

WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

visionary™ DESIGNS

Using Your Setup Instructions

The Visionary Designs Setup Instructions are created specifically for your configuration. They are laid out sequentially, including an exploded view of the entire display, and then a logical series of detailed steps to assemble the main structure and components. We encourage you to study the instructions **before** attempting to assemble your exhibit.

Each page reminds you to tighten the setscrews after disassembling your exhibit to prevent loss of the locks and setscrews (see below in RED). This is **VERY IMPORTANT**.

Cleaning and Packing Your Display

- 1) Use care when cleaning aluminum extrusion or acrylic inserts. Use only non-abrasive cleaners.
- 2) When cleaning laminate inserts or countertops, use mild cleansers and a soft material such as cotton.
- 3) Keep all display components away from extreme heat and long exposure to sunlight to avoid warping and fading.
- 4) Retain all packing material. It will make re-packing much easier and will reduce the likelihood of shipping damage.



The Tool

Most Visionary Designs exhibits can be assembled with the supplied Hex Key Tool. Occasionally, a flat head screwdriver may be required.



Typical Connection

Most horizontal extrusion connections have a patented expandable lock. This lock inserts into the groove of an opposing extrusion. Tightening the lock with the Hex Key Tool expands the lock and creates a strong positive connection.



Typical Connection (cont'd)



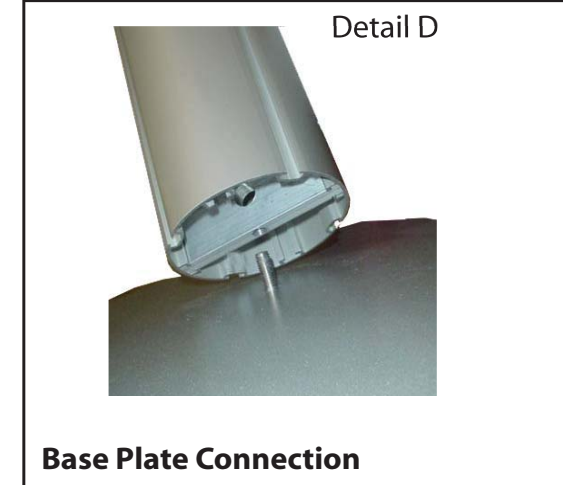
Numbered Label

Each extrusion contains a numbered label which corresponds with setup instructions. The label is located within a groove of the extrusion (when possible). With Visionary Designs the labels contain Black numbers unless otherwise specified.



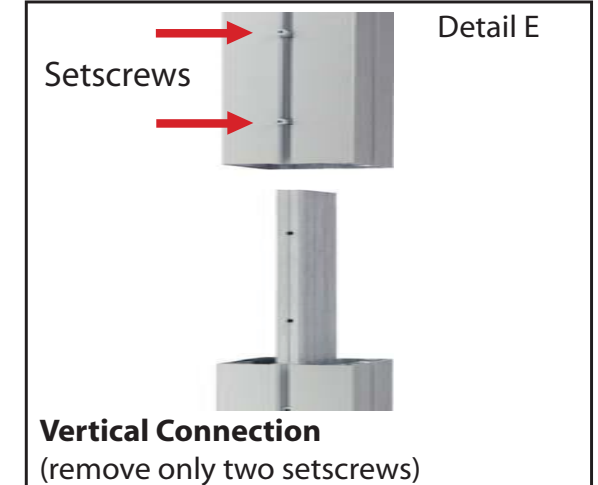
Horizontal Inline Connection (remove only one setscrew)

Remove only (1) setscrew when disassembling. Replace setscrew in extrusion after assembling it. Before packing, replace setscrew in extrusion to avoid losing it.



Base Plate Connection

Attach base plate to round or square vertical extrusion using the bolt provided. Be careful not to strip the threads.



Vertical Connection
(remove only two setscrews)

When vertical extrusions are packed in portable cases rather than crates or tubs, they must be broken down into smaller sections which then require assembly.

Remove only (2) setscrews when disassembling. Replace setscrews in extrusion after assembling it. Before packing, replace setscrews in extrusion to avoid losing them.

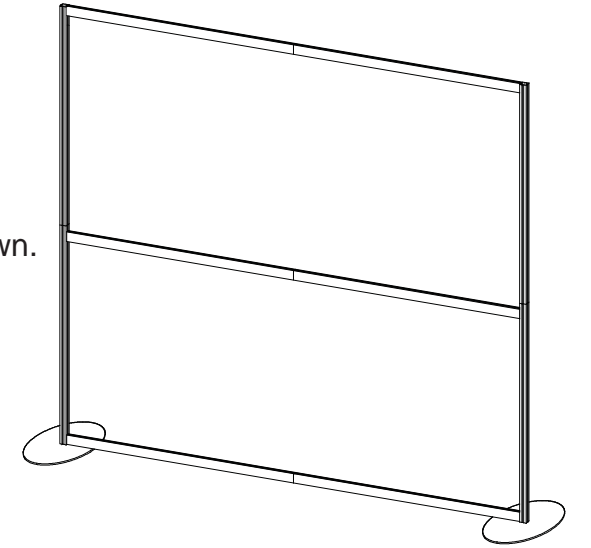
WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

866.652.2100

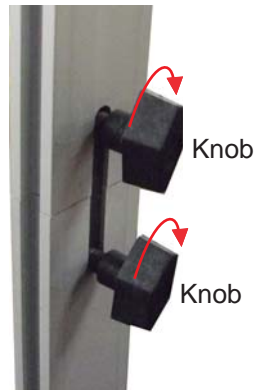
Item	Description
1	Base Plate
2	42" h Lower Square Vertical Extrusion w/ A10 Clamps Attached
3	42" h Upper Square Vertical Extrusion w/ A10 Clamps Attached
2a	42" h Lower Square Vertical Extrusion w/ A10 Clamps Attached
3a	42" h Upper Square Vertical Extrusion w/ A10 Clamps Attached
4a/4b	45" w Horizontal Extrusion
5a/5b	45" w Horizontal Extrusion
6a/6b	45" w Horizontal Extrusion

Steps:

- 1) Attach vertical extrusions [2 and 2a] to base plates [1].
- 2) Attach upper vertical extrusions [3 and 3a] to lower extrusions [2 and 2a] using connection bar [a].
- 3) Connect horizontal extrusions [4a to 4b, 5a to 5b and 6a to 6b] together using connection bar [b].
- 4) Attach horizontal assemblies [4a/4b, 5a/5b and 6a/6b] between vertical assemblies as shown.
- 5) Apply graphic to back of assembled backwall.
- 6) Attach light to top of assembled backwall.

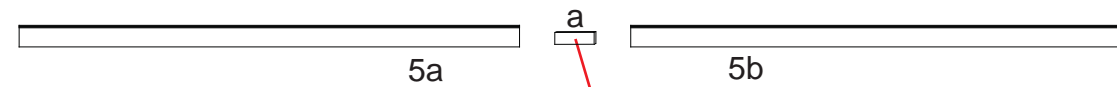
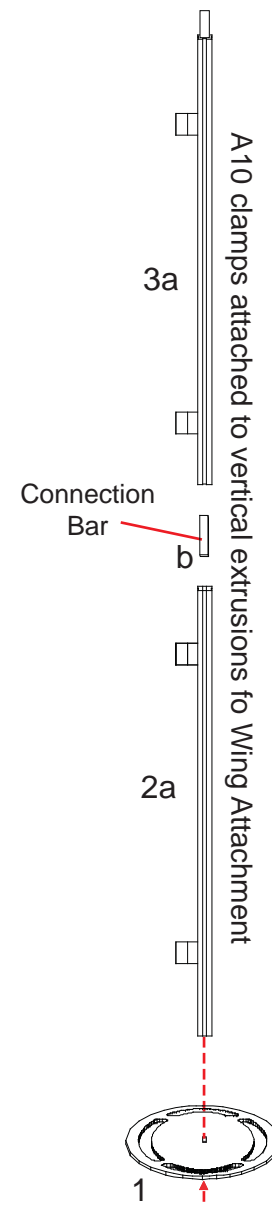


STAR indicates location of knobs on BACKSIDE of unit.



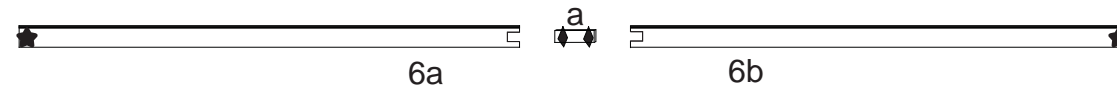
Turn Knob Clockwise to Tighten Lock

Do not over tighten Knobs.

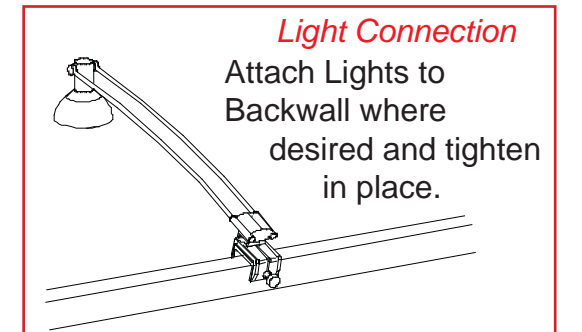
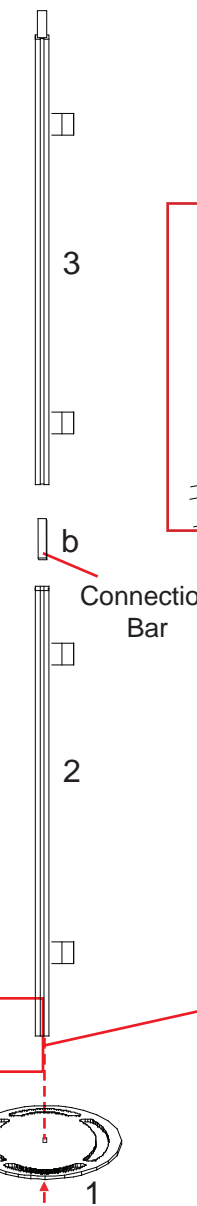
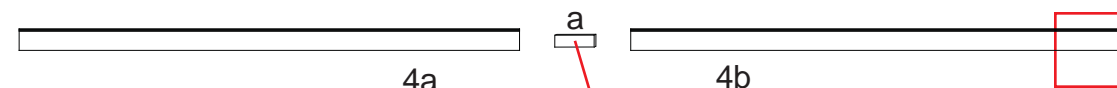


Slide Connection Bar between Extrusions and tighten Knobs to secure.

Knobs on horizontal bars [6a and 6b] must facing forward



Graphic Attachment
Apply graphic to back of assembled backwall.



GREEN STAR indicates location of connection lock with knob.



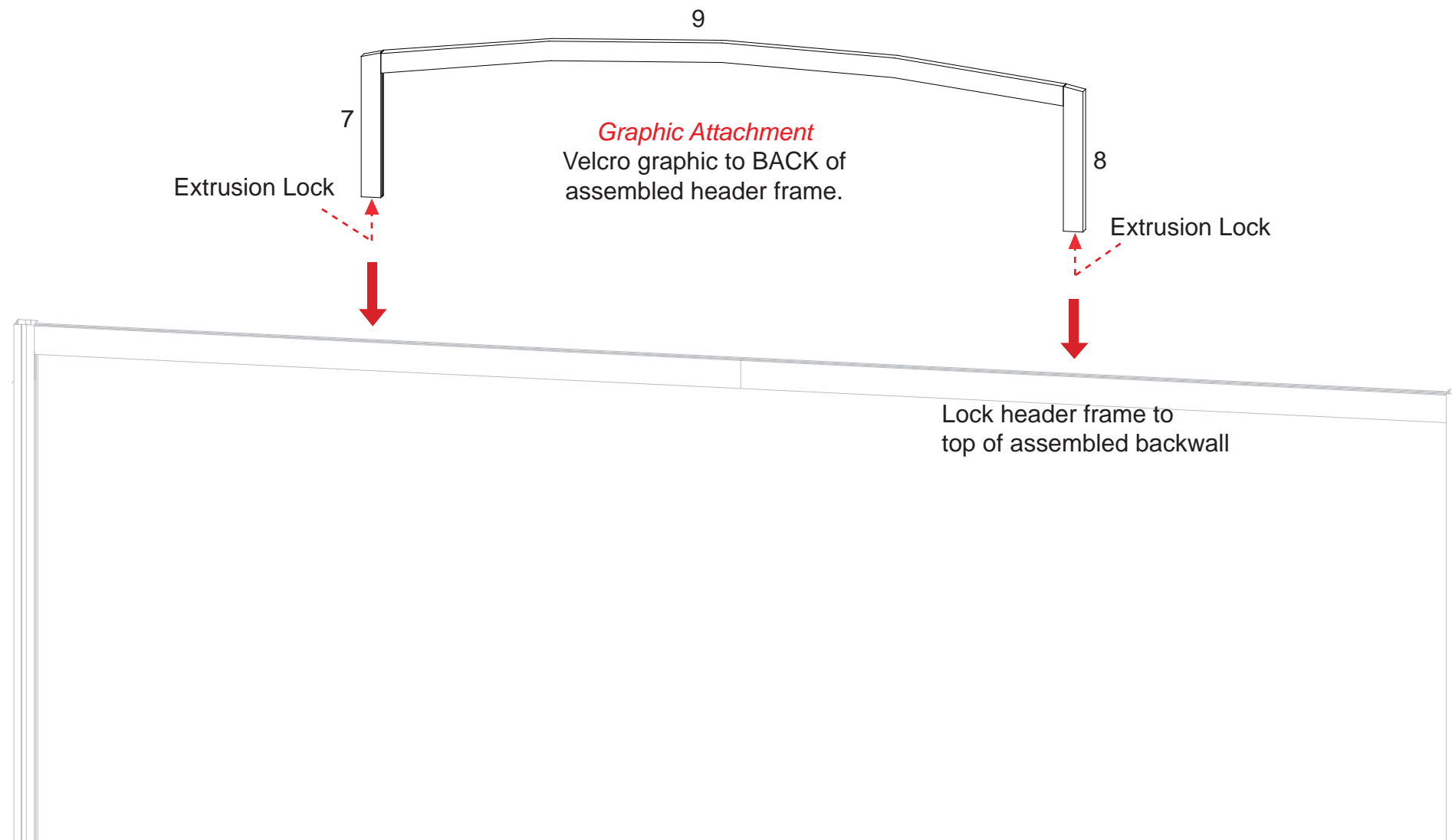
WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

Item	Qty.	Description
7	1	9.2856" h Vertical extrusion
8	1	9.2856" h Vertical extrusion
9	1	43.66" w Curved Horizontal Extrusion

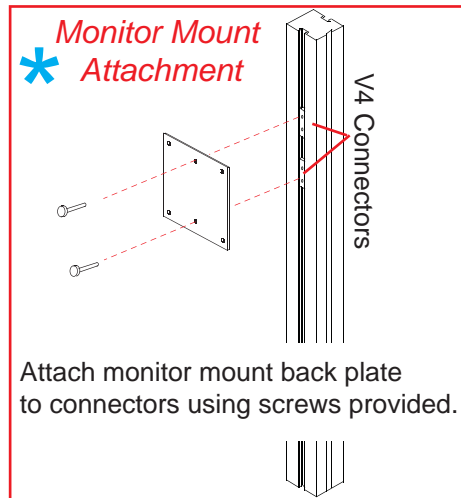
Steps:

- 1) Connect curved horizontal extrusion [9] between vertical extrusions [7 and 8].
- 2) Attach assembled header to top of assembled backwall as shown.

****NOTE: Header must stay assembled when shipping**



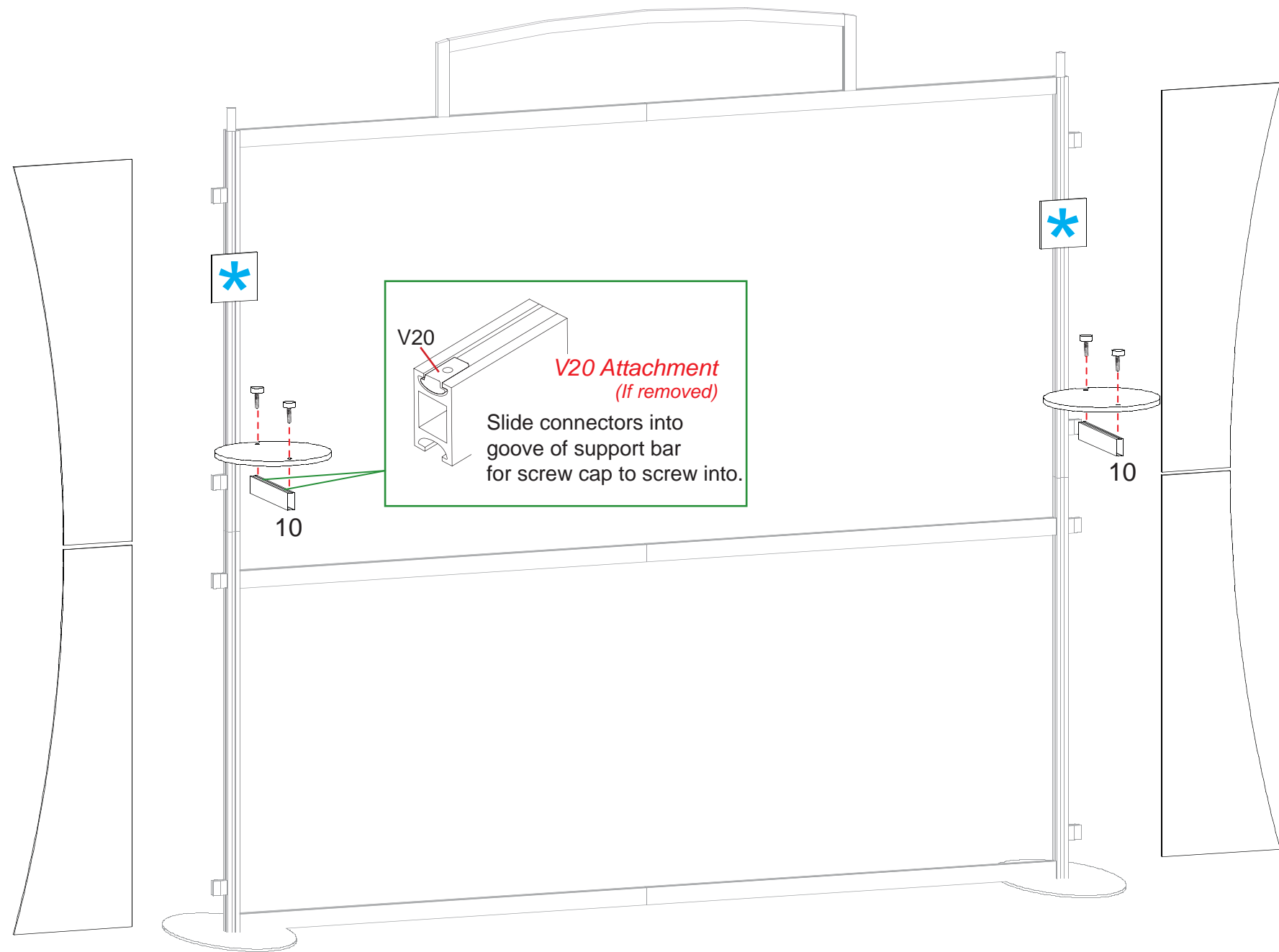
WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING



Item	Qty.	Description
10	2	11"w Horizontal Extrusion

Steps:

- 1) Lock shelf supports [10] to assembled backwall where desired.
- 2) Attach shelved to supports using screw caps.
- 3) Attach wings to both sides of assembled backwall as shown.
- 4) Attach monitor mount to bacwall where indicated.



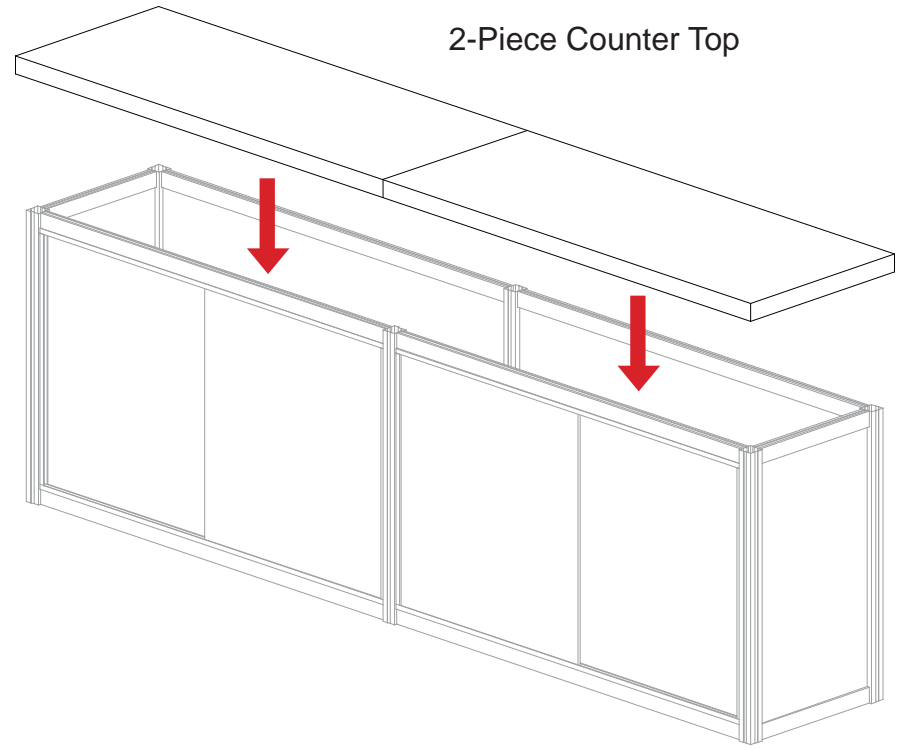
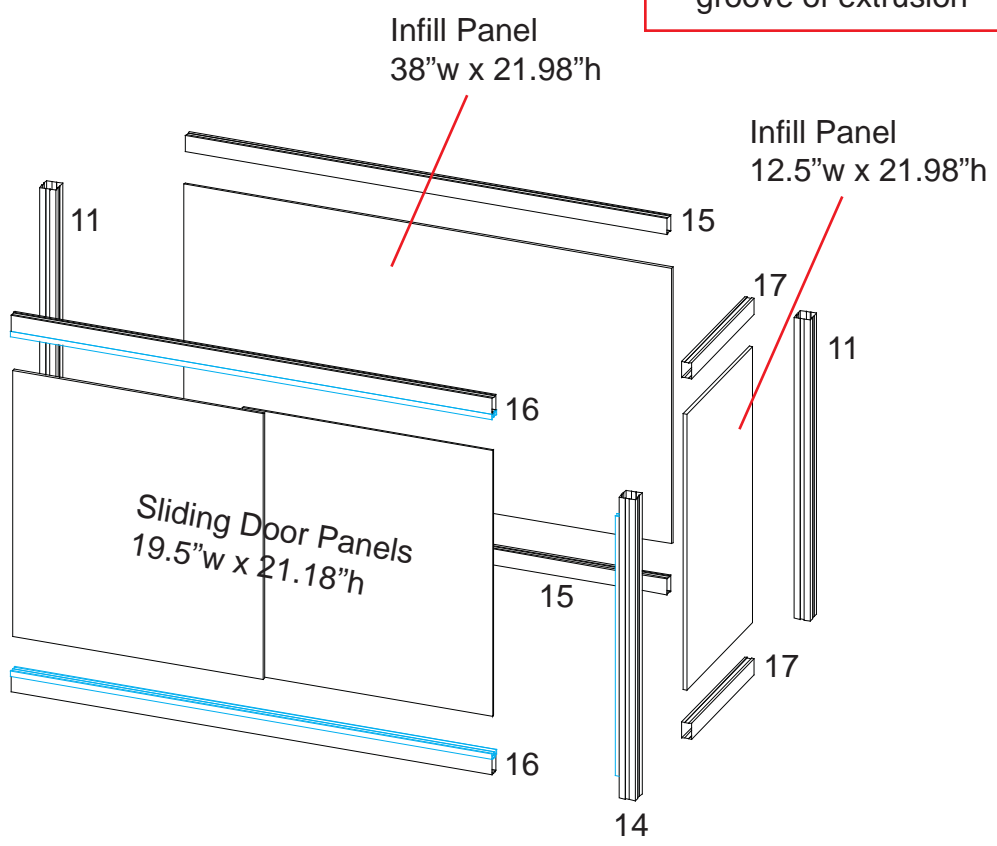
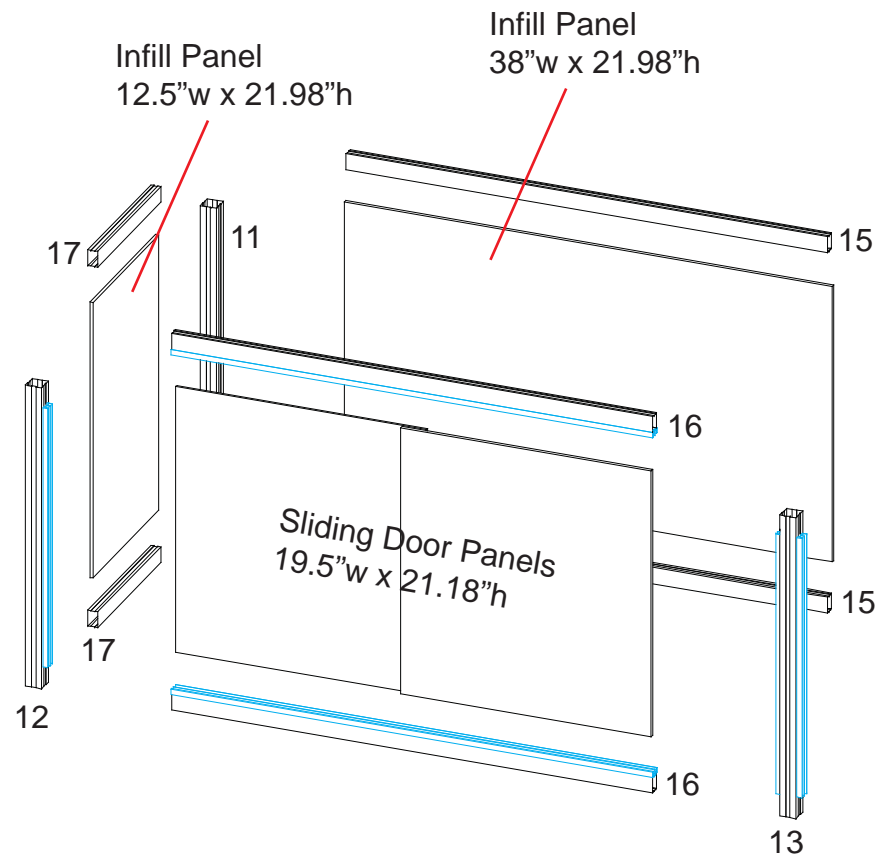
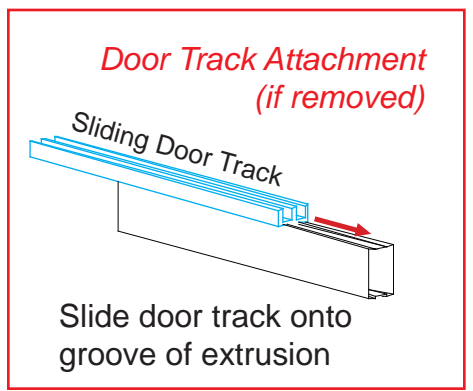
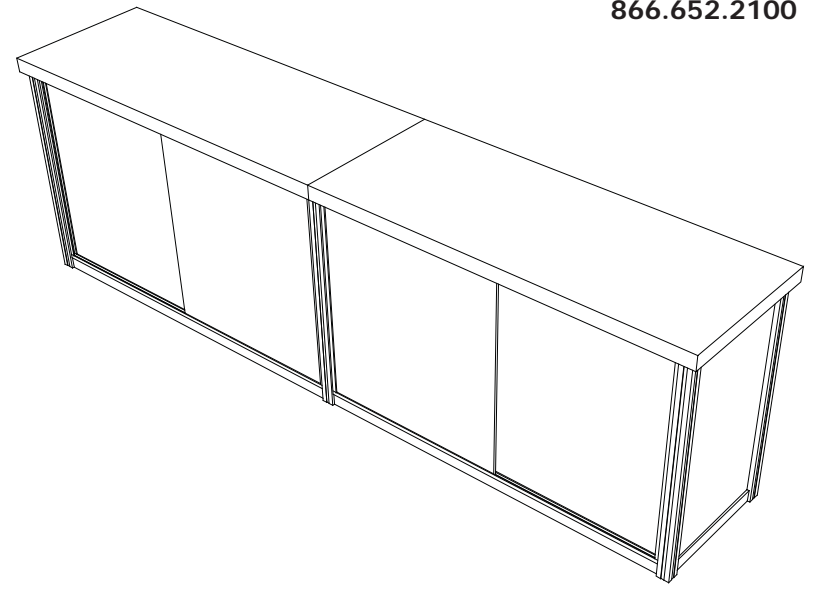
WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

866.652.2100

Item	Qty.	Description
11	3	24" h Vertical Extrusion
12	1	24" h Vertical Extrusion
13	1	24" h Vertical Extrusion
14	1	24" h Vertical Extrusion
15	4	37.5" w Horizontal Extrusion
16	4	37.5" w Horizontal Extrusion
17	4	12" w Horizontal Extrusion

Steps:

- 1) Make sure sliding door tracks highlighted in blue are placed into groove of vertical and horizontal extrusions where indicated in illustration.
- 2) Connect lower horizontal extrusions [15, 16 and 17] between vertical extrusion.
- 3) Insert infills panels where indicated.
- 4) Connect upper horizontal extrusions [15, 16 and 17] between vertical extrusion.
- 5) Set 2-piece counter top atop assembled base.

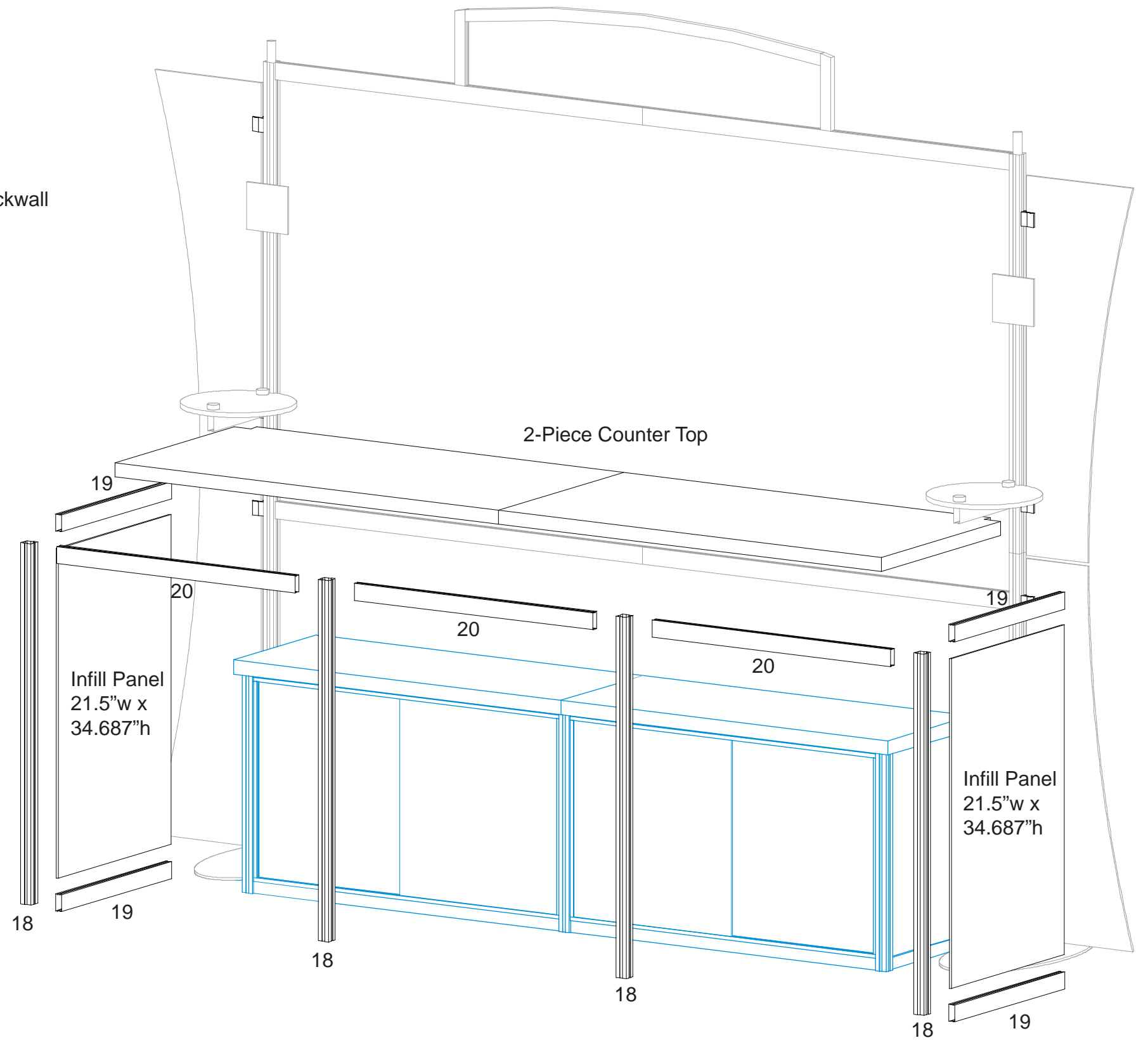


WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

Item	Qty.	Description
18	4	38" h Vertical Extrusion
19	4	21" w Horizontal Extrusion
20	2	29.16" w Horizontal Extrusion

Steps:

- 1) Set assembled cabinet in front of assembled backwall.
- 2) Connect horizontal extrusions [19] between vertical extrusions [18] and backwall vertical, placing infills between extrusions as shown.
- 3) Connect horizontal extrusions [20] between vertical extrusions [18].
- 4) Place 2-piece counter top atop assembled structure.

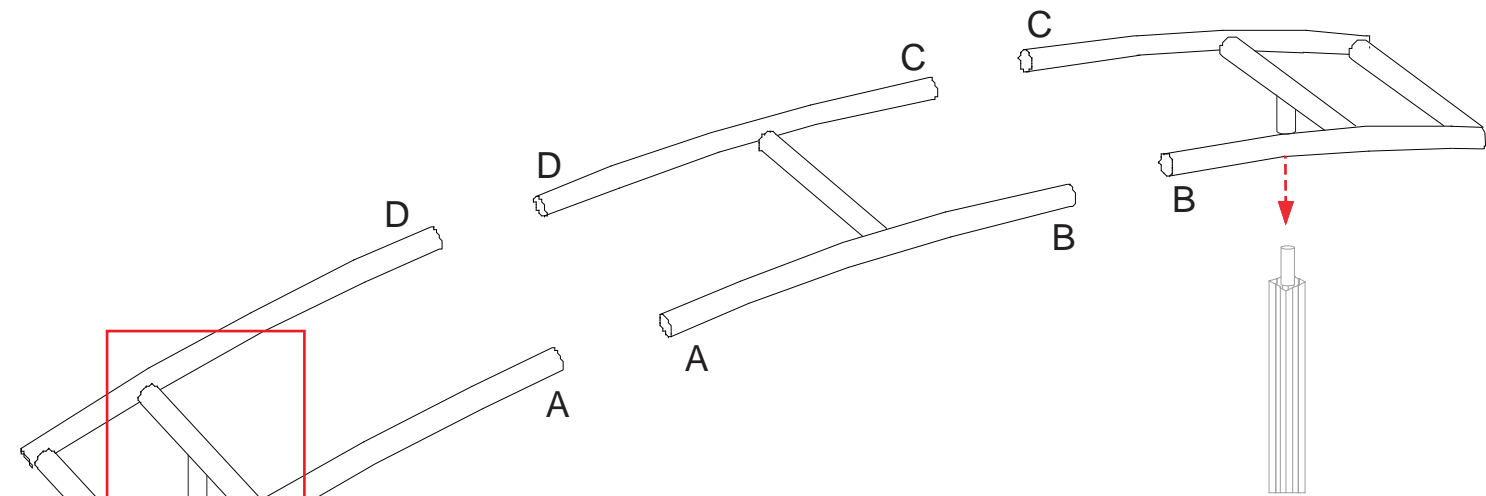


WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING



Steps:

- 1) Connect canopy pieces together as shown.
- 2) Apply pillow case graphic to assembled canopy



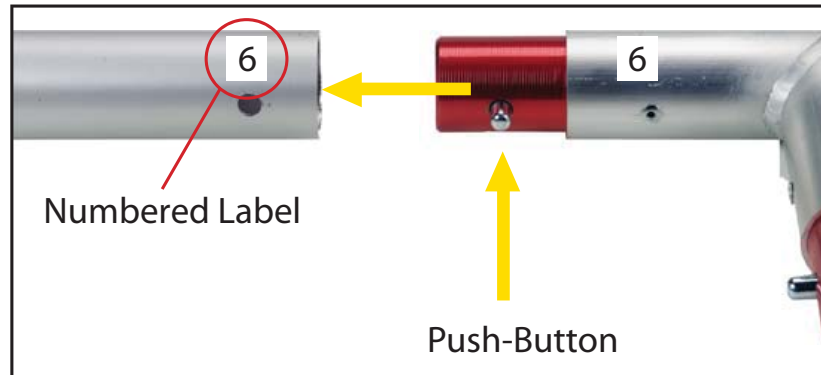
Using Your Setup Instructions

The Aero Overhead Sign Setup Instructions are created specifically for your configuration. They include an exploded view of the frame which is sequentially numbered. We encourage you to study the instructions before attempting to assemble your exhibit.

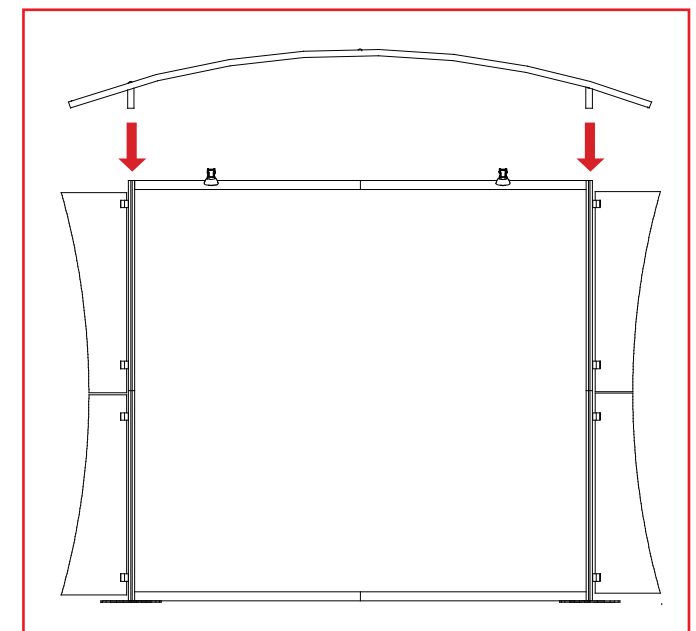
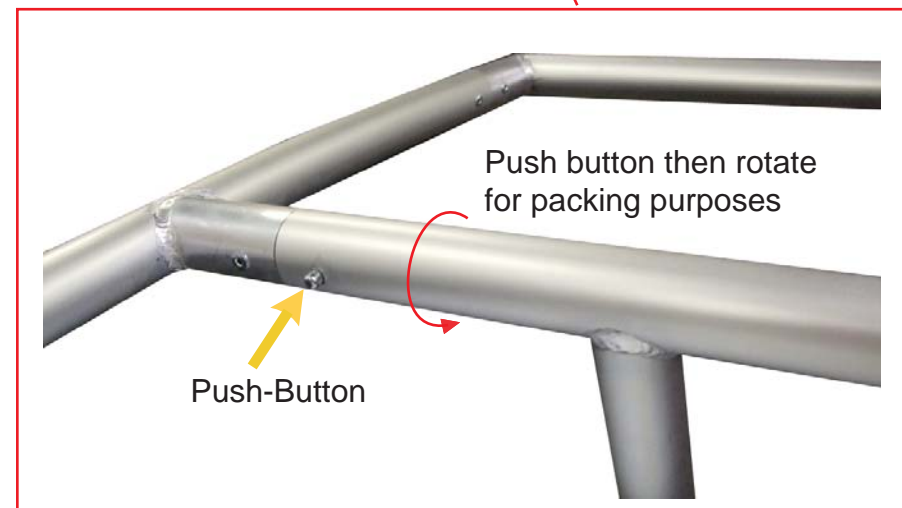
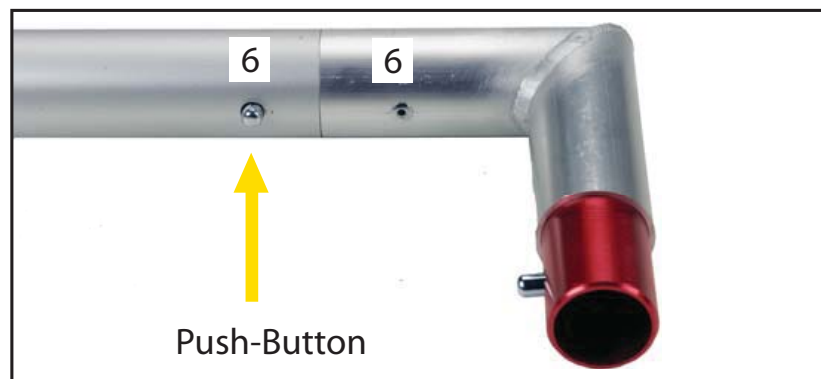
Connections are kept very simple: no tools. Everything assembles with push-button connectors and pre-connected horizontal sections.

Cleaning and Packing Your Display

- 1) Use care when cleaning aluminum extrusion or acrylic inserts. Use only non-abrasive cleaners.
- 2) Retain all packing material. It will make re-packing much easier and will reduce the likelihood of shipping damage.



Connections are made by holding the button down and sliding the red tube into opposing tube until the connection is made. To disassemble push button and pull or twist extrusions apart.

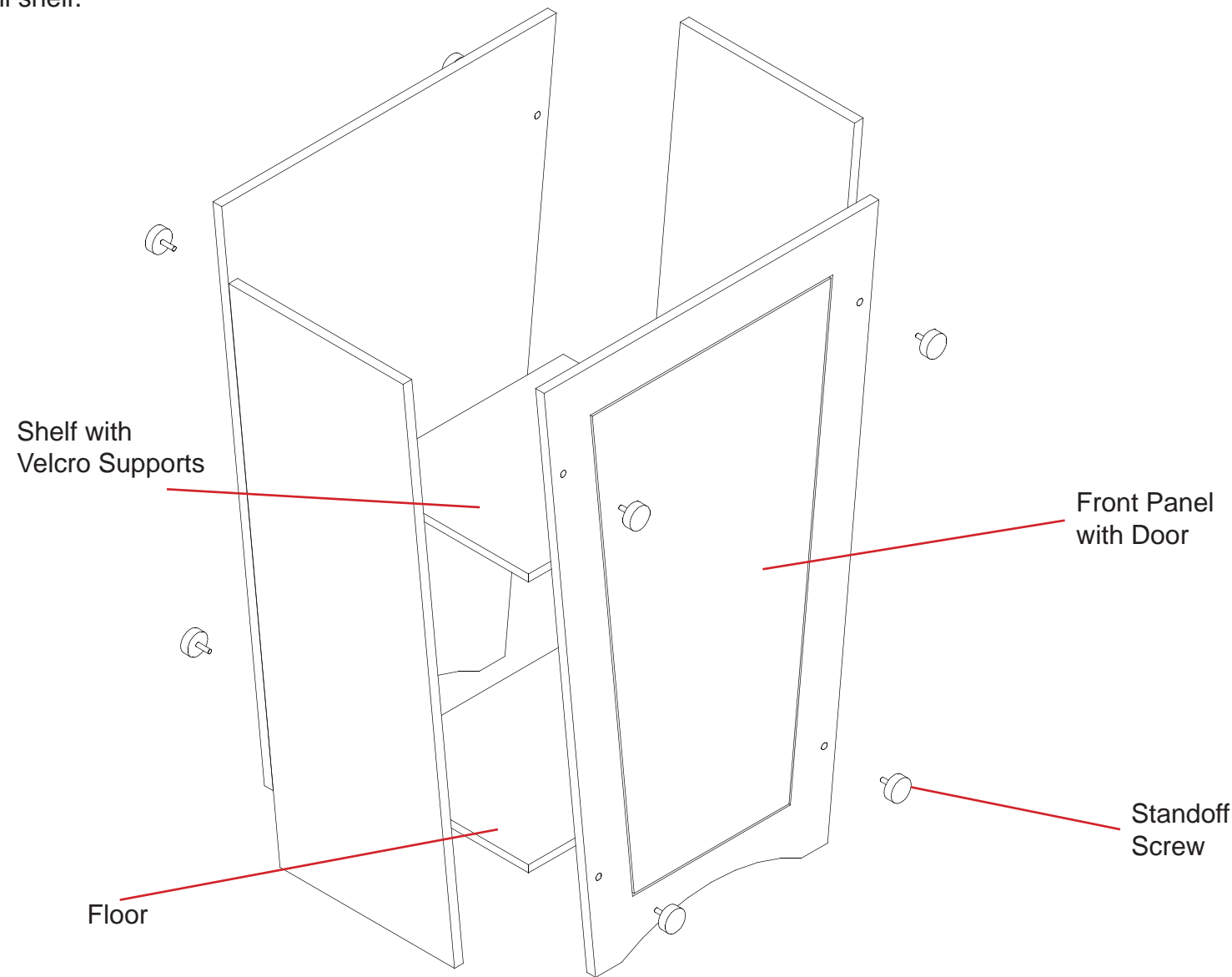
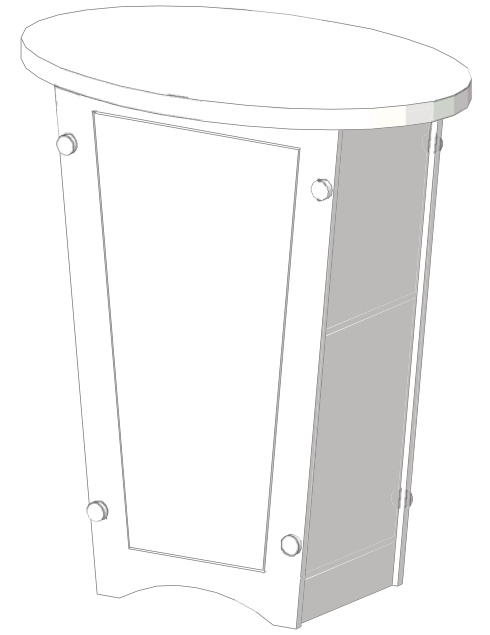


WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

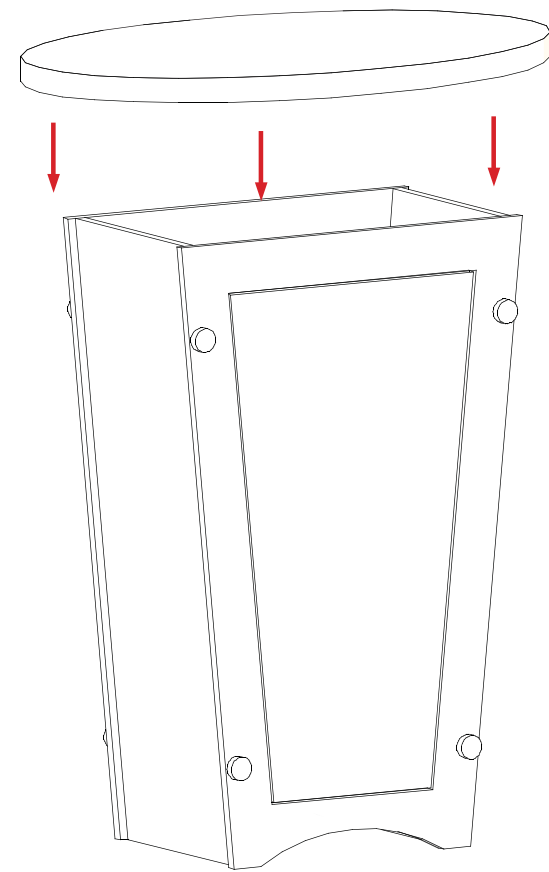
866.652.2100

Setup Instructions:

- A) Use standoff screws to secure the front panel with door and back panel of the pedestal to the side panels.
- B) After assembling front, back, and side panels, slide floor into the bottom of the pedestal. The floor will sit on pins on the inside of the side panels.
- C) After floor is in place, use velcro attachments to install shelf.



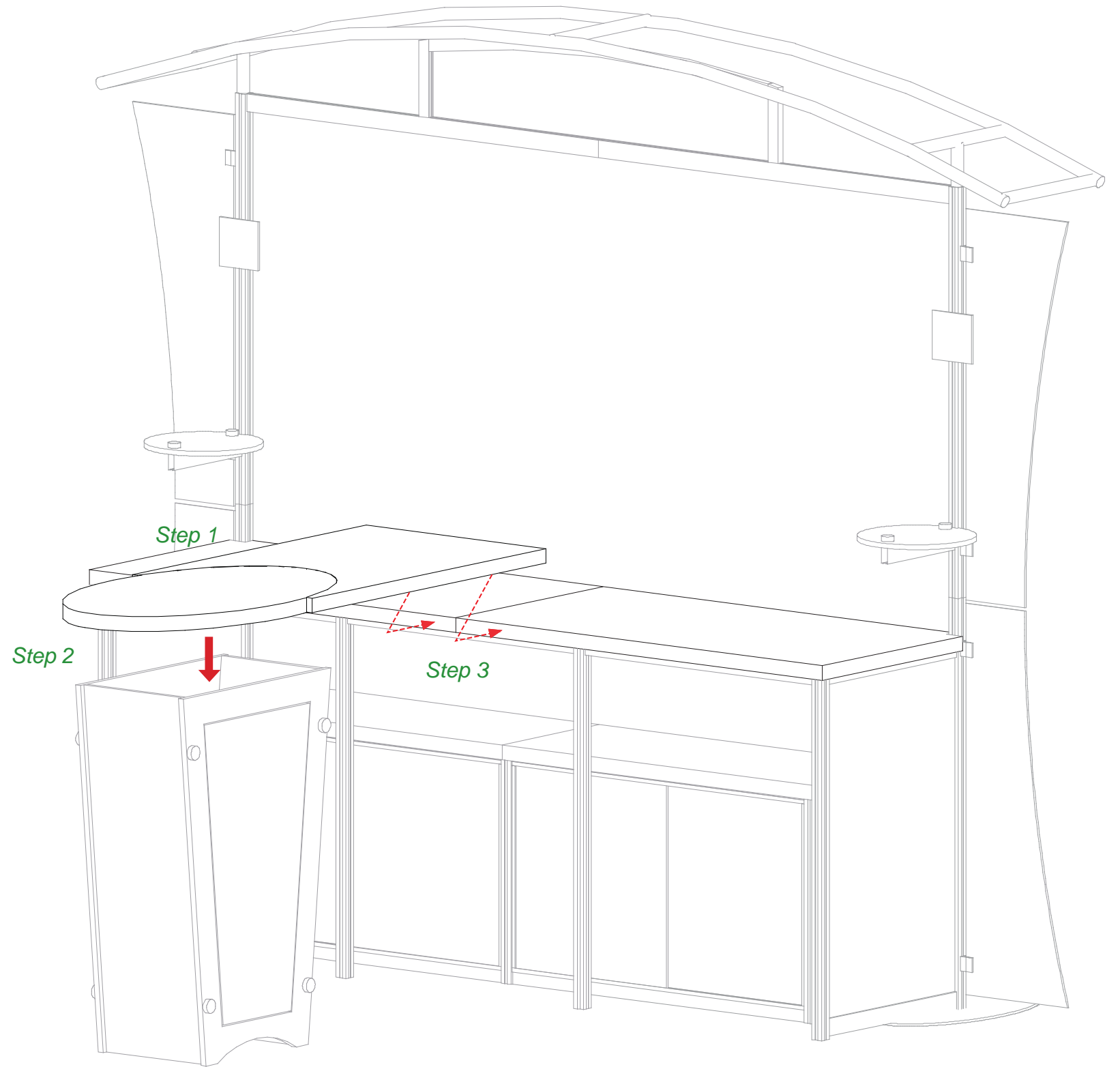
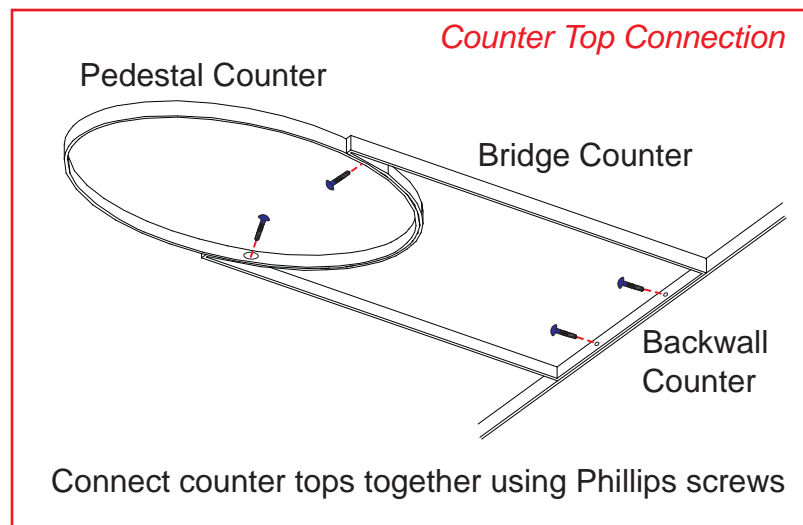
Attach the oval counter top to the pedestal base.



WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

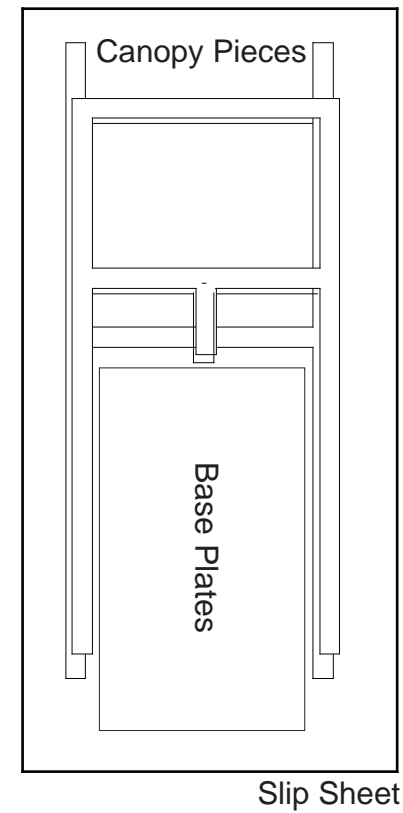
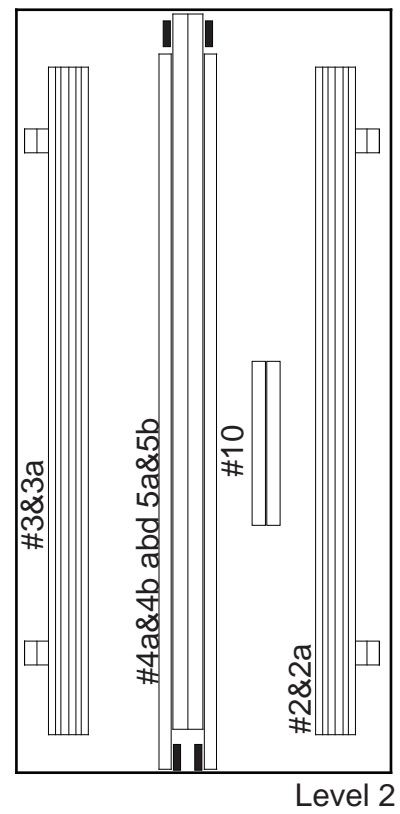
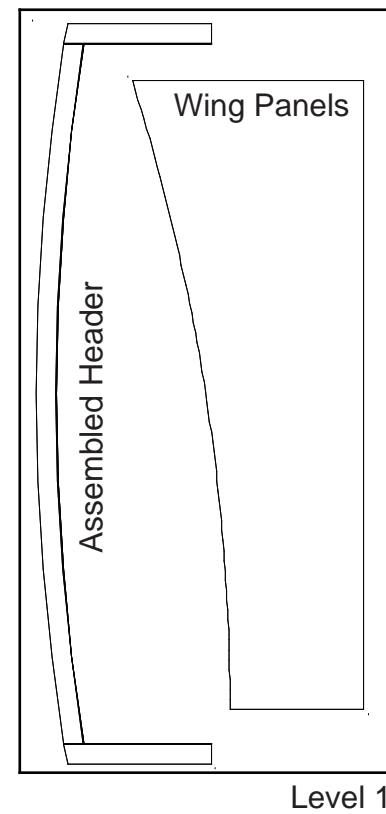
Steps:

- 1) Connect oval counter and bridge counter together.
- 2) Set assembled counter atop pedestal base.
- 3) Secure bridge counter to backwall counter as shown.



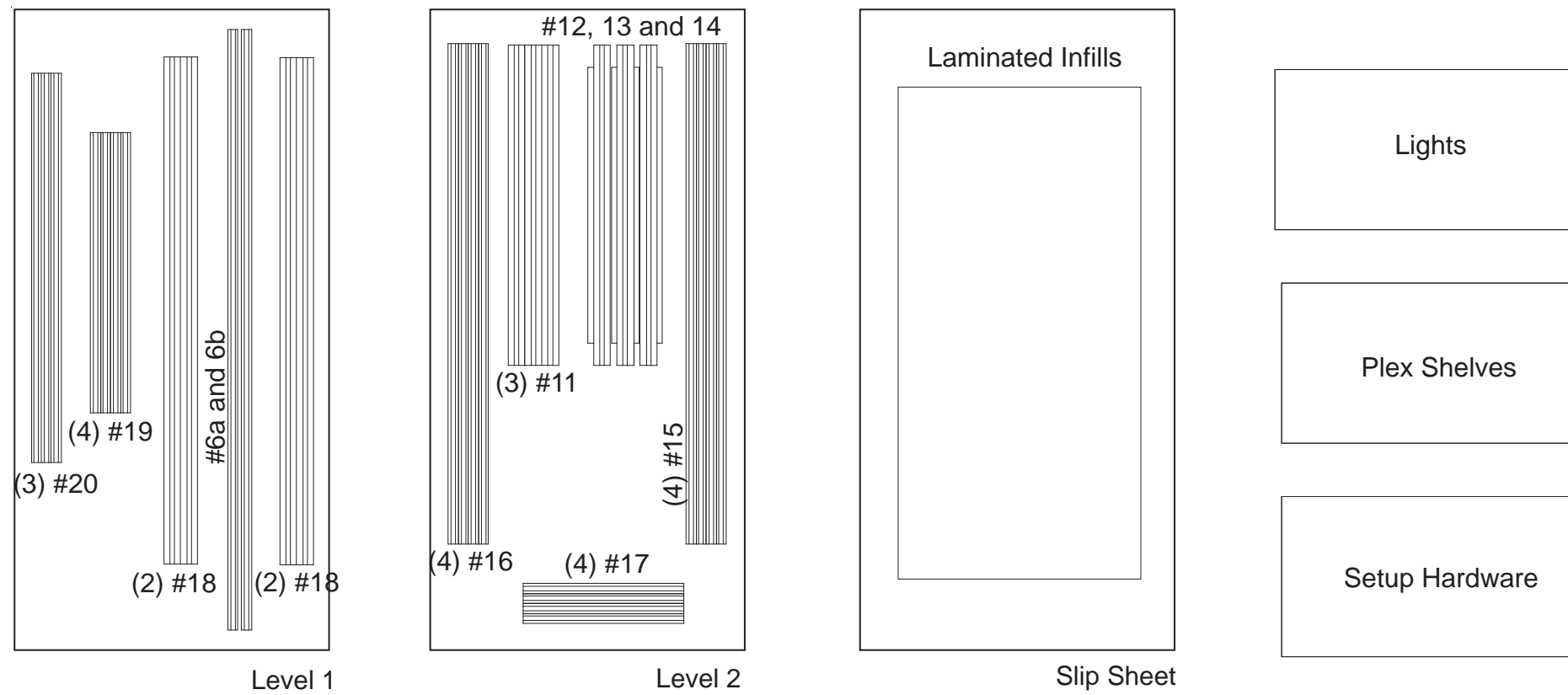
WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

Case #1: Backwall Components



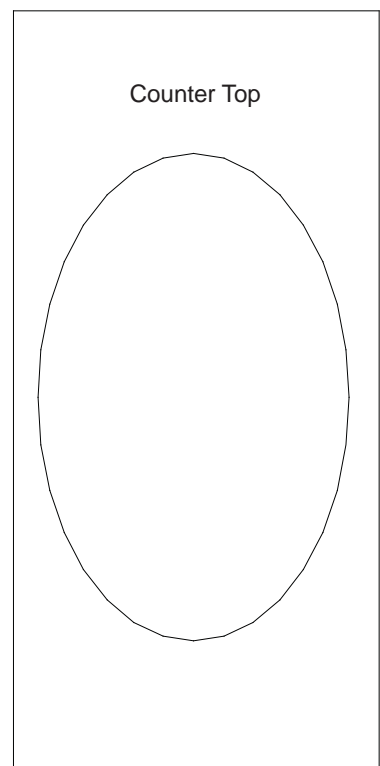
WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

Case #2: Backwall Components

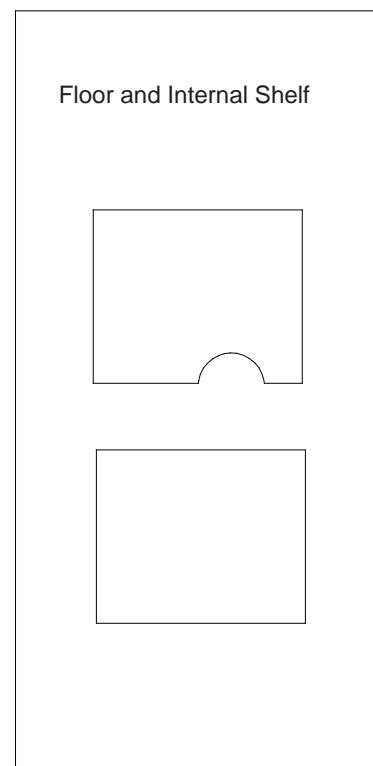


WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

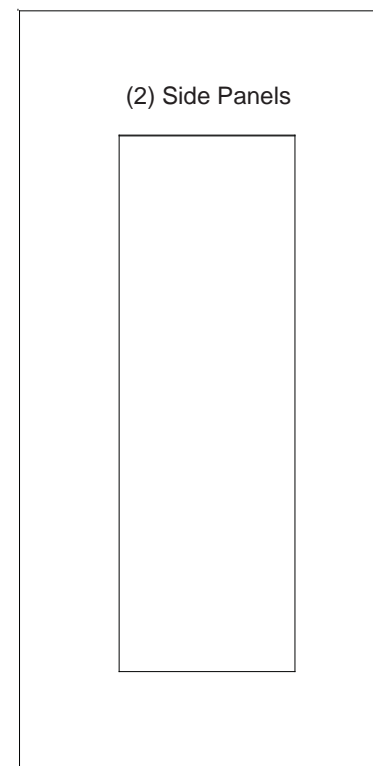
Case #3: Pedestal Components



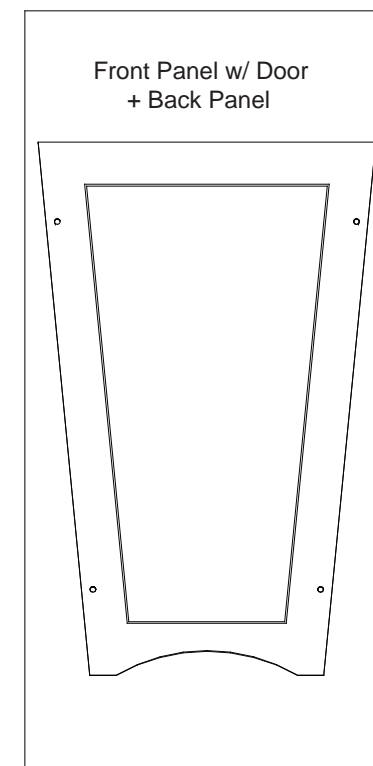
Level 1



Level 2



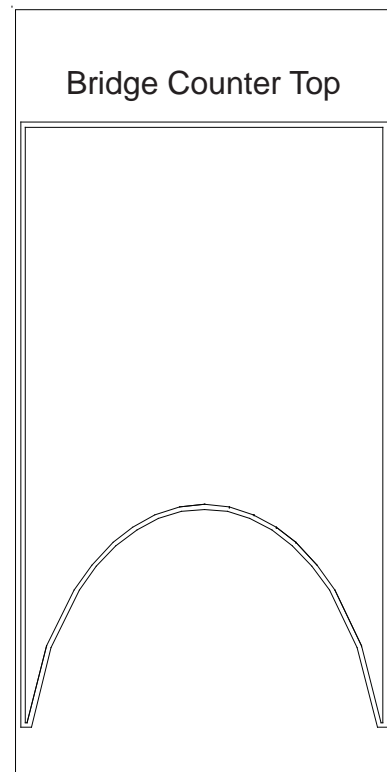
Level 3



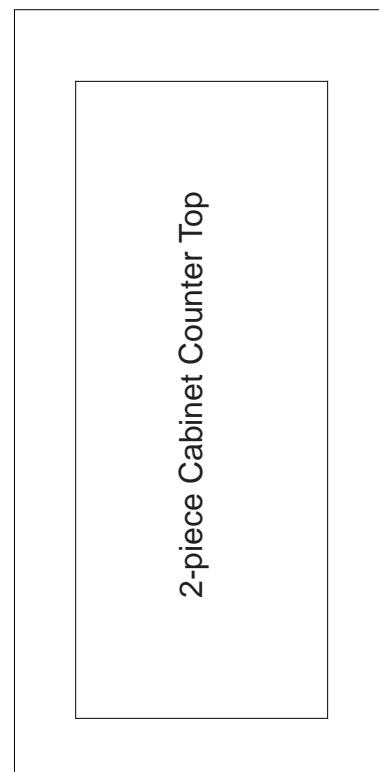
Level 4

WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

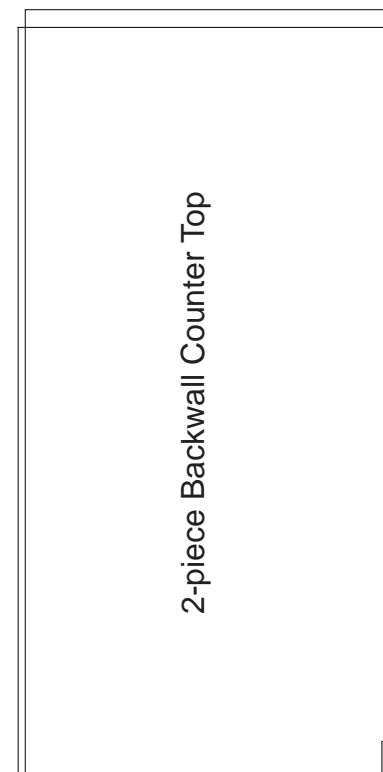
Case #4: Backwall Components



Level 1



Level 2



Level 3

WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING