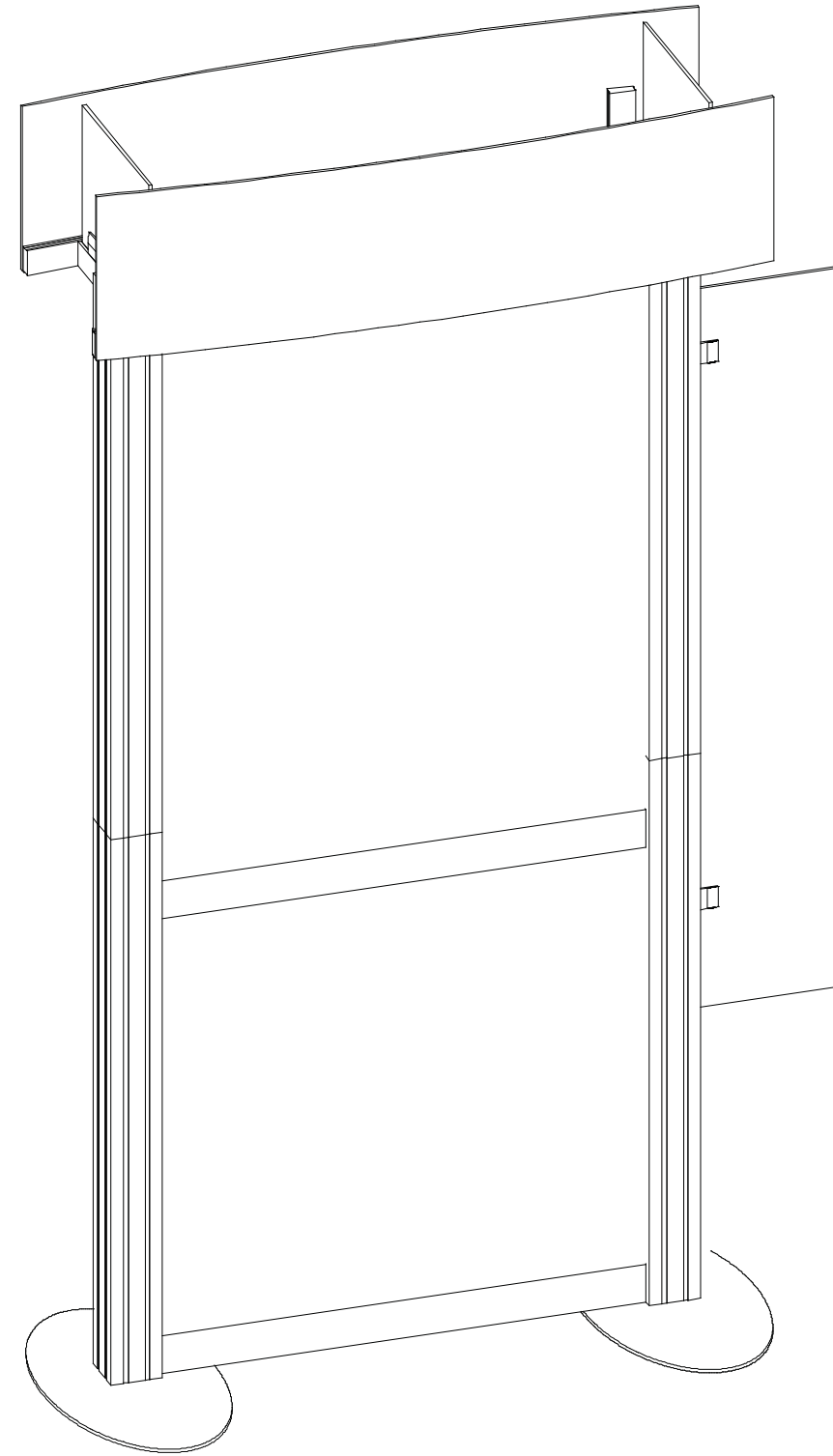


Plan View

5'



WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

visionary™ IDESIGNS

Using Your Setup Instructions

The Visionary Designs Setup Instructions are created specifically for your configuration. They are laid out sequentially, including an exploded view of the entire display, and then a logical series of detailed steps to assemble the main structure and components. We encourage you to study the instructions **before** attempting to assemble your exhibit.

Each page reminds you to tighten the setscrews after disassembling your exhibit to prevent loss of the locks and setscrews (see below in RED). This is **VERY IMPORTANT**.

Cleaning and Packing Your Display

- 1) Use care when cleaning aluminum extrusion or acrylic inserts. Use only non-abrasive cleaners.
- 2) When cleaning laminate inserts or countertops, use mild cleansers and a soft material such as cotton.
- 3) Keep all display components away from extreme heat and long exposure to sunlight to avoid warping and fading.
- 4) Retain all packing material. It will make re-packing much easier and will reduce the likelihood of shipping damage.



The Tool

Most Visionary Designs exhibits can be assembled with the supplied Hex Key Tool. Occasionally, a flat head screwdriver may be required.

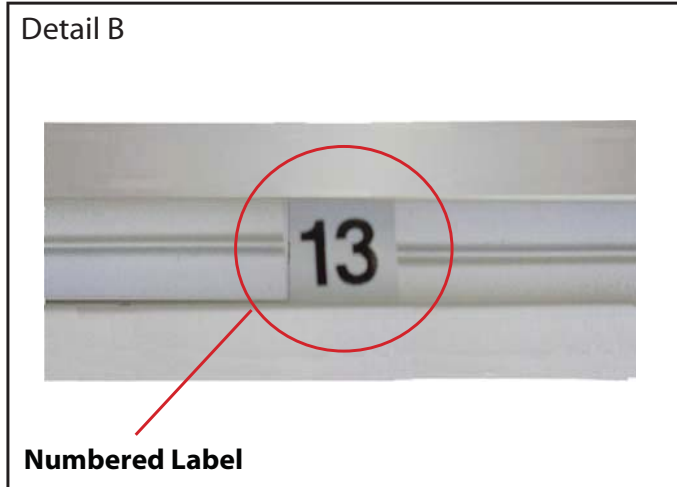


Typical Connection

Most horizontal extrusion connections have a patented expandable lock. This lock inserts into the groove of an opposing extrusion. Tightening the lock with the Hex Key Tool expands the lock and creates a strong positive connection.



Typical Connection (cont'd)



Detail B

Numbered Label

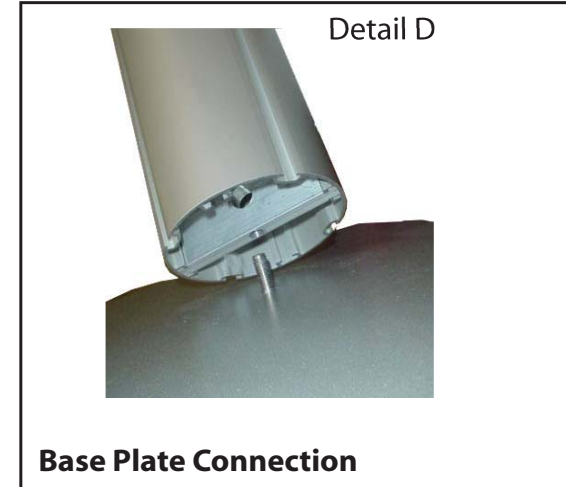
Each extrusion contains a numbered label which corresponds with setup instructions. The label is located within a groove of the extrusion (when possible). With Visionary Designs the labels contain Black numbers unless otherwise specified.



Detail C

Horizontal Inline Connection (remove only one setscrew)

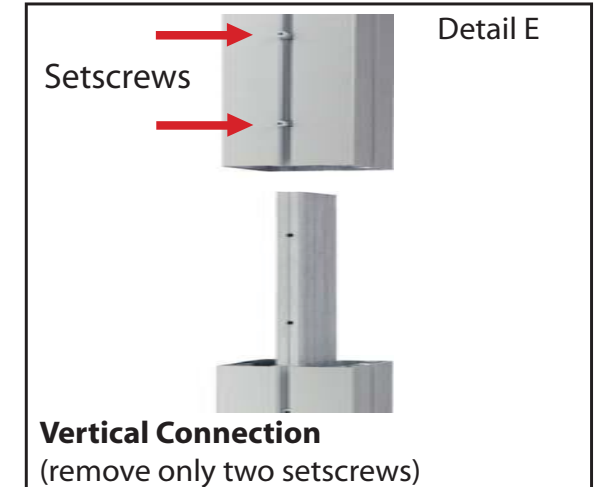
Remove only (1) setscrew when disassembling. Replace setscrew in extrusion after assembling it. Before packing, replace setscrew in extrusion to avoid losing it.



Detail D

Base Plate Connection

Attach base plate to round or square vertical extrusion using the bolt provided. Be careful not to strip the threads.



Detail E

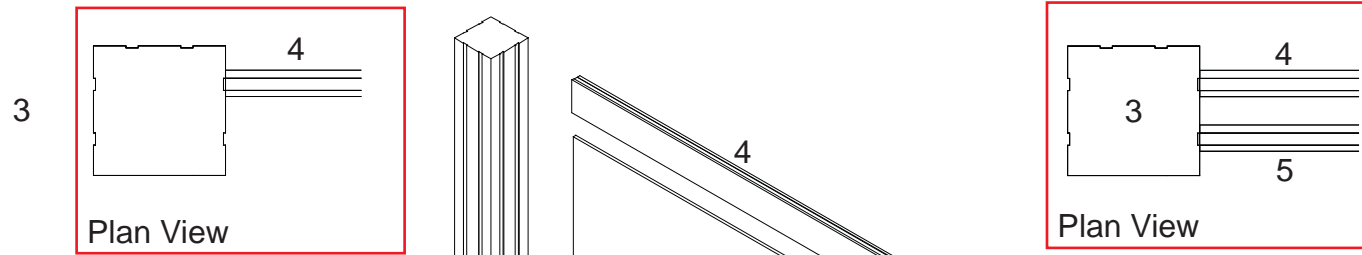
Vertical Connection
(remove only two setscrews)

When vertical extrusions are packed in portable cases rather than crates or tubs, they must be broken down into smaller sections which then require assembly.

Remove only (2) setscrews when disassembling. Replace setscrews in extrusion after assembling it. Before packing, replace setscrews in extrusion to avoid losing them.

WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

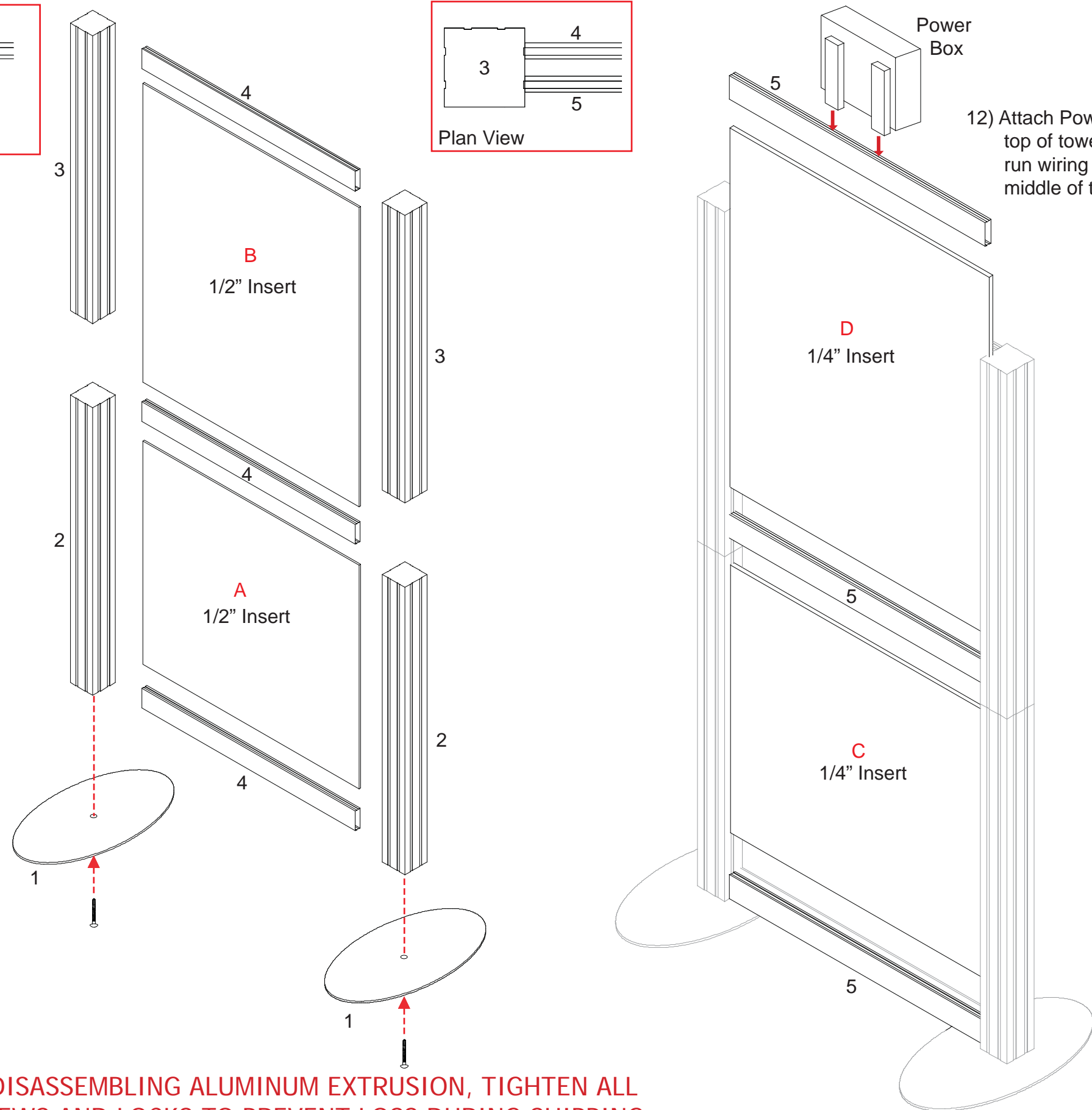
866.652.2100



Part Number	Qty	Description
1	2	Base Plates
2	2	39.875" Square Vertical
3	2	39.875" Square Vertical
4	3	34" Horizontal Extrusion
5	3	34" Horizontal Extrusion

Steps

- 1) Attach vertical extrusions [2 to 3], attach assembly to base plates [1], refer to Detail D on General Info page.
- 2) Attach lower horizontal extrusion [4] between vertical assemblies [2/3].
- 3) Place insert A in place.
- 4) Attach center horizontal extrusion [4] between vertical assemblies [2/3] and atop insert.
- 5) Place insert B in place.
- 6) Attach upper horizontal extrusion [4] between vertical assemblies [2/3] and atop insert.
- **NOTE** Attach accessory boxes to 1/2" inserts before placing additional inserts. Wiring from power box will run thru the middle between both sets of inserts.**
- 7) Attach lower horizontal extrusion [5] between vertical assemblies [2/3].
- 8) Place insert C in place.
- 9) Attach center horizontal extrusion [5] between vertical assemblies [2/3] and atop insert.
- 10) Place insert D in place.
- 11) Attach upper horizontal extrusion [5] between vertical assemblies [2/3] and atop insert.



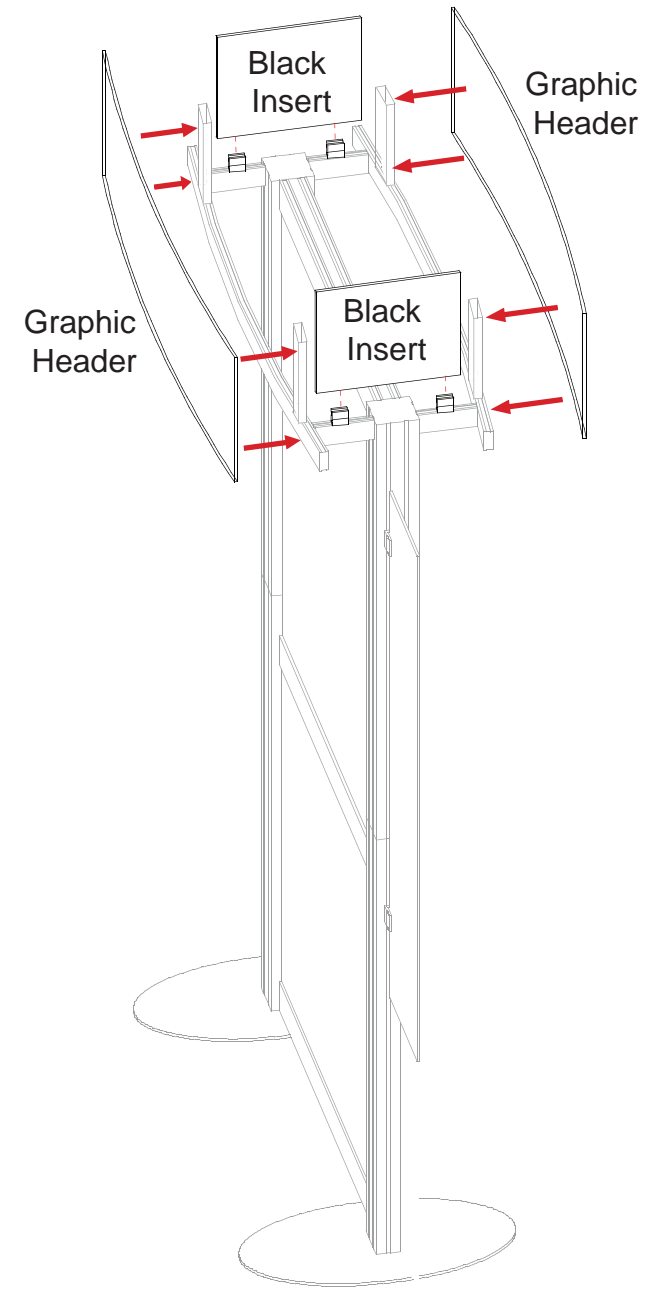
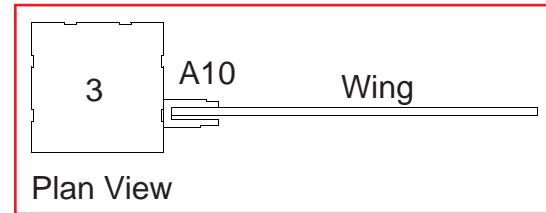
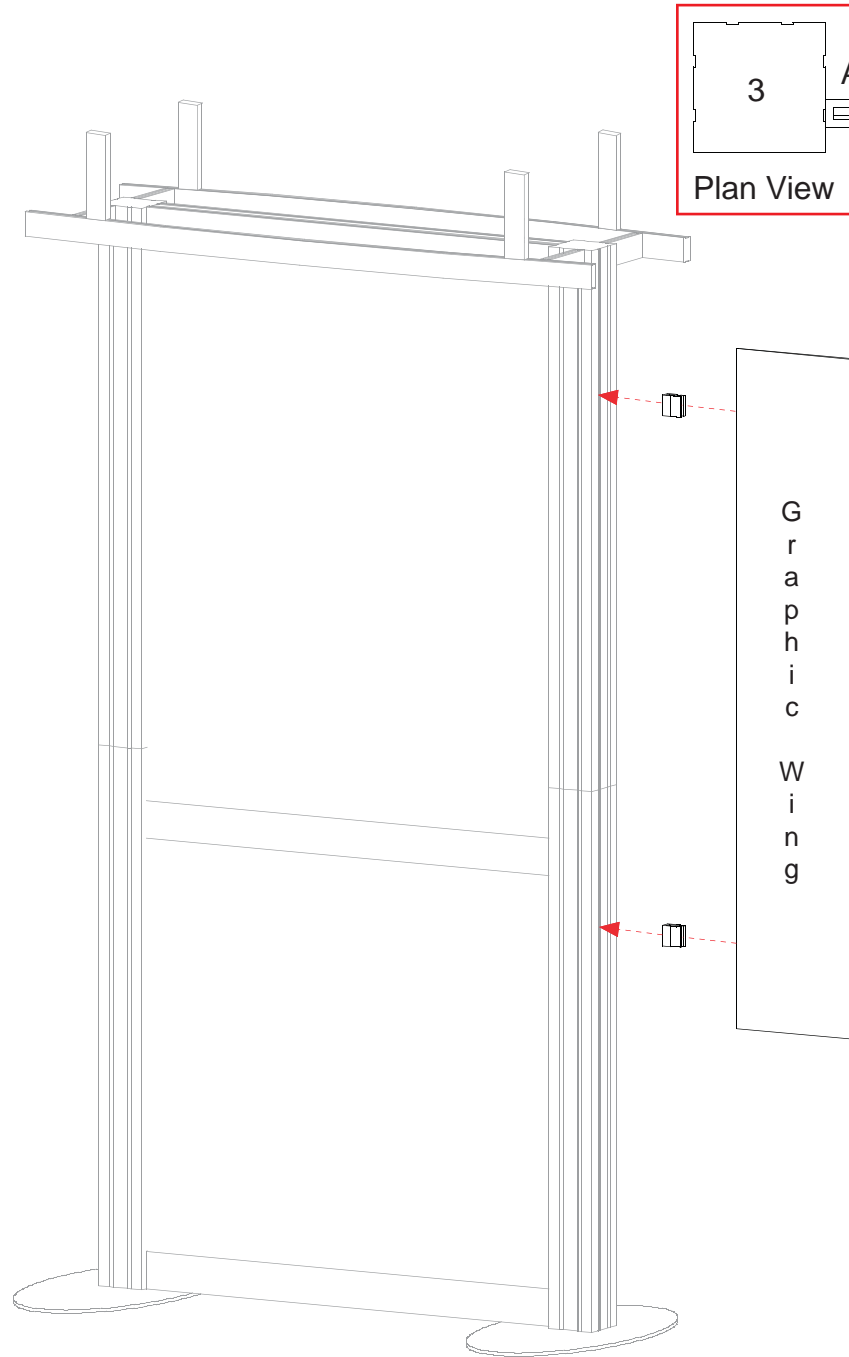
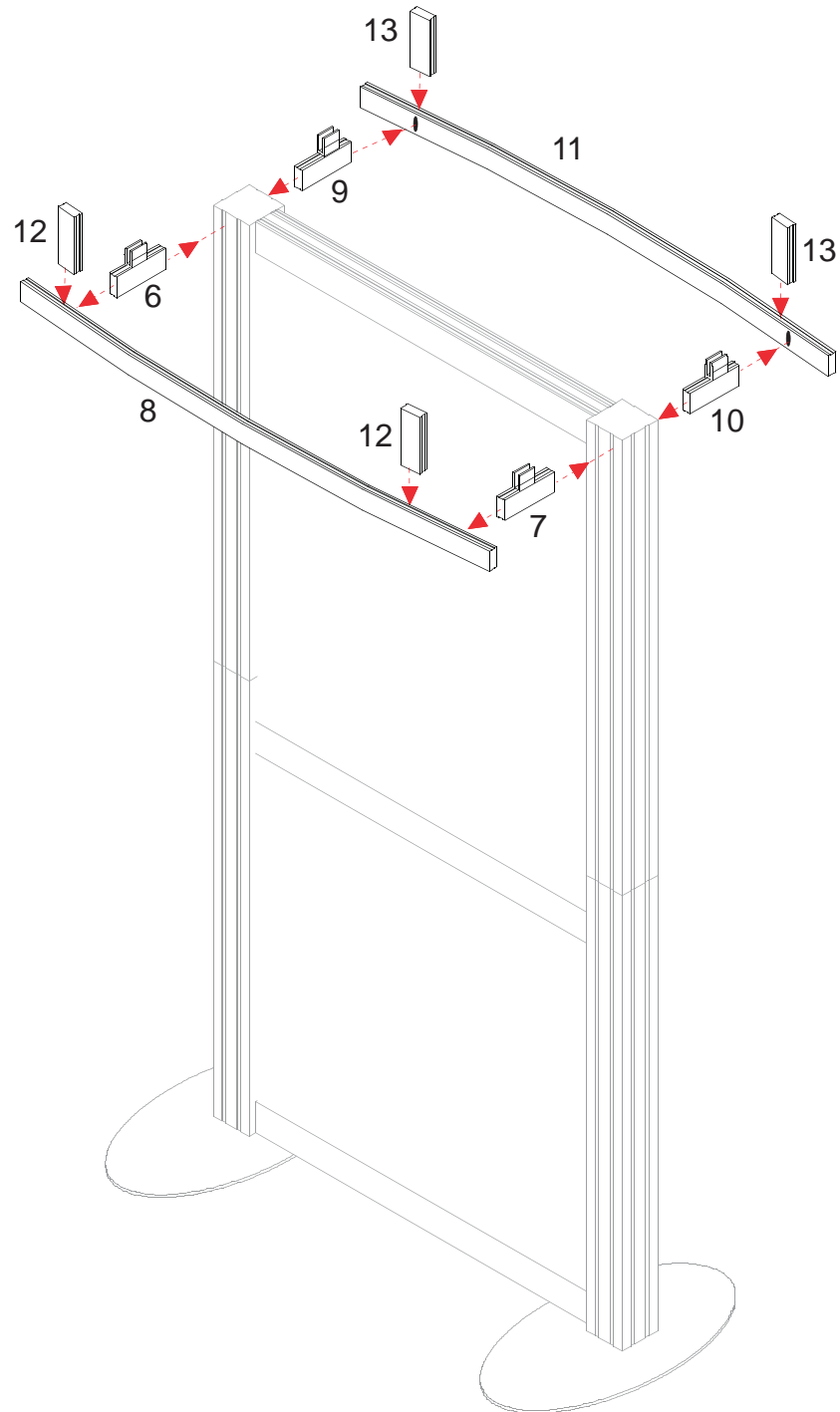
12) Attach Power box to top of tower as shown run wiring down thru the middle of the tower.

WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

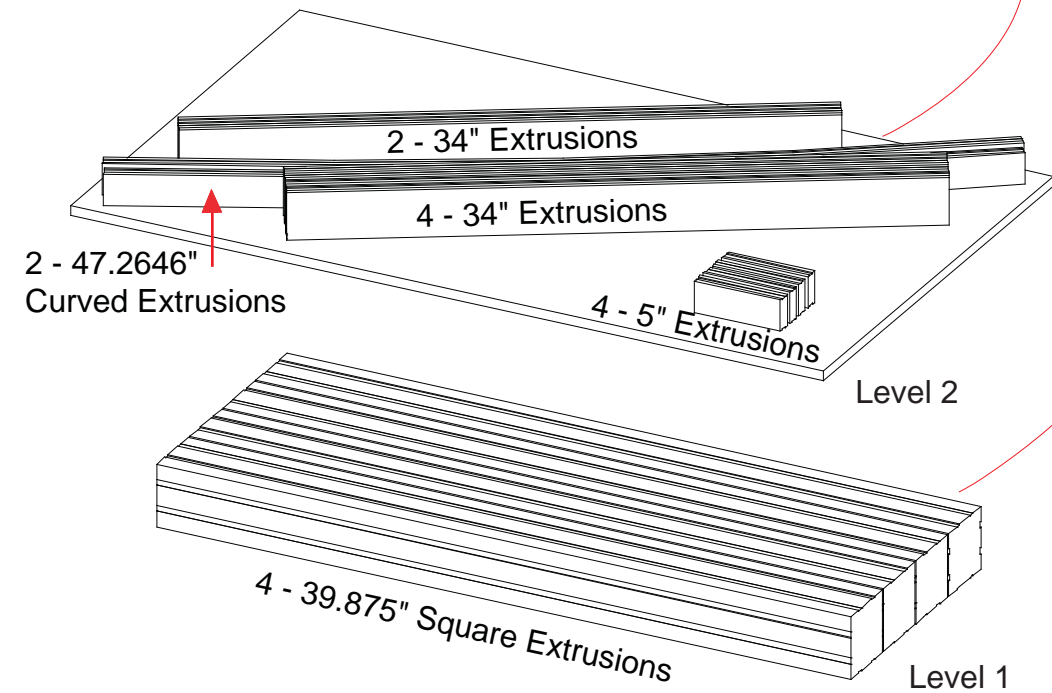
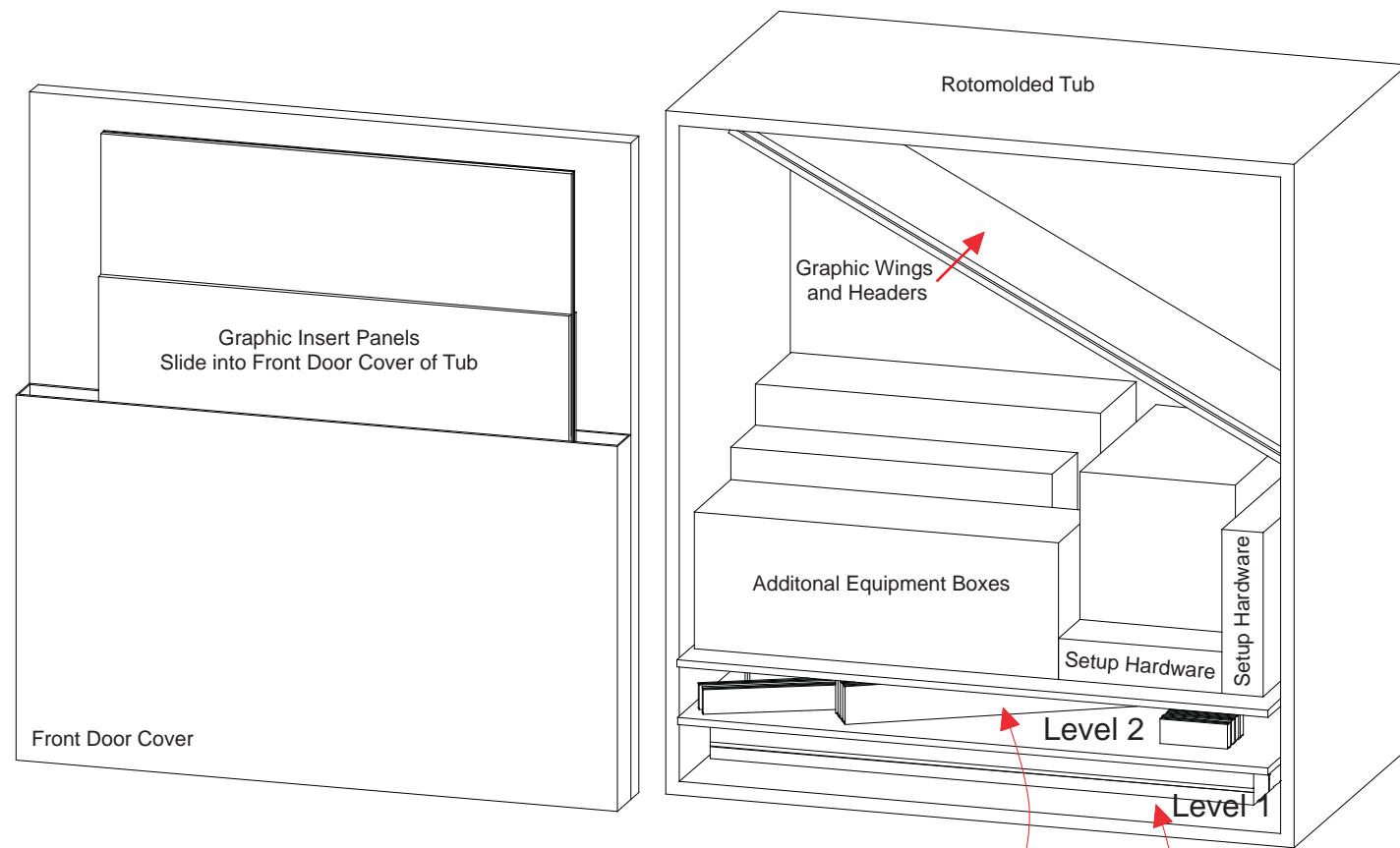
Part Number	Qty	Description
6	1	5" Tapered Horizontal Extrusion
7	1	5" Tapered Horizontal Extrusion
8	1	47.3486" Curved Horizontal Extrusion
9	1	5" Tapered Horizontal Extrusion
10	1	5" Tapered Horizontal Extrusion
11	1	47.3486" Curved Horizontal Extrusion
12/13	4	10" Extrusion with Velcro

Steps

- 1) Attach extrusions [6 and 7 to 8] and [9 and 10 to 11] then attach vertical extrusion [12 and 13] as shown.
- 2) Connect assemblies to top of square vertical extrusions as shown.
- 3) Attach A10 clamps and wings to vertical extrusion as shown.
- 4) Attach graphic headers to top horizontal bar via Velcro as shown.
- 5) Attach Black inserts to A10 clamps as shown at right.



WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING



Level 2



Level 1



WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING