

WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

visionary™ IDESIGNS

Using Your Setup Instructions

The Visionary Designs Setup Instructions are created specifically for your configuration. They are laid out sequentially, including an exploded view of the entire display, and then a logical series of detailed steps to assemble the main structure and components. We encourage you to study the instructions **before** attempting to assemble your exhibit.

Each page reminds you to tighten the setscrews after disassembling your exhibit to prevent loss of the locks and setscrews (see below in RED). This is **VERY IMPORTANT**.

Cleaning and Packing Your Display

- 1) Use care when cleaning aluminum extrusion or acrylic inserts. Use only non-abrasive cleaners.
- 2) When cleaning laminate inserts or countertops, use mild cleansers and a soft material such as cotton.
- 3) Keep all display components away from extreme heat and long exposure to sunlight to avoid warping and fading.
- 4) Retain all packing material. It will make re-packing much easier and will reduce the likelihood of shipping damage.



The Tool

Most Visionary Designs exhibits can be assembled with the supplied Hex Key Tool. Occasionally, a flat head screwdriver may be required.



Typical Connection

Most horizontal extrusion connections have a patented expandable lock. This lock inserts into the groove of an opposing extrusion. Tightening the lock with the Hex Key Tool expands the lock and creates a strong positive connection.



Typical Connection (cont'd)



Detail B

Numbered Label

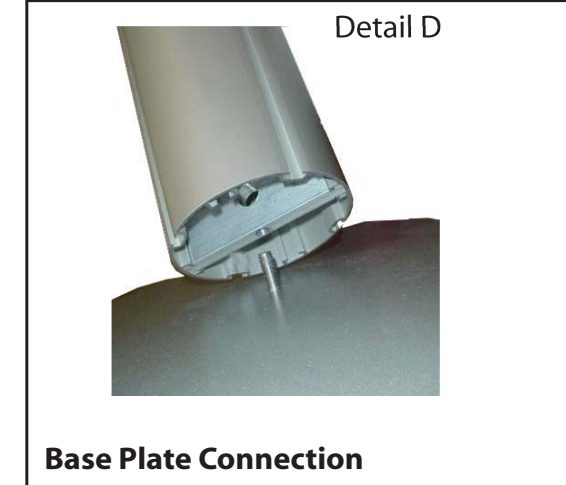
Each extrusion contains a numbered label which corresponds with setup instructions. The label is located within a groove of the extrusion (when possible). With Visionary Designs the labels contain Black numbers unless otherwise specified.



Detail C

Horizontal Inline Connection (remove only one setscrew)

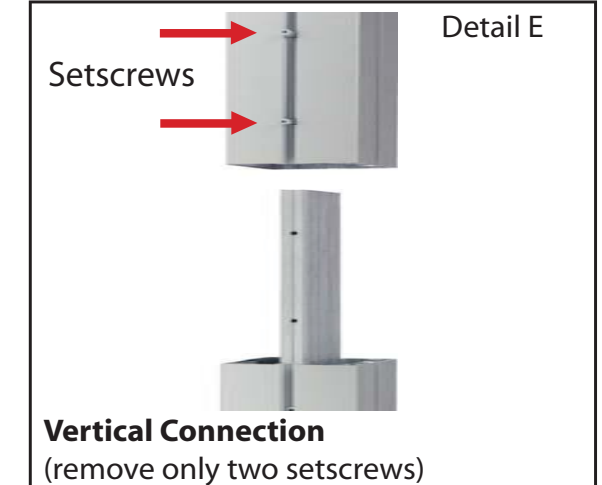
Remove only (1) setscrew when disassembling. Replace setscrew in extrusion after assembling it. Before packing, replace setscrew in extrusion to avoid losing it.



Detail D

Base Plate Connection

Attach base plate to round or square vertical extrusion using the bolt provided. Be careful not to strip the threads.



Detail E

Vertical Connection
(remove only two setscrews)

When vertical extrusions are packed in portable cases rather than crates or tubs, they must be broken down into smaller sections which then require assembly.

Remove only (2) setscrews when disassembling. Replace setscrews in extrusion after assembling it. Before packing, replace setscrews in extrusion to avoid losing them.

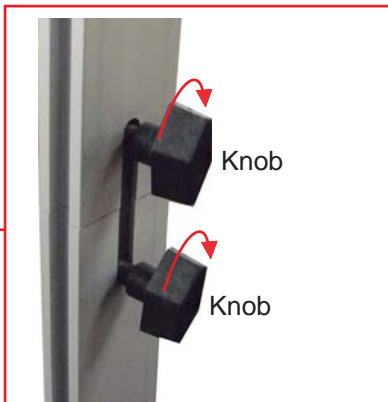
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Item	Qty.	Description
1	2	Base Plate
2	1	42" h Lower Square Vertical Extrusion w/ A10 Clamps Attached
3	1	42" h Upper Square Vertical Extrusion w/ A10 Clamps Attached
2a	1	42" h Lower Square Vertical Extrusion w/ A10 Clamps Attached
3a	1	42" h Upper Square Vertical Extrusion w/ A10 Clamps Attached
4a/4b	1/1	45" w Horizontal Extrusion
5a/5b	1/1	45" w Horizontal Extrusion
6/6a	1/1	2.5" h Angle-Cut Vertical

Steps:

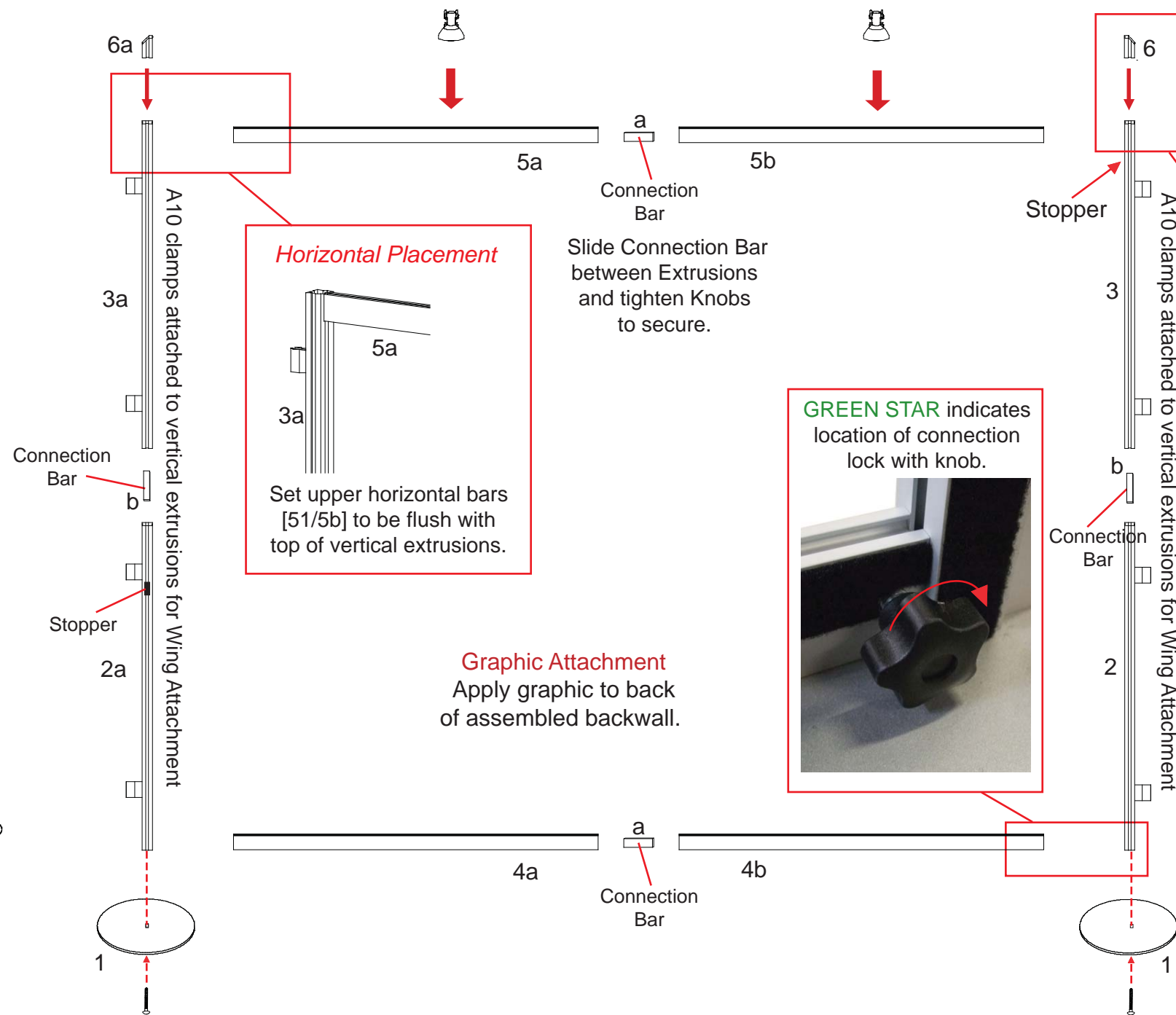
- 1) Attach vertical extrusions [2] to base plates [1].
- 2) Attach upper vertical extrusions [3 and 3a] to lower extrusions [2 and 2a] using connection bar [b].
- 3) Connect horizontal extrusions [4a to 4b and 5a to 5b] together using connection bars [a].
- 4) Attach horizontal assemblies [4a/4b and 5a/5b] between vertical assemblies as shown.
- 5) Attach angle-cut verticals to top of assembled backwall where indicated.
- 6) Apply graphic to back of assembled backwall.
- 7) Attach light to top of assembled backwall.

STAR indicates location of knobs on BACKSIDE of unit.

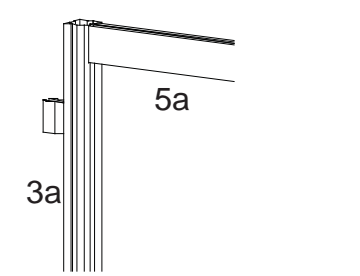


Turn Knob Clockwise to Tighten Lock

Do not over tighten Knobs.



Horizontal Placement



Set upper horizontal bars [5a/5b] to be flush with top of vertical extrusions.

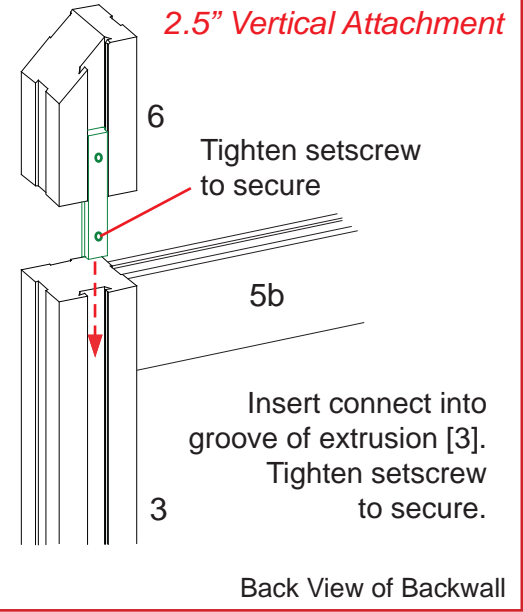
Slide Connection Bar between Extrusions and tighten Knobs to secure.

GREEN STAR indicates location of connection lock with knob.



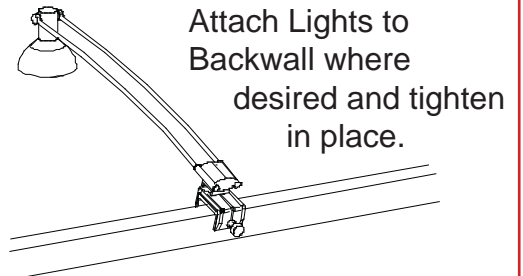
Graphic Attachment
Apply graphic to back of assembled backwall.

2.5" Vertical Attachment



Back View of Backwall

Light Connection



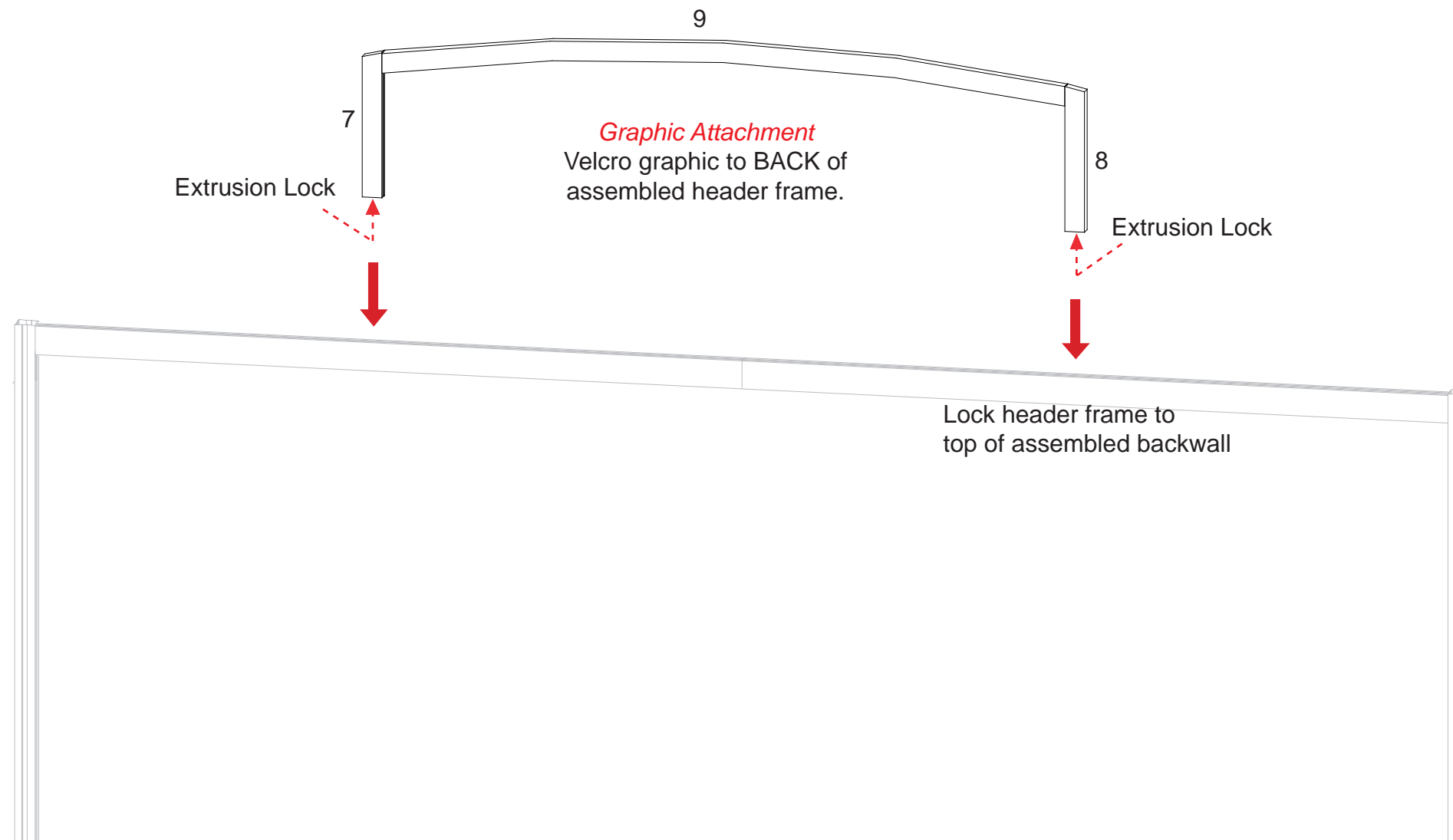
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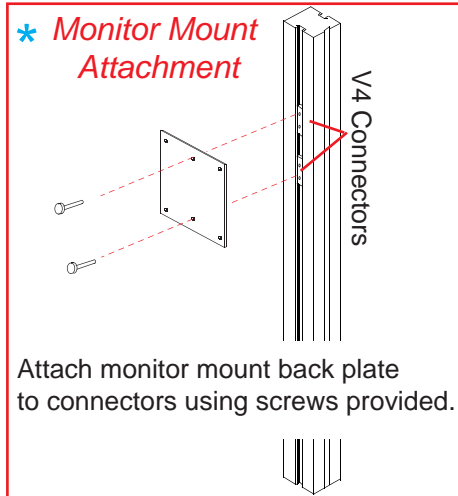
Item	Qty.	Description
7	1	9.2856" h Vertical extrusion
8	1	9.2856" h Vertical extrusion
9	1	43.66" w Curved Horizontal Extrusion

- Steps:
- 1) Connect curved horizontal extrusion [9] between vertical extrusions [7 and 8].
 - 2) Attach assembled header to top of assembled backwall as shown.

****NOTE: Header must stay assembled when shipping**



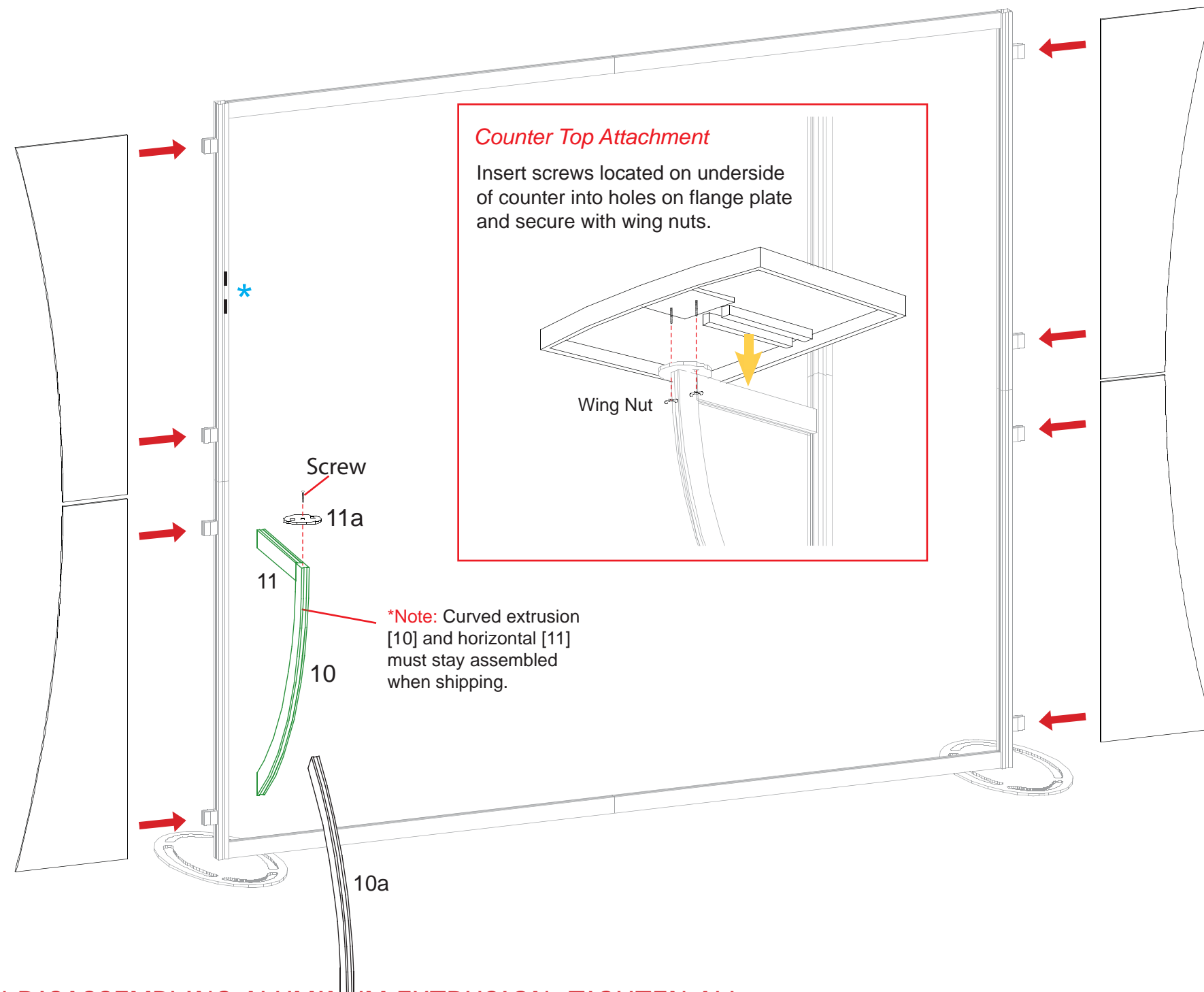
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Item	Qty.	Description
10	1	30.2" Curved Extrusion
10a	1	Leg Support
11	1	12.184"w Horizontal Extrusion
11a	1	Flange Plate

Steps:

- 1) Attach shelf support assembly [10/11] to backwall where indicated.
- 2) Connect leg support [10a] to shelf supports [10/11] as shown.
- 3) Attach flange plate [11a] to top of curved extrusion [10] as shown.
- 4) Attach counter atop support, see counter top attachment detail.
- 5) Repeat steps for additional counter.
- 6) Attach wings to clamps as shown.



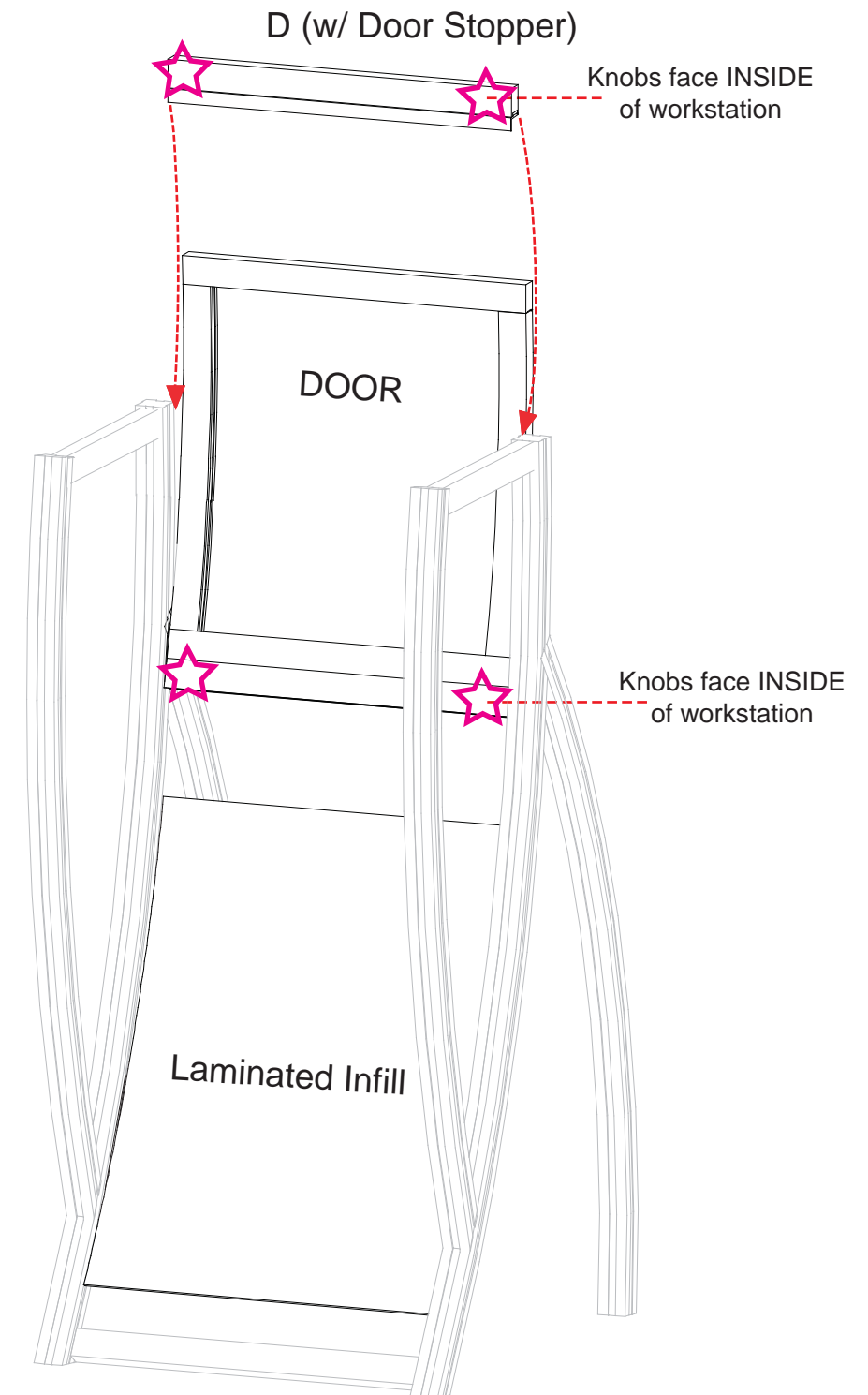
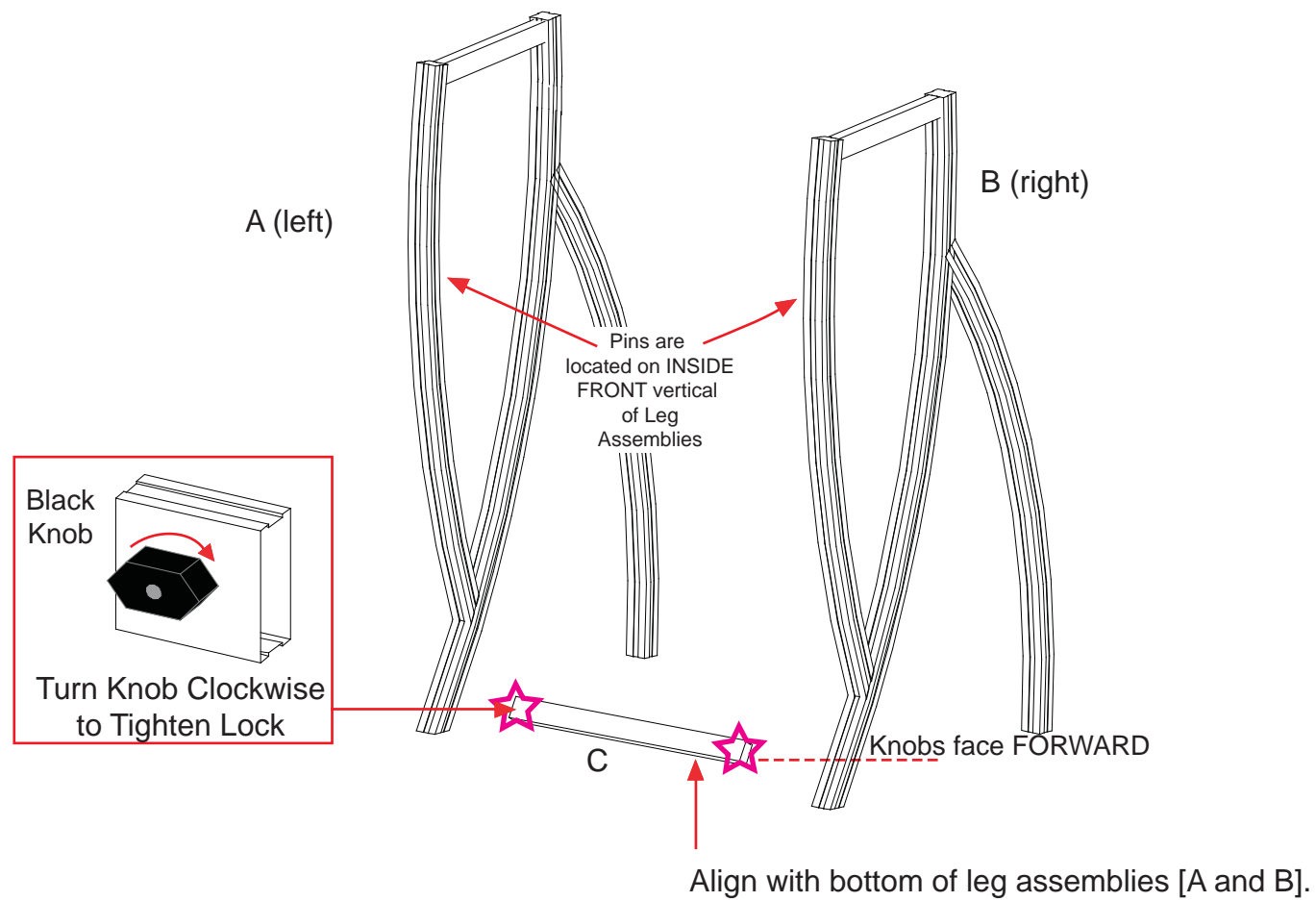
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Part Number	Description
A	Left Leg Assembly
B	Right Leg Assembly
C	Horizontal Extrusion
D	Horizontal Extrusion w/ Door Stopper

Step 1:

- A) Connect lower horizontal extrusion [C] between bottom of leg assemblies [A and B] as shown.
- B) Insert Laminated infill into grooves of leg assemblies [A and B].
- C) Attach extrusion door between leg assemblies [A and B] and atop laminated infill.
- D) Attach upper horizontal extrusion w/ door stopper [D] between leg assemblies [A and B], and set flush with top of legs [A and B].

NOTE: Make sure the lock is flush with extrusion before tightening. If lock will not fully engage, gently rock lock and extrusion back and forth while turning knob until lock fully opens.



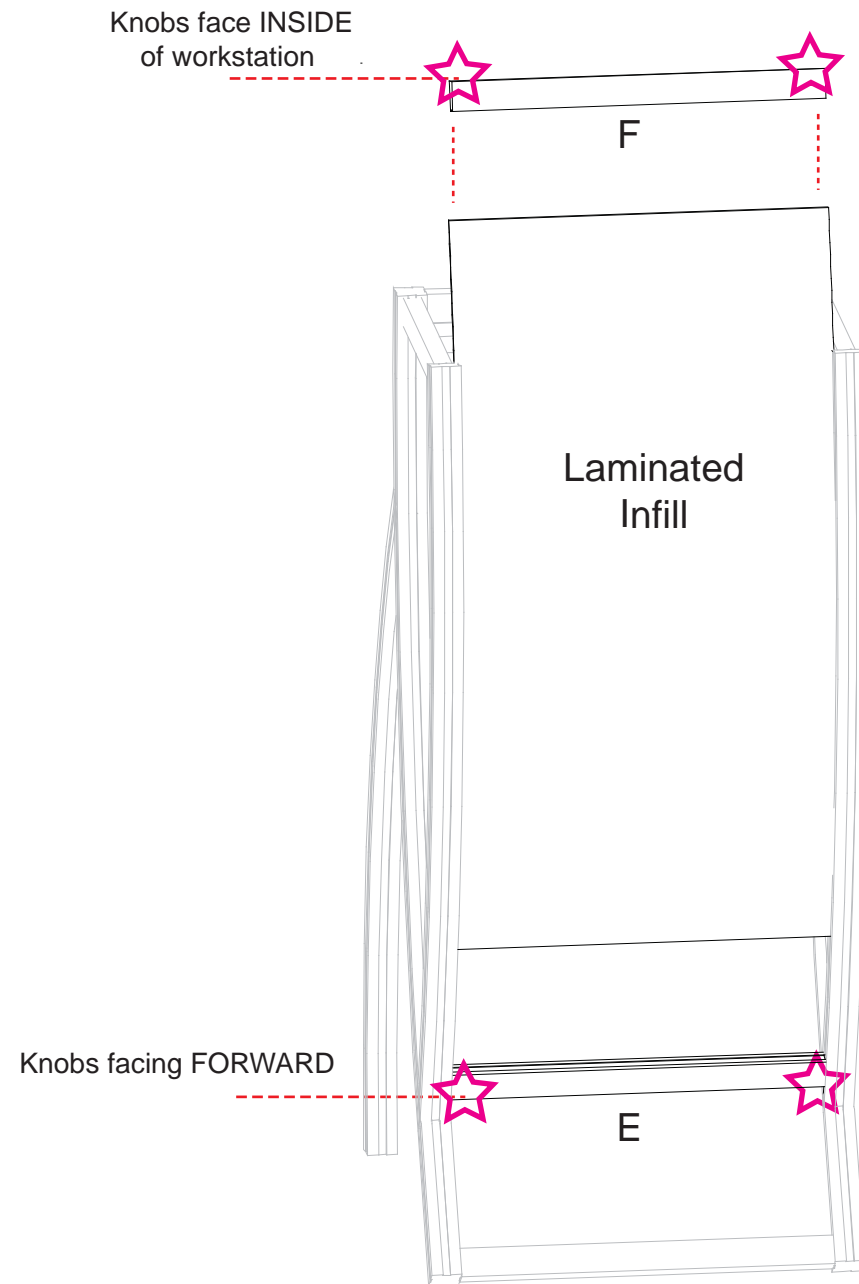
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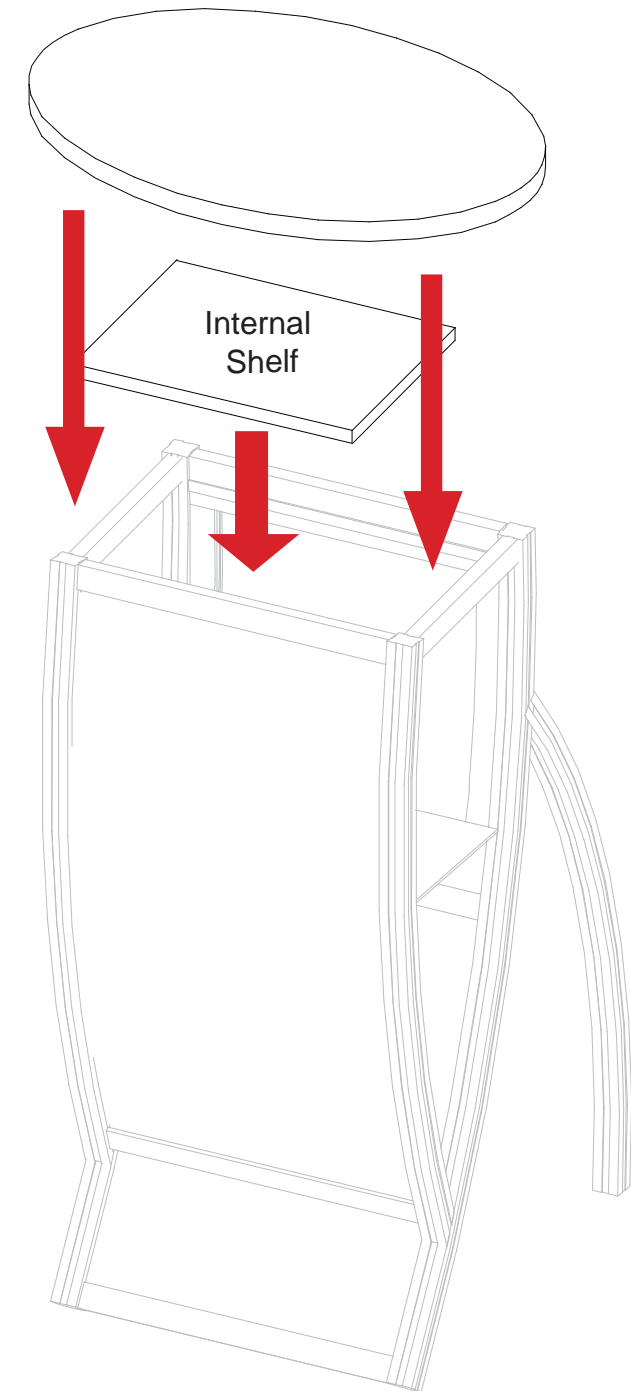
Part Number	Description
E	Horizontal Extrusion
F	Horizontal Extrusion

Step 2:

- A) Attach horizontal extrusion [E] between vertical leg assemblies [A and B] as shown below.
- B) Insert Laminated infill into grooves of vertical leg assemblies [A and B].
- C) Attach upper horizontal extrusion [F] between vertical leg assemblies [A and B] atop infill.
- D) Place internal shelf into assembled pedestal atop pins..
- E) Set Counter atop assembled pedestal and secure with Velcro straps attached to underside of top.

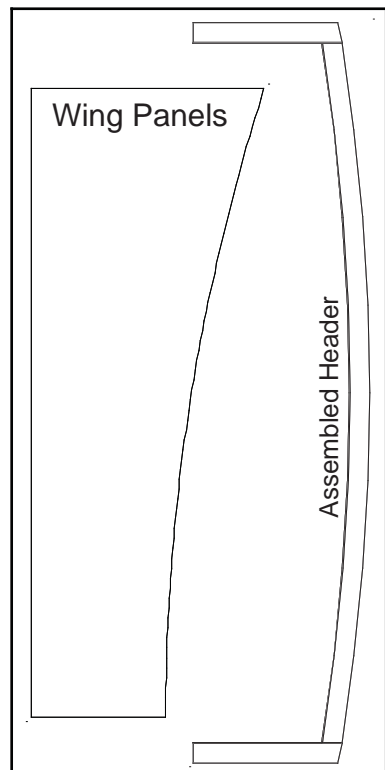


Place internal shelf into workstation then place counter atop assembled workstation.



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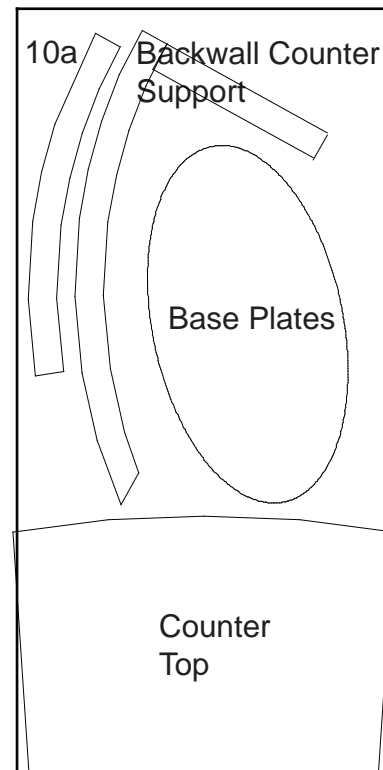
(1) Backwall Components



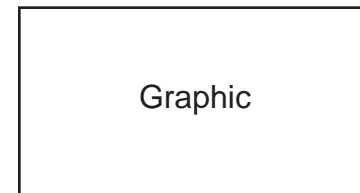
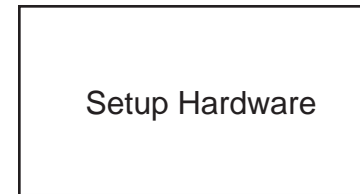
Level 1



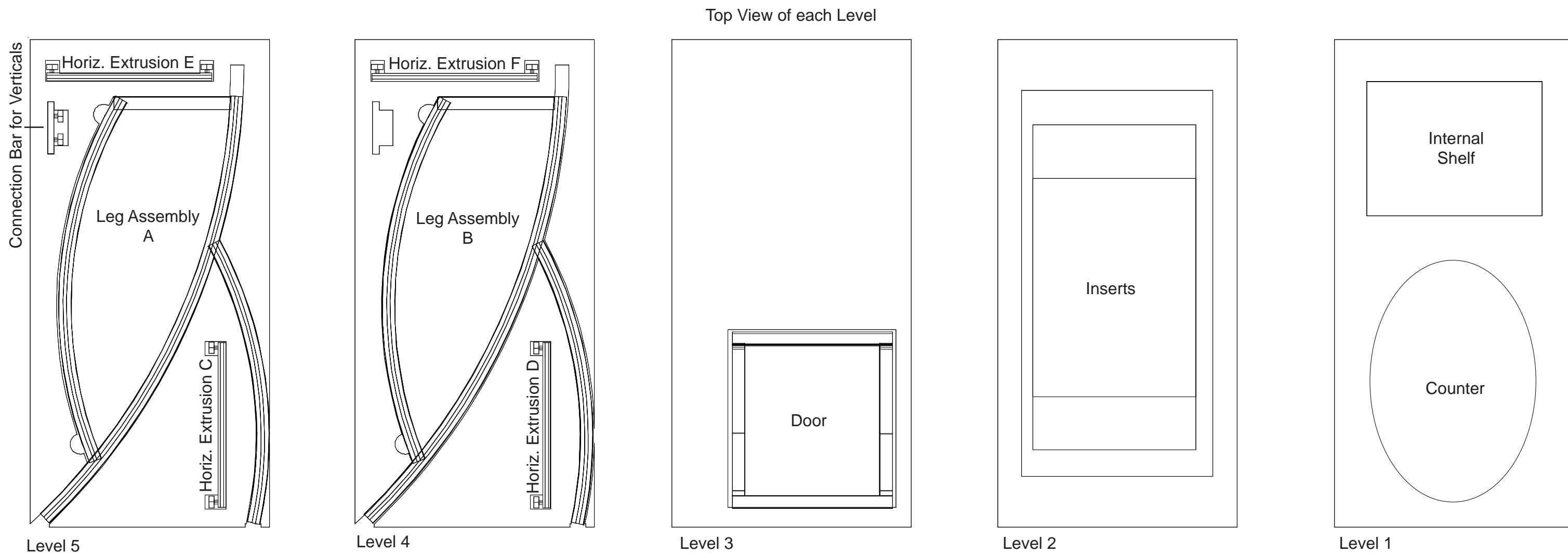
Level 2



Level 3



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