

WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

# visionary™ IDESIGNS

## Using Your Setup Instructions

The Visionary Designs Setup Instructions are created specifically for your configuration. They are laid out sequentially, including an exploded view of the entire display, and then a logical series of detailed steps to assemble the main structure and components. We encourage you to study the instructions **before** attempting to assemble your exhibit.

Each page reminds you to tighten the setscrews after disassembling your exhibit to prevent loss of the locks and setscrews (see below in RED). This is **VERY IMPORTANT**.

## Cleaning and Packing Your Display

- 1) Use care when cleaning aluminum extrusion or acrylic inserts. Use only non-abrasive cleaners.
- 2) When cleaning laminate inserts or countertops, use mild cleansers and a soft material such as cotton.
- 3) Keep all display components away from extreme heat and long exposure to sunlight to avoid warping and fading.
- 4) Retain all packing material. It will make re-packing much easier and will reduce the likelihood of shipping damage.



**The Tool**

Most Visionary Designs exhibits can be assembled with the supplied Hex Key Tool. Occasionally, a flat head screwdriver may be required.

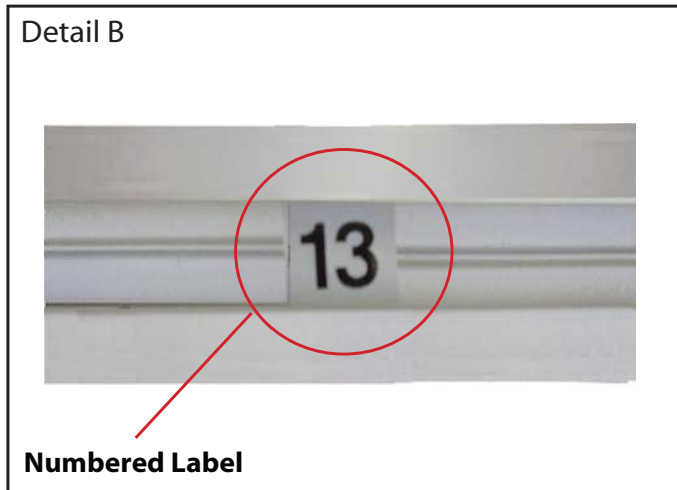


**Typical Connection**

Most horizontal extrusion connections have a patented expandable lock. This lock inserts into the groove of an opposing extrusion. Tightening the lock with the Hex Key Tool expands the lock and creates a strong positive connection.



**Typical Connection (cont'd)**



**Detail B**

**Numbered Label**

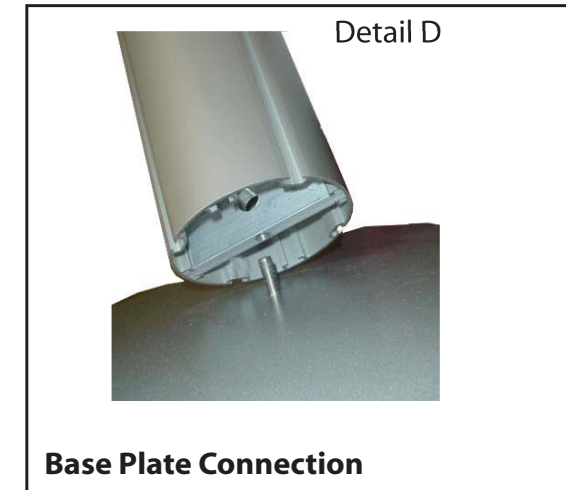
Each extrusion contains a numbered label which corresponds with setup instructions. The label is located within a groove of the extrusion (when possible). With Visionary Designs the labels contain Black numbers unless otherwise specified.



**Detail C**

**Horizontal Inline Connection** (remove only one setscrew)

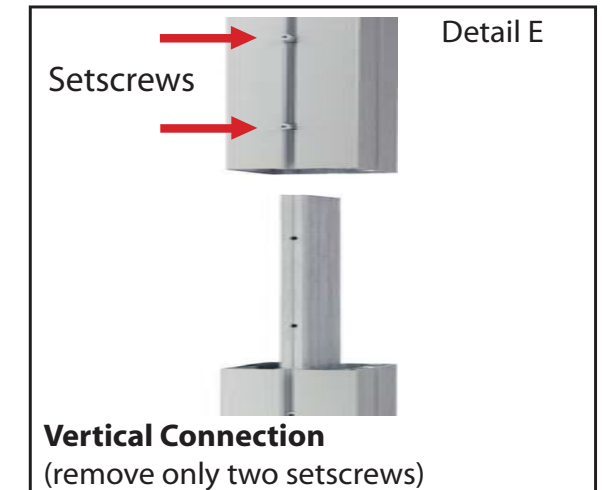
Remove only (1) setscrew when disassembling. Replace setscrew in extrusion after assembling it. Before packing, replace setscrew in extrusion to avoid losing it.



**Detail D**

**Base Plate Connection**

Attach base plate to round or square vertical extrusion using the bolt provided. Be careful not to strip the threads.



**Detail E**

**Vertical Connection**  
(remove only two setscrews)

When vertical extrusions are packed in portable cases rather than crates or tubs, they must be broken down into smaller sections which then require assembly.

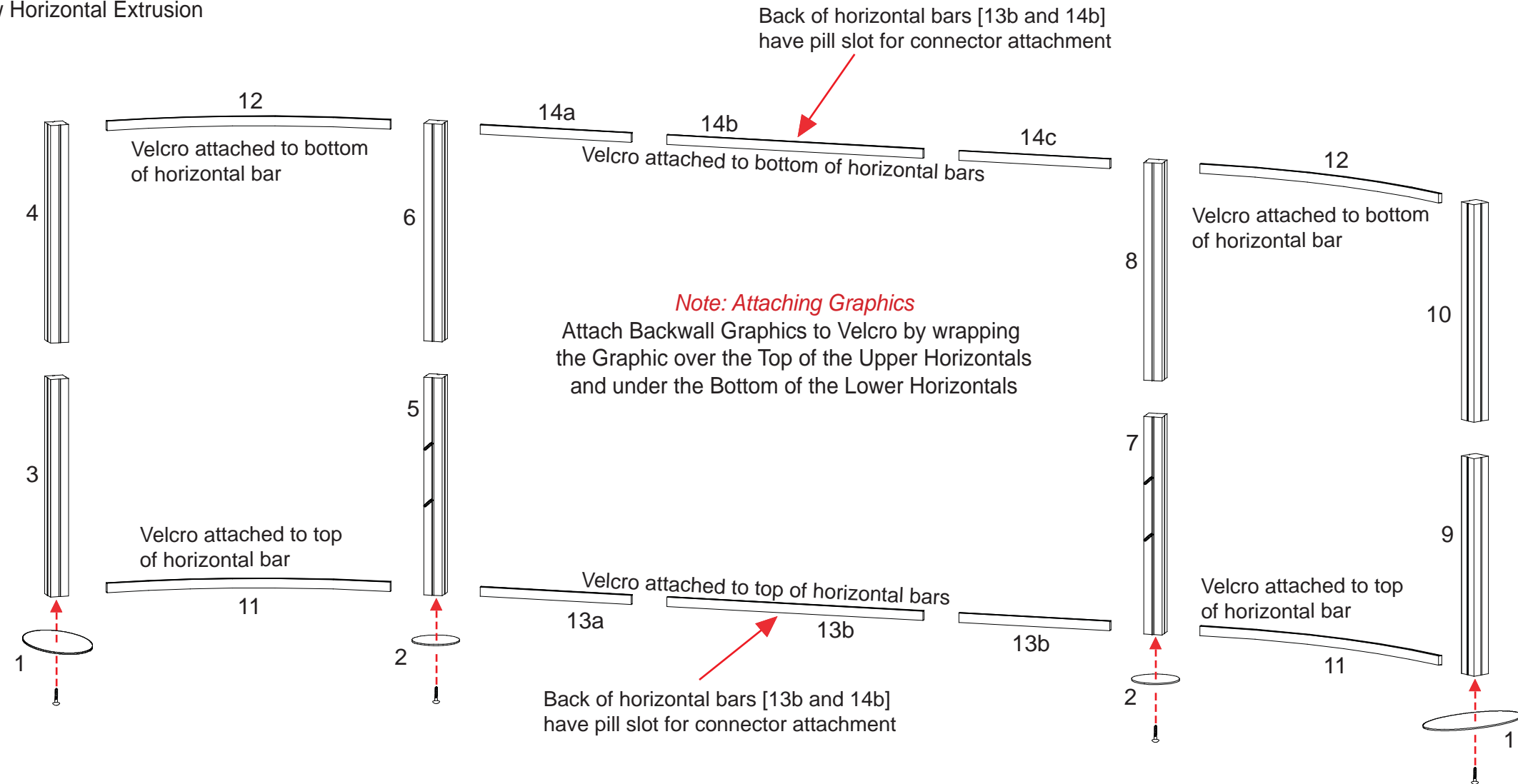
Remove only (2) setscrews when disassembling. Replace setscrews in extrusion after assembling it. Before packing, replace setscrews in extrusion to avoid losing them.

**WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING**

Part Number	Qty for Step	Description
1	2	Oval Base Plate
2	2	Oval RoundPlate
3	1	41.875" h Lower Vertical Extrusion
4	1	41.875" h Upper Vertical Extrusion
5	1	41.875" h Lower Vertical Extrusion
6	1	41.875" h Upper Vertical Extrusion
7	1	41.875" h Lower Vertical Extrusion
8	1	41.875" h Upper Vertical Extrusion
9	1	41.875" h Lower Vertical Extrusion
10	1	41.875" h Upper Vertical Extrusion
11	2	54.0261" Curved Horizontal Extrusion
12	2	54.0261" Curved Horizontal Extrusion
13a/13c	1/1	29.5" w Horizontal Extrusion
13b	1	50" w Horizontal Extrusion
14a/14c	1/1	29.5" w Horizontal Extrusion
14b	1	50" w Horizontal Extrusion

**Steps:**

- 1) Attach lower vertical extrusions to base plates.
- 2) Attach upper vertical extrusions to lower vertical extrusions.
- 3) Connect horizontal extrusions together [13a to 13b to 13c and 14a to 14b to 14c].
- 4) Connect horizontal extrusions between vertical assemblies where indicated.
- 5) Apply graphics to assembled backwall.

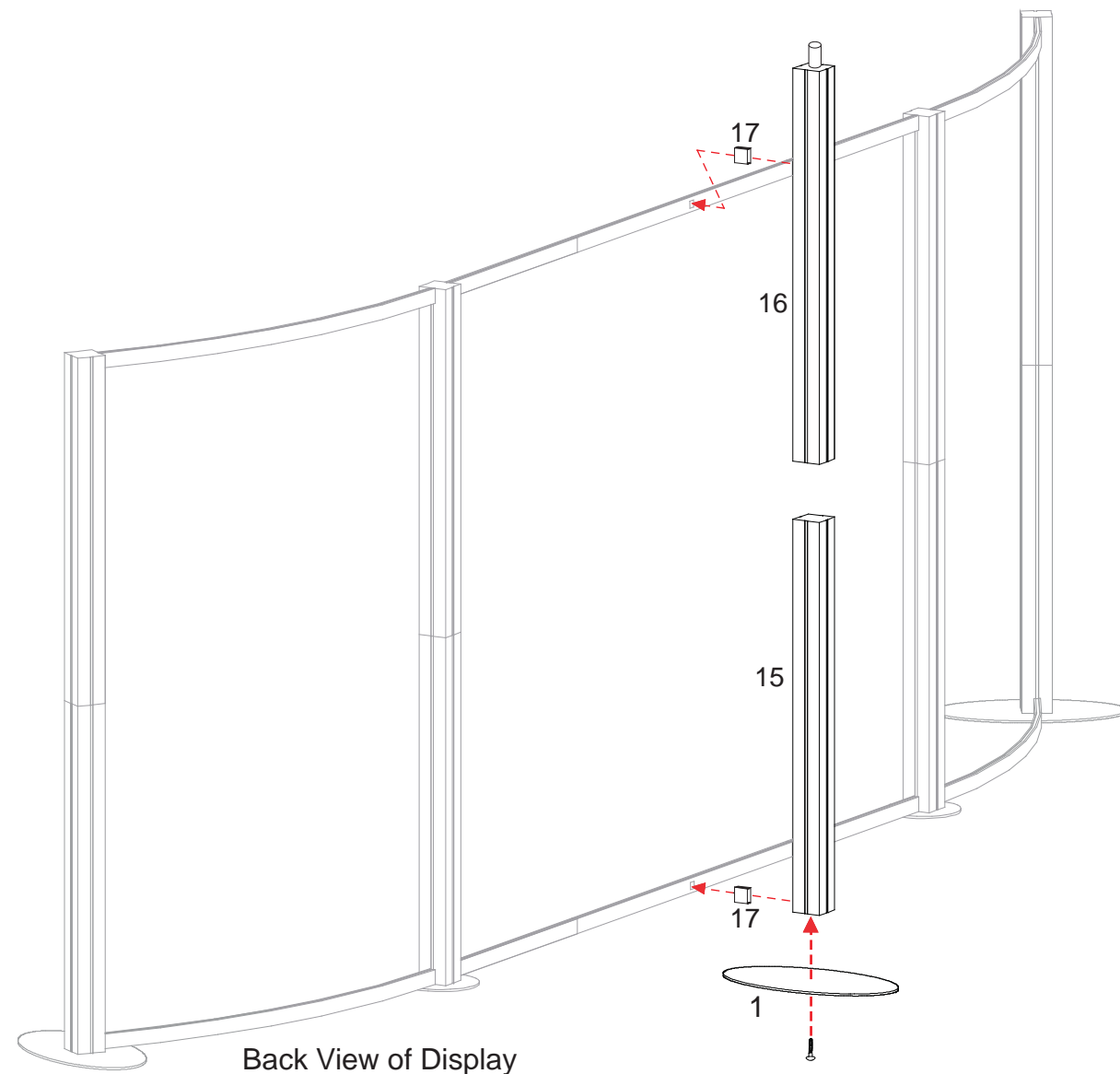


**WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING**

Part Number	Qty for Step	Description
1	1	Oval Base Plate
15	1	47.256"h Lower Vertical Extrusion
16	1	47.256"h Upper Vertical Extrusion w/ Canopy Attachment
17	2	Connector Extrusion

**Steps:**

- 1) Attach lower vertical extrusion to base plate.
- 2) Attach upper vertical extrusion to lower vertical extrusion.
- 3) Connect vertical assembly to back of assembled backwall using connector extrusions [17].
- 4) Attach monitor mount to vertical extrusion where indicated.



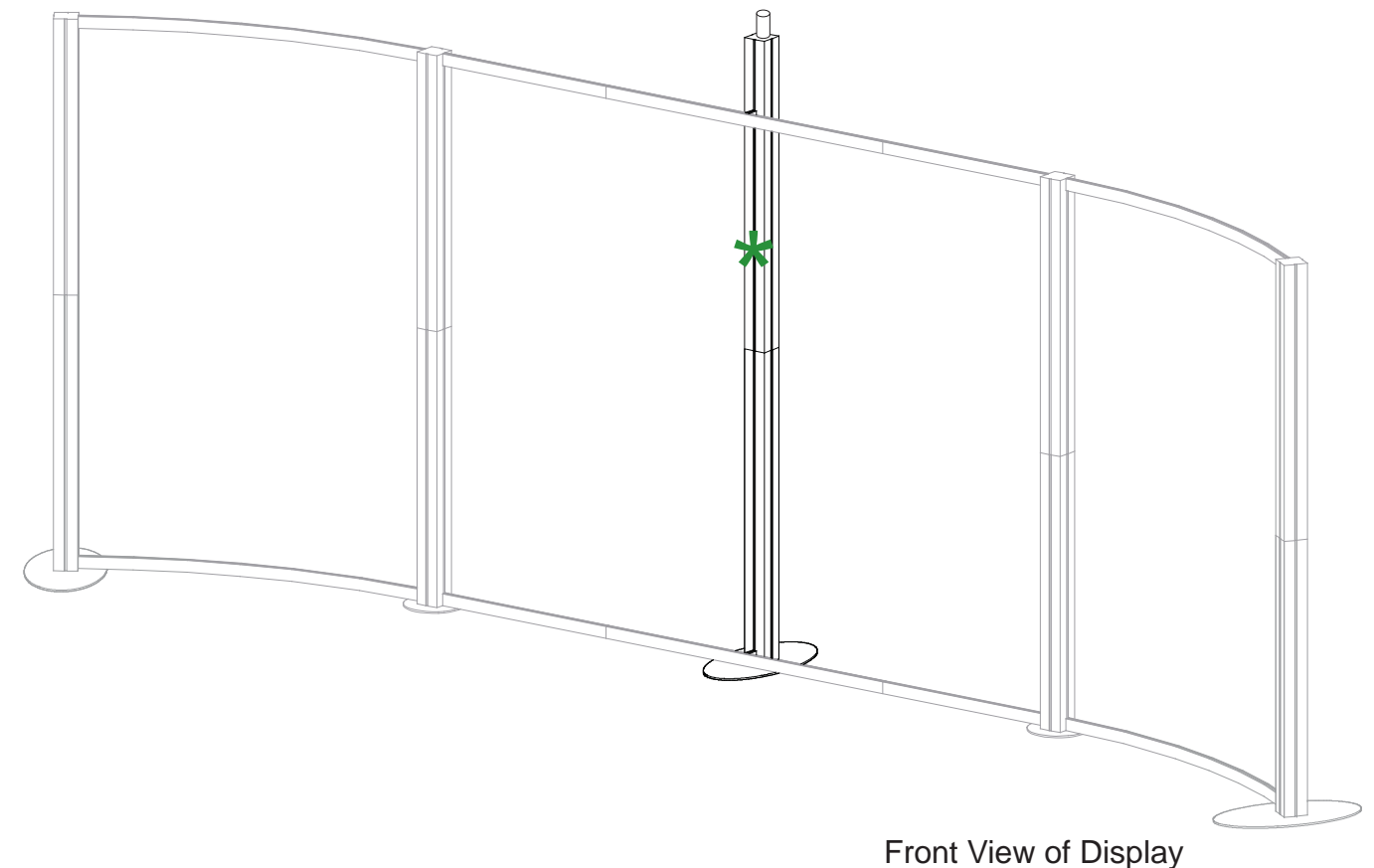
**\* Vesa 100-200 Monitor Mount Attachment**

**Graphic must be between standoff and aluminum plate**

Slide standoff connector pieces into groove of extrusion. Tighten to secure in place. *(If accidentally removed from vertical)*

Attach aluminum plate to connectors.

Attach back plate of monitor mount to aluminum plate.



**WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING**



**Steps:**

- 1) Connect canopy pieces together as shown.
- 2) Apply pillow case graphic to assembled canopy

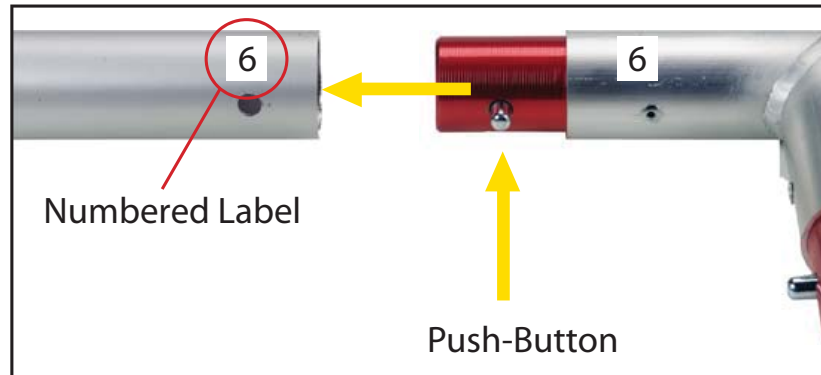
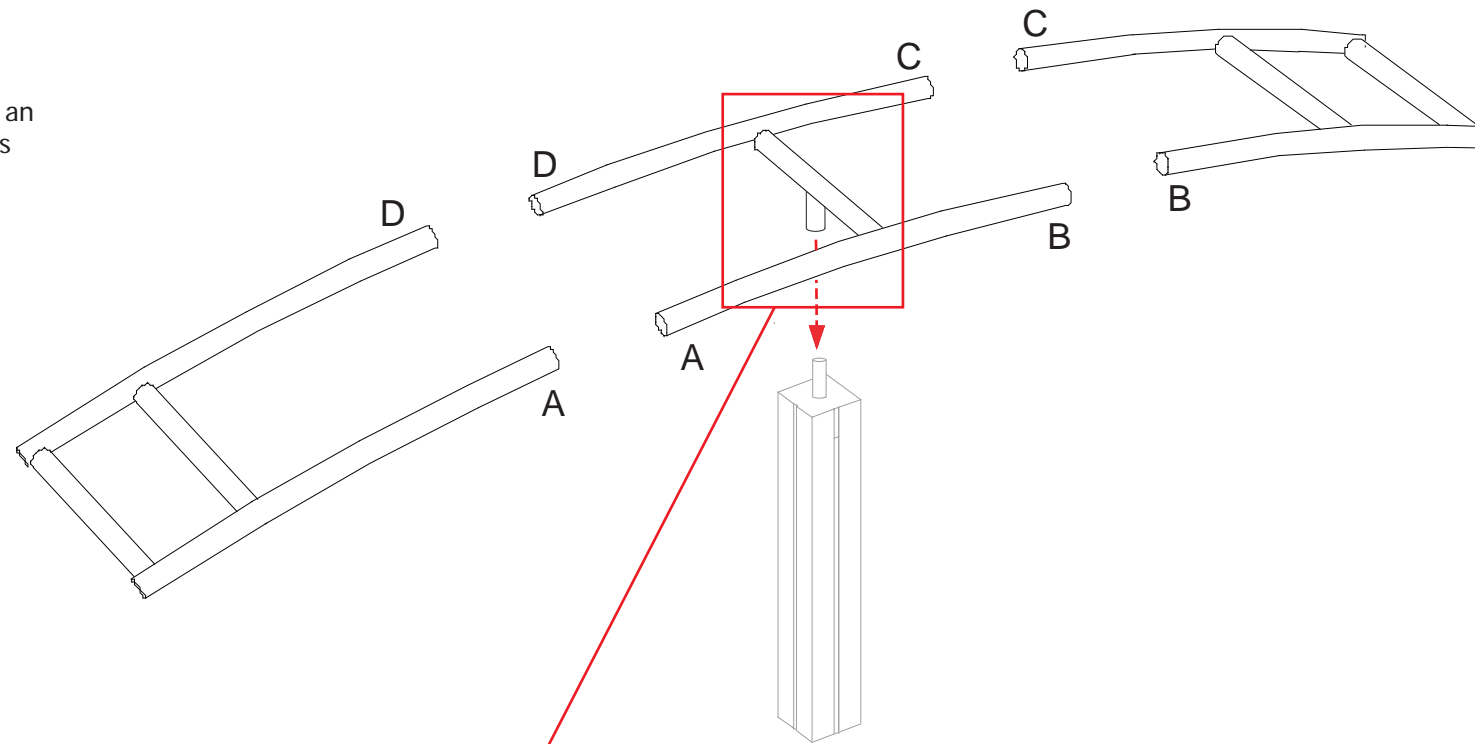
**Using Your Setup Instructions**

The Aero Overhead Sign Setup Instructions are created specifically for your configuration. They include an exploded view of the frame which is sequentially numbered. We encourage you to study the instructions before attempting to assemble your exhibit.

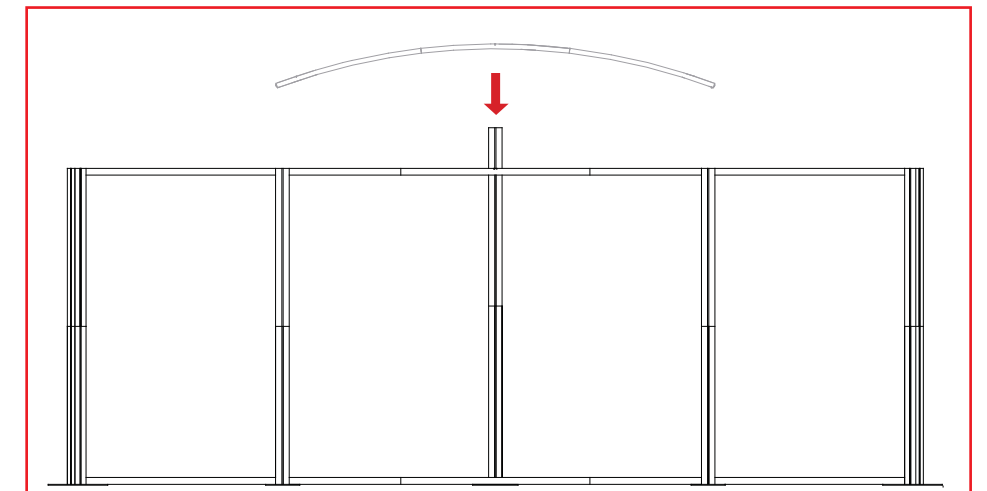
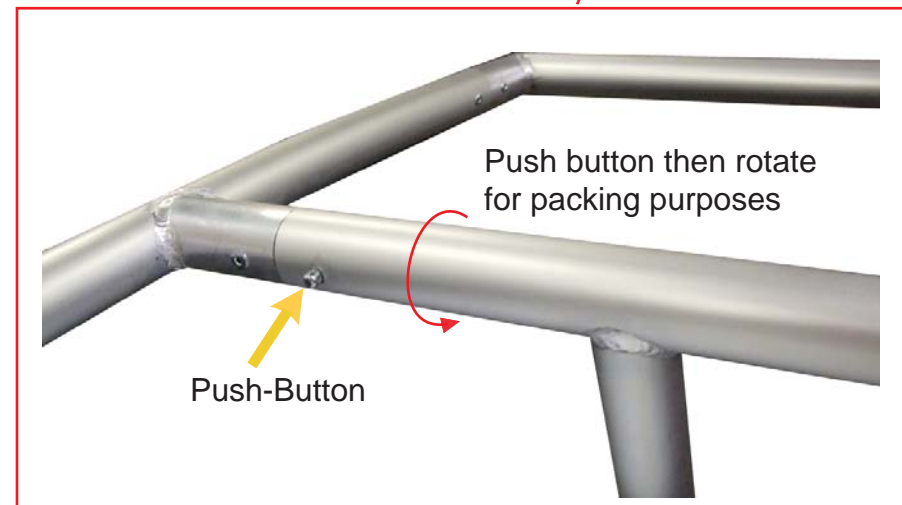
Connections are kept very simple: no tools. Everything assembles with push-button connectors and pre-connected horizontal sections.

**Cleaning and Packing Your Display**

- 1) Use care when cleaning aluminum extrusion or acrylic inserts. Use only non-abrasive cleaners.
- 2) Retain all packing material. It will make re-packing much easier and will reduce the likelihood of shipping damage.



Connections are made by holding the button down and sliding the red tube into opposing tube until the connection is made. To disassemble push button and pull or twist extrusions apart.

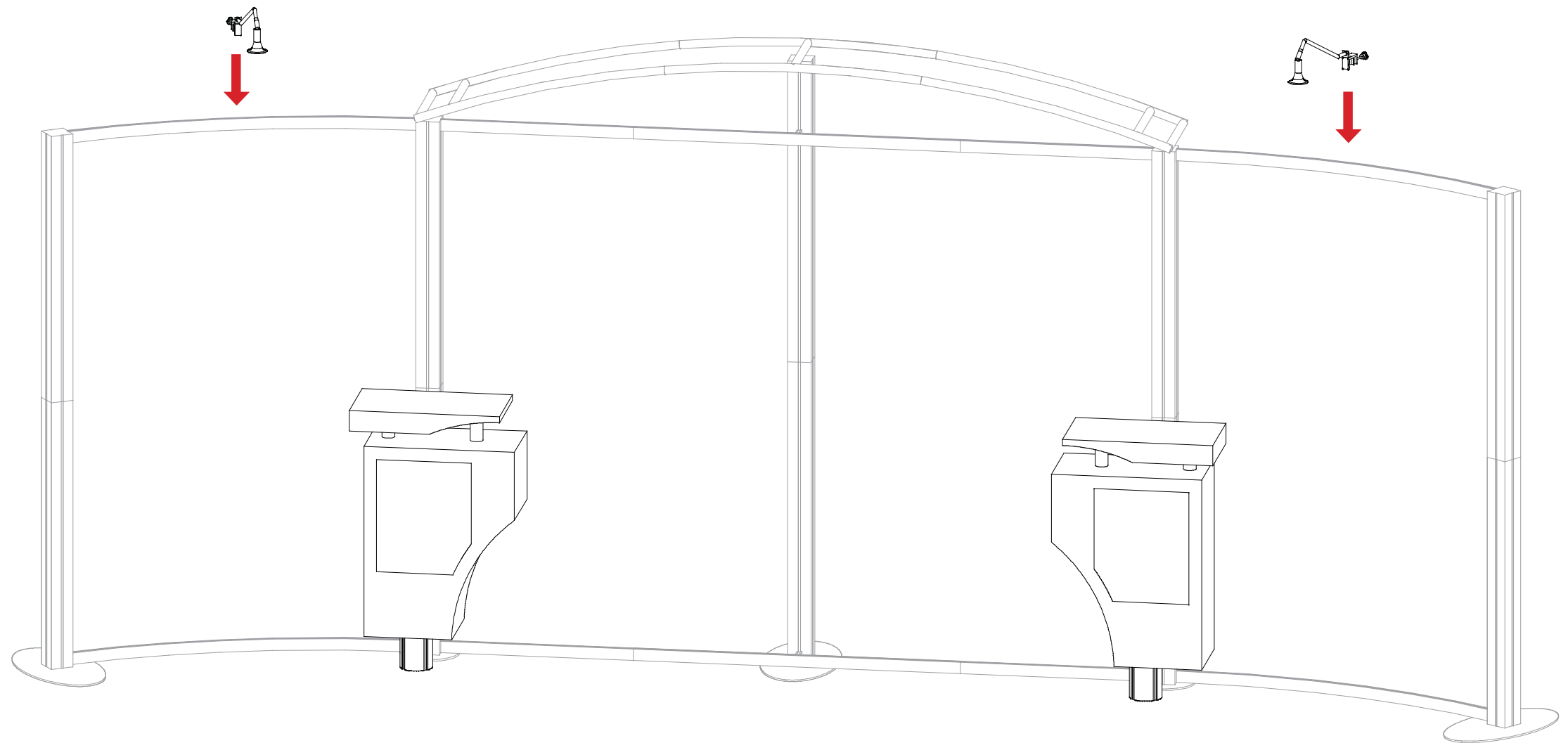
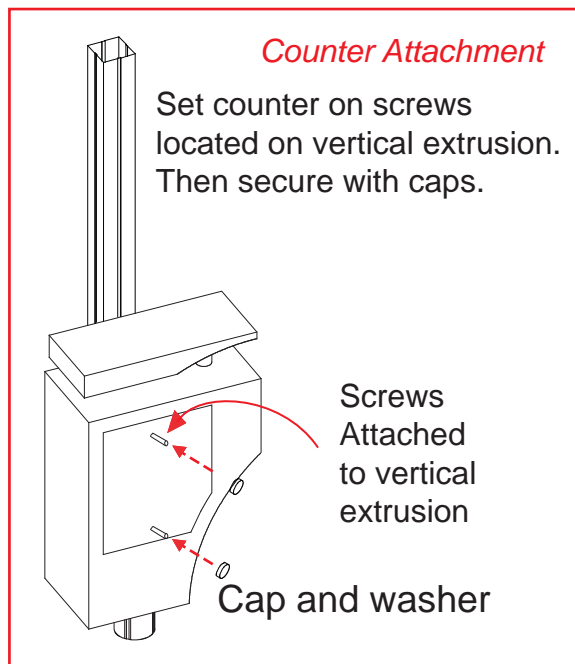
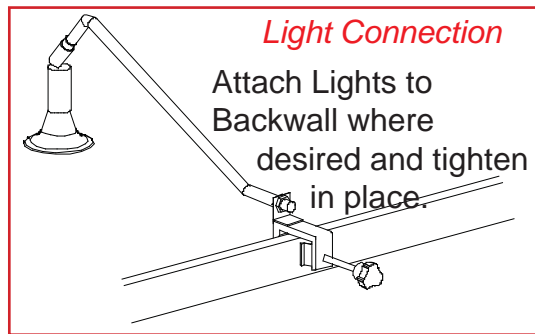


**WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING**

866.652.2100

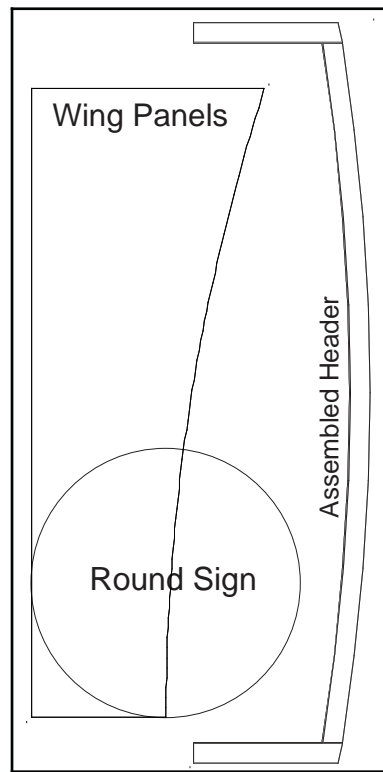
**Steps:**

- 1) Attach counters to assembled backwall where indicated.
- 2) Attach lights to top of assembled backwall.

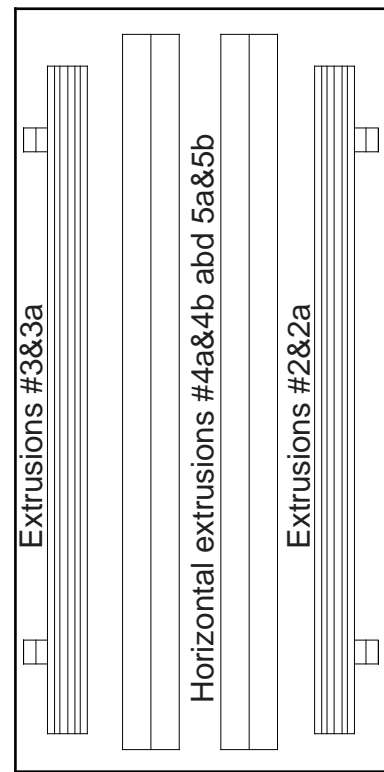


**WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING**

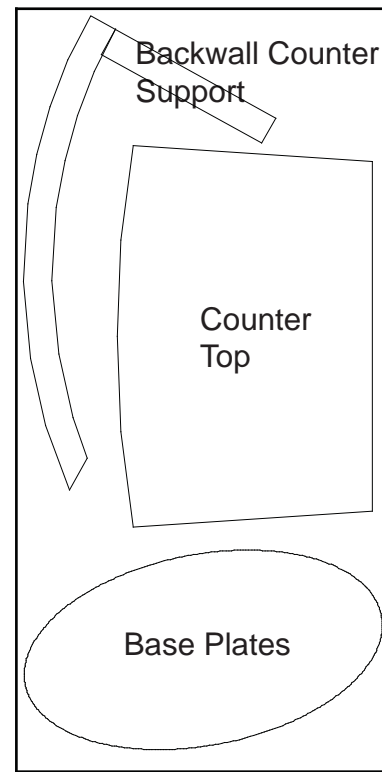
(1) Backwall Components



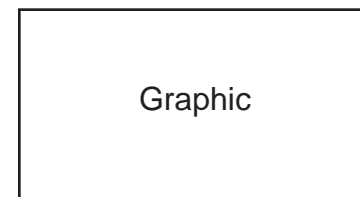
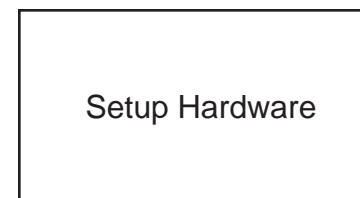
Level 1



Level 2



Level 3



WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING