

WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

# visionary™ DESIGNS

## Using Your Setup Instructions

The Visionary Designs Setup Instructions are created specifically for your configuration. They are laid out sequentially, including an exploded view of the entire display, and then a logical series of detailed steps to assemble the main structure and components. We encourage you to study the instructions **before** attempting to assemble your exhibit.

Each page reminds you to tighten the setscrews after disassembling your exhibit to prevent loss of the locks and setscrews (see below in RED). This is **VERY IMPORTANT**.

## Cleaning and Packing Your Display

- 1) Use care when cleaning aluminum extrusion or acrylic inserts. Use only non-abrasive cleaners.
- 2) When cleaning laminate inserts or countertops, use mild cleansers and a soft material such as cotton.
- 3) Keep all display components away from extreme heat and long exposure to sunlight to avoid warping and fading.
- 4) Retain all packing material. It will make re-packing much easier and will reduce the likelihood of shipping damage.



**The Tool**

Most Visionary Designs exhibits can be assembled with the supplied Hex Key Tool. Occasionally, a flat head screwdriver may be required.

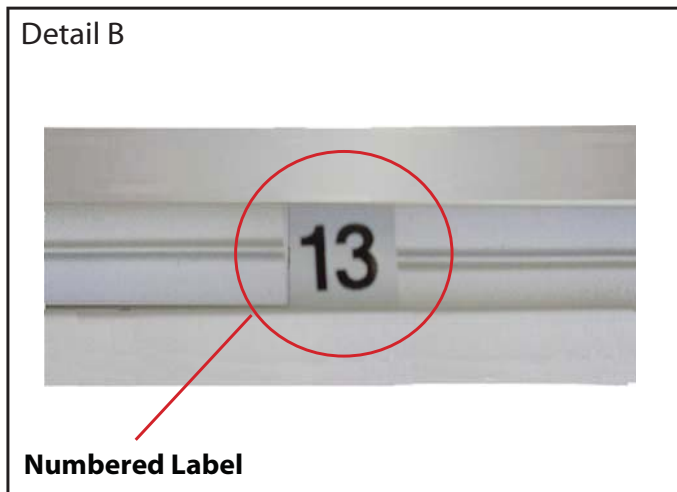


**Typical Connection**



**Typical Connection (cont'd)**

Most horizontal extrusion connections have a patented expandable lock. This lock inserts into the groove of an opposing extrusion. Tightening the lock with the Hex Key Tool expands the lock and creates a strong positive connection.



**Detail B**

**Numbered Label**

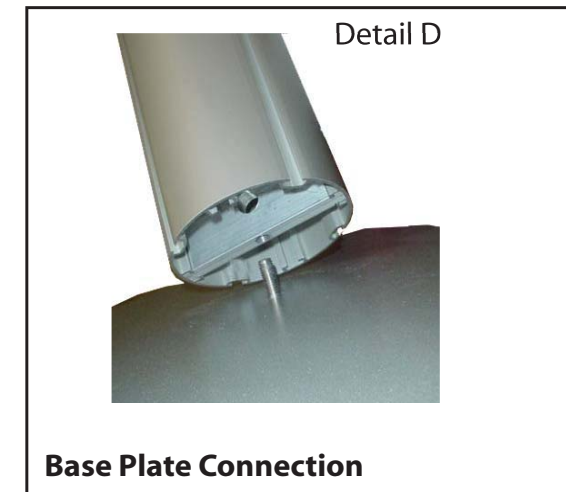
Each extrusion contains a numbered label which corresponds with setup instructions. The label is located within a groove of the extrusion (when possible). With Visionary Designs the labels contain Black numbers unless otherwise specified.



**Detail C**

**Horizontal Inline Connection** (remove only one setscrew)

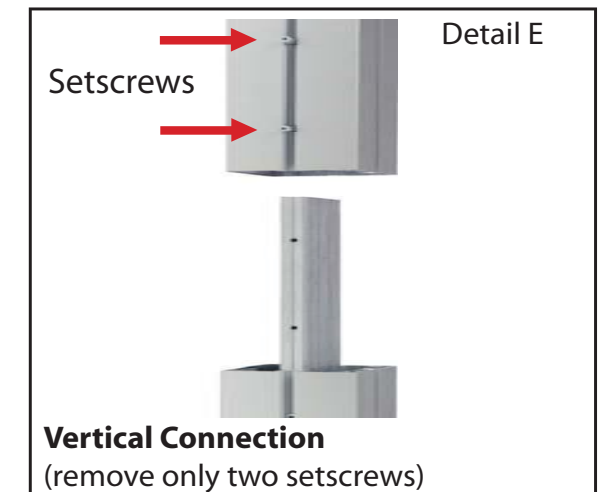
Remove only (1) setscrew when disassembling. Replace setscrew in extrusion after assembling it. Before packing, replace setscrew in extrusion to avoid losing it.



**Detail D**

**Base Plate Connection**

Attach base plate to round or square vertical extrusion using the bolt provided. Be careful not to strip the threads.



**Detail E**

**Vertical Connection**  
(remove only two setscrews)

When vertical extrusions are packed in portable cases rather than crates or tubs, they must be broken down into smaller sections which then require assembly.

Remove only (2) setscrews when disassembling. Replace setscrews in extrusion after assembling it. Before packing, replace setscrews in extrusion to avoid losing them.



**WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING**

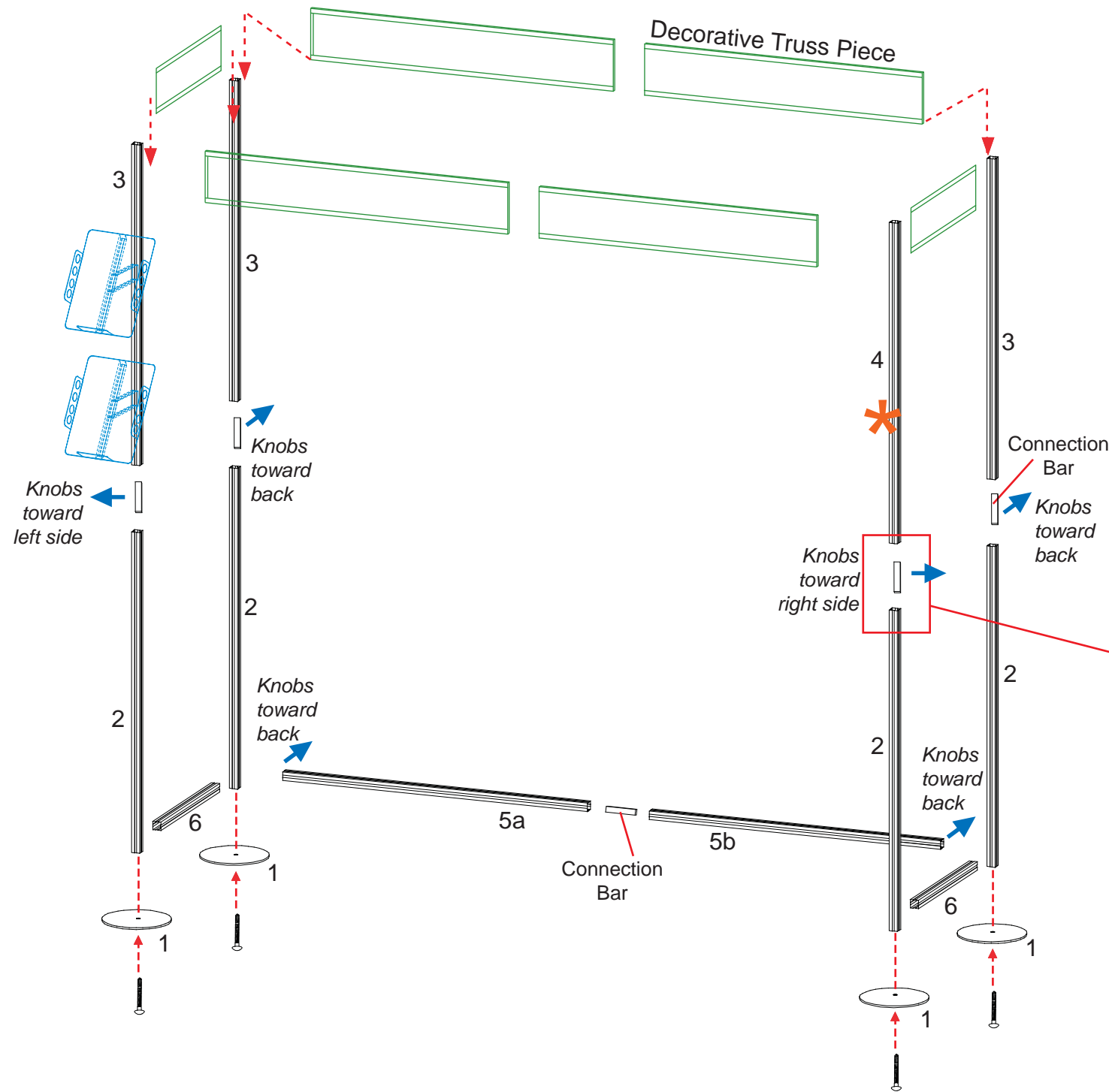
Item	Qty.	Description
1	4	Base Plate
2	4	47.875" h Lower Vertical Extrusion
3	3	47.875" h Lower Vertical Extrusion
4	1	47.875" h Lower Vertical Extrusion
5a/5b	1/1	46" w Horizontal Extrusion
6	2	23" w Horizontal Extrusion
7	3	9" w Horizontal Extrusion
8	6	9" w Horizontal w/ Pill Slots

- Steps:
- 1) Connect lower vertical extrusions [2] to base plates [1].
  - 2) Connect horizontal extrusions [5a and 5b] together.
  - 3) Connect lower horizontal extrusions between vertical extrusions [2].
  - 4) Attach upper vertical extrusions [3 and 4] atop lower verticals.
  - 5) Assemble decorative pieces together, then attach between verticals as shown.

**Decorative Truss Piece Attachment**



Slide decorative pieces into groove of vertical extrusions, secure in place with wing nuts.



**\* Monitor Mount Attachment**

Slide mounting connector pieces into groove of extrusion. Tighten setscrew to secure in place.  
**\*\* connectors should stay attached with vertical extrusion**

Attach back plate to connectors on vertical extrusion using screws. Then attach top plate and tighten setscrews to secure.

Turn Knob Clockwise to Tighten Lock  
**\*\*Do not over tighten Knobs.\*\***

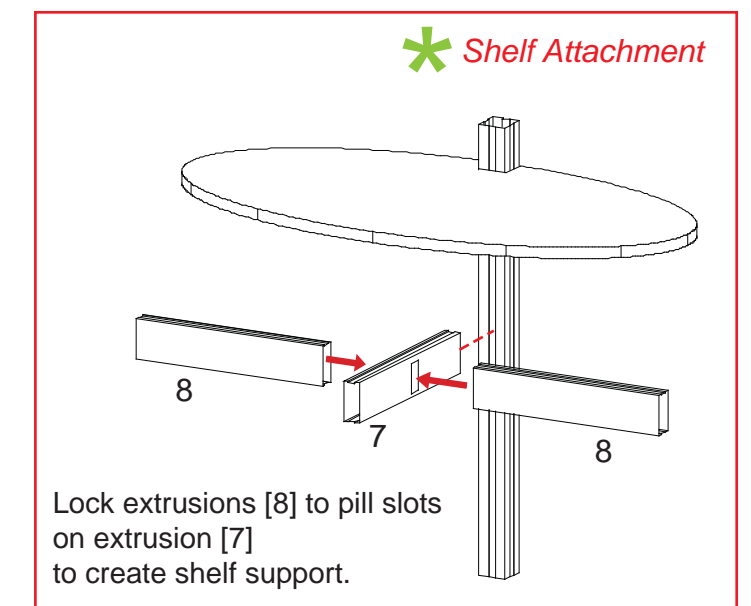
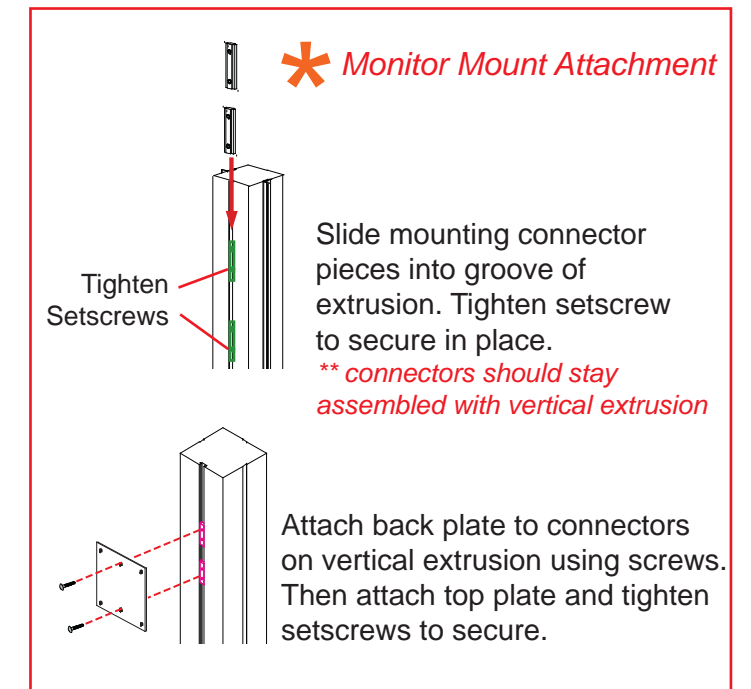
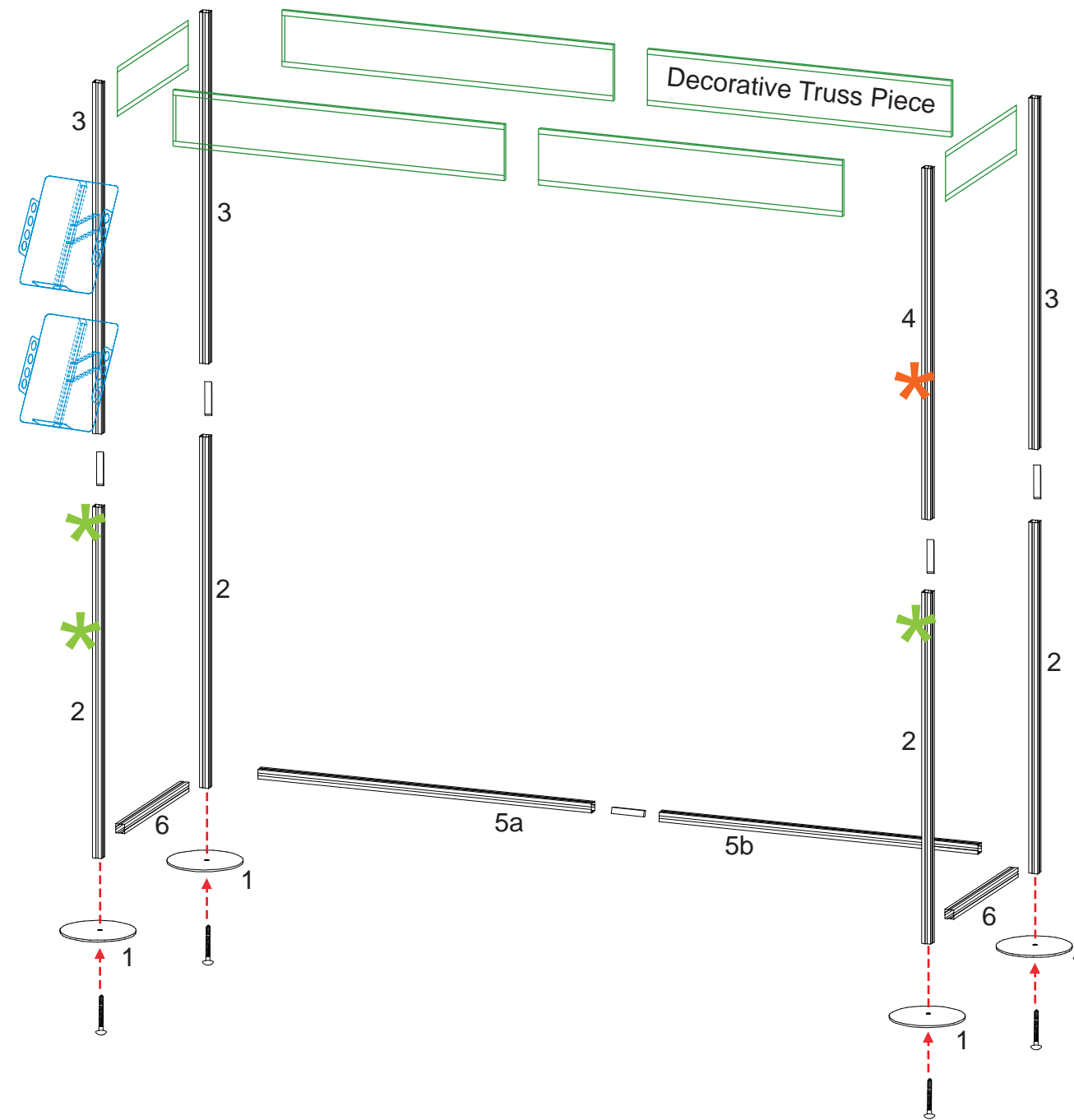
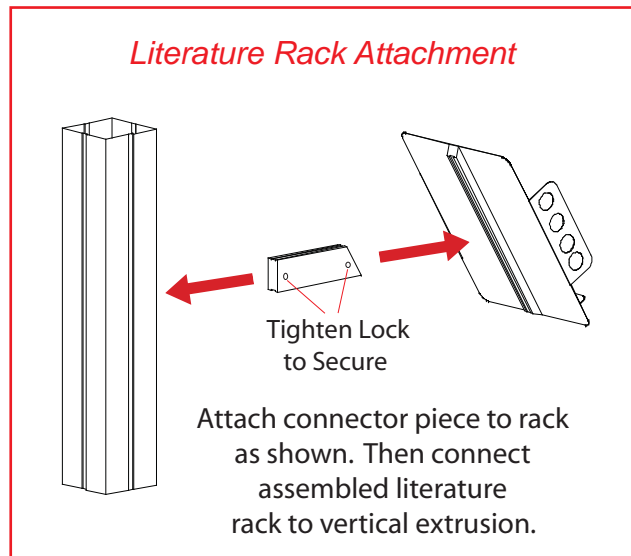


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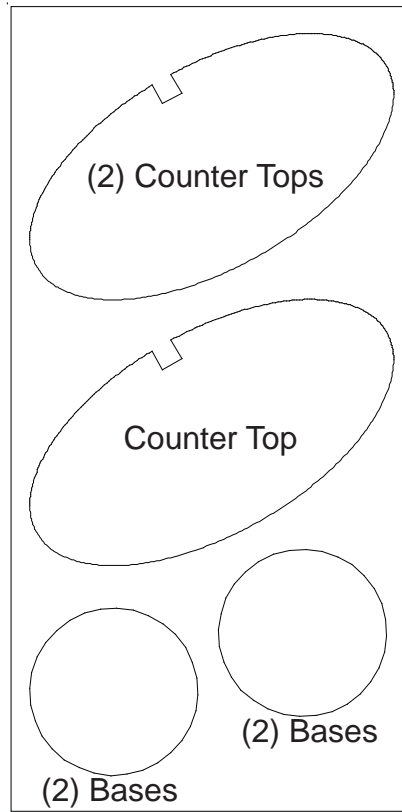
Steps:

- 1) Attach monitor mount to connectors on vertical extrusion [4].
- 2) Assemble shelf supports by connecting horizontals [8] to pill slots on extrusion [7].
- 3) Attach shelf supports to assembled structure where indicated, then set shelves on supports.
- 4) Attach literature racks to assembled structure where indicated.

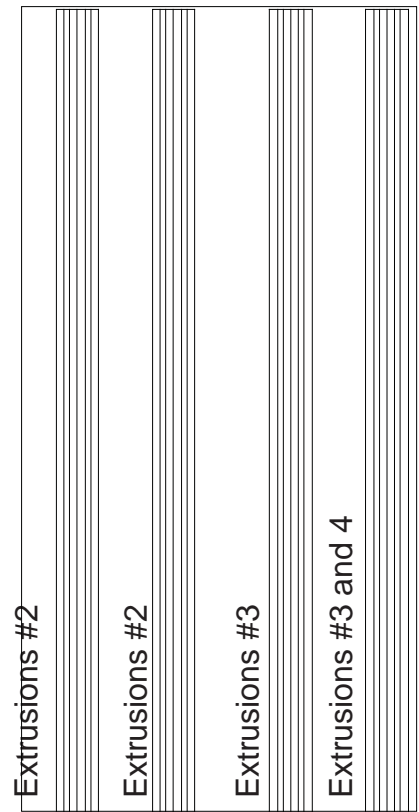


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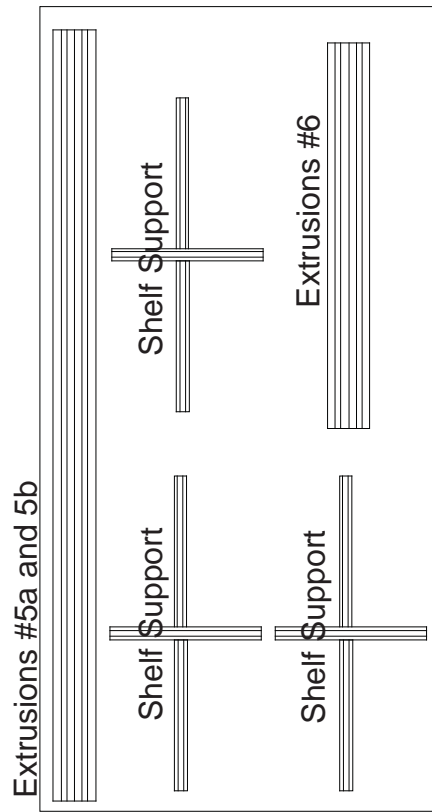
Top View of each Level



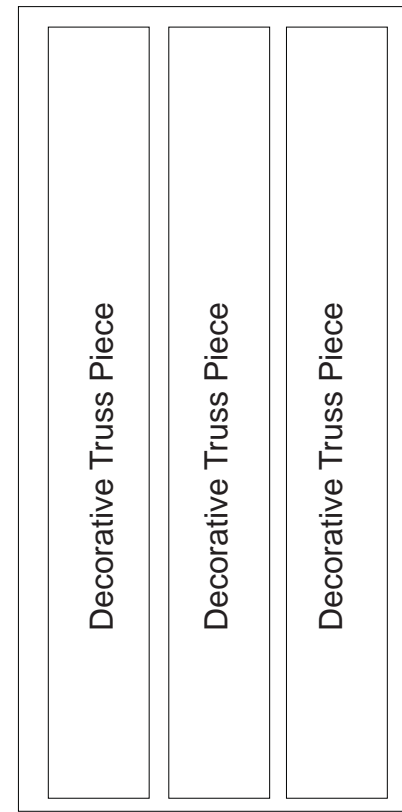
Level 1



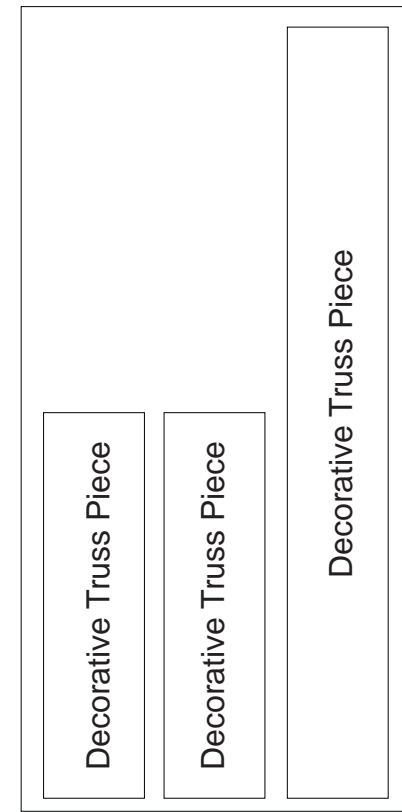
Level 2



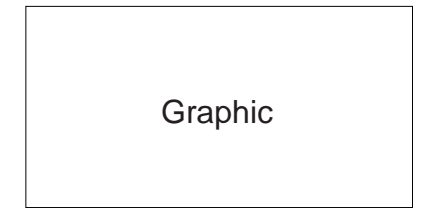
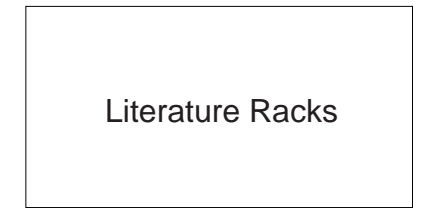
Level 3



Slip Sheet



Slip Sheet



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