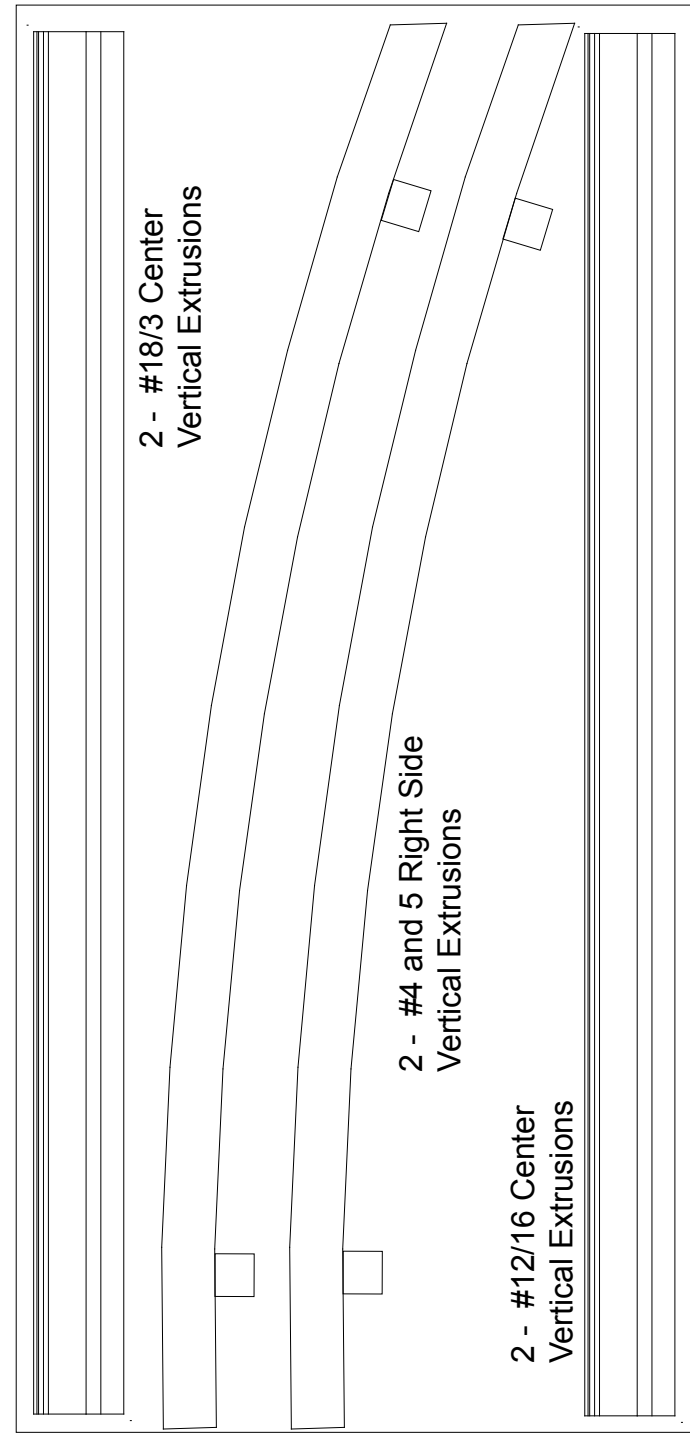


WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

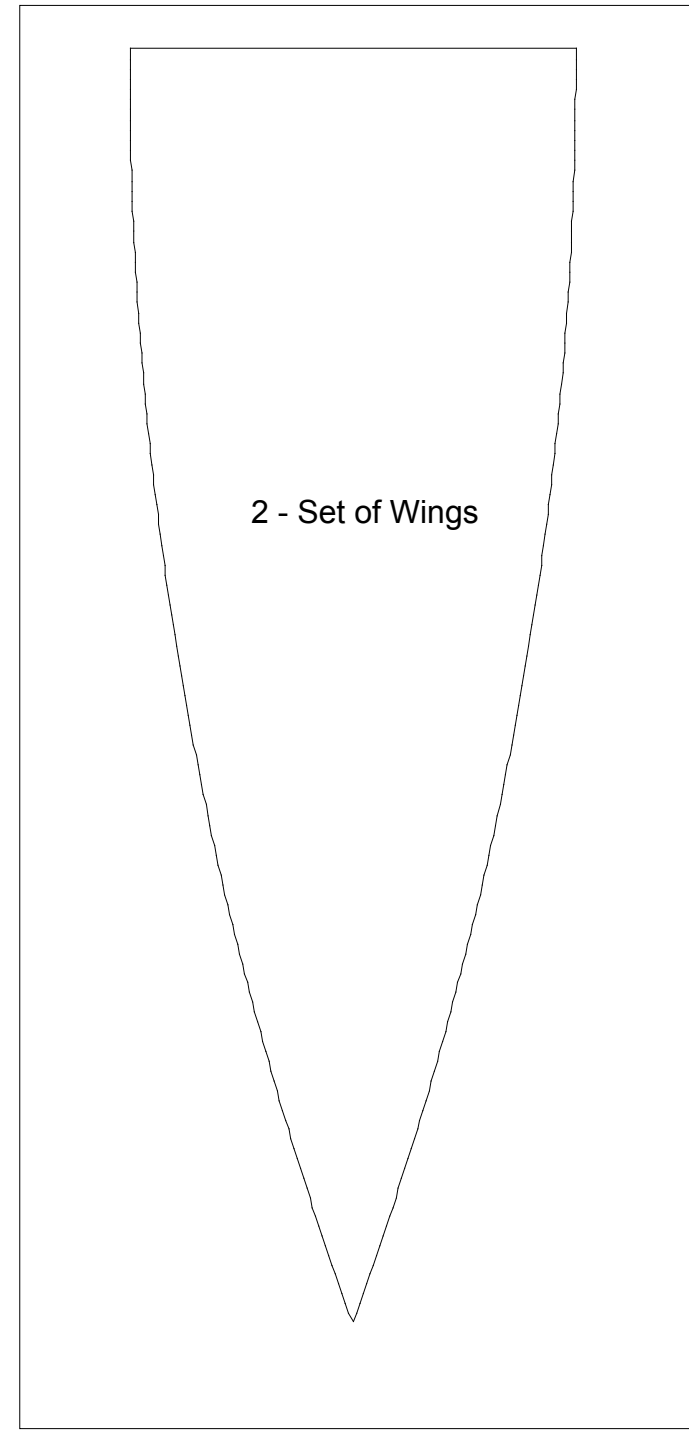
Backwall Components



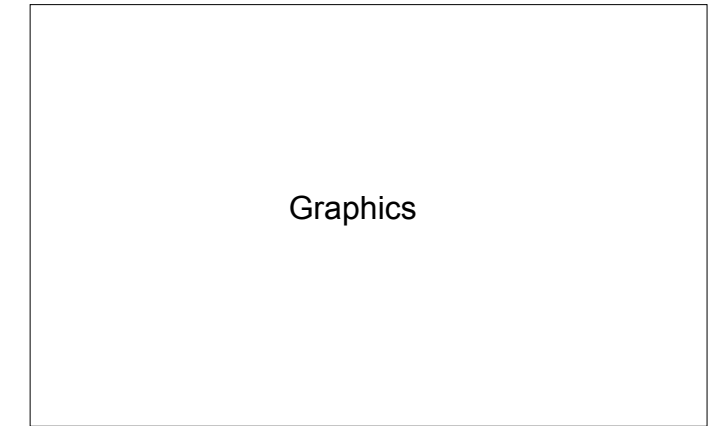
Level 1



Level 2



Level 3

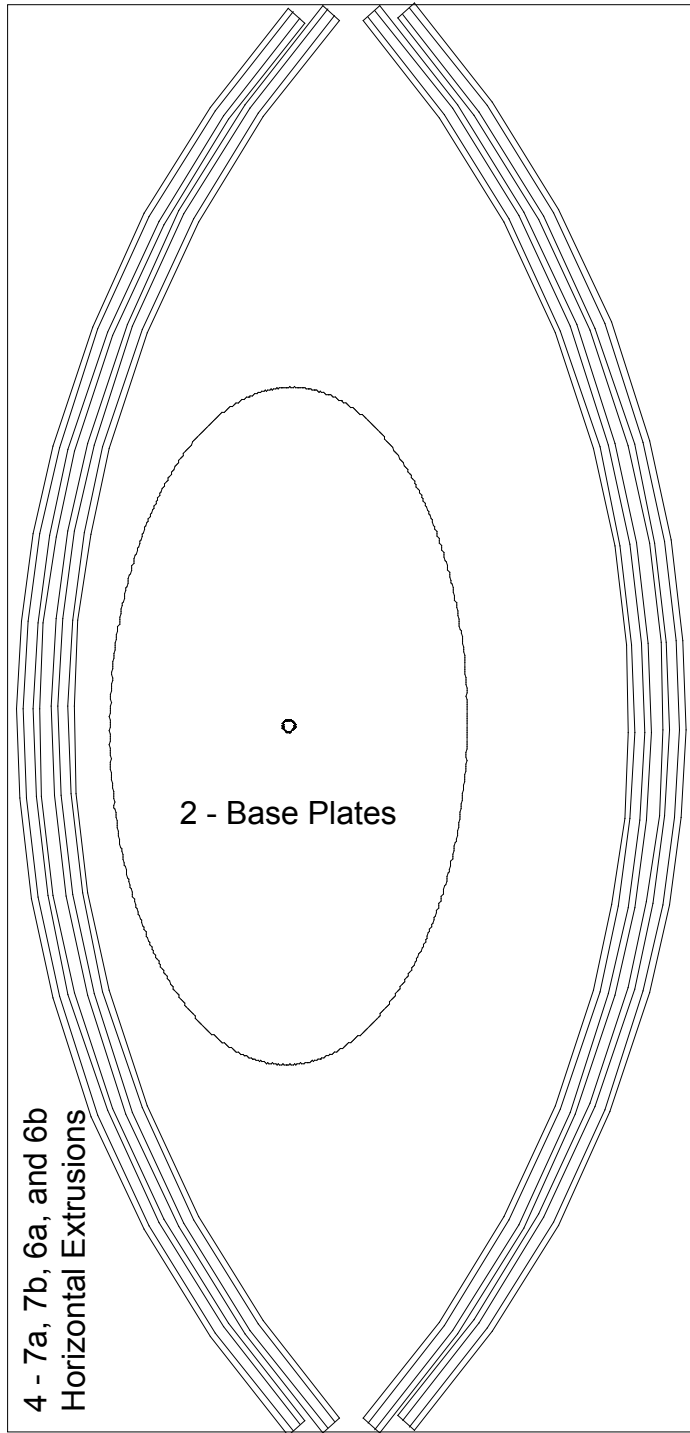


Level 4

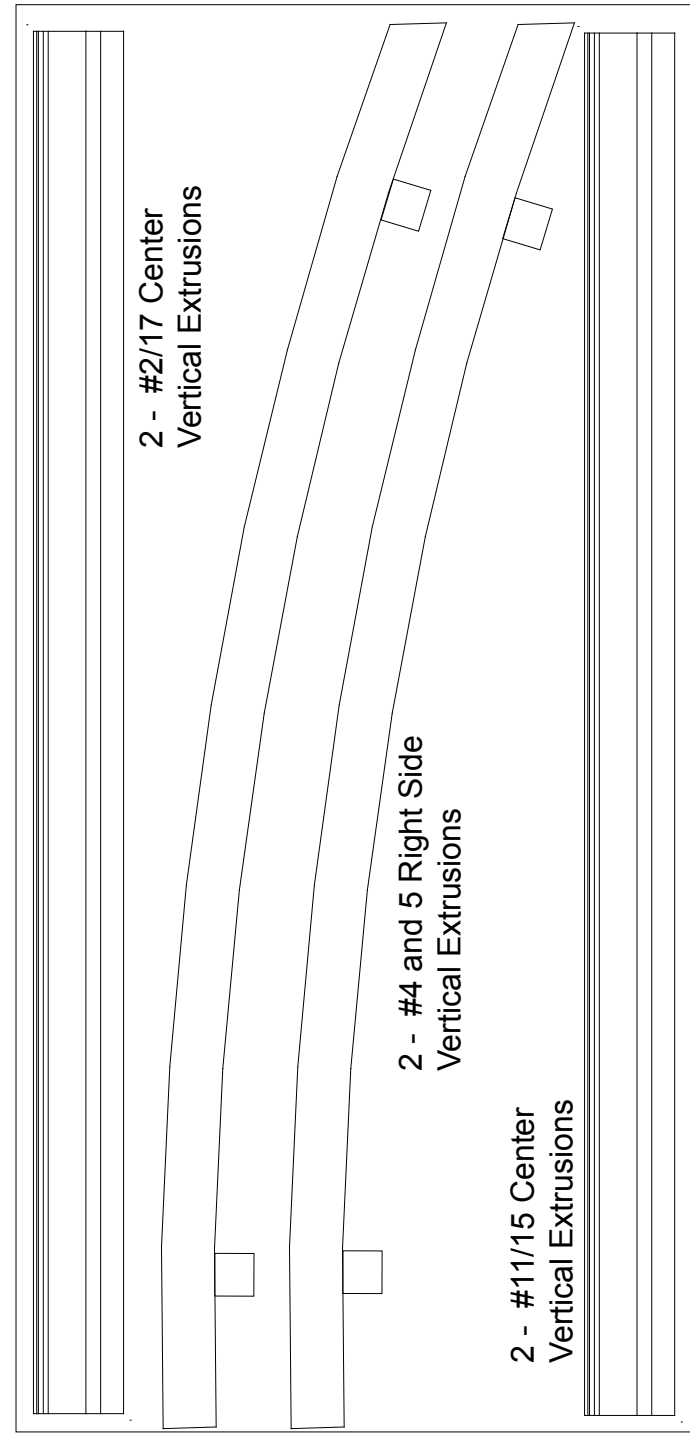


WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

Backwall Components cont'd



Level 1

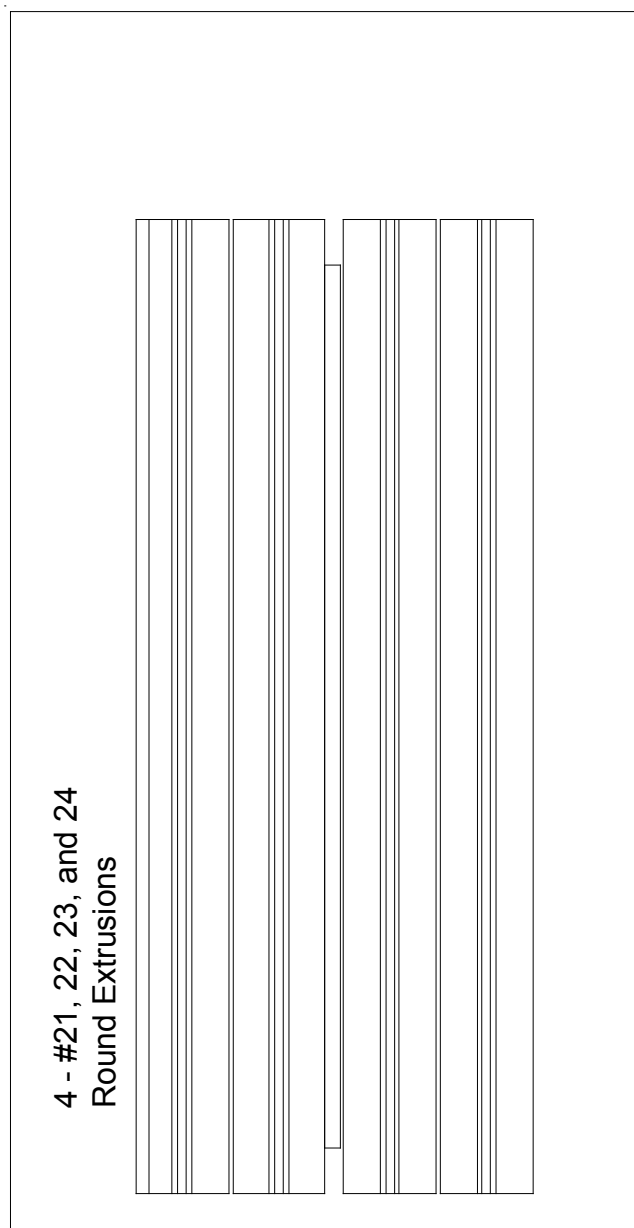


Level 2

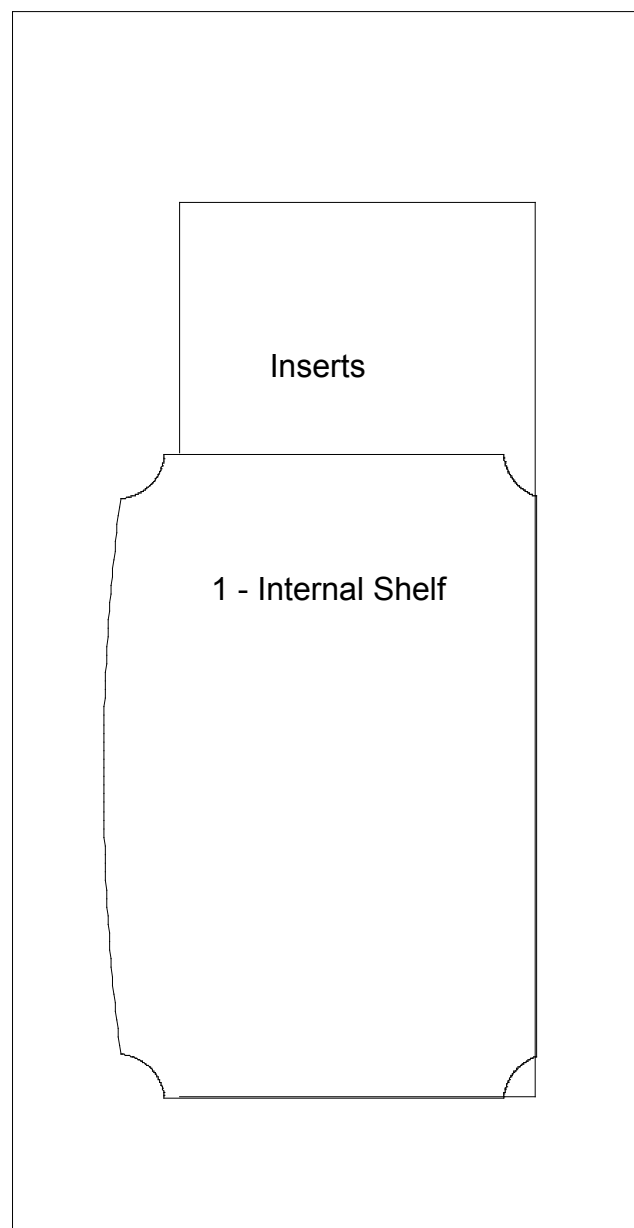


WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

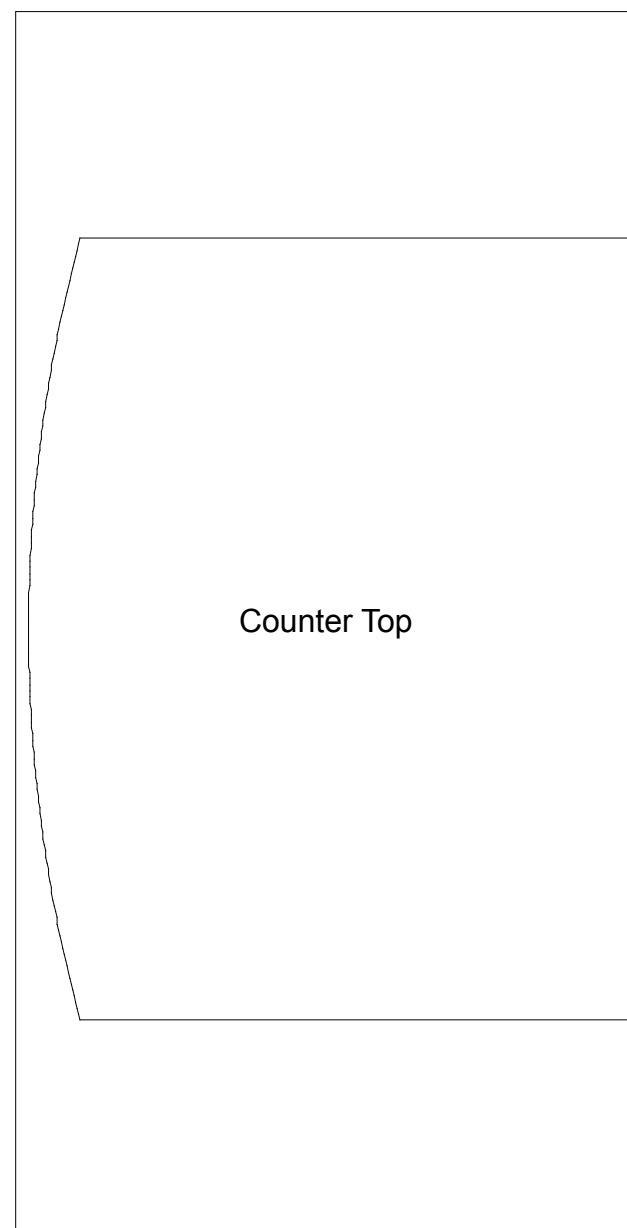
Pedestal Components



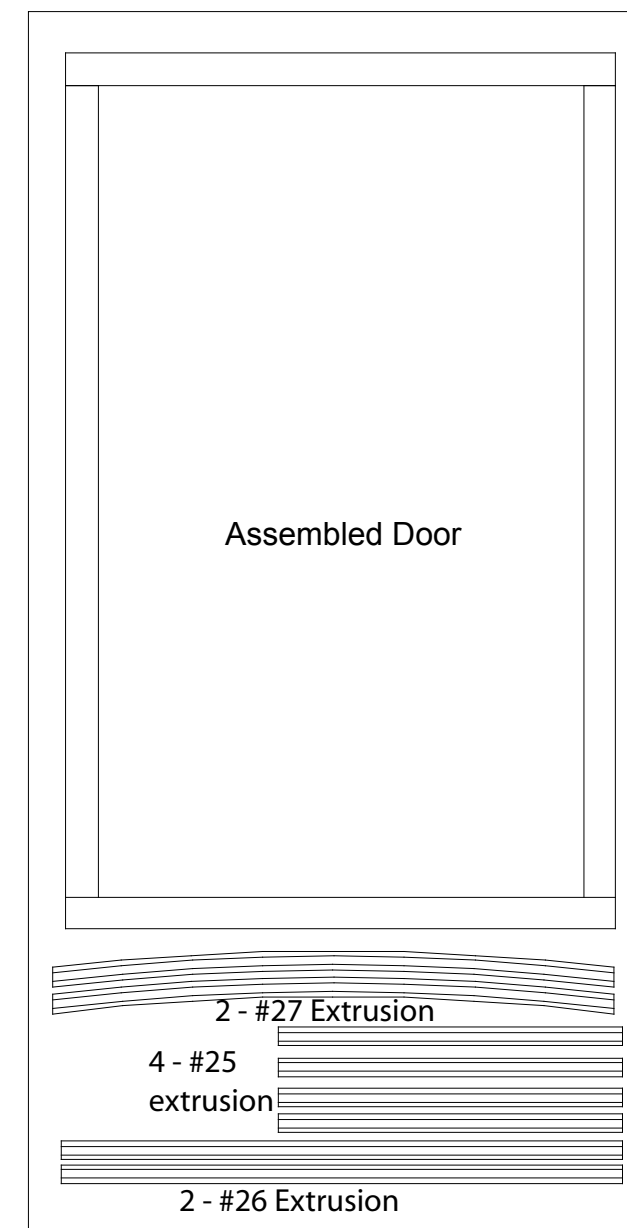
Level 1



Level 2



Level 3



Level 4



WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING