

With Hanging Product Frame

WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

# visionary™ IDESIGNS

## Using Your Setup Instructions

The Visionary Designs Setup Instructions are created specifically for your configuration. They are laid out sequentially, including an exploded view of the entire display, and then a logical series of detailed steps to assemble the main structure and components. We encourage you to study the instructions **before** attempting to assemble your exhibit.

Each page reminds you to tighten the setscrews after disassembling your exhibit to prevent loss of the locks and setscrews (see below in RED). This is **VERY IMPORTANT**.

## Cleaning and Packing Your Display

- 1) Use care when cleaning aluminum extrusion or acrylic inserts. Use only non-abrasive cleaners.
- 2) When cleaning laminate inserts or countertops, use mild cleansers and a soft material such as cotton.
- 3) Keep all display components away from extreme heat and long exposure to sunlight to avoid warping and fading.
- 4) Retain all packing material. It will make re-packing much easier and will reduce the likelihood of shipping damage.



**The Tool**

Most Visionary Designs exhibits can be assembled with the supplied Hex Key Tool. Occasionally, a flat head screwdriver may be required.



Detail A

**Typical Connection**



**Typical Connection (cont'd)**

Most horizontal extrusion connections have a patented expandable lock. This lock inserts into the groove of an opposing extrusion. Tightening the lock with the Hex Key Tool expands the lock and creates a strong positive connection.



Detail B

**Numbered Label**

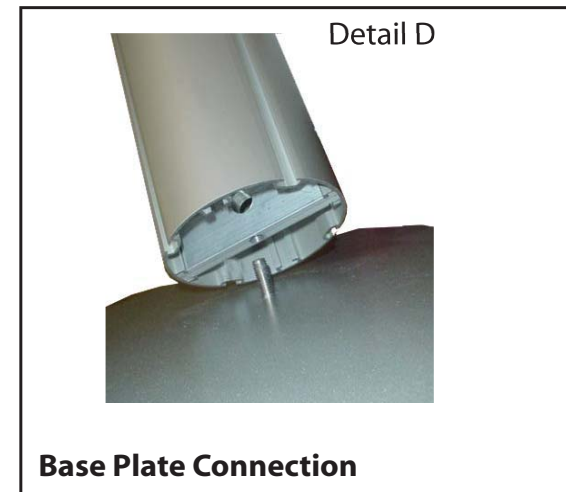
Each extrusion contains a numbered label which corresponds with setup instructions. The label is located within a groove of the extrusion (when possible). With Visionary Designs the labels contain Black numbers unless otherwise specified.



Detail C

**Horizontal Inline Connection** (remove only one setscrew)

Remove only (1) setscrew when disassembling. Replace setscrew in extrusion after assembling it. Before packing, replace setscrew in extrusion to avoid losing it.



Detail D

**Base Plate Connection**

Attach base plate to round or square vertical extrusion using the bolt provided. Be careful not to strip the threads.



Detail E

**Vertical Connection**  
(remove only two setscrews)

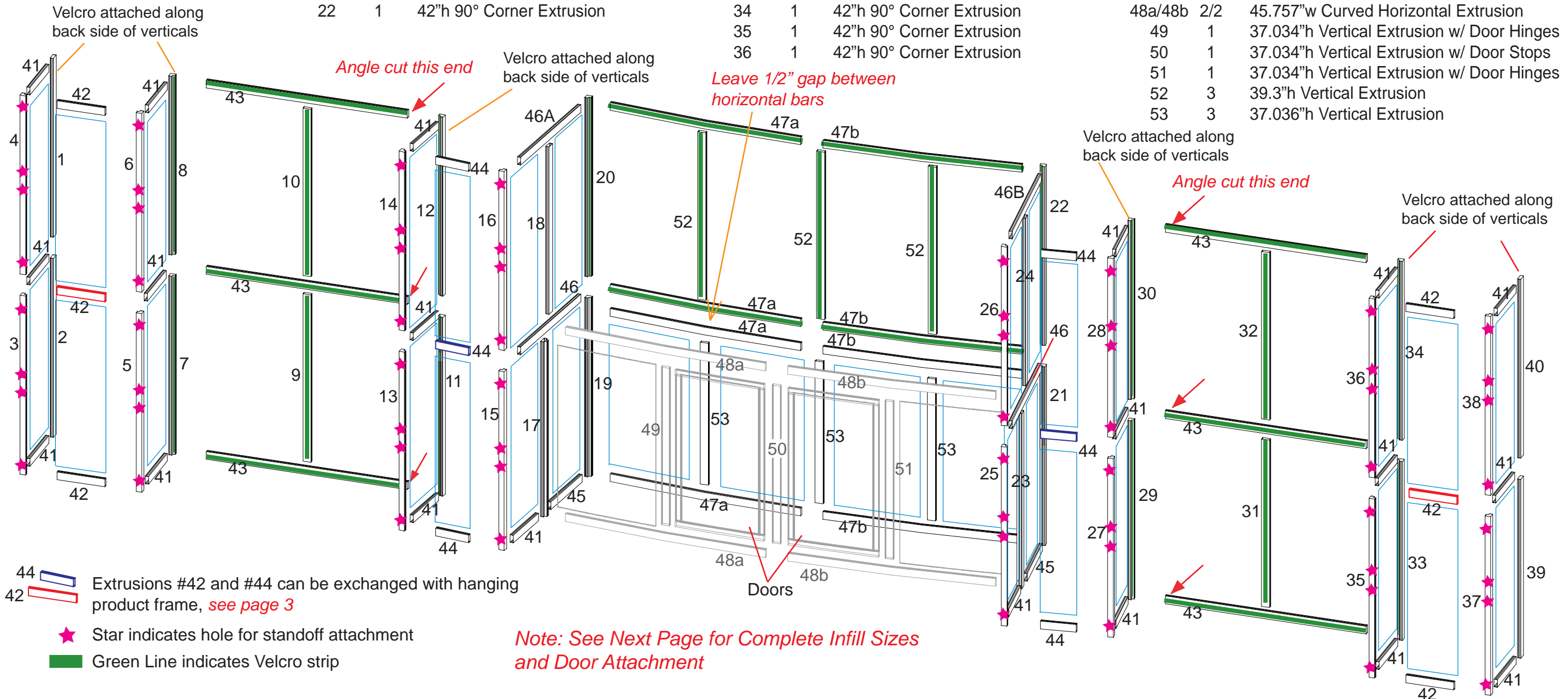
When vertical extrusions are packed in portable cases rather than crates or tubs, they must be broken down into smaller sections which then require assembly.

Remove only (2) setscrews when disassembling. Replace setscrews in extrusion after assembling it. Before packing, replace setscrews in extrusion to avoid losing them.

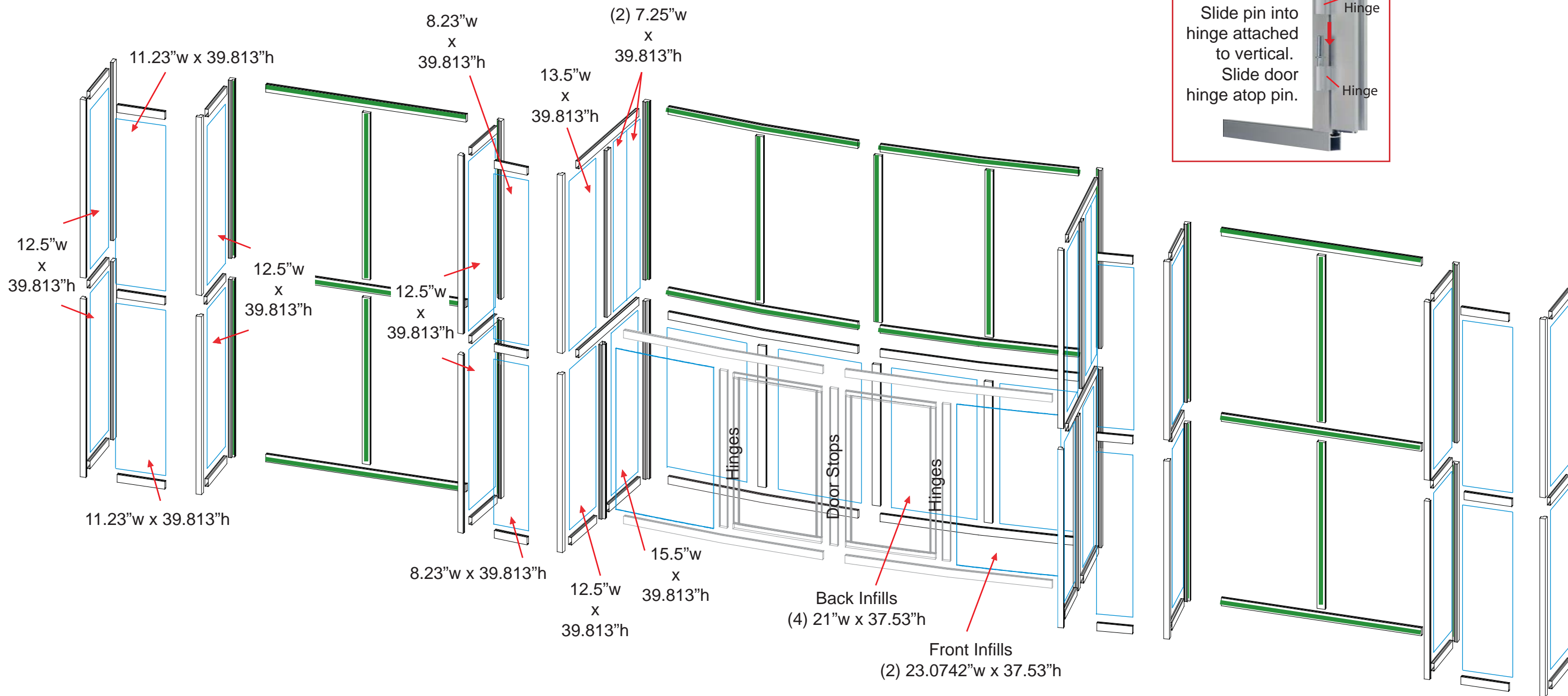
**WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING**

866.652.2100

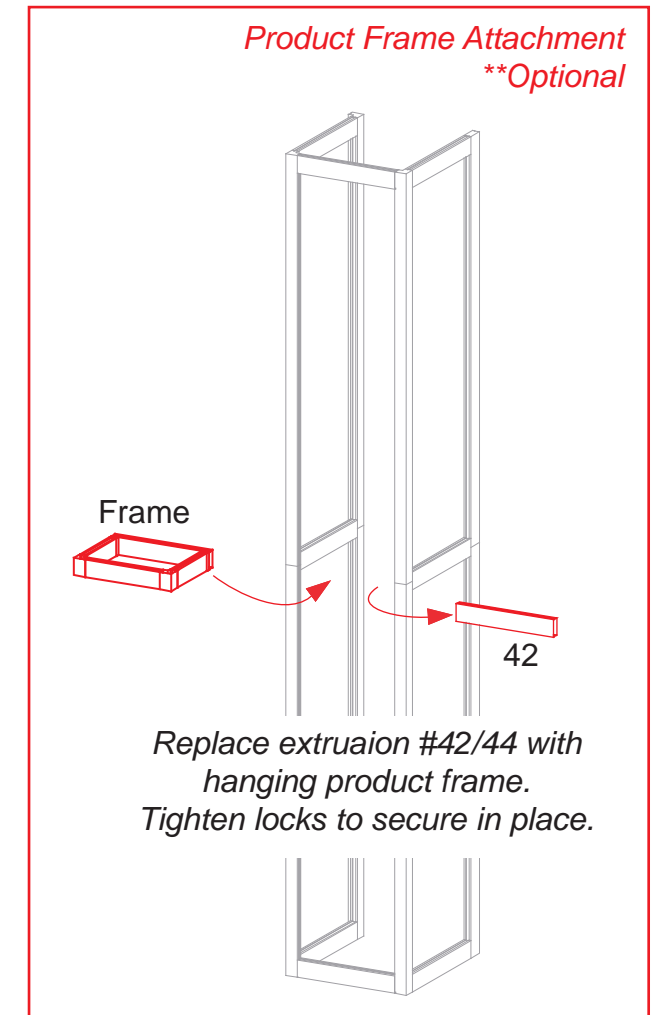
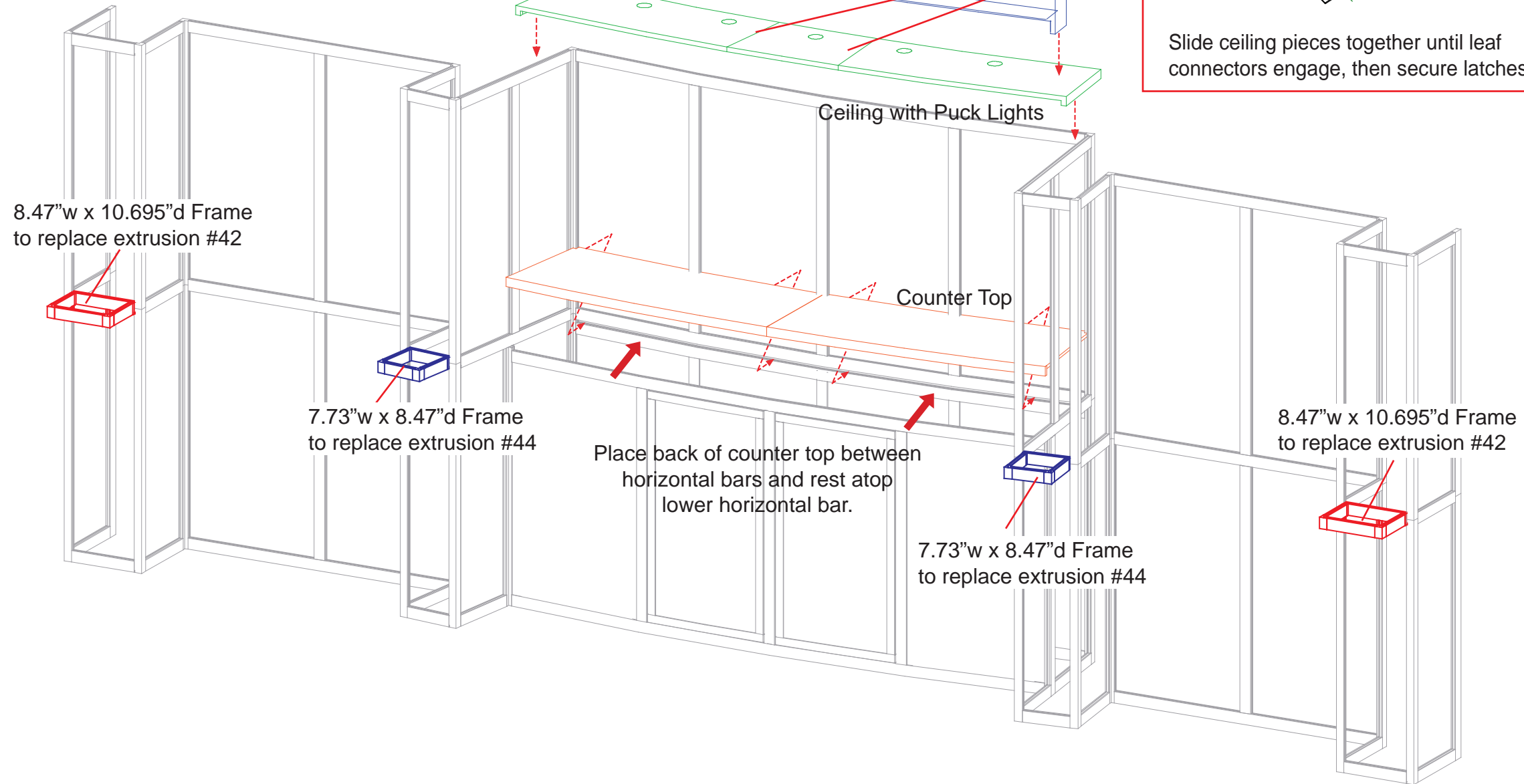
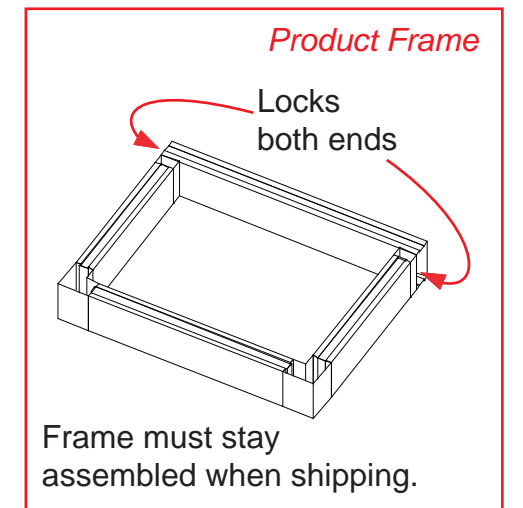
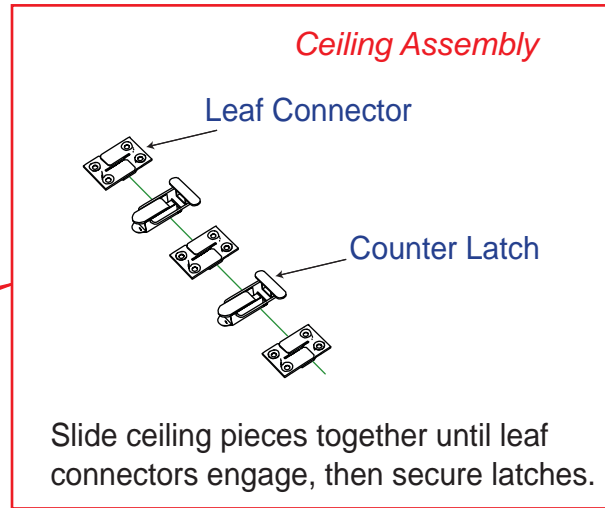
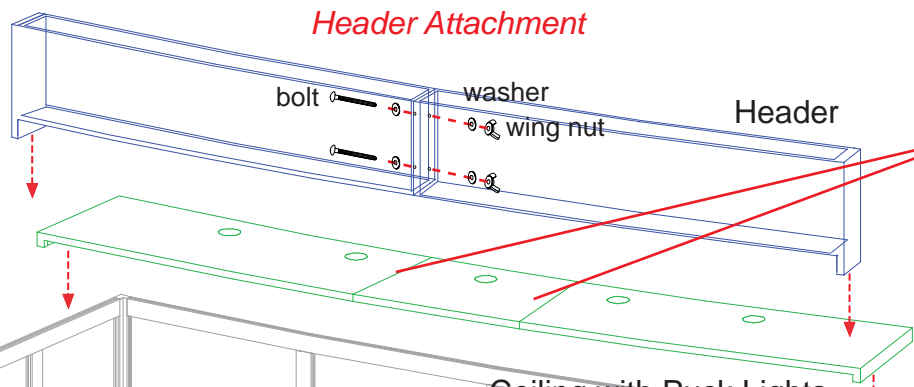
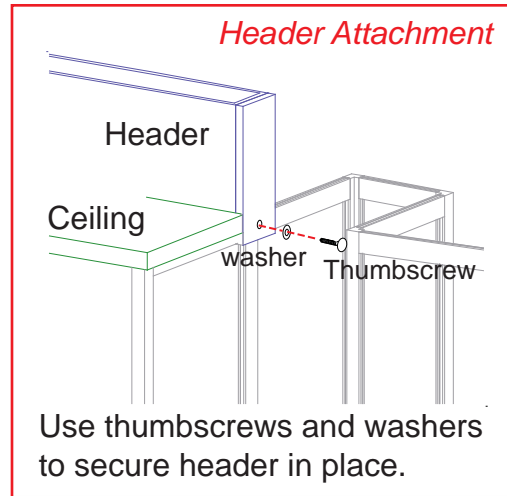
Item	Qty.	Description	Item	Qty.	Description	Item	Qty.	Description	Item	Qty.	Description
1	1	42" h Vertical Extrusion	11	1	42" h 90° Corner Extrusion	23	1	41.104" h 3-Way Connector Extrusion	37	1	42" h 90° Corner Extrusion
2	1	42" h Vertical Extrusion	12	1	42" h 90° Corner Extrusion	24	1	39.313" h Vertical Extrusion	38	1	42" h 90° Corner Extrusion
3	1	42" h 90° Corner Extrusion	13	1	42" h 90° Corner Extrusion	25	1	42" h 90° Corner Extrusion	39	1	42" h Vertical Extrusion
4	1	42" h 90° Corner Extrusion	14	1	42" h 90° Corner Extrusion	26	1	42" h 90° Corner Extrusion	40	1	42" h Vertical Extrusion
5	1	42" h 90° Corner Extrusion	15	1	42" h 90° Corner Extrusion	27	1	42" h 90° Corner Extrusion	41	22	12" w Horizontal Extrusion
6	1	42" h 90° Corner Extrusion	16	1	42" h 90° Corner Extrusion	28	1	42" h 90° Corner Extrusion	42	6	10.695" w Horizontal Extrusion
7	1	42" h 90° Corner Extrusion	17	1	41.104" h 3-Way Connector Extrusion	29	1	42" h 90° Corner Extrusion	43	6	45" w Horizontal Extrusion
8	1	42" h 90° Corner Extrusion	18	1	39.313" h Vertical Extrusion	30	1	42" h 90° Corner Extrusion	44	6	7.73" w Horizontal Extrusion
9	1	39.313" h Vertical Extrusion	19	1	42" h 90° Corner Extrusion	31	1	42" h 90° Corner Extrusion	45	2	15" w Horizontal Extrusion
10	1	39.313" h Vertical Extrusion	20	1	42" h 90° Corner Extrusion	32	1	42" h 90° Corner Extrusion	46	4	28.791" w Horizontal Extrusion
			21	1	42" h 90° Corner Extrusion	33	1	42" h 90° Corner Extrusion	47a/47b	4/4	43.65" w Curved Horizontal Extrusion
			22	1	42" h 90° Corner Extrusion	34	1	42" h 90° Corner Extrusion	48a/48b	2/2	45.757" w Curved Horizontal Extrusion
						35	1	42" h 90° Corner Extrusion	49	1	37.034" h Vertical Extrusion w/ Door Hinges
						36	1	42" h 90° Corner Extrusion	50	1	37.034" h Vertical Extrusion w/ Door Stops
									51	1	37.034" h Vertical Extrusion w/ Door Hinges
									52	3	39.3" h Vertical Extrusion
									53	3	37.036" h Vertical Extrusion



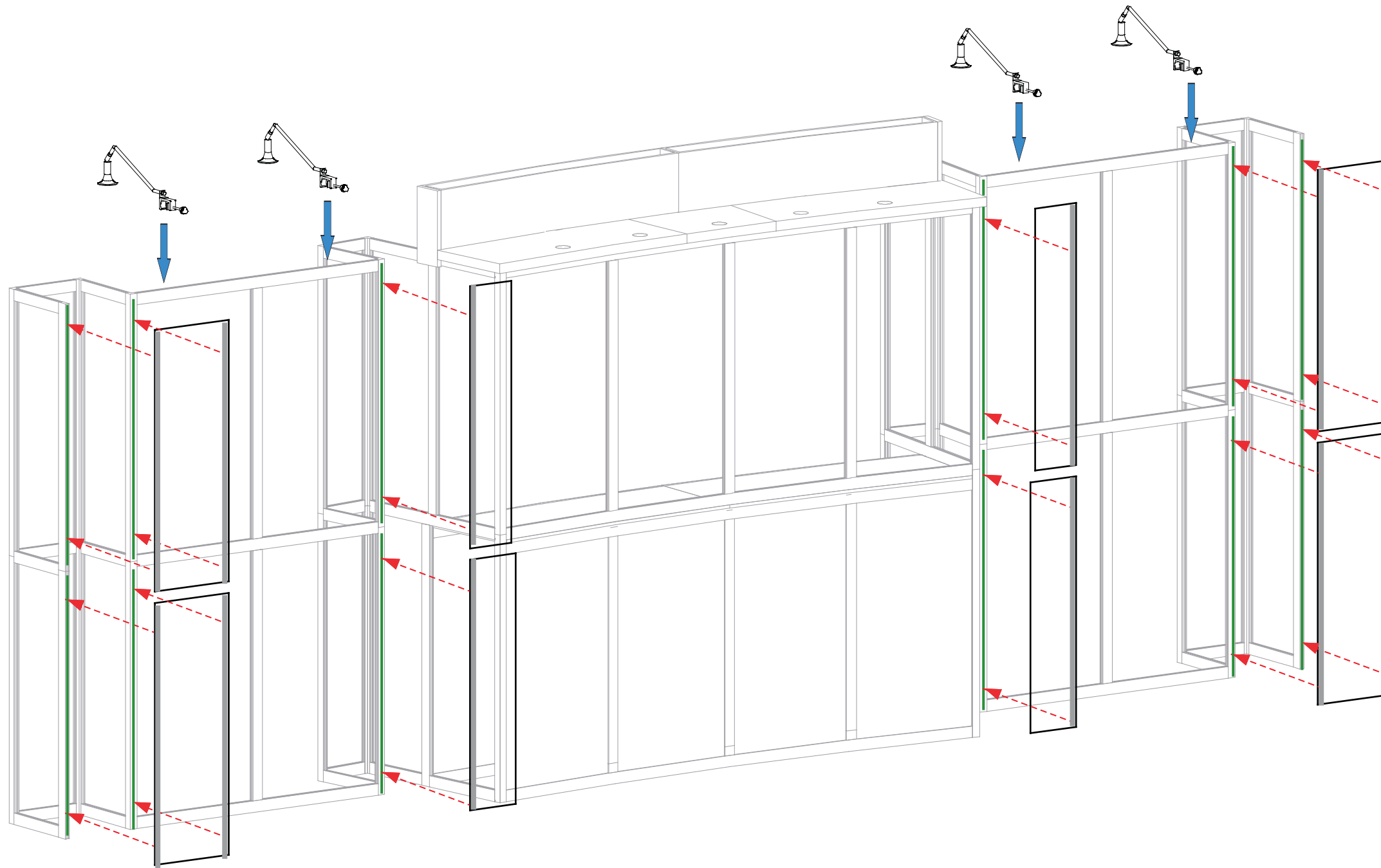
**WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING**



WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING



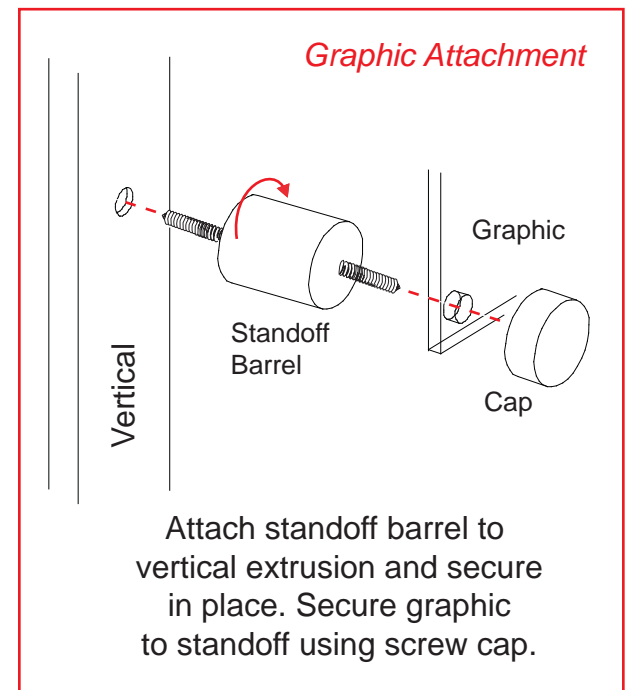
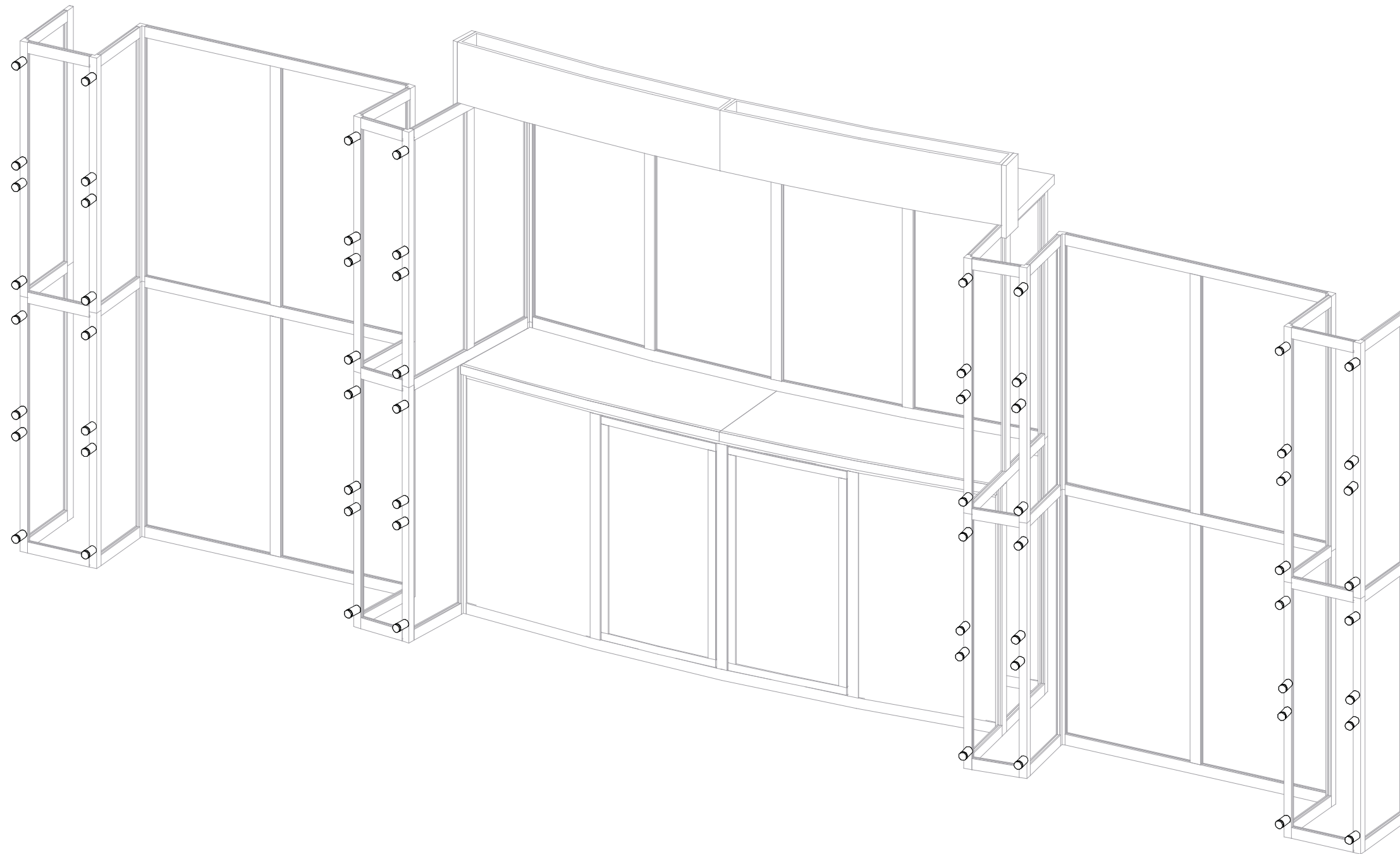
WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING



**Light Attachment**  
Attach Lights to Backwall where desired and tighten in place.

Velcro fluorescent light to panel as shown.

WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

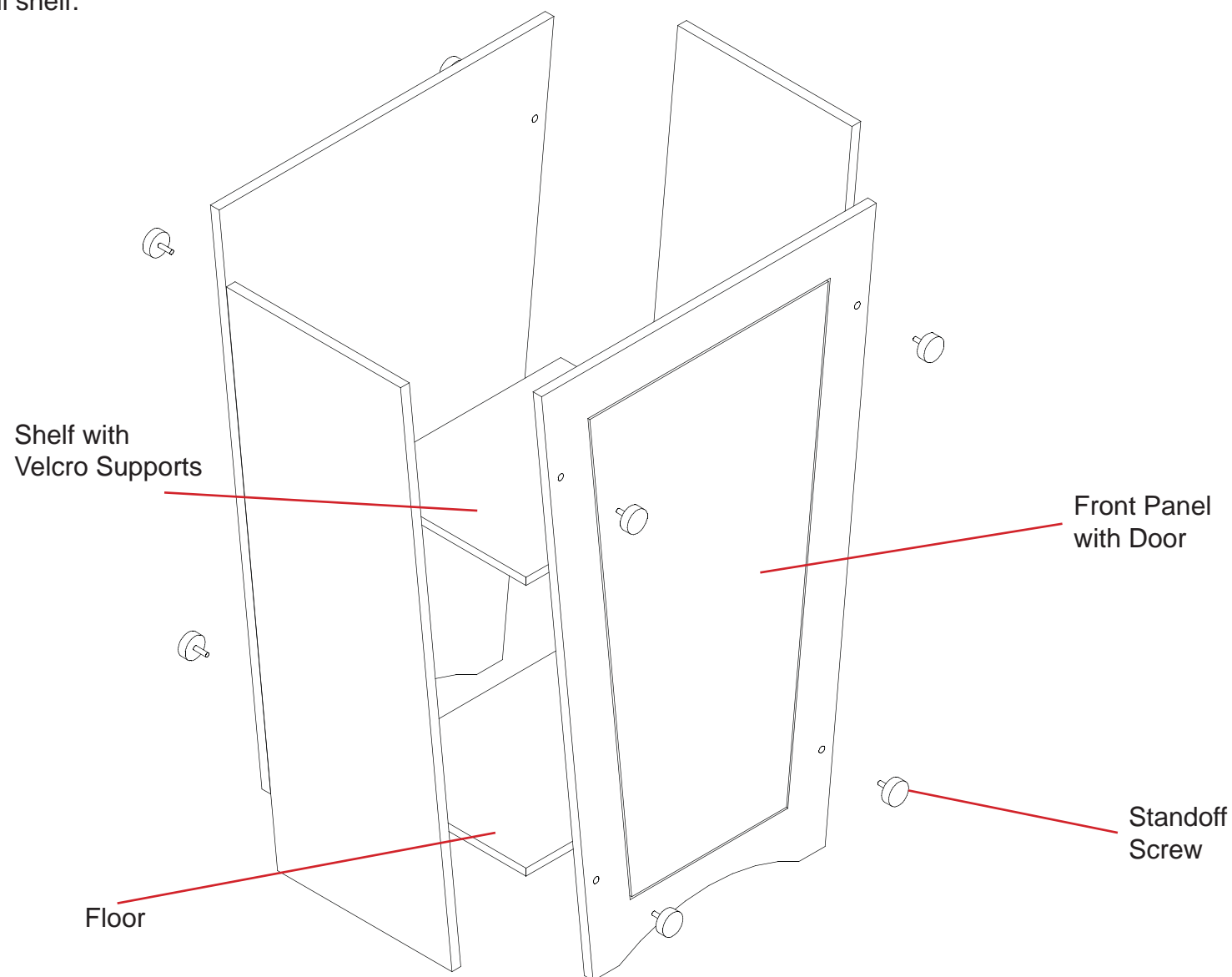
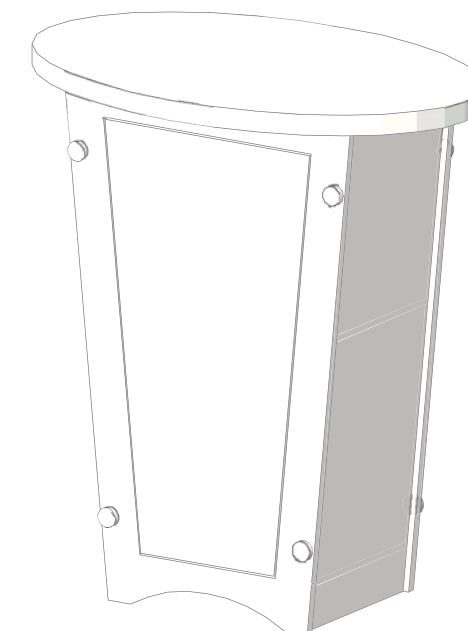


**WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING**

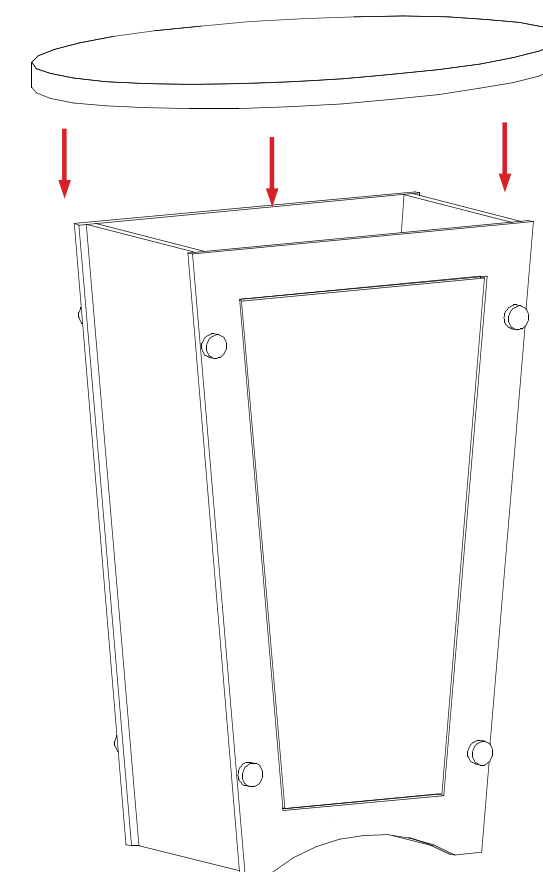
866.652.2100

Setup Instructions:

- A) Use standoff screws to secure the front panel with door and back panel of the pedestal to the side panels.
- B) After assembling front, back, and side panels, slide floor into the bottom of the pedestal. The floor will sit on pins on the inside of the side panels.
- C) After floor is in place, use velcro attachments to install shelf.



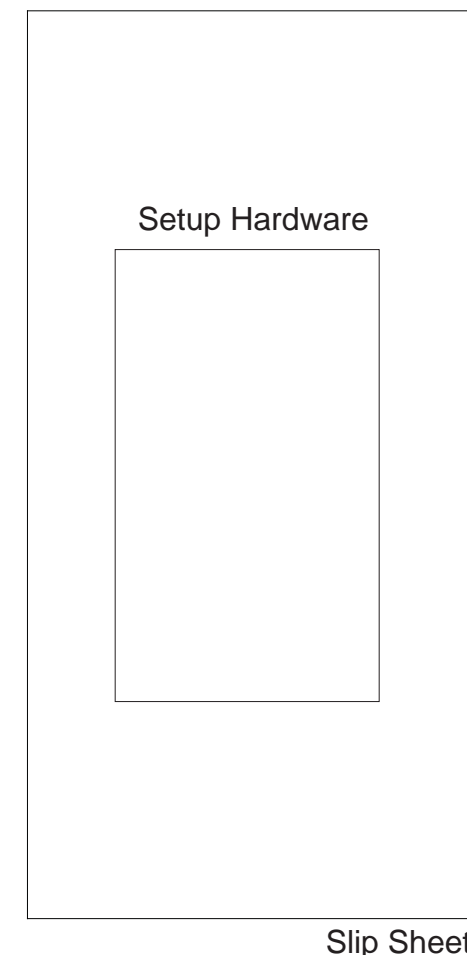
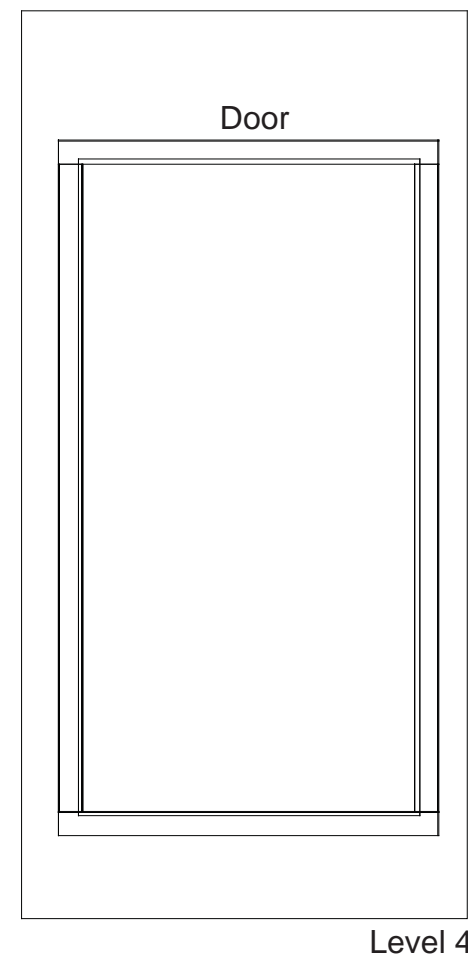
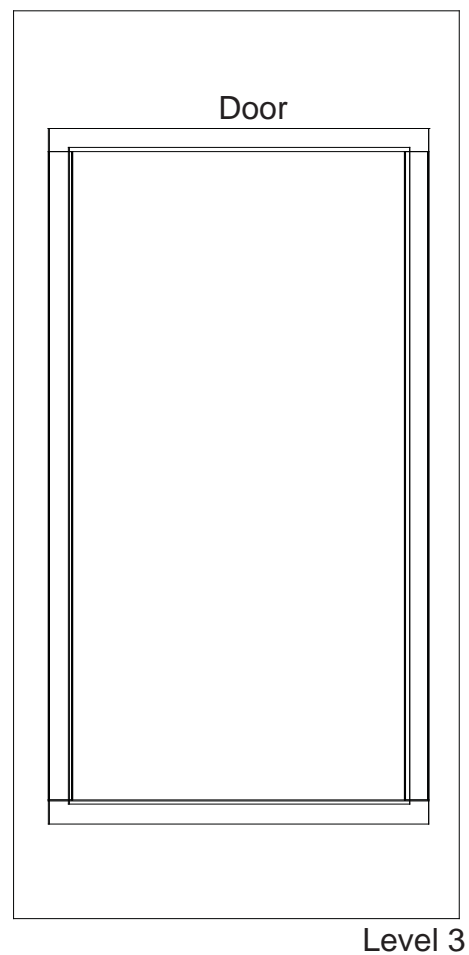
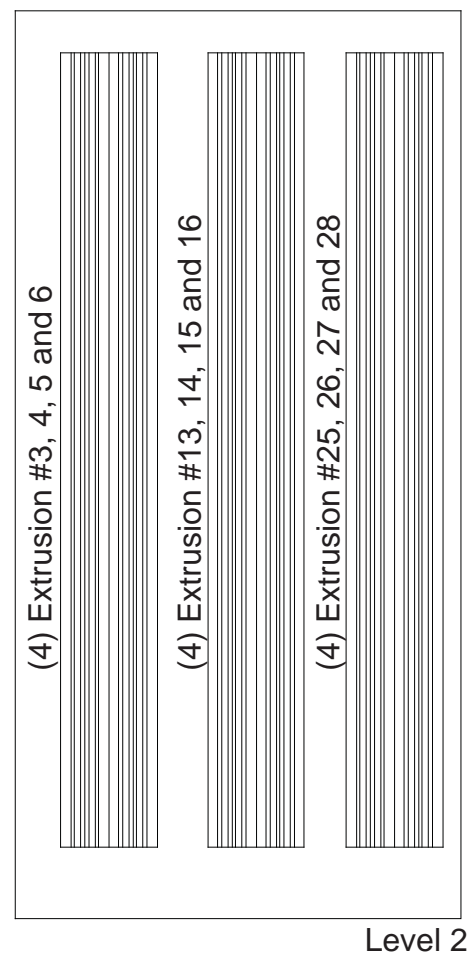
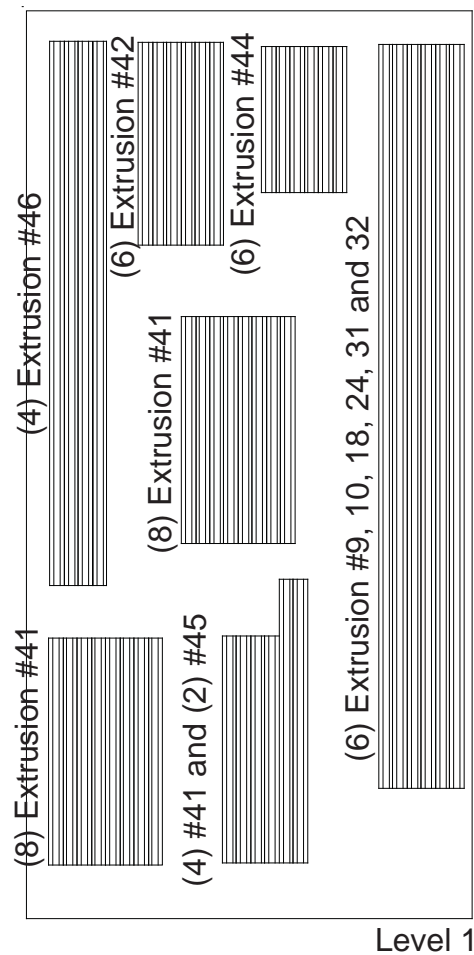
Attach the oval counter top to the pedestal base.



**WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING**

Case #1

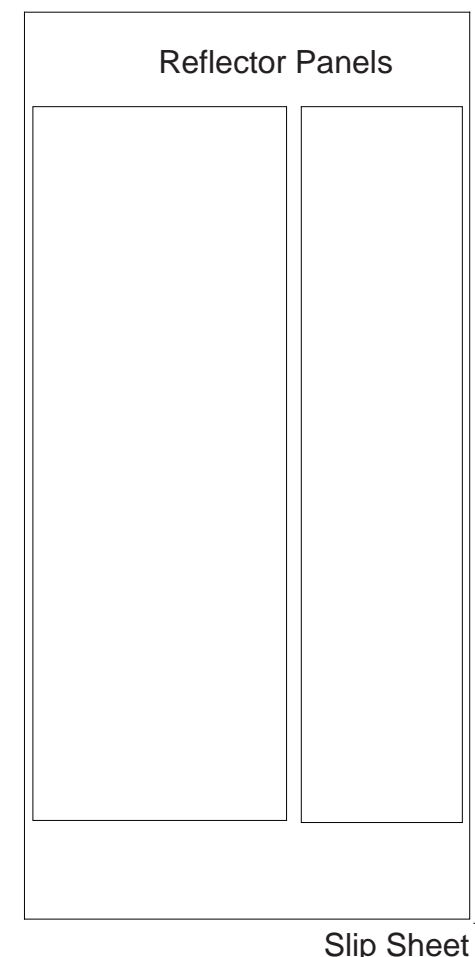
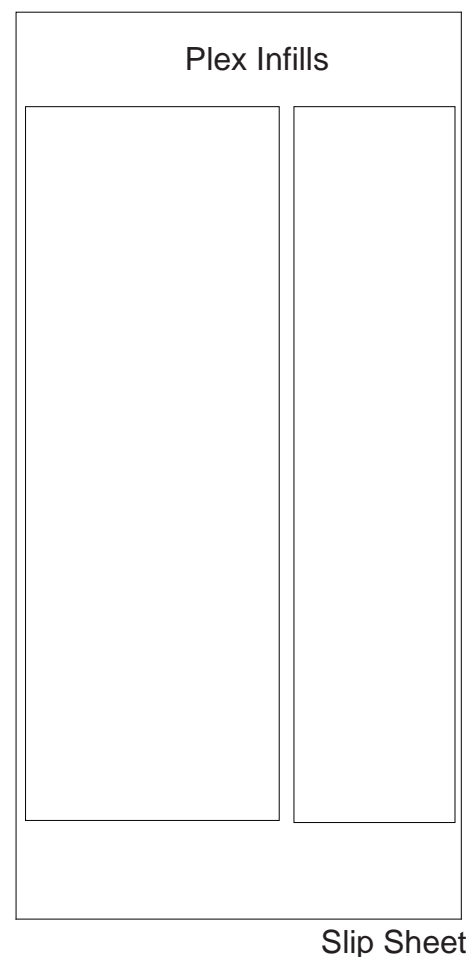
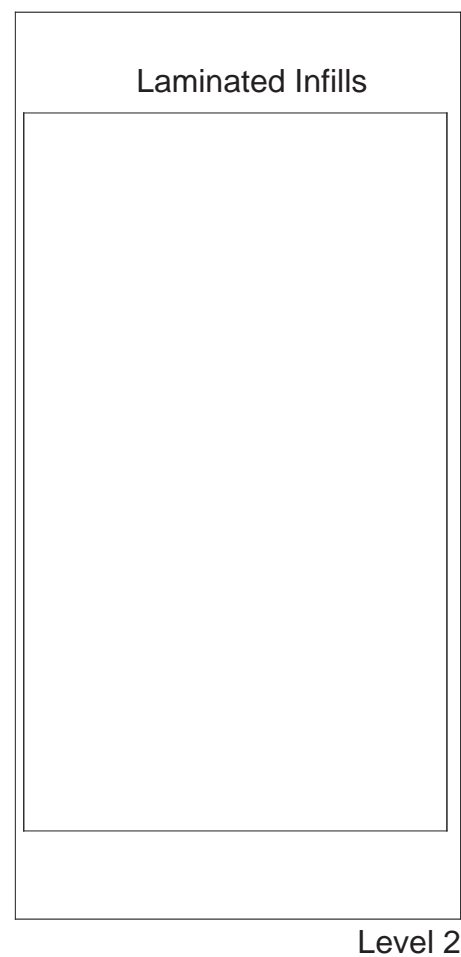
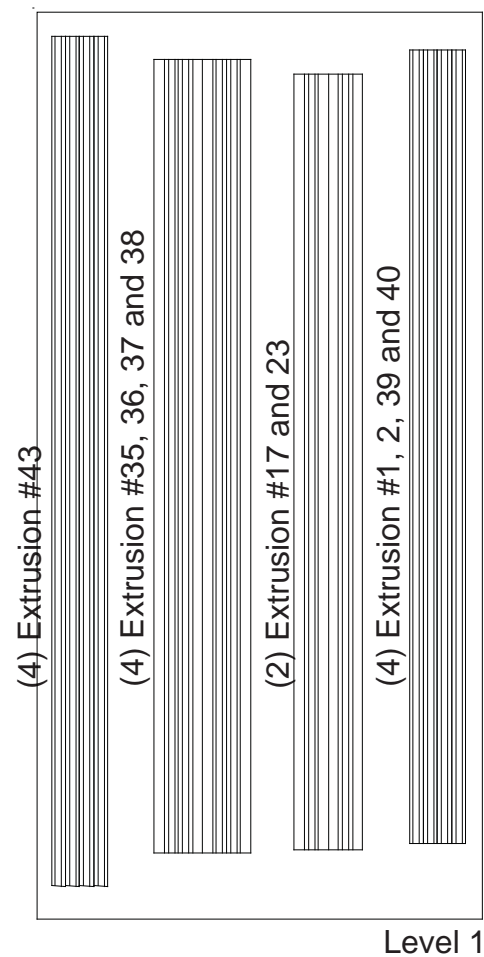
Top View of Each Level



WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

Case #2

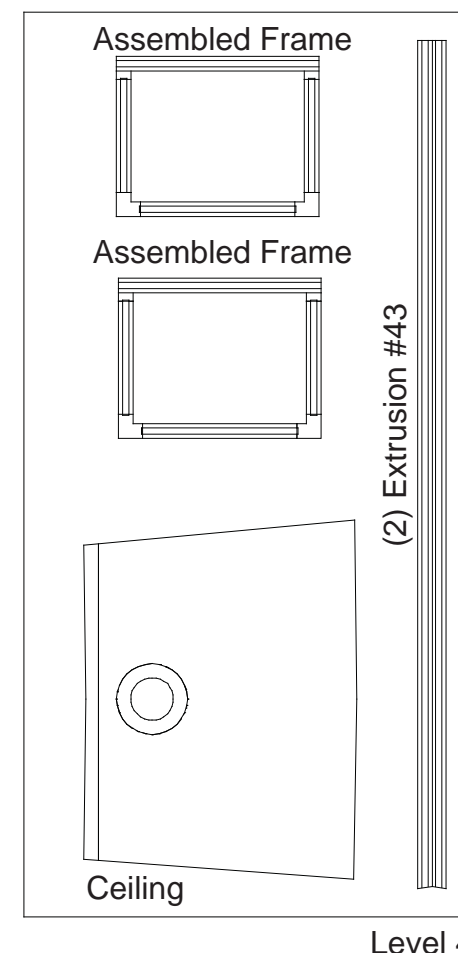
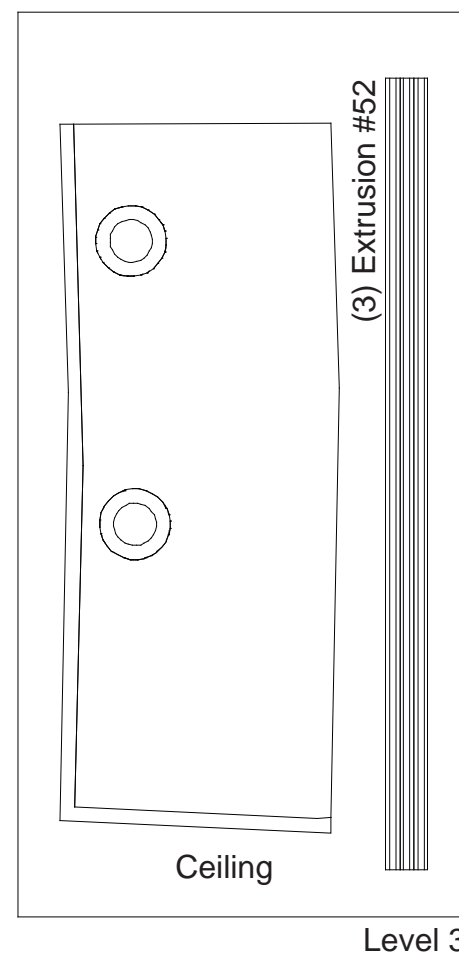
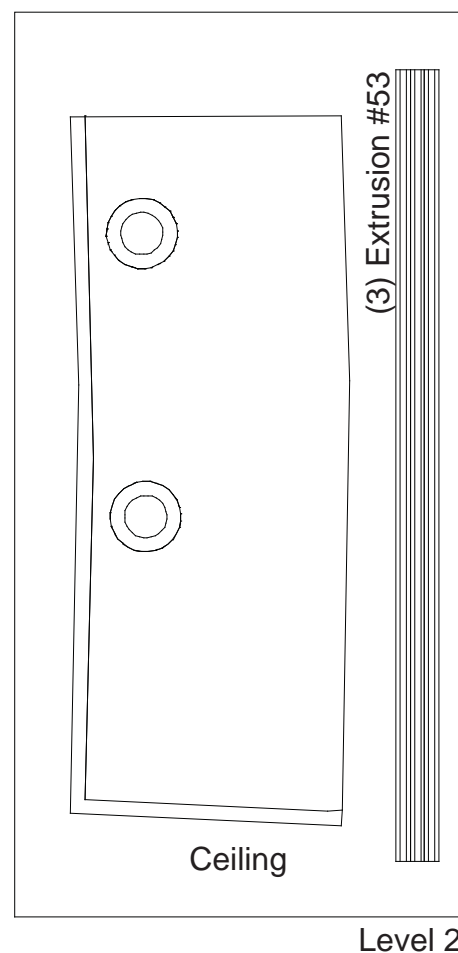
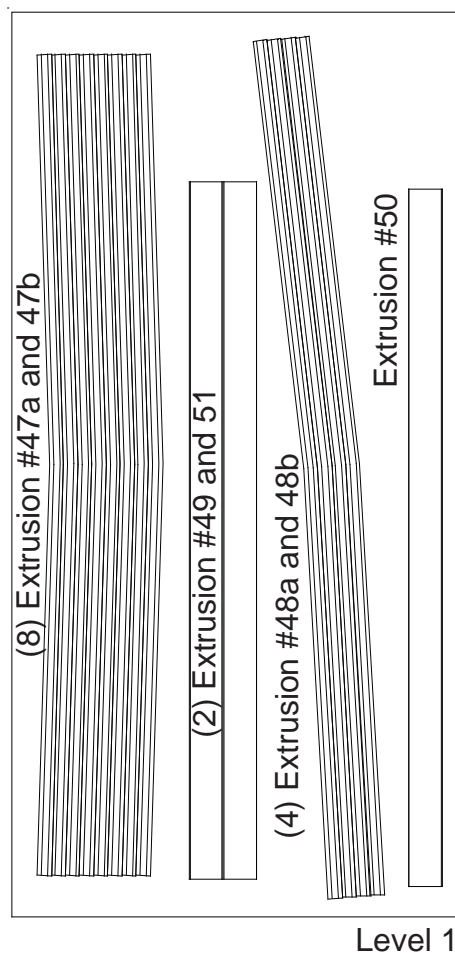
Top View of Each Level



WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

Case #3

Top View of Each Level

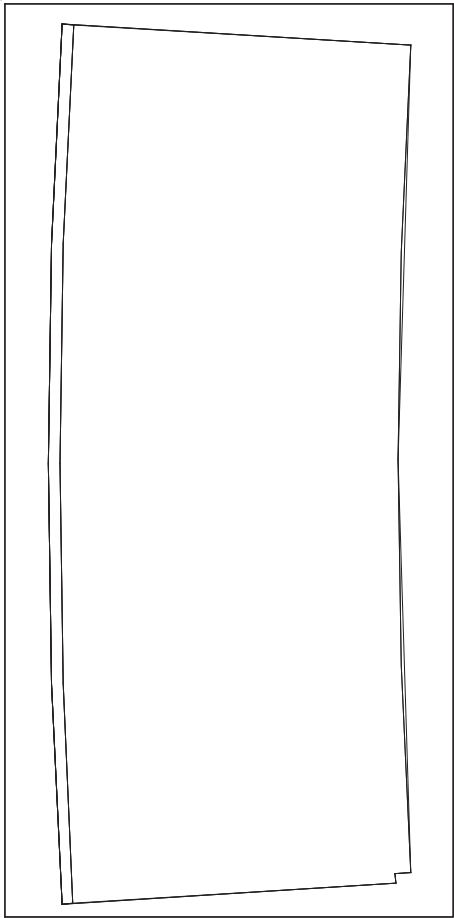


WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

Case #4

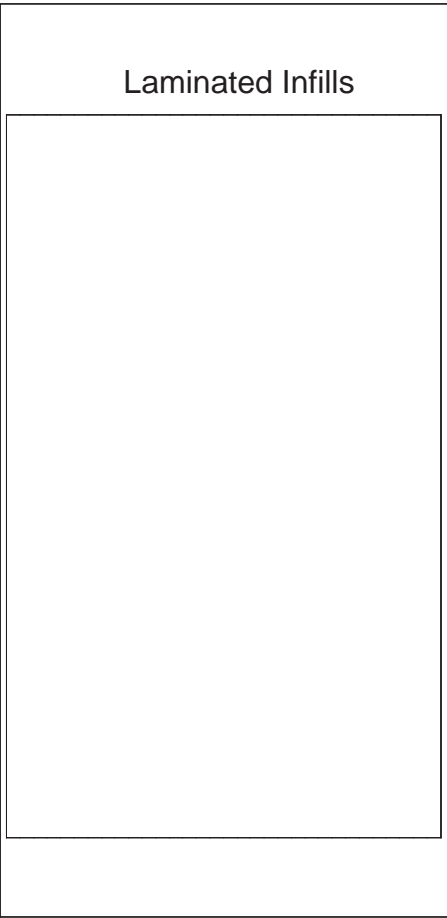
Top View of Each Level

Counter Top



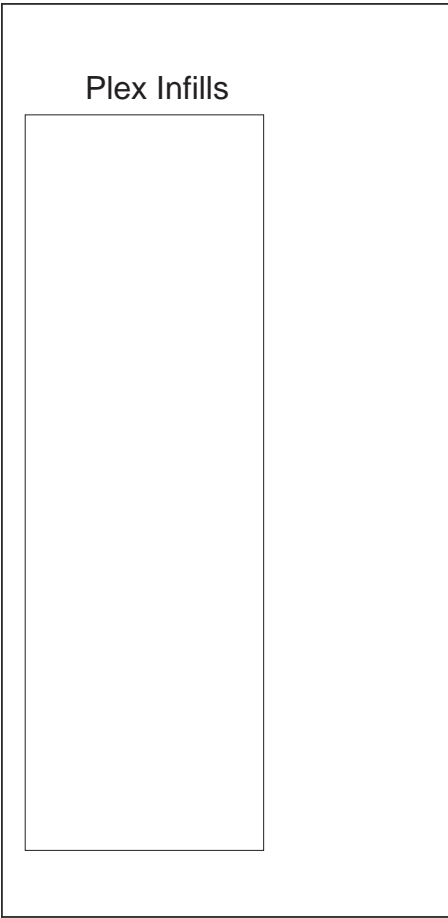
Level 1

Laminated Infills



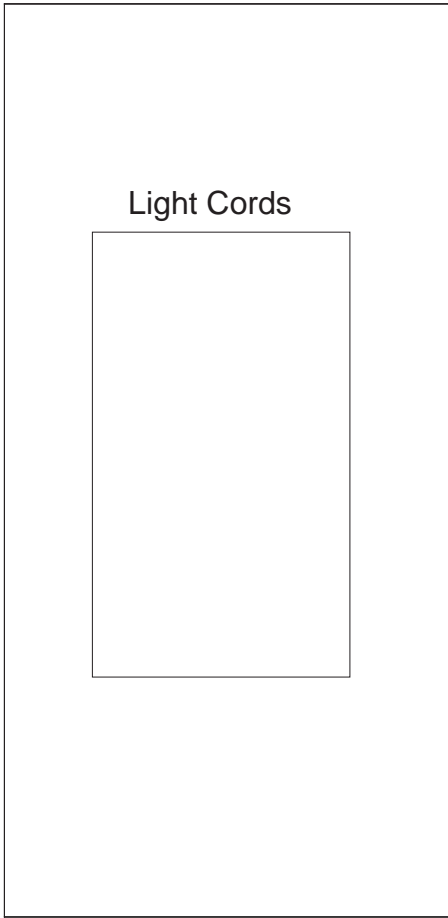
Level 2

Plex Infills



Slip Sheet

Light Cords

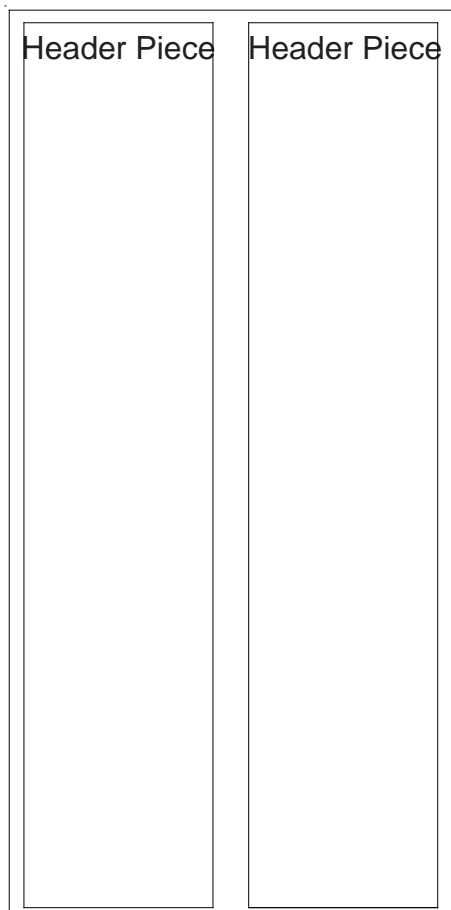


Slip Sheet

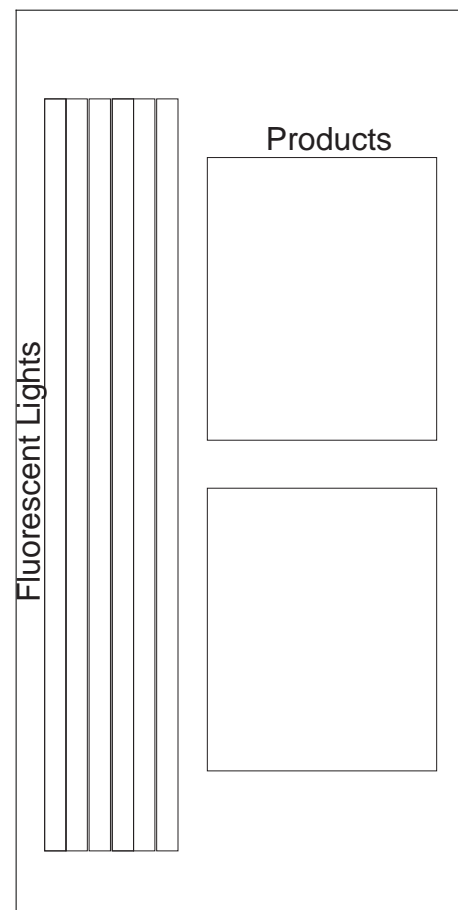
WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

Case #5

Top View of Each Level



Level 1

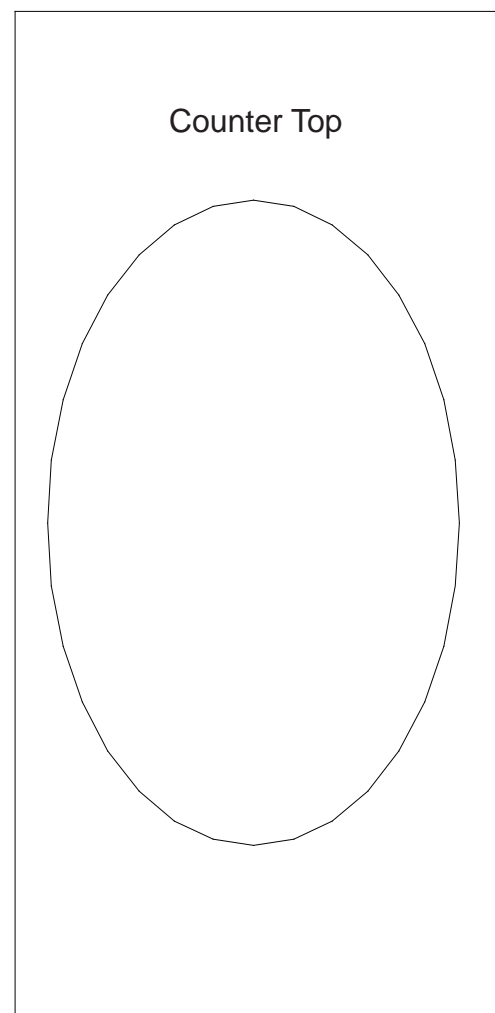


Slip Sheet

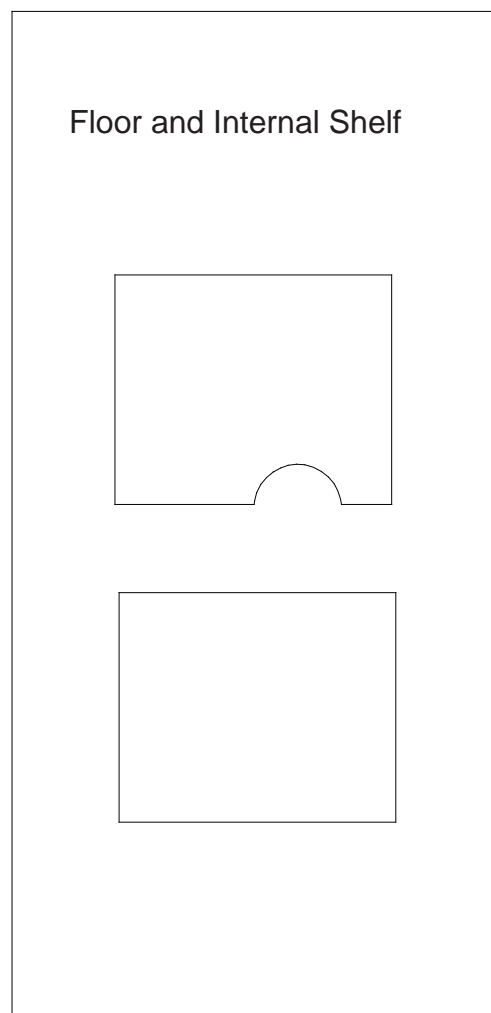
WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

Case #6

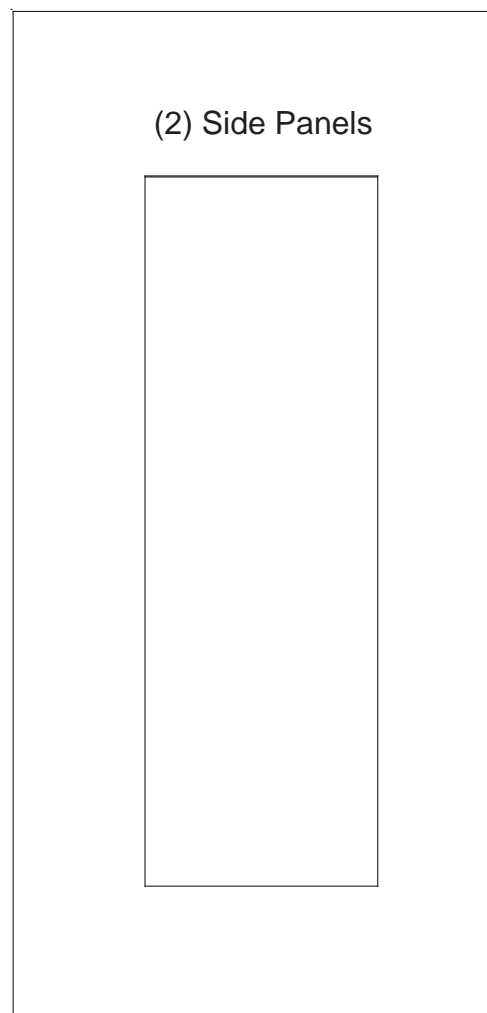
Top View of Each Level



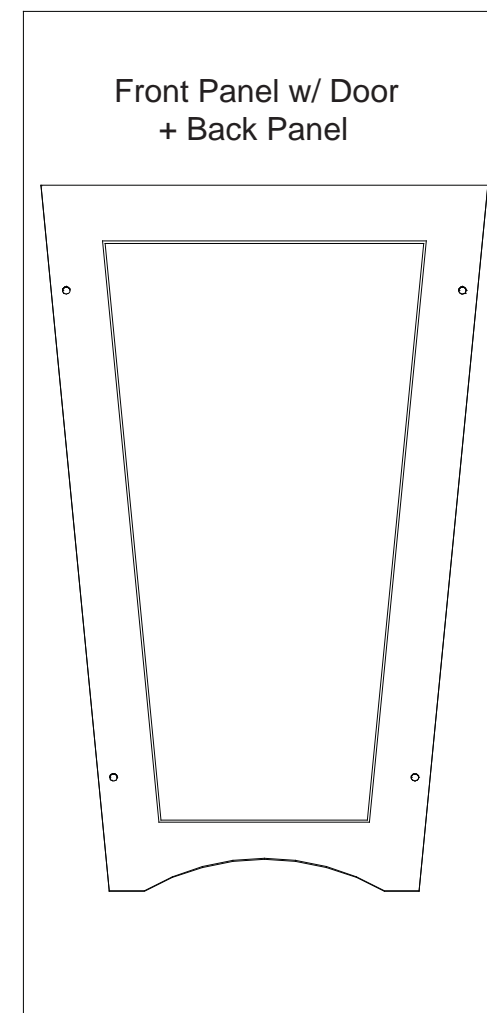
Level 1



Level 2



Level 3

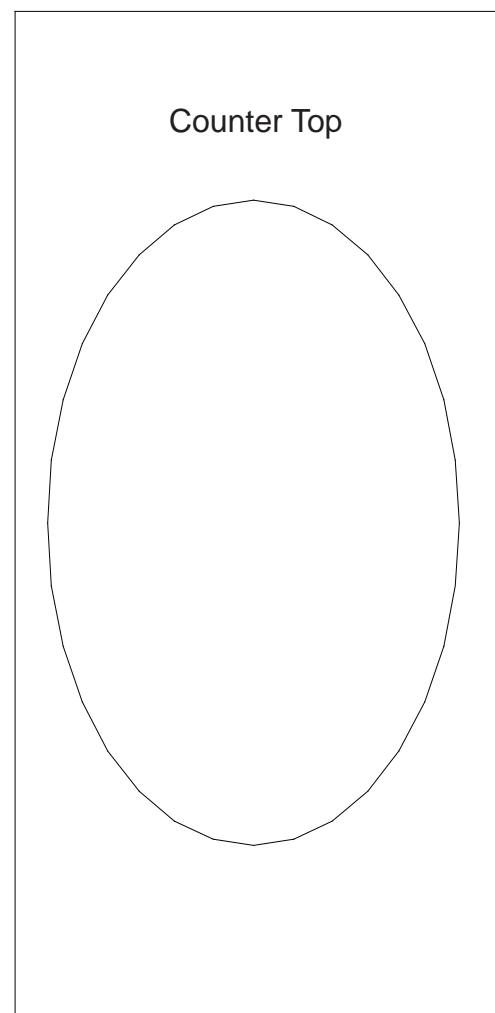


Level 4

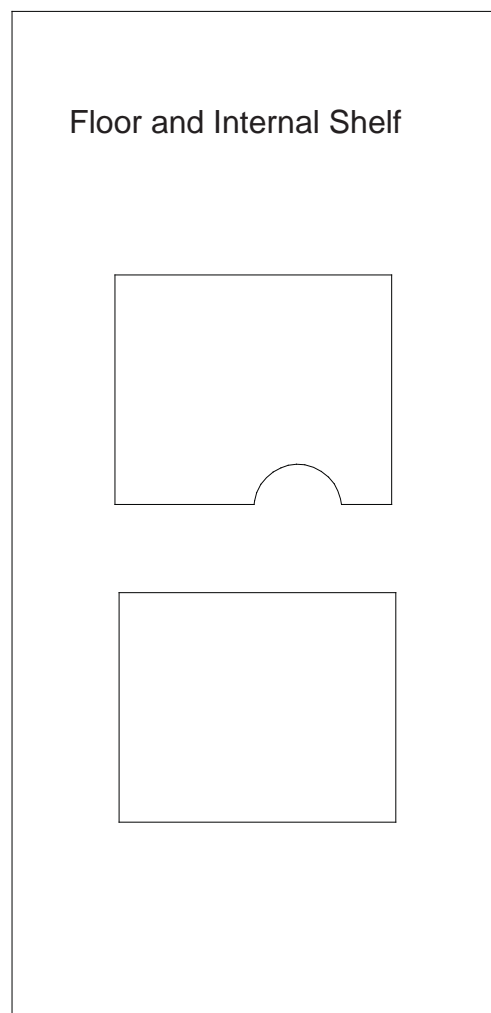
WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

Case #7

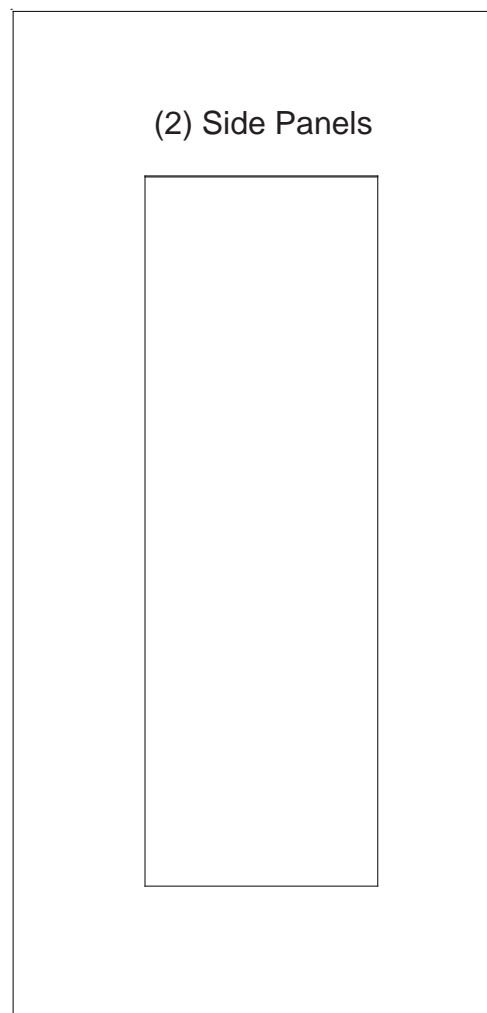
Top View of Each Level



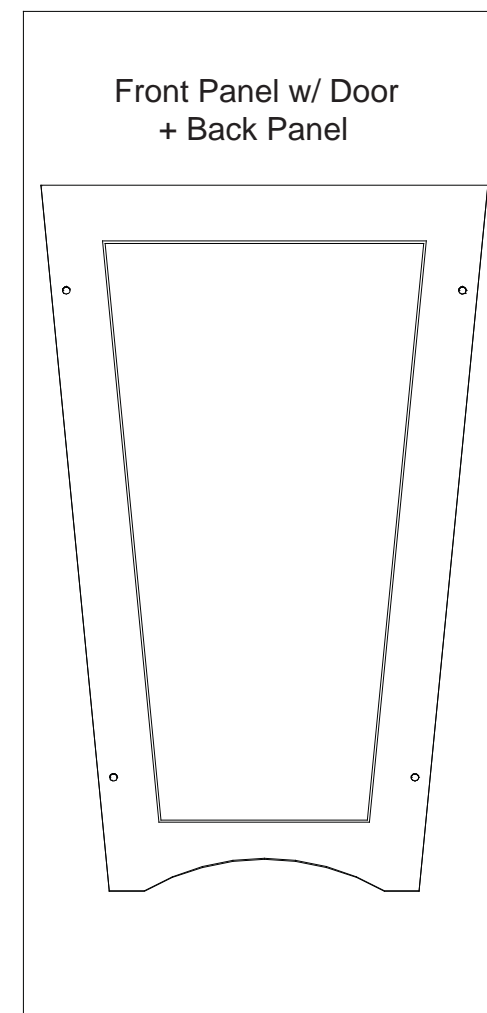
Level 1



Level 2



Level 3



Level 4

WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING