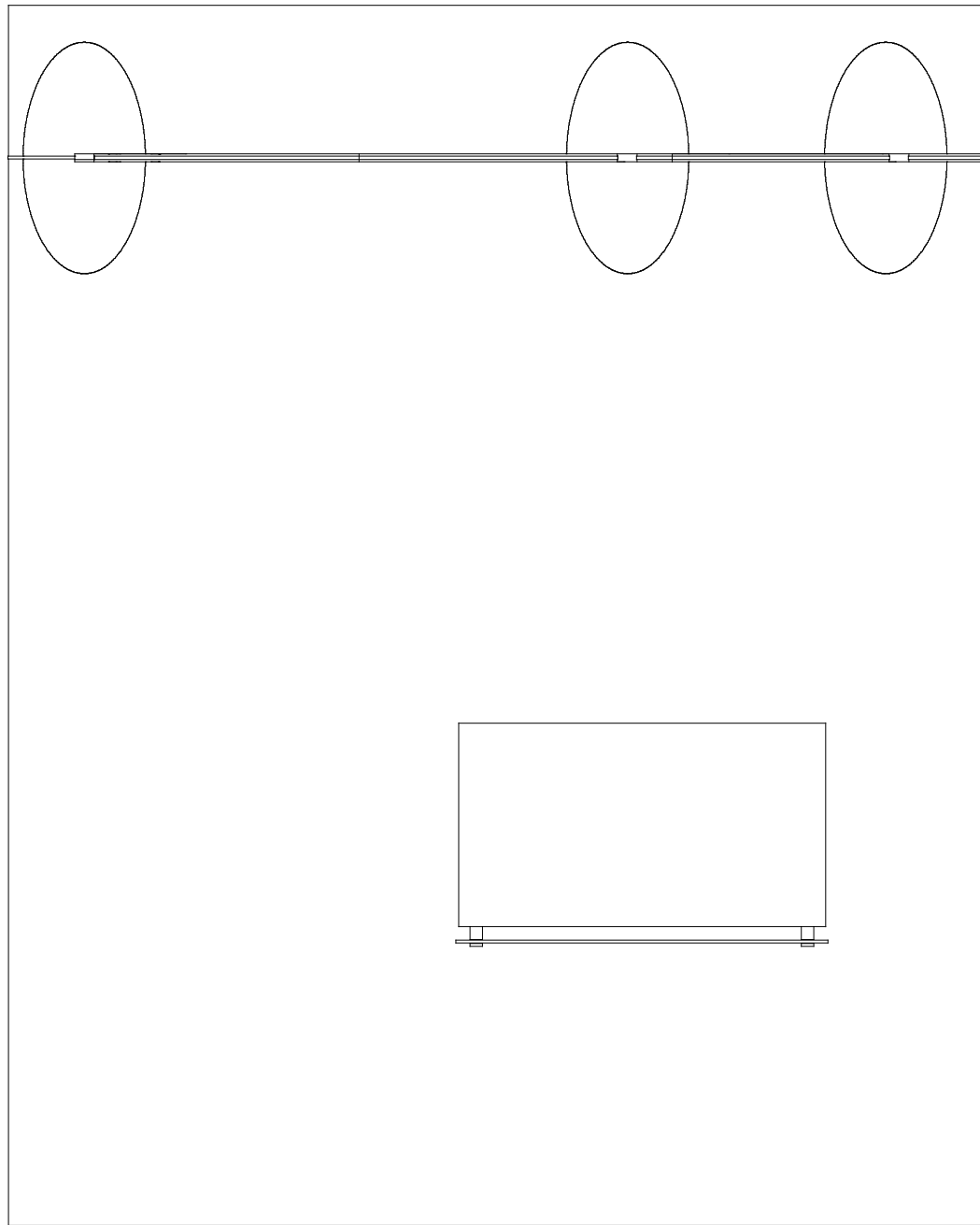


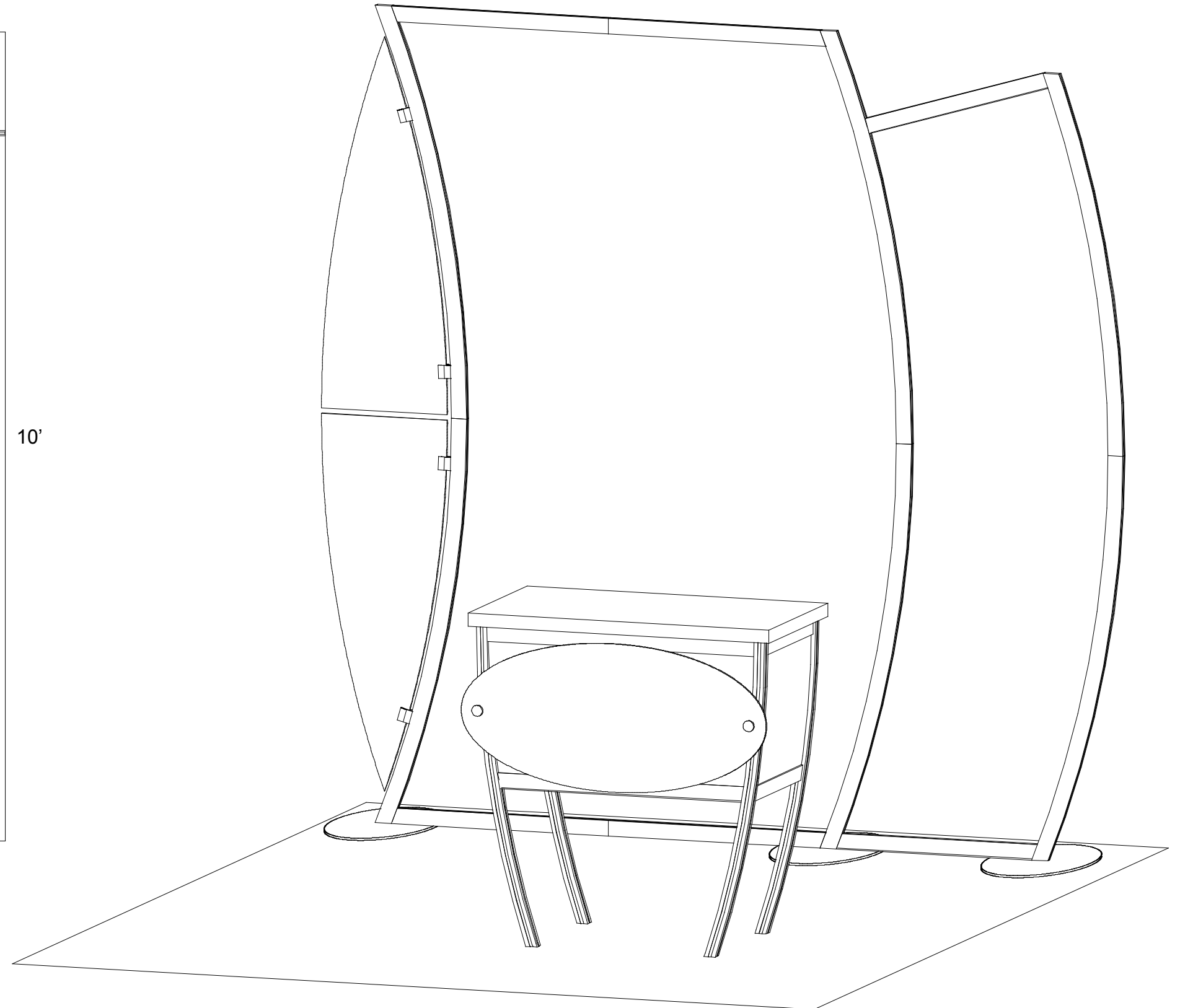
**visionary**<sup>™</sup>  
DESIGNS



Plan View

8'

10'



**WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING**

# visionary™ IDESIGNS

## Using Your Setup Instructions

The Visionary Designs Setup Instructions are created specifically for your configuration. They are laid out sequentially, including an exploded view of the entire display, and then a logical series of detailed steps to assemble the main structure and components. We encourage you to study the instructions **before** attempting to assemble your exhibit.

Each page reminds you to tighten the setscrews after disassembling your exhibit to prevent loss of the locks and setscrews (see below in RED). This is **VERY IMPORTANT**.

## Cleaning and Packing Your Display

- 1) Use care when cleaning aluminum extrusion or acrylic inserts. Use only non-abrasive cleaners.
- 2) When cleaning laminate inserts or countertops, use mild cleansers and a soft material such as cotton.
- 3) Keep all display components away from extreme heat and long exposure to sunlight to avoid warping and fading.
- 4) Retain all packing material. It will make re-packing much easier and will reduce the likelihood of shipping damage.



**The Tool**

Most Visionary Designs exhibits can be assembled with the supplied Hex Key Tool. Occasionally, a flat head screwdriver may be required.



**Typical Connection**

Most horizontal extrusion connections have a patented expandable lock. This lock inserts into the groove of an opposing extrusion. Tightening the lock with the Hex Key Tool expands the lock and creates a strong positive connection.



**Typical Connection (cont'd)**



**Detail B**

**Numbered Label**

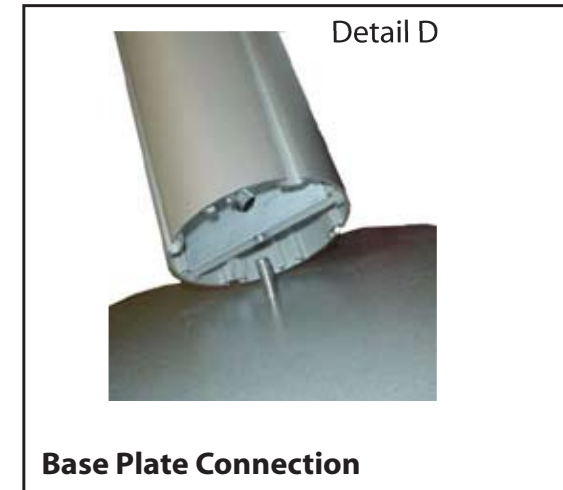
Each extrusion contains a numbered label which corresponds with setup instructions. The label is located within a groove of the extrusion (when possible). With Visionary Designs the labels contain Black numbers unless otherwise specified.



**Detail C**

**Horizontal Inline Connection** (remove only one setscrew)

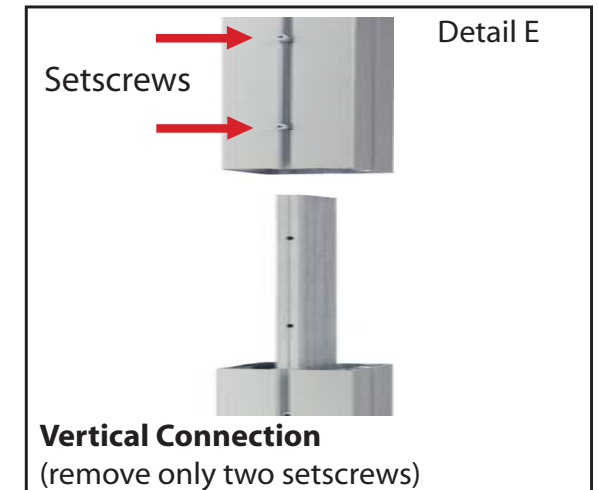
Remove only (1) setscrew when disassembling. Replace setscrew in extrusion after assembling it. Before packing, replace setscrew in extrusion to avoid losing it.



**Detail D**

**Base Plate Connection**

Attach base plate to round or square vertical extrusion using the bolt provided. Be careful not to strip the threads.



**Detail E**

**Vertical Connection**  
(remove only two setscrews)

When vertical extrusions are packed in portable cases rather than crates or tubs, they must be broken down into smaller sections which then require assembly.

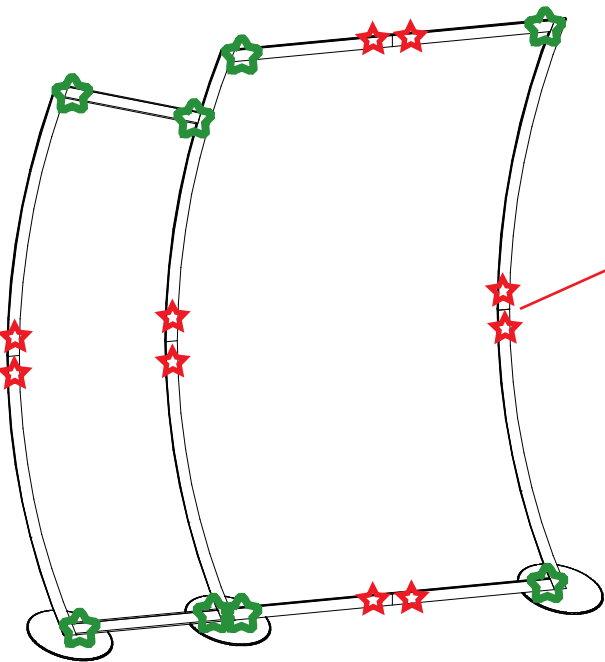
Remove only (2) setscrews when disassembling. Replace setscrews in extrusion after assembling it. Before packing, replace setscrews in extrusion to avoid losing them.

**WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING**

| Part Number | Qty | Description   |
|-------------|-----|---|
| 1           | 2   | Base Plate w/ one hole  |
| 2           | 1   | 48.0501”h Lower Curved Vertical extrusion w/ Velcro Attach to Back of Extrusion |
| 3           | 1   | 48.0501”h Upper Curved Vertical extrusion w/ Velcro Attach to Back of Extrusion |
| 4           | 1   | 48.0501”h Lower Curved Vertical extrusion w/ Velcro Attach to Back of Extrusion |
| 5           | 1   | 48.0501”h Upper Curved Vertical extrusion w/ Velcro Attach to Back of Extrusion |
| 6           | 1   | 48.0501”h Lower Curved Vertical extrusion w/ Velcro Attach to Back of Extrusion |
| 7           | 1   | 44.205”h Upper Curved Vertical extrusion w/ Velcro Attach to Back of Extrusion  |
| 8a/8b       | 1/1 | 26”w Lower Horizontal Extrusion w/ Velcro Attach to Back of Extrusion           |
| 9a/9b       | 1/1 | 26”w Upper Horizontal Extrusion w/ Velcro Attach to Back of Extrusion           |
| 10          | 1   | 22.4”w Horizontal Extrusion w/ Velcro Attach to Back of Extrusion               |
| 11          | 1   | 24.247”w Horizontal Extrusion w/ Velcro Attach to Back of Extrusion             |

Steps

- 1) Attach lower vertical extrusions [2, 4 and 6] to base plates [1].
- 2) Attach upper vertical extrusions to lower vertical extrusions [3 to 2, 5 to 4 and 7 to 6] using connection bar as indicated.
- 3) Connect horizontal extrusions together [ 8a to 8b and 9a to 9b].
- 4) Attach horizontal extrusions [8a/8b, 9a/9b, 10 and 11] between vertical assemblies as shown.
- 5) Apply graphics to assembled backwall.



**RED STAR** indicates location of connection bar knob.

Knob

Knob

Turn Knob Clockwise to Tighten Lock

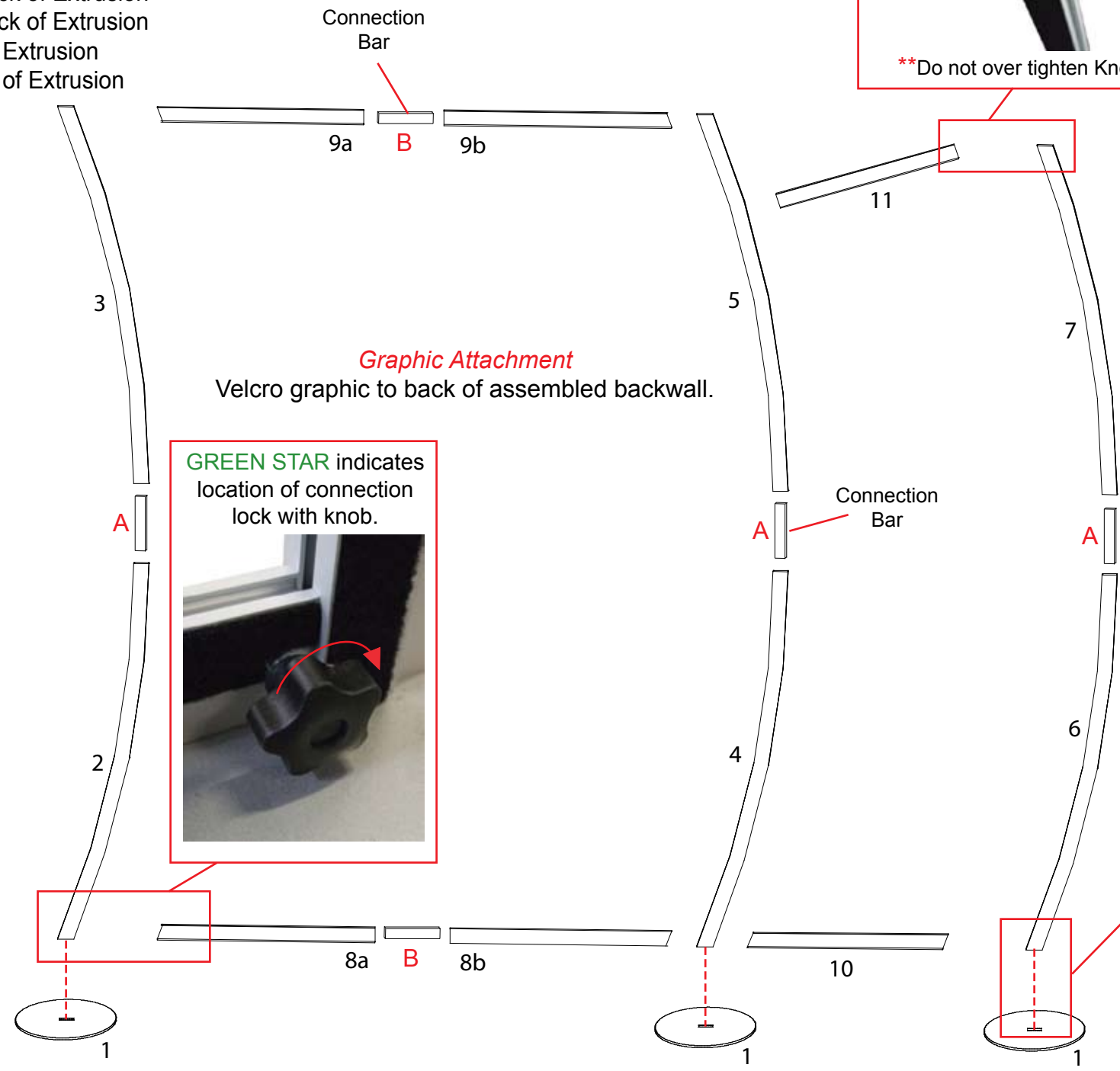
**\*\*Do not over tighten Knobs.\*\***

**GREEN STAR** indicates location of connection lock with knob.

**GREEN STAR** indicates location of connection lock with knob.

Knob

**\*\*Do not over tighten Knobs.\*\***



**Base Plate Attachment**

Connect Vertical Extrusion to Base Plate by placing lock into slot and tighten with tool.

**WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING**

**Wing Attachment**

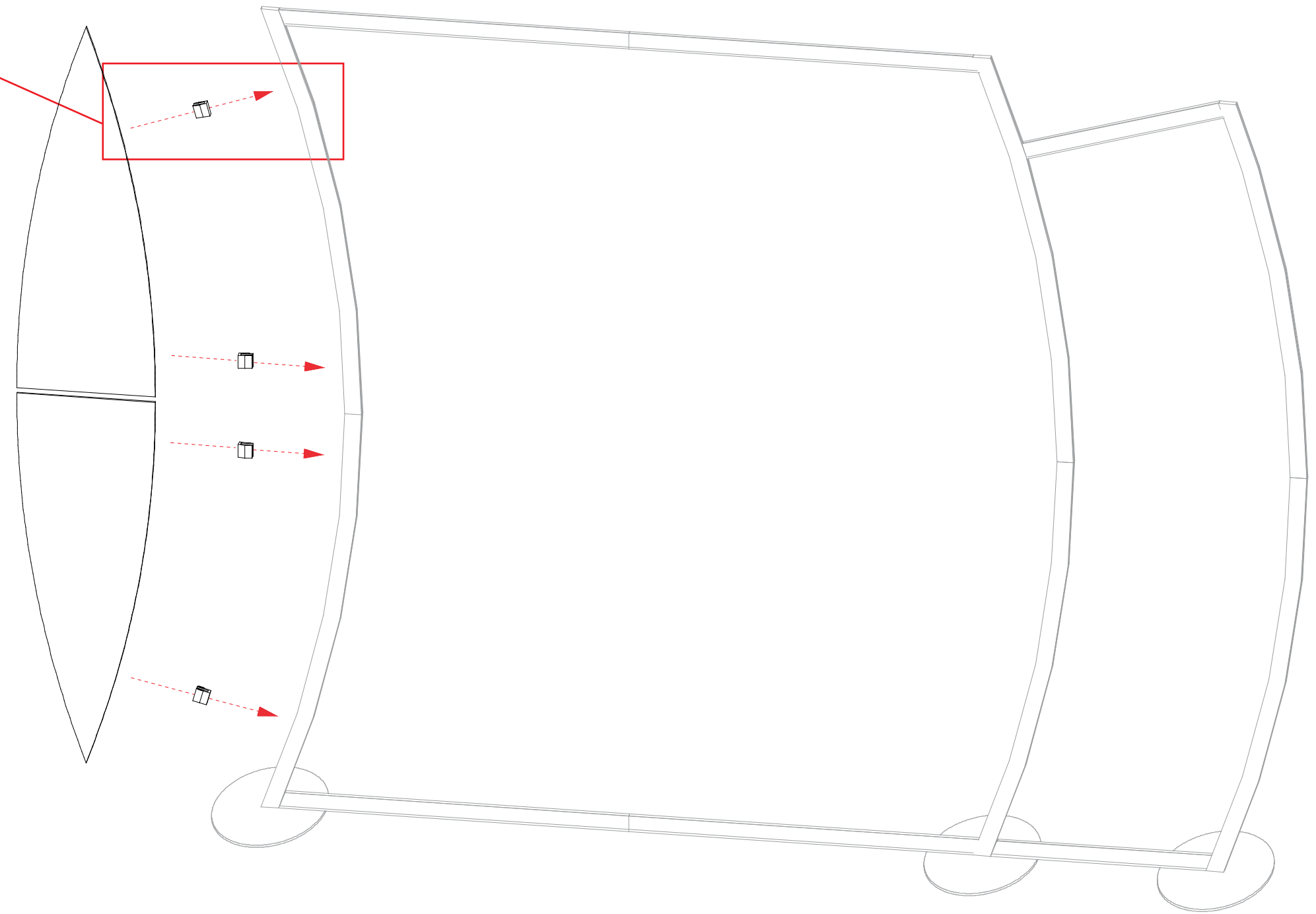
Slide A10 Clamp into groove of curved extrusion.



When desired location is found, tighten set screw to secure.



Tighten black plastic set screw to secure Wing in place.



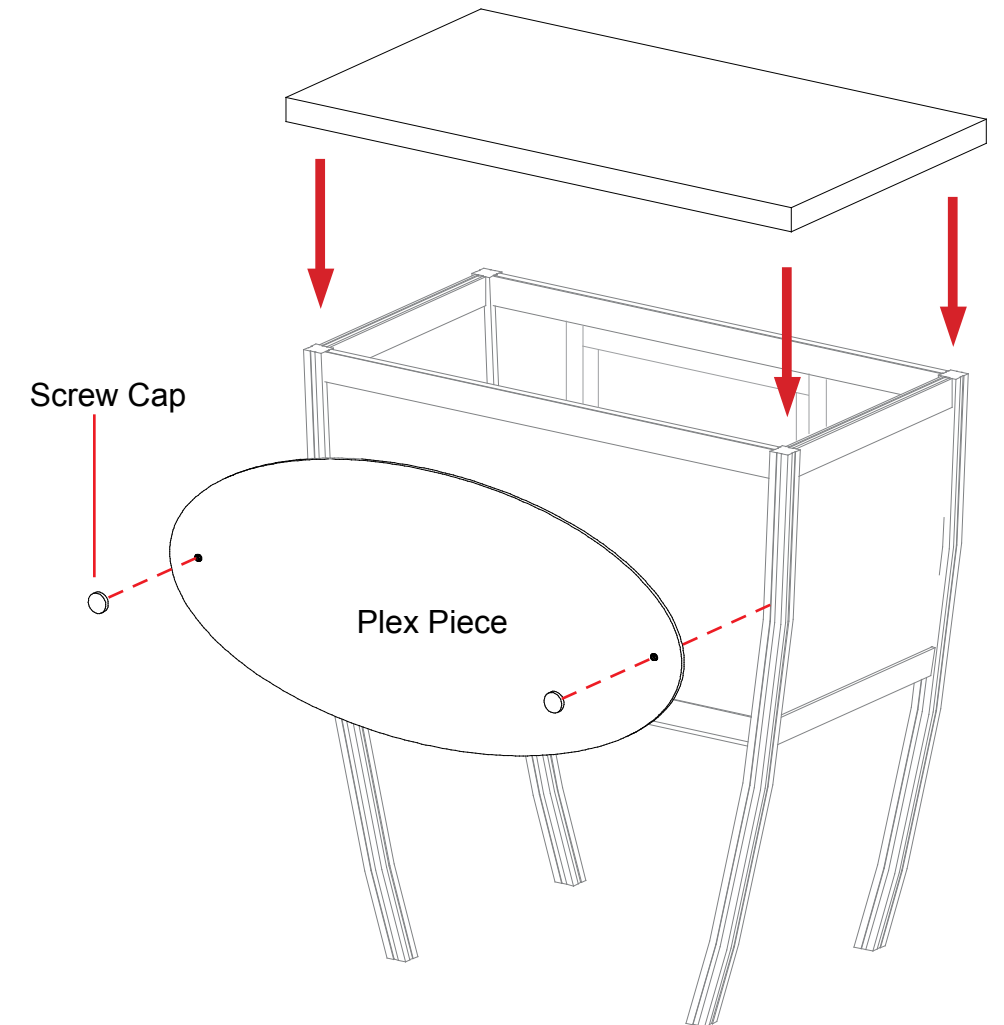
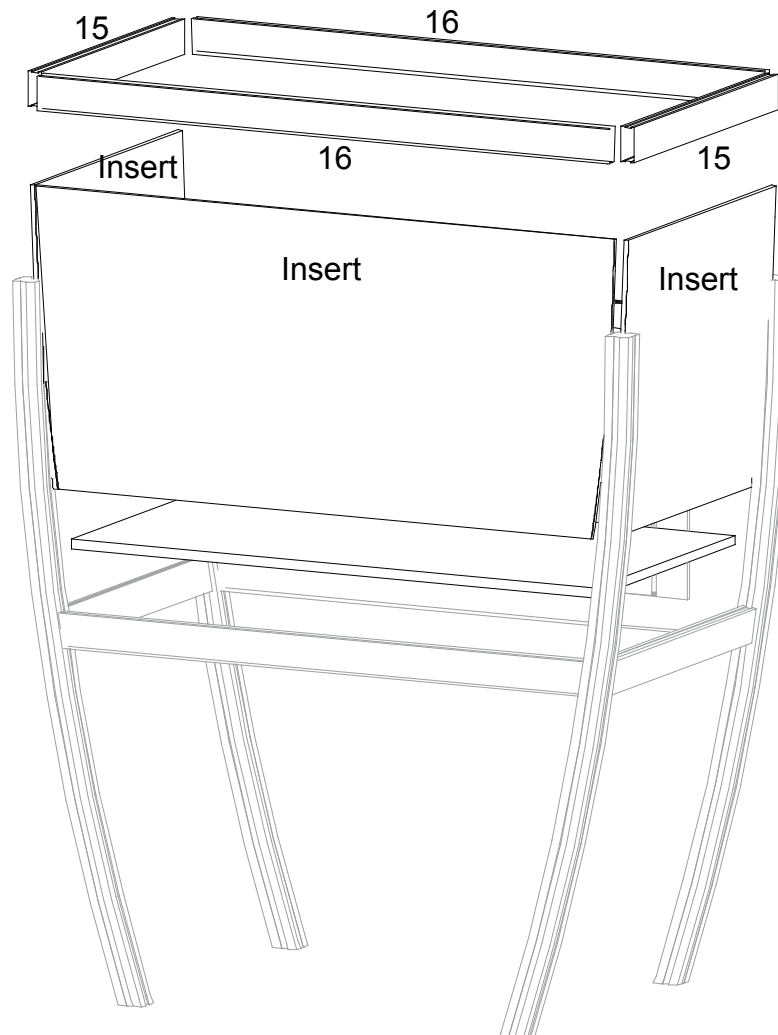
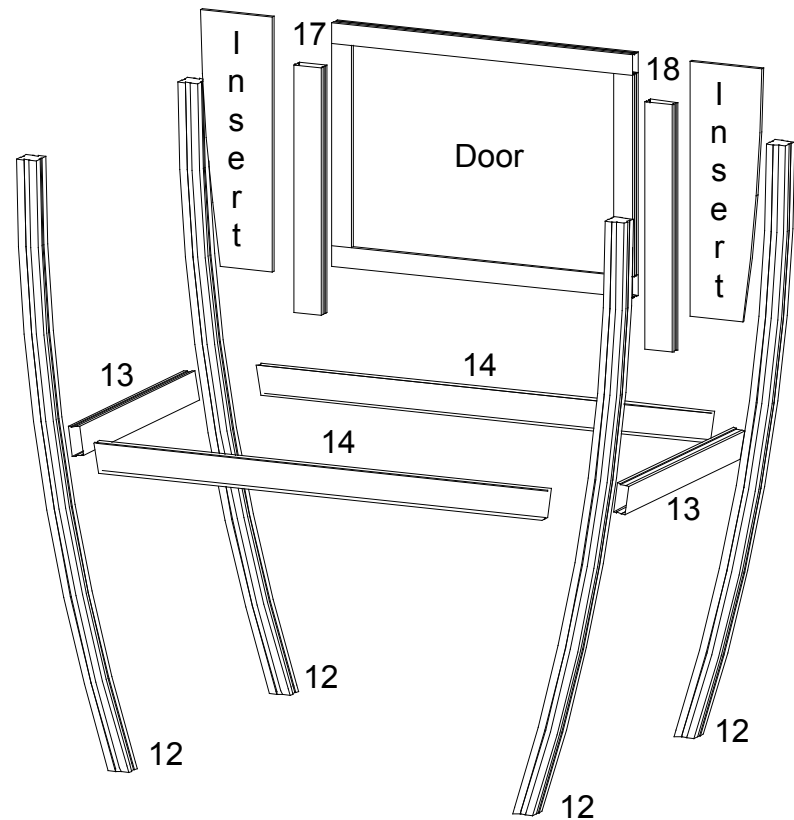
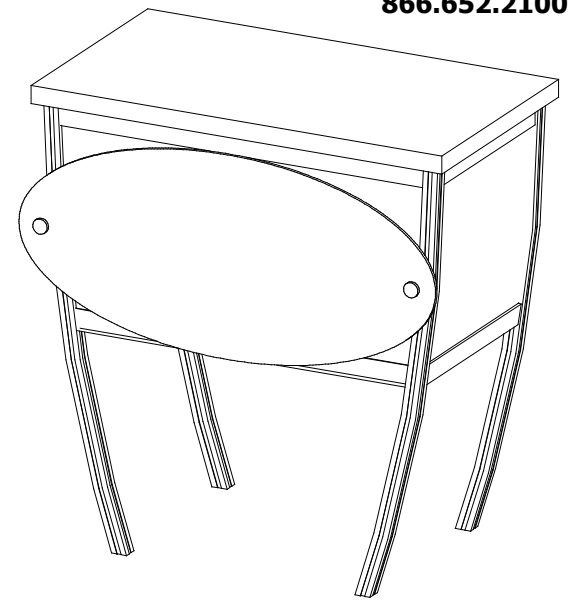
**WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING**

866.652.2100

| Part Number | Qty for Step | Description  |
|-------------|--------------|--|
| 12          | 4            | 41.9257" h Curved Vertical extrusion                       |
| 13          | 2            | 16" Horizontal extrusion                                   |
| 14          | 2            | 37.462" Horizontal extrusion w/ support for internal shelf |
| 15          | 2            | 16" Horizontal extrusion                                   |
| 16          | 2            | 40" Horizontal extrusion                                   |
| 17          | 1            | 14.997" h Vertical Extrusion w/ Door Hardware              |
| 18          | 1            | 14.997" h Vertical Extrusion w/ Door Hardware              |

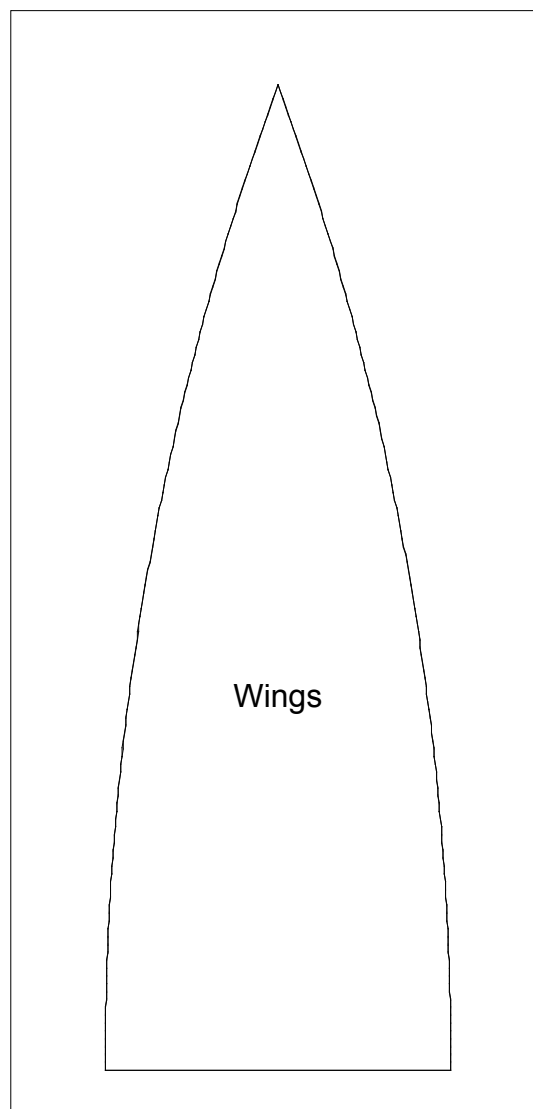
Steps

- 1) Connect horizontal extrusions [13 and 14] between vertical extrusions [12].
- 2) Attach vertical extrusions [17 and 18] in place atop horizontal piece [14] as shown.
- 3) Slide inserts and door into place.
- 4) Set internal shelf into place.
- 5) Slide front and side inserts into place as indicated.
- 6) Connect horizontal extrusions [15 and 16] between vertical extrusions [12] and atop inserts.
- 7) Attach plex piece to assembled pedestal using Screw Caps as shown.
- 8) Place counter atop assembled pedestal.

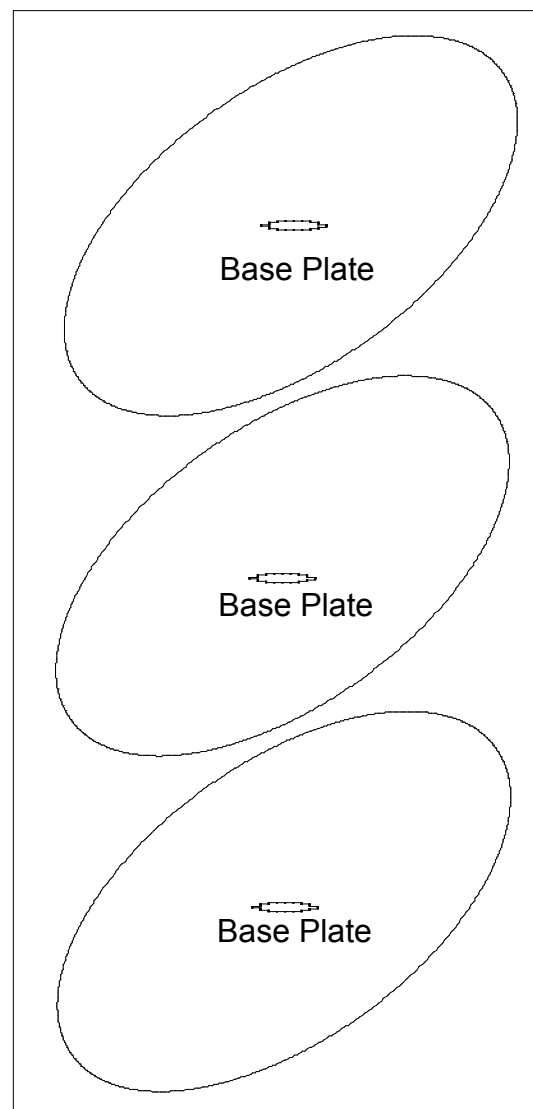


**WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING**

Case 1 - Backwall Components



Level 1



Level 2

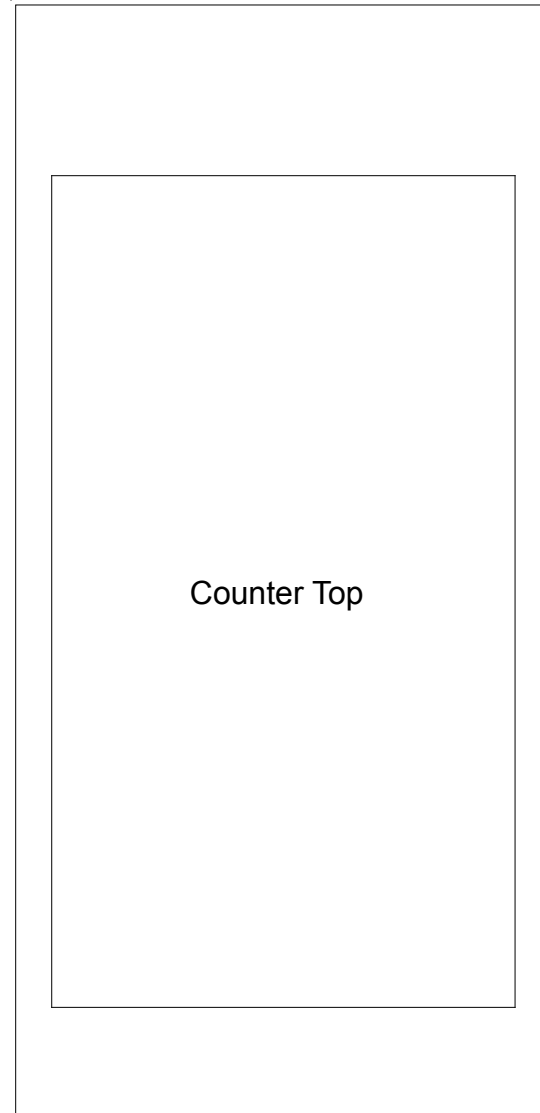


Level 3

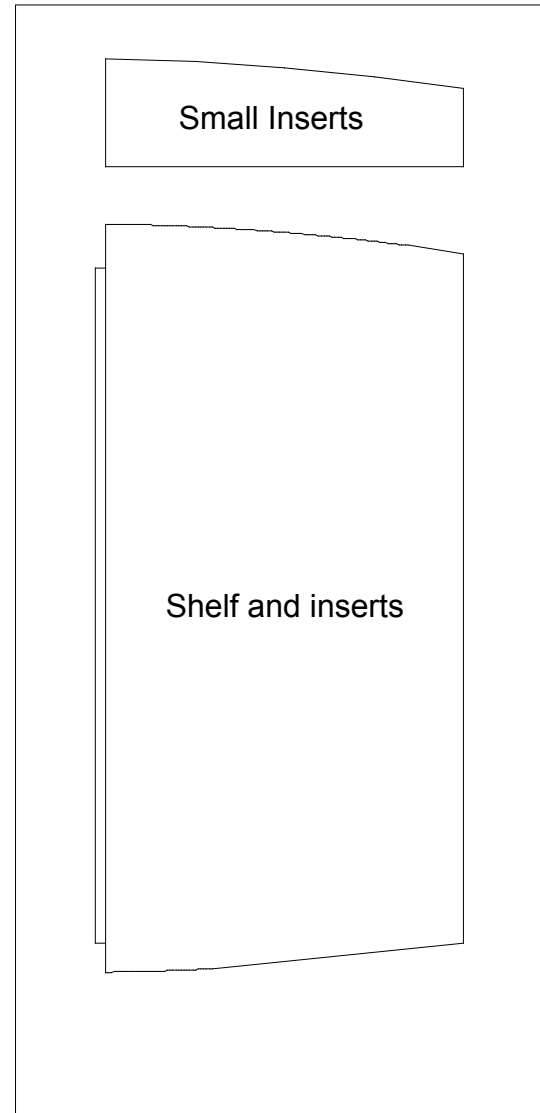


WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

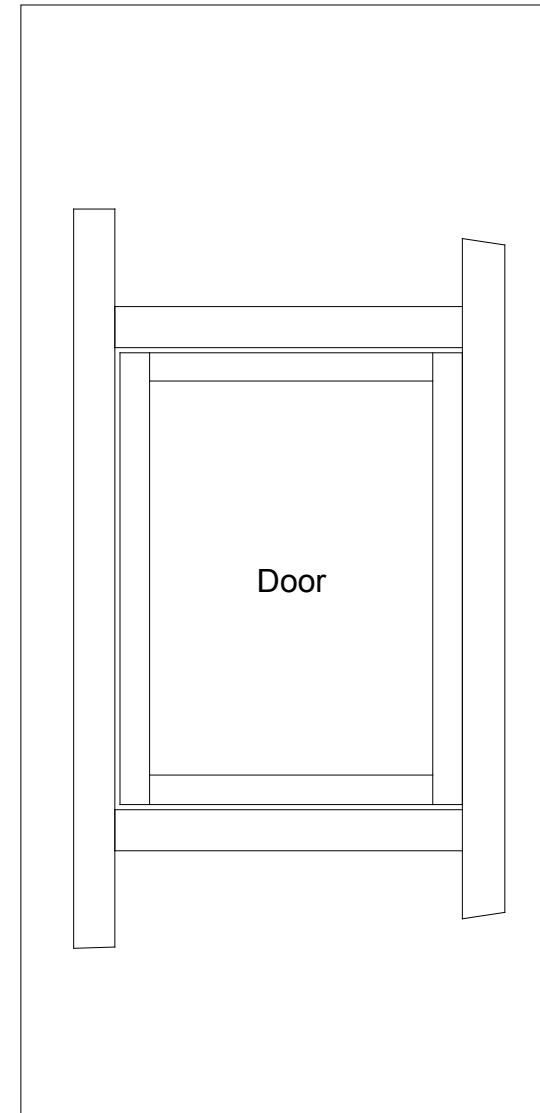
Case 2 - Pedestal Components



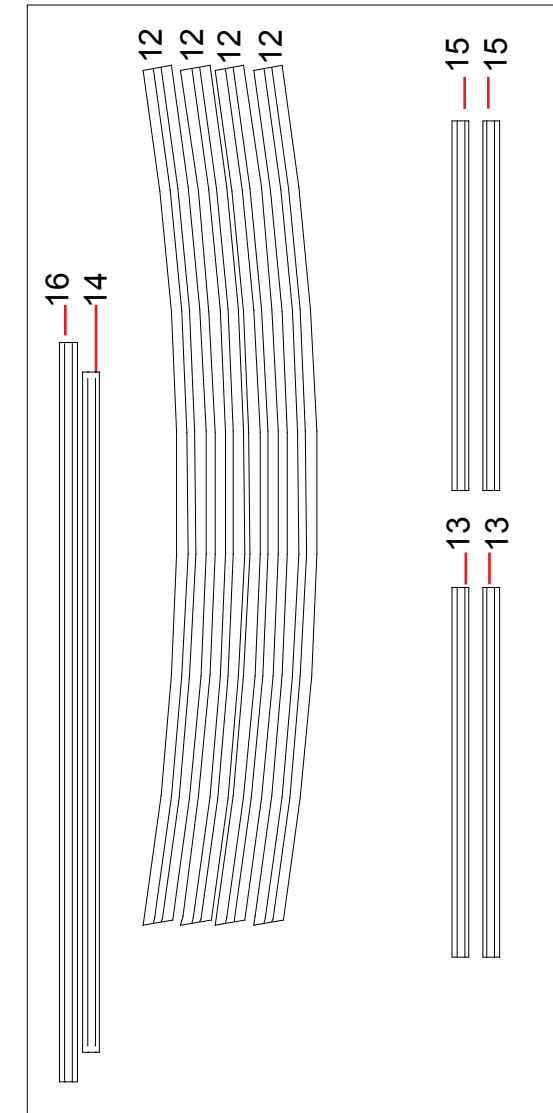
Level 1



Level 2



Level 3



Level 4

WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING