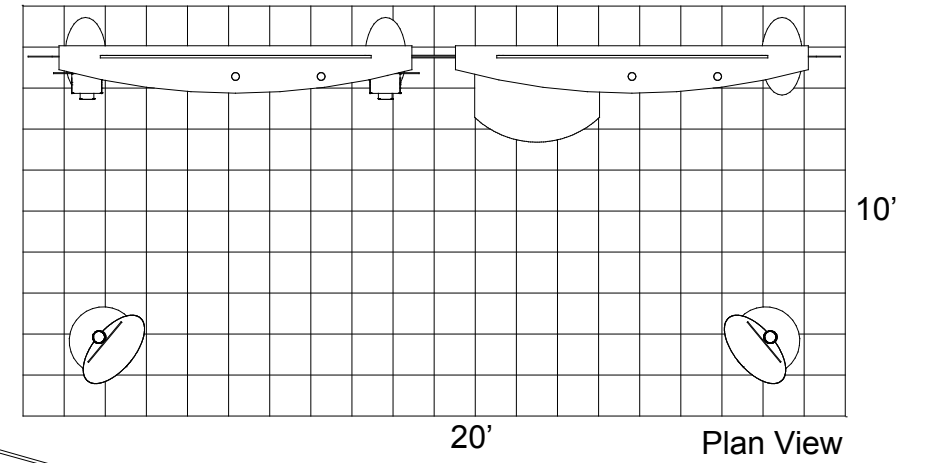
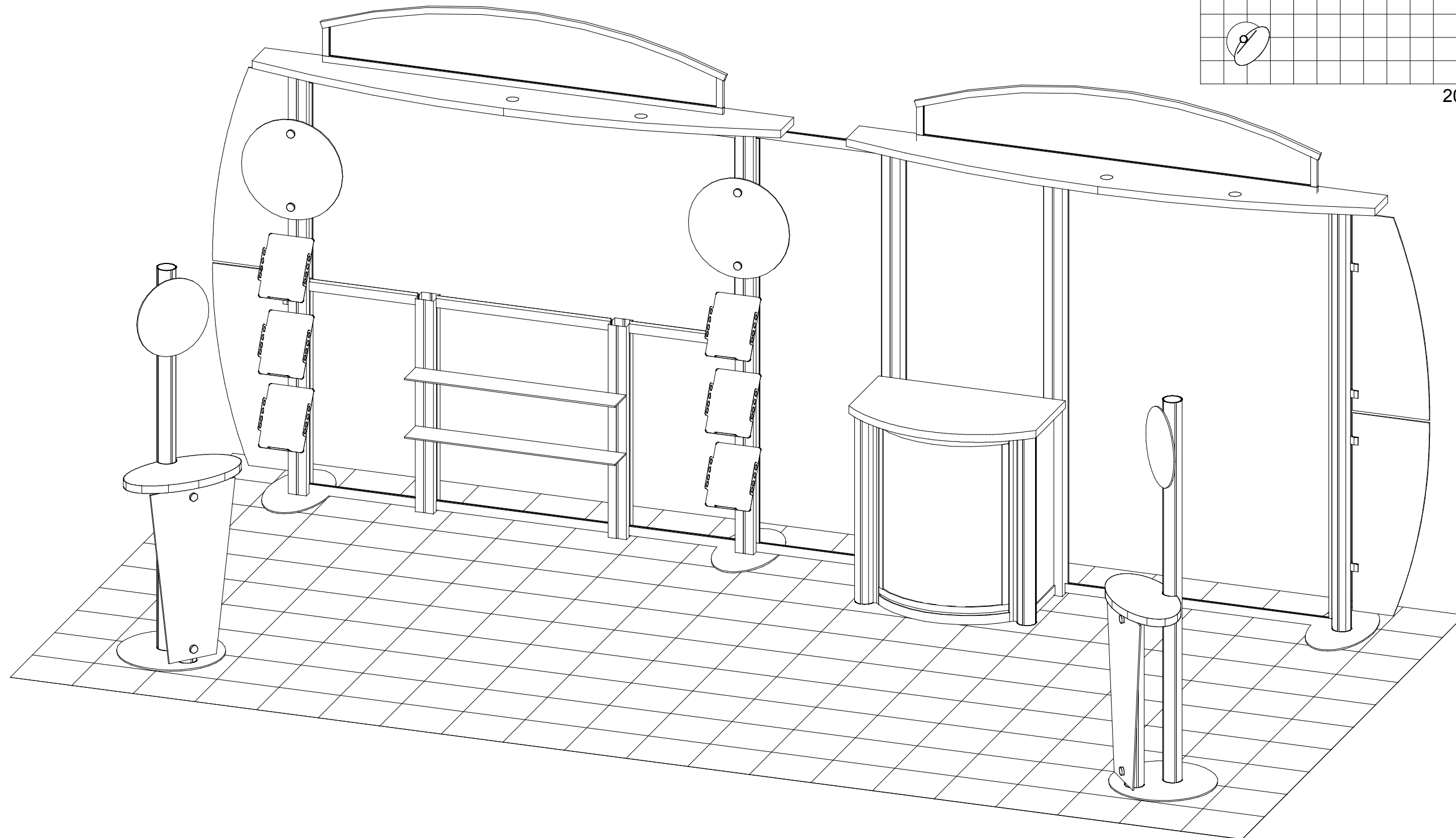


visionary[™]
DESIGNS

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WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

visionary™ DESIGNS

Using Your Setup Instructions

The Visionary Designs Setup Instructions are created specifically for your configuration. They are laid out sequentially, including an exploded view of the entire display, and then a logical series of detailed steps to assemble the main structure and components. We encourage you to study the instructions **before** attempting to assemble your exhibit.

Each page reminds you to tighten the setscrews after disassembling your exhibit to prevent loss of the locks and setscrews (see below in RED). This is **VERY IMPORTANT**.

Cleaning and Packing Your Display

- 1) Use care when cleaning aluminum extrusion or acrylic inserts. Use only non-abrasive cleaners.
- 2) When cleaning laminate inserts or countertops, use mild cleansers and a soft material such as cotton.
- 3) Keep all display components away from extreme heat and long exposure to sunlight to avoid warping and fading.
- 4) Retain all packing material. It will make re-packing much easier and will reduce the likelihood of shipping damage.



The Tool

Most Visionary Designs exhibits can be assembled with the supplied Hex Key Tool. Occasionally, a flat head screwdriver may be required.

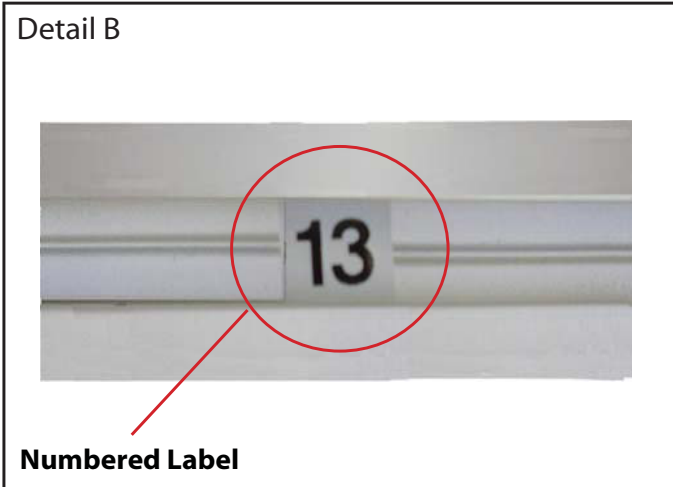


Typical Connection

Most horizontal extrusion connections have a patented expandable lock. This lock inserts into the groove of an opposing extrusion. Tightening the lock with the Hex Key Tool expands the lock and creates a strong positive connection.



Typical Connection (cont'd)



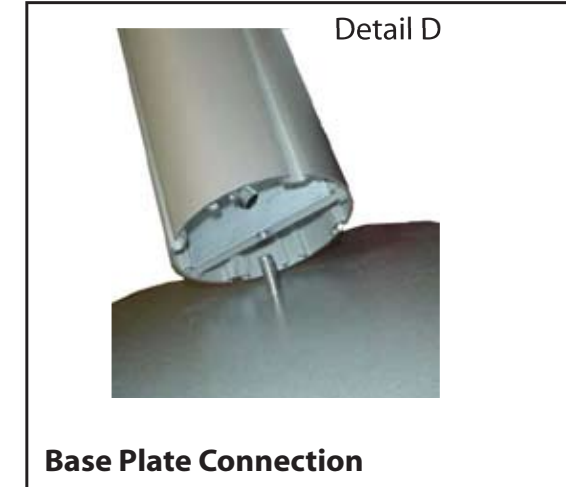
Numbered Label

Each extrusion contains a numbered label which corresponds with setup instructions. The label is located within a groove of the extrusion (when possible). With Visionary Designs the labels contain Black numbers unless otherwise specified.



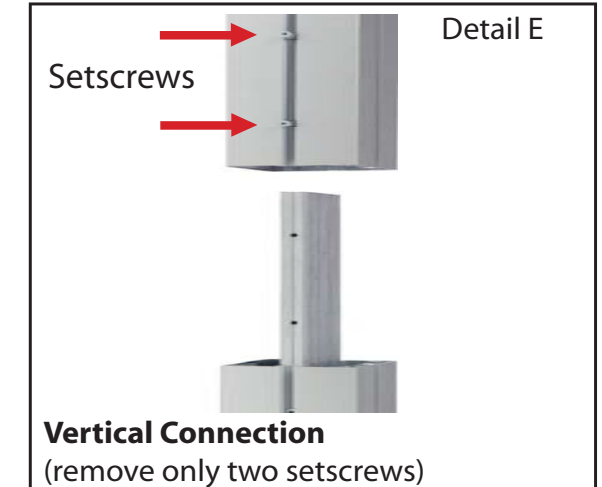
Horizontal Inline Connection (remove only one setscrew)

Remove only (1) setscrew when disassembling. Replace setscrew in extrusion after assembling it. Before packing, replace setscrew in extrusion to avoid losing it.



Base Plate Connection

Attach base plate to round or square vertical extrusion using the bolt provided. Be careful not to strip the threads.



Vertical Connection
(remove only two setscrews)

When vertical extrusions are packed in portable cases rather than crates or tubs, they must be broken down into smaller sections which then require assembly.

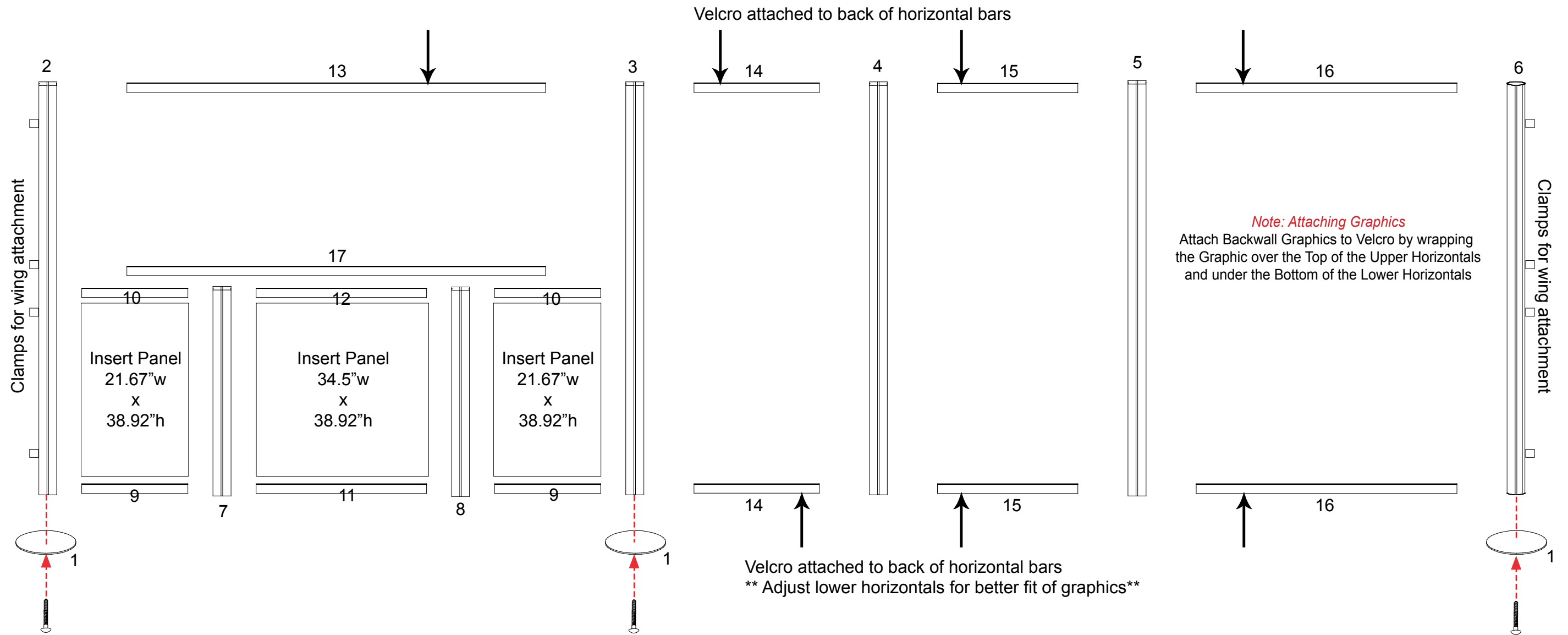
Remove only (2) setscrews when disassembling. Replace setscrews in extrusion after assembling it. Before packing, replace setscrews in extrusion to avoid losing them.

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Item	Qty.	Description	Item	Qty.	Description
1	3	Oval Base Plate	11	1	34" w Horizontal Extrusion
2	1	83.75" h Vertical Extrusion	12	1	34" w Horizontal Extrusion
3	1	83.75" h Vertical Extrusion	13	2	83.5" w Horizontal Extrusion
4	1	84" h Vertical Extrusion	14	1	23" w Horizontal Extrusion
5	1	84" h Vertical Extrusion	15	2	28" w Horizontal Extrusion
6	1	83.75" h Vertical Extrusion	16	2	52" w Horizontal Extrusion
7	1	42" h Vertical Extrusion	17	1	83.5" w Horizontal Extrusion
8	1	42" h Vertical Extrusion			
9	2	21.167" w Horizontal Extrusion			
10	2	21.167" w Horizontal Extrusion			

- Steps:
- 1) Attach vertical extrusions [2, 3 and 6] to base plates [1].
 - 2) Connect horizontal extrusions [9, 10, 11 and 12] between vertical extrusions [2, 3, 7 and 8], placing insert panels where indicated.
 - 3) Attach horizontal extrusions [13 and 17] between vertical extrusions [2 and 3].
 - 4) Attach horizontal extrusions between vertical extrusions [3, 4, 5 and 6], see illustration below for extrusion orientation.
 - 5) Apply graphics to assembled backwall.



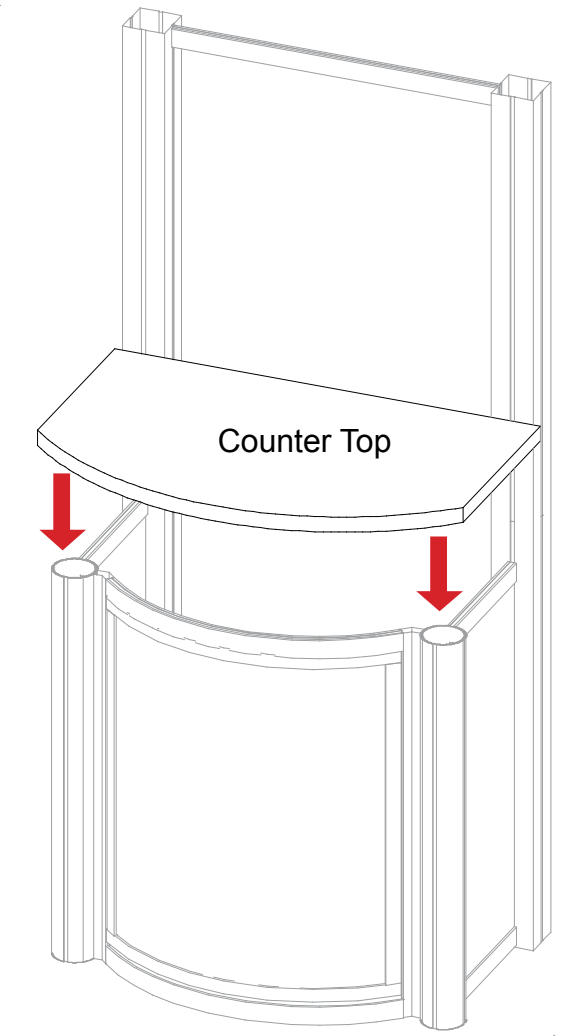
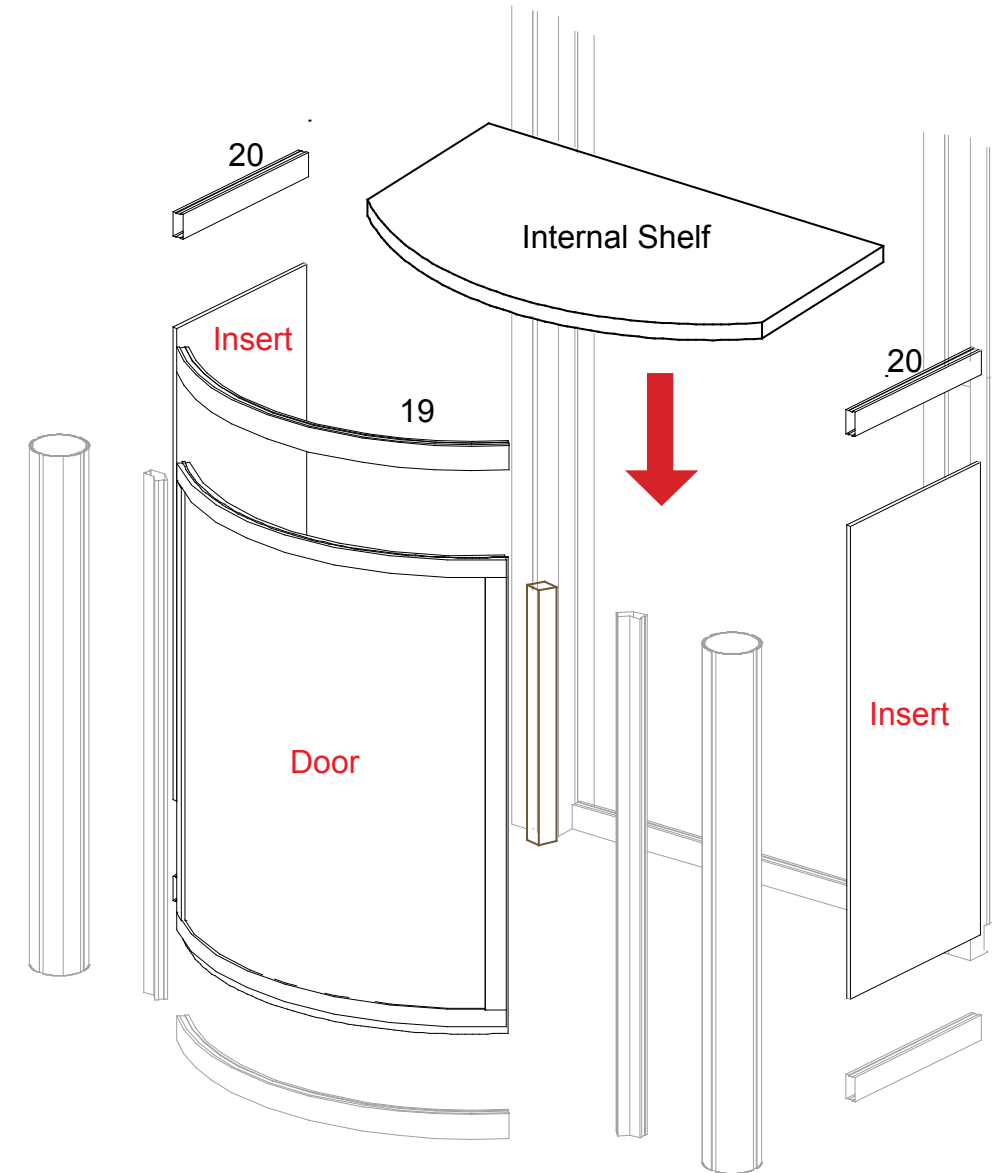
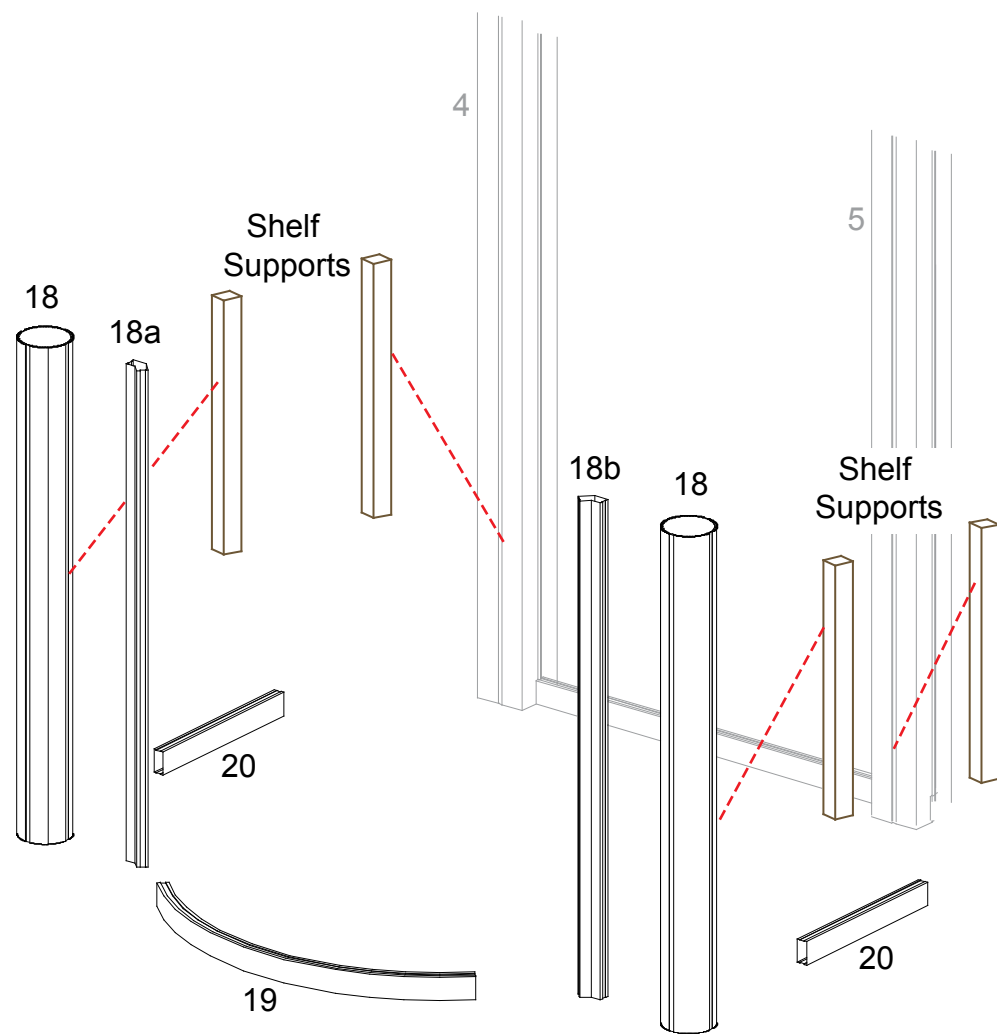
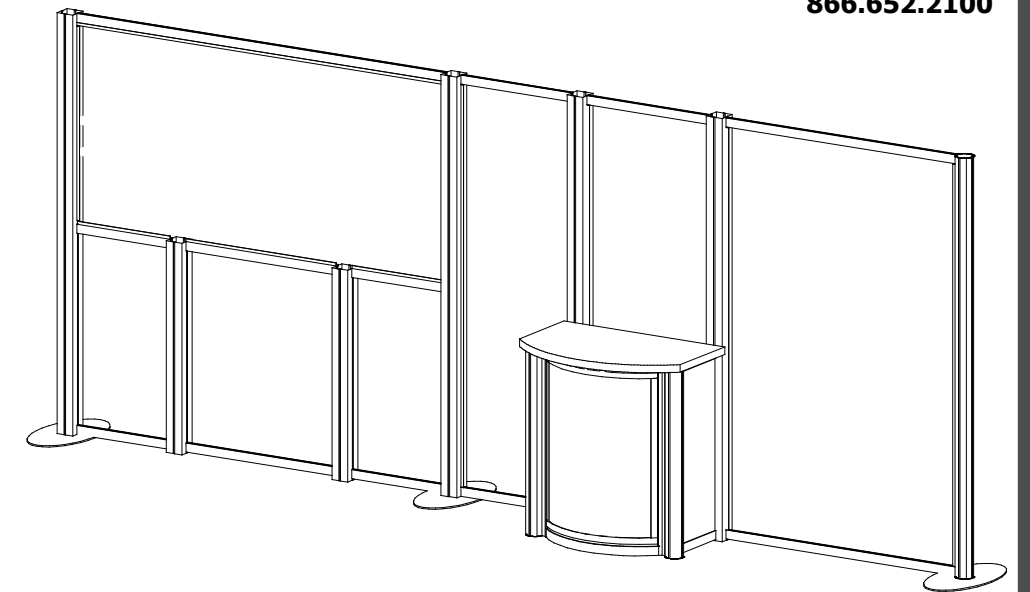
WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

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Item	Qty	Description
18	2	38" h Round Vertical Extrusion
18a	1	38" h 135° Vertical Extrusion w/ Door Stop
18b	1	38" h 135° Vertical Extrusion w/ Door Hinge
19	2	Curved Horizontal Extrusion
20	4	12.5" w Horizontal Extrusion
4		Internal Shelf Support

Steps

- 1) Attach Vertical extrusions [18a and 18b] to vertical extrusions [18] as shown below.
- 2) Attach lower horizontal extrusions [17 and 19] between vertical extrusions [4 from previous page, 18/18a and 18/18b] as shown.
- 3) Place inserts and door where indicated.
- 4) Attach upper horizontal extrusions [17 and 19] between vertical extrusions [4 from previous page, 18/18a and 18/18b] as shown.
- 5) Insert internal shelf and set atop velcroed supports.
- 6) Place counter atop assembled pedestal.



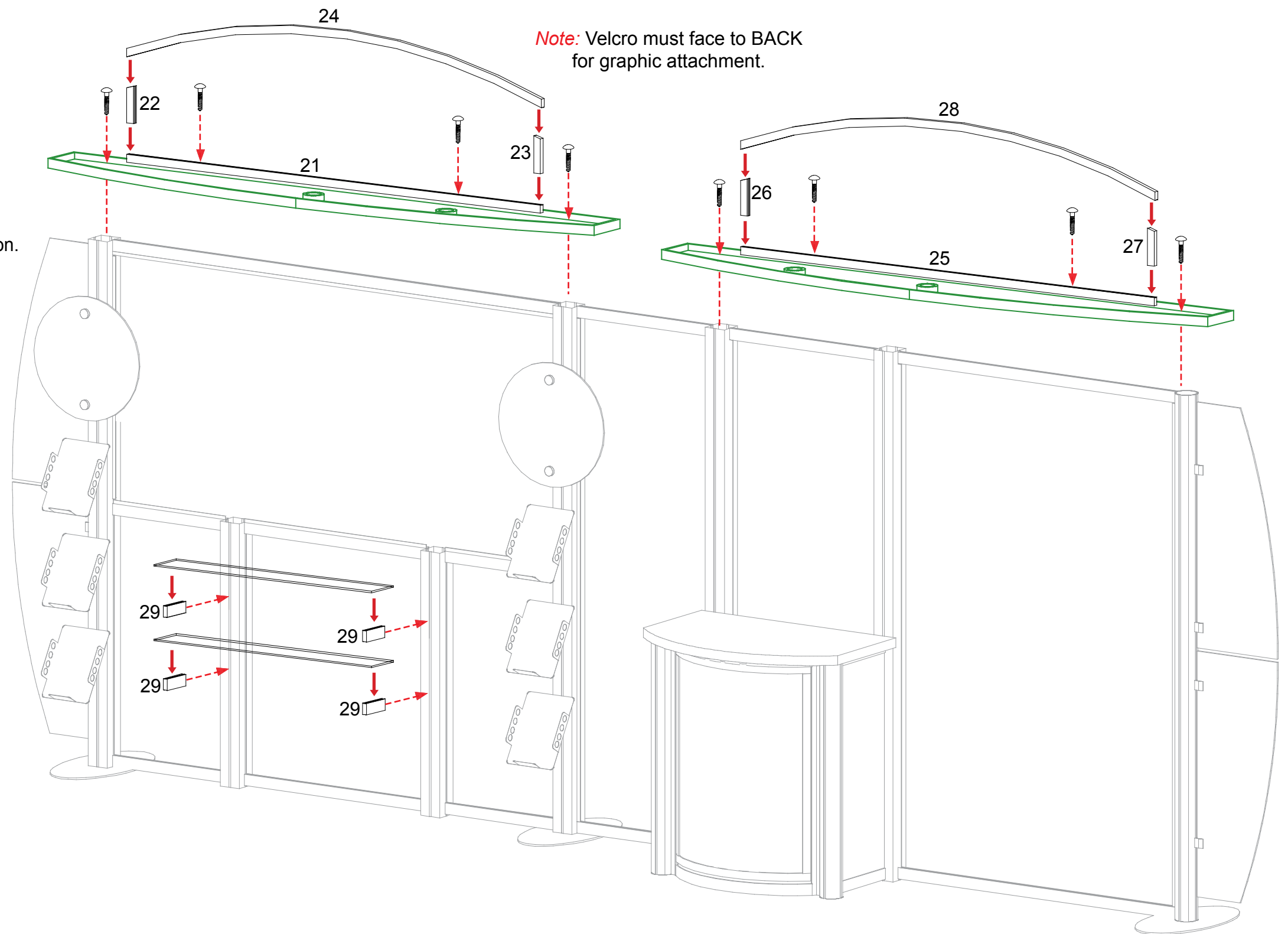
WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

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Item	Qty	Description
21	1	78" Horizontal extrusion
22	1	Left Vertical Extrusion
23	1	Righth Vertical Extrusion
24	1	Upper Curve Horizontal Extrusion
25	1	78" Horizontal extrusion
26	1	Left Vertical Extrusion
27	1	Righth Vertical Extrusion
28	1	Upper Curve Horizontal Extrusion
29	4	Shelf Support Extrusion

Steps:

- 1) Assemble header frame pieces together as shown in illustration.
- 2) Attach canopies with assembled headers to top of assembled backwall using bolts.
- 3) Attach shelf supports [29] to assembled backwall where indicated, then place shelves atop supports.



WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

★ Monitor Mount Attachment

Attach mounting plate to verticals as shown.

Then attach wall plate to plate using bolts and wing nuts

Literature Rack Attachment

Tighten Lock to Secure

Attach connector piece to rack as shown. Then connect assembled literature rack to vertical extrusion.

A10 Clamp Attachment
Decorative Blade Attachment (if accidentally removed)

Slide connector on back of A10 clamp into groove of extrusion.

When desired location is found, tighten set screw to secure.

Tighten black plastic set screw to secure wing in place.

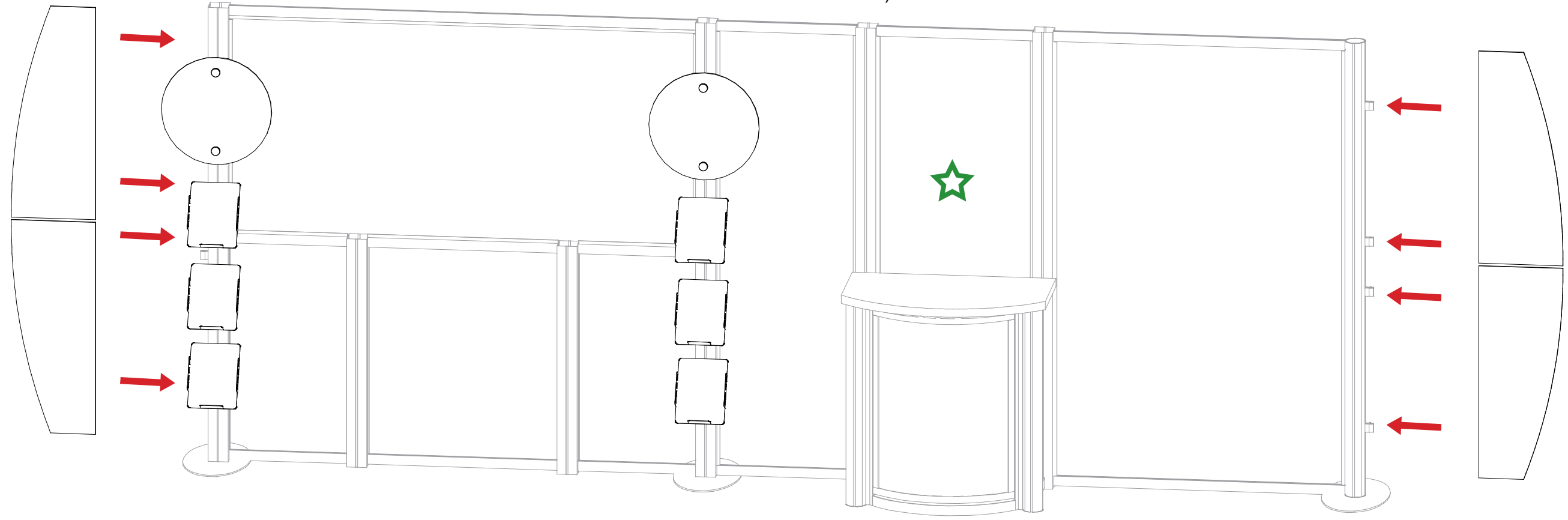
Sign Attachment

standoff barrel

Slide stand off barrels into groove of backwall extrusion

Secure Sign to stand off barrels using standoff caps

- Steps:
- 1) Attach 20"D signs using standoff barrels and caps.
 - 2) Attach wings to clamps attached to uprights.
 - 3) Attach literature racks as shown.



WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

Item	Qty.	Description
30	1	18"D Round Base Plate
31	1	80"h Round Vertical Extrusion
32	1	36"h Round Vertical Extrusion

Steps

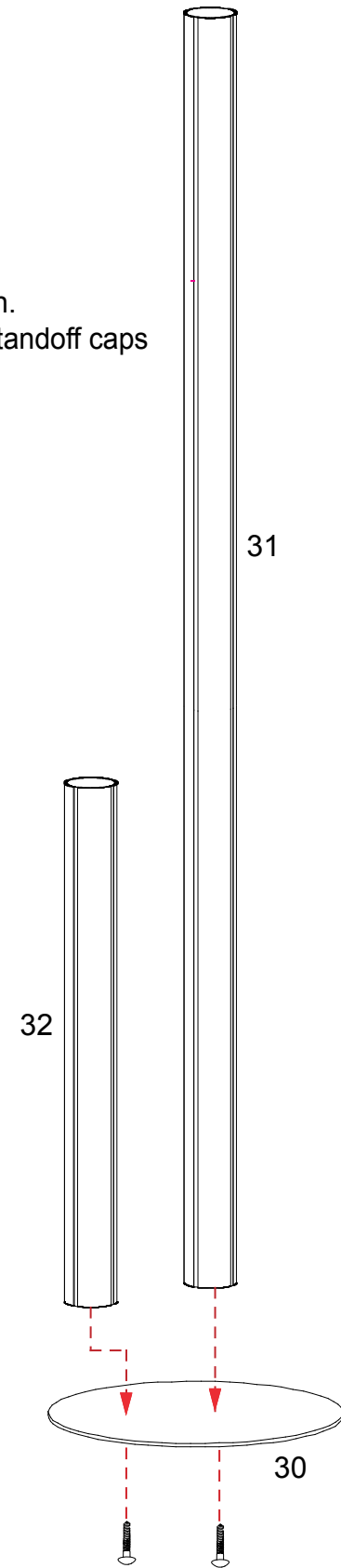
- 1) Attach vertical extrusions [31 and 32] to base plate [30] as shown.
- 2) Attach tapered plex wing to front of vertical extrusion [32] using standoff caps and round sign to vertical extrusion [31].
- 3) Place and attach counter atop vertical extrusion [32].

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Slide connectors onto groove of extrusion, tighten setscrew to secure at desired location.

Connectors

Monitor Mount Attachment
 Attach back plate to connectors on vertical extrusion using screws. Then attach top plate and tighten setscrews to secure.

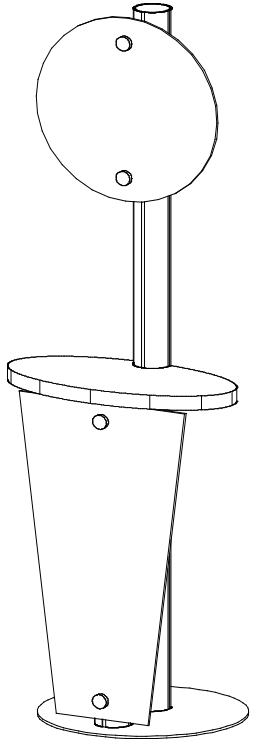
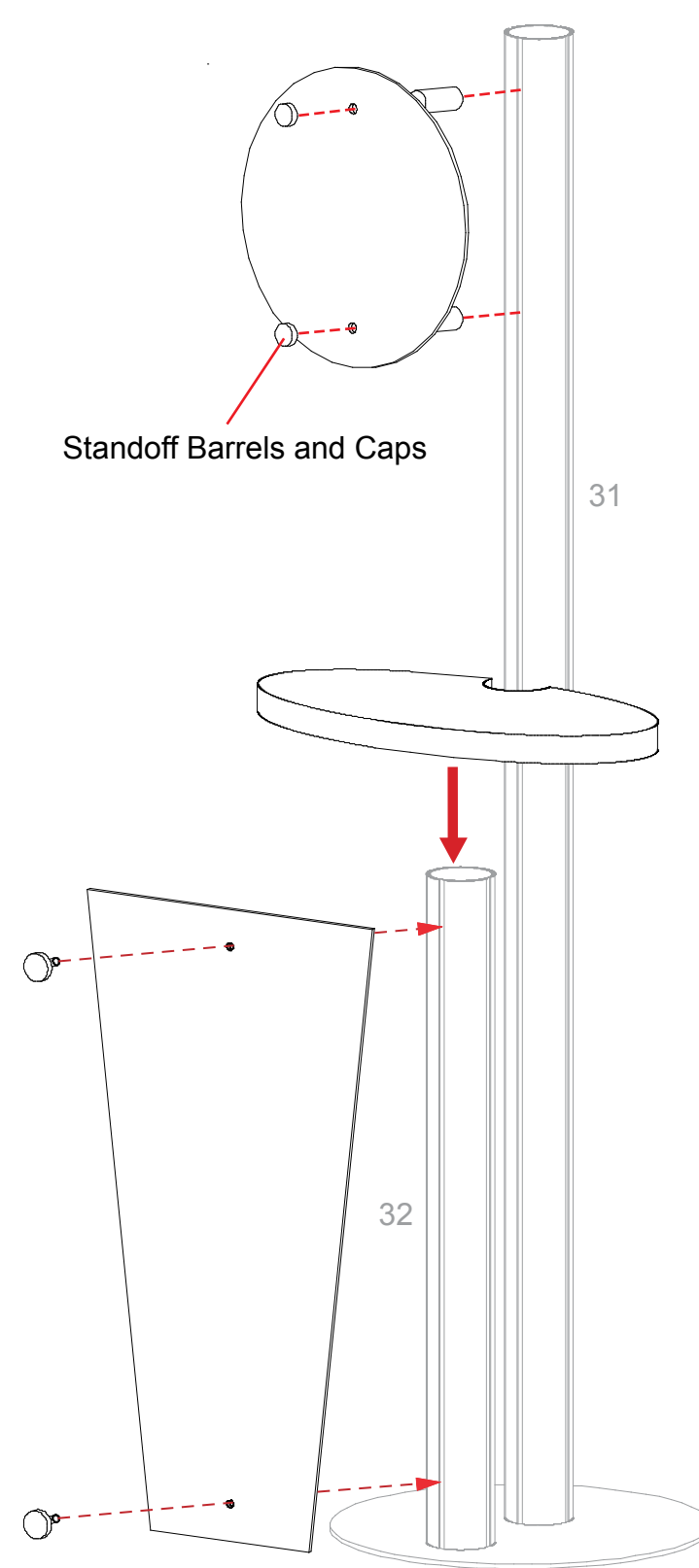


Sign Attachment

stand off barrel

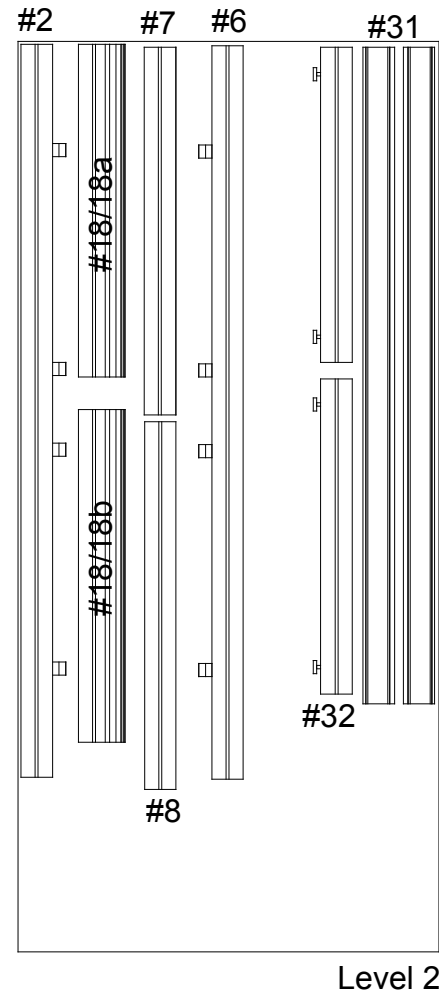
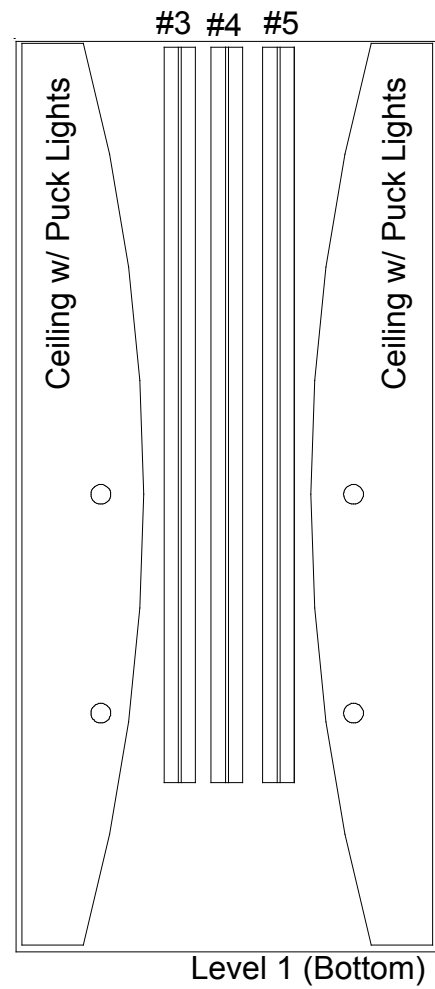
Slide stand off barrels into groove of vertical extrusion

Secure Sign to stand off barrels using stand off caps

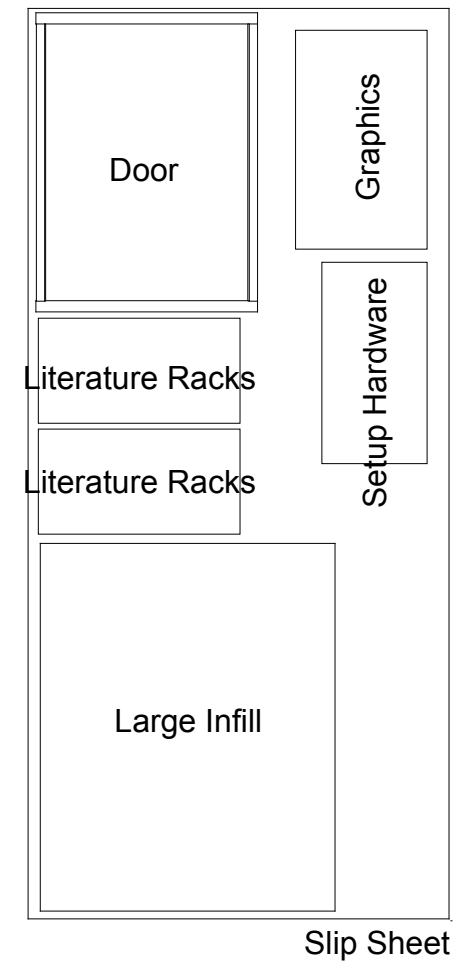
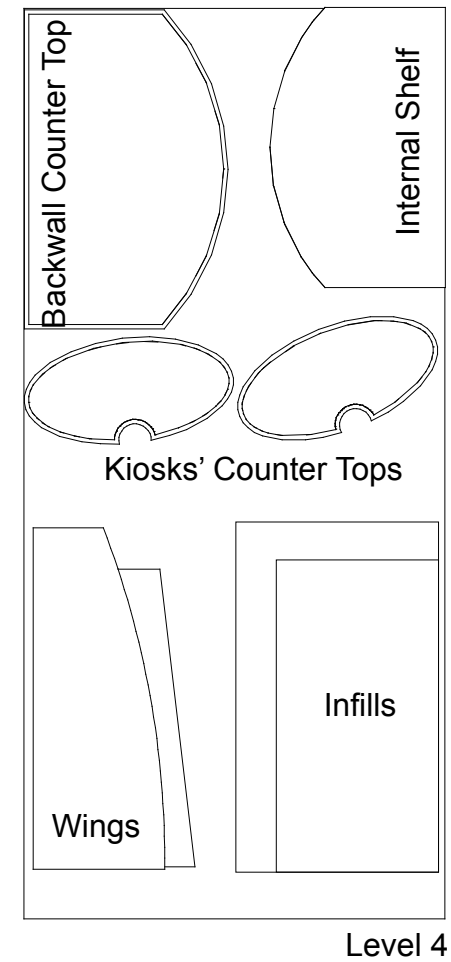
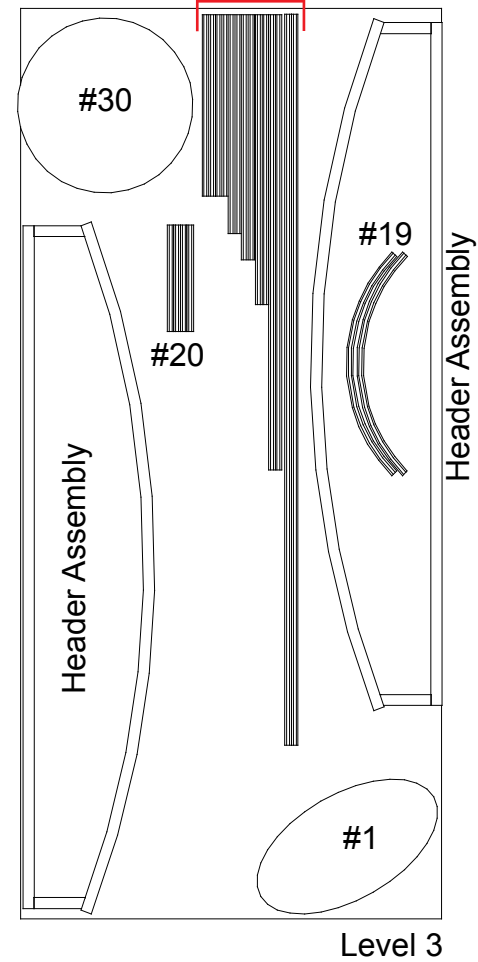


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Top View of each Level



From left to right: 10, 14, 15, 34, 16, 13 and 17



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