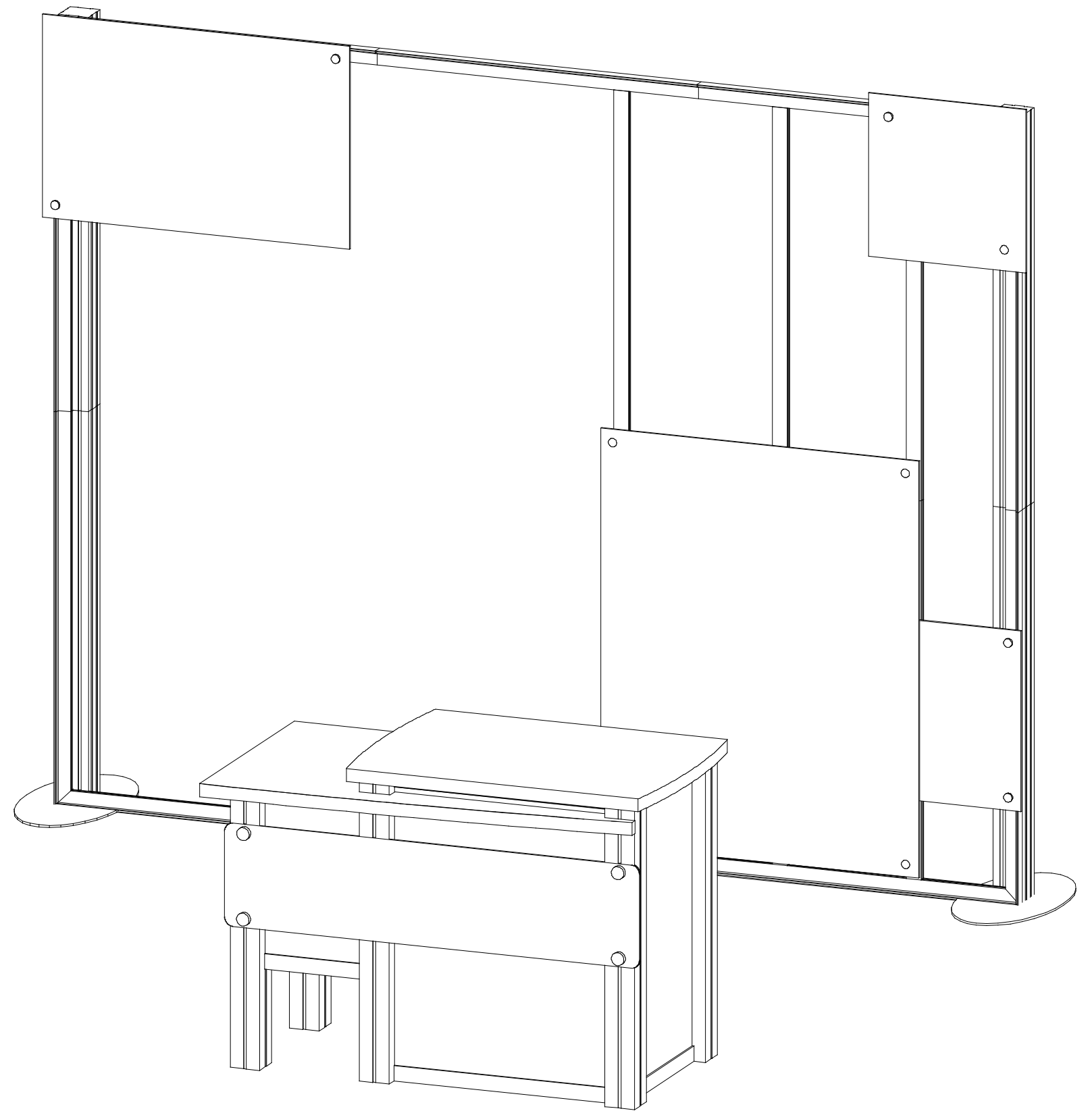
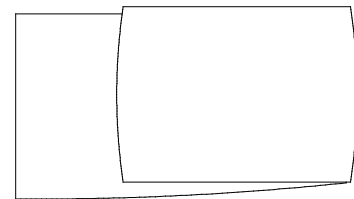


Plan View



WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

# visionary™ IDESIGNS

## Using Your Setup Instructions

The Visionary Designs Setup Instructions are created specifically for your configuration. They are laid out sequentially, including an exploded view of the entire display, and then a logical series of detailed steps to assemble the main structure and components. We encourage you to study the instructions **before** attempting to assemble your exhibit.

Each page reminds you to tighten the setscrews after disassembling your exhibit to prevent loss of the locks and setscrews (see below in RED). This is **VERY IMPORTANT**.

## Cleaning and Packing Your Display

- 1) Use care when cleaning aluminum extrusion or acrylic inserts. Use only non-abrasive cleaners.
- 2) When cleaning laminate inserts or countertops, use mild cleansers and a soft material such as cotton.
- 3) Keep all display components away from extreme heat and long exposure to sunlight to avoid warping and fading.
- 4) Retain all packing material. It will make re-packing much easier and will reduce the likelihood of shipping damage.



**The Tool**

Most Visionary Designs exhibits can be assembled with the supplied Hex Key Tool. Occasionally, a flat head screwdriver may be required.

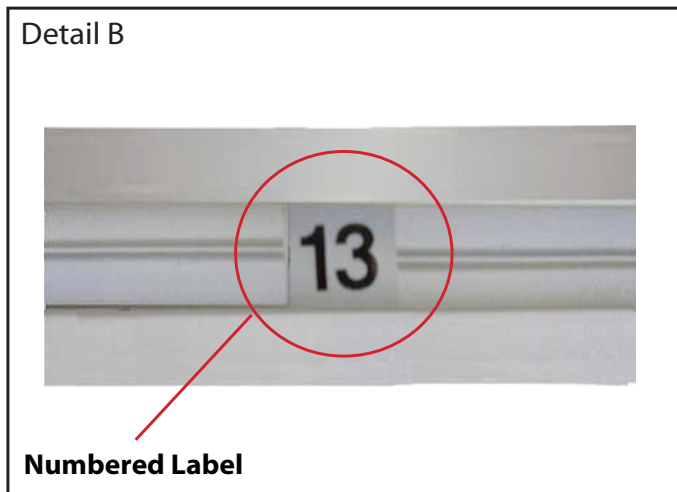


**Typical Connection**



**Typical Connection (cont'd)**

Most horizontal extrusion connections have a patented expandable lock. This lock inserts into the groove of an opposing extrusion. Tightening the lock with the Hex Key Tool expands the lock and creates a strong positive connection.



**Detail B**

**Numbered Label**

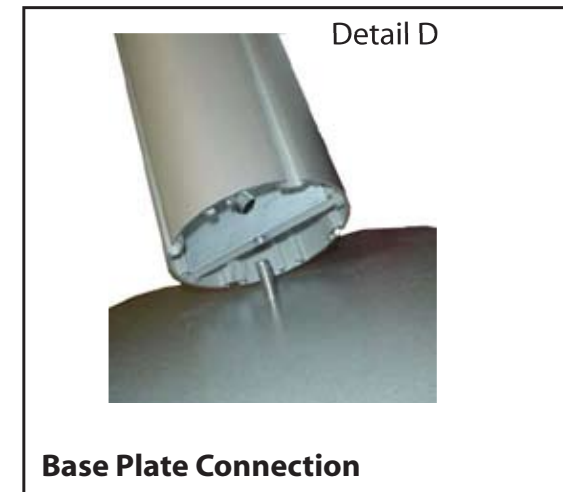
Each extrusion contains a numbered label which corresponds with setup instructions. The label is located within a groove of the extrusion (when possible). With Visionary Designs the labels contain Black numbers unless otherwise specified.



**Detail C**

**Horizontal Inline Connection** (remove only one setscrew)

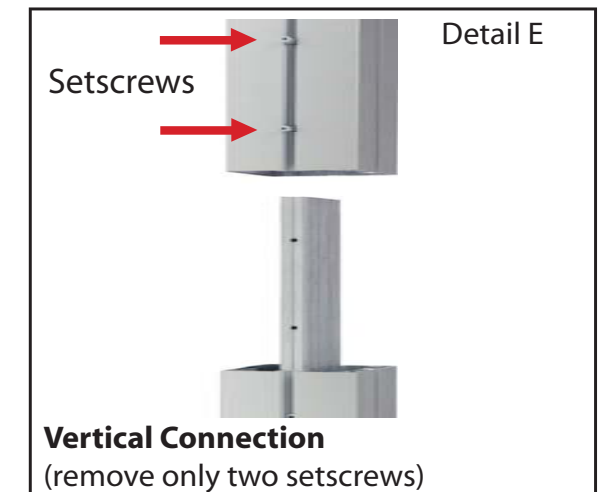
Remove only (1) setscrew when disassembling. Replace setscrew in extrusion after assembling it. Before packing, replace setscrew in extrusion to avoid losing it.



**Detail D**

**Base Plate Connection**

Attach base plate to round or square vertical extrusion using the bolt provided. Be careful not to strip the threads.



**Detail E**

**Vertical Connection**  
(remove only two setscrews)

When vertical extrusions are packed in portable cases rather than crates or tubs, they must be broken down into smaller sections which then require assembly.

Remove only (2) setscrews when disassembling. Replace setscrews in extrusion after assembling it. Before packing, replace setscrews in extrusion to avoid losing them.



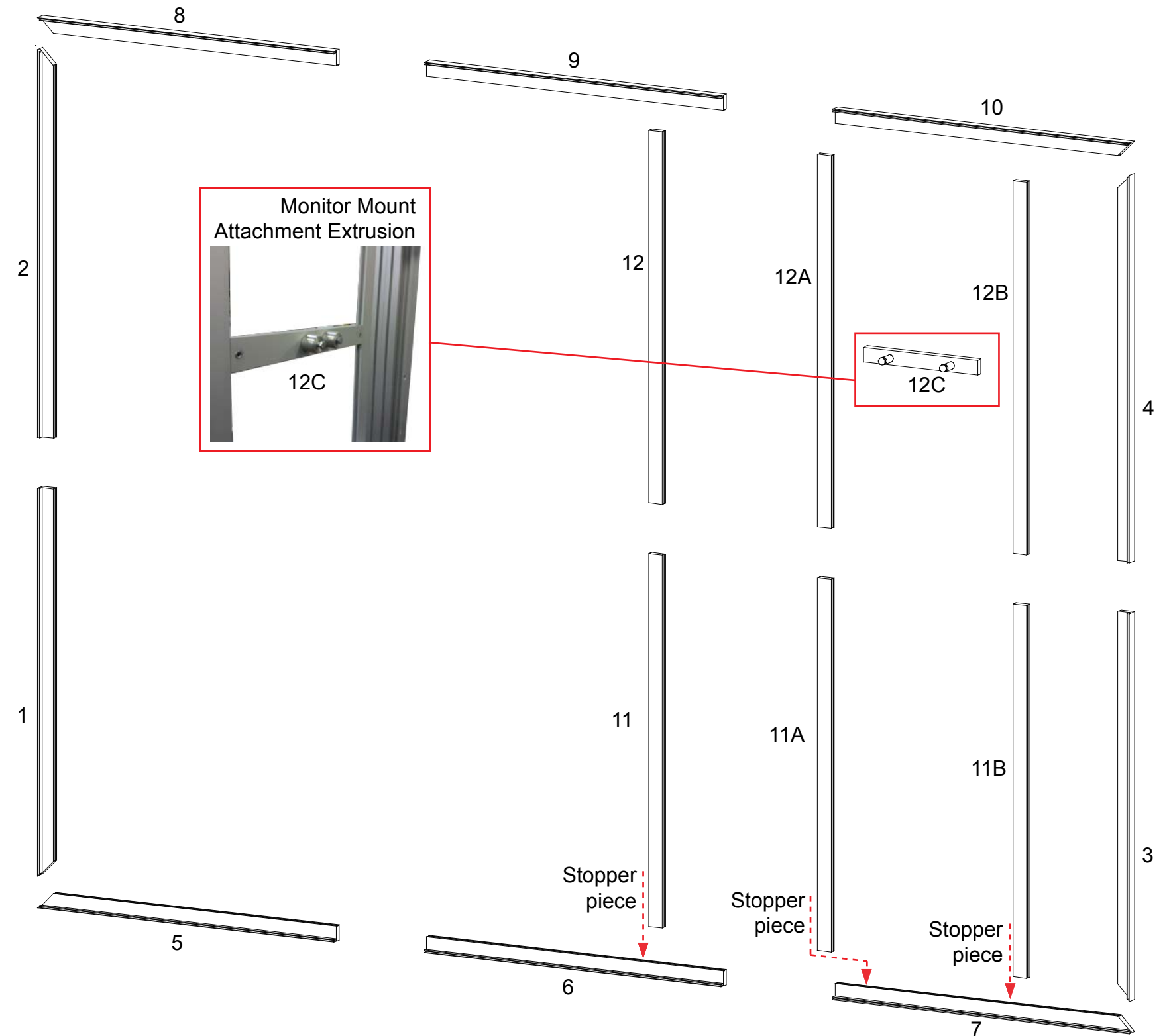
**WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING**

Item	Qty.	Description
1	1	45.875" SEG Graphic Extrusion
2	1	45.875" SEG Graphic Extrusion
3	1	38.75" SEG Graphic Extrusion
4	1	38.75" SEG Graphic Extrusion
5	1	38.75" SEG Graphic Extrusion
6	1	45.875" SEG Graphic Extrusion
7	1	45.875" SEG Graphic Extrusion
8	1	38.75" SEG Graphic Extrusion
9	1	38.75" SEG Graphic Extrusion
10	1	38.75" SEG Graphic Extrusion
11/11A/11B	3/3	44.0835"h Vertical Extrusion
12/12A/12B	3/3	44.0835"h Vertical Extrusion
12C	1	Monitor Mount Attachment Extrusion

Steps:

- 1) Connect SEG graphic extrusions together.
- 2) Connect vertical pieces together [11 to 12, 11A to 12A and 11B to 12B].
- 3) Attach vertical assemblies inside assembled frame where indicated, see stopper piece locations.
- 4) Attach monitor mount attachment extrusion between 12A and 12B as shown.

**\*\* Do not apply graphic to assembled frame at this step \*\***

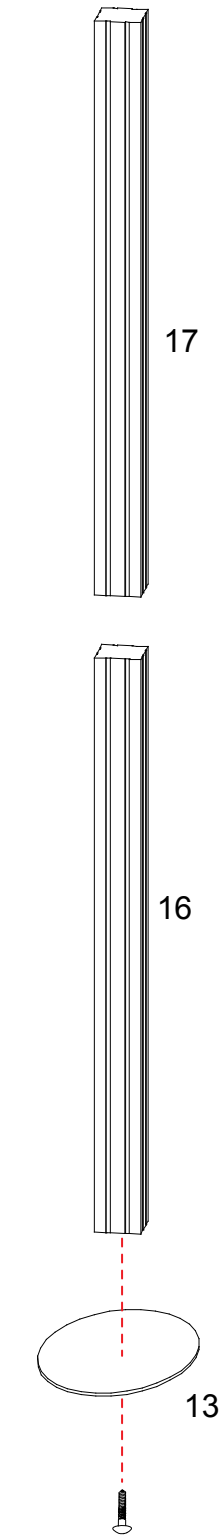
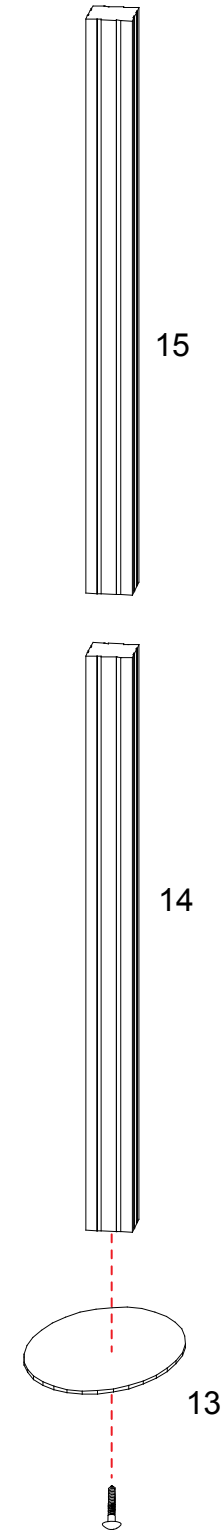


**WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING**

Item	Qty.	Description
13	2	Base Plate
14	1	45.875"h Vertical Extrusion
15	1	45.875"h Vertical Extrusion
16	1	45.875"h Vertical Extrusion
17	1	45.875"h Vertical Extrusion

Steps:

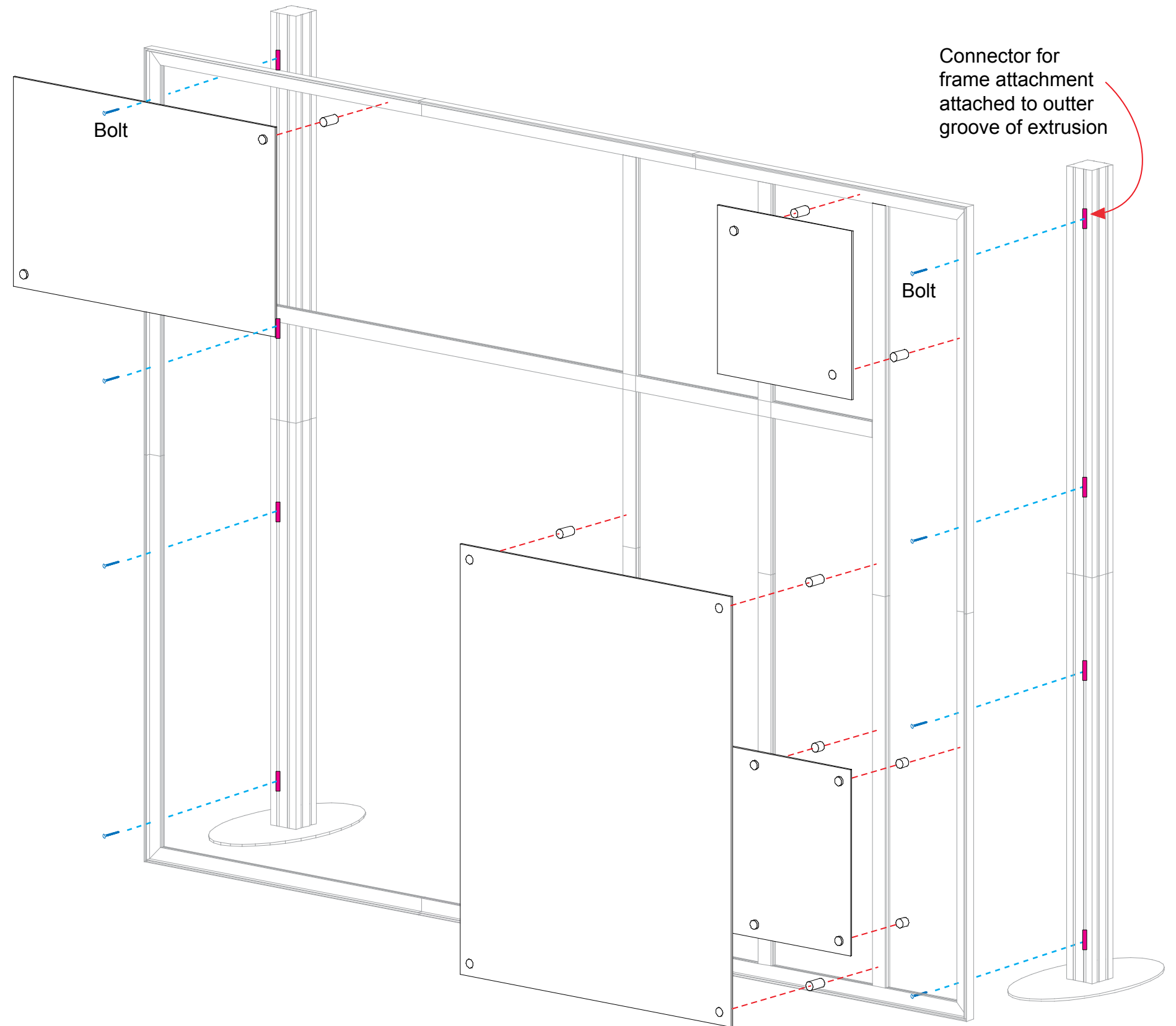
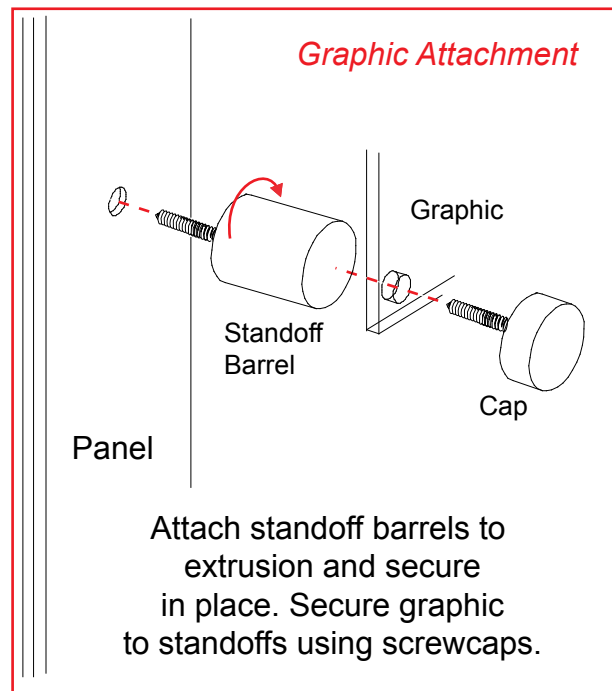
- 1) Attach lower vertical extrusions to base plates.
- 2) Connect upper verticals to lower verticals.



WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

Steps:

- 1) Attach assembled frame to vertical assemblies using bolts.
- 2) Apply SEG graphic to assembled frame.
- 3) Attach graphic panels to assembled backwall where indicated using standoff barrels and screwcaps.

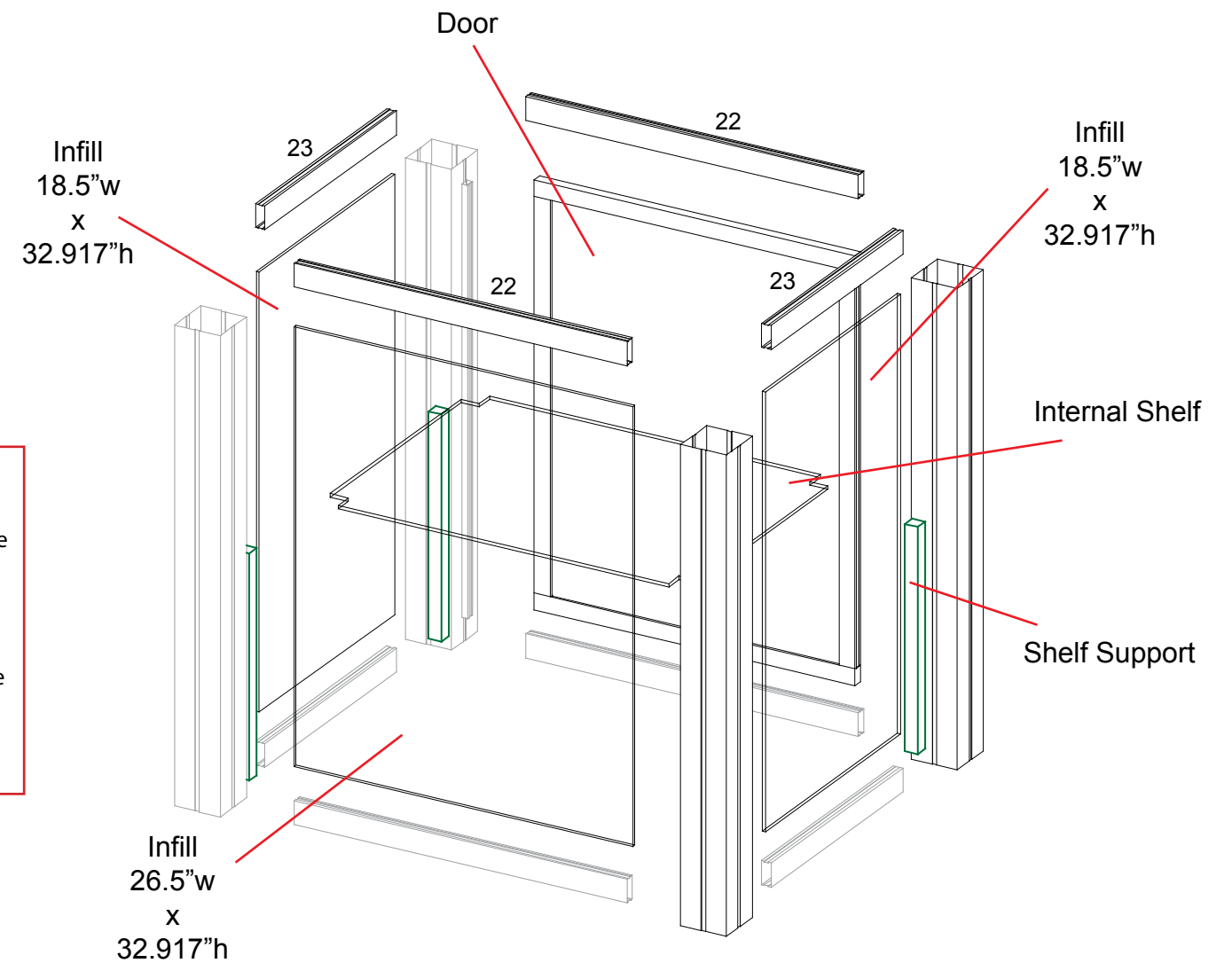
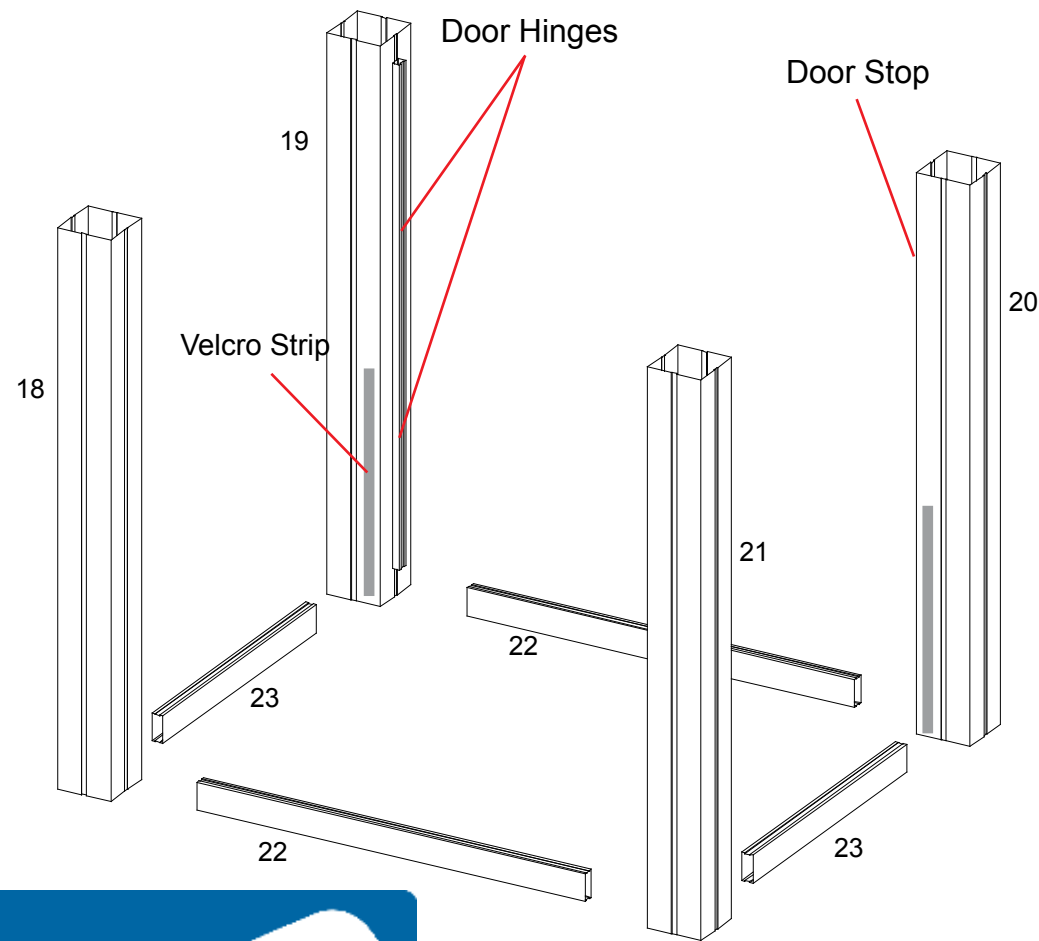


WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

Item	Qty.	Description
18	1	36" h Vertical Extrusion
19	1	36" h Vertical Extrusion w/ Door Hinges
20	1	36" h Vertical Extrusion w/ Door Stop
21	1	36" h Vertical Extrusion
22	4	26" w Horizontal Extrusion
23	4	18" w Horizontal Extrusion

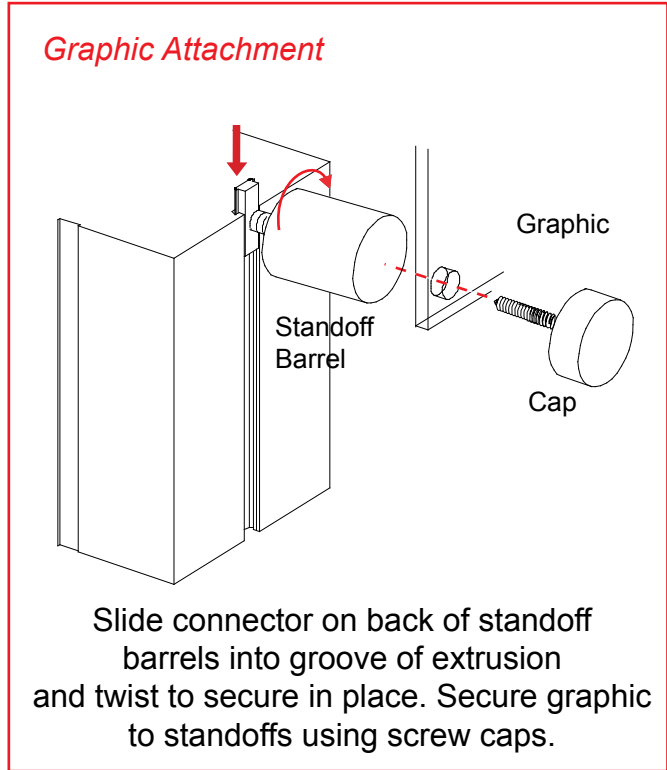
Steps:

- 1) Attach lower horizontal bars between vertical extrusions.
- 2) Place infill panels and attach door where indicated.
- 3) Attach upper horizontal bars between vertical extrusions and atop infills and door.
- 4) Velcro shelf supports to inside of assembled base.
- 5) Set internal shelf atop supports.

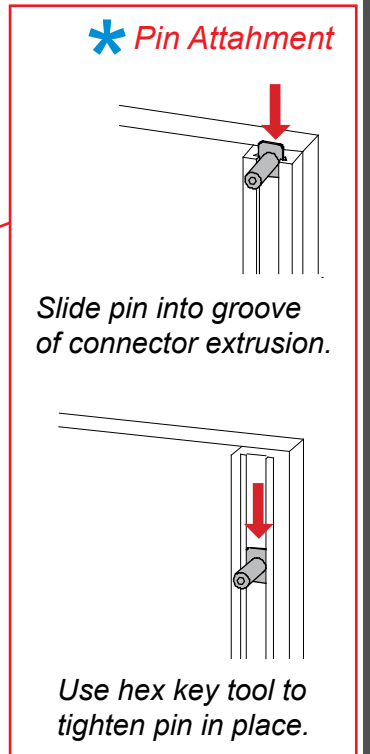
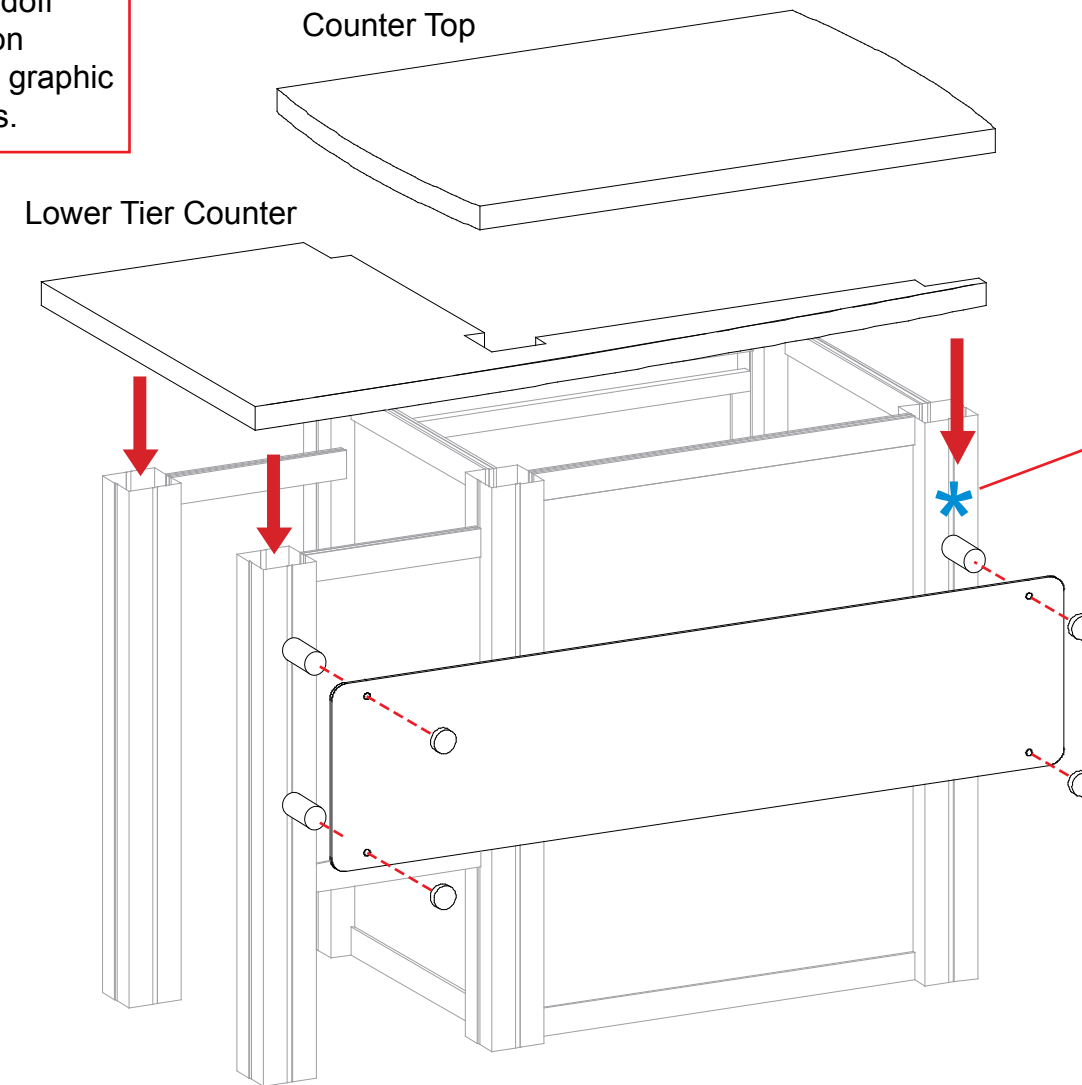
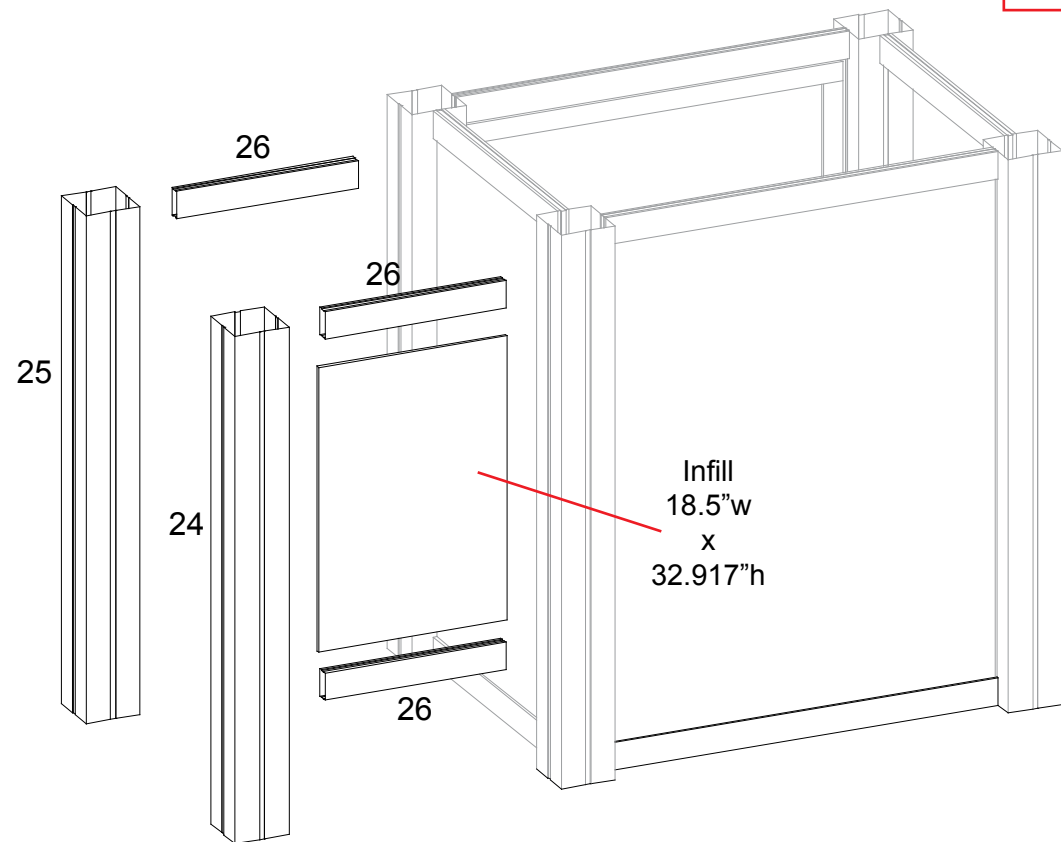


WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

Item	Qty.	Description
24	1	36" h Vertical Extrusion
25	1	36" h Vertical Extrusion
26	3	12" w Horizontal Extrusion



- Steps:
- 1) Connect vertical extrusions [24 and 25] to assembled pedestal using horizontal extrusions [26].
  - 2) Attach pin to vertical extrusion [21].
  - 3) Set lower tier counter atop extrusions [24 and 25] and atop pin.
  - 4) Set counter top on assembled pedestal.
  - 5) Attach graphic to assembled pedestal using standoffs.



WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING