

WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

visionary™ IDESIGNS

Using Your Setup Instructions

The Visionary Designs Setup Instructions are created specifically for your configuration. They are laid out sequentially, including an exploded view of the entire display, and then a logical series of detailed steps to assemble the main structure and components. We encourage you to study the instructions **before** attempting to assemble your exhibit.

Each page reminds you to tighten the setscrews after disassembling your exhibit to prevent loss of the locks and setscrews (see below in RED). This is **VERY IMPORTANT**.

Cleaning and Packing Your Display

- 1) Use care when cleaning aluminum extrusion or acrylic inserts. Use only non-abrasive cleaners.
- 2) When cleaning laminate inserts or countertops, use mild cleansers and a soft material such as cotton.
- 3) Keep all display components away from extreme heat and long exposure to sunlight to avoid warping and fading.
- 4) Retain all packing material. It will make re-packing much easier and will reduce the likelihood of shipping damage.



The Tool

Most Visionary Designs exhibits can be assembled with the supplied Hex Key Tool. Occasionally, a flat head screwdriver may be required.

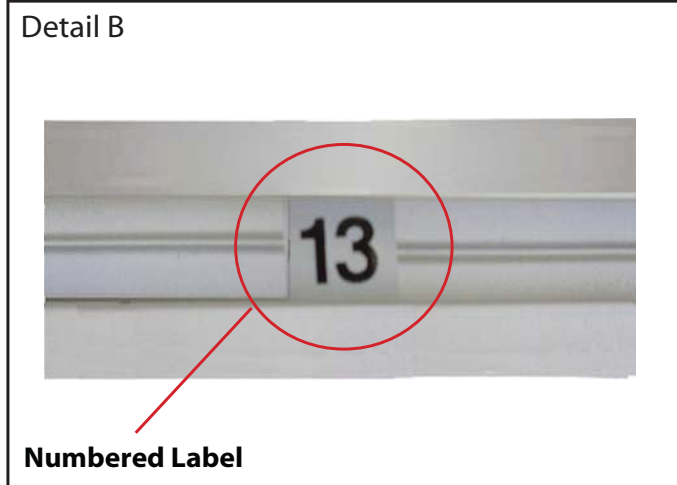


Typical Connection

Most horizontal extrusion connections have a patented expandable lock. This lock inserts into the groove of an opposing extrusion. Tightening the lock with the Hex Key Tool expands the lock and creates a strong positive connection.



Typical Connection (cont'd)



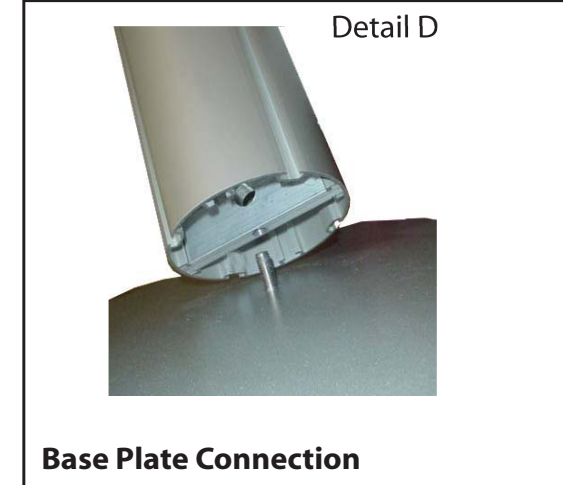
Numbered Label

Each extrusion contains a numbered label which corresponds with setup instructions. The label is located within a groove of the extrusion (when possible). With Visionary Designs the labels contain Black numbers unless otherwise specified.



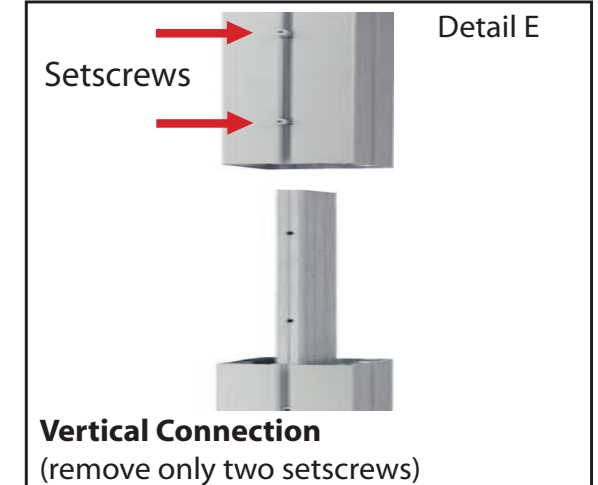
Horizontal Inline Connection (remove only one setscrew)

Remove only (1) setscrew when disassembling. Replace setscrew in extrusion after assembling it. Before packing, replace setscrew in extrusion to avoid losing it.



Base Plate Connection

Attach base plate to round or square vertical extrusion using the bolt provided. Be careful not to strip the threads.



Vertical Connection
(remove only two setscrews)

When vertical extrusions are packed in portable cases rather than crates or tubs, they must be broken down into smaller sections which then require assembly.

Remove only (2) setscrews when disassembling. Replace setscrews in extrusion after assembling it. Before packing, replace setscrews in extrusion to avoid losing them.



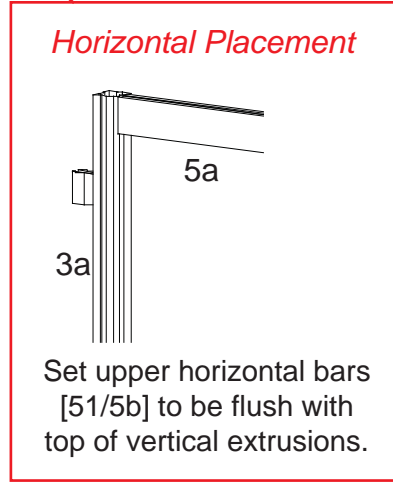
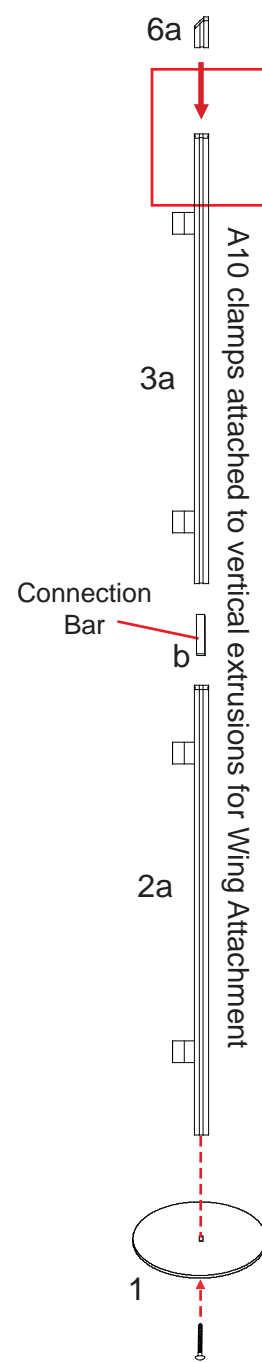
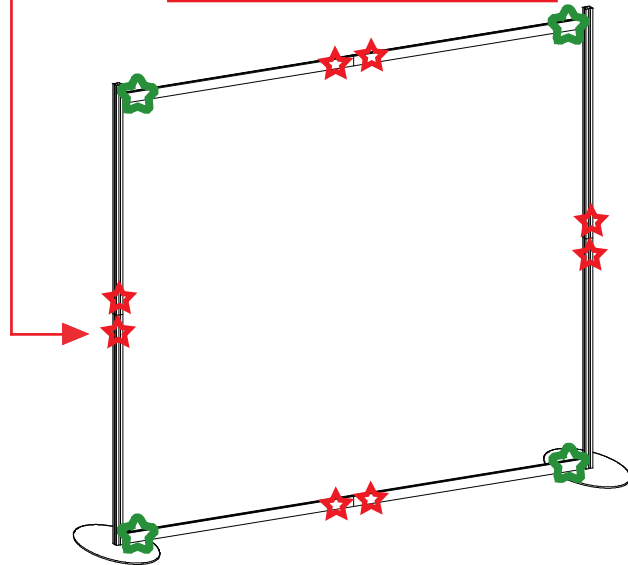
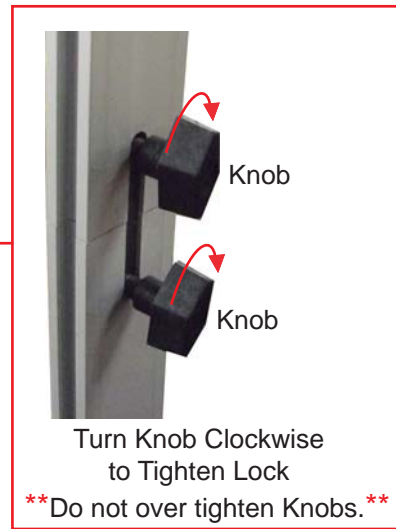
WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

Item	Qty.	Description
1	2	Base Plate
2	1	42" h Lower Square Vertical Extrusion
3	1	42" h Upper Square Vertical Extrusion
2a	1	42" h Lower Square Vertical Extrusion w/ A10 Clamps Attached
3a	1	42" h Upper Square Vertical Extrusion w/ A10 Clamps Attached
4a/4b	1/1	45" w Horizontal Extrusion
5a/5b	1/1	45" w Horizontal Extrusion
6/6a	1/1	2.5" h Angle-Cut Vertical

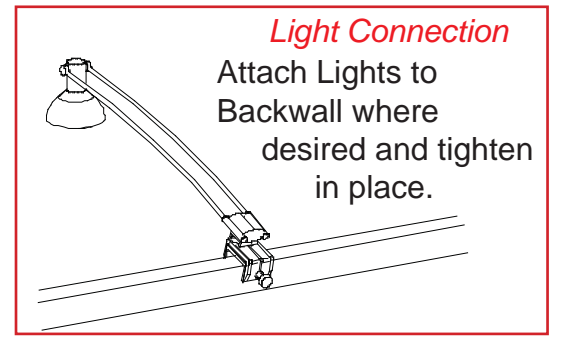
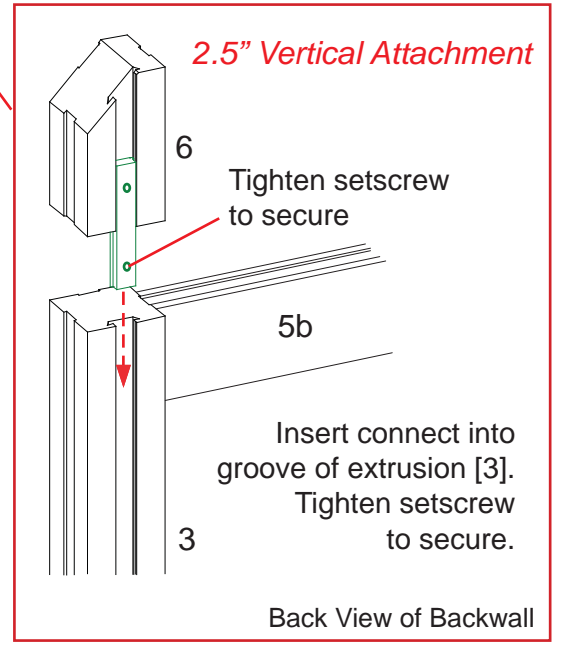
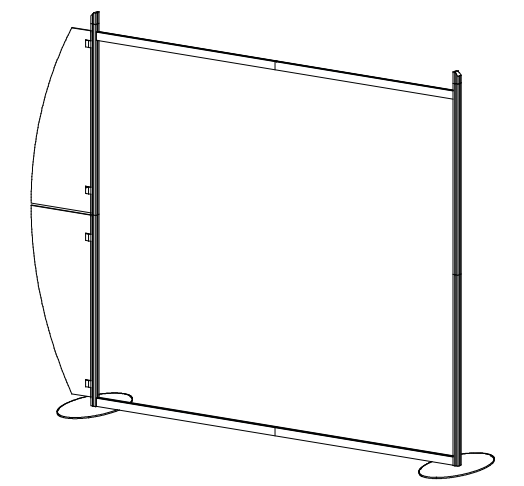
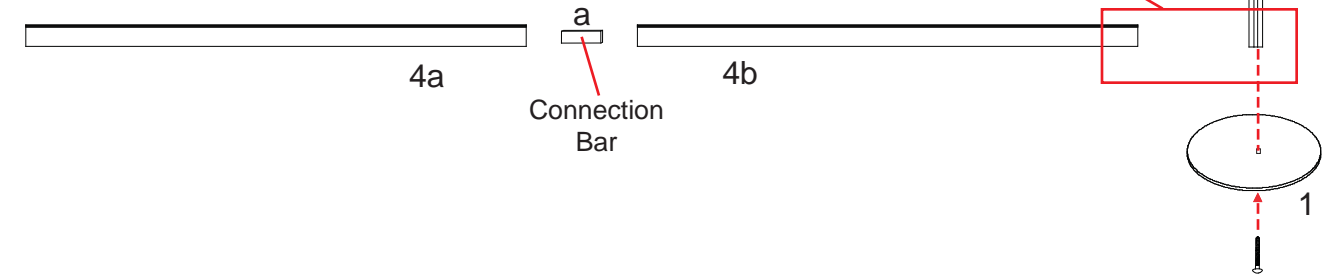
Steps:

- 1) Attach vertical extrusions [2] to base plates [1].
- 2) Attach upper vertical extrusions [3 and 3a] to lower extrusions [2 and 2a] using connection bar [a].
- 3) Connect horizontal extrusions [4a to 4b and 5a to 5b] together using connection bars [b].
- 4) Attach horizontal assemblies [4a/4b and 5a/5b] between vertical assemblies as shown.
- 5) Attach angle-cut verticals to top of assembled backwall where indicated.
- 6) Apply graphic to back of assembled backwall.
- 7) Attach light to top of assembled backwall.

STAR indicates location of knobs on BACKSIDE of unit.



Graphic Attachment
Apply graphic to back of assembled backwall.



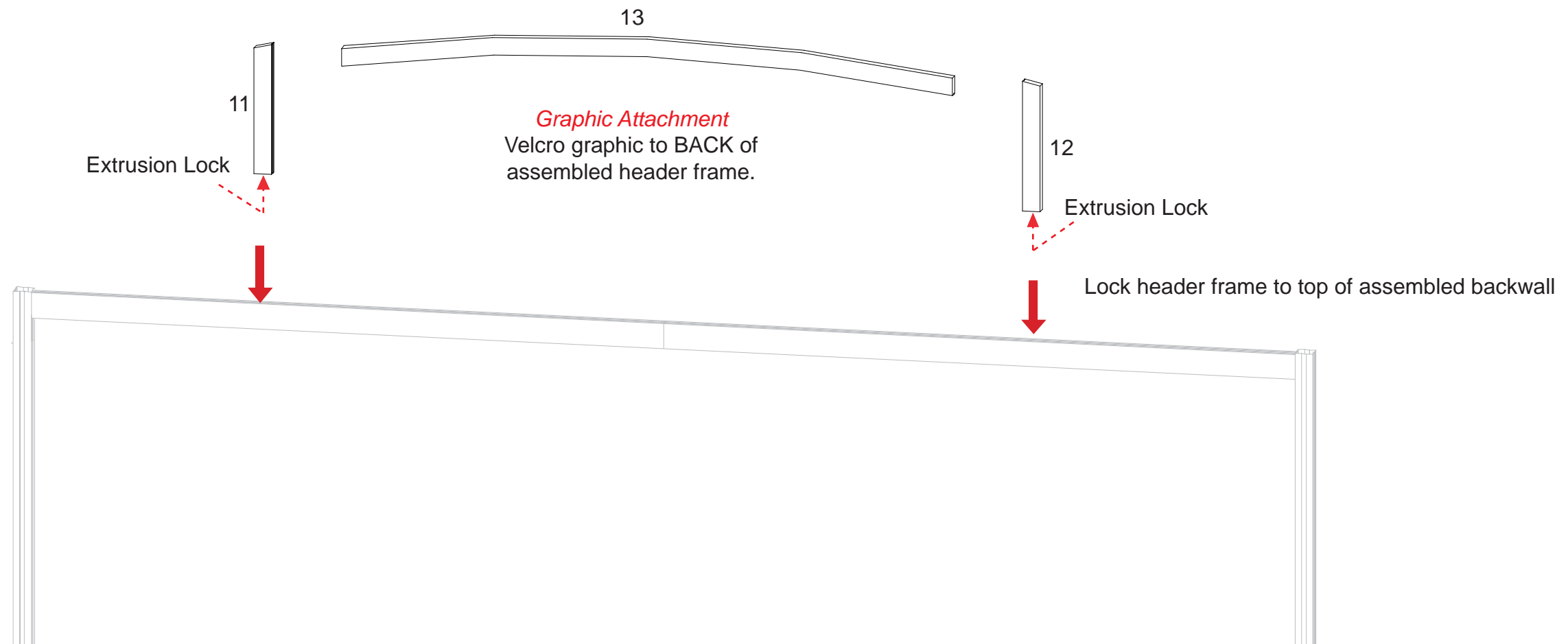
WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

Item	Qty.	Description
11	2	9.2856" h Vertical extrusion
12	2	9.2856" h Vertical extrusion
13	2	43.66" w Curved Horizontal Extrusion

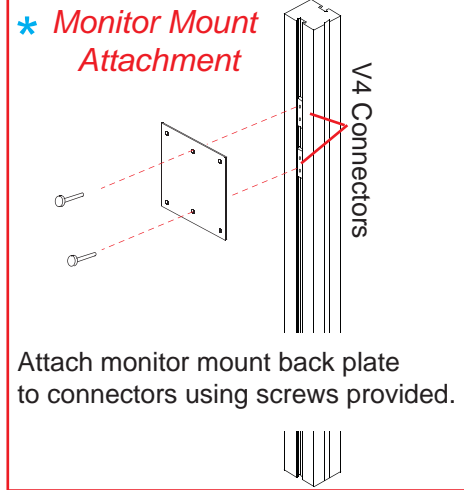
Steps:

- 1) Connect curved horizontal extrusion [13] between vertical extrusions [11 and 12].
- 2) Attach assembled header to top of assembled backwall as shown.
- 3) Repeat steps for additional header.

****NOTE: Header must stay assembled when shipping**



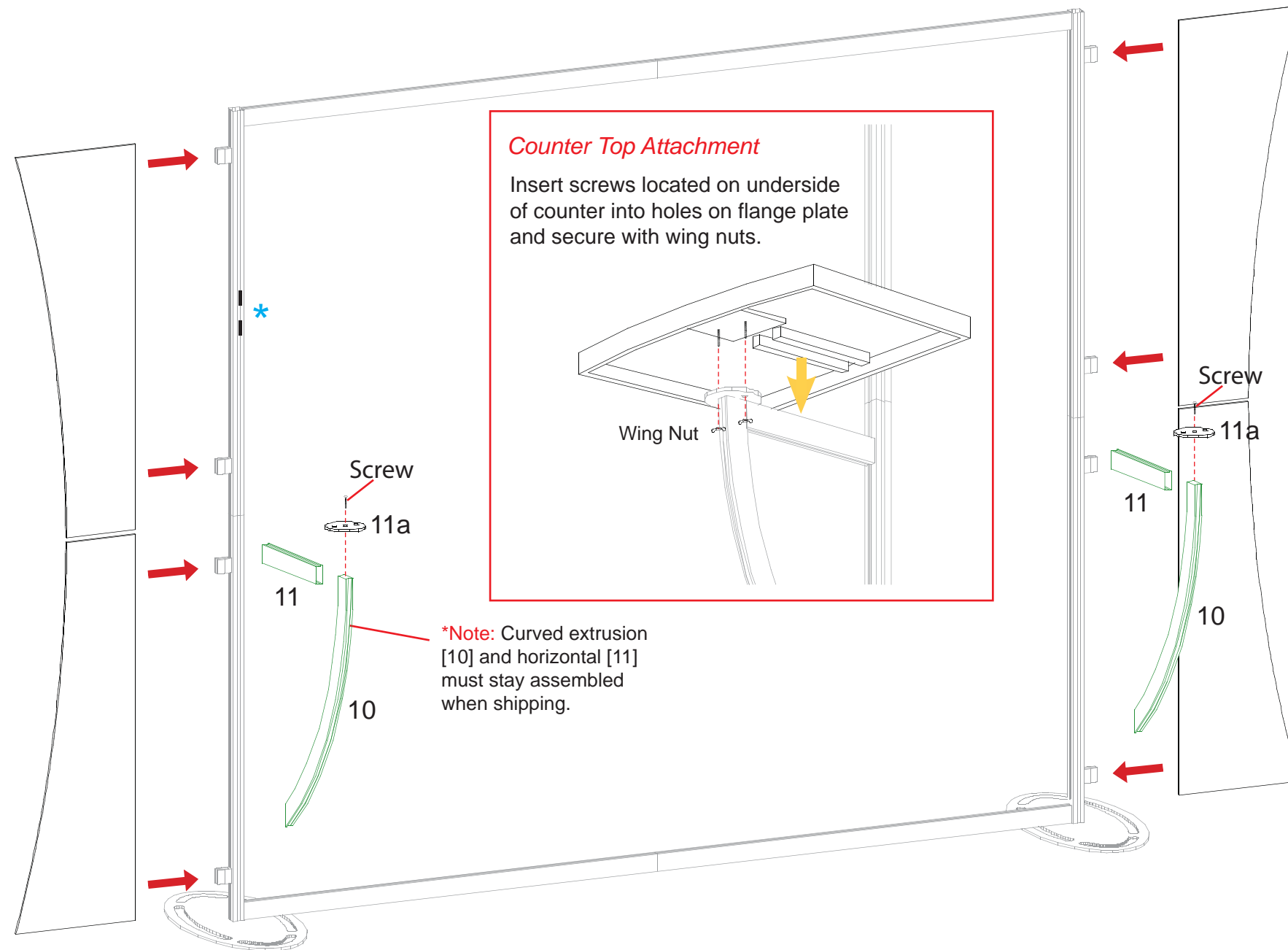
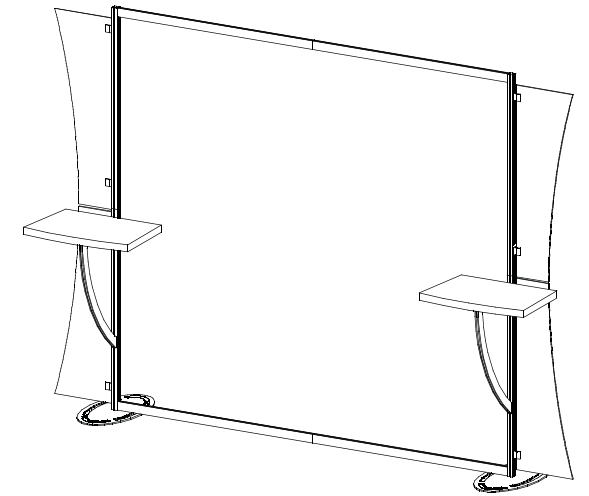
WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING



Item	Qty.	Description
10	2	30.2" Curved Extrusion
11	2	12.184"w Horizontal Extrusion
11a	2	Flange Plate

Steps:

- 1) Connect horizontal extrusion [11] to curved extrusion [10].
- 2) attach assembled counter support [10/11] to vertical where indicated.
- 3) Attach flange plate [11a] to top of curved extrusion [10] as shown.
- 4) Attach counter atop support, see counter top attachment detail.
- 5) Repeat steps for additional counter.
- 6) Attach wings to clamps as shown.



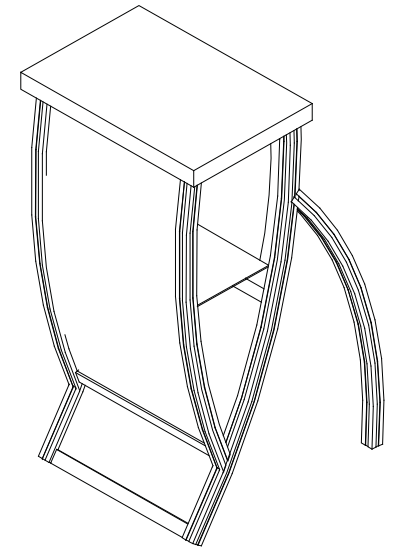
WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING



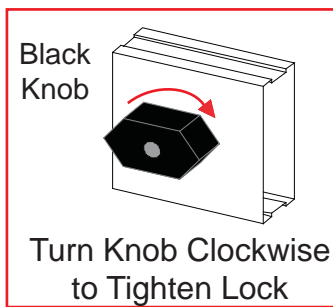
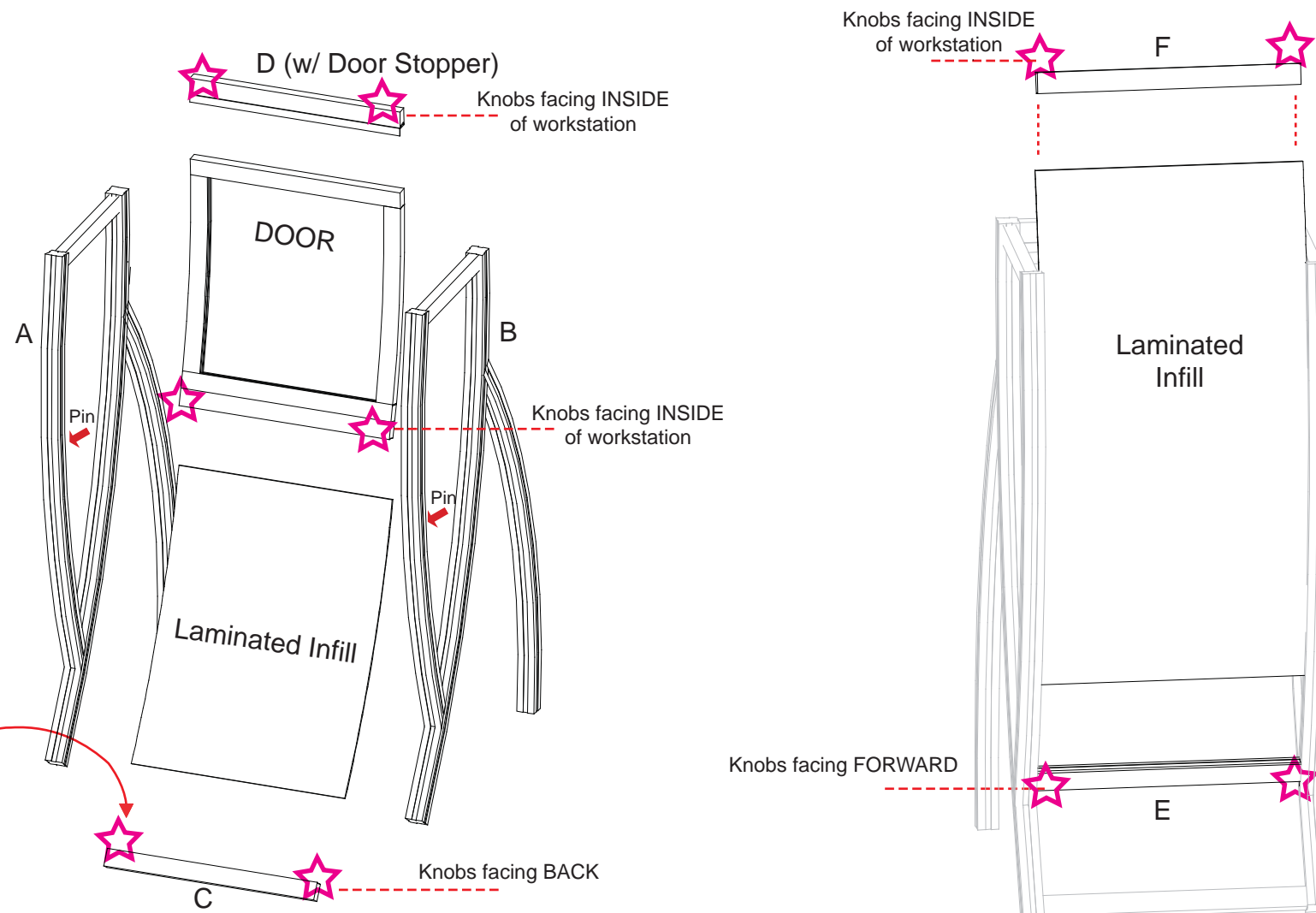
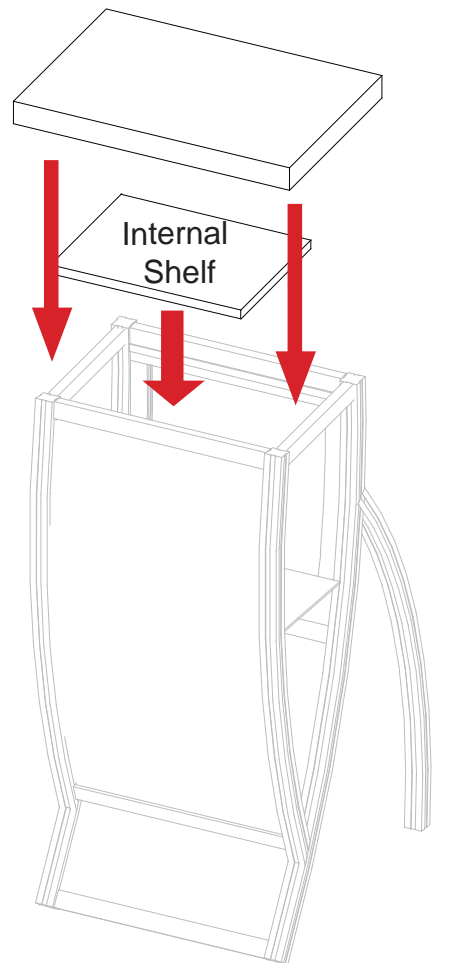
Part Number	Description
A	Left Leg Assembly
B	Right Leg Assembly
C	Horizontal Extrusion
D	Horizontal Extrusion w/ Door Stopper
E	Horizontal Extrusion
F	Horizontal Extrusion

Steps:

- 1) Connect lower horizontal extrusion [C] between and FLUSH to bottom of leg assemblies [A and B] as shown.
- 2) Insert laminated infill into middle grooves of leg extrusions and set atop lower horizontal extrusion [C].
- 3) Attach extrusion door between leg assemblies [A and B] and atop laminated infill.
- 4) Attach upper horizontal extrusion w/ door stopper [D] between leg assemblies [A and B], and set flush with top of legs [A and B].
- 5) Attach lower horizontal extrusion [E] between leg assemblies [A and B] placing FLUSH to bottom of front curves.
- 6) Insert laminated infill into front grooves of leg extrusions and set atop lower horizontal extrusion [E].
- 7) Attach upper horizontal extrusion [F] between leg assemblies [A and B], atop laminated infill and FLUSH with top of legs [A and B] as shown.

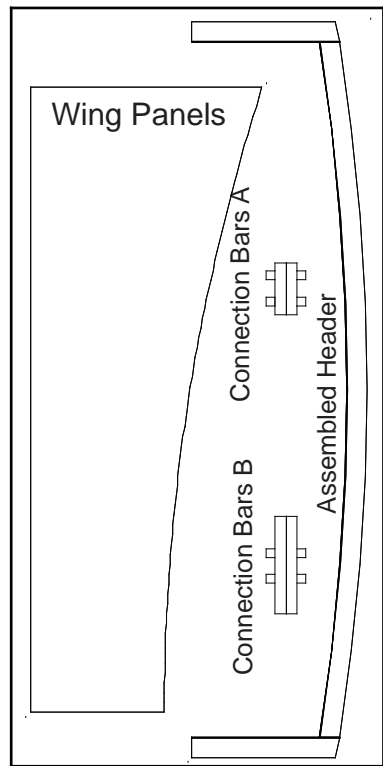


Place internal shelf into workstation then place counter atop assembled workstation.

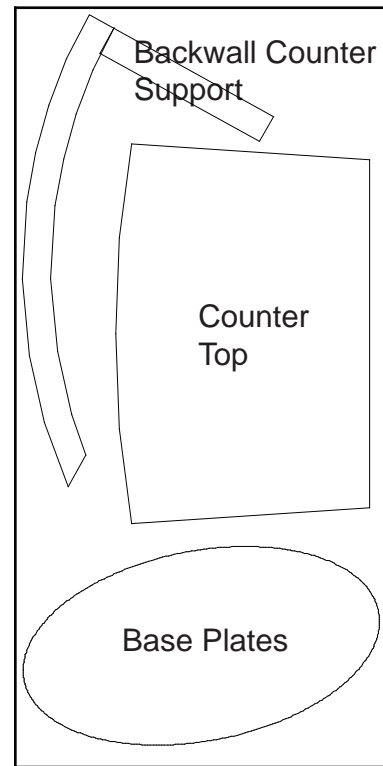


WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

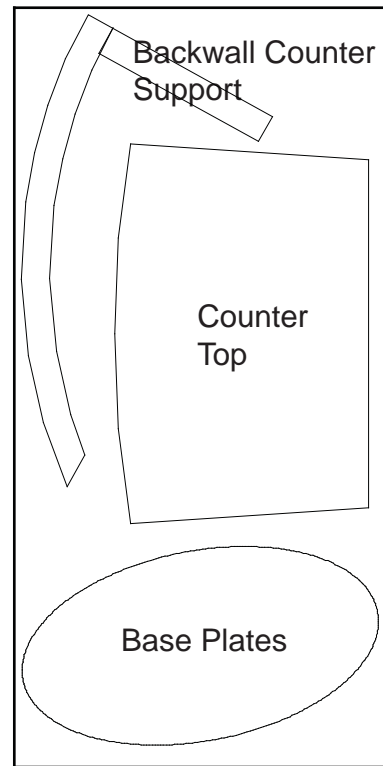
(1) Backwall Components



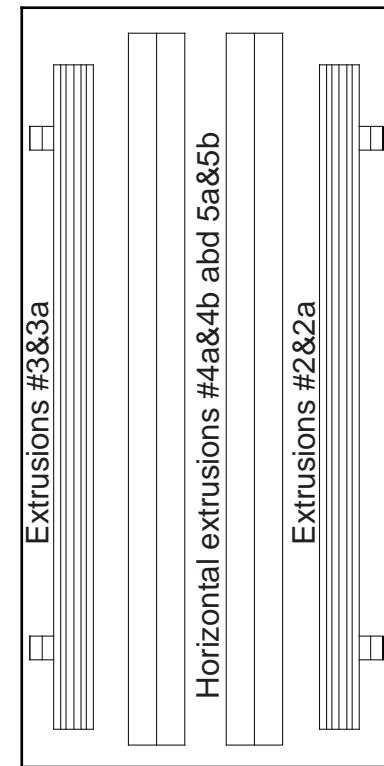
Level 1



Level 2



Level 3



Level 4

Setup Hardware

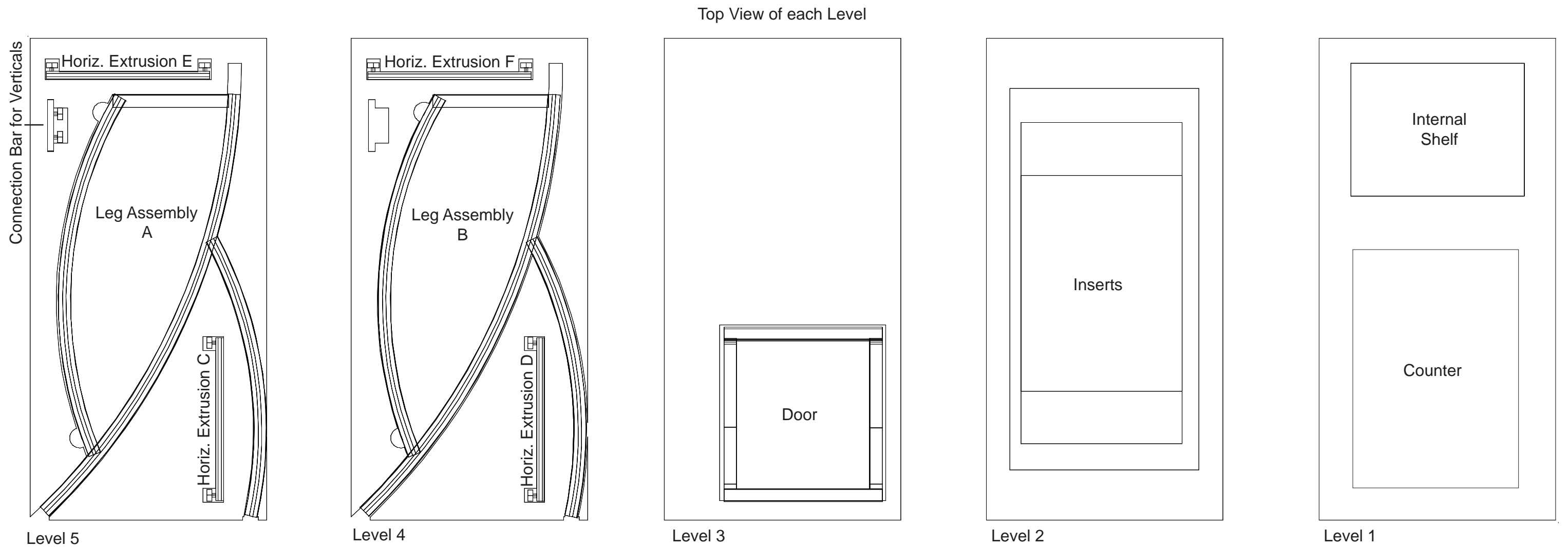
Lights

Graphic



WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

(2) Workstation Components



WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING