

WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

# visionary™ DESIGNS

## Using Your Setup Instructions

The Visionary Designs Setup Instructions are created specifically for your configuration. They are laid out sequentially, including an exploded view of the entire display, and then a logical series of detailed steps to assemble the main structure and components. We encourage you to study the instructions **before** attempting to assemble your exhibit.

Each page reminds you to tighten the setscrews after disassembling your exhibit to prevent loss of the locks and setscrews (see below in RED). This is **VERY IMPORTANT**.

## Cleaning and Packing Your Display

- 1) Use care when cleaning aluminum extrusion or acrylic inserts. Use only non-abrasive cleaners.
- 2) When cleaning laminate inserts or countertops, use mild cleansers and a soft material such as cotton.
- 3) Keep all display components away from extreme heat and long exposure to sunlight to avoid warping and fading.
- 4) Retain all packing material. It will make re-packing much easier and will reduce the likelihood of shipping damage.



**The Tool**

Most Visionary Designs exhibits can be assembled with the supplied Hex Key Tool. Occasionally, a flat head screwdriver may be required.

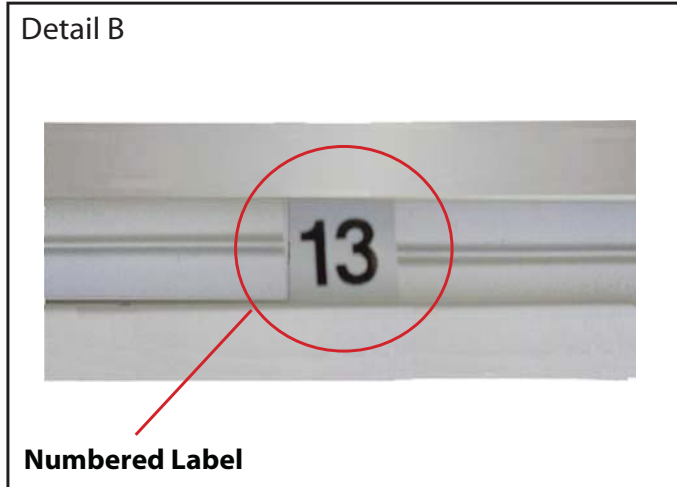


**Typical Connection**

Most horizontal extrusion connections have a patented expandable lock. This lock inserts into the groove of an opposing extrusion. Tightening the lock with the Hex Key Tool expands the lock and creates a strong positive connection.



**Typical Connection (cont'd)**



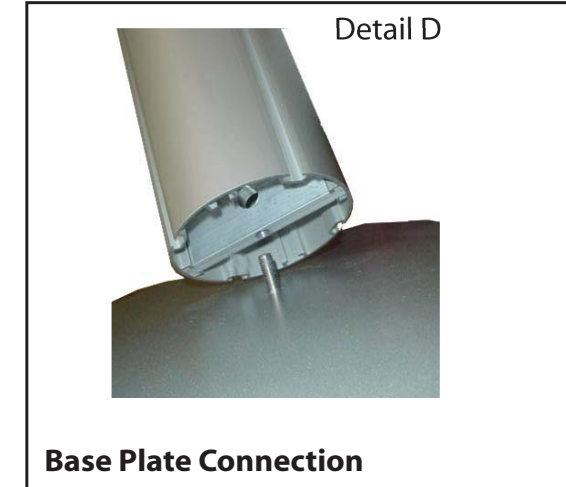
**Numbered Label**

Each extrusion contains a numbered label which corresponds with setup instructions. The label is located within a groove of the extrusion (when possible). With Visionary Designs the labels contain Black numbers unless otherwise specified.



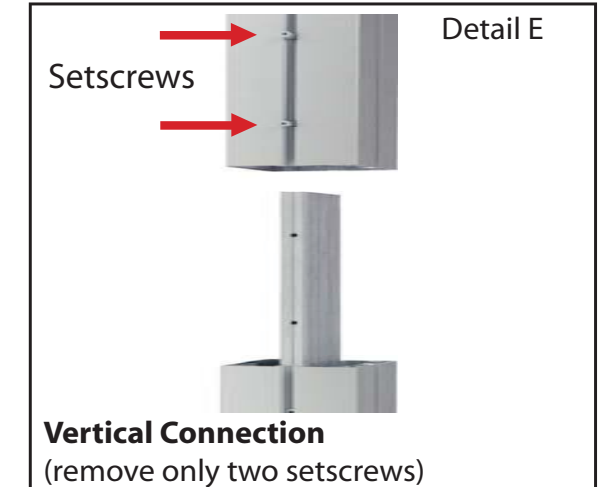
**Horizontal Inline Connection** (remove only one setscrew)

Remove only (1) setscrew when disassembling. Replace setscrew in extrusion after assembling it. Before packing, replace setscrew in extrusion to avoid losing it.



**Base Plate Connection**

Attach base plate to round or square vertical extrusion using the bolt provided. Be careful not to strip the threads.



**Vertical Connection**  
(remove only two setscrews)

When vertical extrusions are packed in portable cases rather than crates or tubs, they must be broken down into smaller sections which then require assembly.

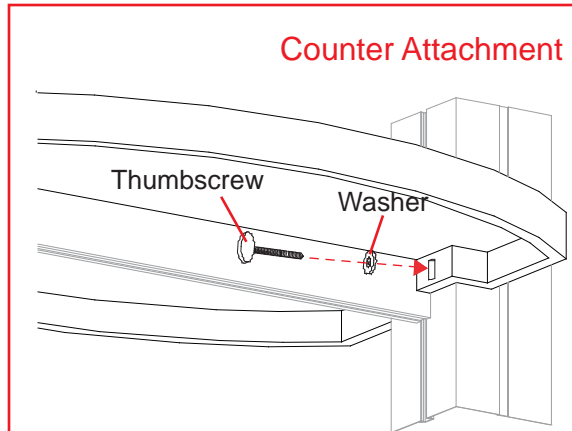
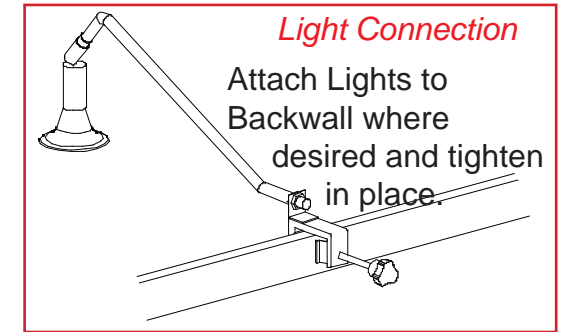
Remove only (2) setscrews when disassembling. Replace setscrews in extrusion after assembling it. Before packing, replace setscrews in extrusion to avoid losing them.

**WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING**

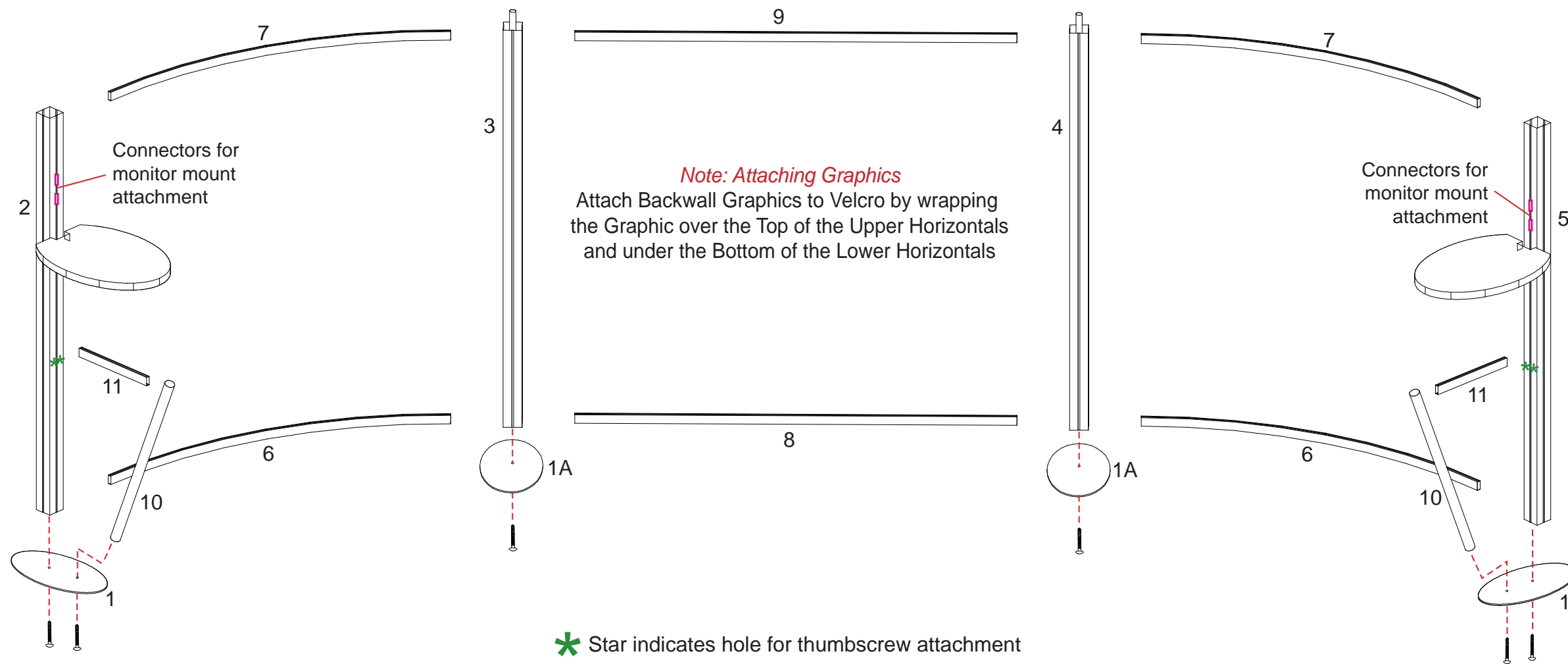
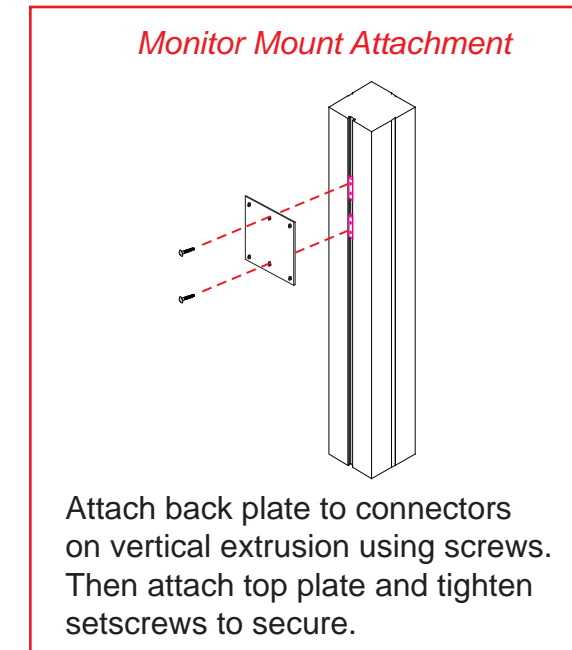
Item	Quantity	Description
1/1A	2/2	Oval Base Plate
2	1	42" Square Vertical Extrusion
3	1	42" Square Vertical Extrusion
4	1	42" Square Vertical Extrusion
5	1	42" Square Vertical Extrusion with Canopy Attachments
6	2	36.125" Curved Horizontal Extrusion w/ Velcro Attached to Top of Extrusion
7	2	36.125" Curved Horizontal Extrusion w/ Velcro Attached to Bottom of Extrusion
8	1	42" Horizontal Extrusion Velcro Attached to Top of Extrusion
9	1	42" Horizontal Extrusion Velcro Attached to Bottom of Extrusion
10	2	40" Round Vertical Extrusion
11	2	19" Tapered Horizontal Extrusion

Steps:

- 1) Attach vertical extrusions [2, 3, 4, 5 and 10 ] to base plates [1 and 1A].
- 2) Attach horizontal extrusions to vertical extrusions as shown.
- 6) Attach horizontal extrusions [11] between vertical extrusions [2/5] and round vertical extrusions [10], as shown below.
- 7) Place counters atop extrusions [11], with notch toward square vertical extrusions, then secure with thumbscrews.



After setting counter on horizontal support, put washer on thumbscrew, and attach thumbscrew through counter to vertical extrusion as shown.



**WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING**



Steps:

- 1) Connect canopy pieces together as shown.
- 2) Apply pillow case graphic to assembled canopy

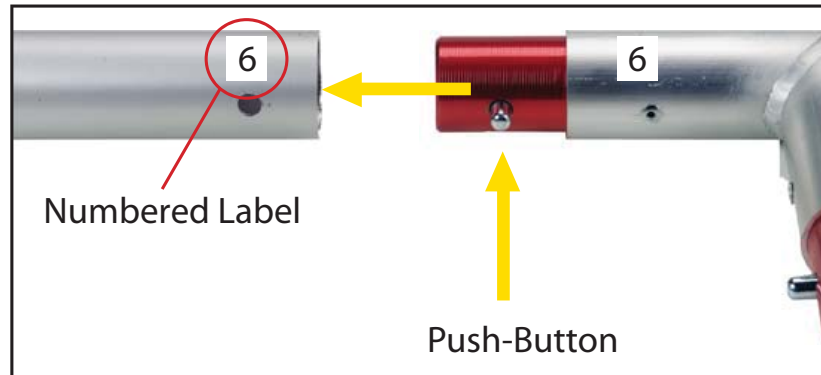
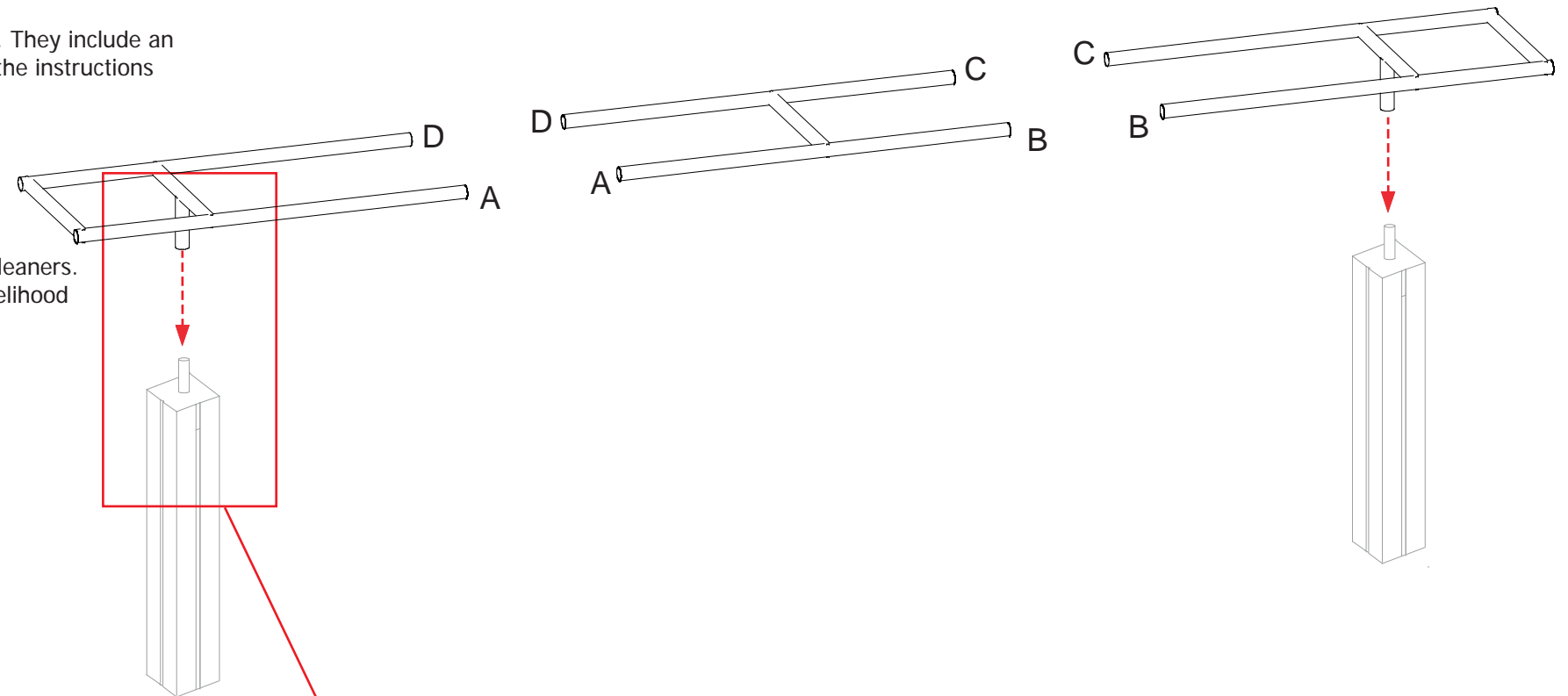
**Using Your Setup Instructions**

The Aero Overhead Sign Setup Instructions are created specifically for your configuration. They include an exploded view of the frame which is sequentially numbered. We encourage you to study the instructions before attempting to assemble your exhibit.

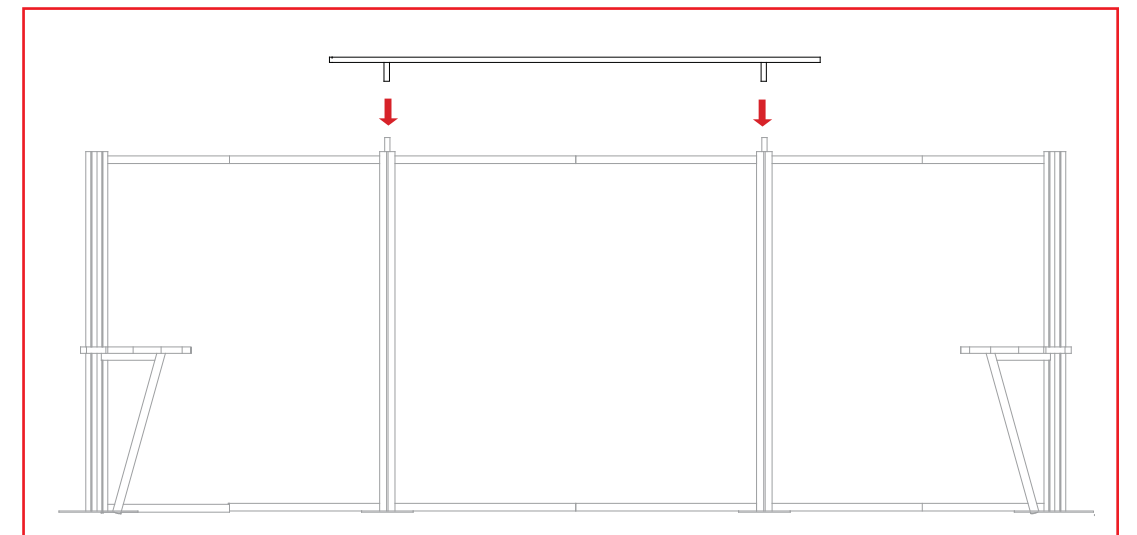
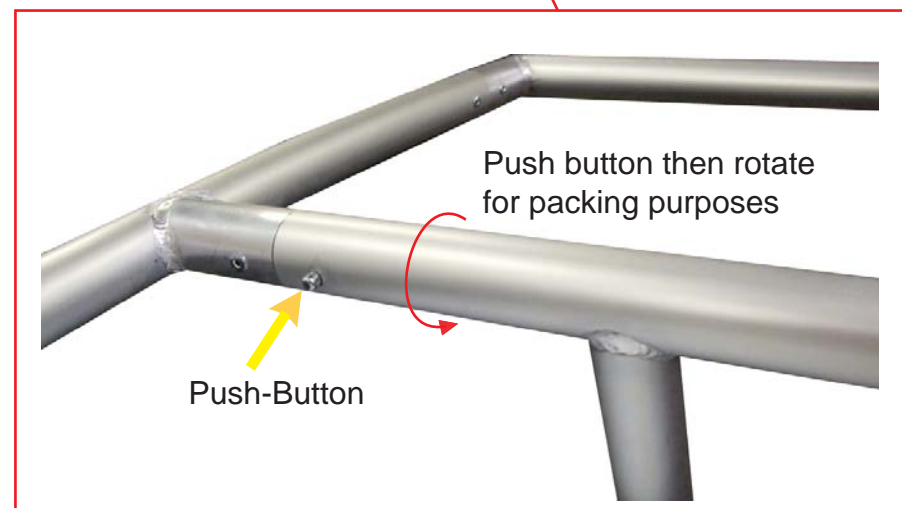
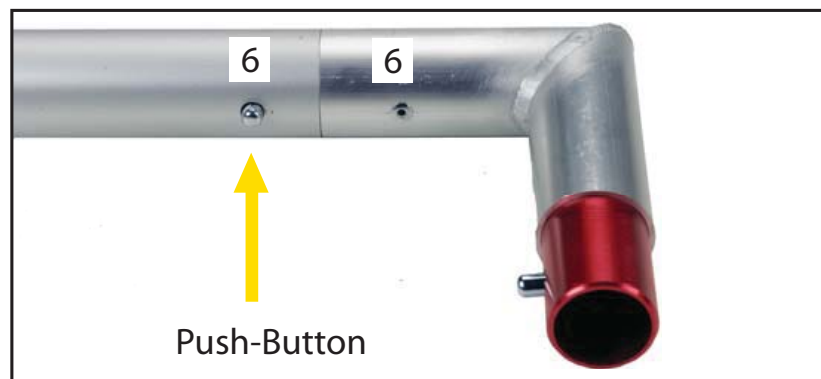
Connections are kept very simple: no tools. Everything assembles with push-button connectors and pre-connected horizontal sections.

**Cleaning and Packing Your Display**

- 1) Use care when cleaning aluminum extrusion or acrylic inserts. Use only non-abrasive cleaners.
- 2) Retain all packing material. It will make re-packing much easier and will reduce the likelihood of shipping damage.



Connections are made by holding the button down and sliding the red tube into opposing tube until the connection is made. To disassemble push button and pull or twist extrusions apart.

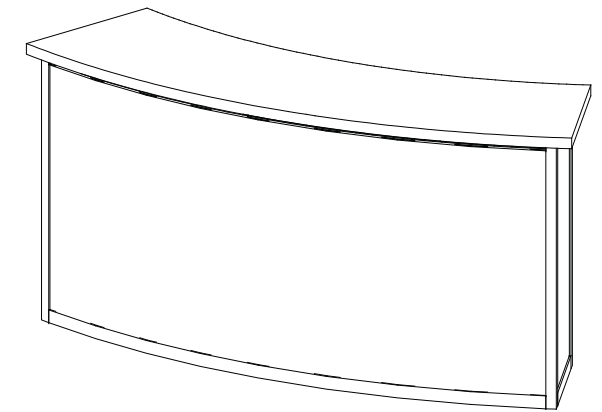


**WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING**

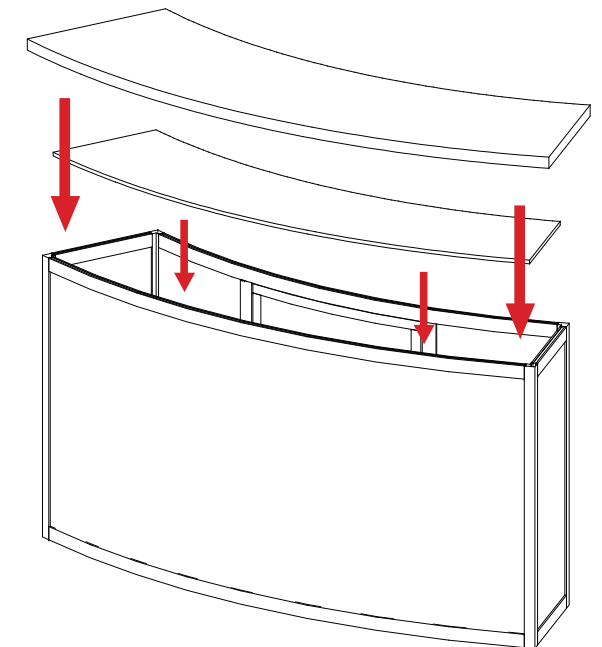
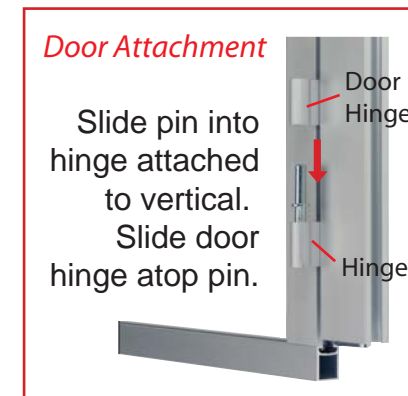
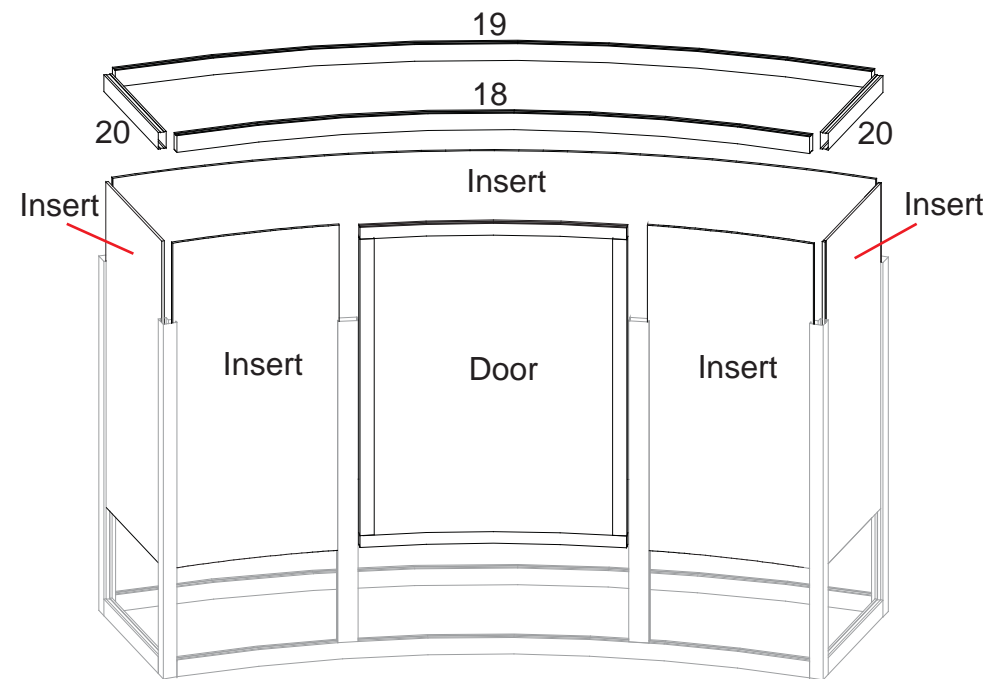
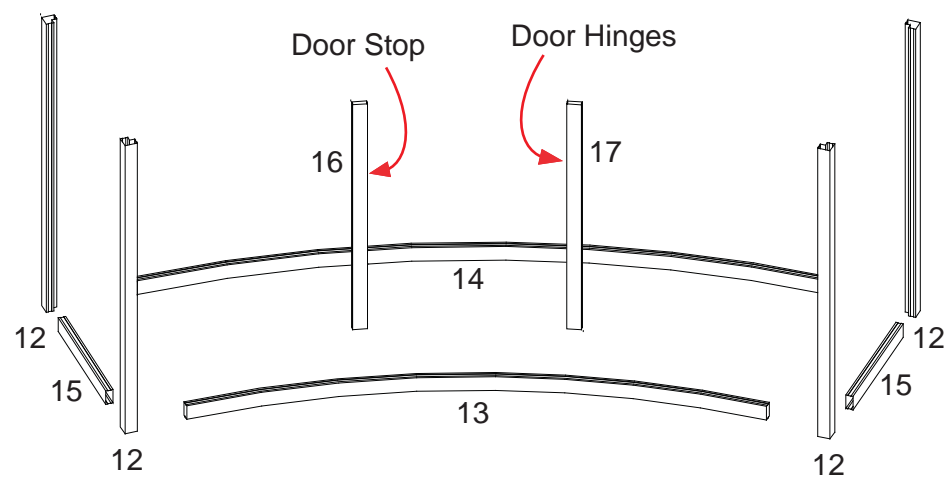
Item	Qty.	Description
12	4	38" 90° Corner Extrusion
13	1	57.3" Curved Horizontal Extrusion
14	2	68.4" Curved Vertical Extrusion
15	1	13.5" Horizontal Extrusion
16	1	34.418" Vertical Extrusion w/ Door Stopper
17	1	34.418" Vertical Extrusion w/ Hinges
18	1	57.3" Curved Horizontal Extrusion
19	2	68.4" Curved Vertical Extrusion
20	1	13.5" Horizontal Extrusion

Steps:

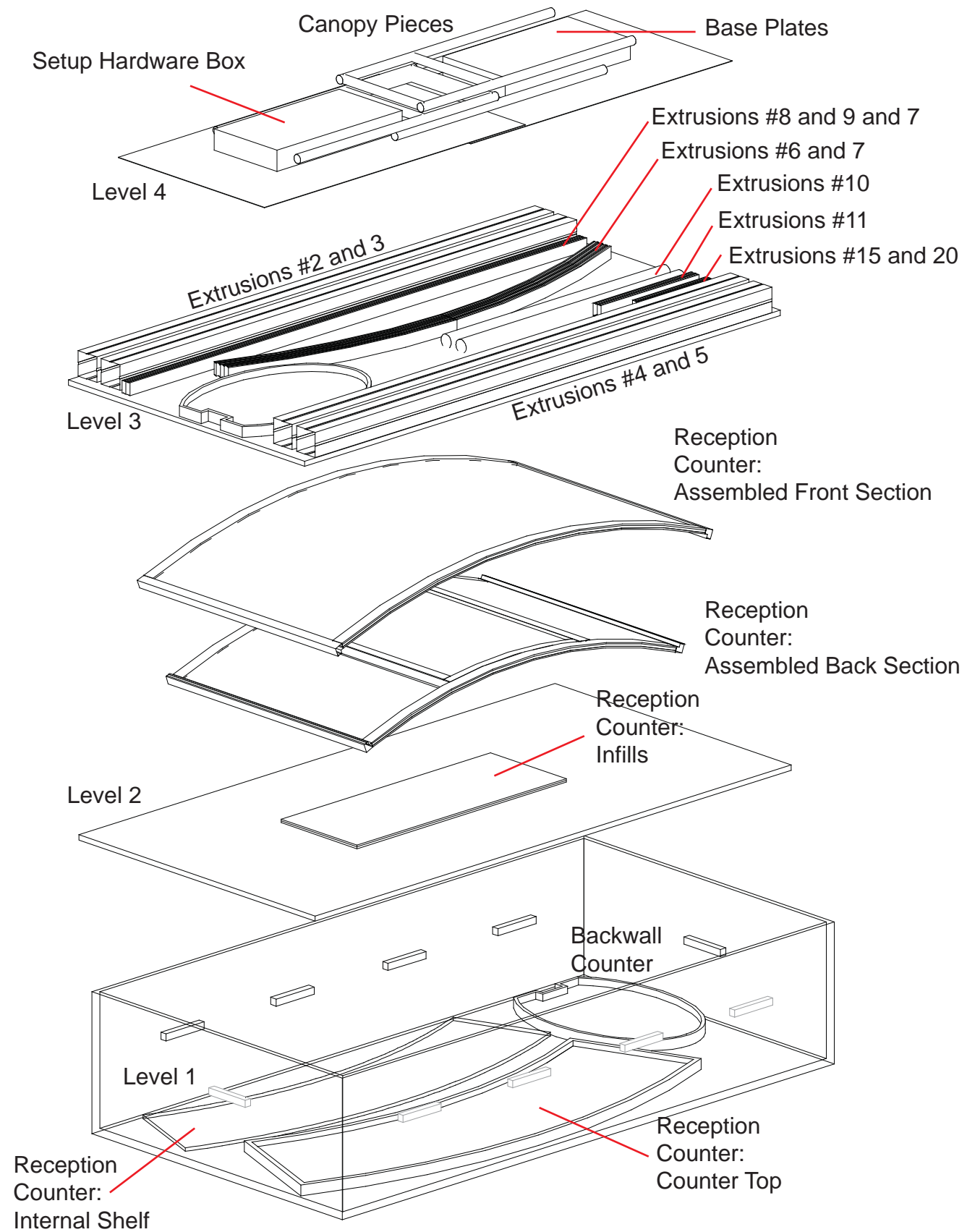
- 1) Attach lower horizontal extrusions [13, 14 and 15] between corner extrusions [12].
- 2) Attach vertical extrusions [16 and 17] to curved horizontal extrusion [13], leave loose.
- 3) Place inserts and door, then tighten setscrews to secure verticals.
- 4) Attach upper horizontal extrusions [18, 19 and 20] between vertical extrusions [12].
- 5) Velcro internal shelf supports to inside assembled pedestal.
- 6) Set internal shelf atop shelf supports.
- 7) Set counter atop assembled pedestal.



**Note:** Velcro strips must face inward for shelf support attachment.



**WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING**



**WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING**