

WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

visionary™ DESIGNS

Using Your Setup Instructions

The Visionary Designs Setup Instructions are created specifically for your configuration. They are laid out sequentially, including an exploded view of the entire display, and then a logical series of detailed steps to assemble the main structure and components. We encourage you to study the instructions **before** attempting to assemble your exhibit.

Each page reminds you to tighten the setscrews after disassembling your exhibit to prevent loss of the locks and setscrews (see below in RED). This is **VERY IMPORTANT**.

Cleaning and Packing Your Display

- 1) Use care when cleaning aluminum extrusion or acrylic inserts. Use only non-abrasive cleaners.
- 2) When cleaning laminate inserts or countertops, use mild cleansers and a soft material such as cotton.
- 3) Keep all display components away from extreme heat and long exposure to sunlight to avoid warping and fading.
- 4) Retain all packing material. It will make re-packing much easier and will reduce the likelihood of shipping damage.



The Tool

Most Visionary Designs exhibits can be assembled with the supplied Hex Key Tool. Occasionally, a flat head screwdriver may be required.

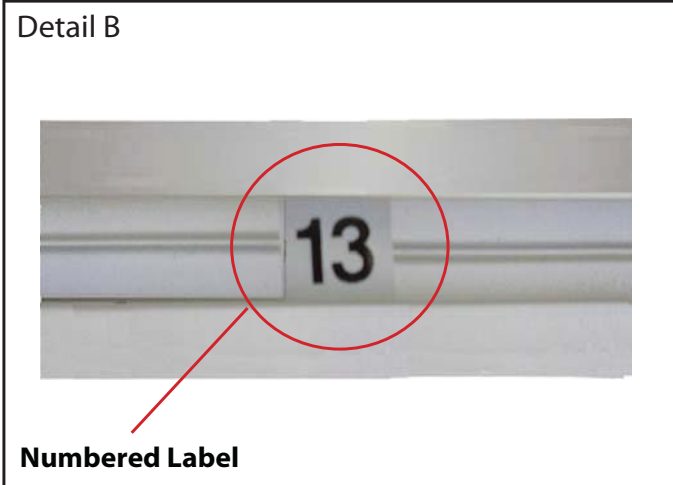


Typical Connection

Most horizontal extrusion connections have a patented expandable lock. This lock inserts into the groove of an opposing extrusion. Tightening the lock with the Hex Key Tool expands the lock and creates a strong positive connection.



Typical Connection (cont'd)



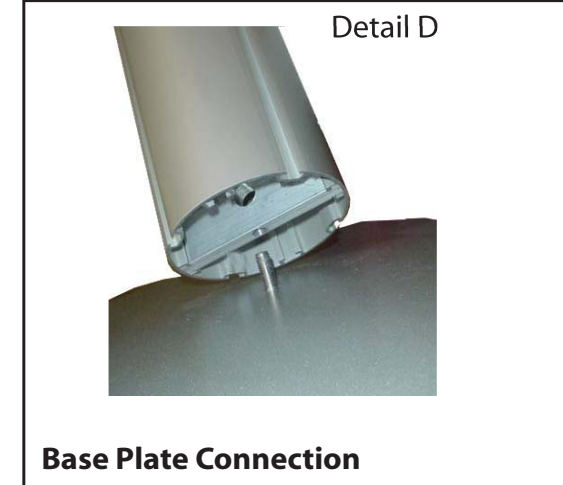
Numbered Label

Each extrusion contains a numbered label which corresponds with setup instructions. The label is located within a groove of the extrusion (when possible). With Visionary Designs the labels contain Black numbers unless otherwise specified.



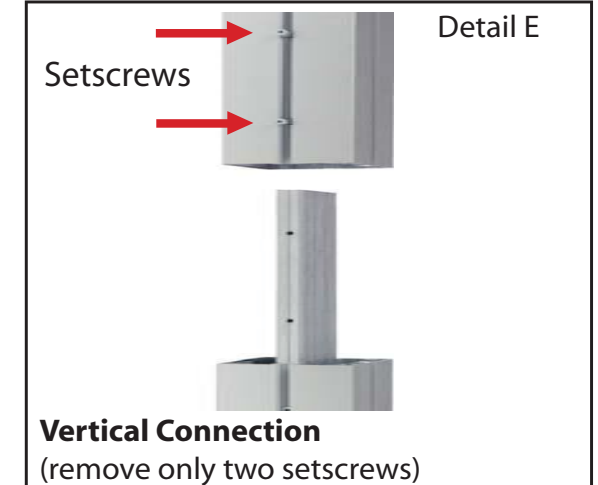
Horizontal Inline Connection (remove only one setscrew)

Remove only (1) setscrew when disassembling. Replace setscrew in extrusion after assembling it. Before packing, replace setscrew in extrusion to avoid losing it.



Base Plate Connection

Attach base plate to round or square vertical extrusion using the bolt provided. Be careful not to strip the threads.



Vertical Connection
(remove only two setscrews)

When vertical extrusions are packed in portable cases rather than crates or tubs, they must be broken down into smaller sections which then require assembly.

Remove only (2) setscrews when disassembling. Replace setscrews in extrusion after assembling it. Before packing, replace setscrews in extrusion to avoid losing them.

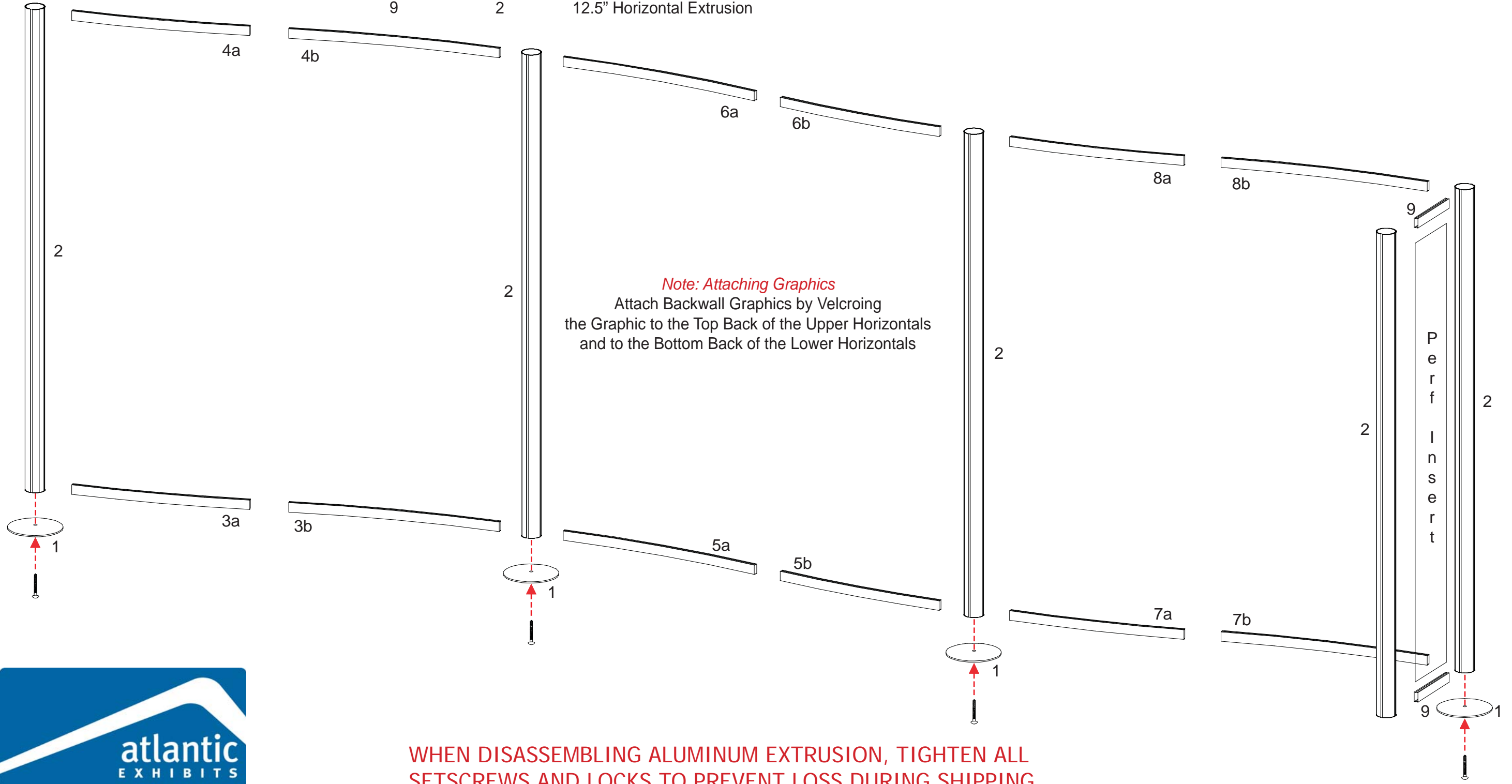


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Part Number	Qty for Step	Description
1	4	Base Plates
2	5	92"h Round Vertical extrusion
3a/3b	1/1	33.1974"/39.6601" Lower Curved Horizontal
4a/4b	1/1	33.1974"/39.6601" Lower Curved Horizontal
5a/5b	1/1	39.6601"/33.1974" Lower Curved Horizontal
6a/6b	1/1	39.6601"/33.1974" Lower Curved Horizontal
7a/7b	1/1	33.1974"/39.6601" Lower Curved Horizontal
8a/8b	1/1	33.1974"/39.6601" Lower Curved Horizontal
9	2	12.5" Horizontal Extrusion

Steps

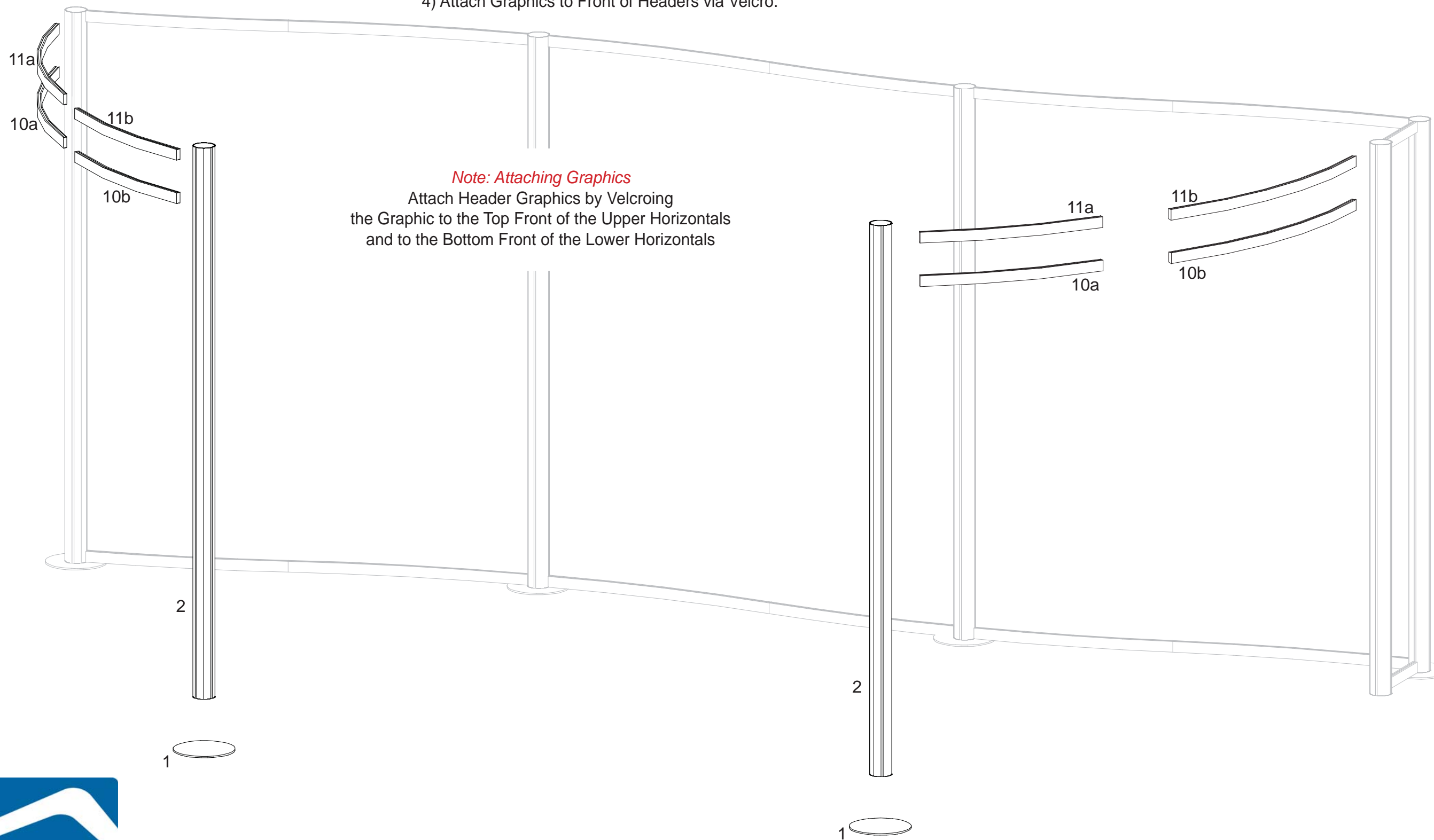
- 1) Attach vertical extrusions [2] to the base plates [1], see detail D on general information page.
- 2) Assemble all horizontal extrusions together [3a to 3b, 4a to 4b, 5a to 5b, 6a to 6b, 7a to 7b, and 8a to 8b].
- 3) Attach lower horizontal [9] between verticals [2] as shown.
- 4) Place perf insert in place then attach upper horizontal [9] between verticals [2] and atop insert.



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Part Number	Qty for Step	Description
10a/10b	2/2	38.71" Curved Horizontal Extrusion
11a/11b	2/2	38.71" Curved Horizontal Extrusion

- Steps
- 1) Attach vertical extrusions [2] to the base plates [1], see detail D on general information page.
 - 2) Attach curved extrusions together, [10a to 10b and 11a to 11b].
 - 3) Connect assembled pieces between extrusions [2] as shown.
 - 4) Attach Graphics to Front of Headers via Velcro.

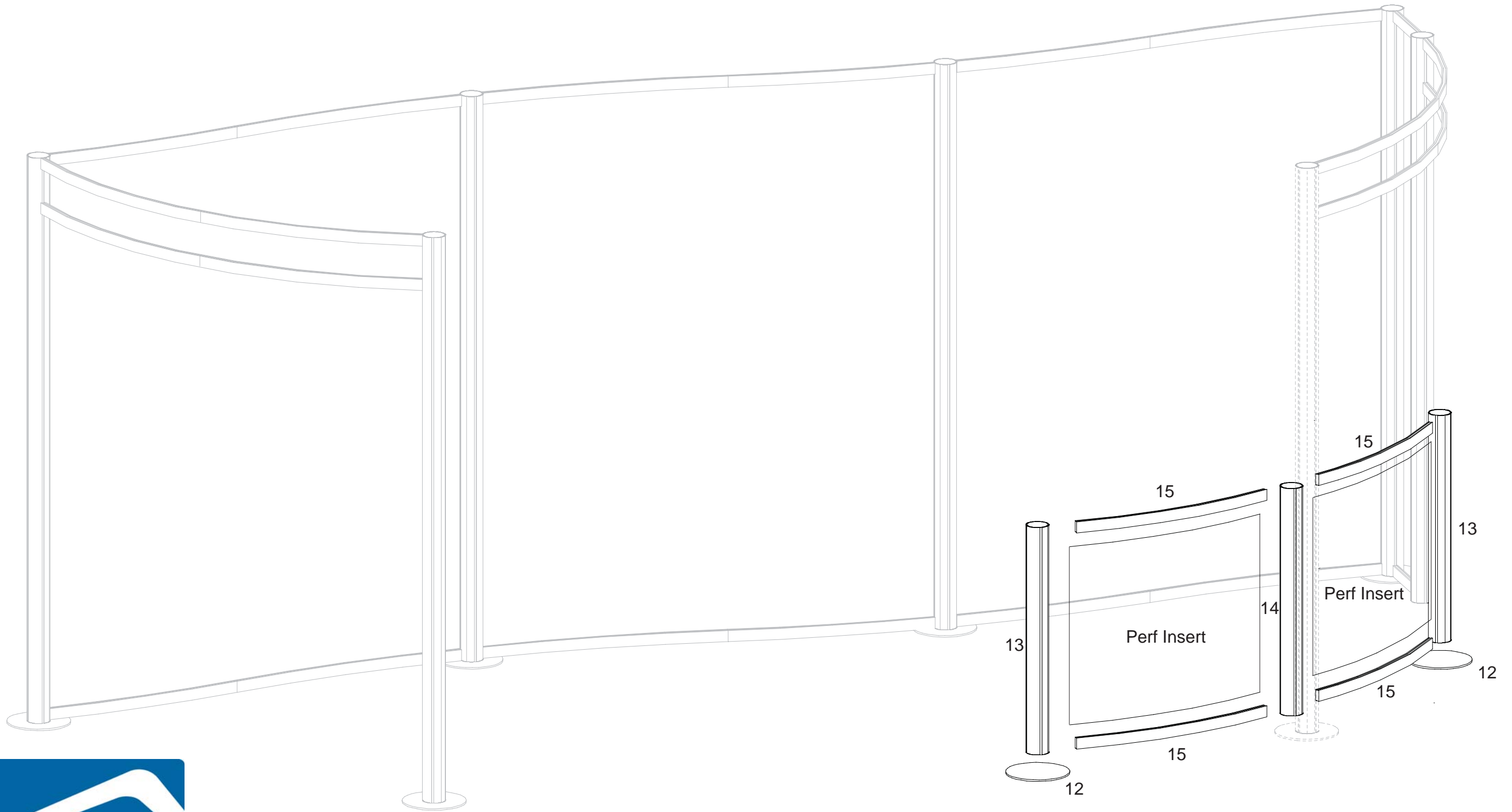


Note: Attaching Graphics
 Attach Header Graphics by Velcroing
 the Graphic to the Top Front of the Upper Horizontals
 and to the Bottom Front of the Lower Horizontals



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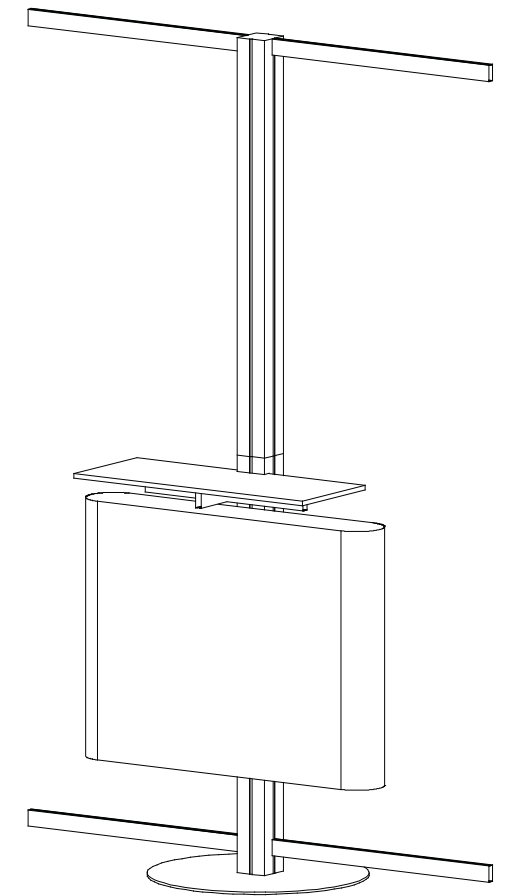
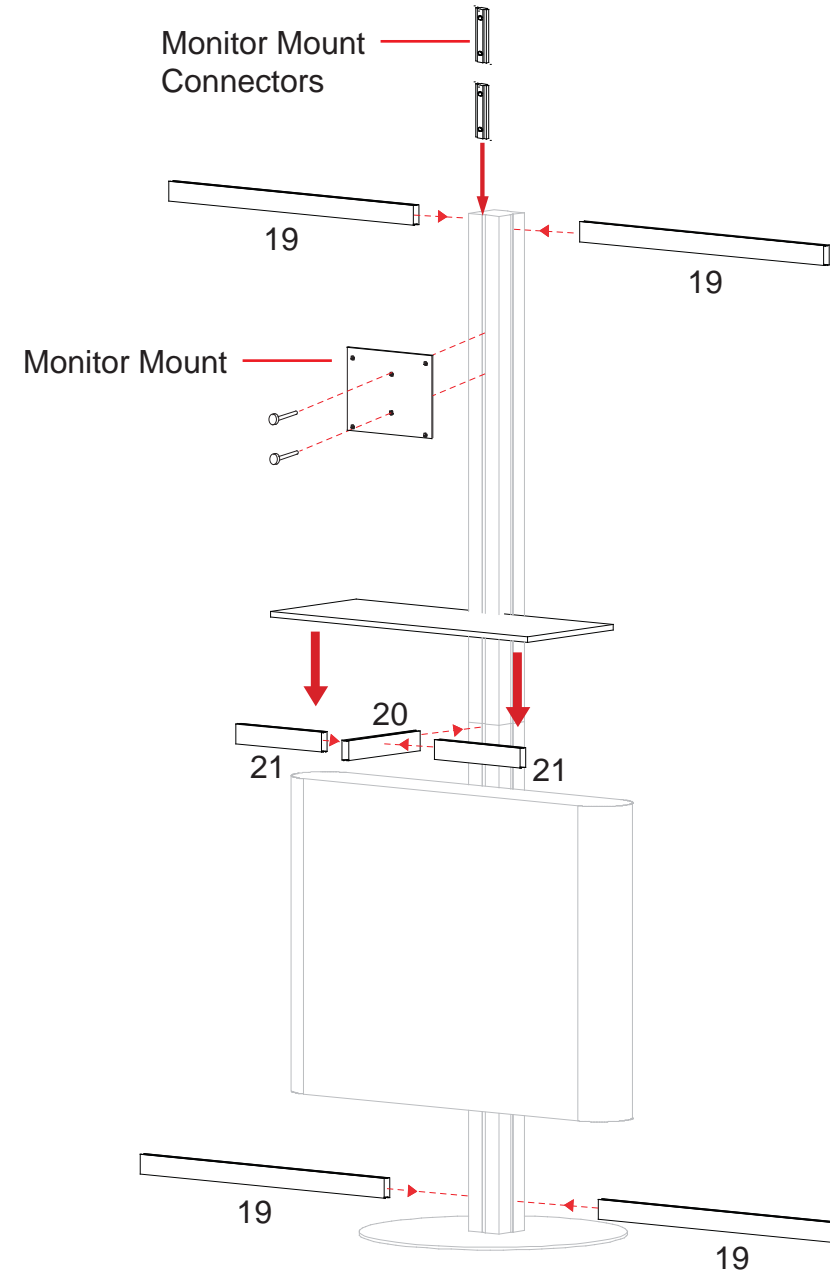
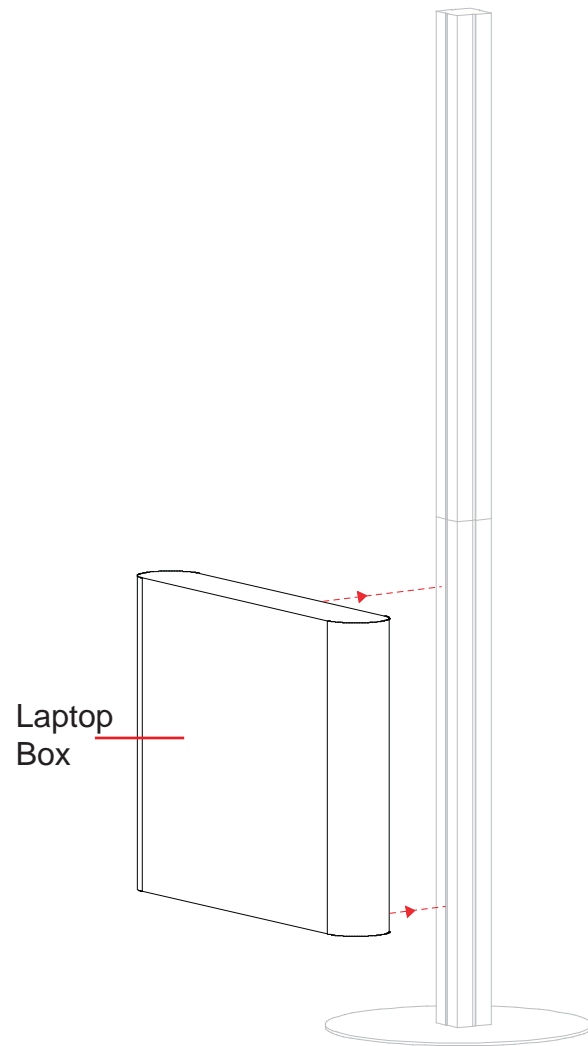
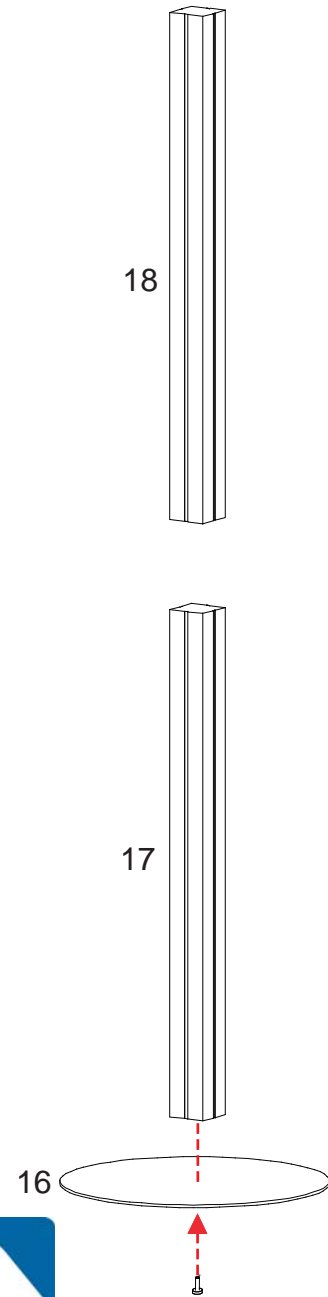
Part Number	Qty for Step	Description	Steps
12	2	Round Base Plate	1) Attach vertical extrusions [13] to the base plates [12], see detail D on general information page.
13	2	37" Vertical Extrusion	2) Attach lower curved extrusions [15] between vertical extrusion [13 and 14].
14	1	37.25" Vertical Extrusion	3) Place inserts as shown.
15	4	35.2682" Curved Horizontal Extrusion	4) Attach upper curved extrusions [15] between vertical extrusion [13 and 14] and atop inserts.



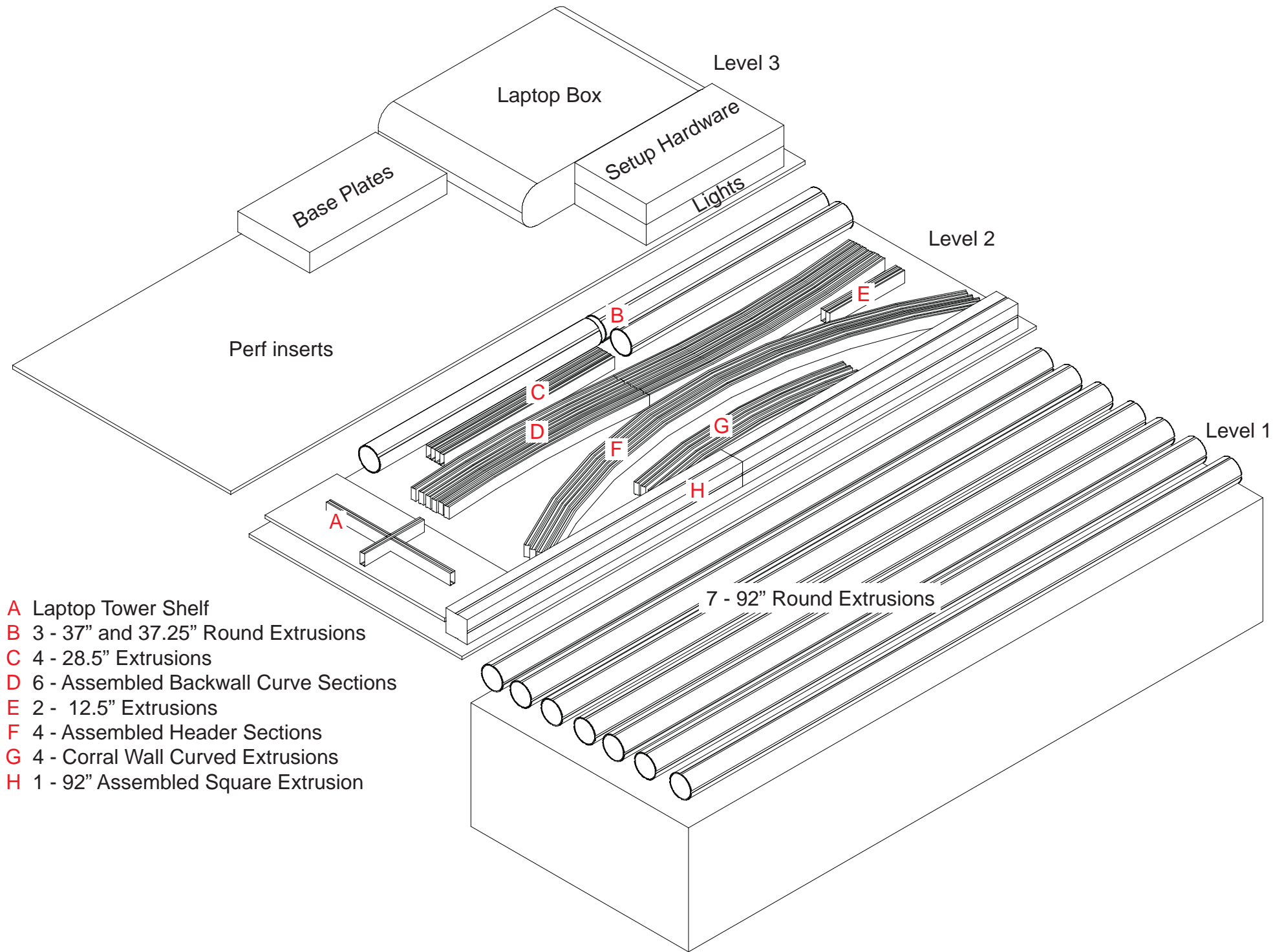
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Part Number	Qty for Step	Description
16	1	Base Plate
17	1	42" h Lower Vertical extrusion
18	1	42" h Upper Vertical extrusion
19	4	28.5" Horizontal Extrusion
20	1	10" Horizontal Extrusion with Pill Slots
21	2	10" Horizontal Extrusion

- Steps
- 1) Connect vertical extrusion [18] to [17].
 - 2) Attach vertical extrusions [17/18] to the base plate [16], see detail D on general information page.
 - 3) Attach Laptop Box referring to detail below.
 - 4) Attach horizontal extrusions [19] to top and bottom of vertical as shown below.
 - 5) Assemble extrusions [20 to 21] and attach to desired location of vertical extrusion.
 - 6) Set Shelf atop support.
 - 7) Attach Monitor Mount using hardware supplied.



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- A Laptop Tower Shelf
- B 3 - 37" and 37.25" Round Extrusions
- C 4 - 28.5" Extrusions
- D 6 - Assembled Backwall Curve Sections
- E 2 - 12.5" Extrusions
- F 4 - Assembled Header Sections
- G 4 - Corral Wall Curved Extrusions
- H 1 - 92" Assembled Square Extrusion



Level 3



Level 2



Level 1



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