

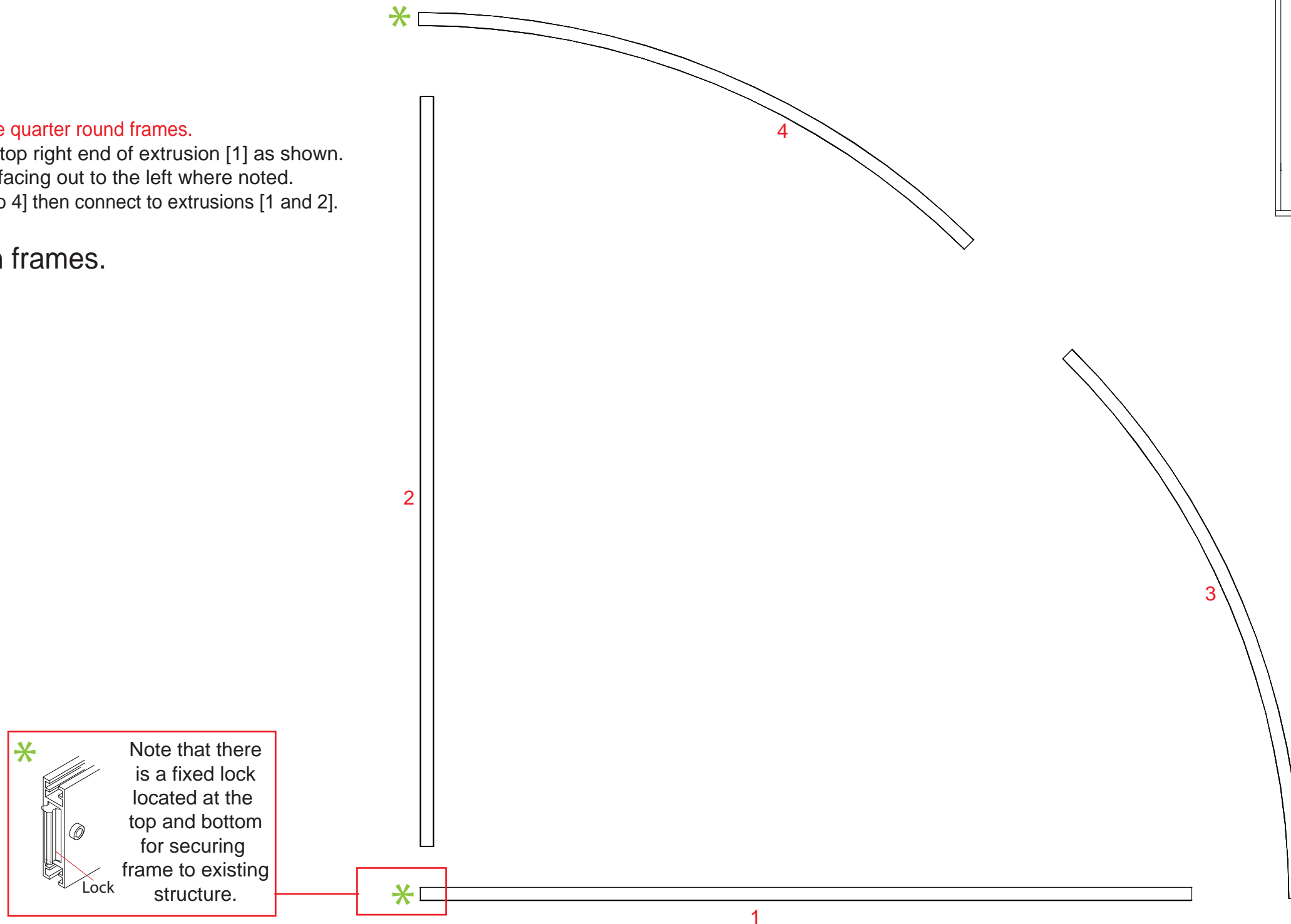
Part Number	Description
1	82.397" Lower Horizontal extrusion
2	112.178"h Right Vertical extrusion
3	77.971" Curved extrusion
4	77.971" Curved extrusion



Steps - Use RED labels for these quarter round frames.

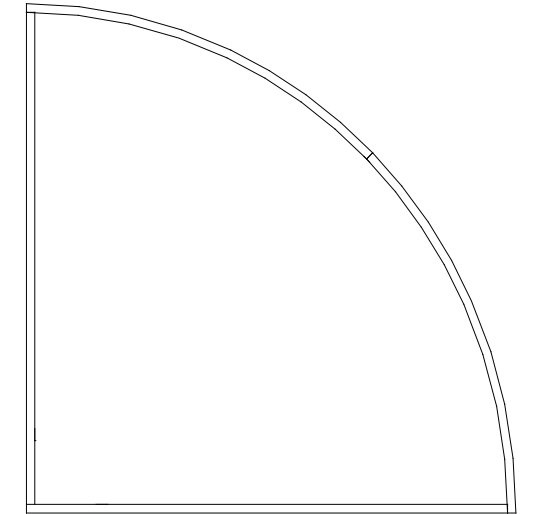
- 1) Connect extrusion [2] to the top right end of extrusion [1] as shown. Making sure that the lock is facing out to the left where noted.
- 2) Connect curved extrusion [3 to 4] then connect to extrusions [1 and 2].

Repeat Steps for both frames.



* Note that there is a fixed lock located at the top and bottom for securing frame to existing structure.

Lock



WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

visionary™ DESIGNS

Using Your Setup Instructions

The Visionary Designs Setup Instructions are created specifically for your configuration. They are laid out sequentially, including an exploded view of the entire display, and then a logical series of detailed steps to assemble the main structure and components. We encourage you to study the instructions **before** attempting to assemble your exhibit.

Each page reminds you to tighten the setscrews after disassembling your exhibit to prevent loss of the locks and setscrews (see below in RED). This is **VERY IMPORTANT**.

Cleaning and Packing Your Display

- 1) Use care when cleaning aluminum extrusion or acrylic inserts. Use only non-abrasive cleaners.
- 2) When cleaning laminate inserts or countertops, use mild cleansers and a soft material such as cotton.
- 3) Keep all display components away from extreme heat and long exposure to sunlight to avoid warping and fading.
- 4) Retain all packing material. It will make re-packing much easier and will reduce the likelihood of shipping damage.



The Tool

Most Visionary Designs exhibits can be assembled with the supplied Hex Key Tool. Occasionally, a flat head screwdriver may be required.



Typical Connection

Most horizontal extrusion connections have a patented expandable lock. This lock inserts into the groove of an opposing extrusion. Tightening the lock with the Hex Key Tool expands the lock and creates a strong positive connection.



Typical Connection (cont'd)



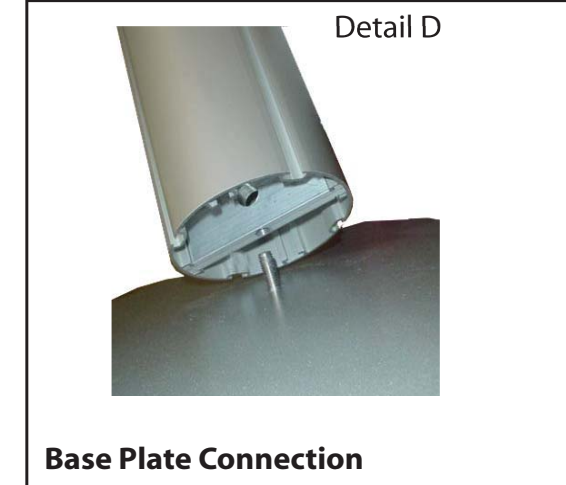
Numbered Label

Each extrusion contains a numbered label which corresponds with setup instructions. The label is located within a groove of the extrusion (when possible). With Visionary Designs the labels contain Black numbers unless otherwise specified.



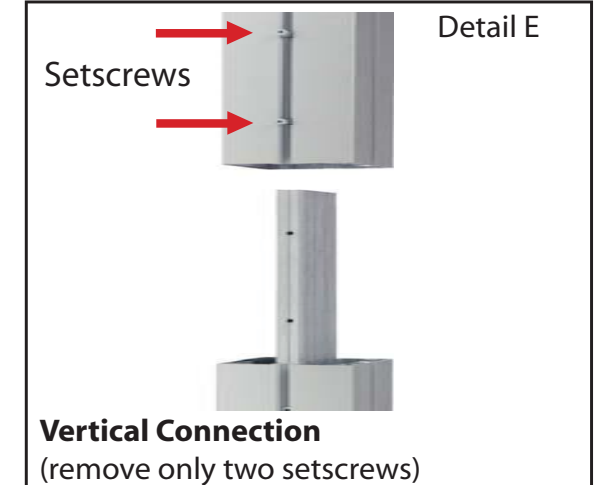
Horizontal Inline Connection (remove only one setscrew)

Remove only (1) setscrew when disassembling. Replace setscrew in extrusion after assembling it. Before packing, replace setscrew in extrusion to avoid losing it.



Base Plate Connection

Attach base plate to round or square vertical extrusion using the bolt provided. Be careful not to strip the threads.



Vertical Connection
(remove only two setscrews)

When vertical extrusions are packed in portable cases rather than crates or tubs, they must be broken down into smaller sections which then require assembly.

Remove only (2) setscrews when disassembling. Replace setscrews in extrusion after assembling it. Before packing, replace setscrews in extrusion to avoid losing them.

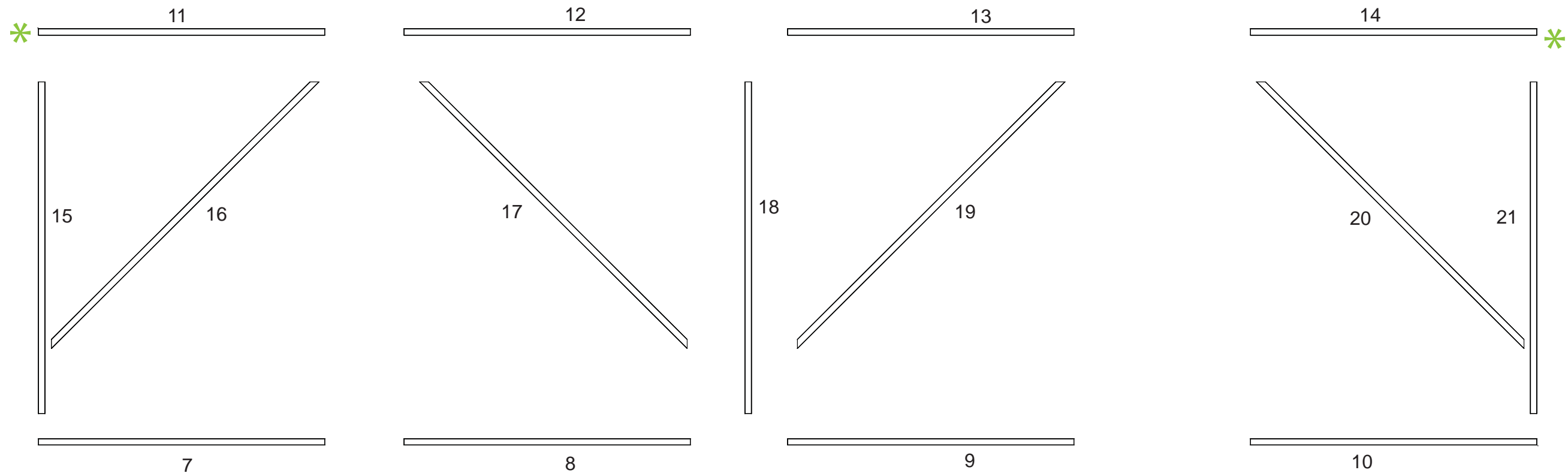
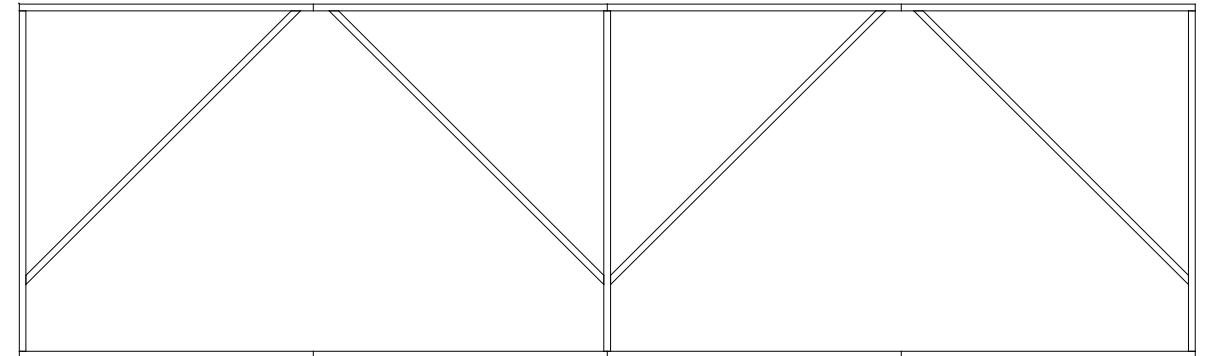
WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING



Part Number	Description
7	79.5" Lower Horizontal extrusion
8	79.5" Lower Horizontal extrusion
9	79.5" Lower Horizontal extrusion
10	79.5" Lower Horizontal extrusion
11	79.5" Lower Horizontal extrusion
12	79.5" Lower Horizontal extrusion
13	79.5" Lower Horizontal extrusion
14	79.5" Lower Horizontal extrusion
15	90.4882"h Vertical extrusion
16	119.095"h Vertical extrusion
17	119.095"h Vertical extrusion
18	119.095"h Vertical extrusion
19	119.095"h Vertical extrusion
20	119.095"h Vertical extrusion
21	90.4882"h Vertical extrusion

Steps

- 1) Connect extrusions [7 to 8 to 9 to 10 and 11 to 12 to 13 to 14].
- 2) Attach extrusions [15 thru 21] between assembled extrusions [7 thru 10 and 11 thru 14] as shown.
- 3) After graphic is applied header is to be hang where desired using hooks that are located at the top left and right corners of the frame.



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The Tool

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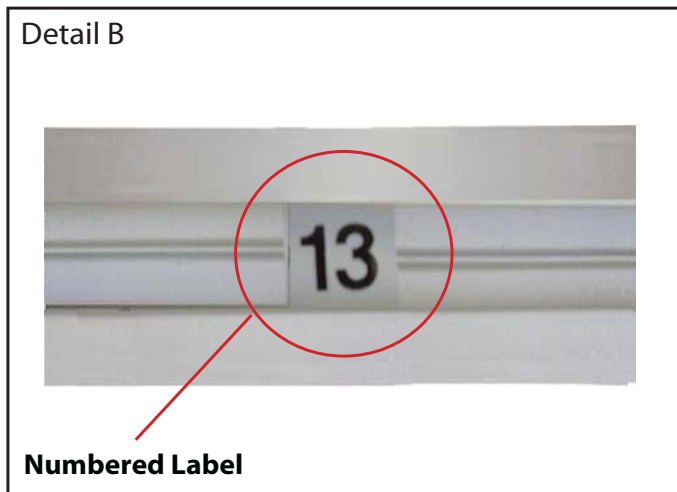
Detail A

Typical Connection



Typical Connection (cont'd)

Most horizontal extrusion connections have a patented expandable lock. This lock inserts into the groove of an opposing extrusion. Tightening the lock with the Hex Key Tool expands the lock and creates a strong positive connection.



Detail B

Numbered Label

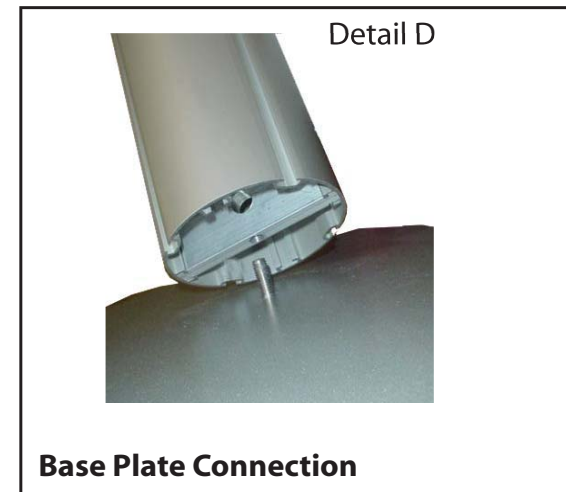
Each extrusion contains a numbered label which corresponds with setup instructions. The label is located within a groove of the extrusion (when possible). With Visionary Designs the labels contain Black numbers unless otherwise specified.



Detail C

Horizontal Inline Connection (remove only one setscrew)

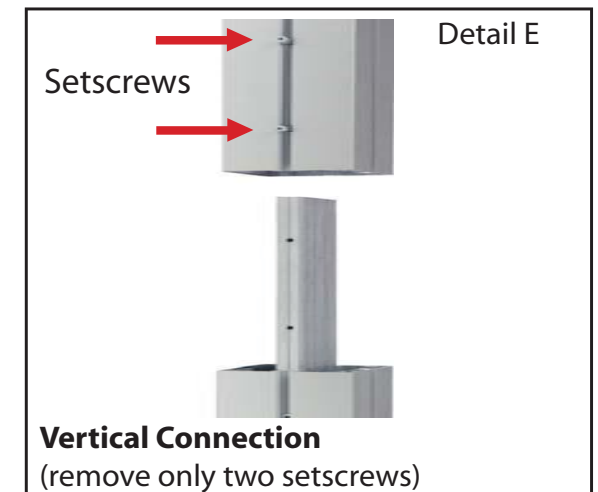
Remove only (1) setscrew when disassembling. Replace setscrew in extrusion after assembling it. Before packing, replace setscrew in extrusion to avoid losing it.



Detail D

Base Plate Connection

Attach base plate to round or square vertical extrusion using the bolt provided. Be careful not to strip the threads.



Detail E

Vertical Connection
(remove only two setscrews)

When vertical extrusions are packed in portable cases rather than crates or tubs, they must be broken down into smaller sections which then require assembly.

Remove only (2) setscrews when disassembling. Replace setscrews in extrusion after assembling it. Before packing, replace setscrews in extrusion to avoid losing them.

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Pink extrusion represents the SEG graphic extrusion that should be in place as shown, but if for any reason you may need to slide it into place as shown after attaching extrusions #1 and 2 and before attaching extrusions #5, 6, and 7.

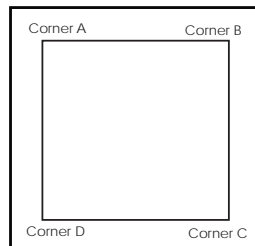
Part Number	Description
1	48" h Half Round Vertical extrusion
2	48" h Half Round Vertical extrusion
3	48.476" h Lower Horizontal extrusion
4	48.476" h Lower Horizontal extrusion
5	48.476" h Middle Horizontal extrusion
6	48.476" h Upper Horizontal extrusion
7	48.476" h Upper Horizontal extrusion
8	41.511" h Vertical Extrusion
9	41.511" h Vertical Extrusion

Steps:

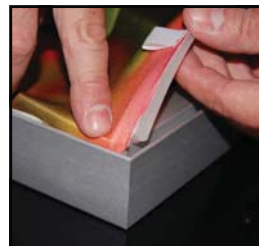
- 1) Connect lower horizontal extrusions [3 and 4] between verticals [1 and 2] as shown.
Note: The SEG extrusion should be in the groove of the extrusion, if not then slide into place as shown below in detail.
- 2) Place back insert atop extrusion [4] then attach extrusion [5] between verticals and atop insert as shown.
- 3) Connect upper horizontal extrusions [6 and 7] between vertical assemblies [1 and 2], [7] should be resting atop small insert.
- 4) Place lights staggered inside the vertical extrusions making sure to run cords thru wire management holes on backside top insert.
- 5) Attach Sintra Caps to Top and Bottom of assembled lightbox using hardware as shown.

Repeat Steps for All 48" h Lightbox Frames.

Graphic: To Ensure Proper Fit



It is important to first insert graphic into each alternate corner then to the sides of the frame. If this is not done, graphic will not fit into the frame correctly.



Step 1
Insert corner A. Turn edge of graphic so silicon welt is perpendicular to face of graphic. Insert narrow side of welt with fabric to outside into the channel. Repeat for other side of this corner.



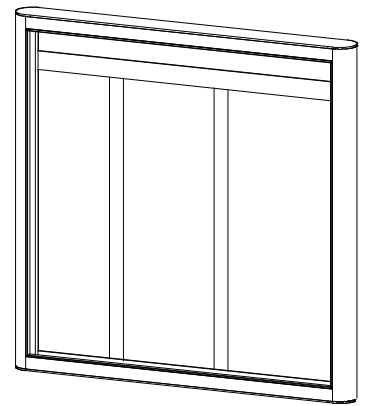
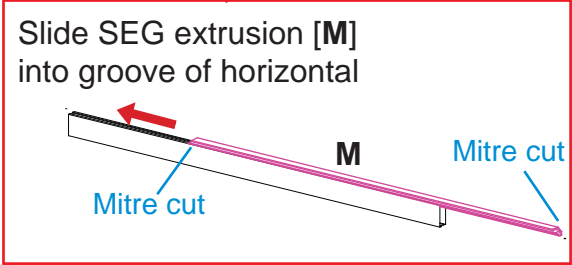
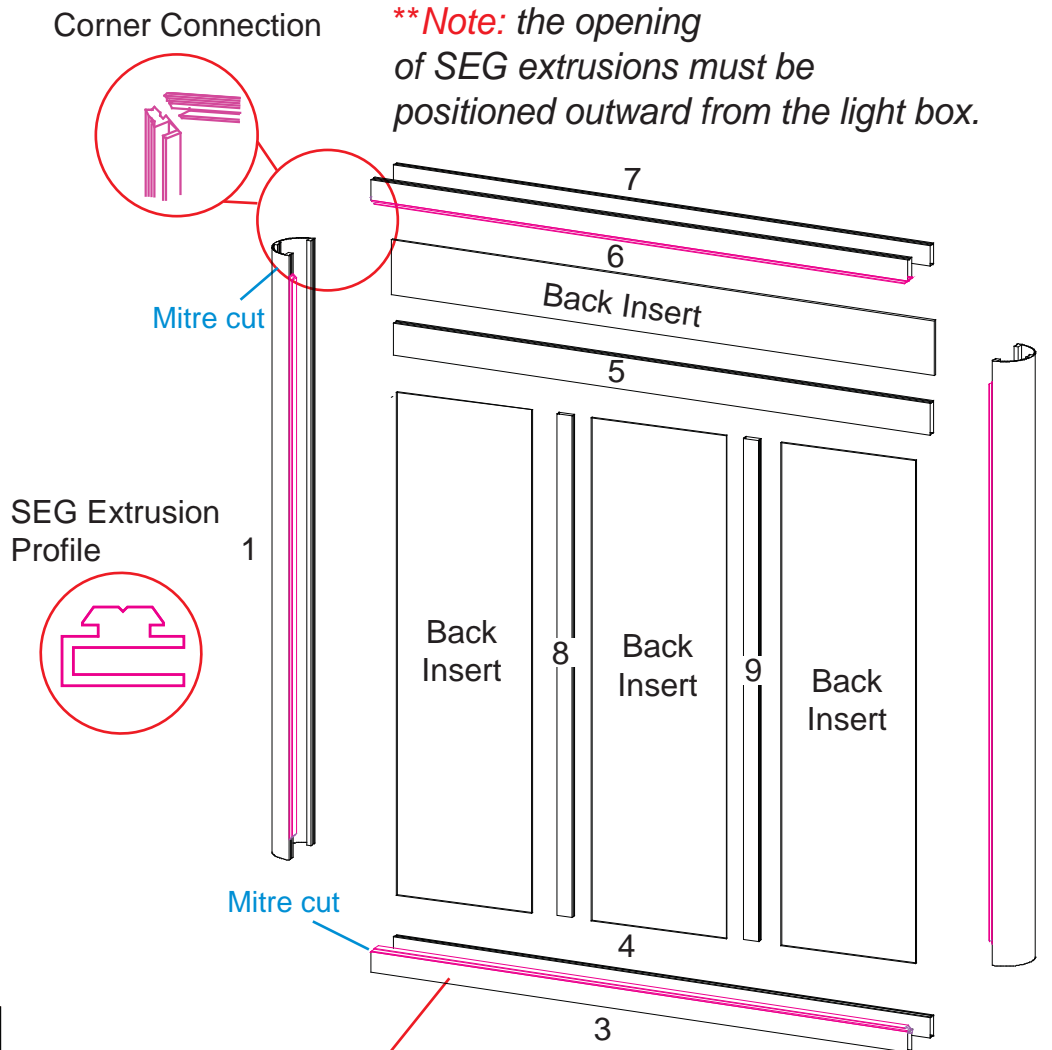
Step 2
Repeat Step 1 for opposite corner C, then insert corner B, followed by corner D, to complete the installation of the corners.



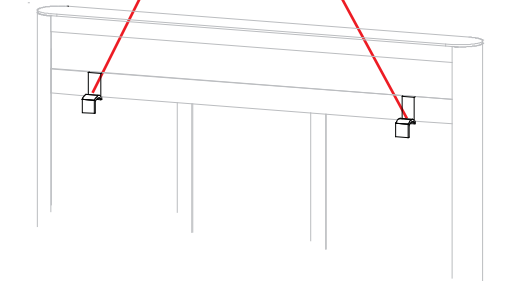
Step 3
Once all corners are inserted, press one silicon edge into channel from corners and work toward the center. Make sure welt is fully inserted into channel. Continue until all sides are done. Smooth out edges of graphic.



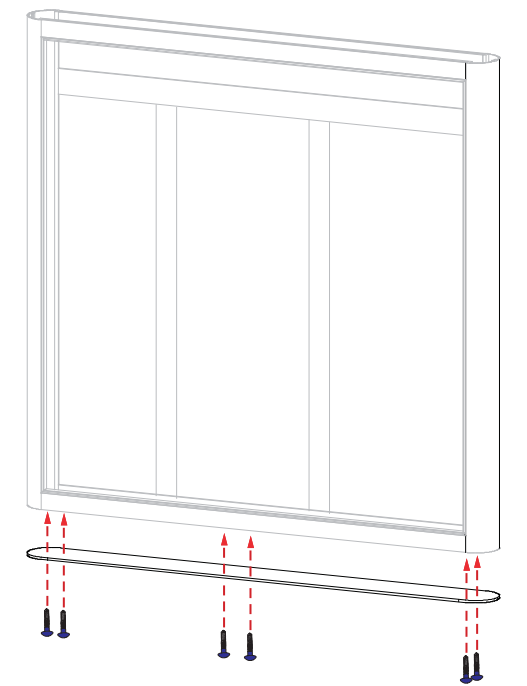
Graphic Removal
To remove the graphic from the frame, locate the fabric pull tab. Gently pull up on the tab to remove the fabric.



Attach hooks to Backside of box using screws provided for hanging on Tower.

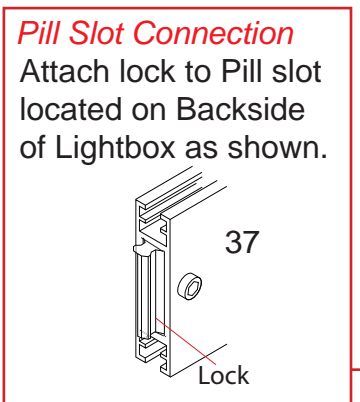


Sintra Cap

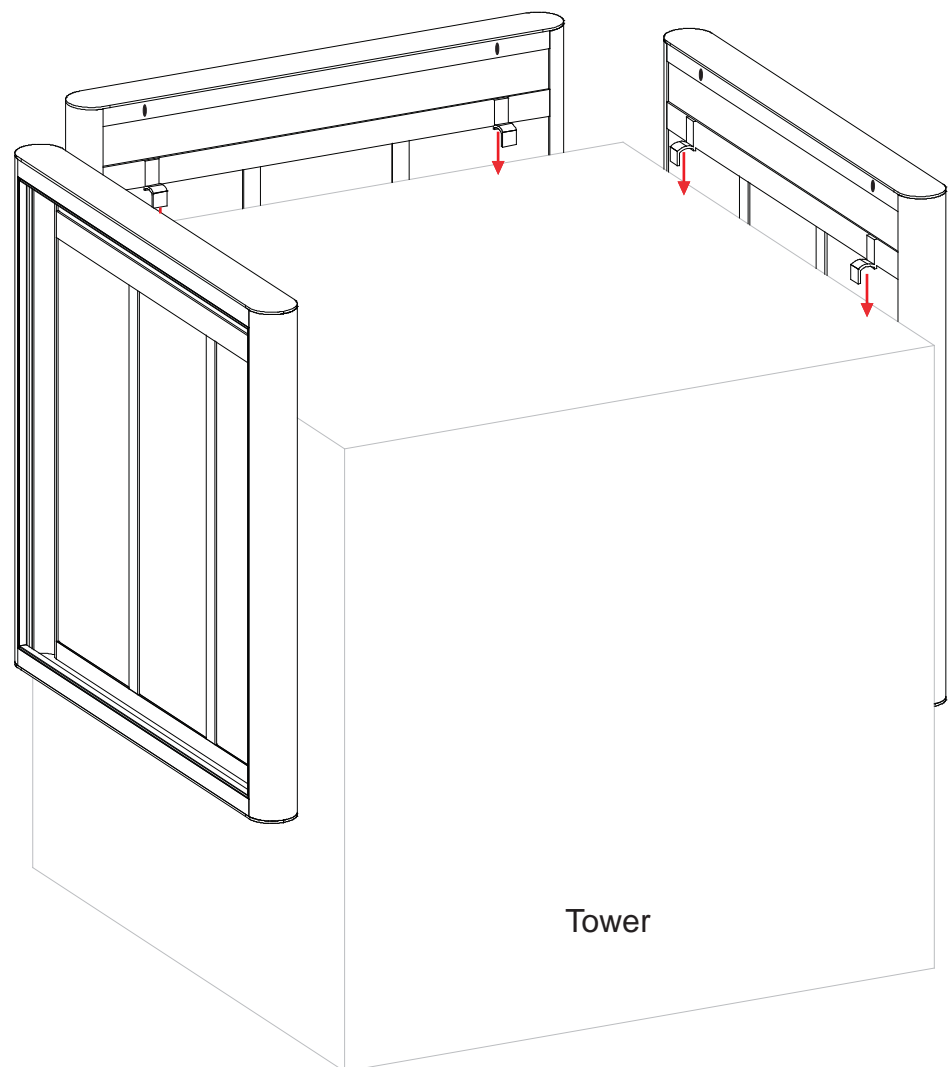


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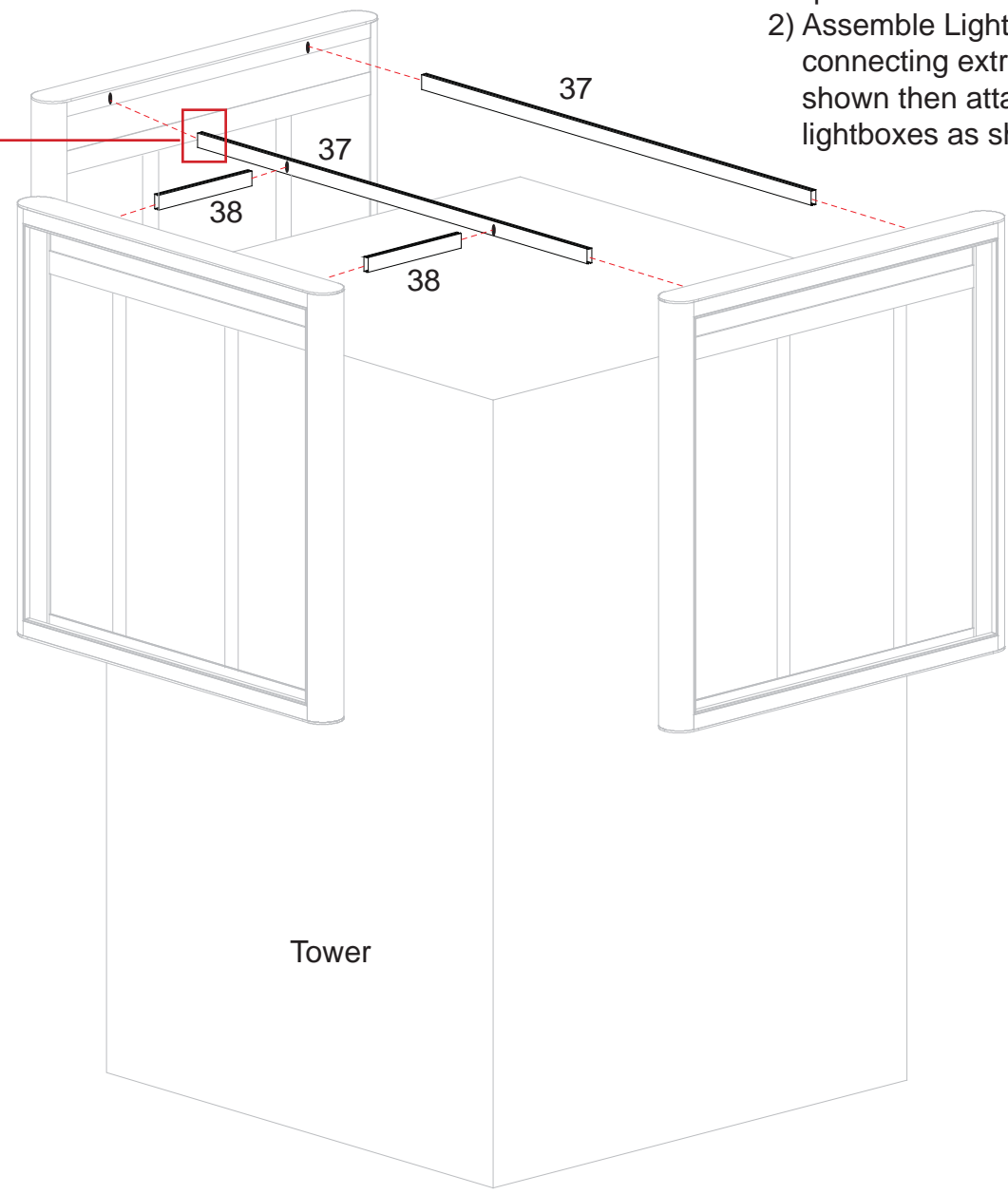
Part Number	Description
37	66.5" Extrusion
38	14.875" Extrusion



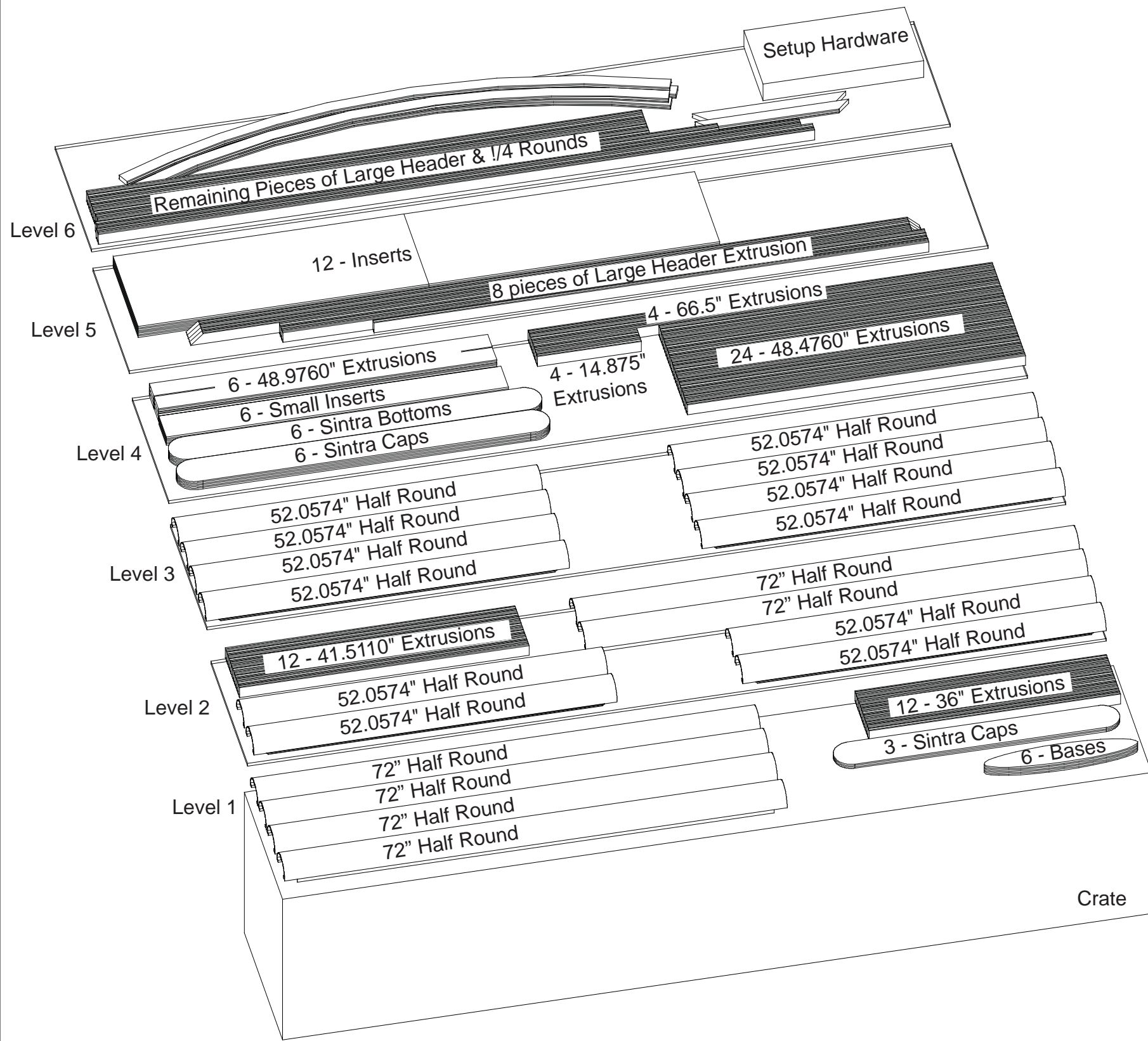
Steps:
 1) Attach lightboxes to tower by hanging hooks over top.



Steps:
 2) Assemble Lightbox stabilizing frame by connecting extrusions [38 to 37] as shown then attaching them to the lightboxes as shown.



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Level 3



Level 5



Level 2



Level 4



Level 1

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