

WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

# visionary™ DESIGNS

## Using Your Setup Instructions

The Visionary Designs Setup Instructions are created specifically for your configuration. They are laid out sequentially, including an exploded view of the entire display, and then a logical series of detailed steps to assemble the main structure and components. We encourage you to study the instructions **before** attempting to assemble your exhibit.

Each page reminds you to tighten the setscrews after disassembling your exhibit to prevent loss of the locks and setscrews (see below in RED). This is **VERY IMPORTANT**.

## Cleaning and Packing Your Display

- 1) Use care when cleaning aluminum extrusion or acrylic inserts. Use only non-abrasive cleaners.
- 2) When cleaning laminate inserts or countertops, use mild cleansers and a soft material such as cotton.
- 3) Keep all display components away from extreme heat and long exposure to sunlight to avoid warping and fading.
- 4) Retain all packing material. It will make re-packing much easier and will reduce the likelihood of shipping damage.



**The Tool**

Most Visionary Designs exhibits can be assembled with the supplied Hex Key Tool. Occasionally, a flat head screwdriver may be required.

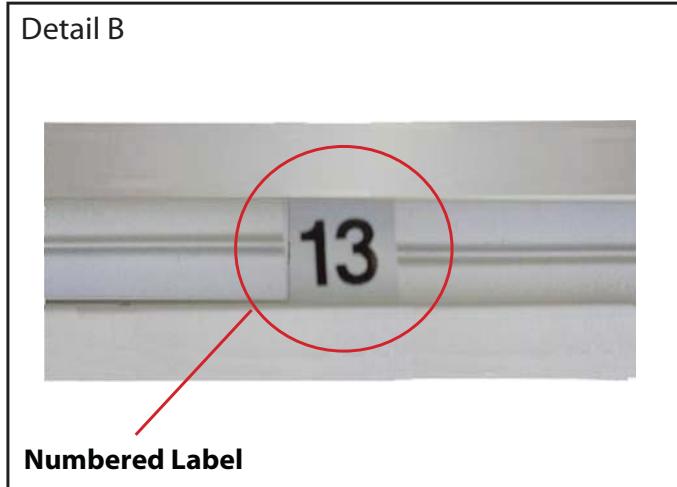


**Typical Connection**

Most horizontal extrusion connections have a patented expandable lock. This lock inserts into the groove of an opposing extrusion. Tightening the lock with the Hex Key Tool expands the lock and creates a strong positive connection.



**Typical Connection (cont'd)**



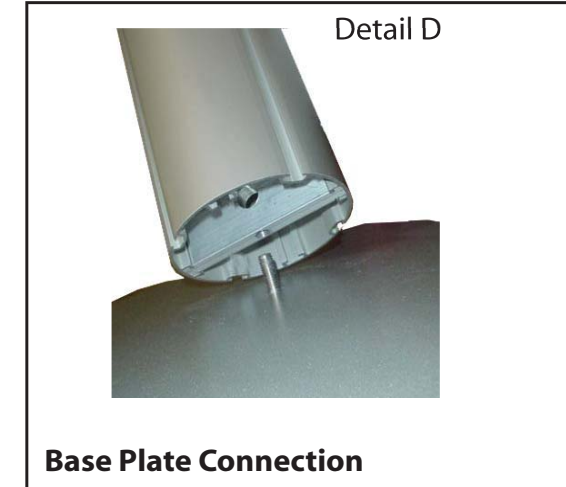
**Numbered Label**

Each extrusion contains a numbered label which corresponds with setup instructions. The label is located within a groove of the extrusion (when possible). With Visionary Designs the labels contain Black numbers unless otherwise specified.



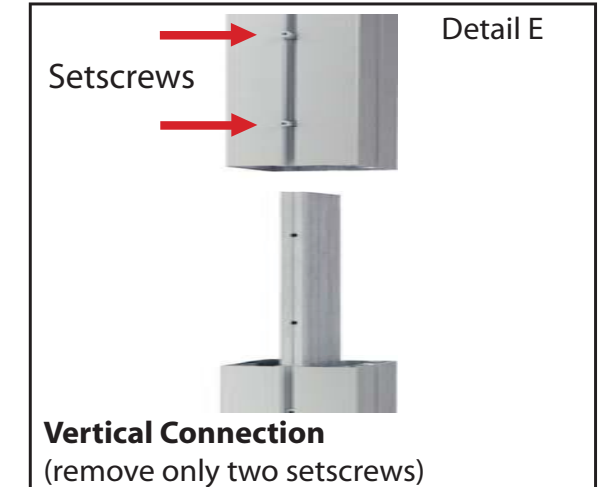
**Horizontal Inline Connection** (remove only one setscrew)

Remove only (1) setscrew when disassembling. Replace setscrew in extrusion after assembling it. Before packing, replace setscrew in extrusion to avoid losing it.



**Base Plate Connection**

Attach base plate to round or square vertical extrusion using the bolt provided. Be careful not to strip the threads.



**Vertical Connection**  
(remove only two setscrews)

When vertical extrusions are packed in portable cases rather than crates or tubs, they must be broken down into smaller sections which then require assembly.

Remove only (2) setscrews when disassembling. Replace setscrews in extrusion after assembling it. Before packing, replace setscrews in extrusion to avoid losing them.



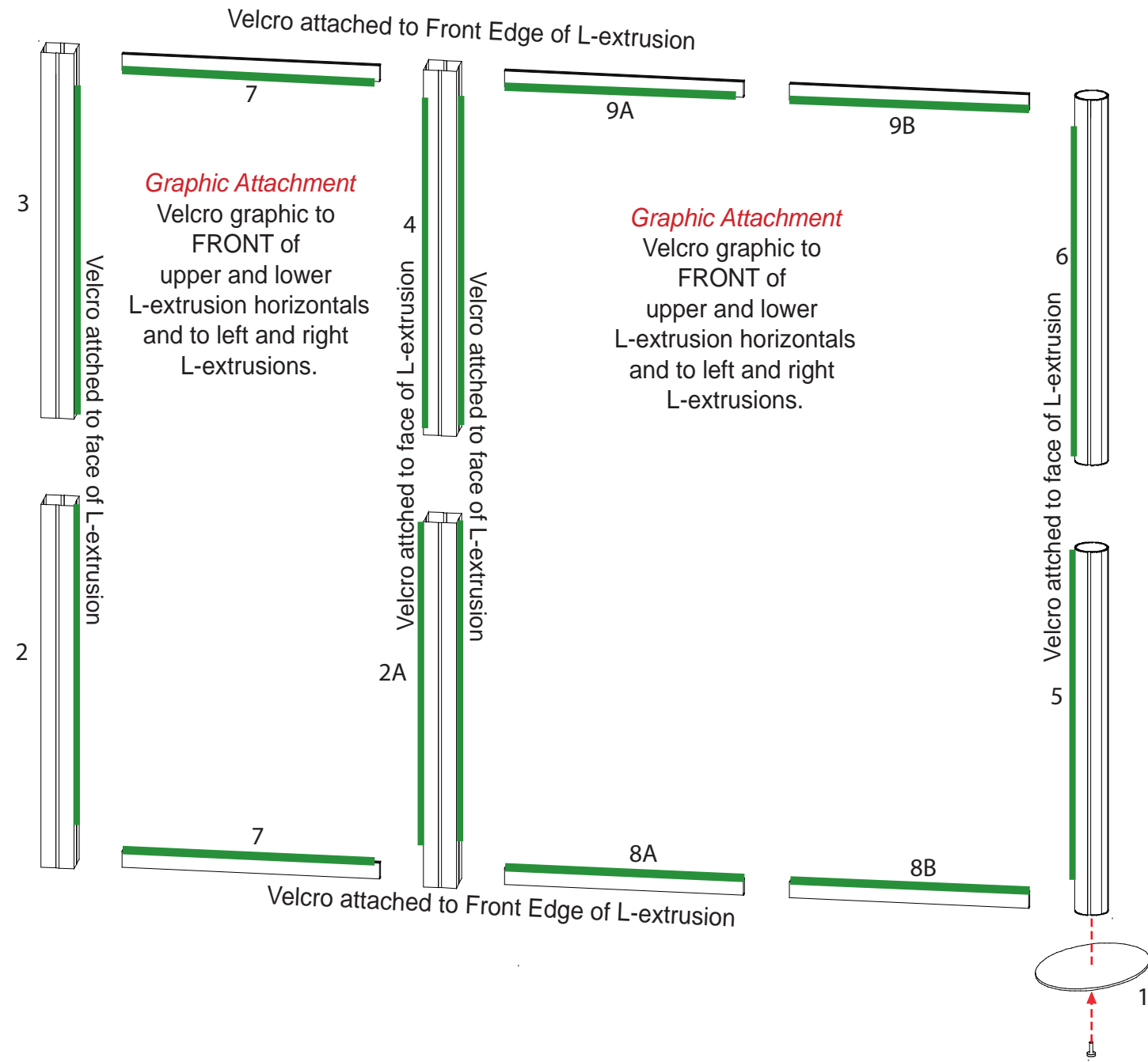
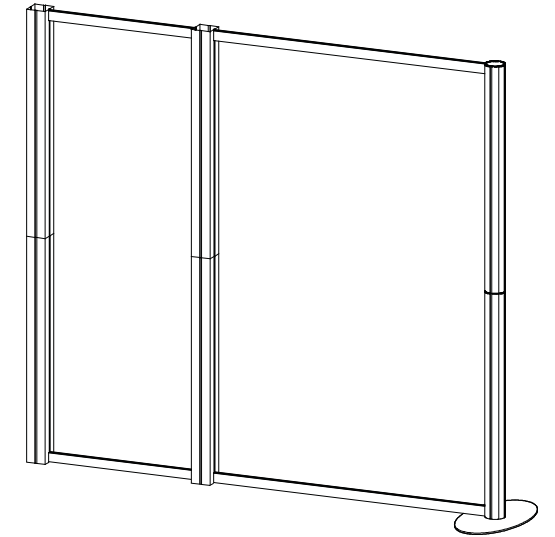
**WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING**

866.652.2100

Item	Qty.	Description
1	3	Oval Base Plate
2	2	42" Lower Square Vertical Extrusion
3	1	42" Upper Square Vertical Extrusion w/ Canopy Attachment
4	1	42" Upper Square Vertical Extrusion
5	1	42" Lower Round Vertical Extrusion
6	1	42" Upper Round Vertical Extrusion w/ Canopy Attachment
7	2	28" Horizontal Extrusion
8A/8B	1/1	26" Horizontal Extrusion
9A/9B	1/1	26" Horizontal Extrusion

Steps:

- 1) Attach lower vertical extrusions [5] to oval base plate [1].
- 2) Attach upper vertical extrusions [3, 4 and 6] atop lower vertical extrusions [2 and 5]
- 3) Connect horizontal extrusions [9A to 9B and 10A to 10B] together.
- 4) Attach horizontal extrusions [7, 8A/8B and 9A/9B] between vertical extrusions [2/3, 2/4 and 5/6] as shown.
- 5) Apply graphics to assembled backwall, see Attaching Graphic details.



**\*\*L-Extrusions are highlighted in GREEN\*\***  
 L-Extrusions must stay attached to extrusions when shipping.



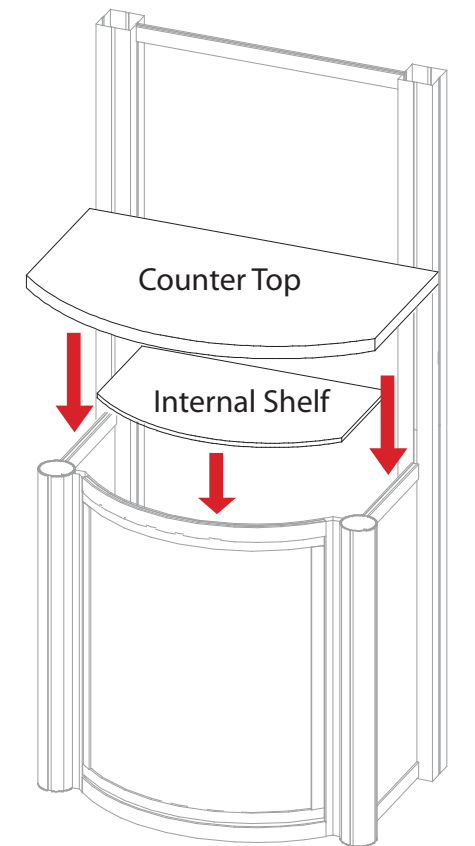
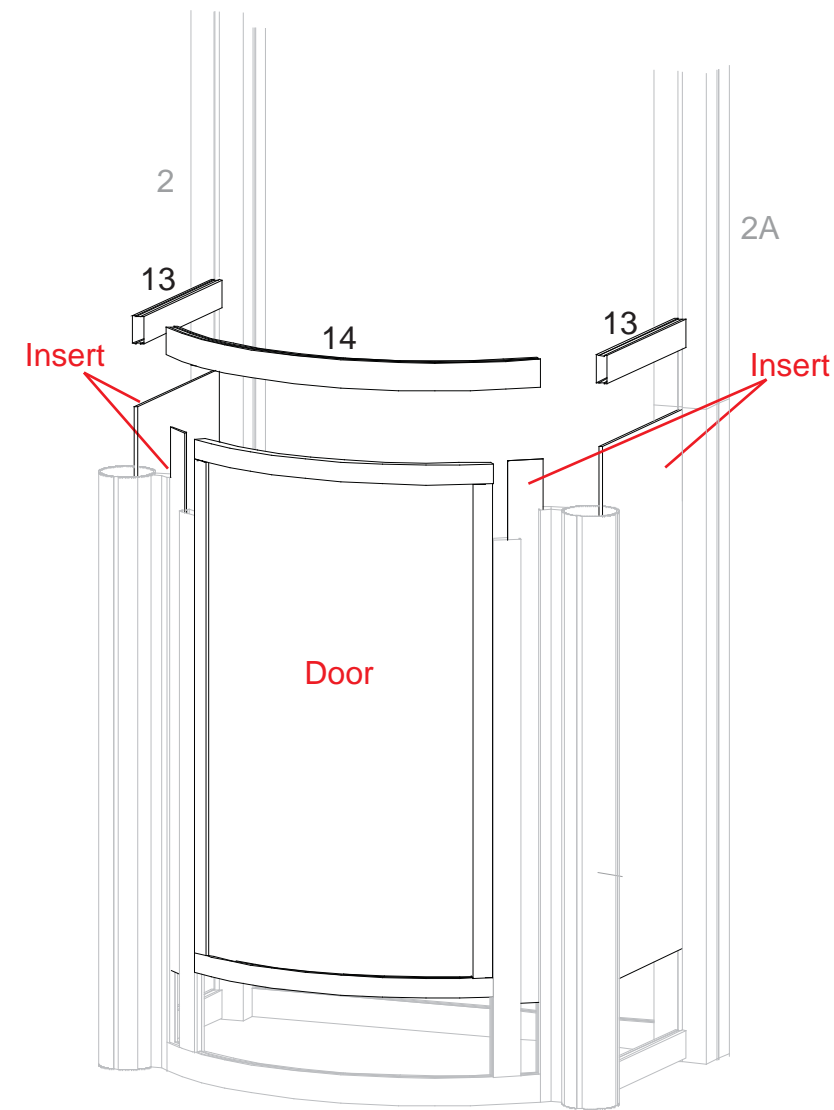
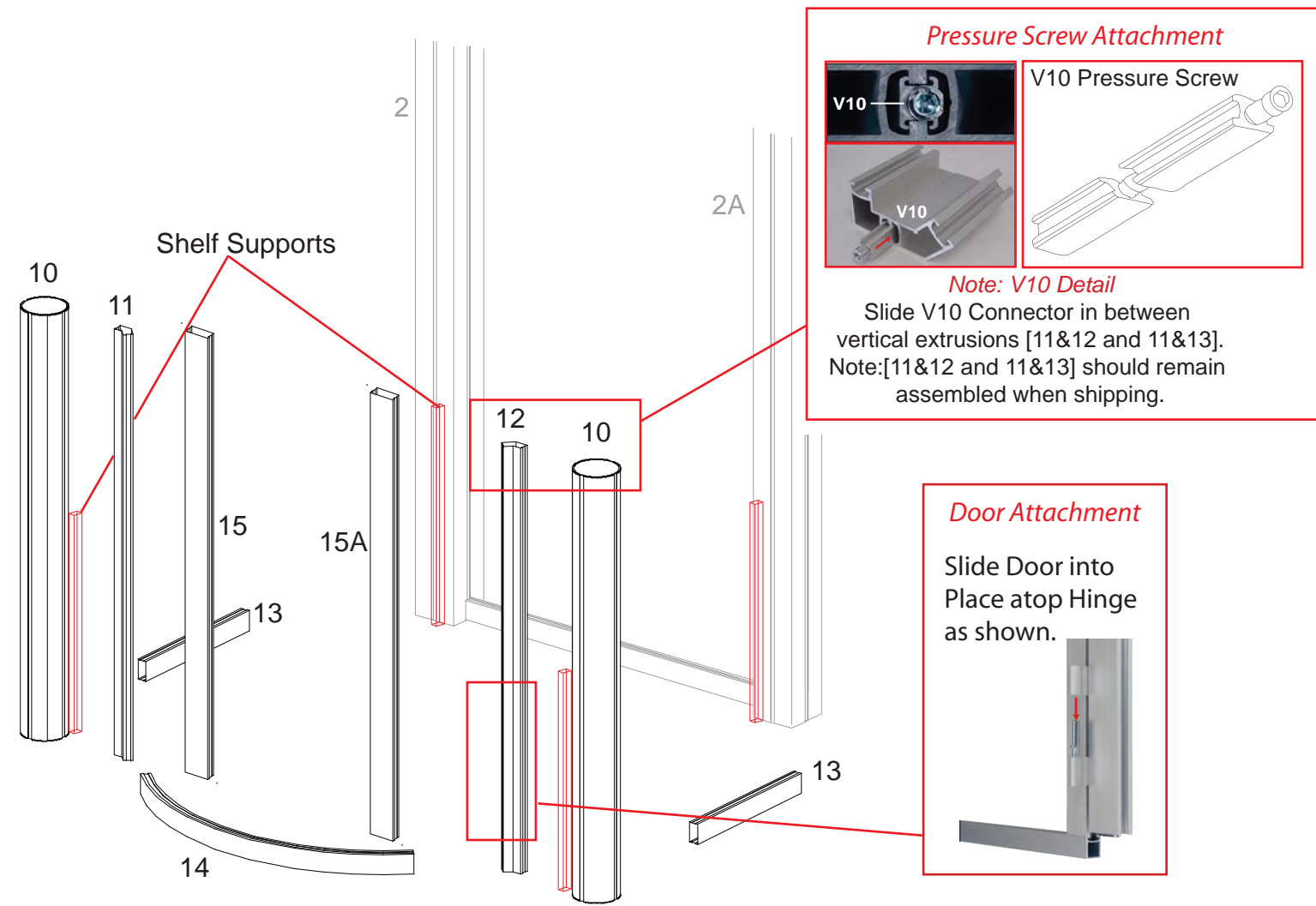
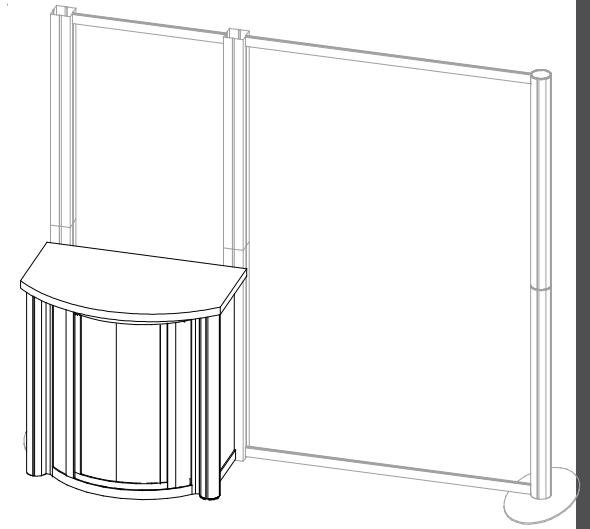
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Item	Qty	Description
10	2	38" h Round Vertical Extrusion
11	1	38" h 135° Corner Extrusion
12	1	38" h 135° Corner Extrusion w/ Door Hinges
13	4	12.5" w Horizontal Extrusion
14	2	Curved Horizontal Extrusion
15/15a	1/1	34.418" h Vertical Extrusion w/ Door Stopper
	4	Internal Shelf Support

Steps

- 1) Attach corner extrusions [11 and 12] to vertical extrusions [10] as shown below, see Pressure Screw Attachment detail.
- 2) Attach lower horizontal extrusions [13 and 14] between vertical extrusions [2&10, 2A&10 and 11&12] as shown.
- 3) Attach vertical extrusion [15 and 15A] to horizontal extrusion [14], leave loose, placing door and inserts as shown, then tighten vertical extrusion [15 and 15A] in place.
- 4) Place remaining inserts where indicated.
- 5) Attach upper horizontal extrusions [13 and 14] between vertical extrusions [2&10, 2A&10 and 11&12] as shown.
- 6) Velcro shelf support to inside of pedestal, then set internal shelf atop support.
- 7) Place counter atop assembled pedestal.



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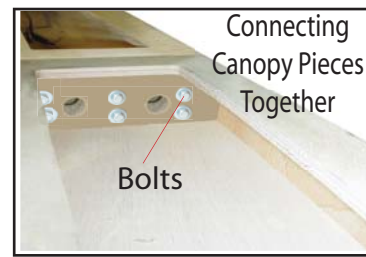
866.652.2100

Item	Qty.	Description
16	1	5.862"w Vertical Extrusion
17	1	5.862"w Vertical Extrusion
18a/18b	1/1	40.319"w Formed Horizontal Extrusion
19a/19b	1/1	39"w Horizontal Extrusion

**Steps**

- 1) Connect vertical extrusions [16 and 17] to left and right side of horizontal extrusion [19a/19b].
- 2) Attach formed horizontal extrusion [18a/18b] atop vertical extrusions [16 and 17].
- 3) Attach header to assembled backwall as shown.
- 4) Attach Sign using standoff barrels and caps.
- 5) Attach wings using A10 clamps as shown.
- 6) Attach literature racks as shown

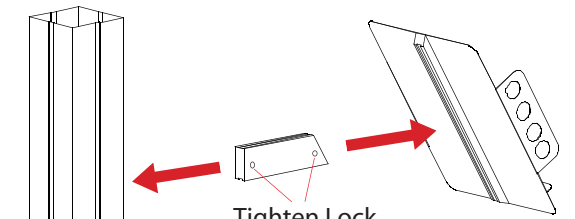
*Example of Canopy Connection*



Connect 3 piece Canopy together by using bolts and wing nuts provided.

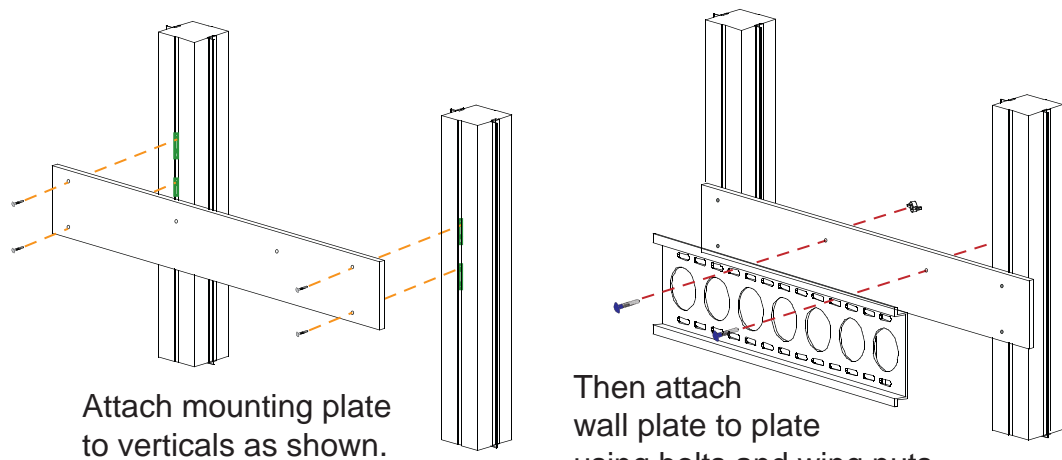
*Note: Attaching Graphics*  
Attach Header Graphic to Back of assembled header frame.

*Literature Rack Attachment*

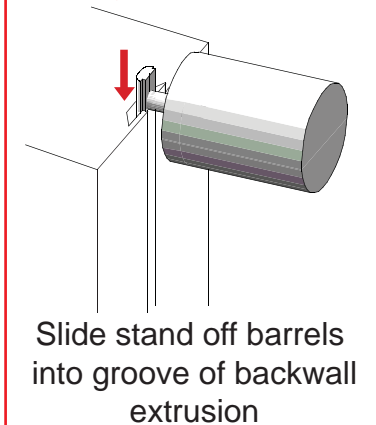


Attach connector piece to rack as shown. Then connect assembled literature rack to vertical extrusion.

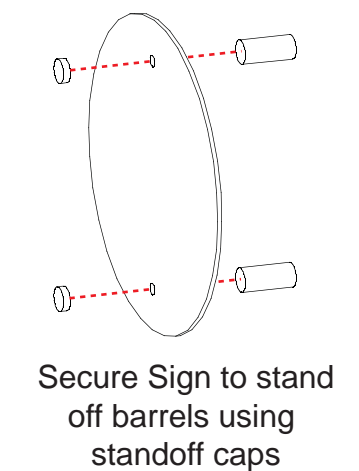
*Monitor Mount Attachment*



*Sign Attachment*

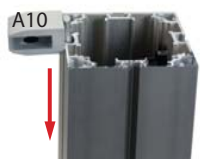


Slide stand off barrels into groove of backwall extrusion



*Wing Attachment*

Slide A10 Clamp into groove of square extrusion.



When desired location is found, tighten set screw to secure.



Tighten black plastic set screw to secure Wing in place.

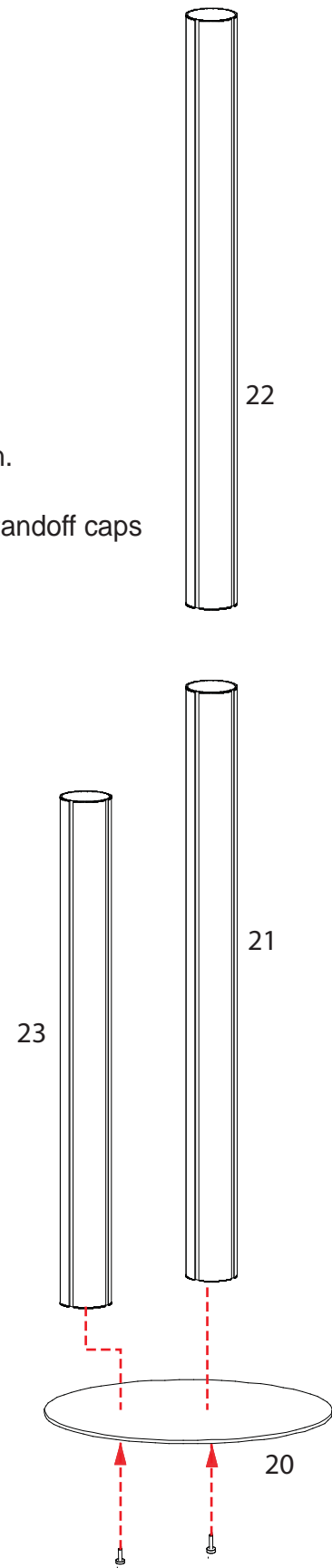


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Item	Qty.	Description
20	1	18"D Round Base Plate
21	1	40"h Lower Round Vertical Extrusion
22	1	40"h Upper Round Vertical Extrusion
23	1	36"h Round Vertical Extrusion

Steps

- 1) Attach vertical extrusions [21 and 23] to base plate [20] as shown.
- 2) Attach upper vertical extrusion [22] atop vertical extrusion [21].
- 3) Attach tapered plex wing to front of vertical extrusion [23] using standoff caps and 16"D round sintra sign to vertical extrusion [22].
- 3) Place and attach counter atop vertical extrusion [23].

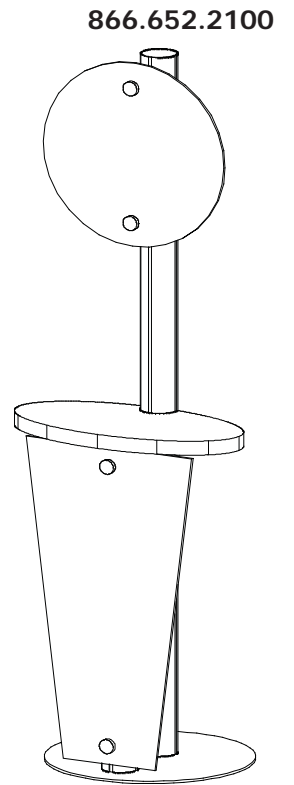
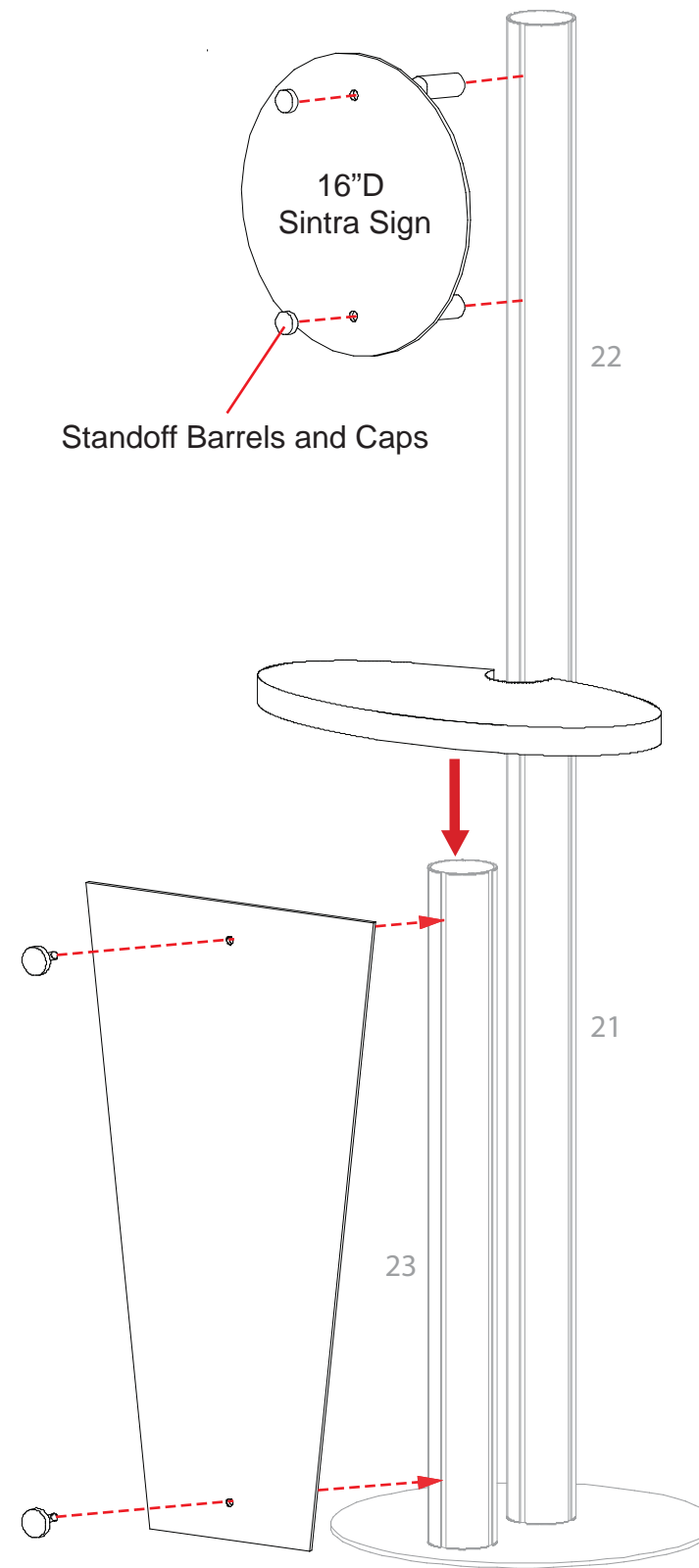


**Sign Attachment**

stand off barrel

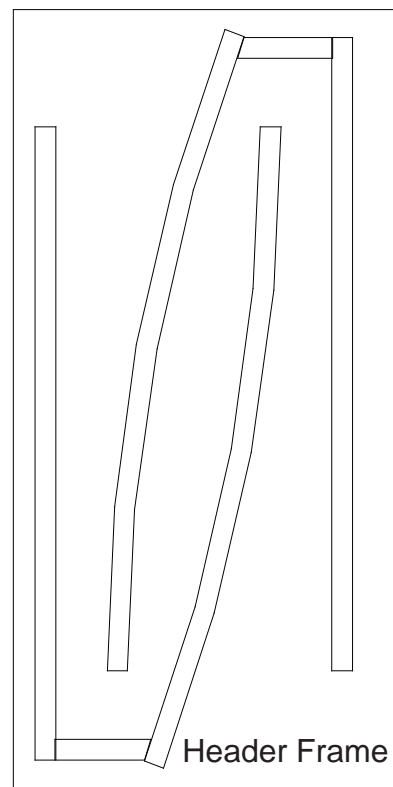
Slide stand off barrels into groove of vertical extrusion

Secure Sign to stand off barrels using stand off caps

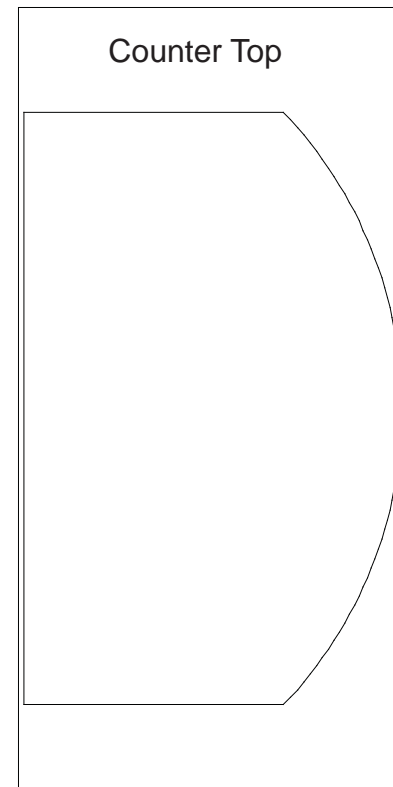


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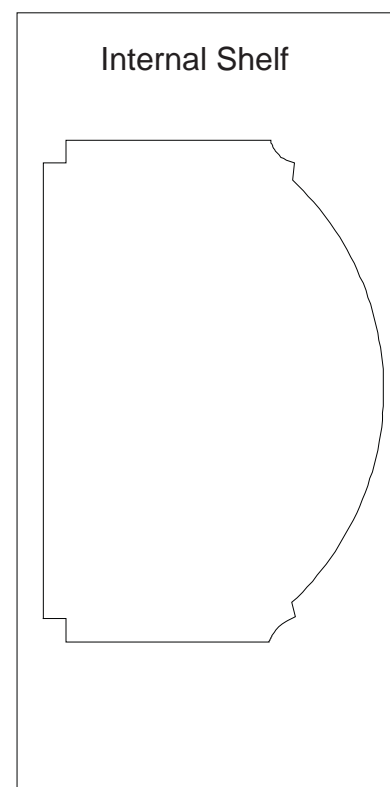
Top View of each Level



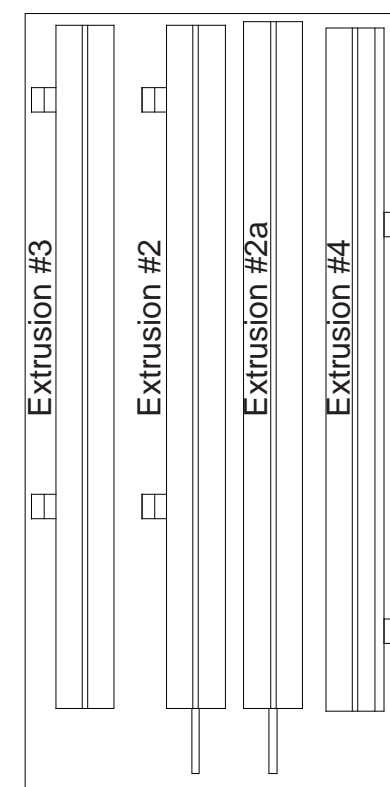
Level 1



Level 2



Level 3

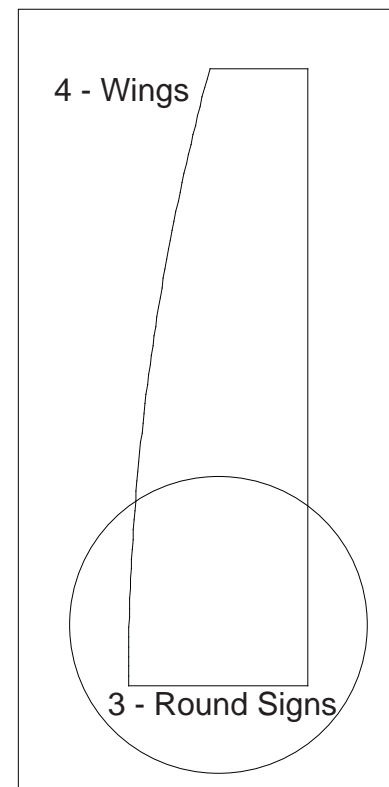


Level 4

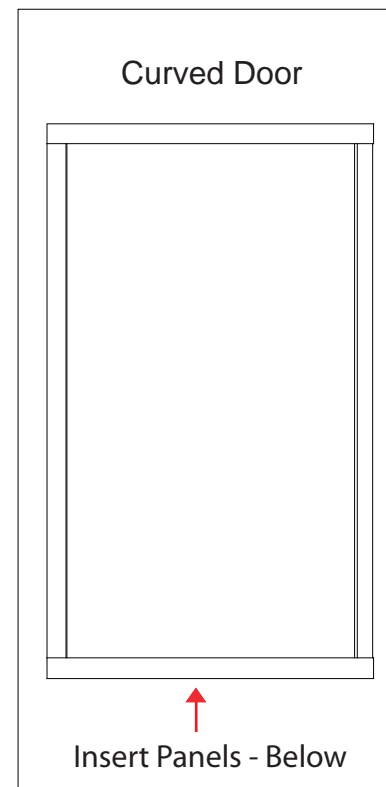


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Top View of each Level



Level 1

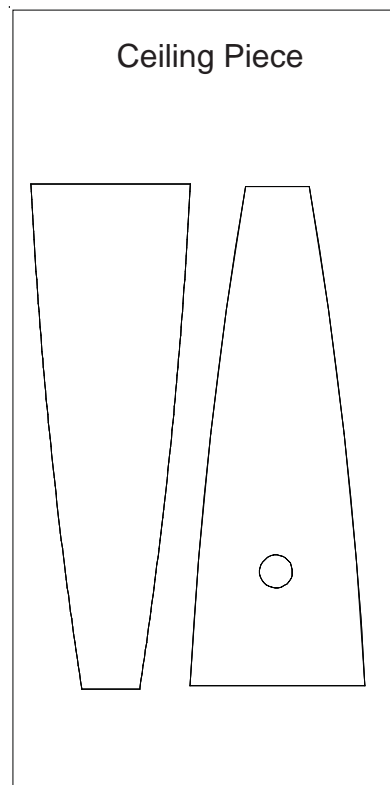


Level 2

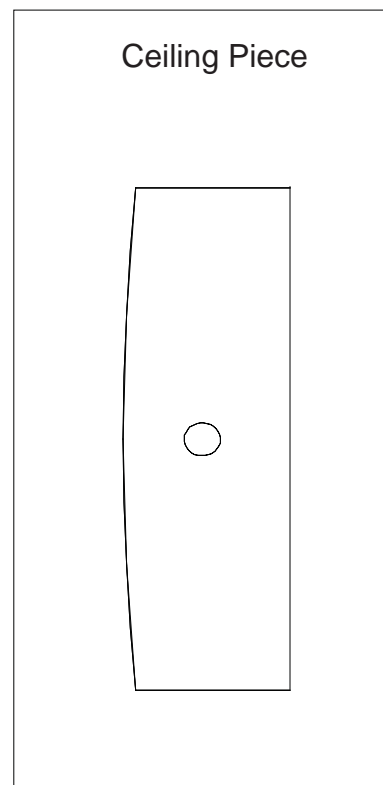


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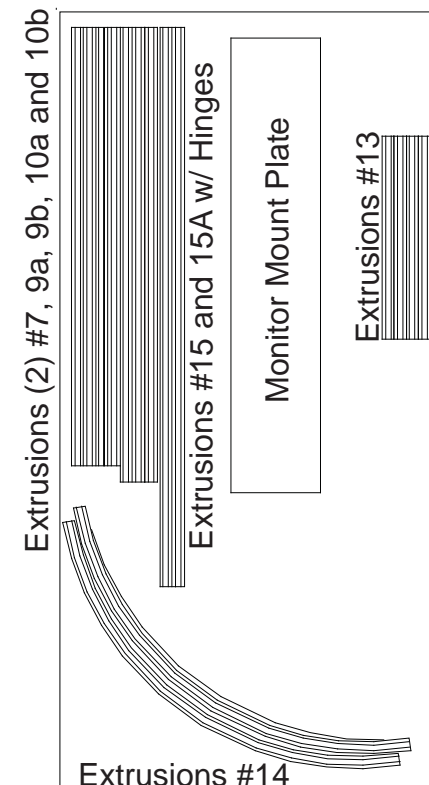
Top View of each Level



Level 1



Level 2

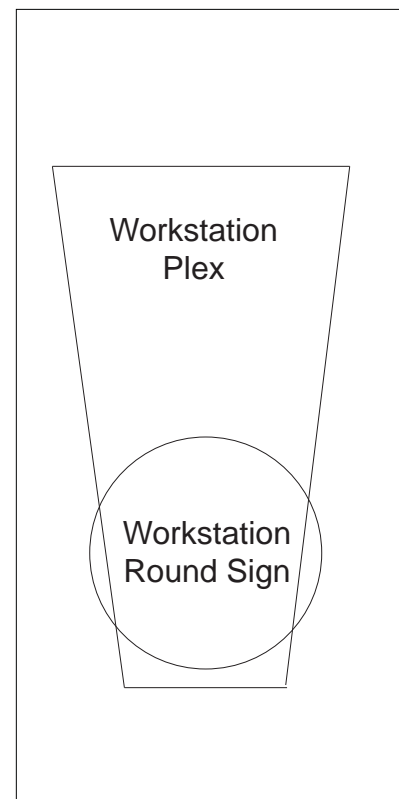


Level 3

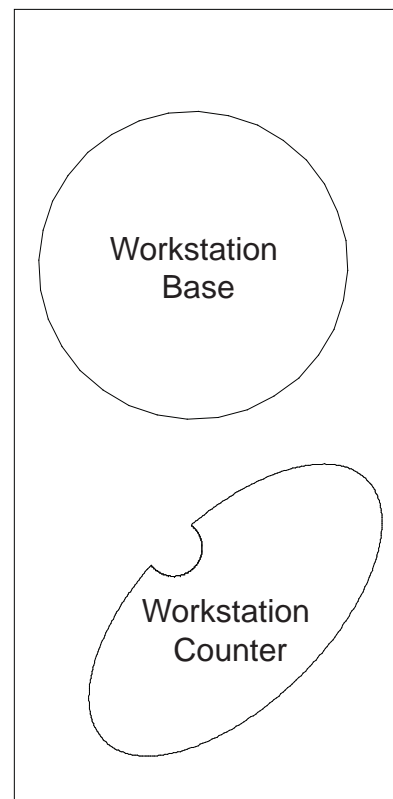


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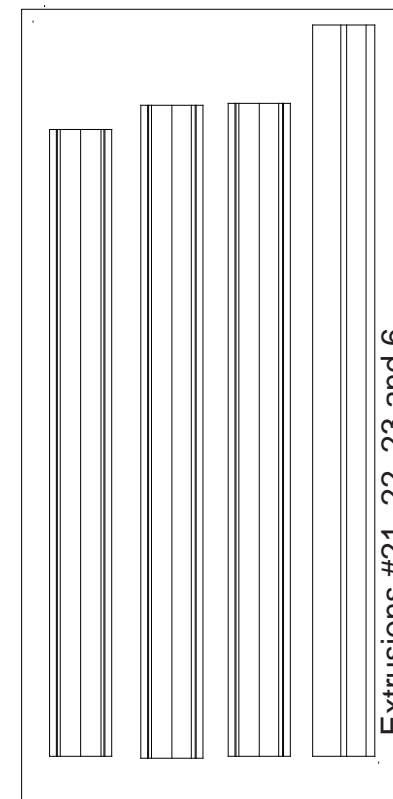
Top View of each Level



Level 1



Level 2

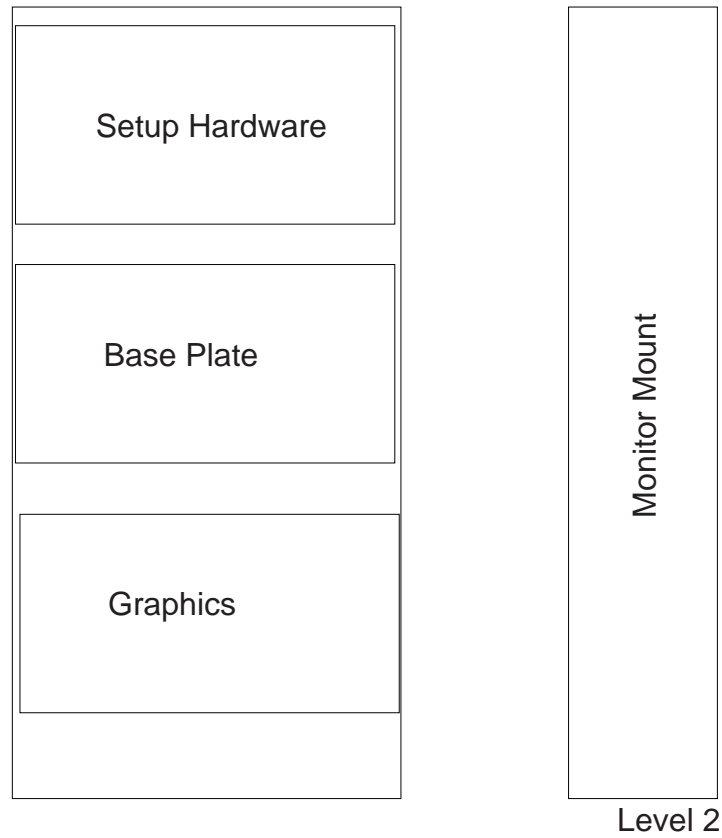


Level 3



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Top View of each Level



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