

WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

visionary™ DESIGNS

Using Your Setup Instructions

The Visionary Designs Setup Instructions are created specifically for your configuration. They are laid out sequentially, including an exploded view of the entire display, and then a logical series of detailed steps to assemble the main structure and components. We encourage you to study the instructions **before** attempting to assemble your exhibit.

Each page reminds you to tighten the setscrews after disassembling your exhibit to prevent loss of the locks and setscrews (see below in RED). This is **VERY IMPORTANT**.

Cleaning and Packing Your Display

- 1) Use care when cleaning aluminum extrusion or acrylic inserts. Use only non-abrasive cleaners.
- 2) When cleaning laminate inserts or countertops, use mild cleansers and a soft material such as cotton.
- 3) Keep all display components away from extreme heat and long exposure to sunlight to avoid warping and fading.
- 4) Retain all packing material. It will make re-packing much easier and will reduce the likelihood of shipping damage.



The Tool

Most Visionary Designs exhibits can be assembled with the supplied Hex Key Tool. Occasionally, a flat head screwdriver may be required.



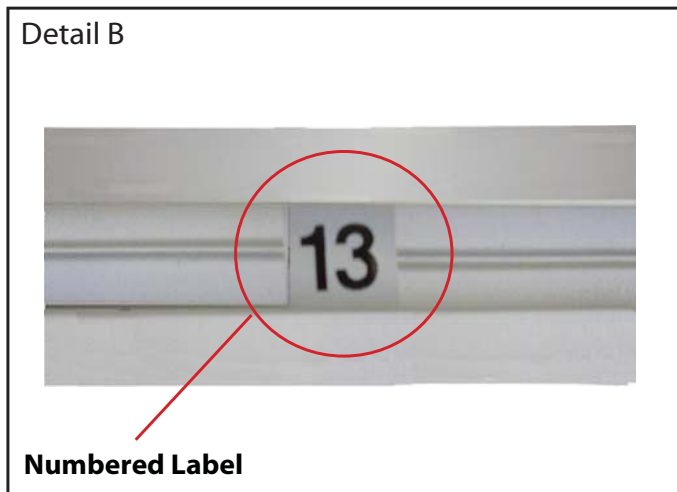
Detail A

Typical Connection



Typical Connection (cont'd)

Most horizontal extrusion connections have a patented expandable lock. This lock inserts into the groove of an opposing extrusion. Tightening the lock with the Hex Key Tool expands the lock and creates a strong positive connection.



Detail B

Numbered Label

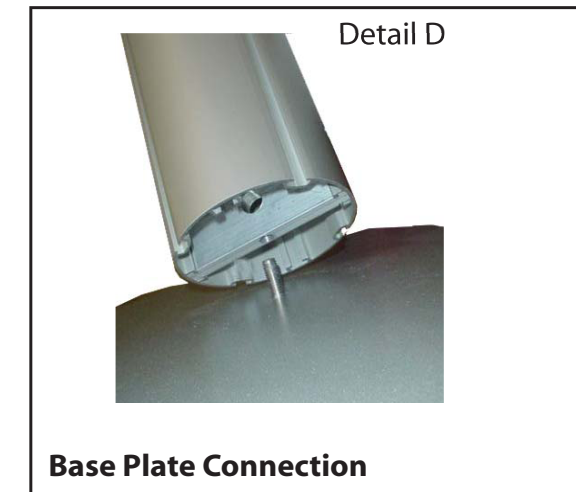
Each extrusion contains a numbered label which corresponds with setup instructions. The label is located within a groove of the extrusion (when possible). With Visionary Designs the labels contain Black numbers unless otherwise specified.



Detail C

Horizontal Inline Connection (remove only one setscrew)

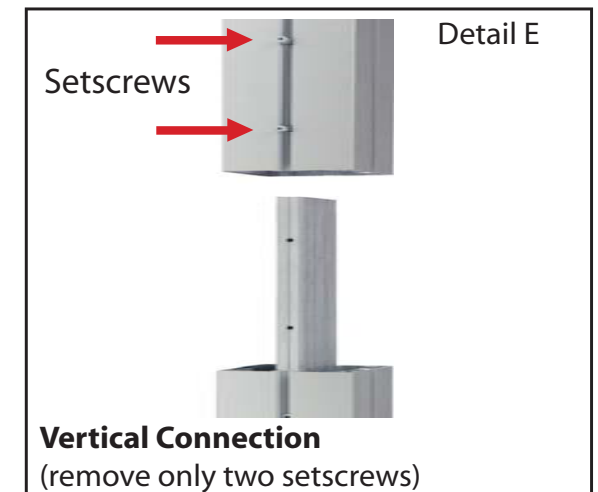
Remove only (1) setscrew when disassembling. Replace setscrew in extrusion after assembling it. Before packing, replace setscrew in extrusion to avoid losing it.



Detail D

Base Plate Connection

Attach base plate to round or square vertical extrusion using the bolt provided. Be careful not to strip the threads.



Detail E

Vertical Connection
(remove only two setscrews)

When vertical extrusions are packed in portable cases rather than crates or tubs, they must be broken down into smaller sections which then require assembly.

Remove only (2) setscrews when disassembling. Replace setscrews in extrusion after assembling it. Before packing, replace setscrews in extrusion to avoid losing them.

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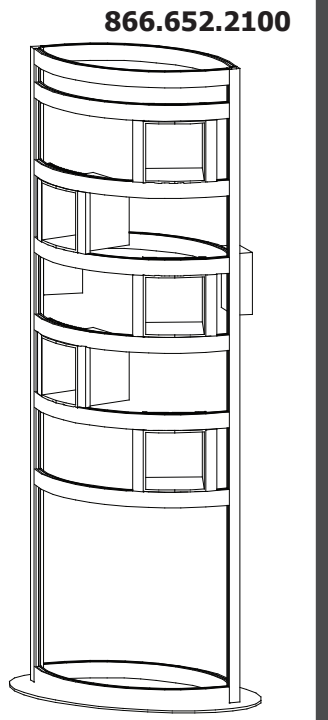
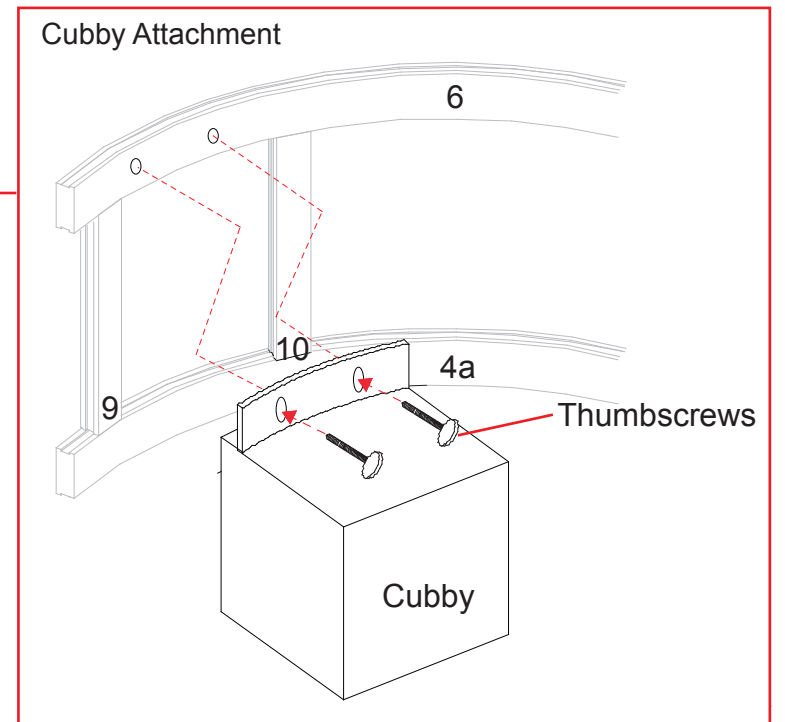
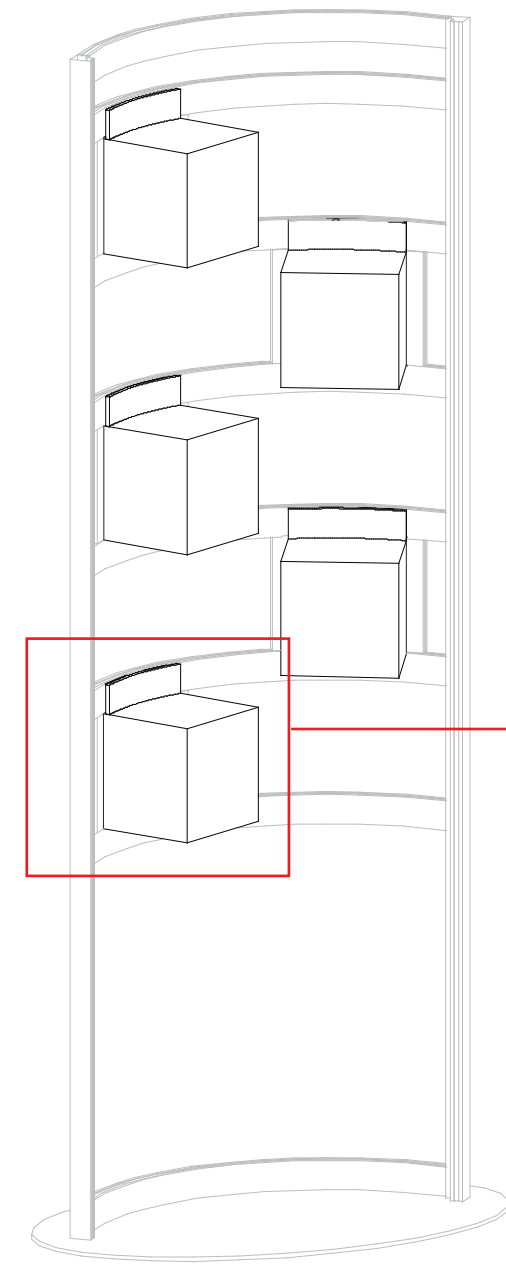
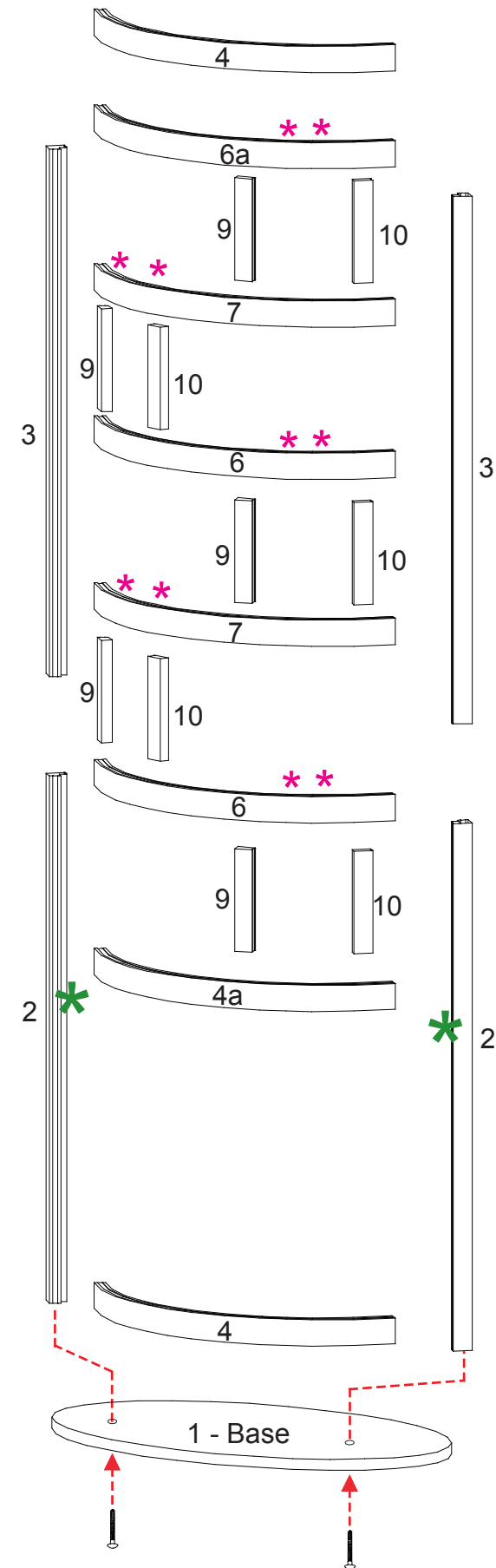
Part Number	Qty for Step	Description
1	1	Wood Base
2	2	36" h Lower Vertical extrusion
3	2	36" h Upper Vertical extrusion
4/4a	2/1	27.8212" Curved Horizontal
5	2	27.8212" Curved Horizontal
6/6a	2/1	27.8212" Curved Horizontal
7	2	27.8212" Curved Horizontal
8	1	27.8212" Curved Horizontal
9	5	7" Vertical extrusion w/ Lam right side
10	5	7" Vertical extrusion w/ Lam left side

Steps

- 1) Connect vertical extrusions [2 to 3].
- 2) Attach assembled verticals to base using supplied hardware.
- 3) Connect lower curved extrusion [4] between vertical assemblies [2/3] and rest atop base.
- 4) Connect curved horizontal extrusion [4a] between vertical assemblies [2/3] making sure it rests atop the stopper indicated.
- 5) Attach vertical extrusions [9 and 10] lining up with markings on extrusion and tighten in place.
- 6) Continue on by assembling curved horizontal extrusions [6 and 7] and vertical extrusions [9 and 10] as shown.
- 7) Place final extrusion [4] at top of verticals and tighten into place.
- 8) Attach cubbies as shown at right.

* Indicates *stopper* on vertical extrusion, this is where [4a] should be placed atop of for correct positioning.

* Indicates *holes* on back side of extrusion for cubby attachment.



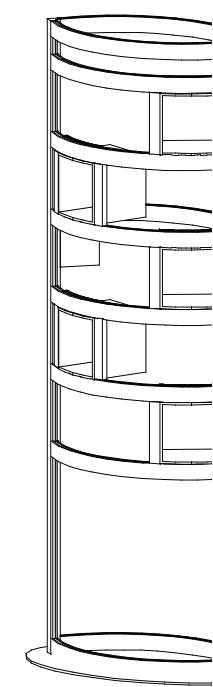
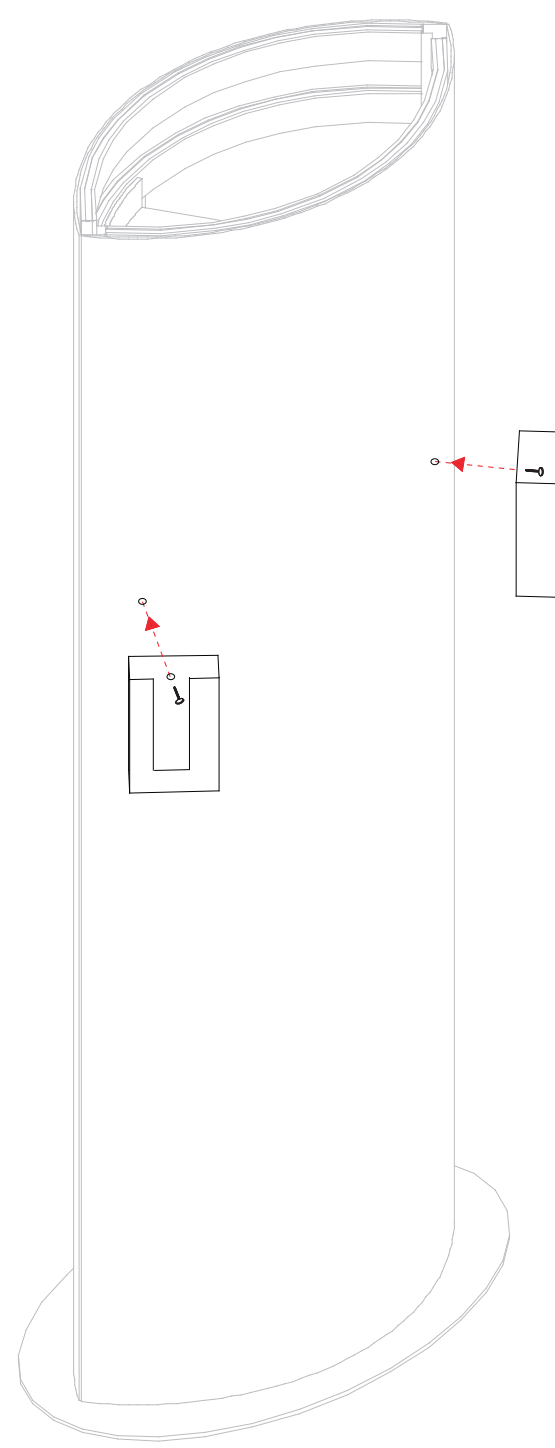
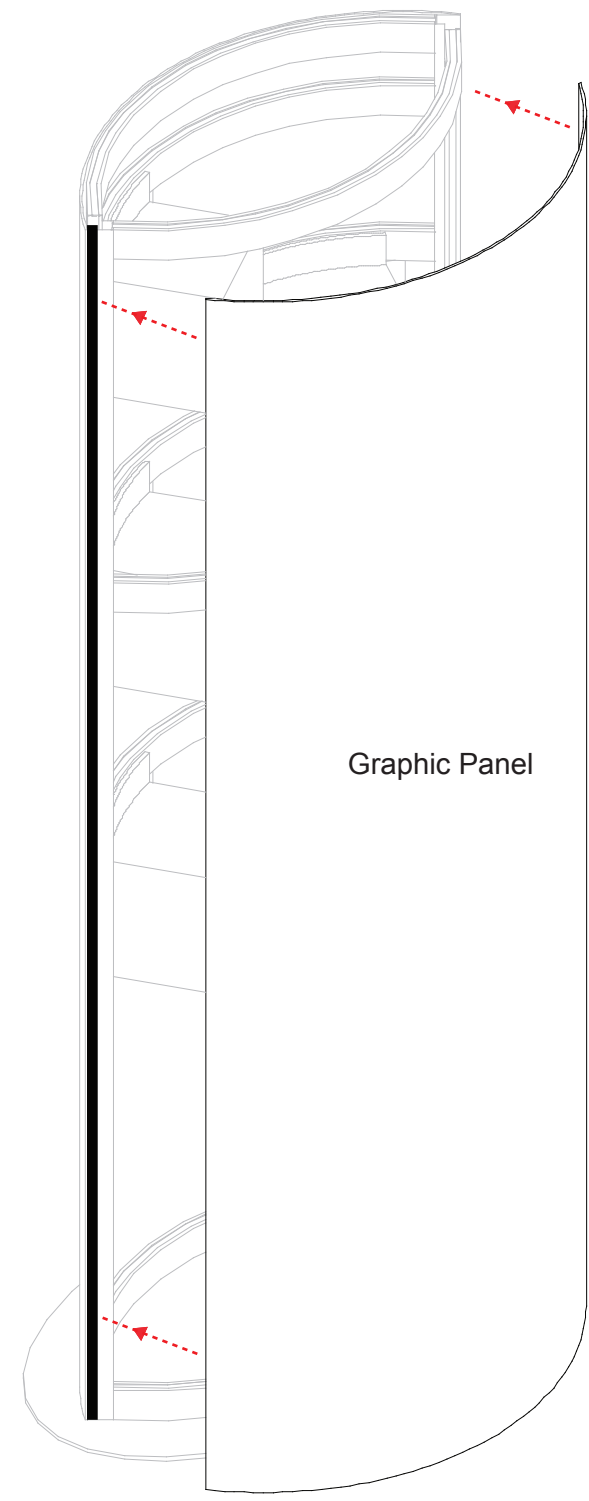
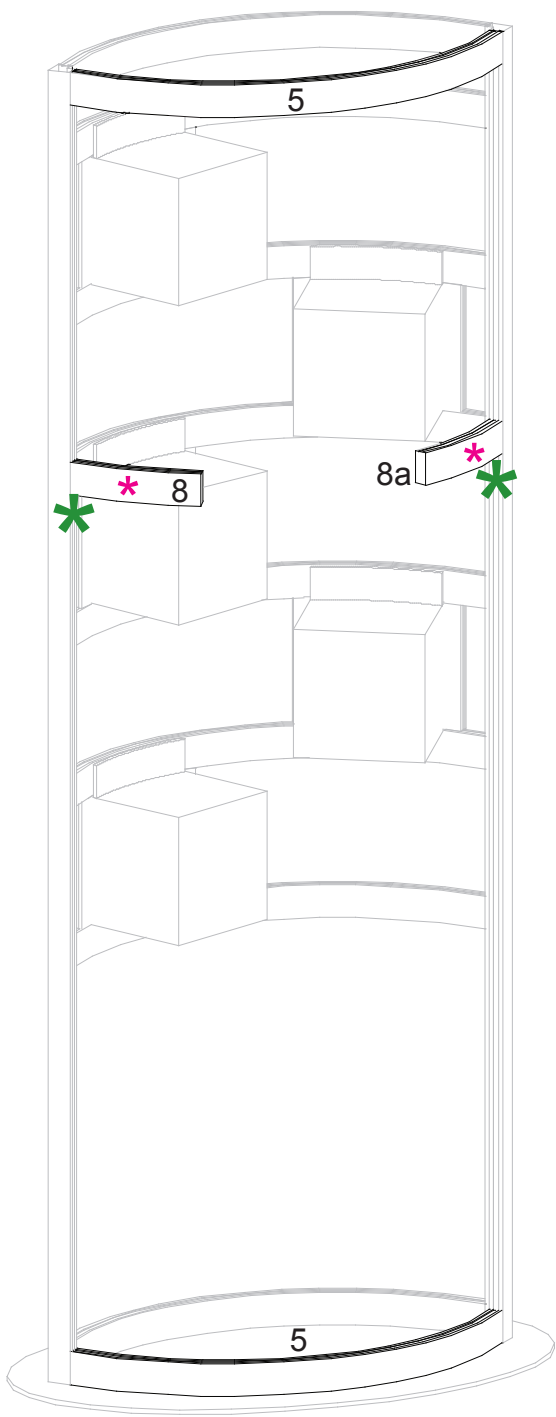
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Part Number	Qty for Step	Description
5	2	27.8212" Curved Horizontal
8/8a	1/1	6" Curved Horizontal w/ holes for lit pockets

866.652.2100

Steps

- 1) Connect curved horizontal extrusions [5] to top and bottom of vertical assemblies.
- 2) Connect curved extrusions [8 and 8a] to vertical assemblies as shown.
- 3) Attach graphic panels to magnet strips.
- 4) Using screws attach lit pockets to tower thru graphic panel.



* Indicates *holes* on front side of extrusion for lit pocket attachment.

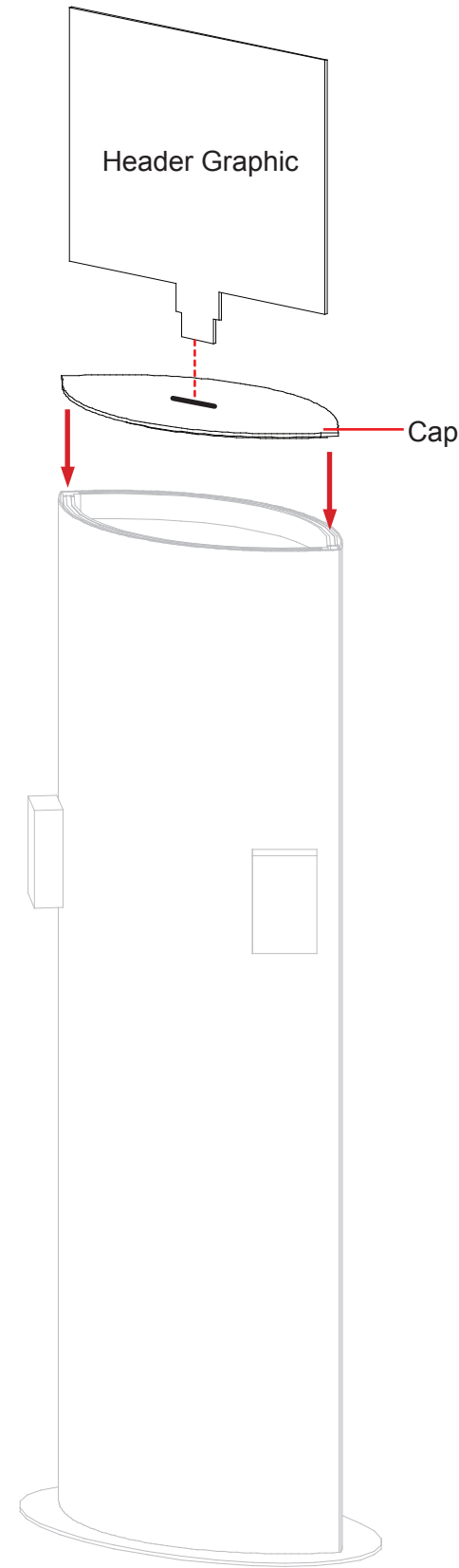
* Indicates *stoppers* on vertical extrusion this is where extrusions [8 and 8a] should sit atop of.

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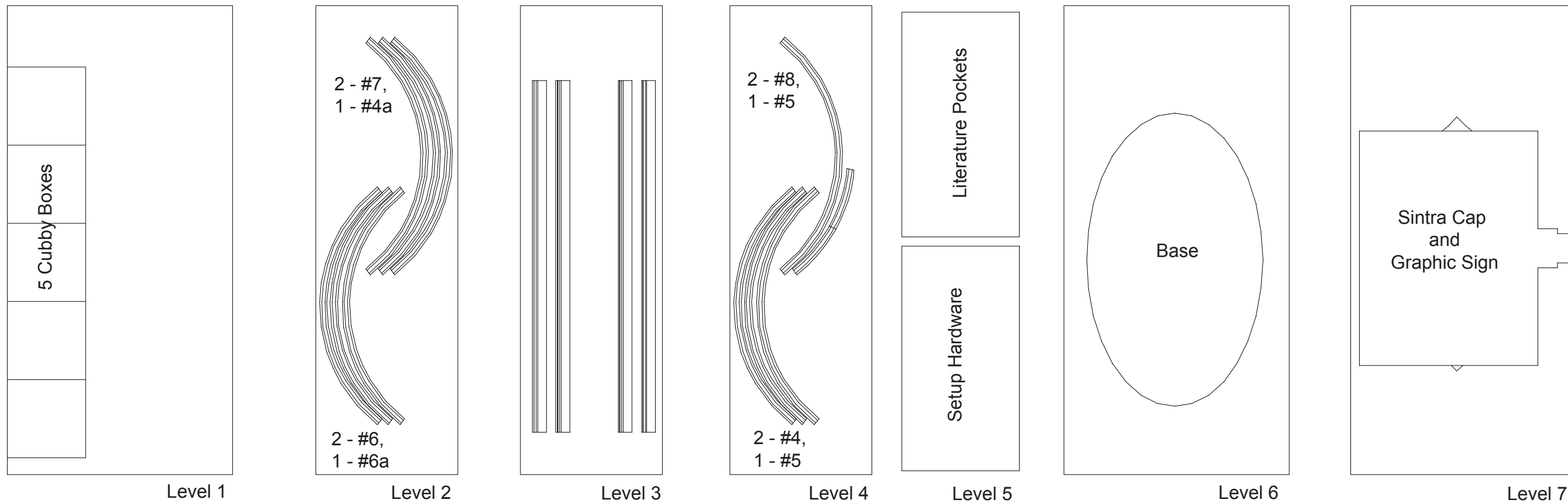
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Steps

- 1) Place Cap atop assembled tower.
- 2) Set Header into place thru notch in cap.



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