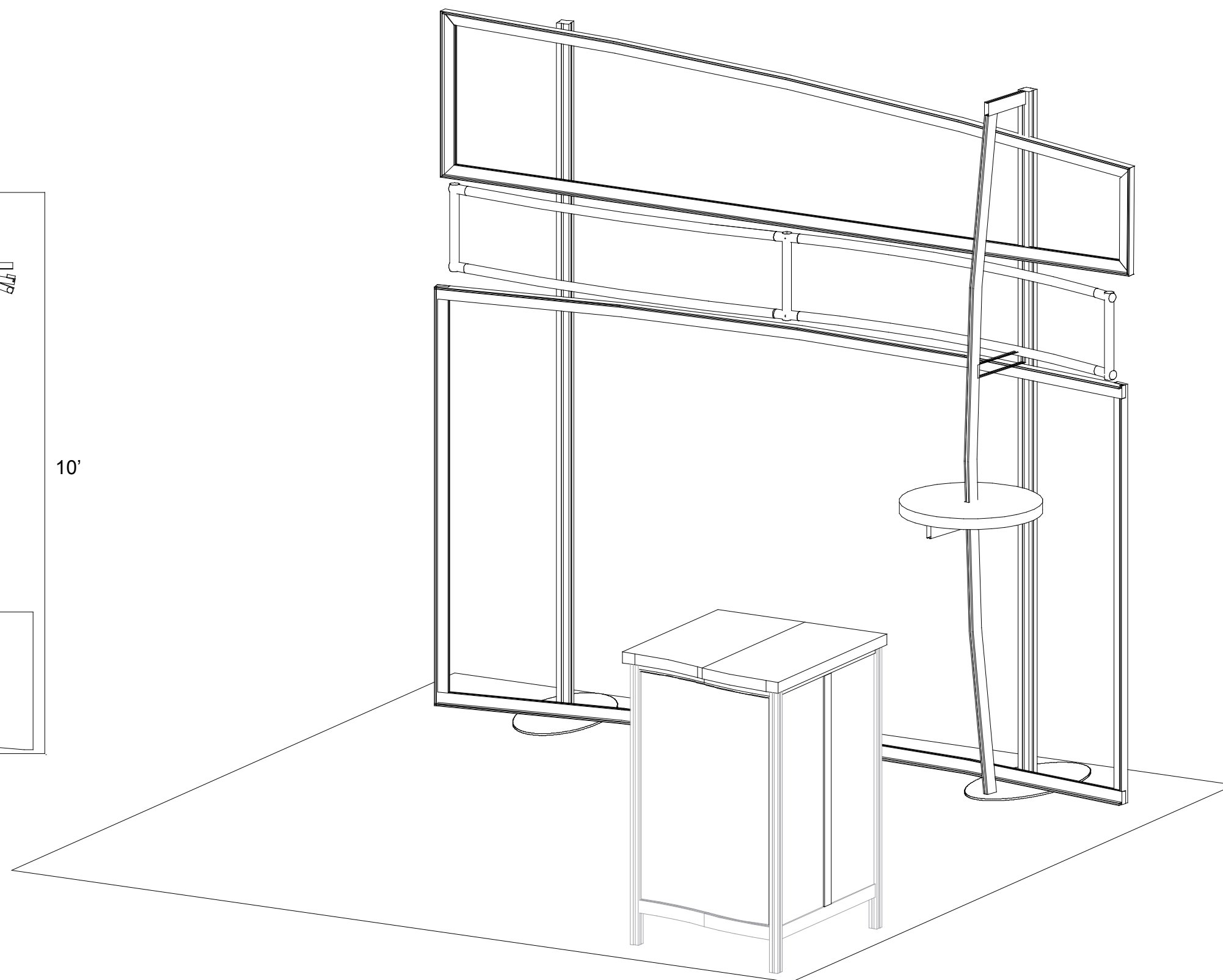


10'

10'



WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

visionary™ DESIGNS

Using Your Setup Instructions

The Visionary Designs Setup Instructions are created specifically for your configuration. They are laid out sequentially, including an exploded view of the entire display, and then a logical series of detailed steps to assemble the main structure and components. We encourage you to study the instructions **before** attempting to assemble your exhibit.

Each page reminds you to tighten the setscrews after disassembling your exhibit to prevent loss of the locks and setscrews (see below in RED). This is **VERY IMPORTANT**.

Cleaning and Packing Your Display

- 1) Use care when cleaning aluminum extrusion or acrylic inserts. Use only non-abrasive cleaners.
- 2) When cleaning laminate inserts or countertops, use mild cleansers and a soft material such as cotton.
- 3) Keep all display components away from extreme heat and long exposure to sunlight to avoid warping and fading.
- 4) Retain all packing material. It will make re-packing much easier and will reduce the likelihood of shipping damage.



The Tool

Most Visionary Designs exhibits can be assembled with the supplied Hex Key Tool. Occasionally, a flat head screwdriver may be required.

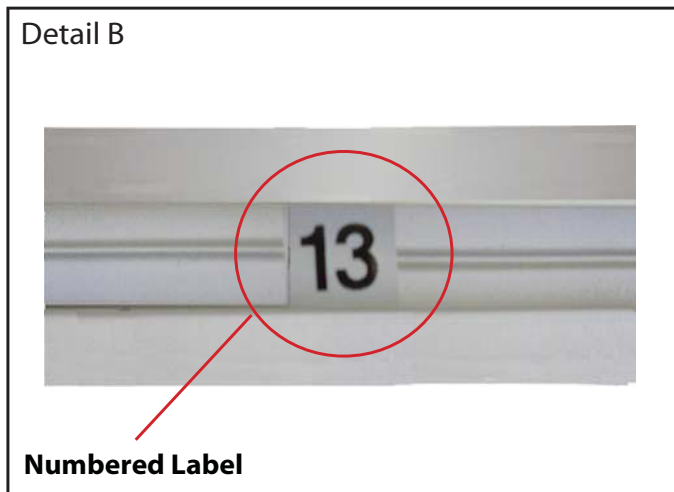


Typical Connection



Typical Connection (cont'd)

Most horizontal extrusion connections have a patented expandable lock. This lock inserts into the groove of an opposing extrusion. Tightening the lock with the Hex Key Tool expands the lock and creates a strong positive connection.



Detail B

Numbered Label

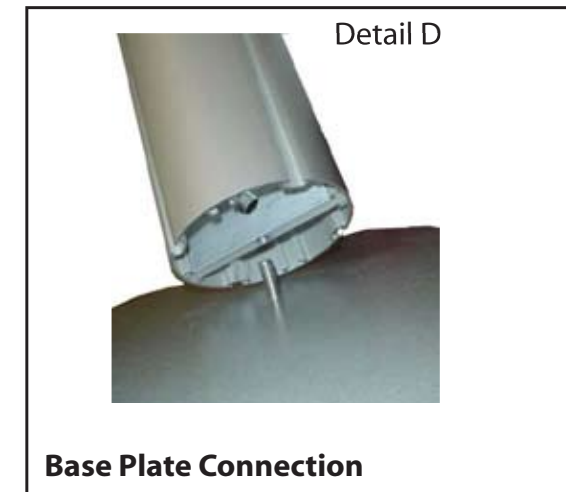
Each extrusion contains a numbered label which corresponds with setup instructions. The label is located within a groove of the extrusion (when possible). With Visionary Designs the labels contain Black numbers unless otherwise specified.



Detail C

Horizontal Inline Connection (remove only one setscrew)

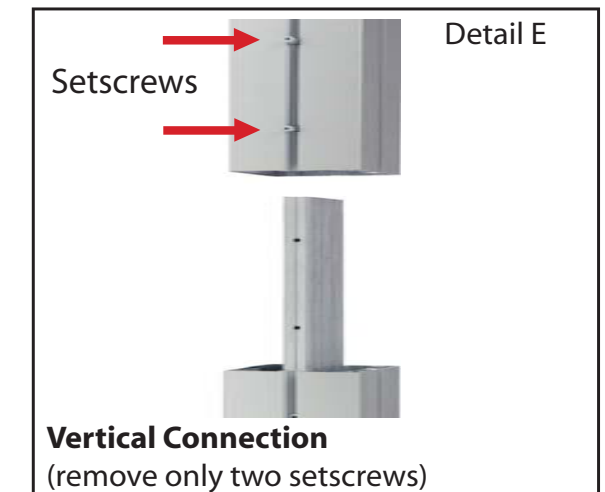
Remove only (1) setscrew when disassembling. Replace setscrew in extrusion after assembling it. Before packing, replace setscrew in extrusion to avoid losing it.



Detail D

Base Plate Connection

Attach base plate to round or square vertical extrusion using the bolt provided. Be careful not to strip the threads.



Detail E

Vertical Connection
(remove only two setscrews)

When vertical extrusions are packed in portable cases rather than crates or tubs, they must be broken down into smaller sections which then require assembly.

Remove only (2) setscrews when disassembling. Replace setscrews in extrusion after assembling it. Before packing, replace setscrews in extrusion to avoid losing them.

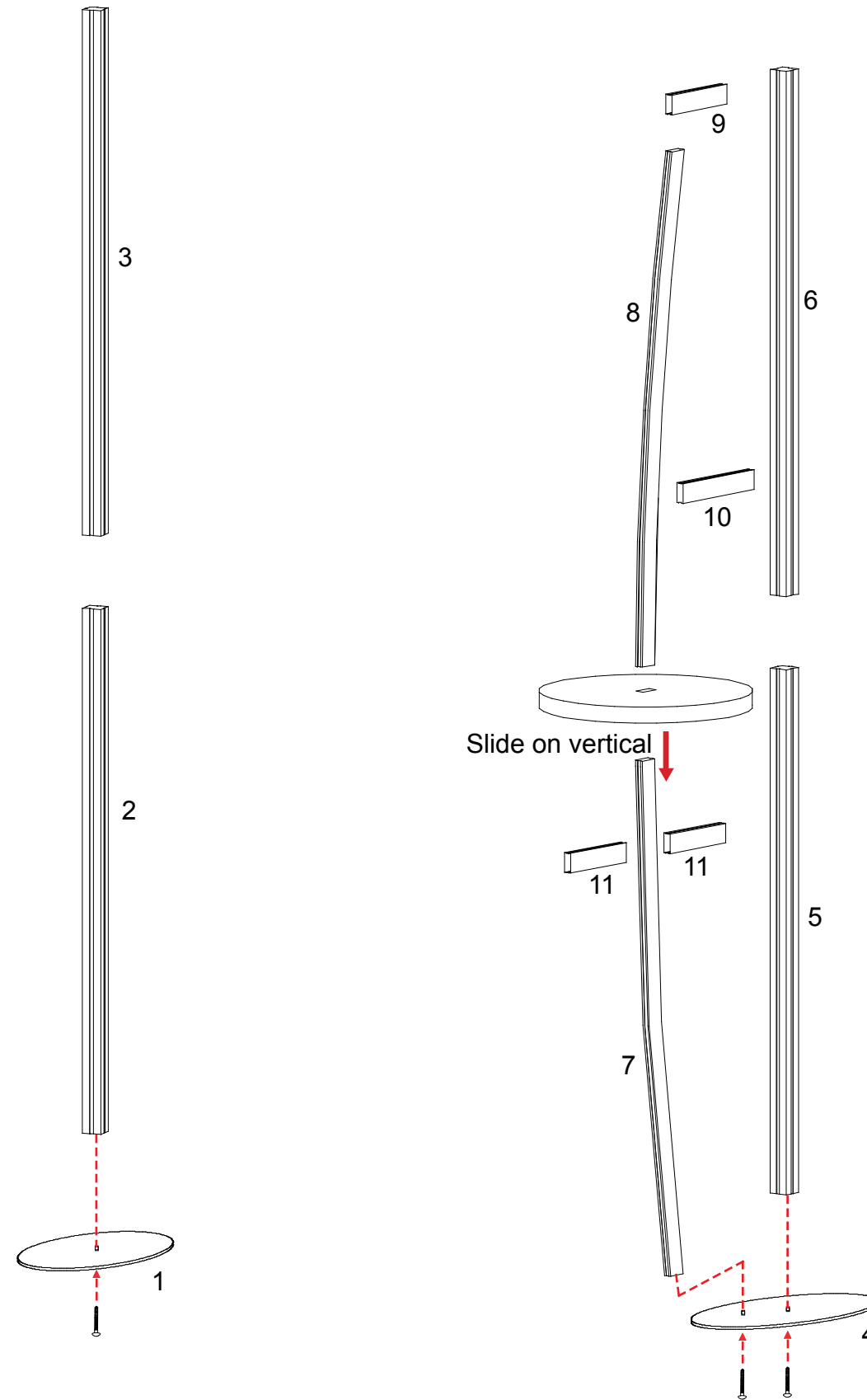


WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

Item	Qty.	Description
1	1	Base Plate
2	1	47.875" Vertical Extrusion
3	1	47.875" Vertical Extrusion
4	1	Base Plate
5	1	47.875" Vertical Extrusion
6	1	47.875" Vertical Extrusion
7	1	47.576" Curved Vertical Extrusion
8	1	47.576" Curved Vertical Extrusion
9	1	8" Horizontal Extrusion
10	1	10.375" Horizontal Extrusion
11	2	Counter Support

Steps:

- 1) Connect lower verticals [2, 5 and 7] to base plates [1 and 4].
- 2) Connect upper verticals to lower verticals [3 to 2 and 6 to 5].
- 3) Connect shelf supports [11] to curved vertical [7], then slide counter top on vertical [7] and rest atop supports.
- 4) Connect extrusion [8] to [7] and connect to vertical [6] using horizontal [10].

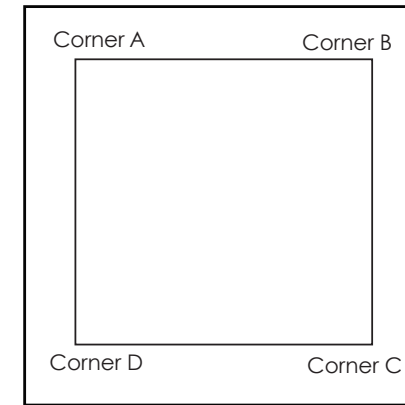


WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

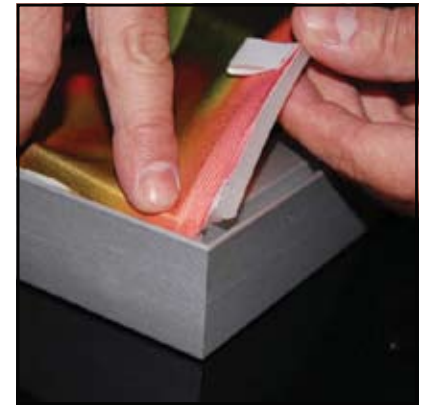
Item	Qty.	Description
12a/12b/12c	1/1/1	35.6954" w TSP Extrusion
13a/13b/13c	1/1/1	35.6954" w TSP Extrusion
14a/14b	1	29" h TSP Extrusion
15a/15b	1	29" h TSP Extrusion

- Steps:
- 1) Connect TSP pieces together [a to b to c]
 - 2) Assemble SEG frame assemblies together.
 - 3) Apply SEG graphic to assembled frame.

Graphic: To Ensure Proper Fit



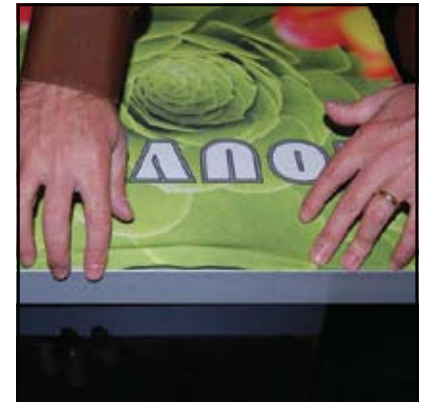
It is important to first insert graphic into each alternate corner then to the sides of the frame. If this is not done, graphic will not fit into the frame correctly.



Step 1
 Insert corner A. Turn edge of graphic so silicon welt is perpendicular to face of graphic. Insert narrow side of welt with fabric to outside into the channel. Repeat for other side of this corner.

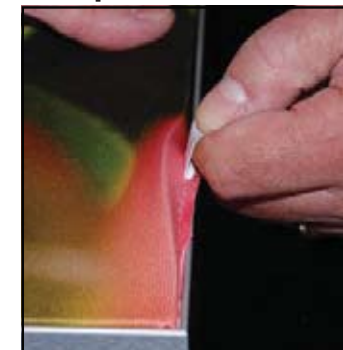


Step 2
 Repeat Step 1 for opposite corner C, then insert corner B, followed by corner D, to complete the installation of the corners.

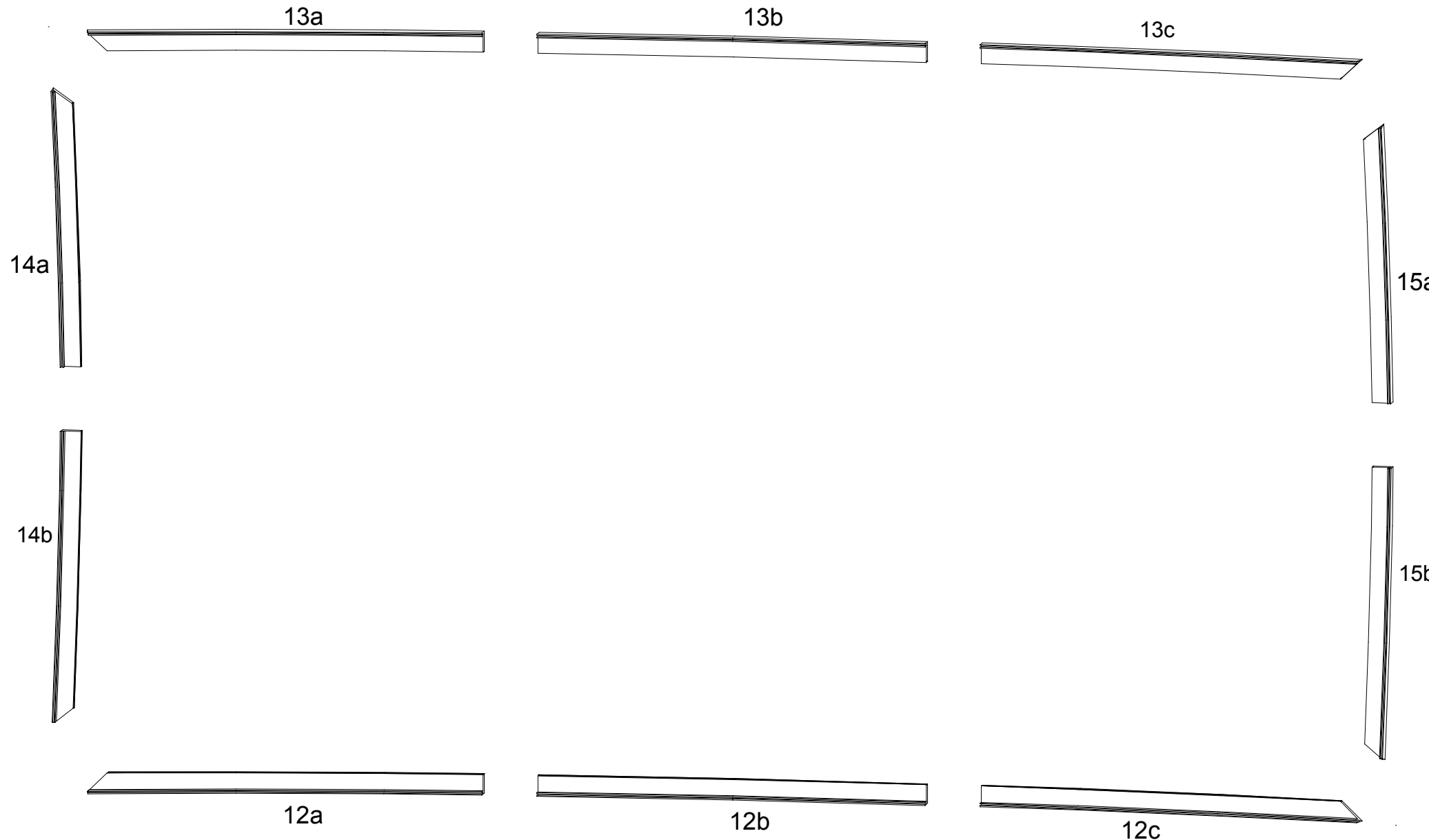


Step 3
 Once all corners are inserted, press one silicon edge into channel from corners and work toward the center. Make sure welt is fully inserted into channel. Continue until all sides are done. Smooth out edges of graphic.

Graphic Removal



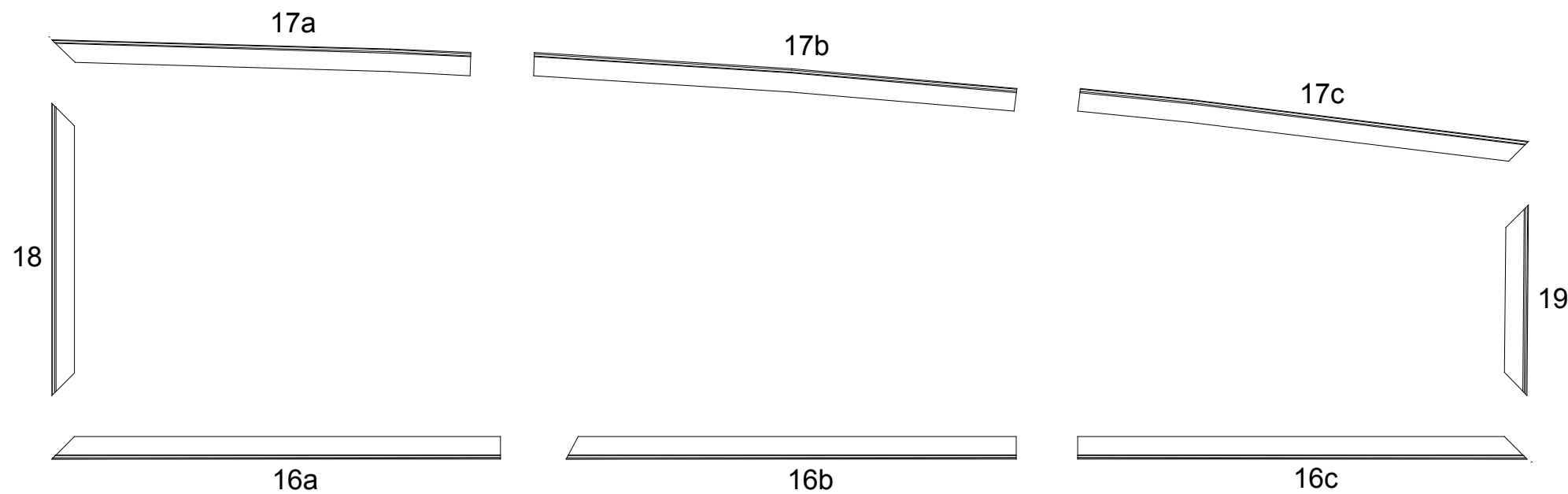
To remove the graphic from the frame, locate the fabric pull tab. Gently pull up on the tab to remove the fabric.



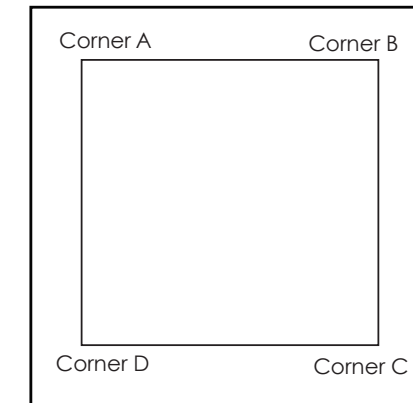
WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

Item	Qty.	Description
16a/16b/16c	1/1/1	35.6954" w TSP Extrusion
17a/17b/17c	1/1/1	35.6954" w TSP Extrusion
18	1	29" h TSP Extrusion
19	1	29" h TSP Extrusion

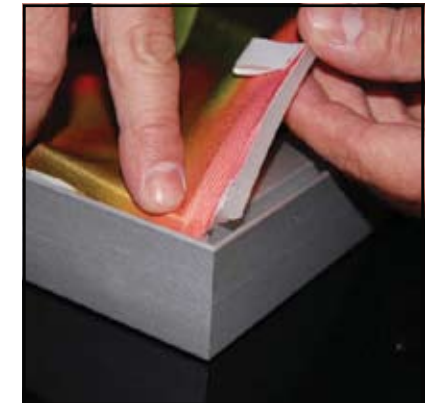
- Steps:
- 1) Connect TSP pieces together [a to b to c
 - 2) Assemble SEG frame assemblies together.
 - 3) Apply SEG graphic to assembled frame.



Graphic: To Ensure Proper Fit



It is important to first insert graphic into each alternater corner then to the sides of the frame. If this is not done, graphic will not fit into the frame correctly.



Step 1
 Insert corner A. Turn edge of graphic so silicon welt is perpendicular to face of graphic. Insert narrow side of welt with fabric to outside into the channel. Repeat for other side of this corner.

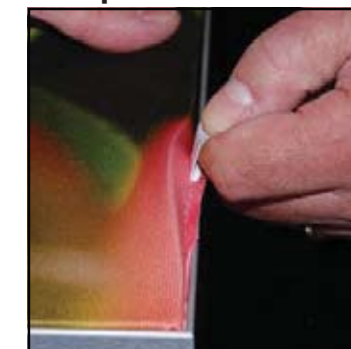


Step 2
 Repeat Step 1 for opposite corner C, then insert corner B, followed by corner corner D, to complete the installation of the corners.



Step 3
 Once all corners are inserted, press one silicon edge into channel from corners and work toward the center. Make sure welt is fully inserted into channel. Continue until all sides are done. Smooth out edges of graphic.

Graphic Removal



To remove the graphic from the frame, locate the fabric pull tab. Gently pull up on the tab to remove the fabric.



WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING



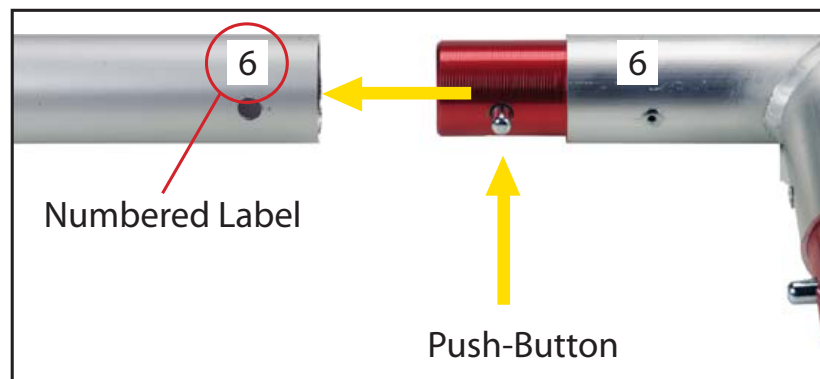
Using Your Setup Instructions

The Aero Overhead Sign Setup Instructions are created specifically for your configuration. They include an exploded view of the frame which is sequentially numbered. We encourage you to study the instructions before attempting to assemble your exhibit.

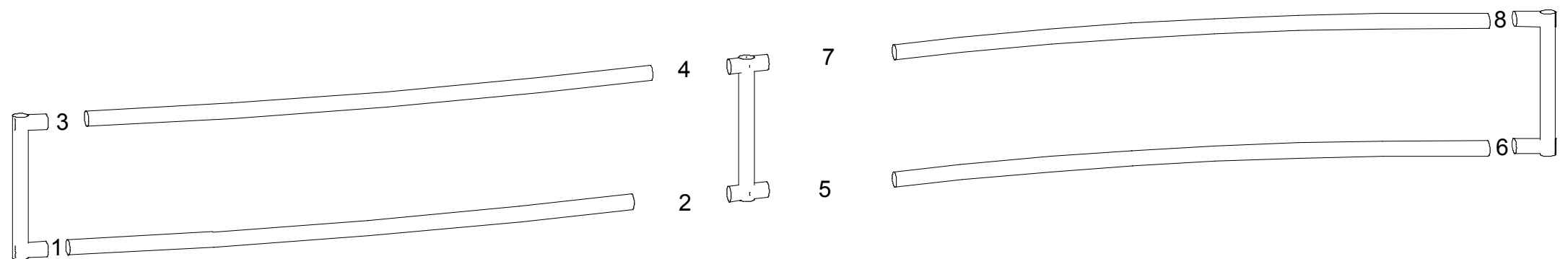
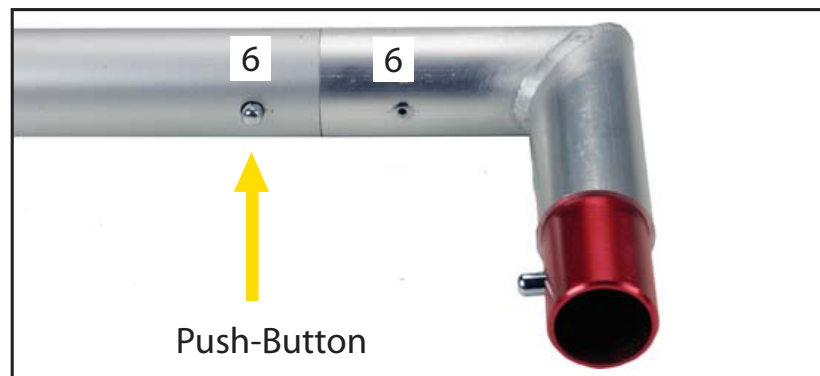
Connections are kept very simple: no tools. Everything assembles with push-button connectors and pre-connected horizontal sections.

Cleaning and Packing Your Display

- 1) Use care when cleaning aluminum extrusion or acrylic inserts. Use only non-abrasive cleaners.
- 2) Retain all packing material. It will make re-packing much easier and will reduce the likelihood of shipping damage.



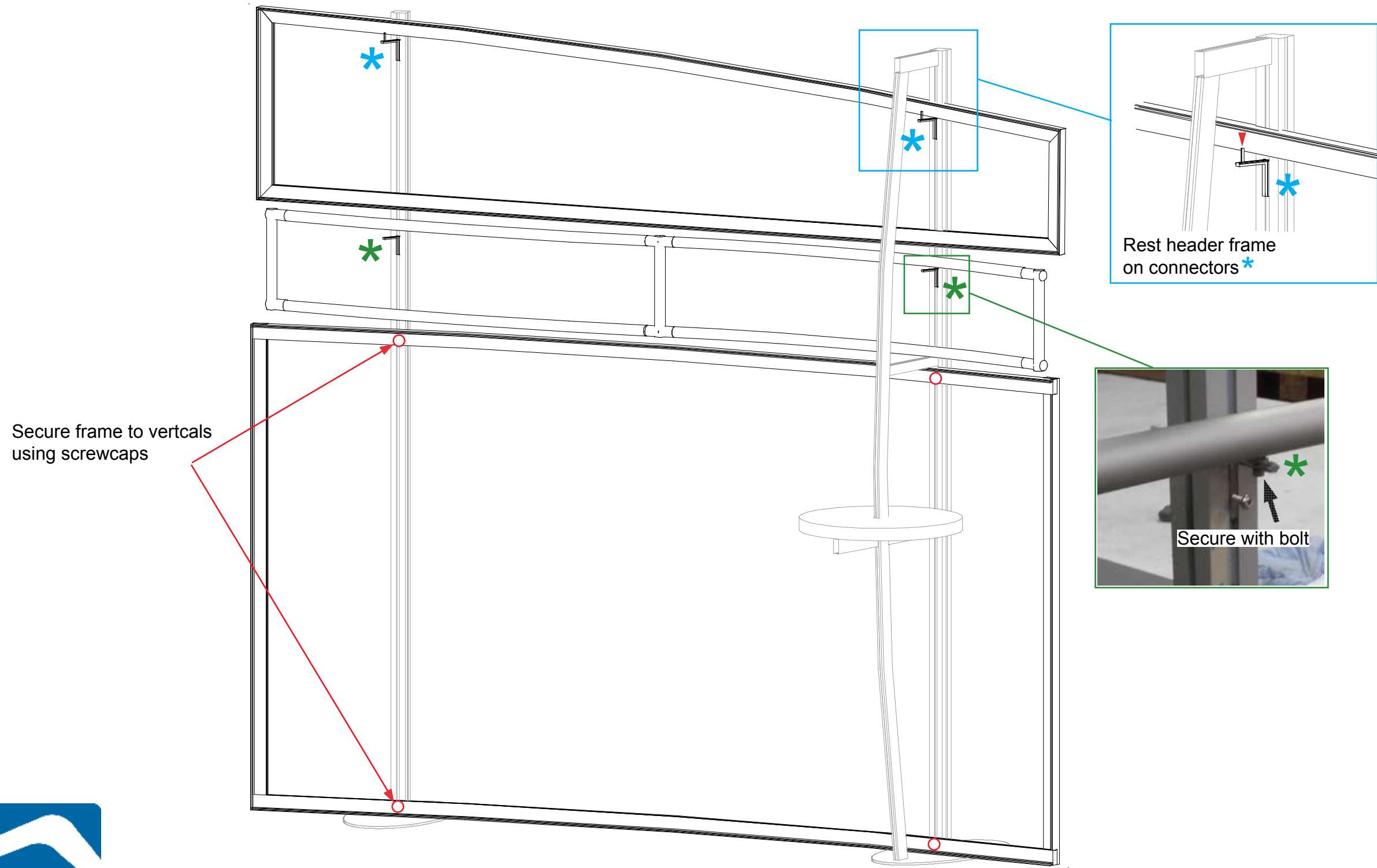
Connections are made by holding the button down and sliding the red tube into opposing tube until the connection is made. To disassemble push button and pull or twist extrusions apart.



Assemble frame together in numerical order.



WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING



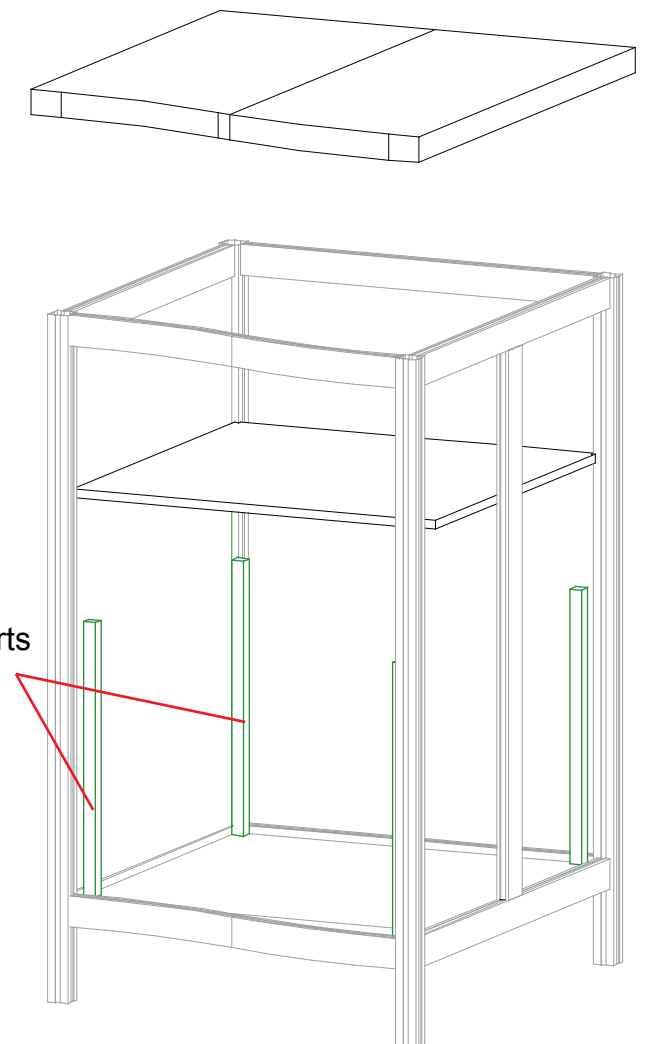
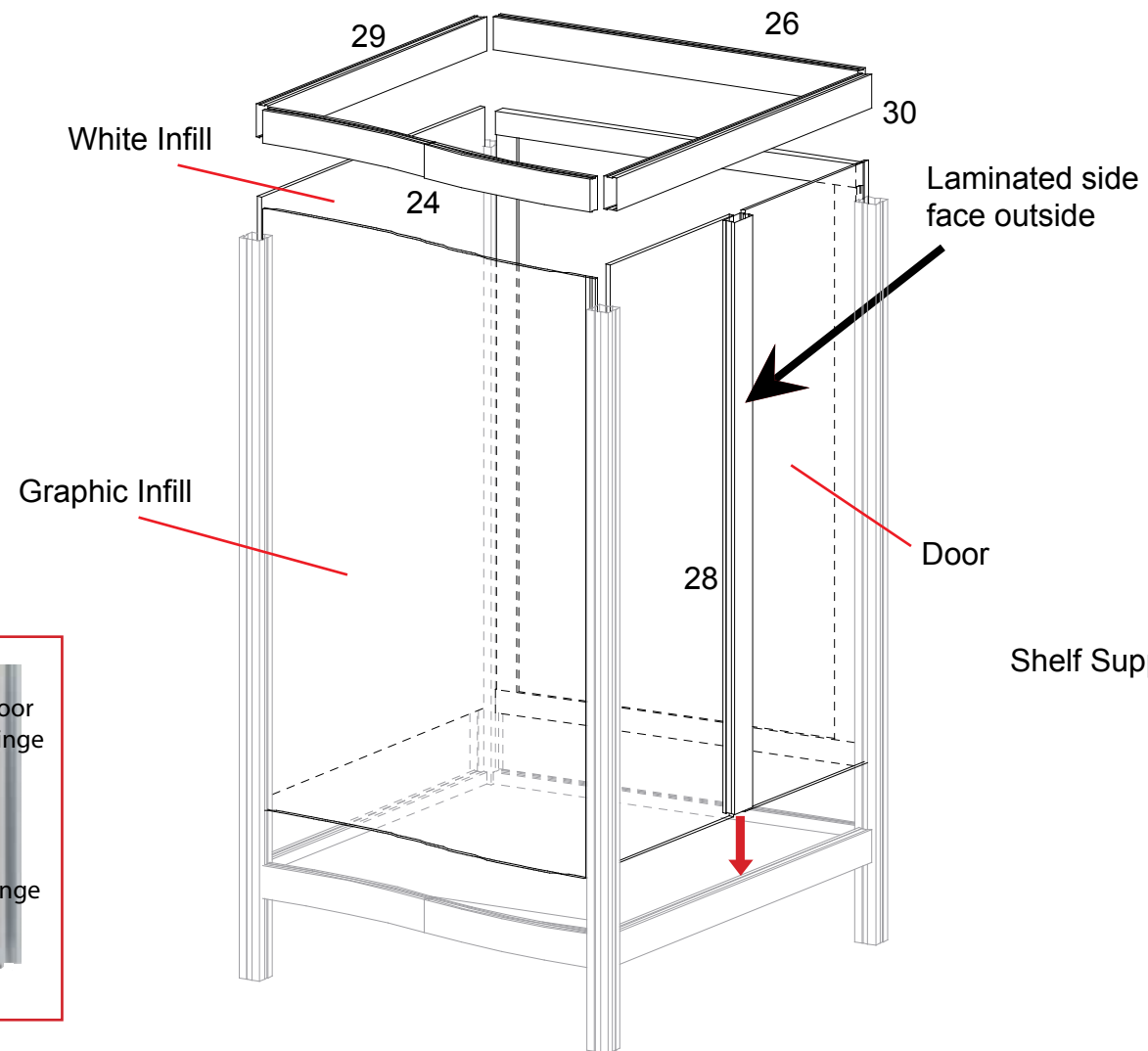
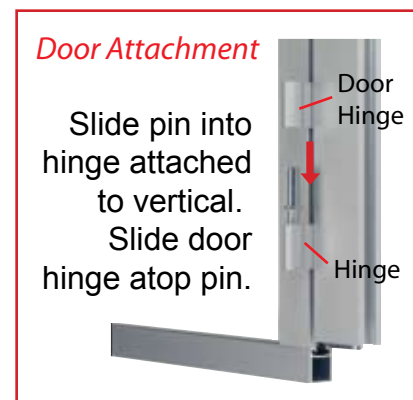
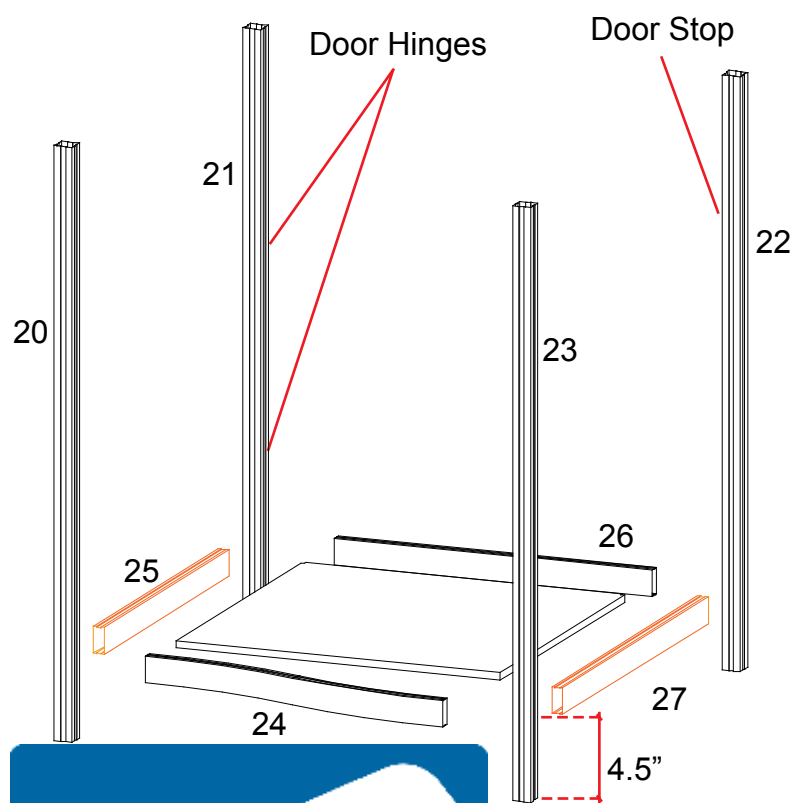
WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

Item	Qty.	Description
20	1	40"h Vertical Extrusion
21	1	40"h Vertical Extrusion w/ Hinges
22	1	40"h Vertical Extrusion w/ Stopper
23	1	40"h Vertical Extrusion
24	2	S-curved Horizontal
25	1	22"w Horizontal Extrusion
26	2	22.264"w Horizontal Extrusion
27	1	25.678"w Horizontal Extrusion
28	1	32"h Vertical Extrusion
29	1	22"w Horizontal Extrusion
30	1	25.678"w Horizontal Extrusion

Steps:

- 1) Connect lower horizontal extrusions between verticals approx at 4.5" from ground as shown.
- 2) Attach door, insert infills and attach vertical [28] where indicated.
- 3) Connect upper horizontal extrusions between verticals as shown.
- 4) Velcro shelf supports to inside of assembled pedestal atop floor.
- 5) Set internal shelf atop supports.
- 6) Set counter top on assembled pedestal.

*** Horizontals [25 and 27] have a lip for floor to rest upon.



WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING