

WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

visionary™ DESIGNS

Using Your Setup Instructions

The Visionary Designs Setup Instructions are created specifically for your configuration. They are laid out sequentially, including an exploded view of the entire display, and then a logical series of detailed steps to assemble the main structure and components. We encourage you to study the instructions **before** attempting to assemble your exhibit.

Each page reminds you to tighten the setscrews after disassembling your exhibit to prevent loss of the locks and setscrews (see below in RED). This is **VERY IMPORTANT**.

Cleaning and Packing Your Display

- 1) Use care when cleaning aluminum extrusion or acrylic inserts. Use only non-abrasive cleaners.
- 2) When cleaning laminate inserts or countertops, use mild cleansers and a soft material such as cotton.
- 3) Keep all display components away from extreme heat and long exposure to sunlight to avoid warping and fading.
- 4) Retain all packing material. It will make re-packing much easier and will reduce the likelihood of shipping damage.



The Tool

Most Visionary Designs exhibits can be assembled with the supplied Hex Key Tool. Occasionally, a flat head screwdriver may be required.

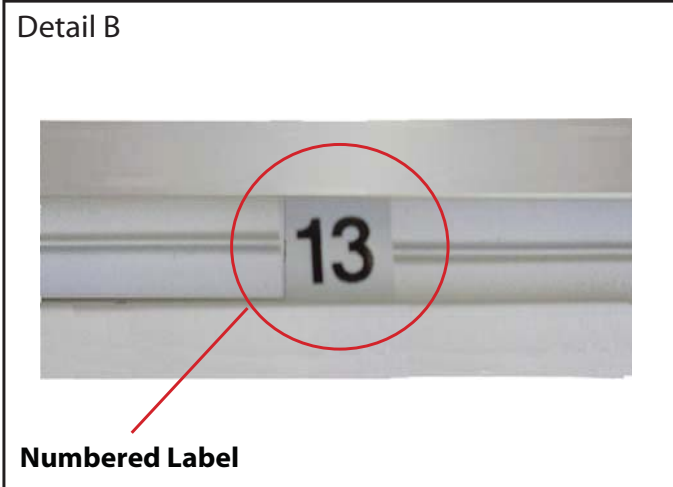


Typical Connection

Most horizontal extrusion connections have a patented expandable lock. This lock inserts into the groove of an opposing extrusion. Tightening the lock with the Hex Key Tool expands the lock and creates a strong positive connection.



Typical Connection (cont'd)



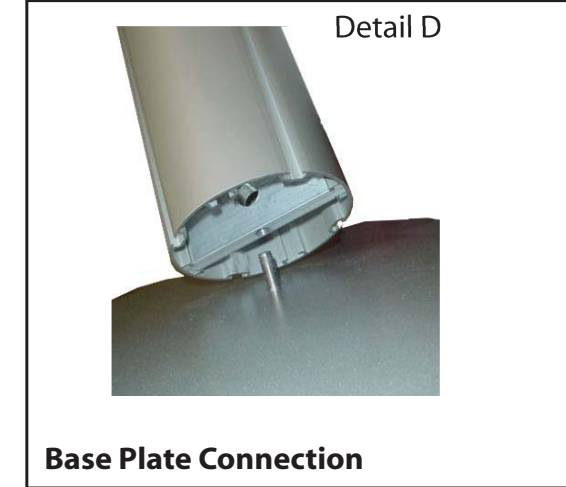
Numbered Label

Each extrusion contains a numbered label which corresponds with setup instructions. The label is located within a groove of the extrusion (when possible). With Visionary Designs the labels contain Black numbers unless otherwise specified.



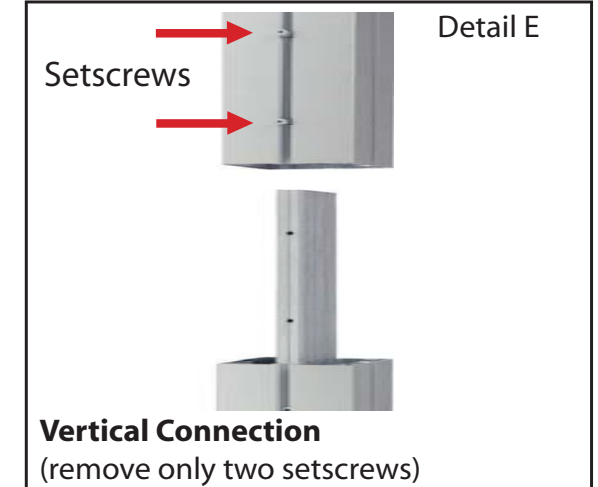
Horizontal Inline Connection (remove only one setscrew)

Remove only (1) setscrew when disassembling. Replace setscrew in extrusion after assembling it. Before packing, replace setscrew in extrusion to avoid losing it.



Base Plate Connection

Attach base plate to round or square vertical extrusion using the bolt provided. Be careful not to strip the threads.



Vertical Connection
(remove only two setscrews)

When vertical extrusions are packed in portable cases rather than crates or tubs, they must be broken down into smaller sections which then require assembly.

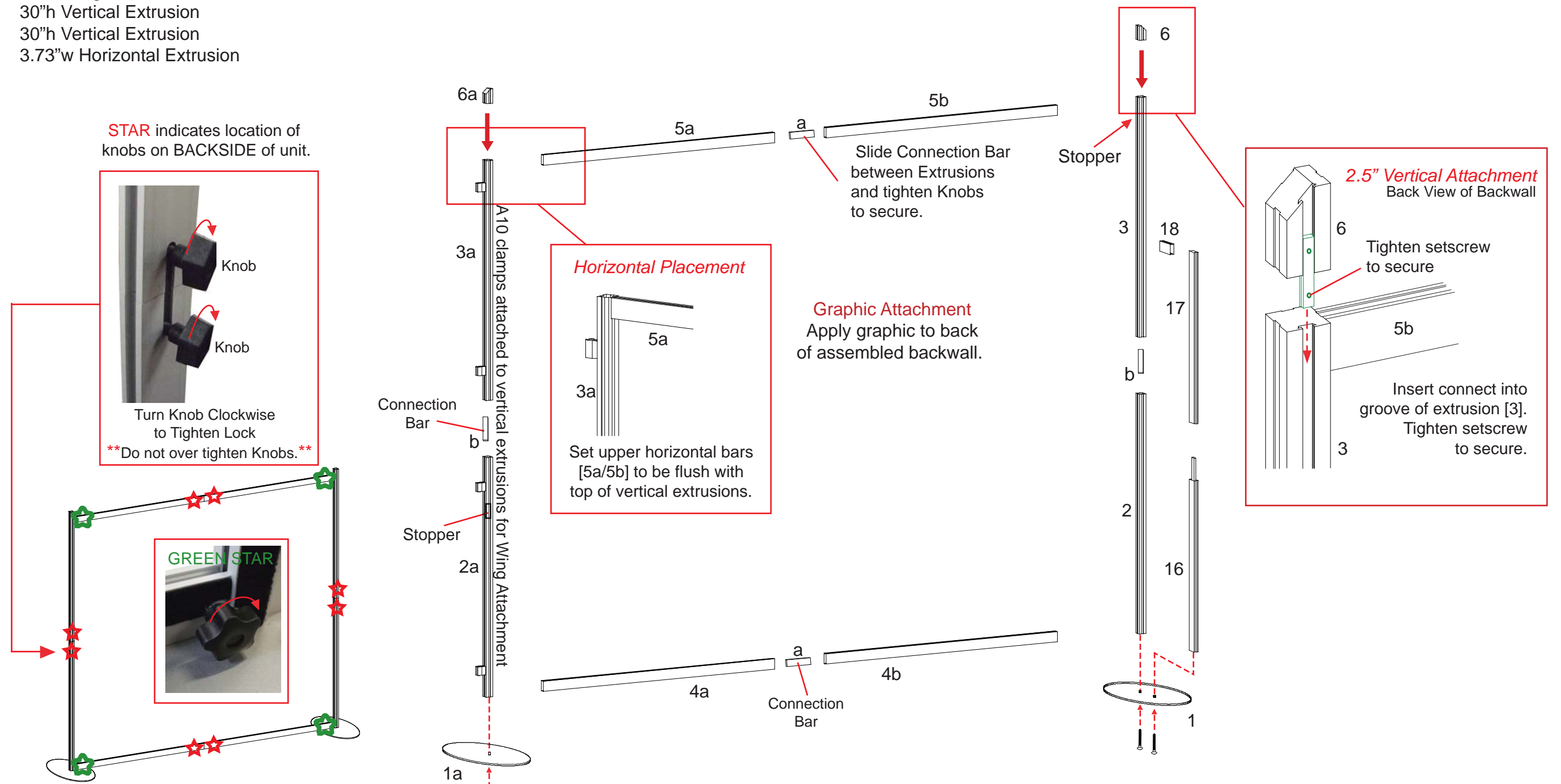
Remove only (2) setscrews when disassembling. Replace setscrews in extrusion after assembling it. Before packing, replace setscrews in extrusion to avoid losing them.

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Item	Qty.	Description
1/1a	1/1	Base Plate
2	1	42" h Lower Square Vertical Extrusion
3	1	42" h Upper Square Vertical Extrusion
2a	1	42" h Lower Square Vertical Extrusion w/ A10 Clamps Attached
3a	1	42" h Upper Square Vertical Extrusion w/ A10 Clamps Attached
4a/4b	1/1	45" w Horizontal Extrusion
5a/5b	1/1	45" w Horizontal Extrusion
6/6a	1/1	2.5" h Angle-Cut Vertical
16	1	30" h Vertical Extrusion
17	1	30" h Vertical Extrusion
18	1	3.73" w Horizontal Extrusion

Steps:

- 1) Attach vertical extrusions [2, 2a and 16] to base plates [1 and 1a].
- 2) Attach upper vertical extrusions [3 and 3a] to lower extrusions [2 and 2a] using connection bar [b] and connect vertical extrusion [17] to [16].
- 3) Connect horizontal extrusions [4a to 4b and 5a to 5b] together using connection bars [a].
- 4) Attach horizontal assemblies [4a/4b and 5a/5b] and horizontal extrusion [18] between vertical assemblies as shown.
- 5) Attach angle-cut verticals to top of assembled backwall where indicated.
- 6) Apply graphic to back of assembled backwall.
- 7) Attach light to top of assembled backwall.



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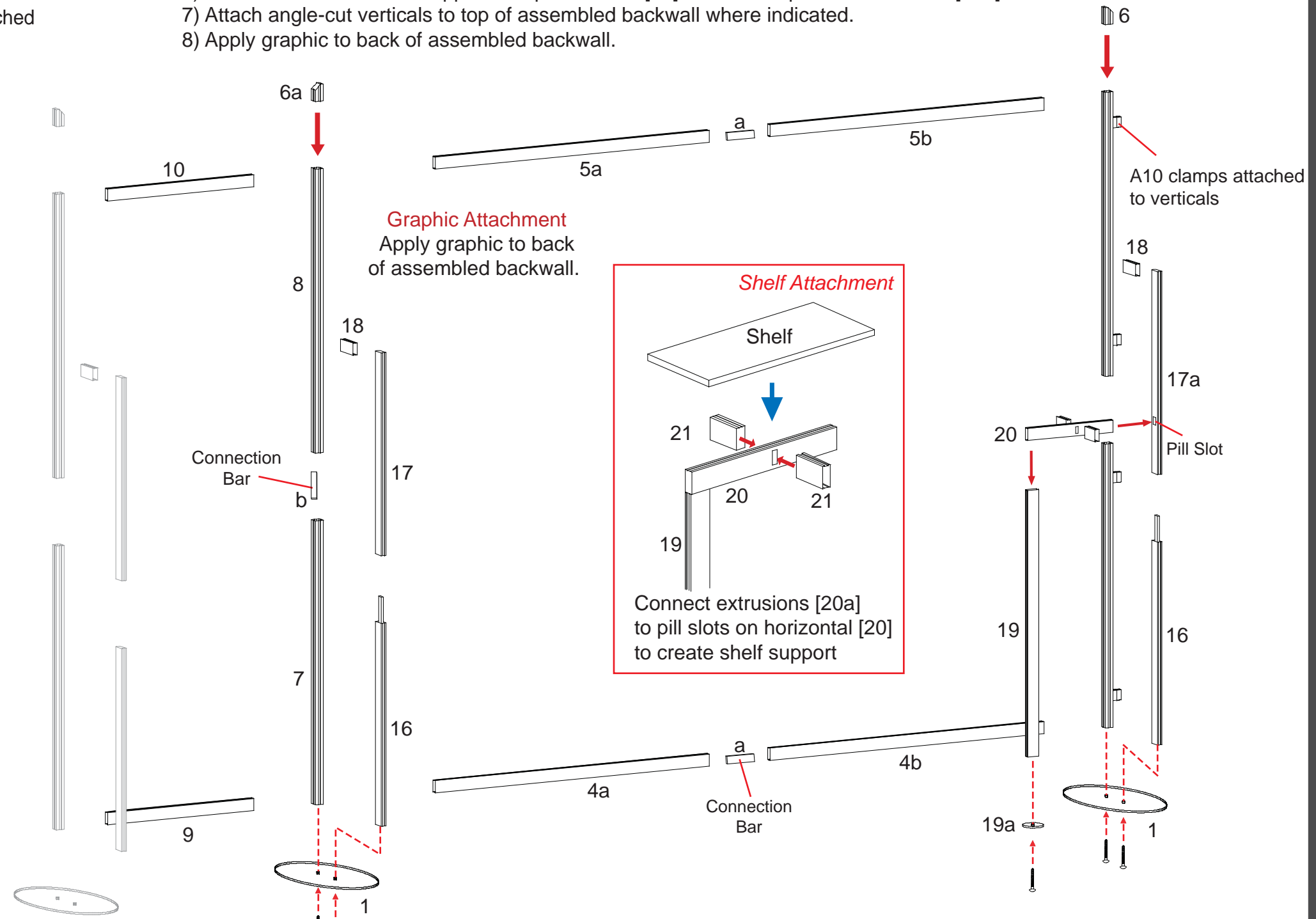
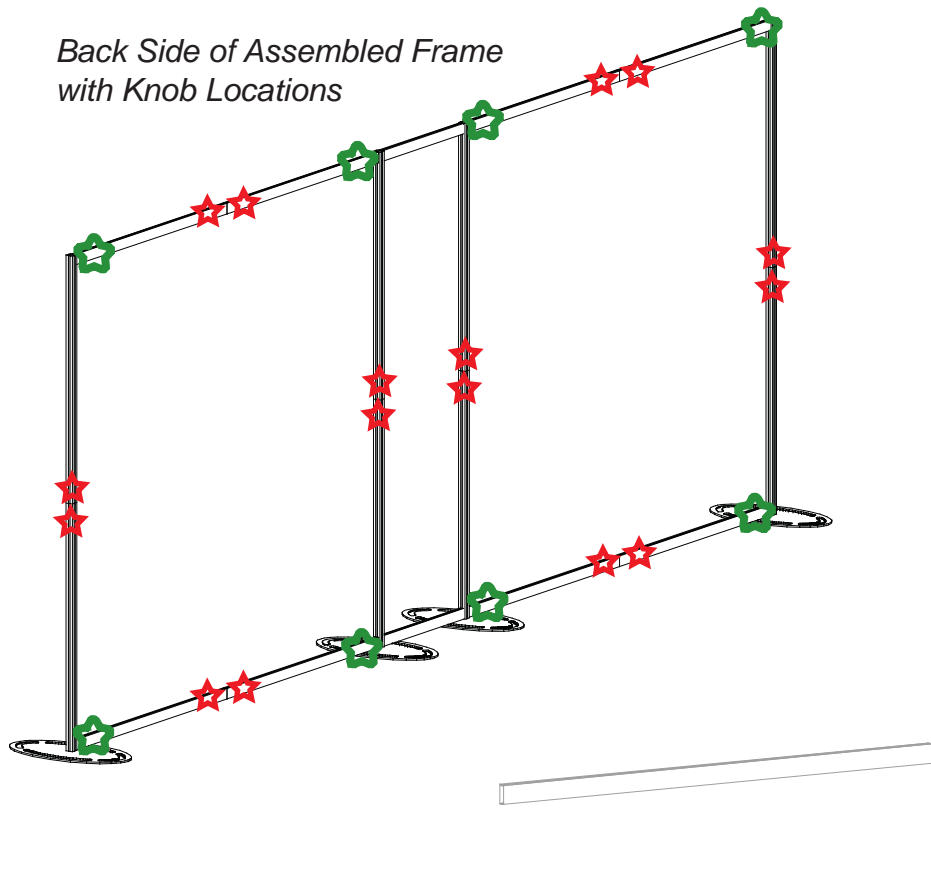
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Item	Qty.	Description
1a	2	Base Plate
4a/4b	1/1	45"w Horizontal Extrusion
5a/5b	1/1	45"w Horizontal Extrusion
6/6a	1/1	2.5" Angle Cut Vertical
7	1	42"h Lower Square Vertical Extrusion
8	1	42"h Upper Square Vertical Extrusion
7a	1	42"h Lower Square Vertical Extrusion w/ A10 Clamps Attached
8a	1	42"h Upper Square Vertical Extrusion w/ A10 Clamps Attached
9	1	24"w Horizontal Extrusion
10	1	24"w Horizontal Extrusion
16	2	30"h Vertical Extrusion
17/17a	1/1	30"h Vertical Extrusion
18	2	3.73"w Horizontal Extrusion
19	1	39.39"h Vertical Extrusion
19a	1	Small Base Plate
20	1	14"w Horizontal Extrusion
21	2	Shelf Support

Steps:

- 1) Attach vertical extrusions [7, 7a and 16] to base plates [1] and extrusion [19] to base [19a].
- 2) Attach upper vertical extrusions [8 and 8a] to lower extrusions [7 and 7a] using connection bar [b] and connect upper verticals [17 and 17a] to [16].
- 3) Connect horizontal extrusions [4a to 4b and 5a to 5b] together using connection bar [a].
- 4) Attach horizontal assemblies [4a/4b and 5a/5b] and horizontals [18] between vertical assemblies as shown.
- 5) Assemble shelf support, see details below.
- 6) Attach assembled shelf support to top of vertical [19] and lock to pill slot on vertical [17a].
- 7) Attach angle-cut verticals to top of assembled backwall where indicated.
- 8) Apply graphic to back of assembled backwall.

Back Side of Assembled Frame with Knob Locations



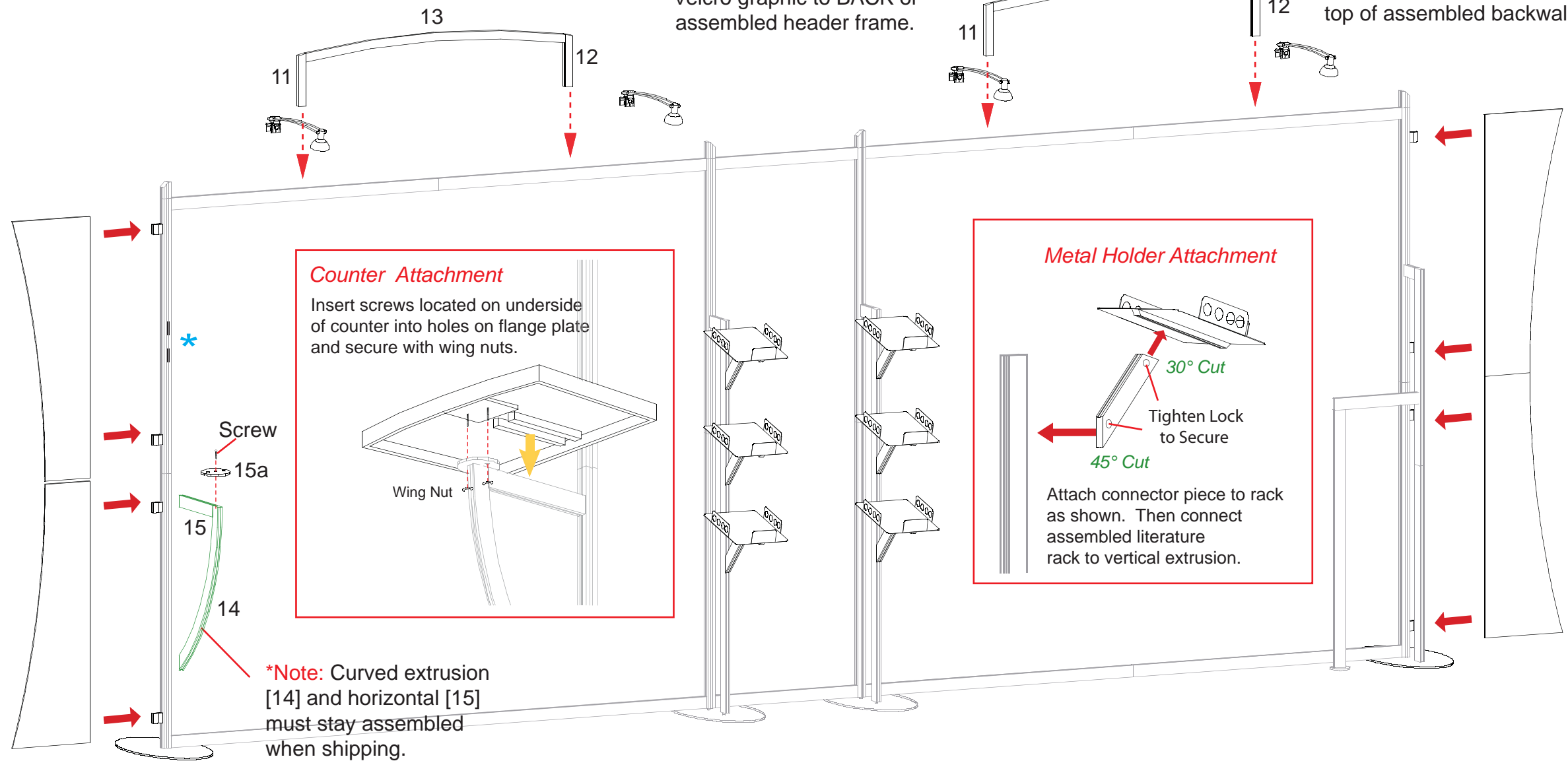
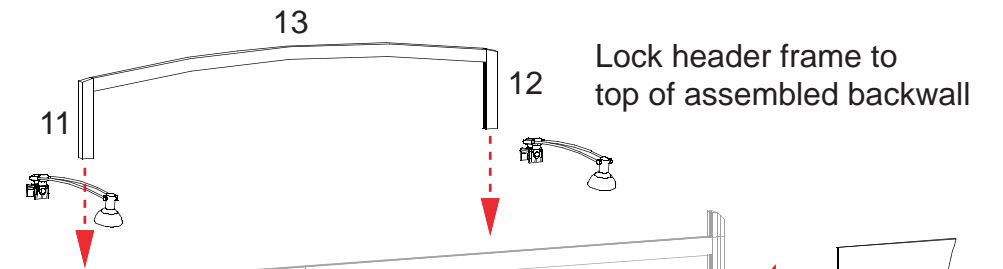
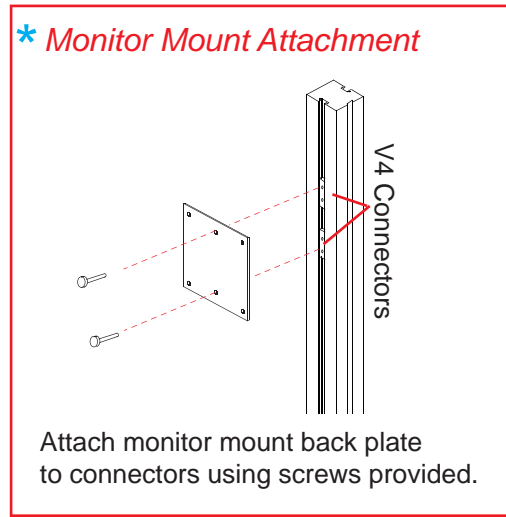
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Item	Qty.	Description
11	2	9.2856" h Vertical extrusion
12	2	9.2856" h Vertical extrusion
13	2	43.66" w Curved Horizontal Extrusion
14	1	30.2" Curved Extrusion
15	1	12.184" w Horizontal Extrusion
15a	1	Flange Plate

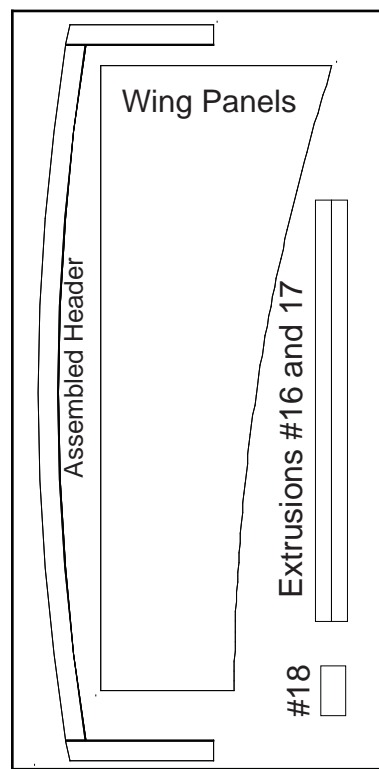
Steps:

- 1) Attach assembled header to top of assembled backwall as shown. *Header Frame must stay assembled when packing in cases.*
- 2) Connect horizontal extrusion [15] to curved extrusion [14]. *Counter Support must stay assembled when packing in cases.*
- 3) attach assembled counter support [14/15] to vertical where indicated.
- 4) Attach flange plate [15a] to top of curved extrusion [14] as shown.
- 5) Attach counter atop support, see counter top attachment detail.
- 6) Attach monitor mounts to assembled backwall, see attachment details below.
- 7) Attach wings to A10 clamps.
- 8) Attach holders to backwall where indicated.

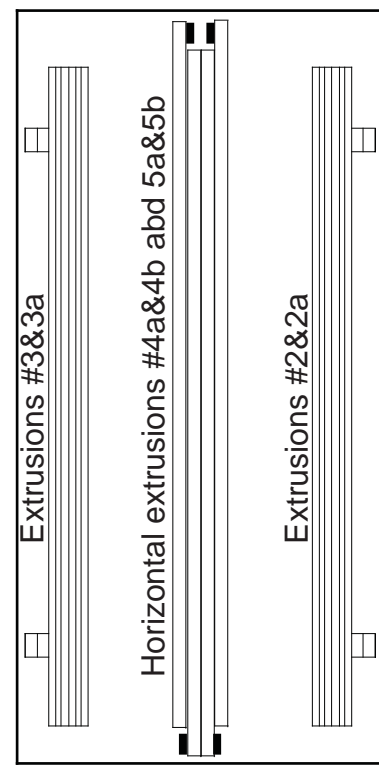


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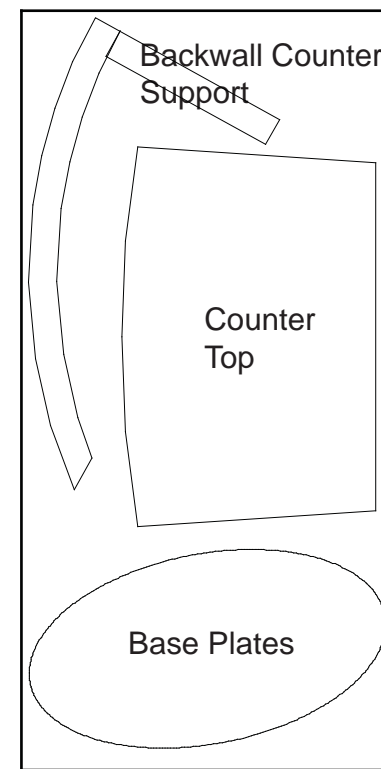
Top View of Each Level



Level 1



Level 2



Level 3

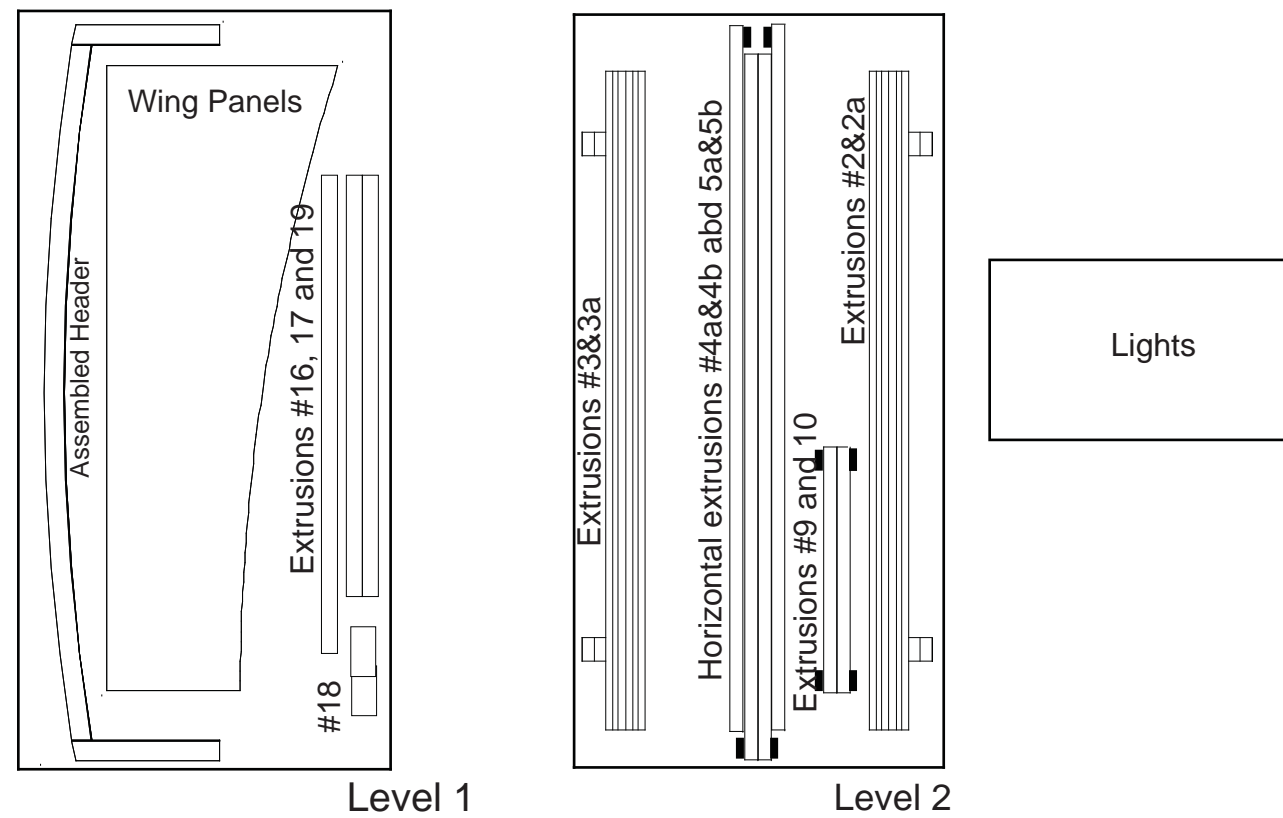
Setup Hardware

Lights

Graphic

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Top View of Each Level



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