

WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

visionary™ DESIGNS

Using Your Setup Instructions

The Visionary Designs Setup Instructions are created specifically for your configuration. They are laid out sequentially, including an exploded view of the entire display, and then a logical series of detailed steps to assemble the main structure and components. We encourage you to study the instructions **before** attempting to assemble your exhibit.

Each page reminds you to tighten the setscrews after disassembling your exhibit to prevent loss of the locks and setscrews (see below in RED). This is **VERY IMPORTANT**.

Cleaning and Packing Your Display

- 1) Use care when cleaning aluminum extrusion or acrylic inserts. Use only non-abrasive cleaners.
- 2) When cleaning laminate inserts or countertops, use mild cleansers and a soft material such as cotton.
- 3) Keep all display components away from extreme heat and long exposure to sunlight to avoid warping and fading.
- 4) Retain all packing material. It will make re-packing much easier and will reduce the likelihood of shipping damage.



The Tool

Most Visionary Designs exhibits can be assembled with the supplied Hex Key Tool. Occasionally, a flat head screwdriver may be required.



Typical Connection

Most horizontal extrusion connections have a patented expandable lock. This lock inserts into the groove of an opposing extrusion. Tightening the lock with the Hex Key Tool expands the lock and creates a strong positive connection.



Typical Connection (cont'd)



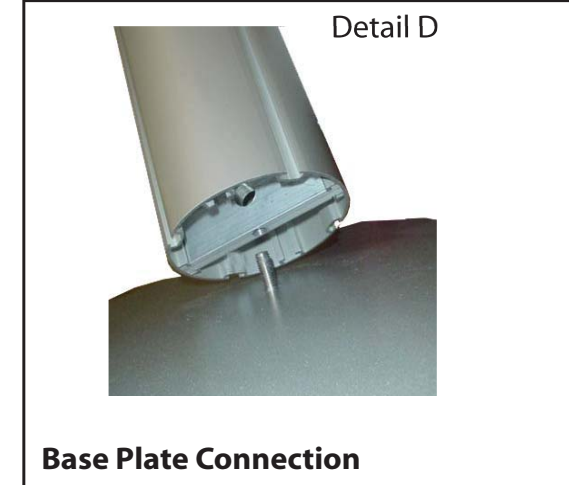
Numbered Label

Each extrusion contains a numbered label which corresponds with setup instructions. The label is located within a groove of the extrusion (when possible). With Visionary Designs the labels contain Black numbers unless otherwise specified.



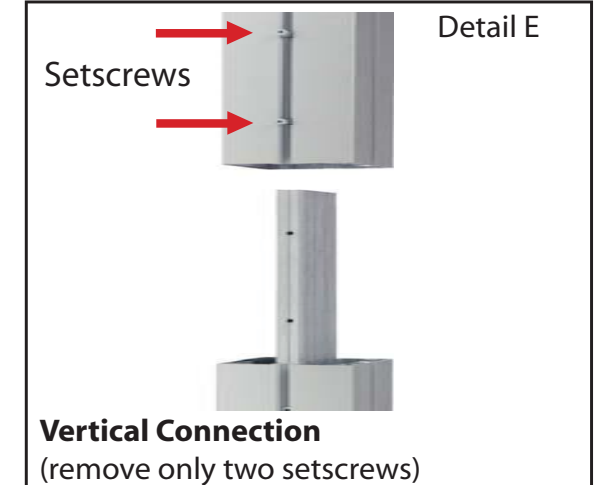
Horizontal Inline Connection (remove only one setscrew)

Remove only (1) setscrew when disassembling. Replace setscrew in extrusion after assembling it. Before packing, replace setscrew in extrusion to avoid losing it.



Base Plate Connection

Attach base plate to round or square vertical extrusion using the bolt provided. Be careful not to strip the threads.



Vertical Connection
(remove only two setscrews)

When vertical extrusions are packed in portable cases rather than crates or tubs, they must be broken down into smaller sections which then require assembly.

Remove only (2) setscrews when disassembling. Replace setscrews in extrusion after assembling it. Before packing, replace setscrews in extrusion to avoid losing them.

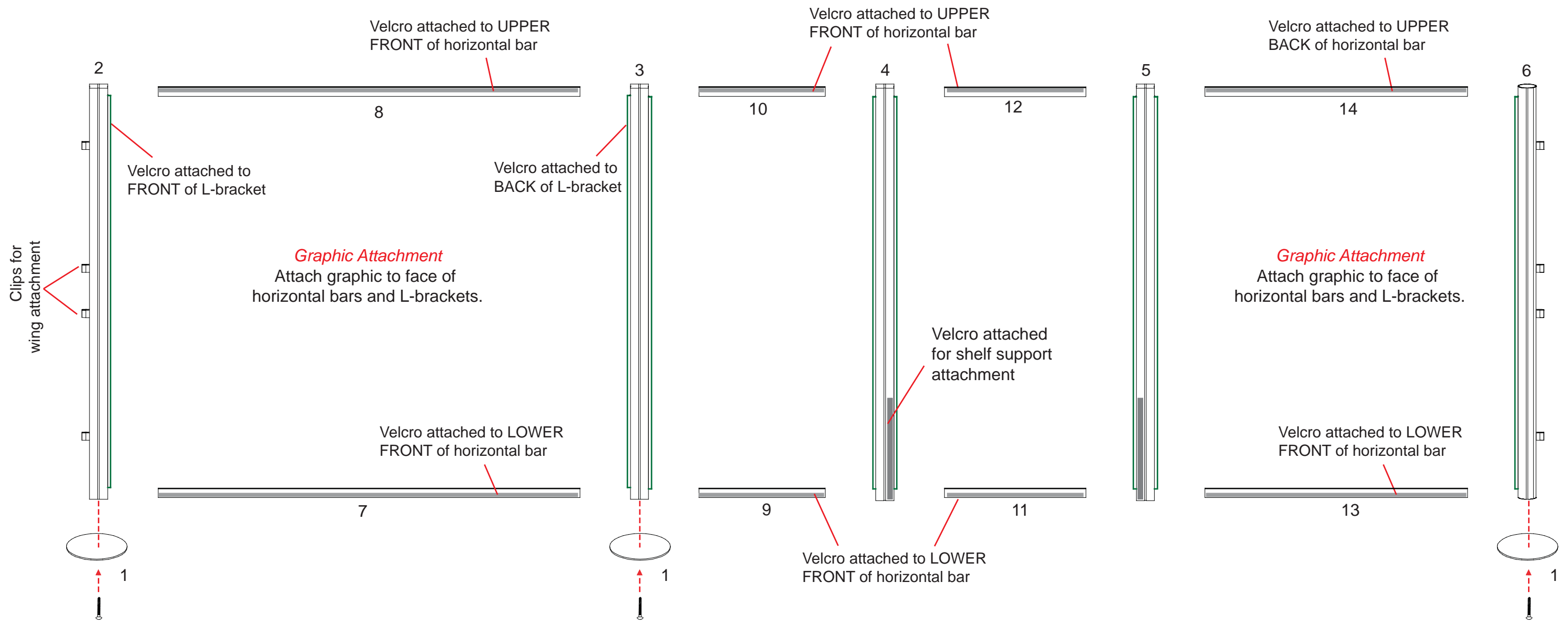
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866.652.2100

Item	Qty.	Description	Item	Qty.	Description
1	2	Base Plate	9	1	25" w Horizontal Extrusion
2	1	83.75" h Vertical Extrusion w/ L-bracket and A10s	10	1	25" w Horizontal Extrusion
3	1	83.75" h Vertical Extrusion w/ L-brackets	11	1	28" w Horizontal Extrusion
4	1	84" h Vertical Extrusion w/ L-brackets	12	1	28" w Horizontal Extrusion
5	1	84" h Vertical Extrusion w/ L-brackets	13	1	52" w Horizontal Extrusion
6	1	83.75" h Vertical Extrusion w/ L-bracket and A10s	14	1	52" w Horizontal Extrusion
7	1	83.5" w Horizontal Extrusion			
8	1	83.5" w Horizontal Extrusion			

Steps:

- 1) Attach vertical extrusions [2, 3 and 6] to base plates [1].
- 2) Attach horizontal bars between vertical extrusions where indicated.
- 3) Apply graphics to assembled backwall.



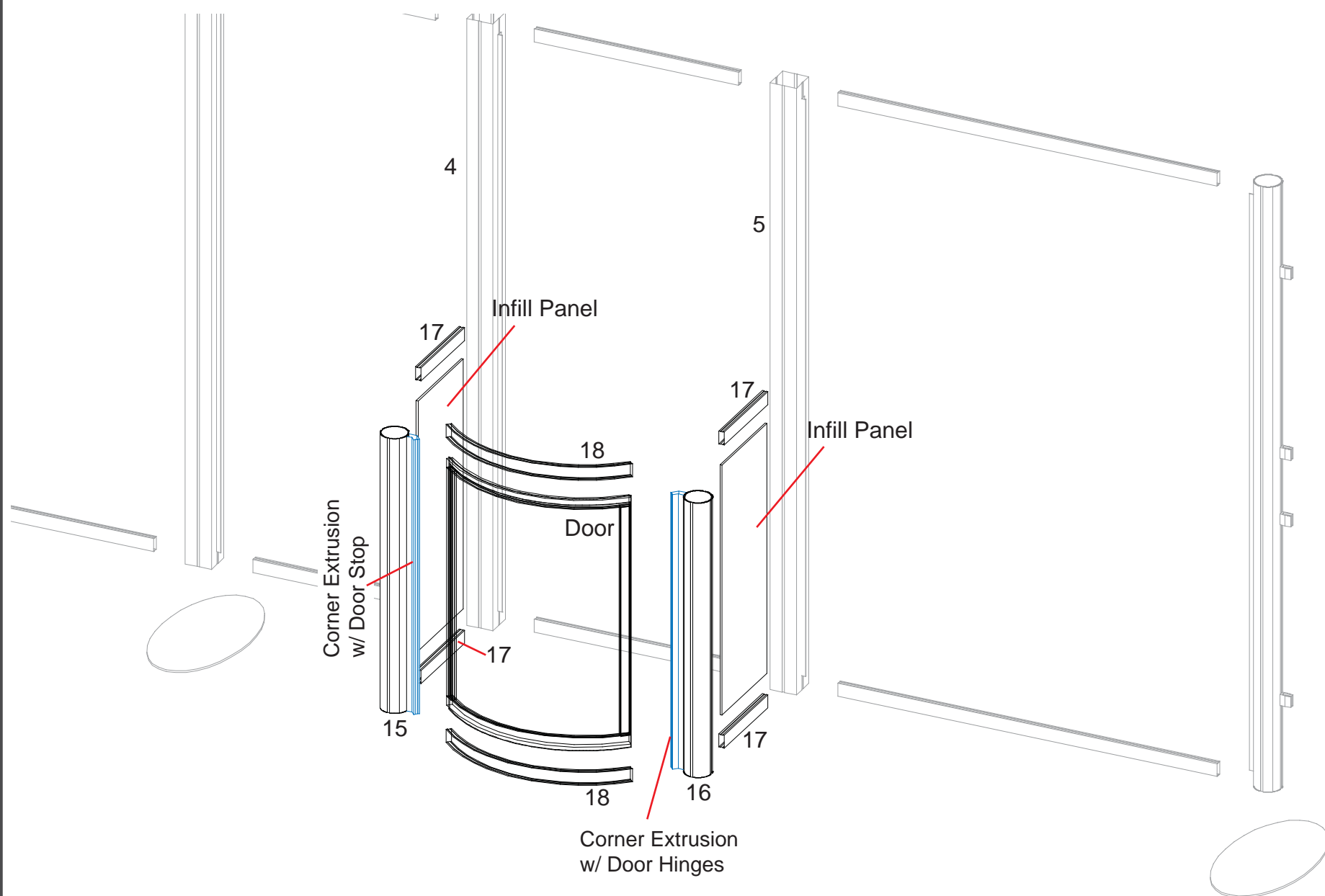
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Item	Qty.	Description
15	1	38" h Vertical Extrusion w/ Corner Extrusion and Door Stop Attached
16	1	38" h Vertical Extrusion w/ Corner Extrusion and Door Hinges Attached
17	4	12.5" w Horizontal Extrusion
18	2	28.3" w Curve Horizontal Extrusion

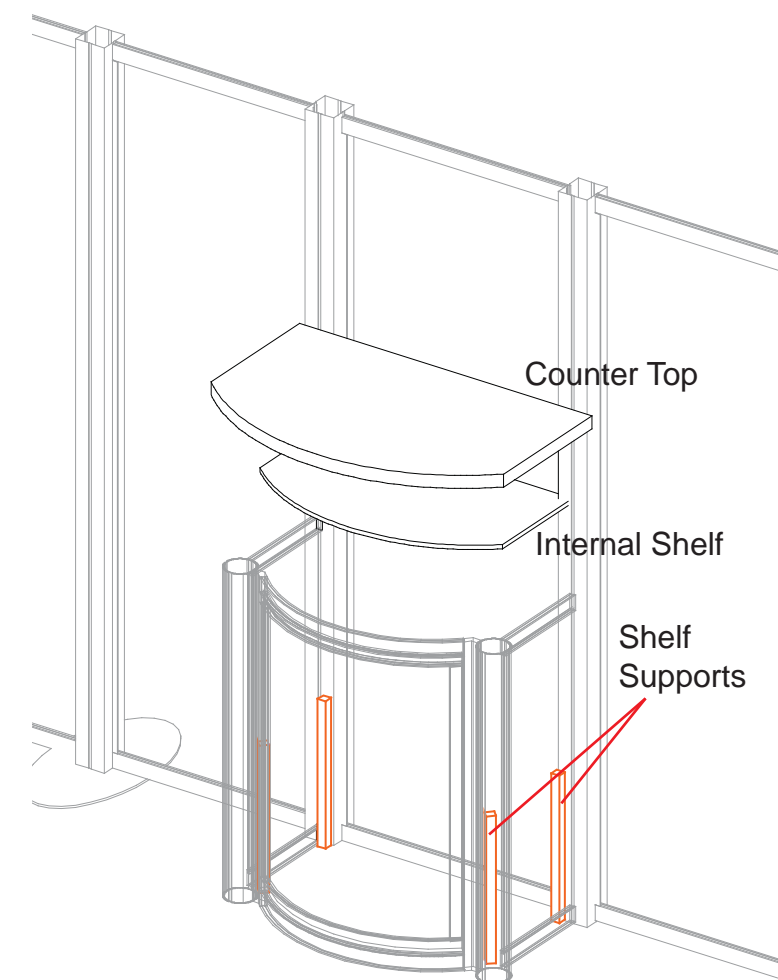
Steps:

- 1) Attach lower horizontal extrusions between vertical extrusions where indicated.
- 2) Insert infill panels and attach door.
- 3) Attach the upper horizontal extrusions atop infills and door.



Steps:

- 4) Velcro shelf supports to inside of assembled base.
- 5) Set internal shelf atop shelf supports.
- 6) Place counter top atop assembled base.

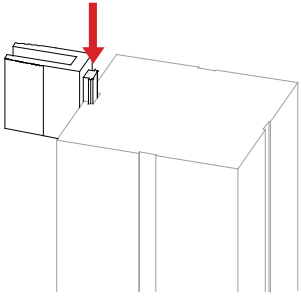


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Setups:

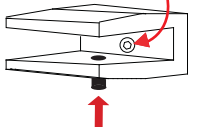
- 1) Attach wing panels to A10 clamps.
- 2) Attach ceilings to assembled backwall using bolts provided.

A10 Clamp Attachment
(if accidentally removed)

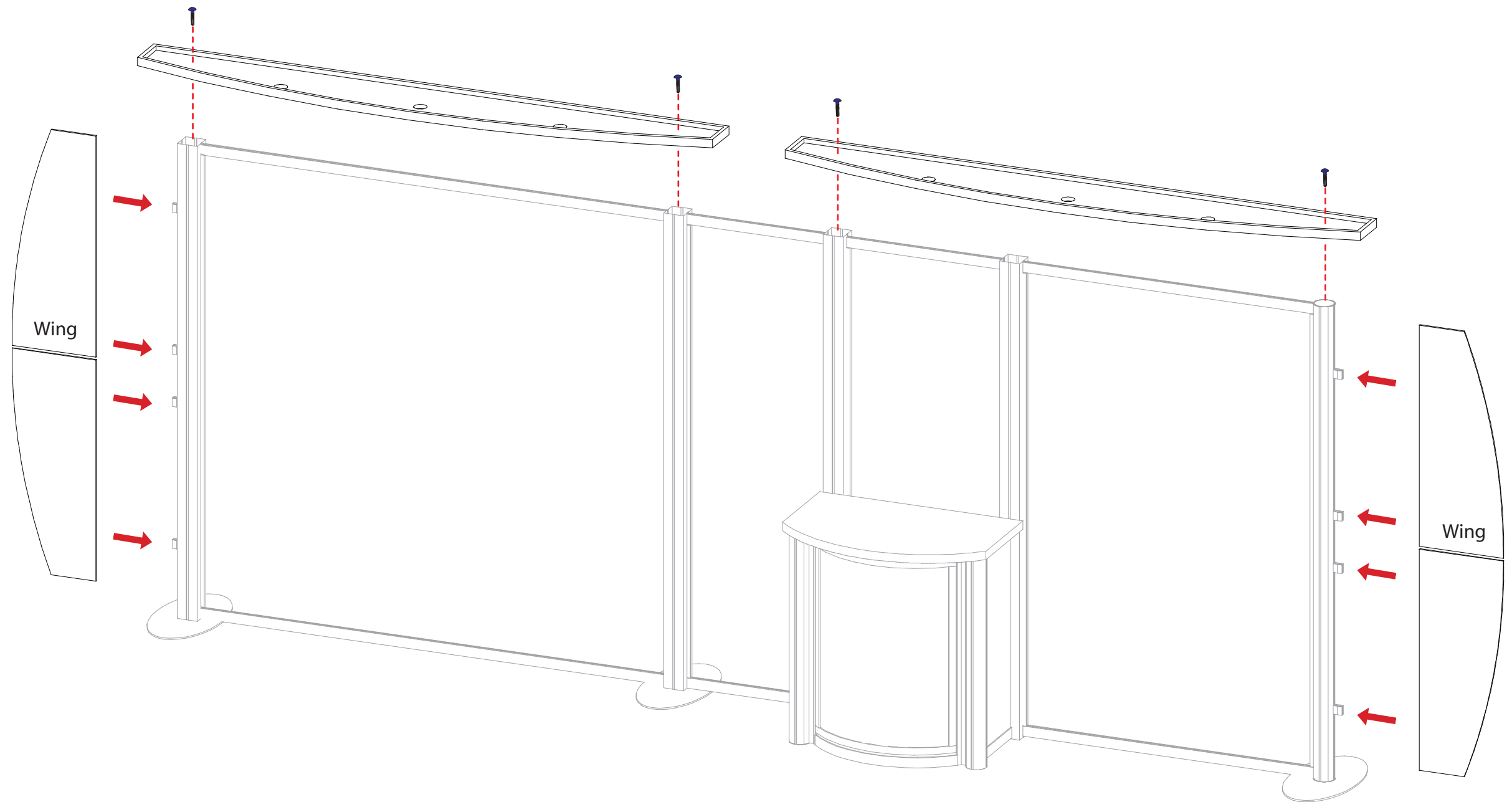


Slide connector on back of A10 clamp into groove of extrusion.

When desired location is found, tighten set screw to secure.



Tighten black plastic set screw to secure panel in place.



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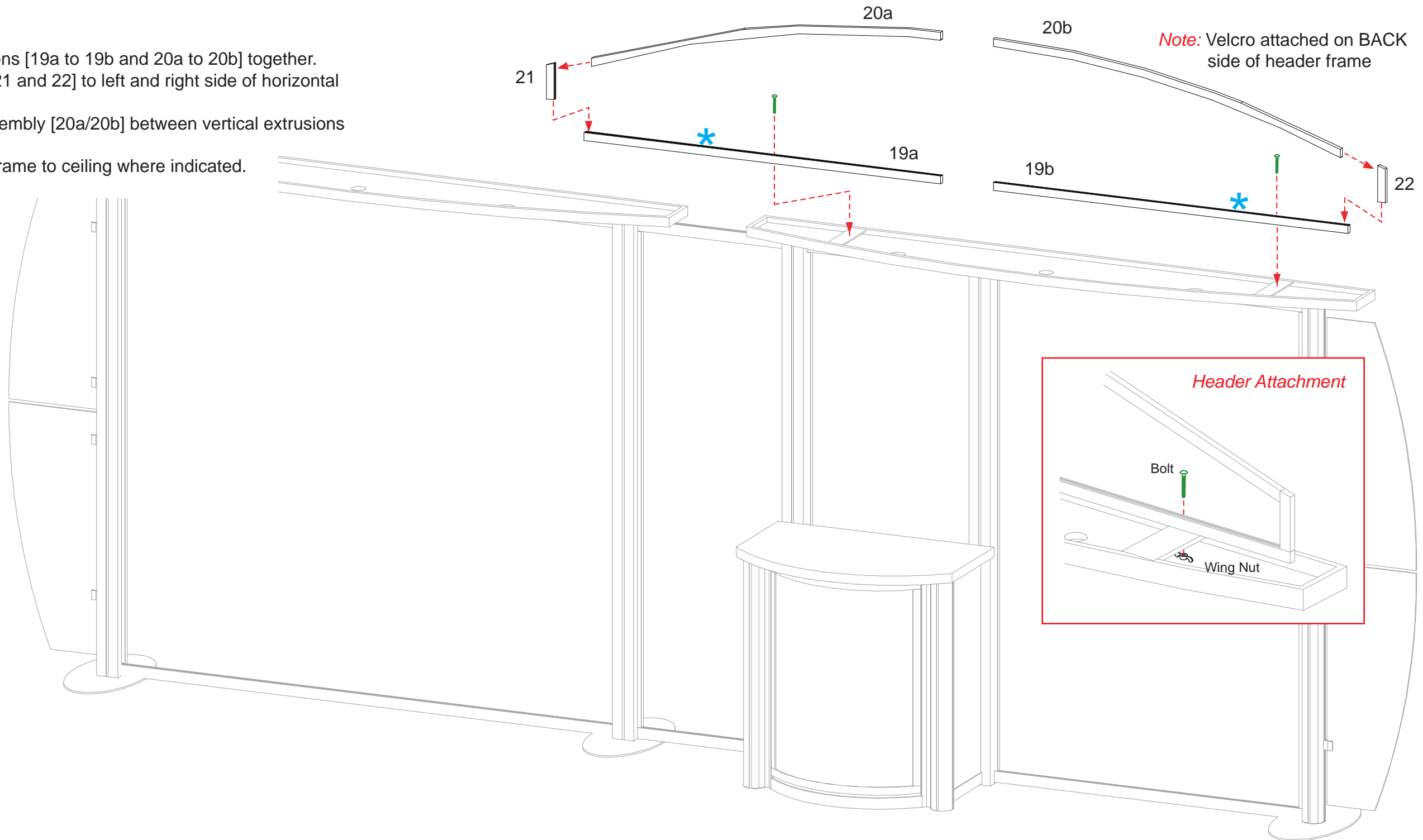
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Item	Qty.	Description
19a/19b	1/1	60"w Horizontal Extrusion
20a/20b	1/1	61.44"w Curve Horizontal Extrusion
21	1	5"h Vertical Extrusion
22	1	5"h Vertical Extrusion

* indicates hole for header attachment for 10'x10' reconfiguration

Steps:

- 1) Connect horizontal extrusions [19a to 19b and 20a to 20b] together.
- 2) Attach vertical extrusions [21 and 22] to left and right side of horizontal assembly [19a/19b].
- 3) Attach curve horizontal assembly [20a/20b] between vertical extrusions [21 and 22].
- 4) Attach assembled header frame to ceiling where indicated.



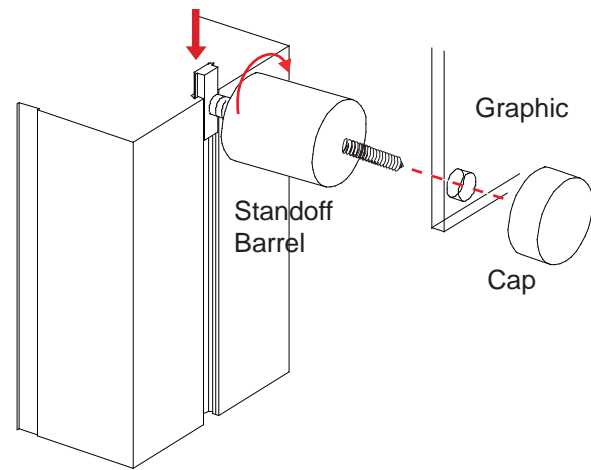
Note: Velcro attached on BACK side of header frame

Header Attachment

Bolt
Wing Nut

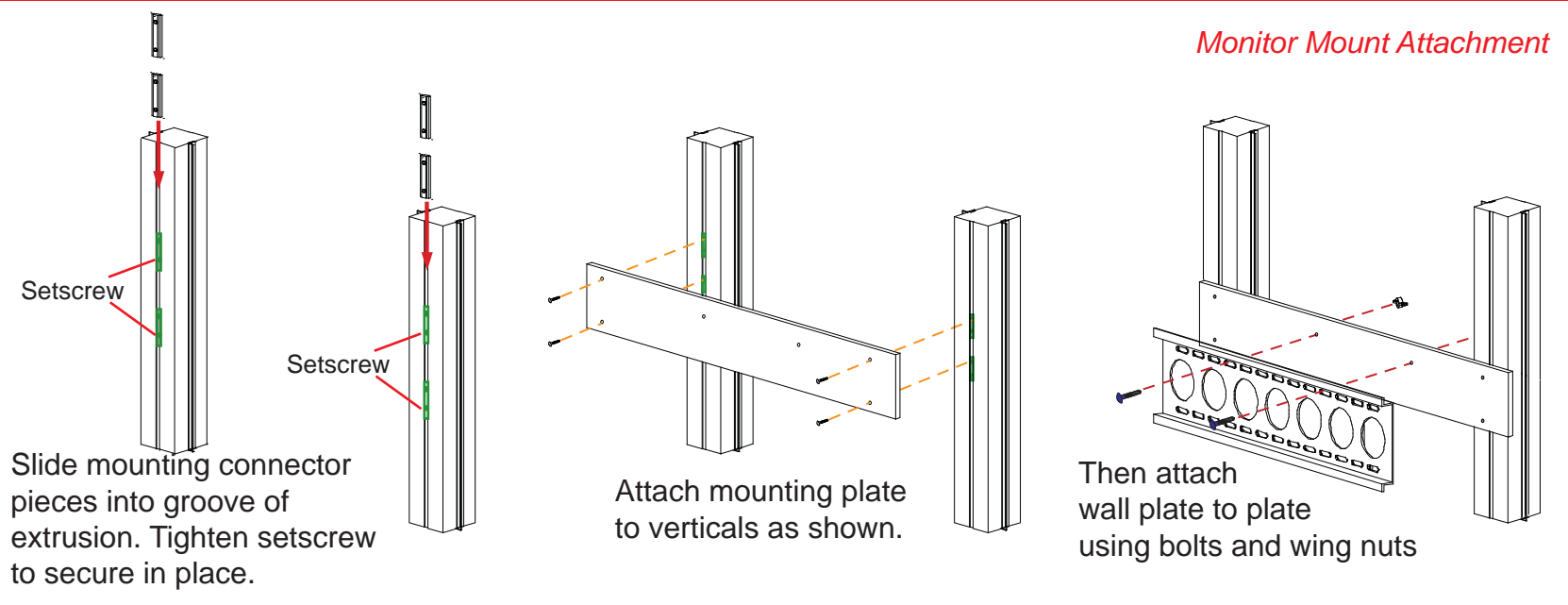
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Graphic Attachment



Slide connector on back of standoff barrels into groove of extrusion and twist to secure in place. Secure graphic to standoffs using screw caps.

Monitor Mount Attachment

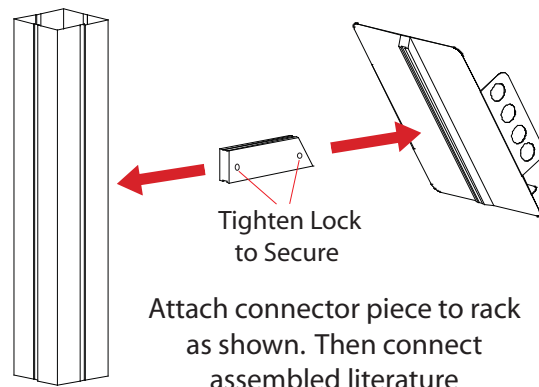


Slide mounting connector pieces into groove of extrusion. Tighten setscrew to secure in place.

Attach mounting plate to verticals as shown.

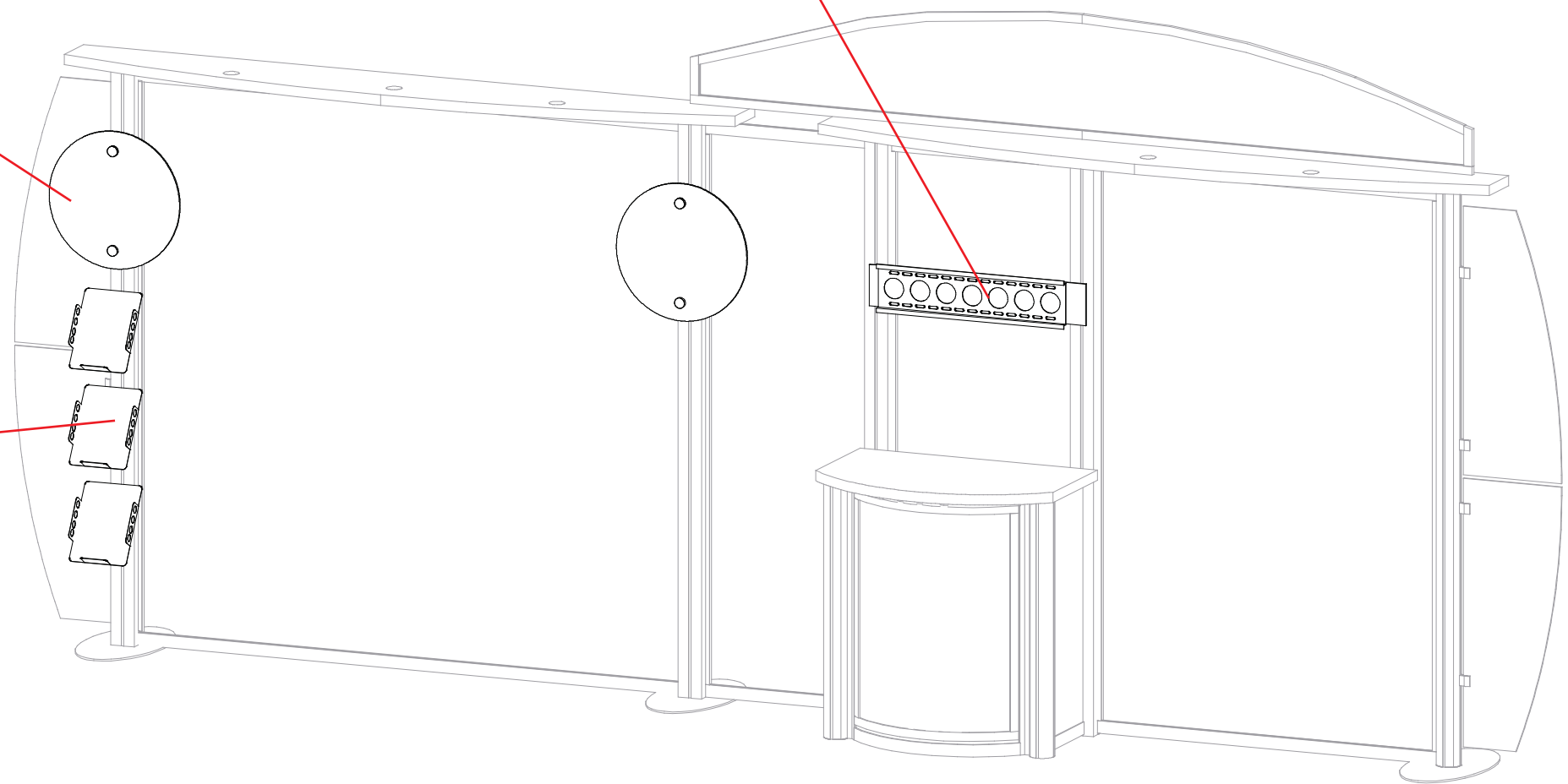
Then attach wall plate to plate using bolts and wing nuts

Literature Rack Attachment



Tighten Lock to Secure

Attach connector piece to rack as shown. Then connect assembled literature rack to vertical extrusion.

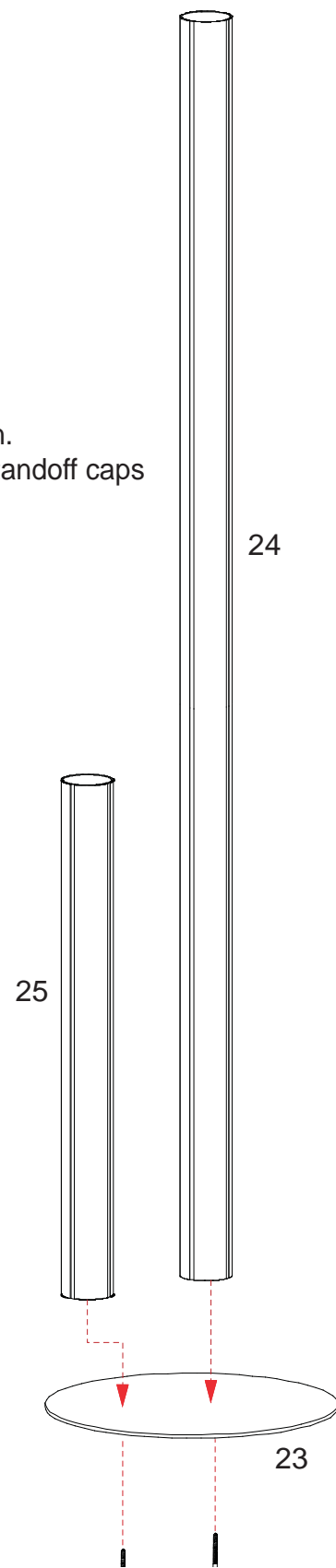


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Item	Qty.	Description
23	1	18"D Round Base Plate
24	1	80"h Round Vertical Extrusion
25	1	36"h Round Vertical Extrusion

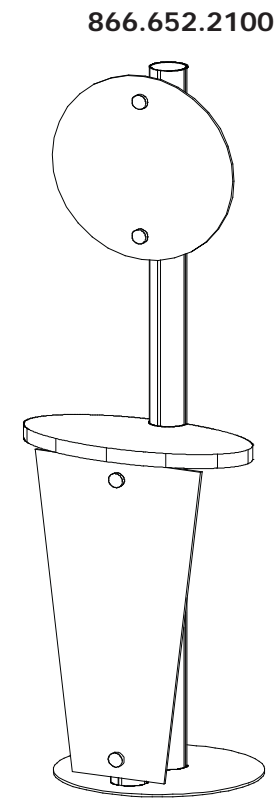
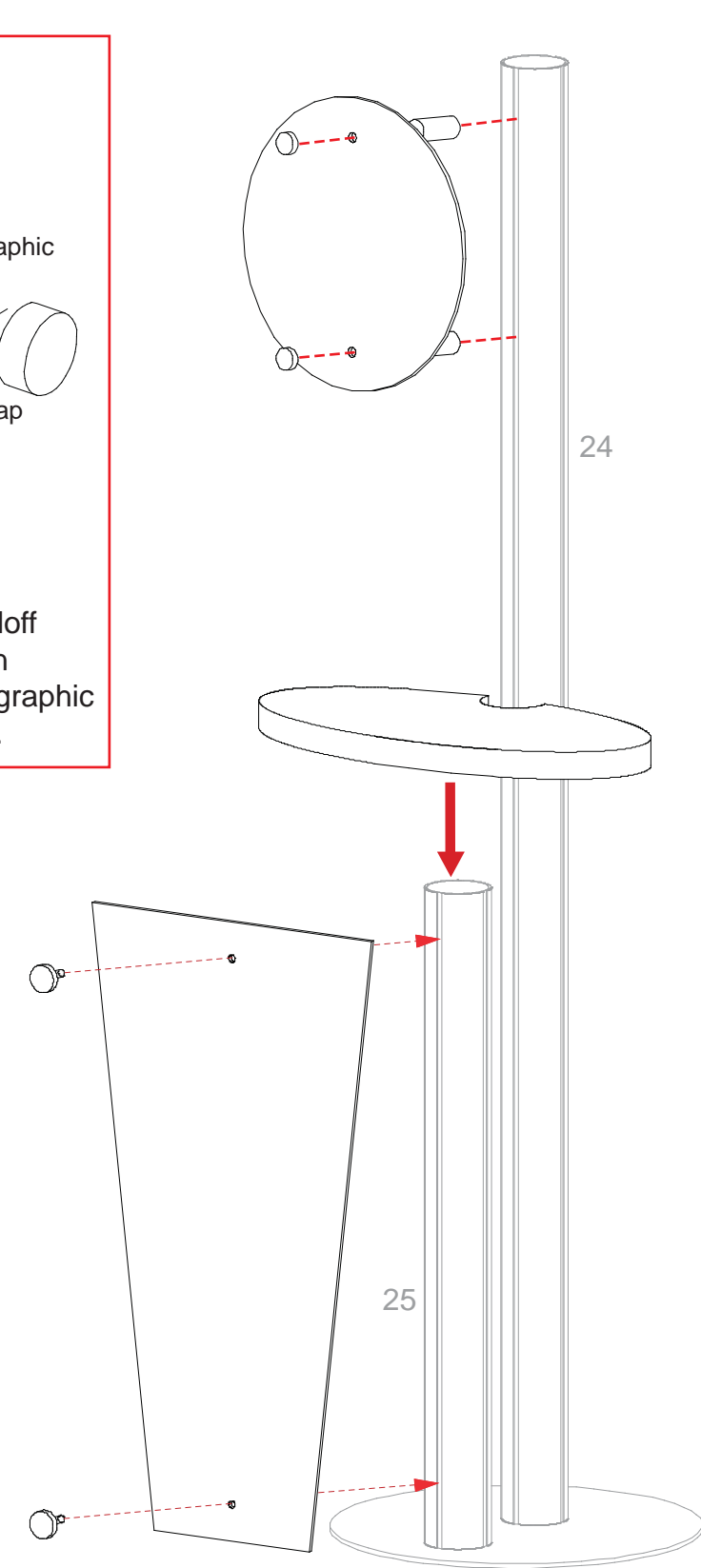
Steps

- 1) Attach vertical extrusions [24 and 25] to base plate [23] as shown.
- 2) Attach tapered plex wing to front of vertical extrusion [25] using standoff caps and round sign to vertical extrusion [24].
- 3) Place and attach counter atop vertical extrusion [25].

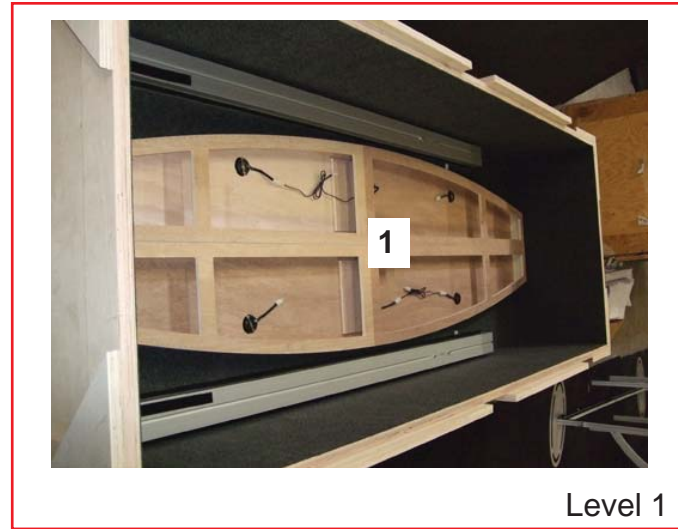
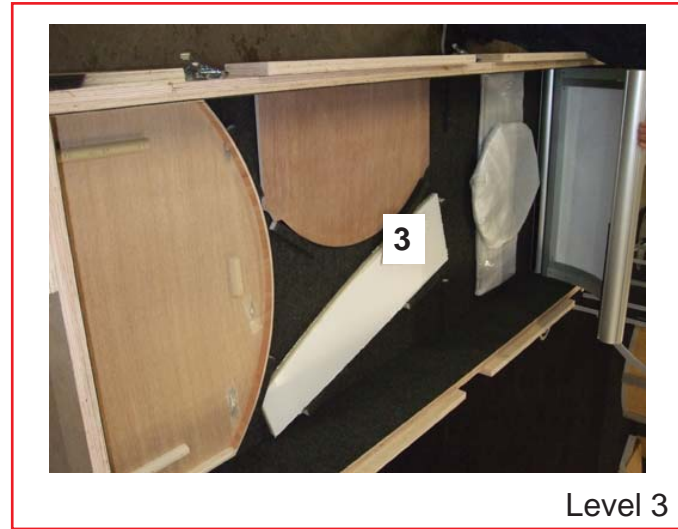
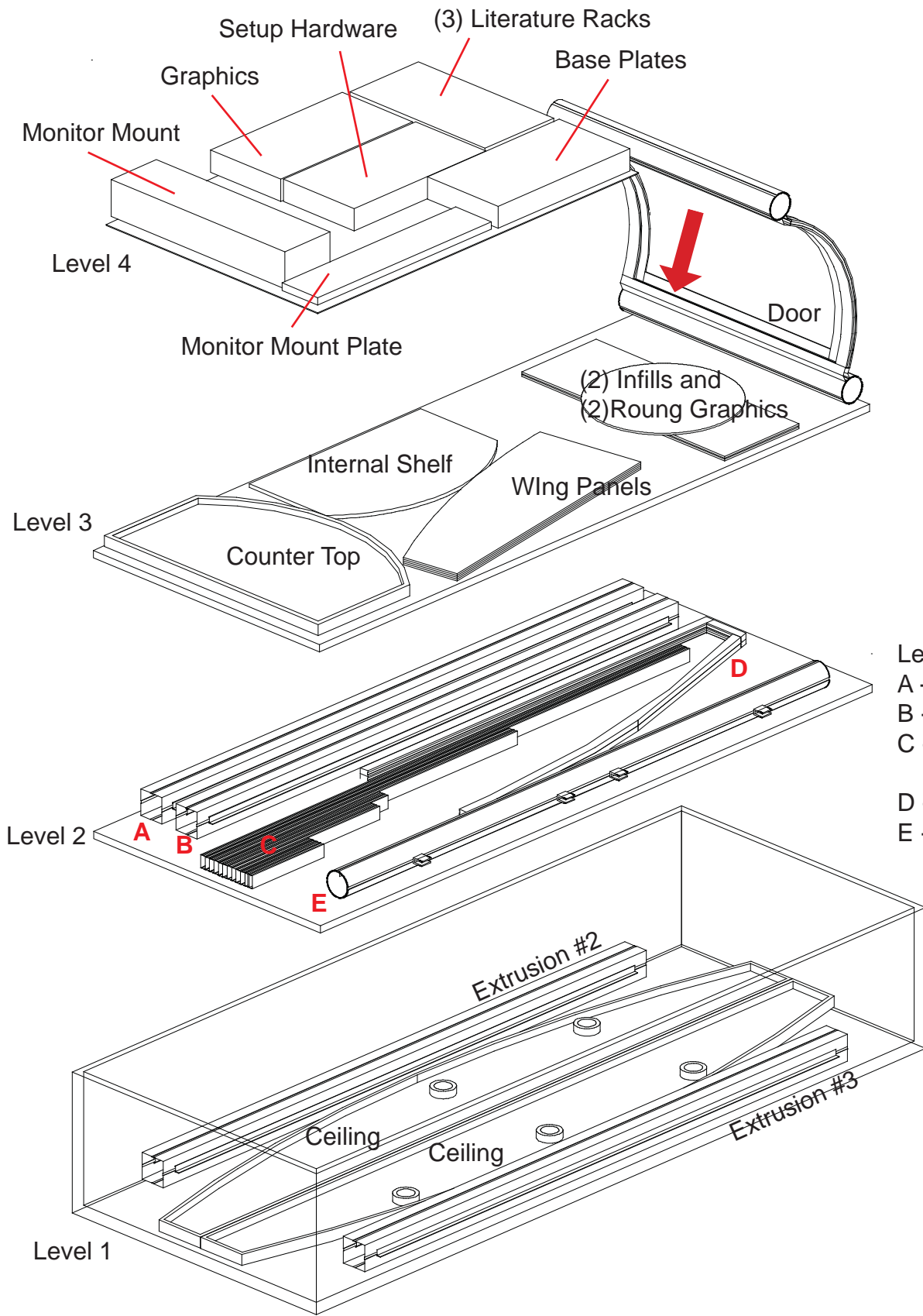


Graphic Attachment

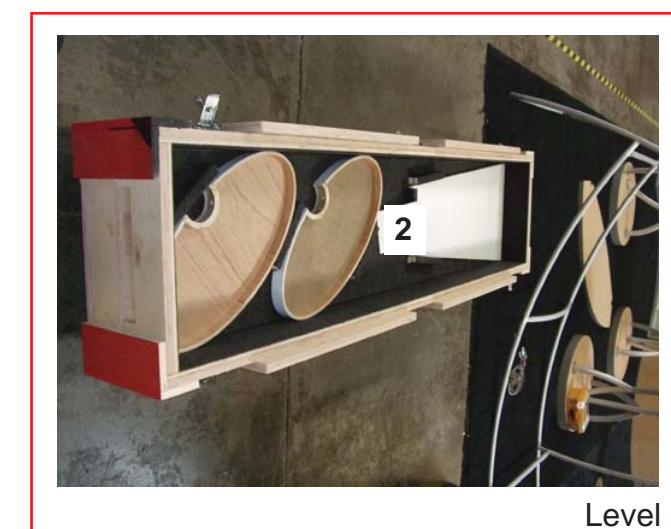
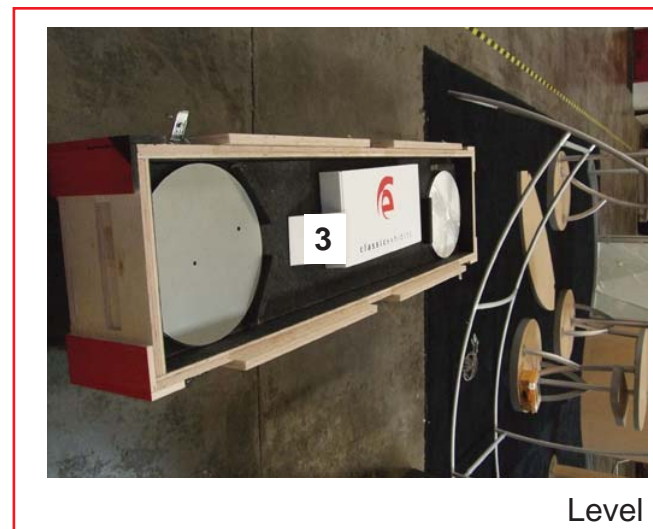
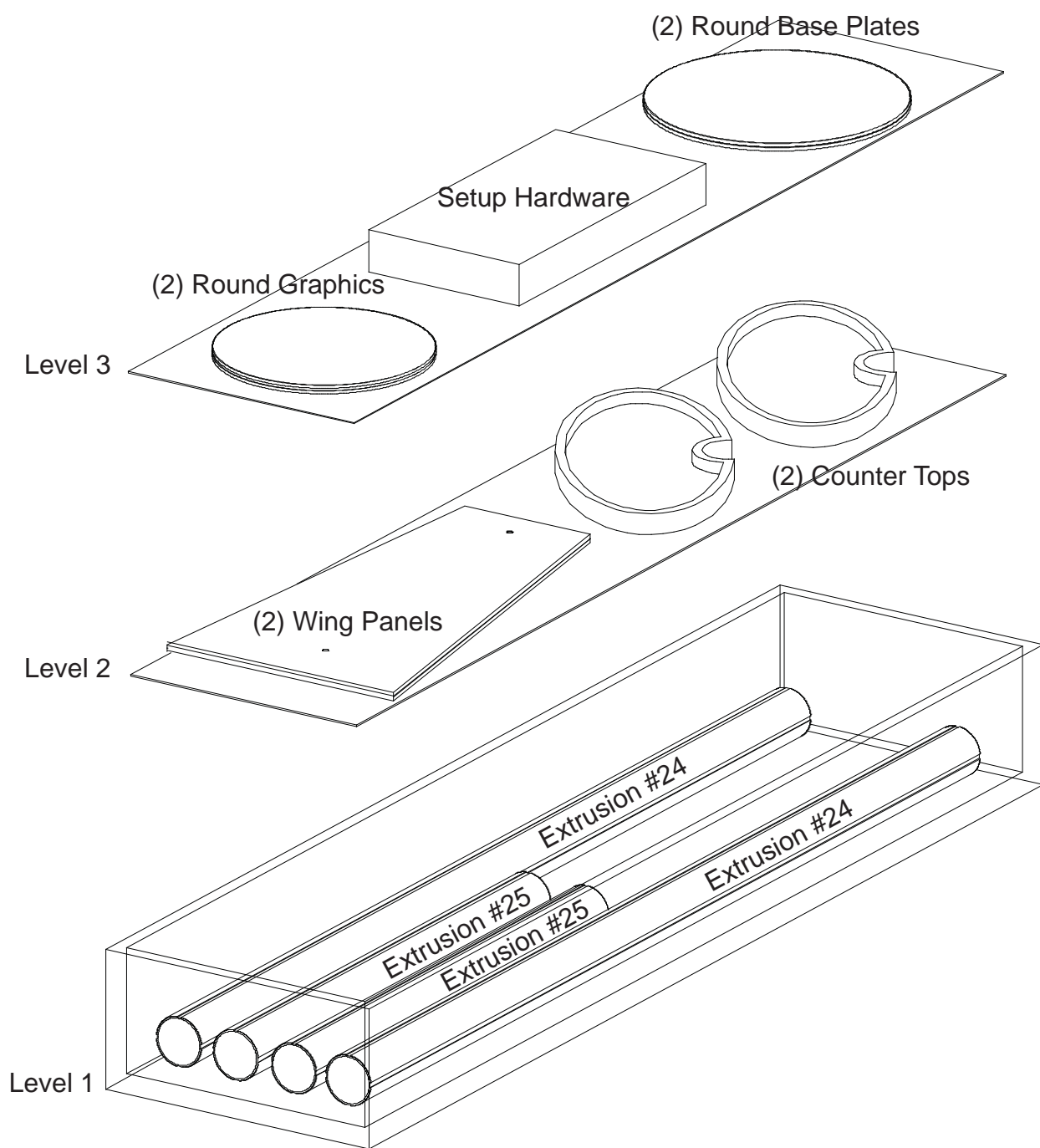
Slide connector on back of standoff barrels into groove of extrusion and twist to secure in place. Secure graphic to standoffs using screw caps.



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