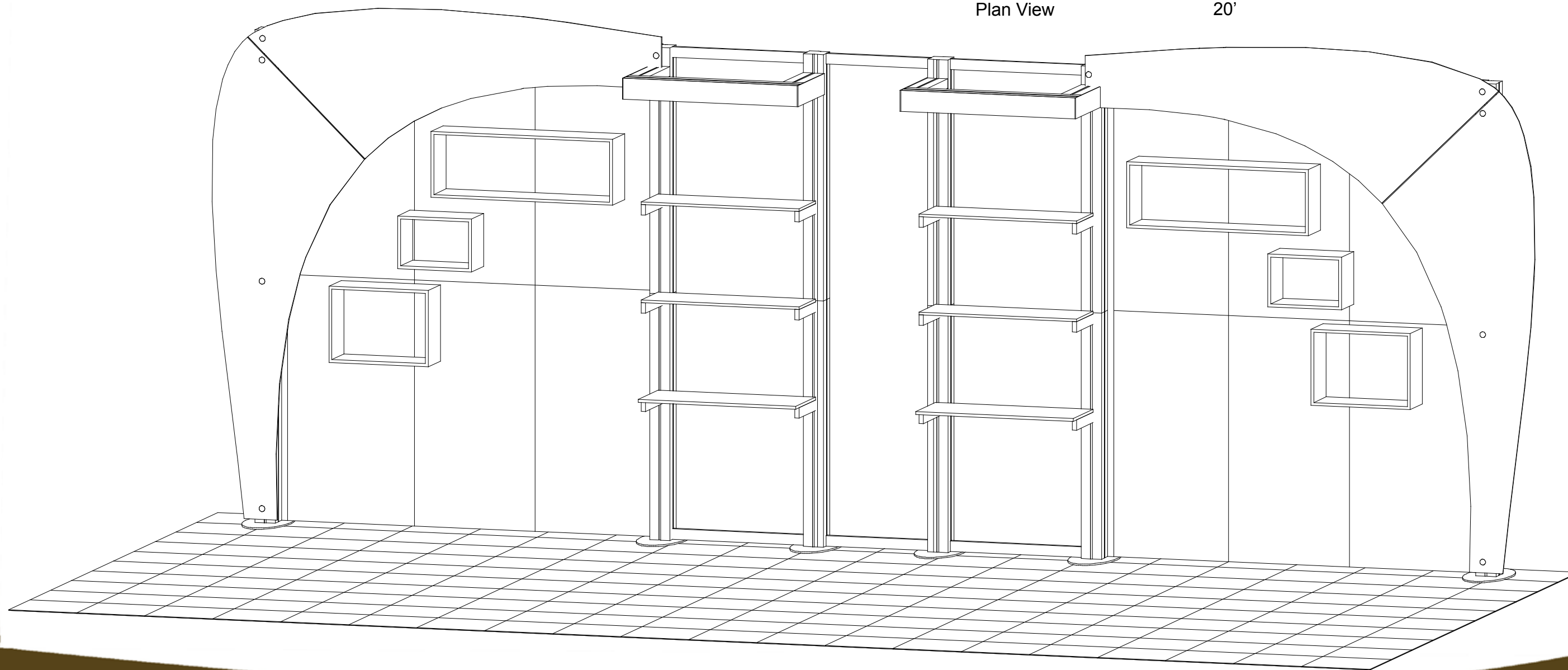


Plan View

20'

10'



General Setup Instructions

Using Your Setup Instructions

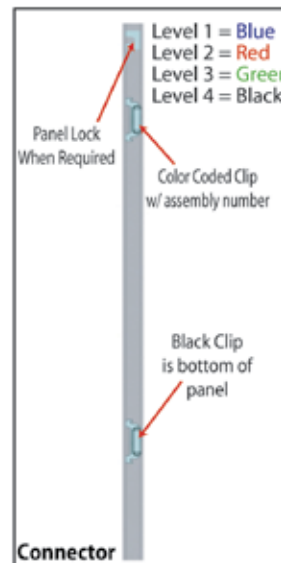
The Setup Instructions are created specifically for your configuration. They are laid out sequentially in levels, including exploded views, and a logical series of detailed steps to assemble the main structure and components. We encourage you to study the instructions **before** attempting to assemble your exhibit.

Each page reminds you to tighten the setscrews after disassembling your exhibit to prevent loss of the locks and setscrews (see below in RED). This is VERY IMPORTANT.

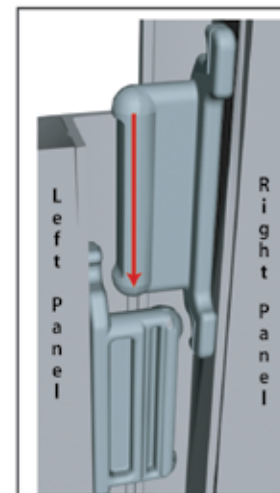
Cleaning and Packing Your Display

- 1) Use care when cleaning aluminum extrusion or Eco Glass inserts. Use only non-abrasive cleaners.
- 2) When cleaning laminate inserts, countertops, or panels use mild cleansers and a soft material such as cotton.
- 3) Keep all display components away from extreme heat and long exposure to sunlight to avoid warping and fading.
- 4) Retain all packing material. It will make re-packing much easier and will reduce the likelihood of shipping damage. Each Layer will be labeled with the packing order.

General Setup Instructions for Panel System

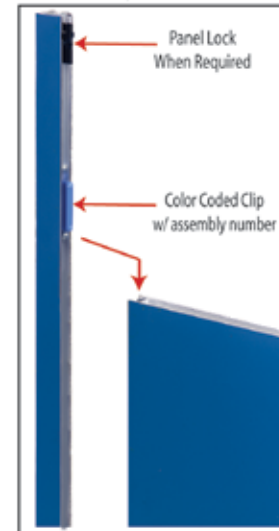


Each component has 2 clips, the lower clip is ALWAYS black. The top clip is color coded to distinguish the level. The color coded clip also contains the numbered label.



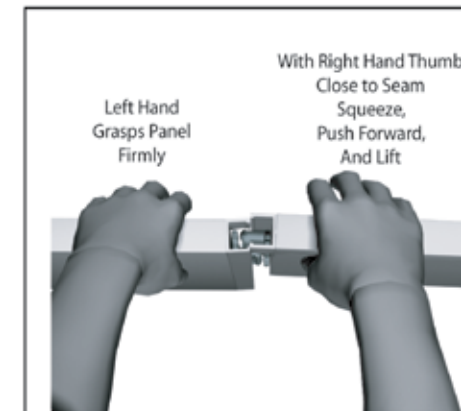
Cut Away View Of Slide Clips

Components connect together by aligning them and sliding downward connecting clips together.



Example of Connection

Configurations are assembled from left to right, usually starting with #1 and following the numbered sequence.



Top View of Panels with Locks

The first level of components contains panel locks that are located at the top of the panel for extra stability and a seamless connection. When disassembling panels, twist top connection slightly and lift right panel upward.

General Setup Instructions for Extrusion System



The Tool

Most exhibits can be assembled with the supplied Hex Key Tool. Occasionally, other tools may be needed.

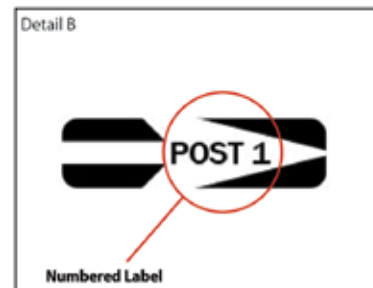


Typical Connection

Most horizontal extrusion connections have a patented expandable lock. This lock inserts into the groove of an opposing extrusion. Tightening the lock with the Hex Key Tool expands the lock and creates a strong positive connection.

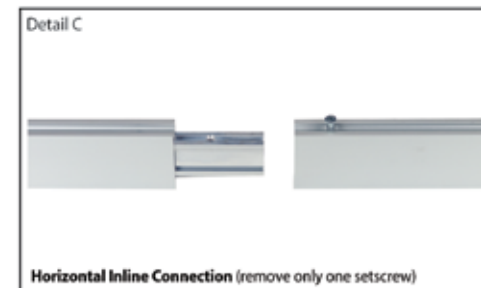


Typical Connection (cont'd)



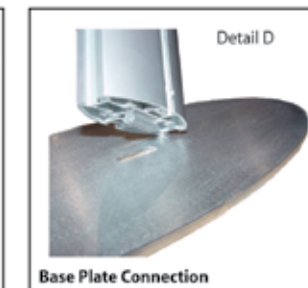
Numbered Label

Each extrusion contains a numbered label which corresponds with setup instructions. The label is located within a groove of the extrusion (when possible). With extrusion components the labels contain Black numbers unless otherwise specified.



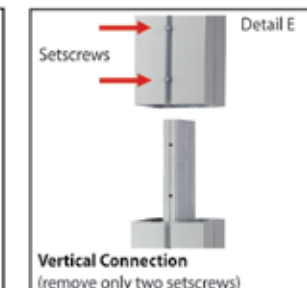
Horizontal Inline Connection (remove only one setscrew)

Remove only (1) setscrew when disassembling. Replace setscrew in extrusion after assembling it. Before packing, replace setscrew in extrusion to avoid losing it.



Base Plate Connection

Attach base plate to vertical extrusion using the lock provided. Place base plate on ground and set vertical post/lock in base plate slot. Tighten lock with Multitool.



Vertical Connection (remove only two setscrews)

When vertical extrusions are packed in portable cases rather than crates or tubs, they must be broken down into smaller sections which then require assembly.

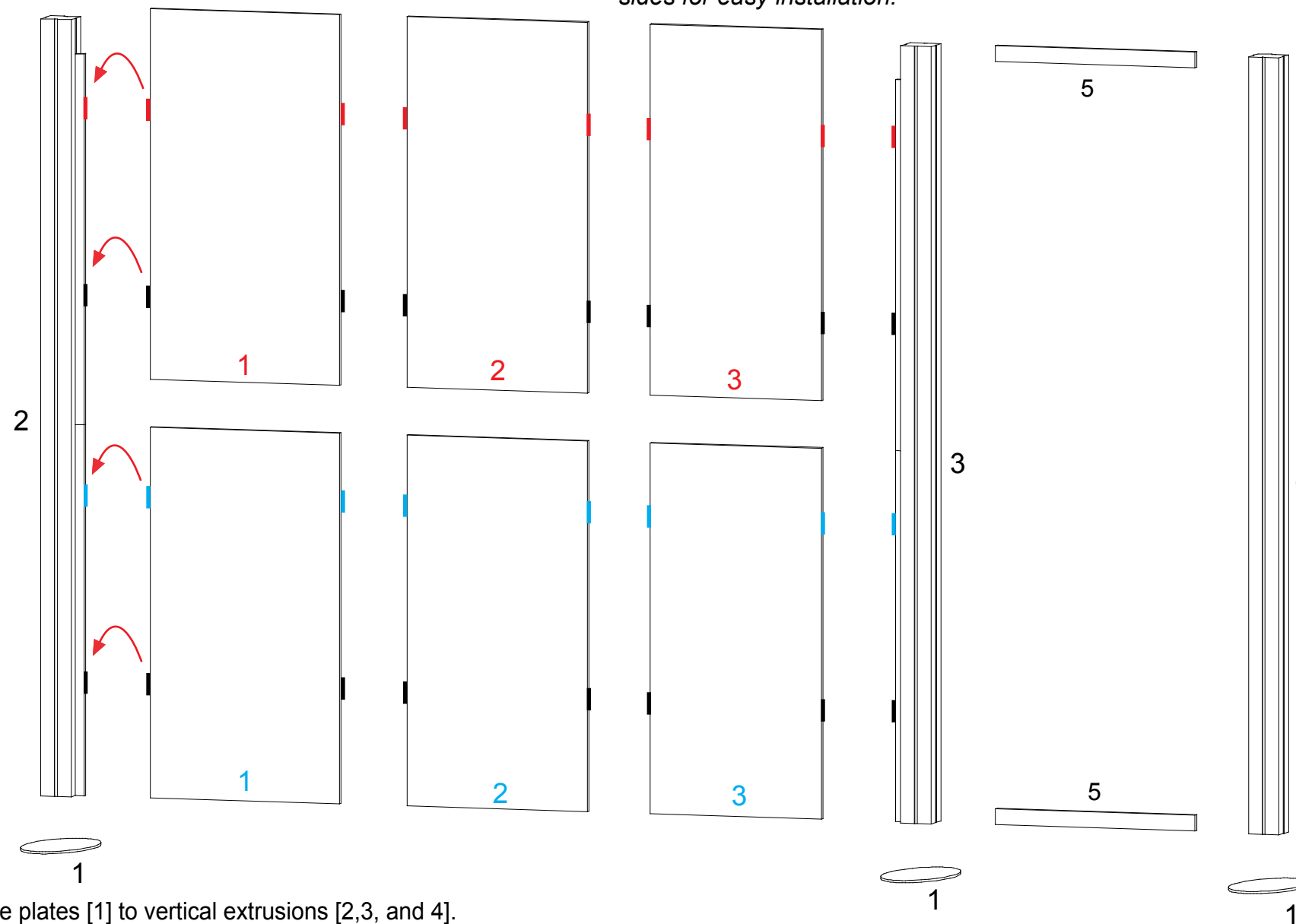
Remove only (2) setscrews when disassembling. Replace setscrews in extrusion after assembling it. Before packing, replace setscrews in extrusion to avoid losing them.

WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

PART:	QTY:	DESCRIPTION:
1	3	8 x 18 Base Plate
2	1	Q914 @ 88" h w/ Threaded Insert and (4) Pre-Installed Bolts
3	1	Q914 @ 88" h w/ Threaded Insert and (1) Pre-Installed Bolts
4	1	Q914 @ 88" h
5	2	Z45 Extrusion @ 24" w/ Locks

1	23" x 42" w Lower Flat Panel
2	23" x 42" w Lower Flat Panel
3	23" x 42" w Lower Flat Panel
1	23" x 42" w Upper Flat Panel
2	23" x 42" w Upper Flat Panel
3	23" x 42" w Upper Flat Panel

Note:
Panel #3 has notches in the sides for easy installation.

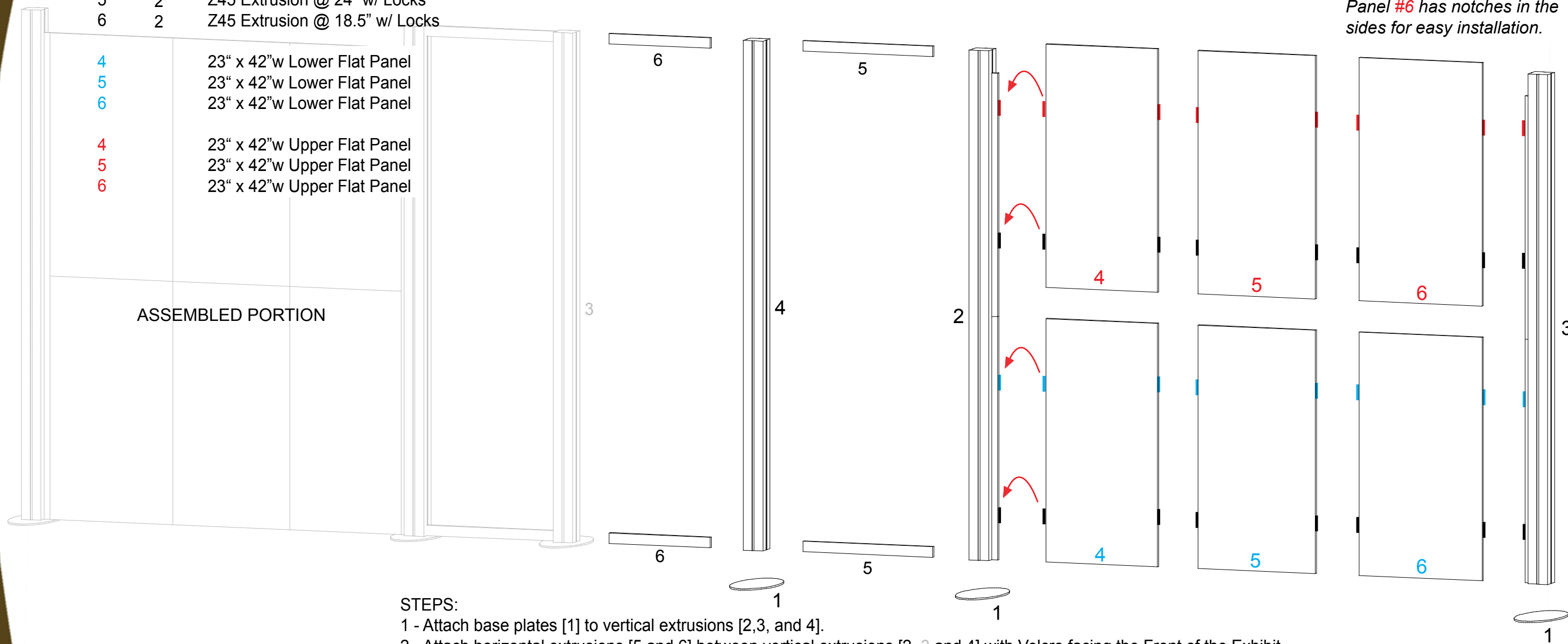


- STEPS:
- 1 - Attach base plates [1] to vertical extrusions [2,3, and 4].
 - 2 - Attach lower flat panel [1] by connecting it utilizing the clips on the vertical extrusion where indicated.
 - 3 - Continue on connecting the lower flat panels in numerical order, then repeat with the upper flat panels.
 - 4 - Attach vertical extrusion [3] to flat panels [3/3 upper and lower].
 - 5 - Attach horizontal extrusions [5] between vertical extrusions [3 and 4] with Velcro facing the Front of the Exhibit.

NOTE: Face Pre-installed Threaded Bolts to Front of exhibit

PART:	QTY:	DESCRIPTION:
1	3	8 x 18 Base Plate
2	1	Q914 @ 88"h w/ Threaded Insert and (1) Pre-Installed Bolts
3	1	Q914 @ 88"h w/ Threaded Insert and (4) Pre-Installed Bolts
4	1	Q914 @ 88"h
5	2	Z45 Extrusion @ 24" w/ Locks
6	2	Z45 Extrusion @ 18.5" w/ Locks

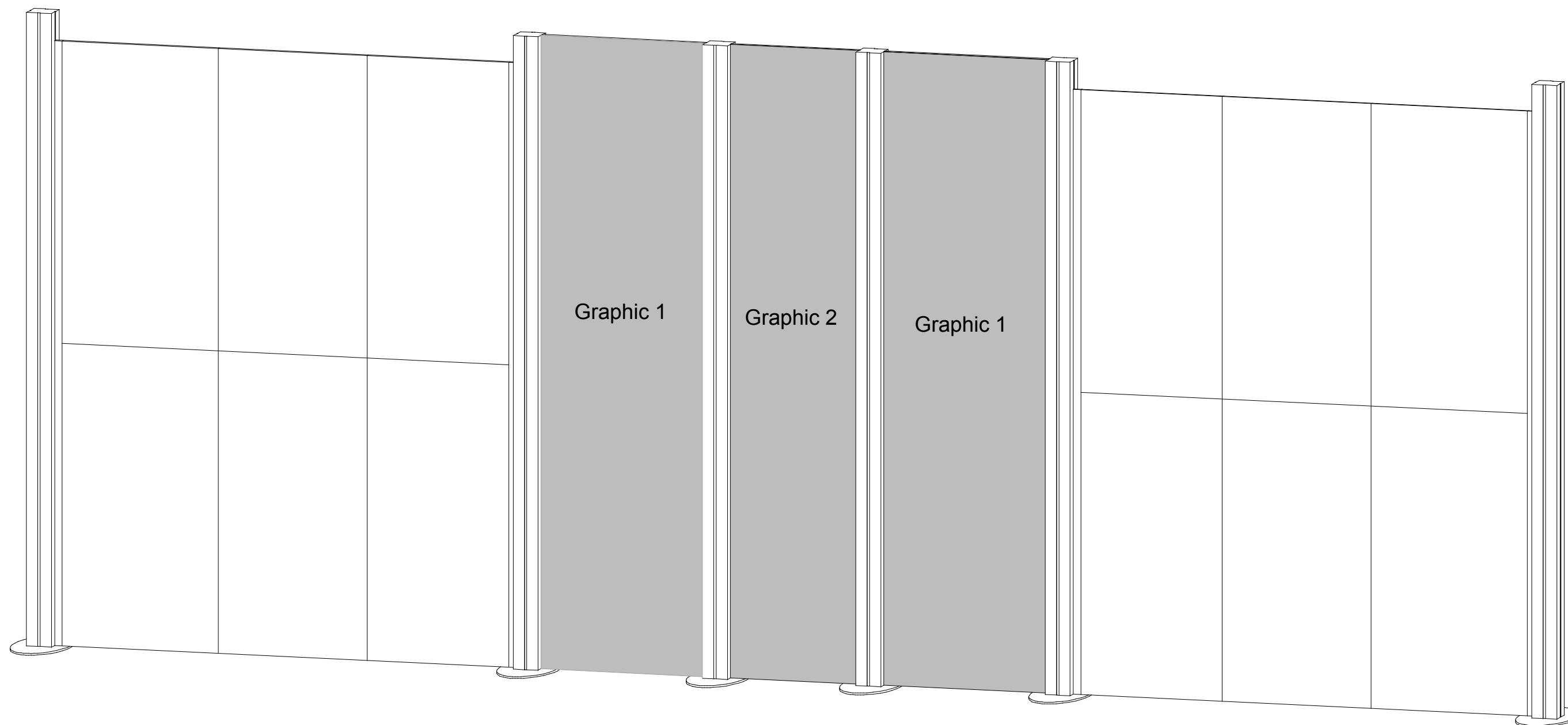
Note:
Panel #6 has notches in the sides for easy installation.



- STEPS:**
- 1 - Attach base plates [1] to vertical extrusions [2,3, and 4].
 - 2 - Attach horizontal extrusions [5 and 6] between vertical extrusions [2, 3 and 4] with Velcro facing the Front of the Exhibit.
 - 3 - Attach lower flat panel [4] by connecting it utilizing the clips on the vertical extrusions where indicated.
 - 4 - Continue on connecting the lower flat panels in numerical order, then repeat with the upper flat panels.
 - 5 - Attach vertical extrusion [3] to flat panels [6/6 upper and lower].

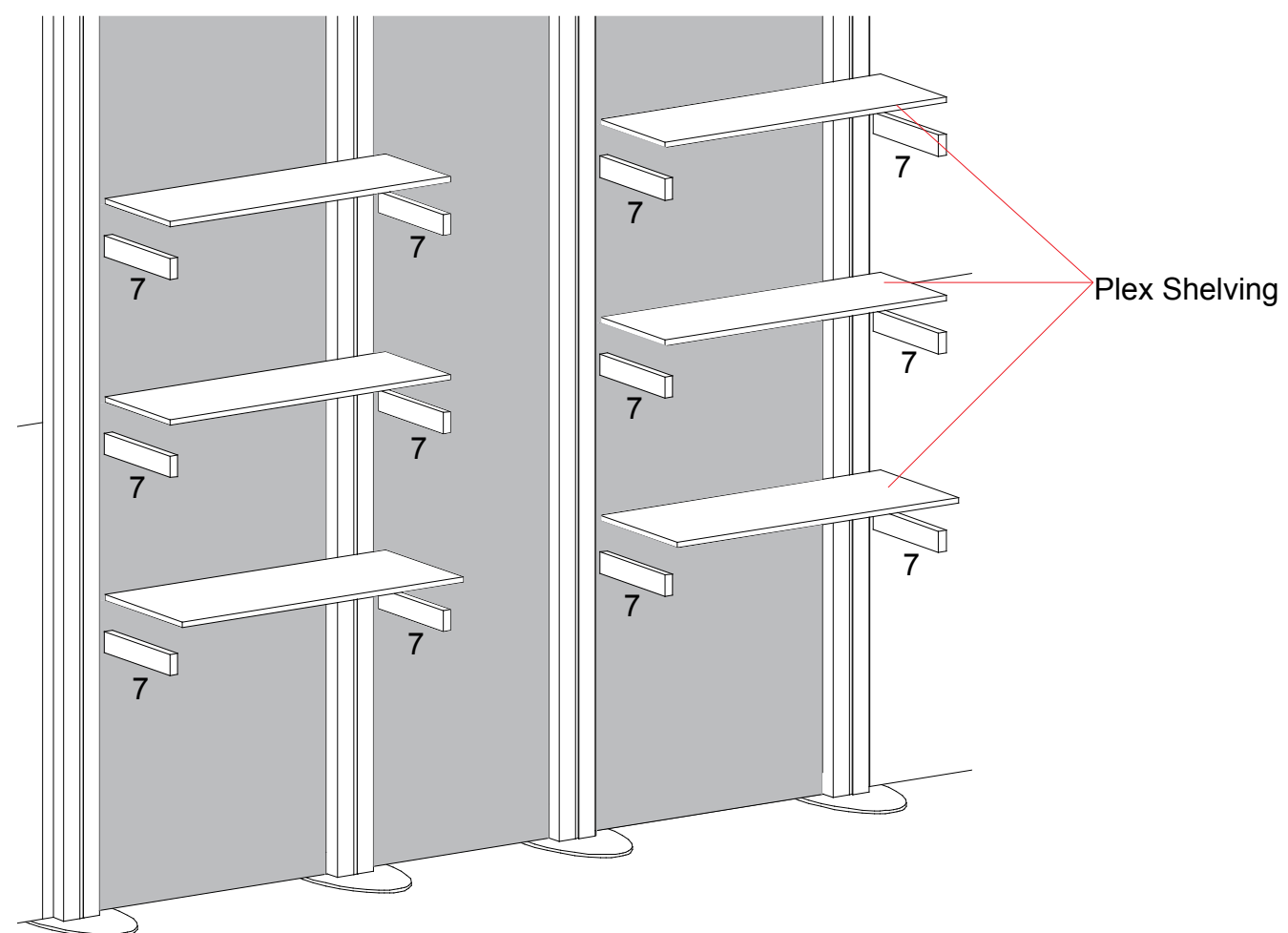
NOTE: Face Pre-installed Threaded Bolts to Front of exhibit

PART:	QTY:	DESCRIPTION:
Graphic 1	2	24"w x 87.75"h Fabric Graphic w/ 1/2" Loop Velcro on Backside Top and Bottom Edge of Graphics
Graphic 2	1	18.5"w x 87.75"h Fabric Graphic w/ 1/2" Loop Velcro on Backside Top and Bottom Edge of Graphics



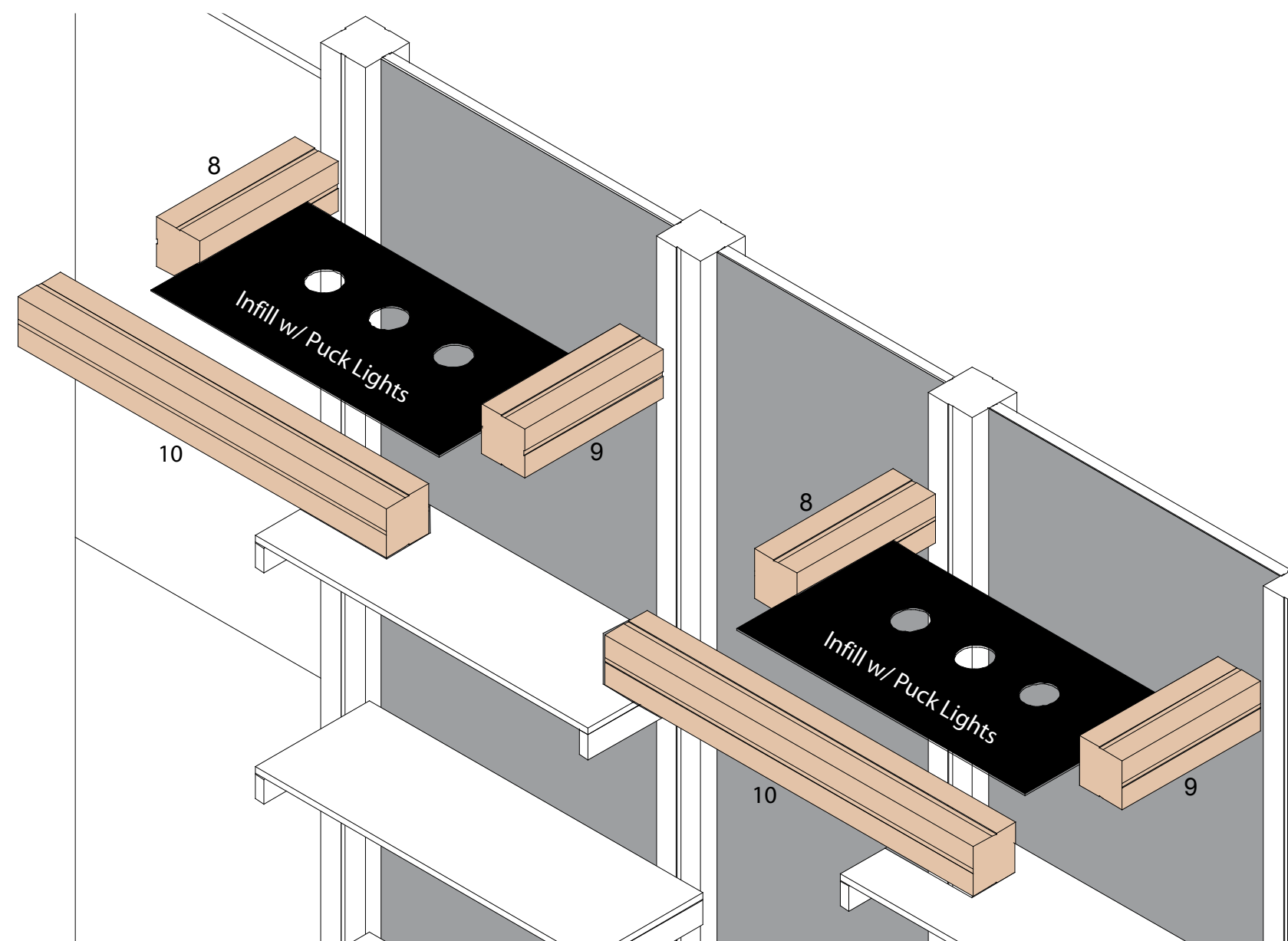
STEPS:
1 - Place Each Graphic with Velcro on Front side of Extrusion.

PART:	QTY:	DESCRIPTION:
7	12	ZB15 Extrusion @ 12" w/ Lock

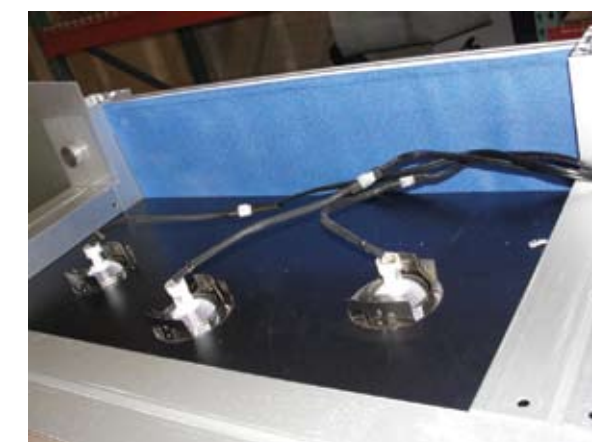
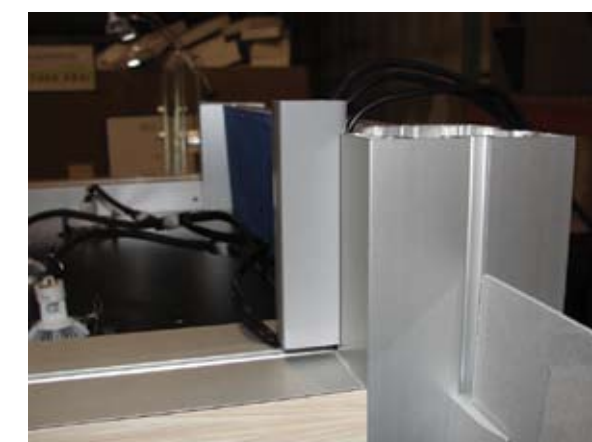
**STEPS:**

- 1 - Attach extrusions [7] to backwall at desired locations.
- 2 - Place plex shelves atop extrusions [7] as shown above.

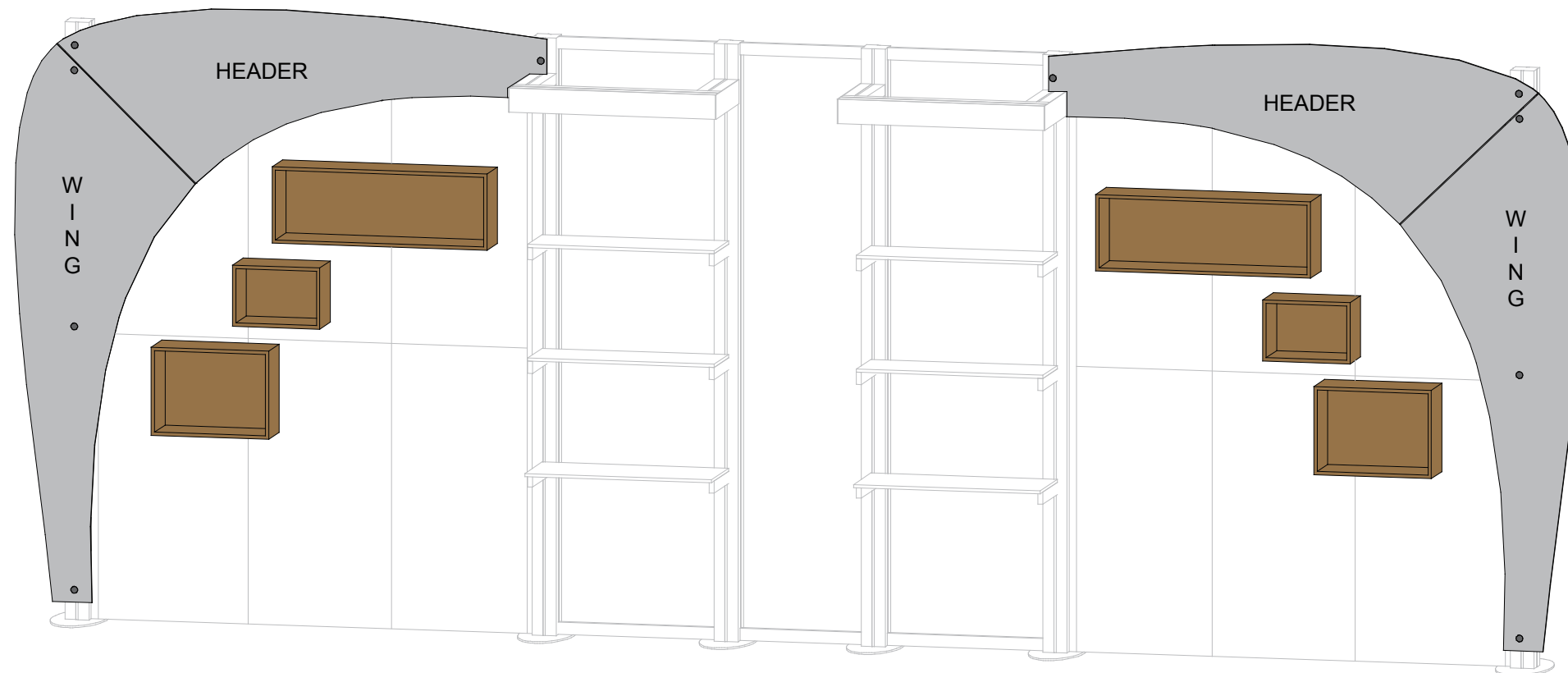
PART:	QTY:	DESCRIPTION:
8	2	Q914 @ 11.375" w/ Laminate Finish and Locks
9	2	Q914 @ 11.375" w/ Laminate Finish and Locks
10	2	Q914 @ 30.665" w/ Laminate Finish and Caps

**STEPS:**

- 1 - Attach extrusions [8 and 9] to backwall at 4" down from top of vertical, refer to Arrows on post for guides.
- 2 - Install 3 puck lights into Infill, make wire connections in Infill.
- 3 - Slide Infill into side grooves of extrusions [8 and 9].
- 4 - Attach extrusion [9] to extrusions [8 and 9] as shown making sure infill sits into the groove.

*Light Attachment*

PART:	QTY:	DESCRIPTION:
Wing	2	Custom Cut 1/2" Substrate
Header	2	Custom Cut 1/2" Substrate



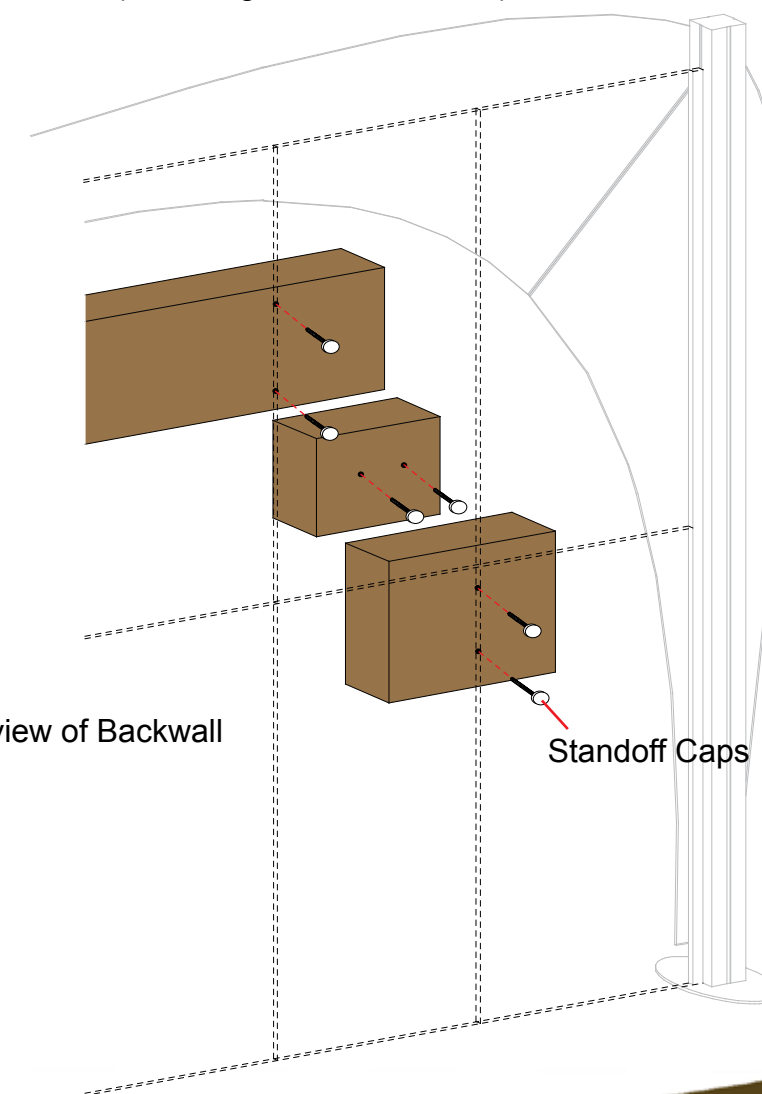
Light Detail
(Attach lights where desired)

STEPS:

- 1 - Attach the wing and header panels using the standoff caps as shown in detail photo.
- 2 - Attach laminated boxes to backwall using stnadoff caps, while holding the boxes on the front side have someone insert cap into nutsert on box and secure.



Wing/Standoff Cap



Backside view of Backwall

Standoff Caps

