

WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

visionary™ IDESIGNS

Using Your Setup Instructions

The Visionary Designs Setup Instructions are created specifically for your configuration. They are laid out sequentially, including an exploded view of the entire display, and then a logical series of detailed steps to assemble the main structure and components. We encourage you to study the instructions **before** attempting to assemble your exhibit.

Each page reminds you to tighten the setscrews after disassembling your exhibit to prevent loss of the locks and setscrews (see below in RED). This is **VERY IMPORTANT**.

Cleaning and Packing Your Display

- 1) Use care when cleaning aluminum extrusion or acrylic inserts. Use only non-abrasive cleaners.
- 2) When cleaning laminate inserts or countertops, use mild cleansers and a soft material such as cotton.
- 3) Keep all display components away from extreme heat and long exposure to sunlight to avoid warping and fading.
- 4) Retain all packing material. It will make re-packing much easier and will reduce the likelihood of shipping damage.



The Tool

Most Visionary Designs exhibits can be assembled with the supplied Hex Key Tool. Occasionally, a flat head screwdriver may be required.

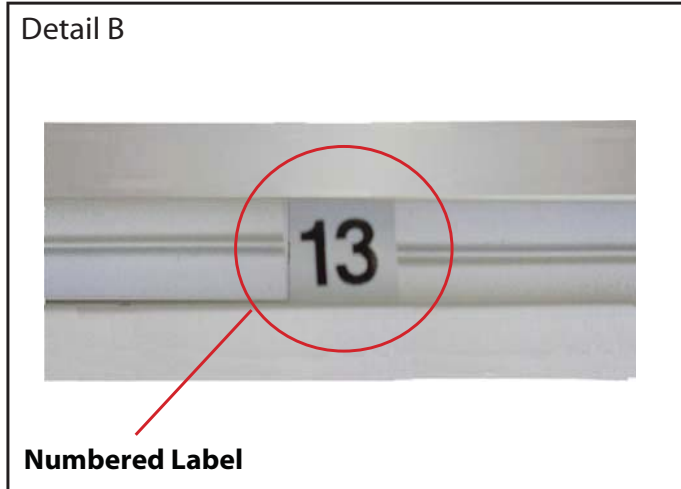


Typical Connection

Most horizontal extrusion connections have a patented expandable lock. This lock inserts into the groove of an opposing extrusion. Tightening the lock with the Hex Key Tool expands the lock and creates a strong positive connection.



Typical Connection (cont'd)



Detail B

Numbered Label

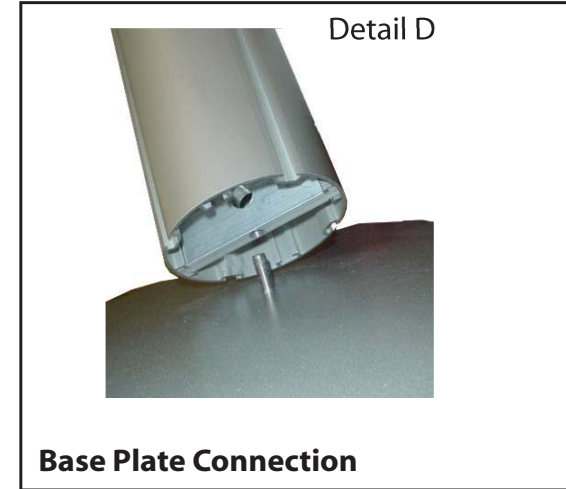
Each extrusion contains a numbered label which corresponds with setup instructions. The label is located within a groove of the extrusion (when possible). With Visionary Designs the labels contain Black numbers unless otherwise specified.



Detail C

Horizontal Inline Connection (remove only one setscrew)

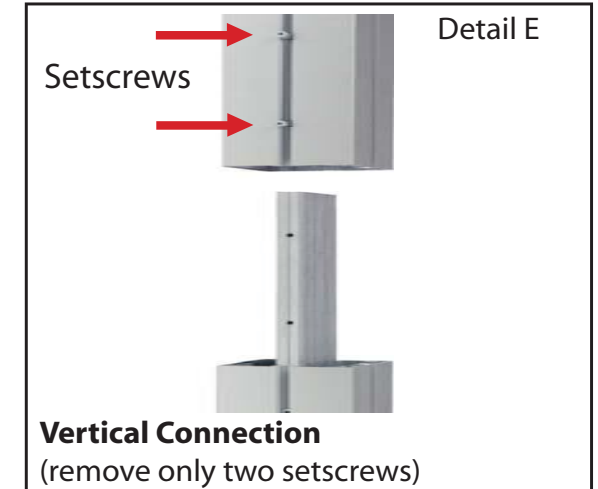
Remove only (1) setscrew when disassembling. Replace setscrew in extrusion after assembling it. Before packing, replace setscrew in extrusion to avoid losing it.



Detail D

Base Plate Connection

Attach base plate to round or square vertical extrusion using the bolt provided. Be careful not to strip the threads.



Detail E

Vertical Connection
(remove only two setscrews)

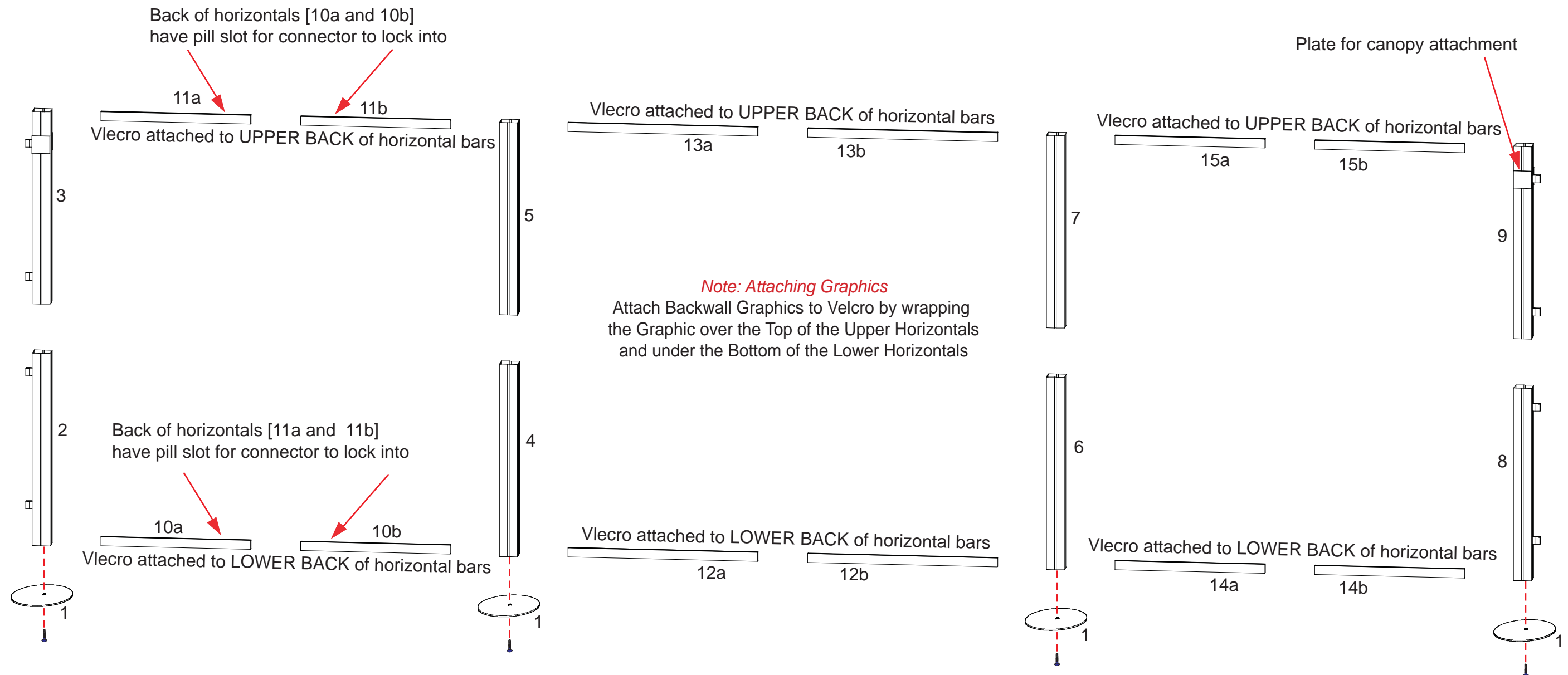
When vertical extrusions are packed in portable cases rather than crates or tubs, they must be broken down into smaller sections which then require assembly.

Remove only (2) setscrews when disassembling. Replace setscrews in extrusion after assembling it. Before packing, replace setscrews in extrusion to avoid losing them.

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Part Number	Qty	Description	Part Number	Qty	Description
1	1	Base Plate	10a/10b	1/1	30" w Horizontal Extrusion
2	1	39" h lower Vertical Extrusion	11a/11b	1/1	30" w Horizontal Extrusion
3	1	39" h Upper Vertical Extrusion	12a/12b	1/1	38" w Horizontal Extrusion
4	1	39" h lower Vertical Extrusion	13a/13b	1/1	38" w Horizontal Extrusion
5	1	39" h Upper Vertical Extrusion	14a/14b	1/1	30" w Horizontal Extrusion
6	1	39" h lower Vertical Extrusion	15a/15b	1/1	30" w Horizontal Extrusion
7	1	39" h Upper Vertical Extrusion			
8	1	39" h lower Vertical Extrusion			
9	1	39" h Upper Vertical Extrusion			

- Steps
- 1) Attach lower vertical extrusions [2, 4, 6 and 8] to base plates [1].
 - 2) Connect upper vertical extrusions atop lower vertical extrusions.
 - 3) Connect horizontal bars together.
 - 4) Attach horizontal assemblies between vertical assemblies, see below horizontal orientation.



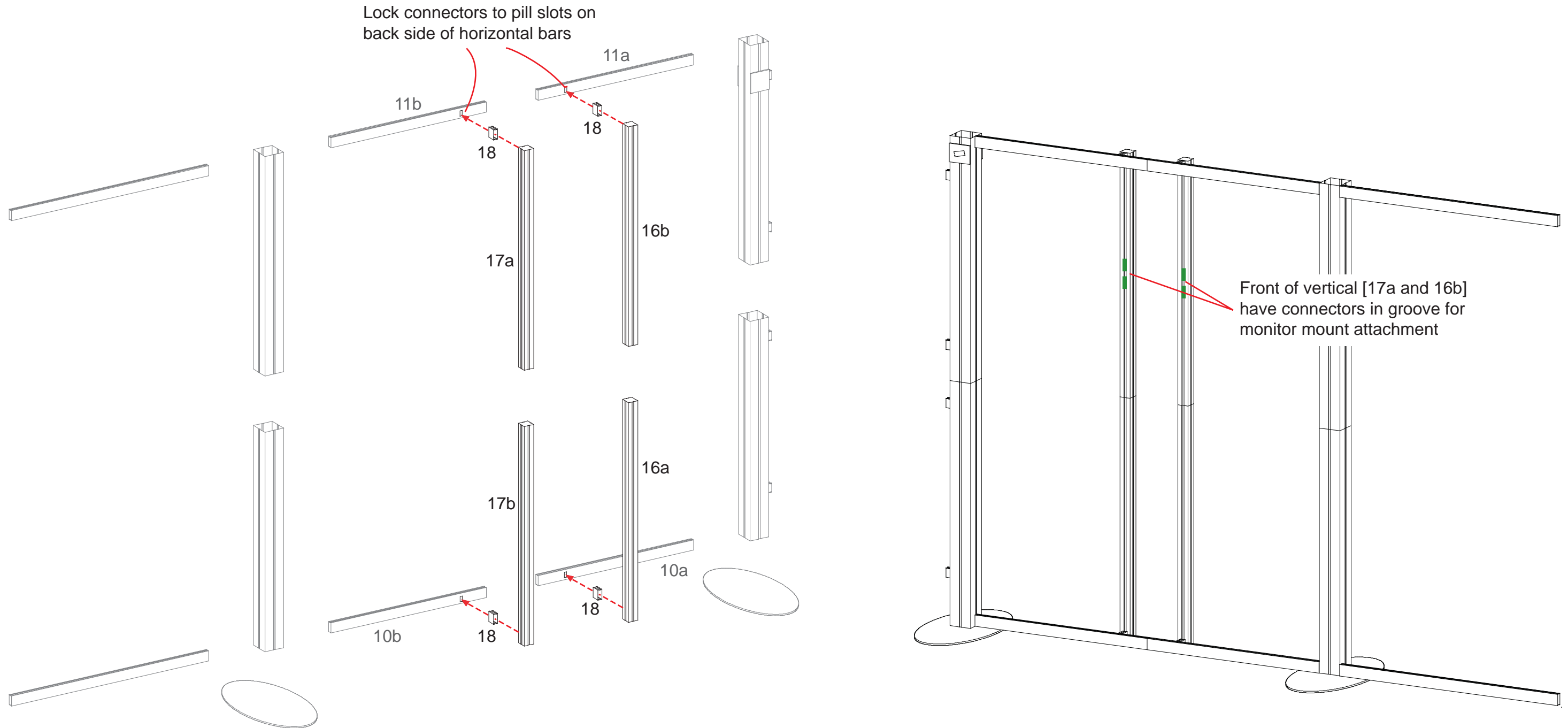
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Part Number	Qty	Description
16a/16b	1/1	39"h lower Vertical Extrusion
17a/17b	1/1	39"h Upper Vertical Extrusion
18	4	Connector Extrusion

Steps

- 1) Connect vertical extrusions [16a to 16b and 17a to 17b] together.
- 2) Attach vertical assemblies to back of assembled backwall where indicated using connectors [18].

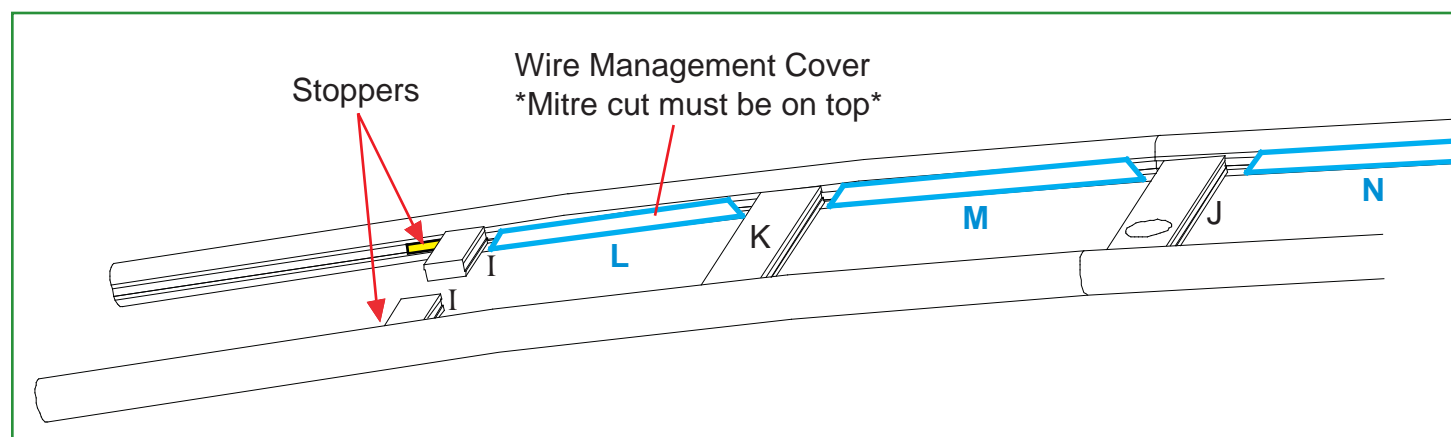
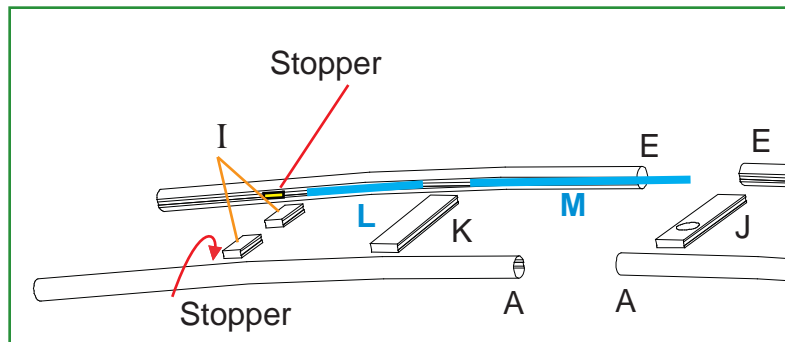
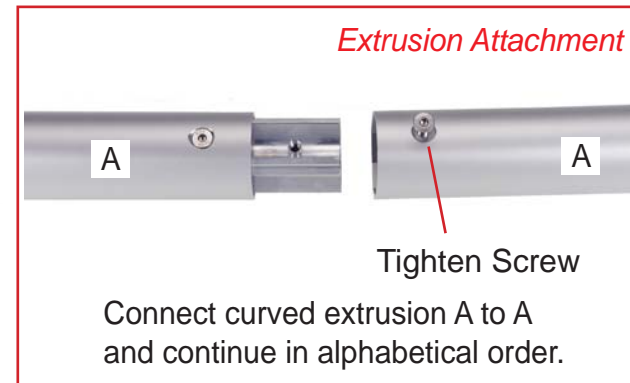


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Part Number	Qty for Step	Description
A	1	Curved Extrusion
AB	1	Curved Extrusion
BC	1	Curved Extrusion
CD	1	Curved Extrusion
D	1	Curved Extrusion
E	1	Curved Extrusion
EF	1	Curved Extrusion
FG	1	Curved Extrusion
GH	1	Curved Extrusion
H	1	Curved Extrusion
I	4	Connector Extrusion
J	5	Connector Extrusion w/ Puck Light
K	2	Connector Extrusion

Steps

- 1) Connect curved extrusions together in alphabetical order.
- 2) Attach connector extrusions [I and J] between curve assemblies, attaching wire covers between connector bars where indicated.



* = Graphic attachment Cap

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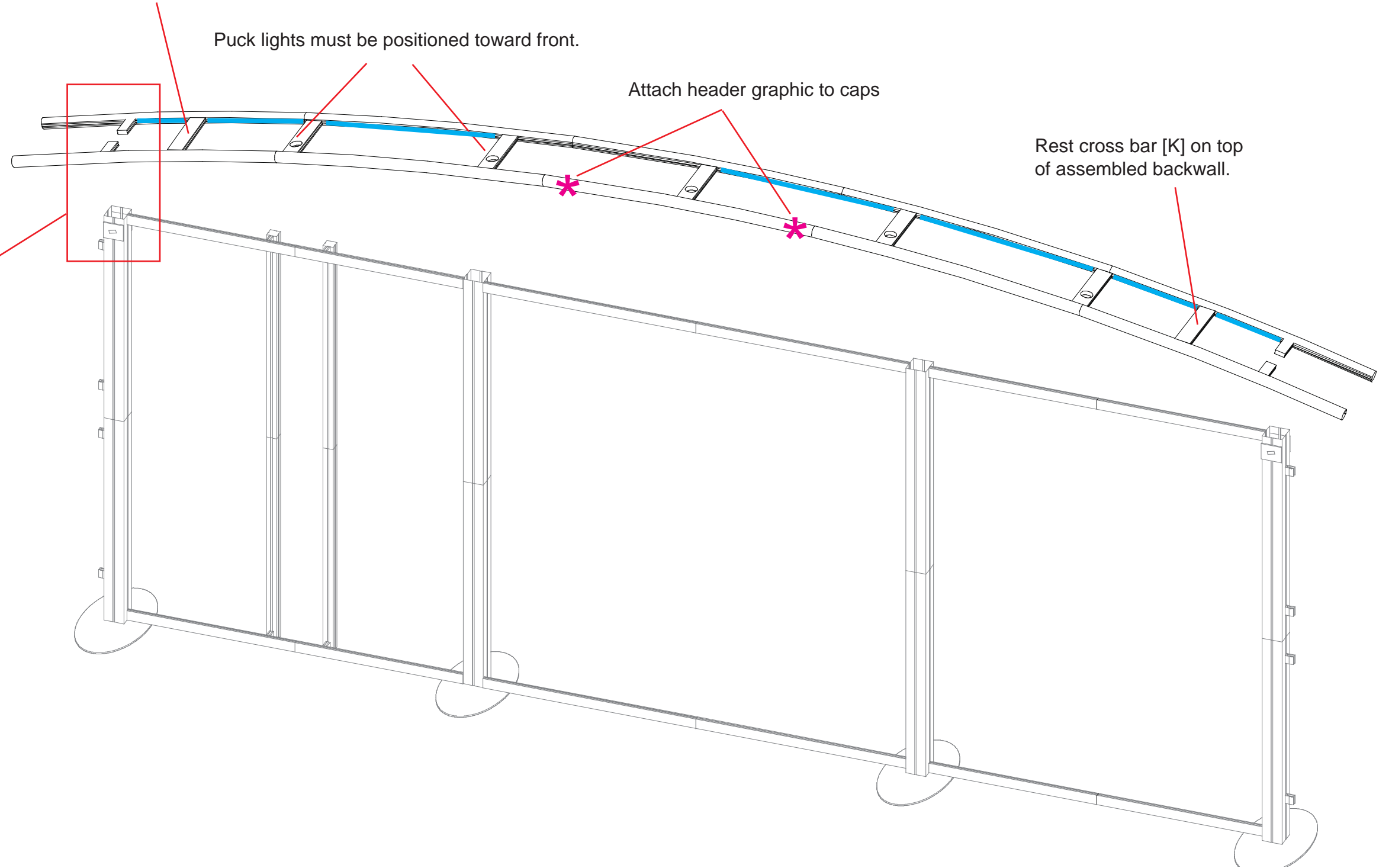
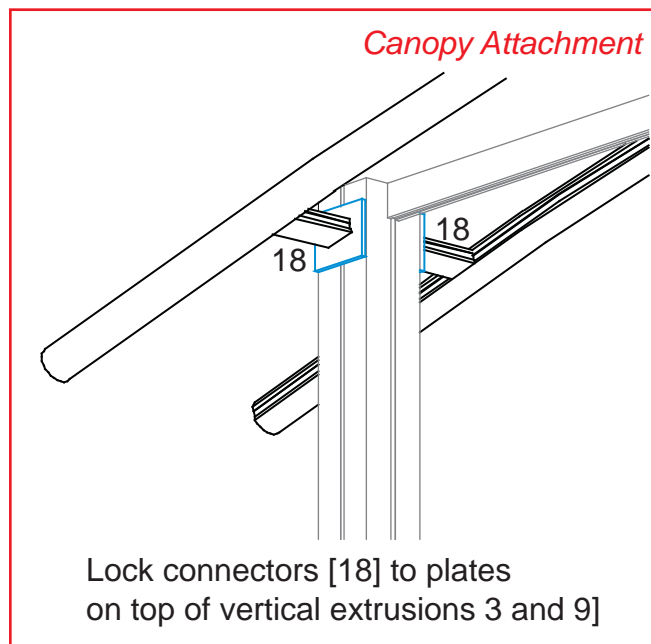
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Rest cross bar [K] rest on top of assembled backwall.

Puck lights must be positioned toward front.

Attach header graphic to caps

Rest cross bar [K] on top of assembled backwall.



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VESA 75-100 Monitor Mount Attachment

Setscrew

Slide mounting connector pieces into groove of extrusion. Tighten setscrew to secure in place.
(If accidentally removed)

Attach back plate to connectors on vertical extrusion using screws. Then attach top plate and tighten setscrews to secure.

VESA 100-200 Monitor Mount Attachment

Setscrew

Setscrew

Slide mounting connector pieces into groove of extrusion. Tighten setscrew to secure in place.
(If accidentally removed)

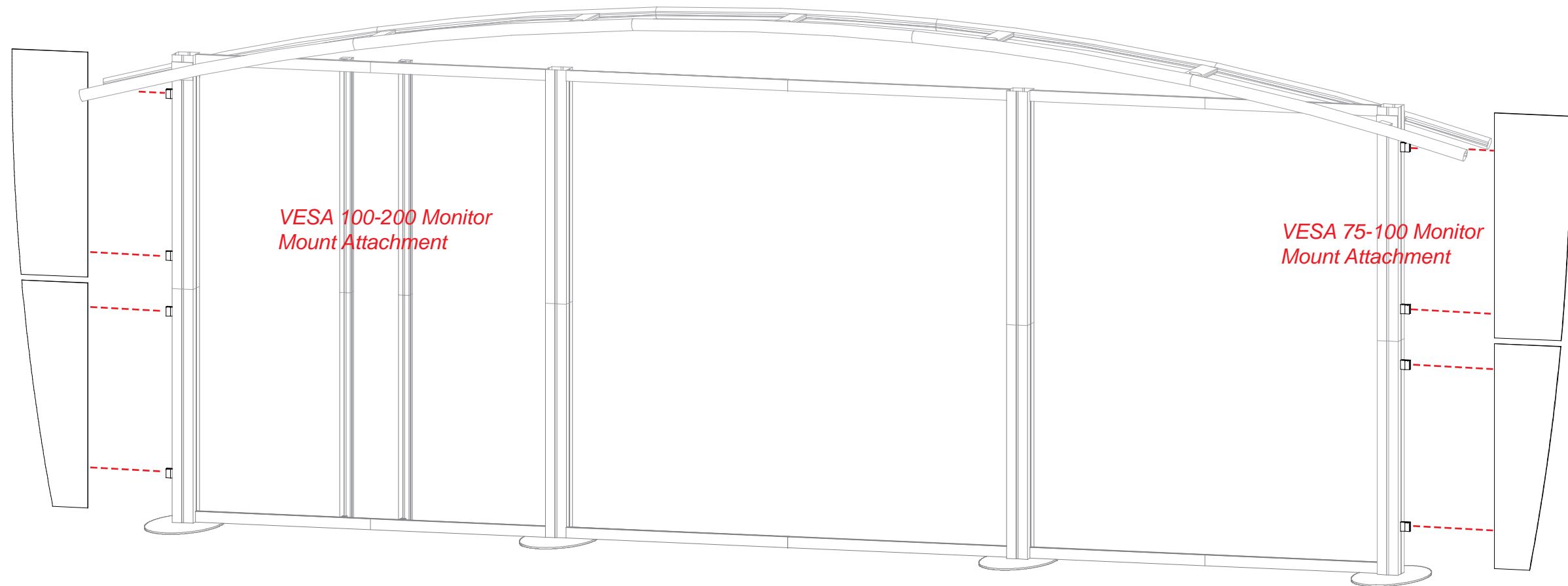
Then attach wall plate to connectors using supplied bolts.

Example of A10 Clamp Attachment

Slide connector on back of A10 clamp into groove of extrusion.

When desired location is found, tighten set screw to secure.

Tighten black plastic set screw to secure panel in place.

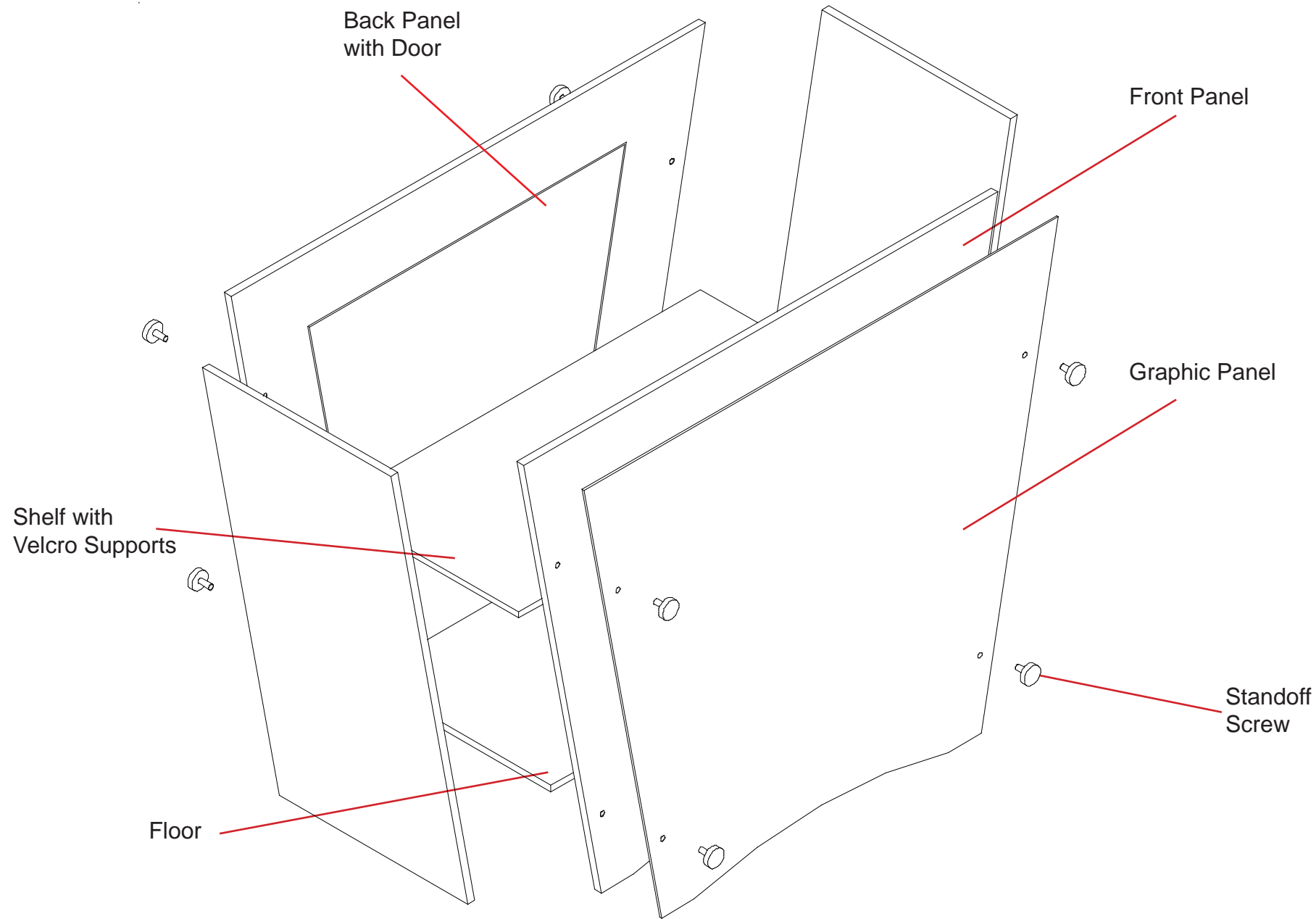
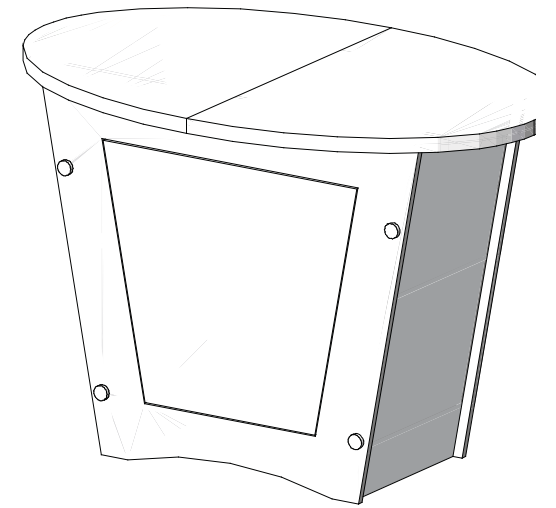


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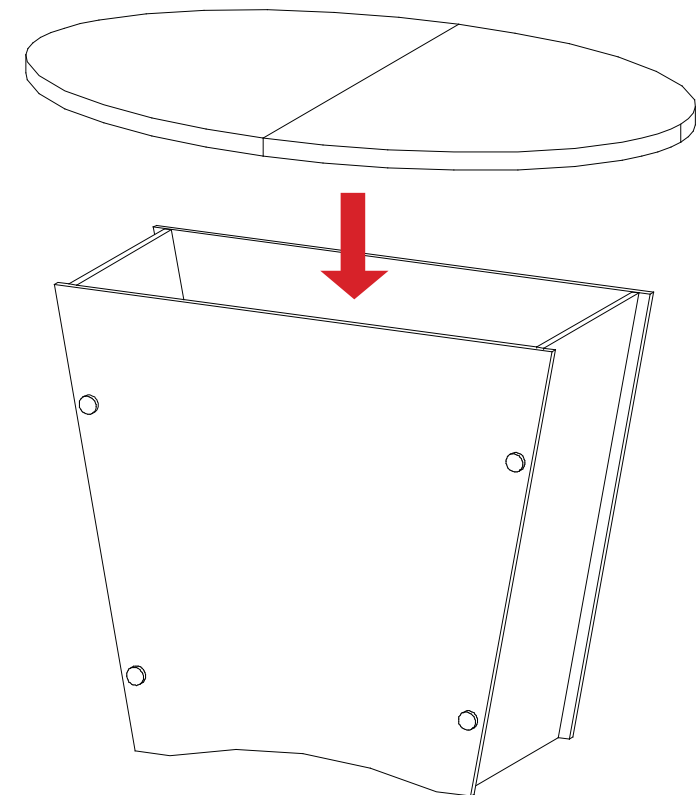
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Setup Instructions:

- A) Use standoff screws to secure the front panel with door and back panel of the pedestal to the side panels.
- B) After assembling front, back, and side panels, slide floor into the bottom of the pedestal. The floor will sit on pins on the inside of the side panels.
- C) After floor is in place, use velcro attachments to install shelf.



Attach the counter top to the pedestal base.

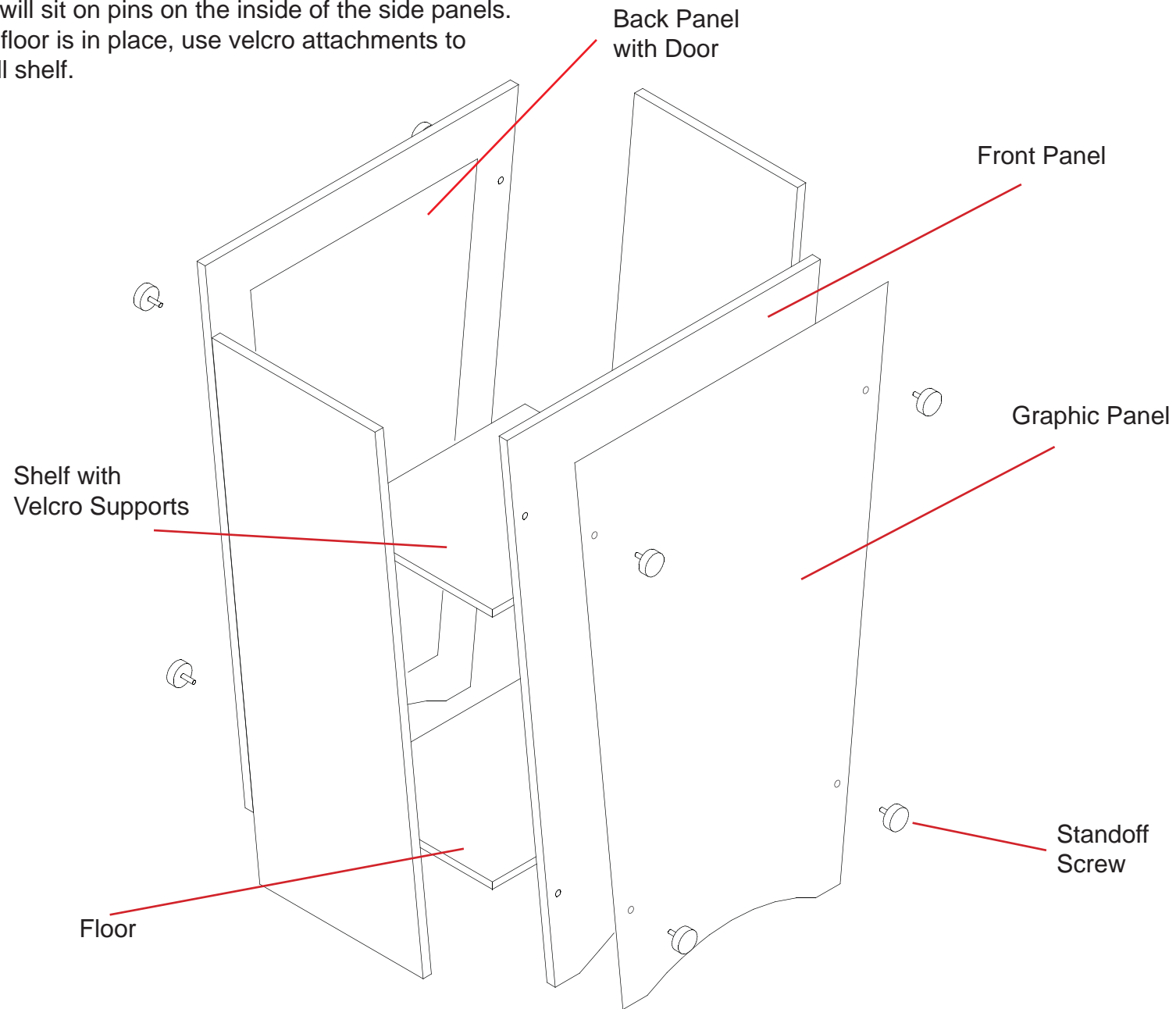


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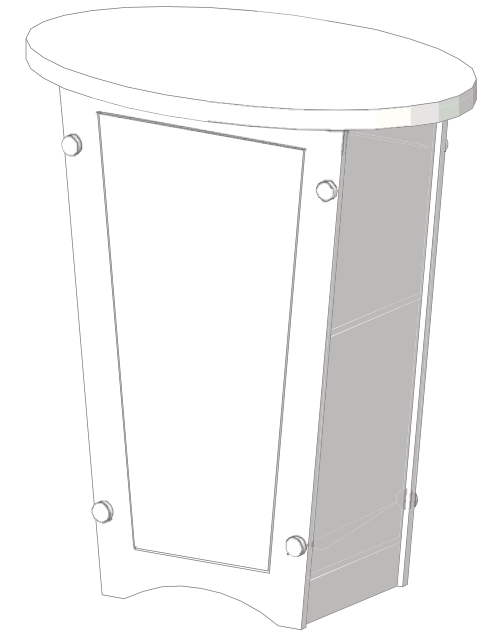
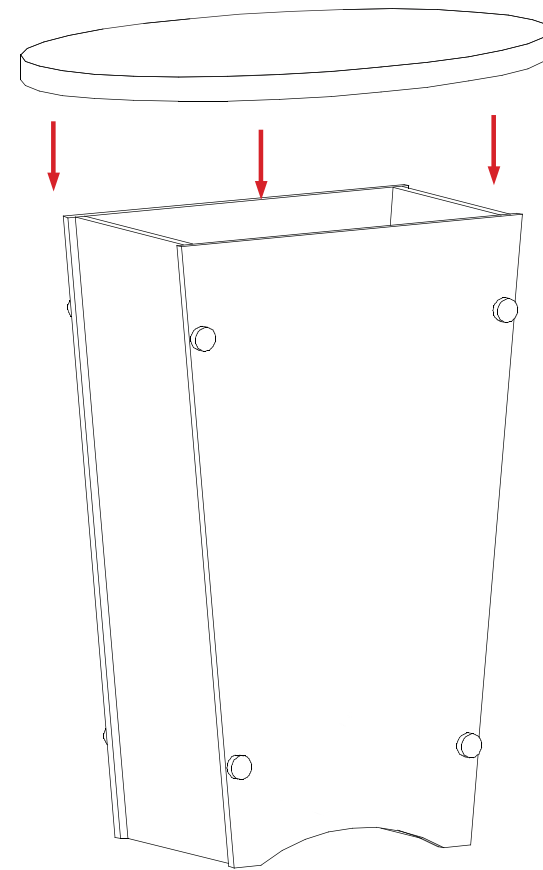
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Setup Instructions:

- A) Use standoff screws to secure the front panel with door and back panel of the pedestal to the side panels.
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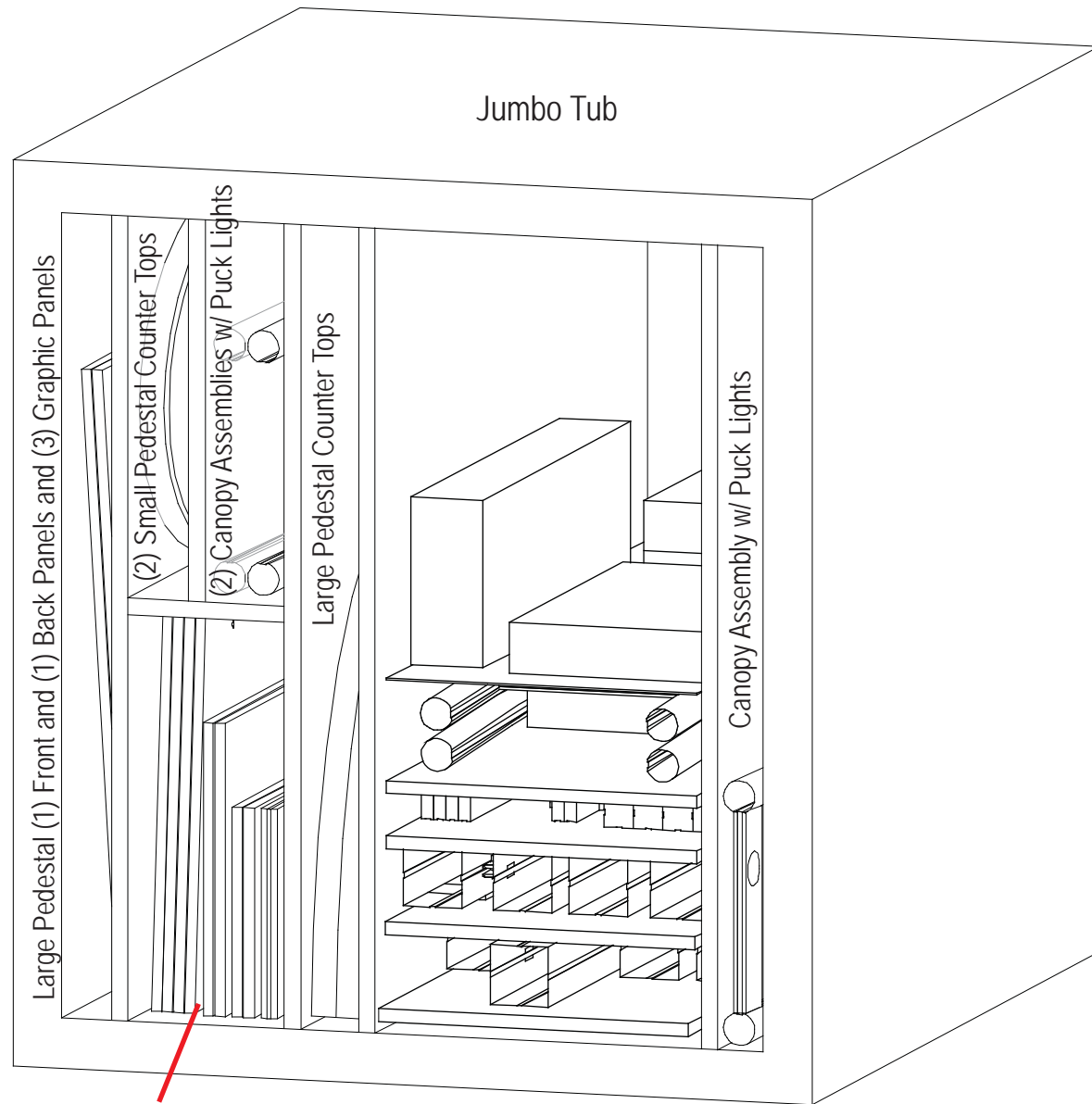
Attach the oval counter top to the pedestal base.



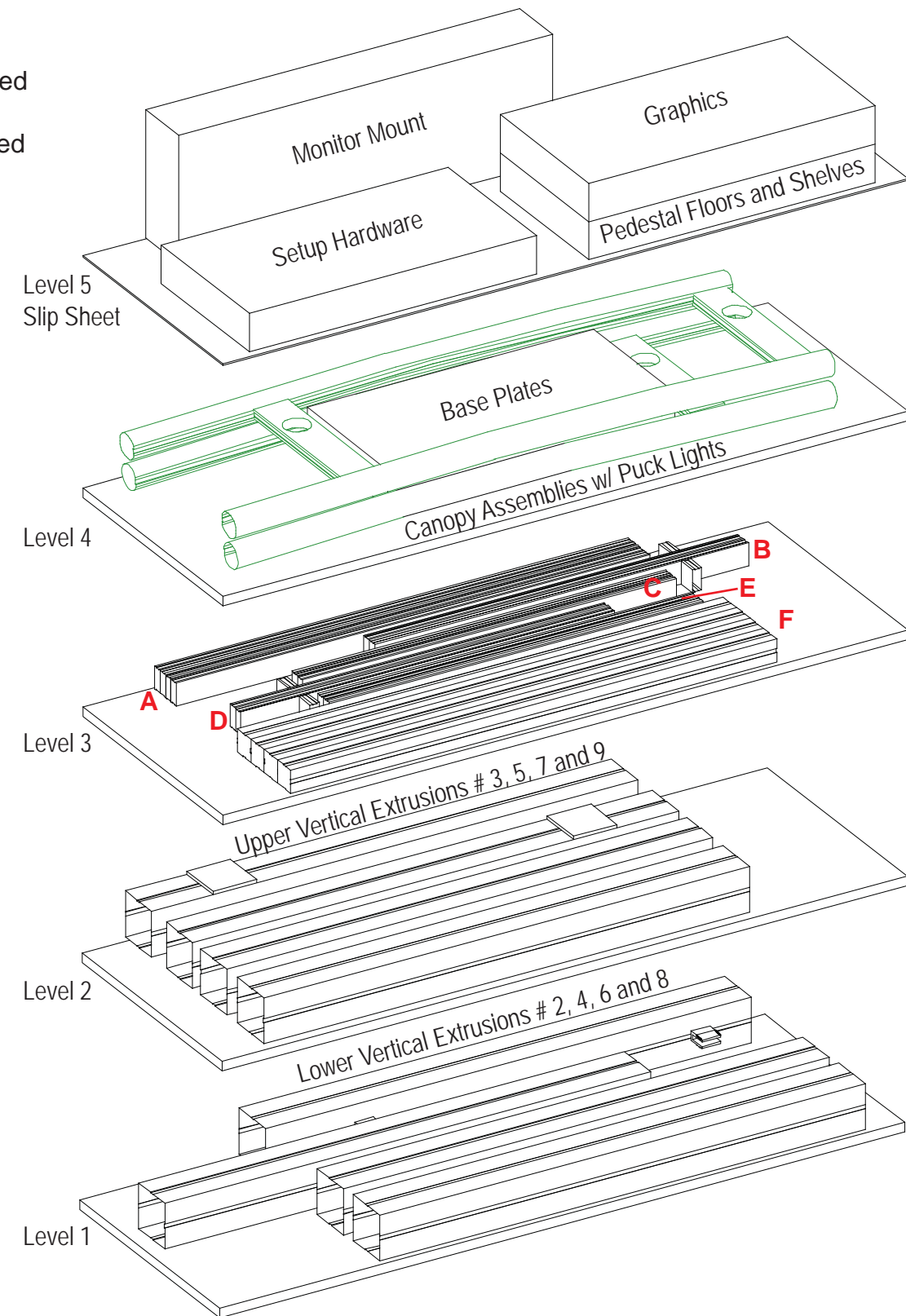
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Part List: Level 3

- A - Header extrusions #10a, 12b, 13a and 13b
- B - Extrusions #10a and 10b with Extrusions 18 Attached
- C - Extrusions #15a and 15b
- D - Extrusions #11a and 11b with Extrusions 18 Attached
- E - Extrusions #14a and 14b
- F - Extrusions #16a, 16b, 17a and 17b

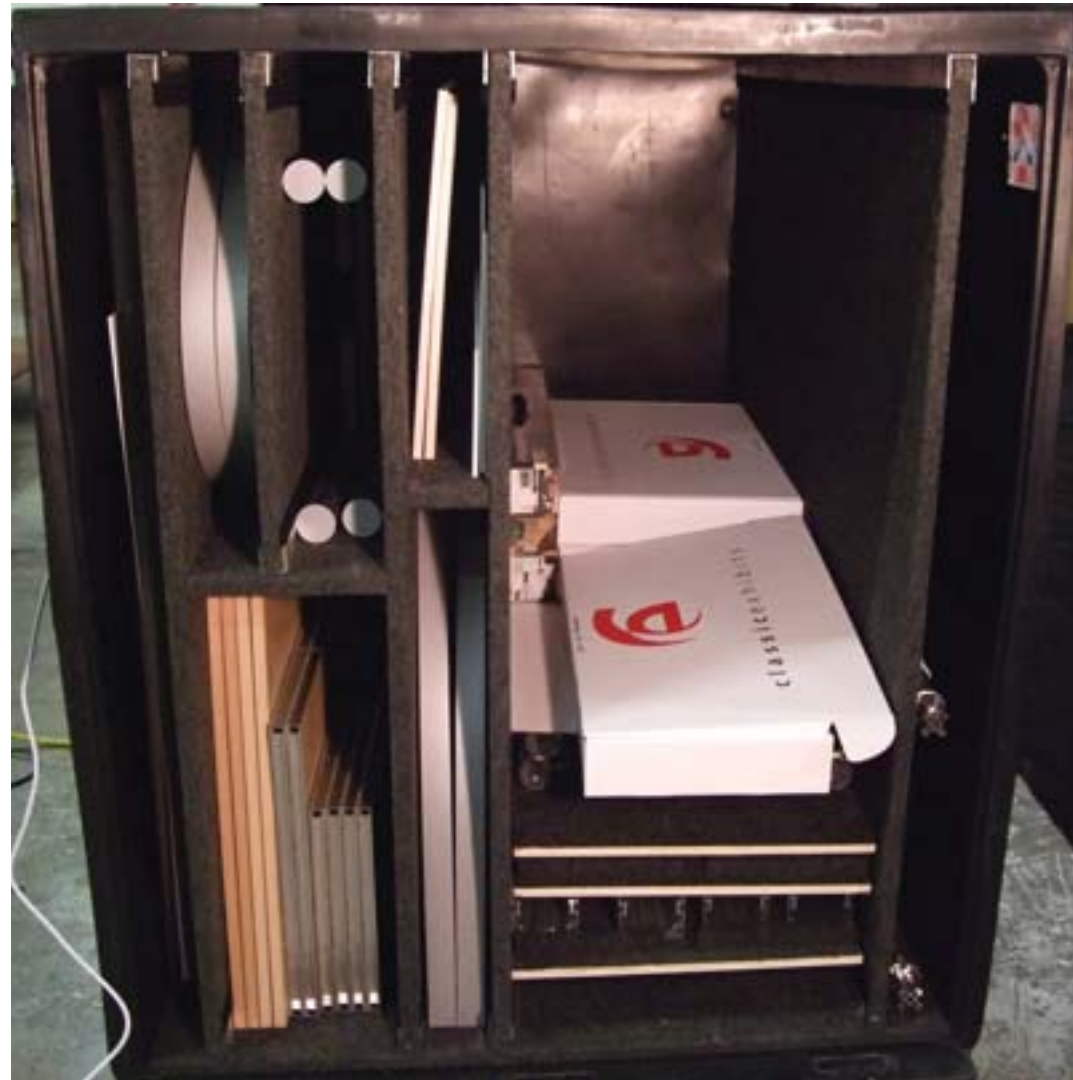


- Small Pedestal (2) Front and (2) Back Panels
- Large Pedestal (2) Side Panels
- Small Pedestal (4) Side Panels



**See actual photos on next page

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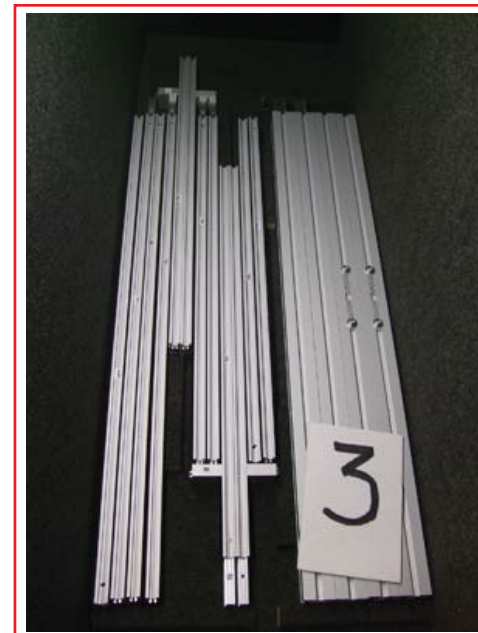
Jumbo Tub



Level 1



Level 2



Level 3



Level 4

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