

WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

# visionary™ IDESIGNS

## Using Your Setup Instructions

The Visionary Designs Setup Instructions are created specifically for your configuration. They are laid out sequentially, including an exploded view of the entire display, and then a logical series of detailed steps to assemble the main structure and components. We encourage you to study the instructions **before** attempting to assemble your exhibit.

Each page reminds you to tighten the setscrews after disassembling your exhibit to prevent loss of the locks and setscrews (see below in RED). This is **VERY IMPORTANT**.

## Cleaning and Packing Your Display

- 1) Use care when cleaning aluminum extrusion or acrylic inserts. Use only non-abrasive cleaners.
- 2) When cleaning laminate inserts or countertops, use mild cleansers and a soft material such as cotton.
- 3) Keep all display components away from extreme heat and long exposure to sunlight to avoid warping and fading.
- 4) Retain all packing material. It will make re-packing much easier and will reduce the likelihood of shipping damage.



**The Tool**

Most Visionary Designs exhibits can be assembled with the supplied Hex Key Tool. Occasionally, a flat head screwdriver may be required.

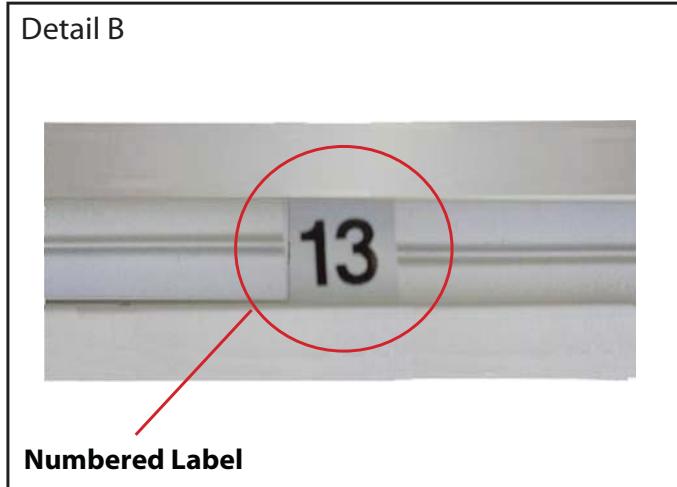


**Typical Connection**

Most horizontal extrusion connections have a patented expandable lock. This lock inserts into the groove of an opposing extrusion. Tightening the lock with the Hex Key Tool expands the lock and creates a strong positive connection.



**Typical Connection (cont'd)**



**Detail B**

**Numbered Label**

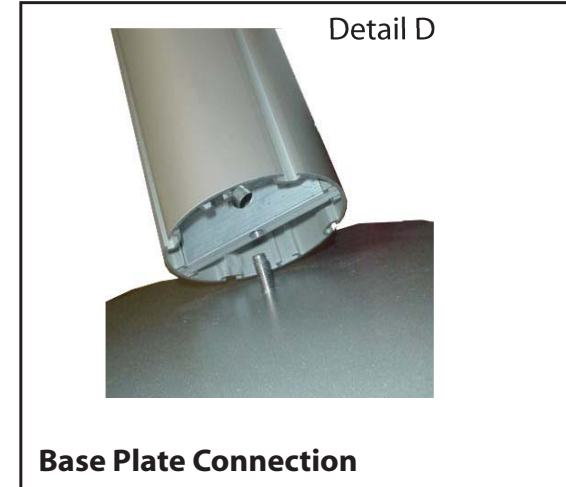
Each extrusion contains a numbered label which corresponds with setup instructions. The label is located within a groove of the extrusion (when possible). With Visionary Designs the labels contain Black numbers unless otherwise specified.



**Detail C**

**Horizontal Inline Connection** (remove only one setscrew)

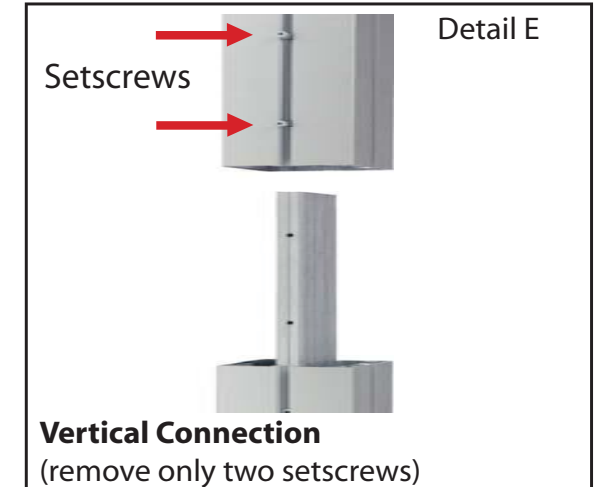
Remove only (1) setscrew when disassembling. Replace setscrew in extrusion after assembling it. Before packing, replace setscrew in extrusion to avoid losing it.



**Detail D**

**Base Plate Connection**

Attach base plate to round or square vertical extrusion using the bolt provided. Be careful not to strip the threads.



**Detail E**

**Vertical Connection**  
(remove only two setscrews)

When vertical extrusions are packed in portable cases rather than crates or tubs, they must be broken down into smaller sections which then require assembly.

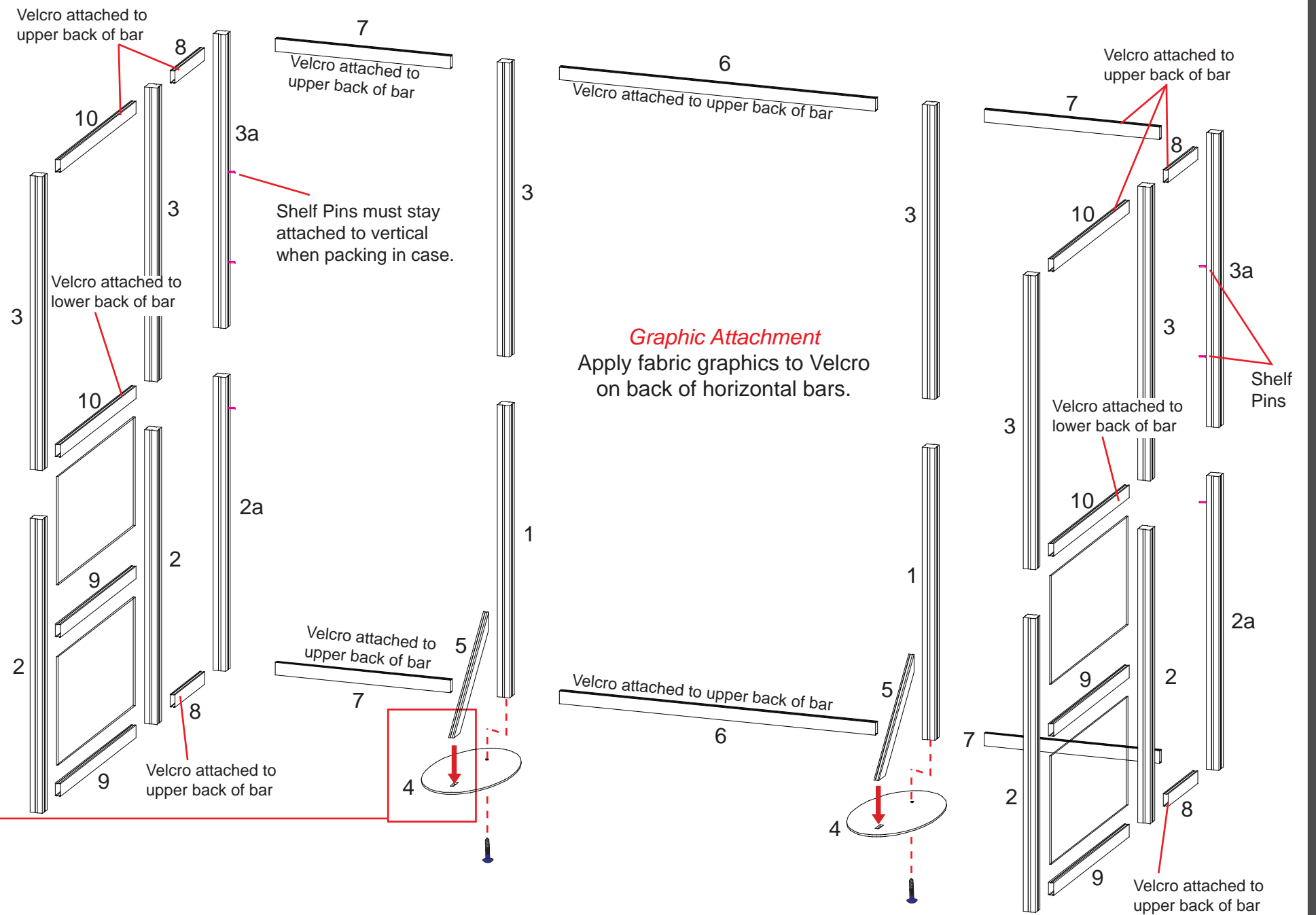
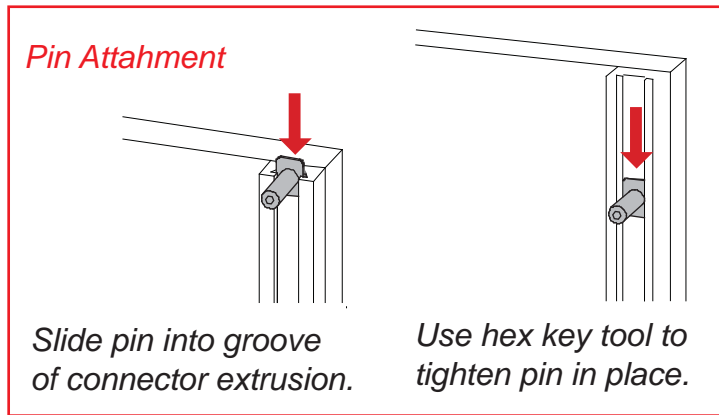
Remove only (2) setscrews when disassembling. Replace setscrews in extrusion after assembling it. Before packing, replace setscrews in extrusion to avoid losing them.

**WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING**

Part Number	Qty	Description
1	2	41.75"h Lower Vertical Extrusion
2/3a	4/2	42"h Lower Vertical Extrusion
3/3a	6/2	42"h Upper Vertical Extrusion
4	2	Base Plate
5	2	Gusset Support
6	2	46"w Horizontal Extrusion
7	4	25.5"w Horizontal Extrusion
8	4	12"w Horizontal Extrusion
9	4	30.625"w Horizontal Extrusion
10	4	30.625"w Horizontal Extrusion

Steps:

- 1) Attach lower verticals [1] to base plates [4], then secure with gussets [5] by locking one end to vertical and the other end to slot on base plate.
- 2) Connect lower horizontal bars [6, 7, 8 and 9] between verticals as shown.
- 3) Slide peg infills between verticals [2], then attach horizontal [9] between verticals [2] and atop infill. Repeat step for additional infills and horizontals.
- 4) Attach upper verticals [3 and 3a] atop lower verticals [1, 2 and 2a].
- 5) Connect upper horizontal bars [6, 7, 8 and 10] between verticals as shown.
- 6) Apply fabric graphics to assembled backwall structure as shown.

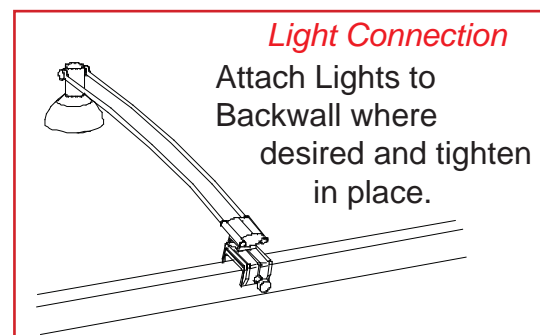


**WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING**

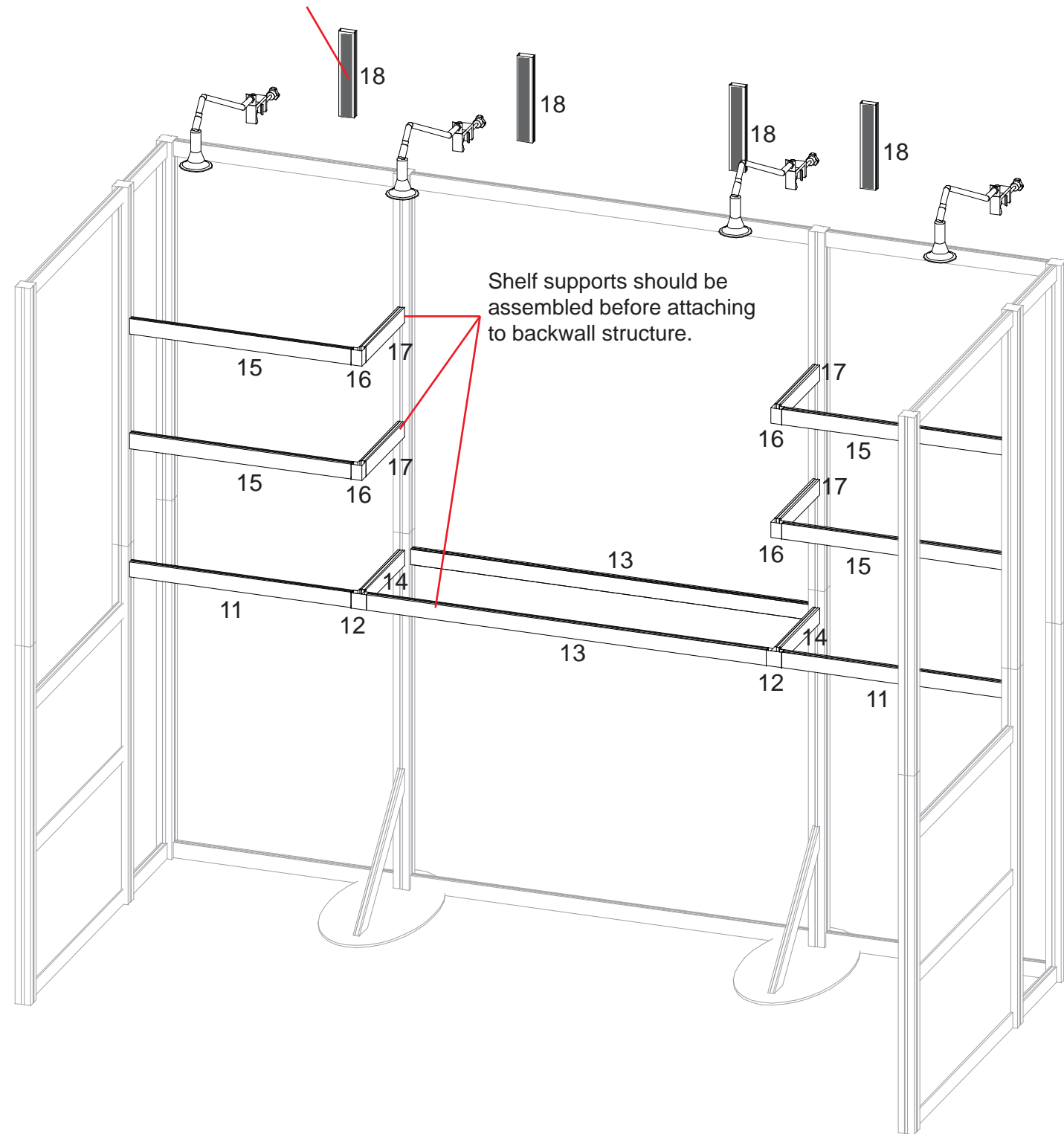
Part Number	Qty	Description
11	2	25.5"w Horizontal Extrusion
12	2	T Connector
13	2	46"w Horizontal Extrusion
14	2	12"w Horizontal Extrusion
15	4	25.5"w Horizontal Extrusion
16	4	Corner Connector
17	4	12"w Horizontal Extrusion
18	4	10"h Vertical Extrusion

Steps:

- 1) Assemble shelf supports by connecting extrusions [15, 16 and 17] together.
- 2) Assemble long shelf support by connecting extrusions [11, 12, 13 and 14] together.
- 3) Attach assembled shelf supports to backwall structure as shown.
- 4) Attach horizontal extrusion [13] between backwall verticals.
- 5) Attach vertical extrusions [18] to top of assembled backwall with Velcro side facing forward.
- 6) Clamp lights to top of backwall as shown.



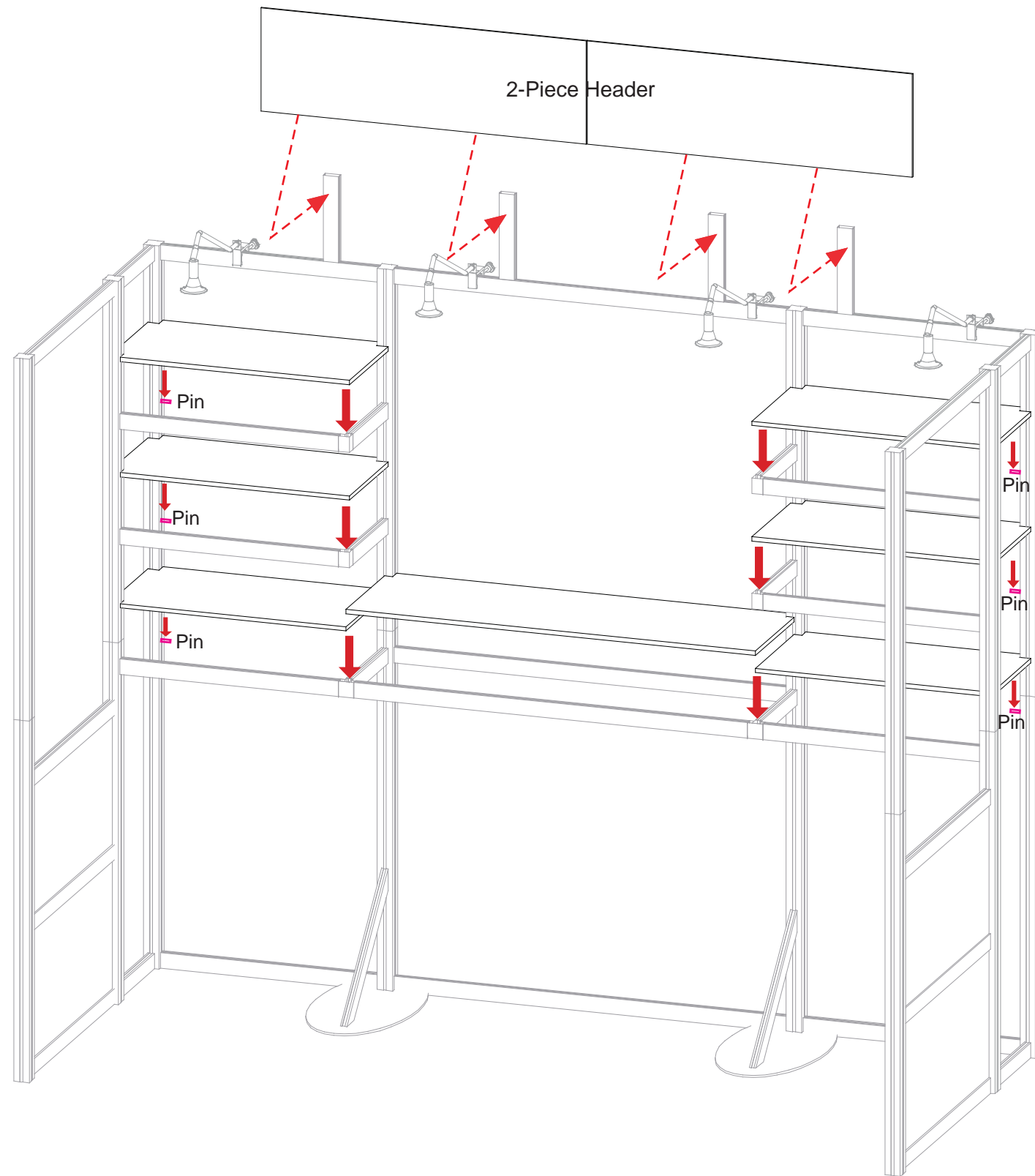
Velcro attached to face of vertical pieces for header attachment



**WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING**

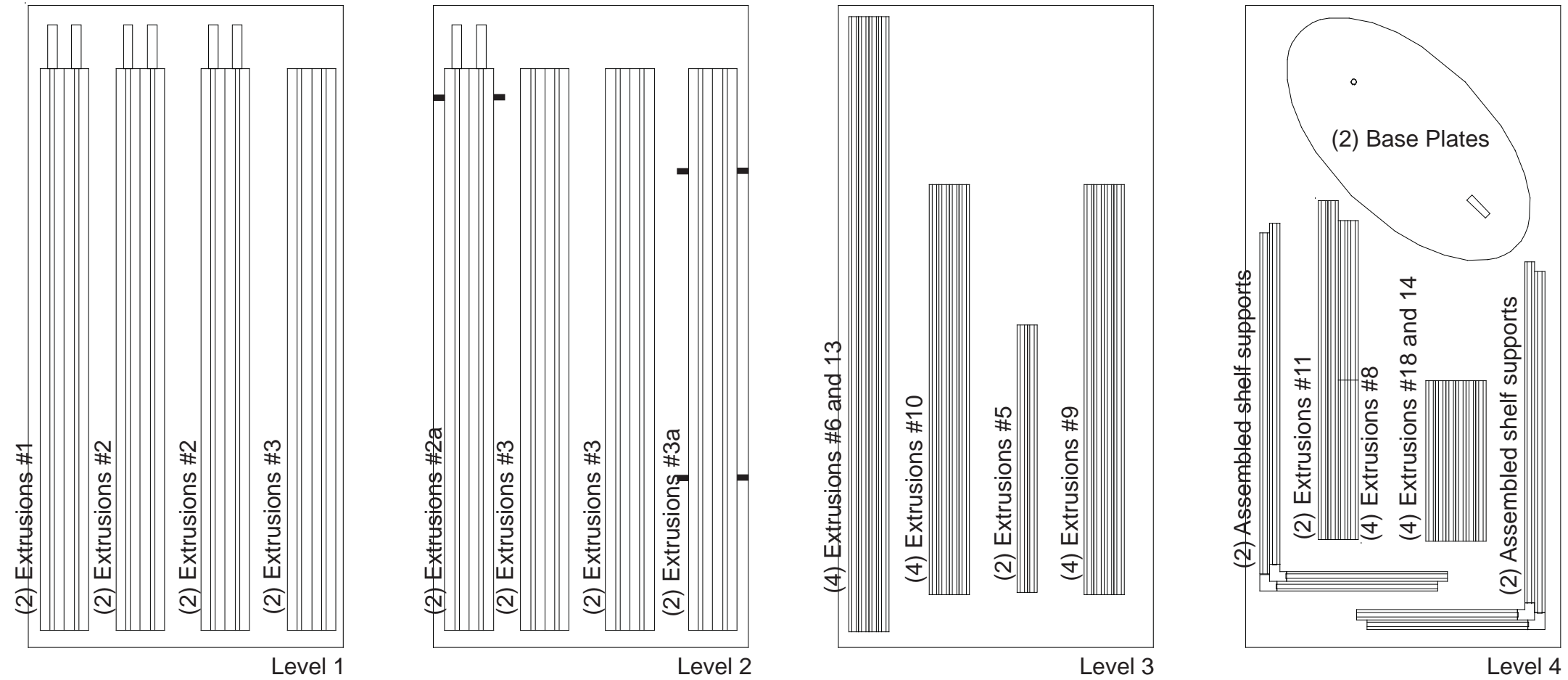
866.652.2100

- Steps:
- 1) Place shelves atop supports and rest upon adjustable pins as shown
  - 2) Velcro 2-piece header to verticals.



**WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING**

Top View of each Level

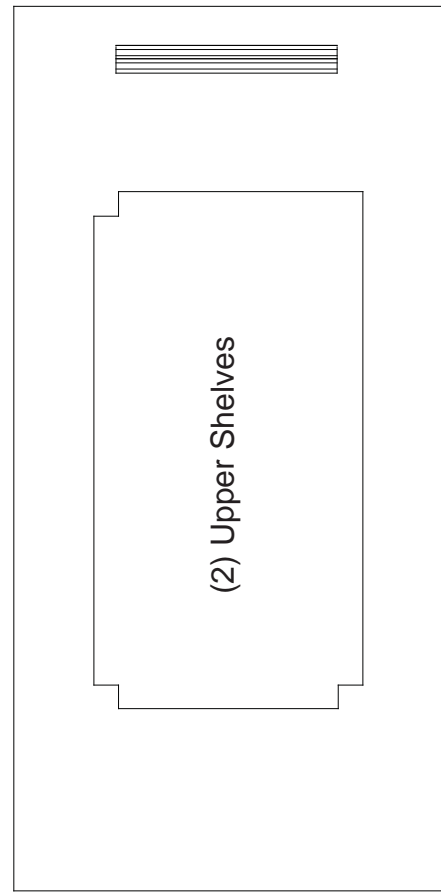


WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

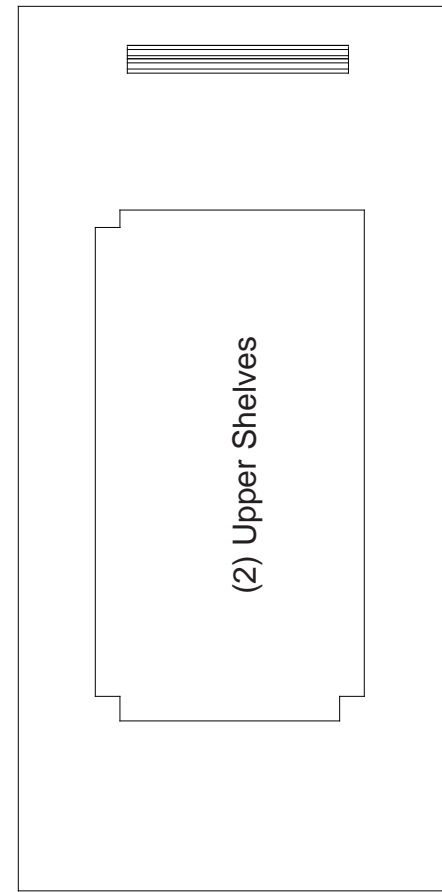
Top View of each Level



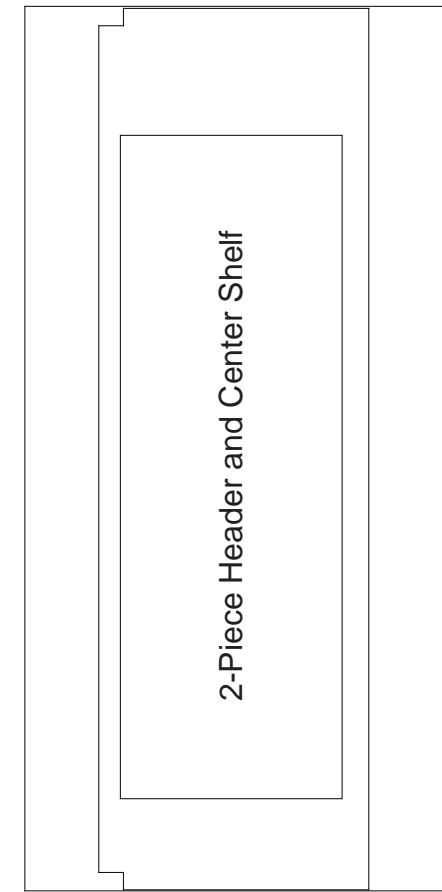
Level 1



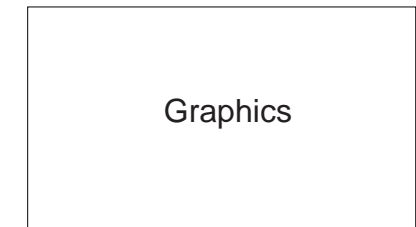
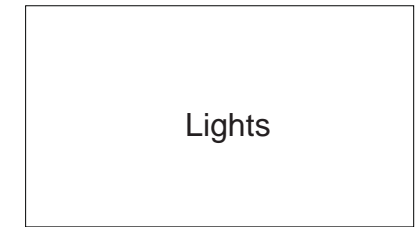
Level 2



Level 3



Level 4



WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING