

WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

visionary™ DESIGNS

Using Your Setup Instructions

The Visionary Designs Setup Instructions are created specifically for your configuration. They are laid out sequentially, including an exploded view of the entire display, and then a logical series of detailed steps to assemble the main structure and components. We encourage you to study the instructions **before** attempting to assemble your exhibit.

Each page reminds you to tighten the setscrews after disassembling your exhibit to prevent loss of the locks and setscrews (see below in RED). This is **VERY IMPORTANT**.

Cleaning and Packing Your Display

- 1) Use care when cleaning aluminum extrusion or acrylic inserts. Use only non-abrasive cleaners.
- 2) When cleaning laminate inserts or countertops, use mild cleansers and a soft material such as cotton.
- 3) Keep all display components away from extreme heat and long exposure to sunlight to avoid warping and fading.
- 4) Retain all packing material. It will make re-packing much easier and will reduce the likelihood of shipping damage.



The Tool

Most Visionary Designs exhibits can be assembled with the supplied Hex Key Tool. Occasionally, a flat head screwdriver may be required.



Typical Connection

Most horizontal extrusion connections have a patented expandable lock. This lock inserts into the groove of an opposing extrusion. Tightening the lock with the Hex Key Tool expands the lock and creates a strong positive connection.



Typical Connection (cont'd)



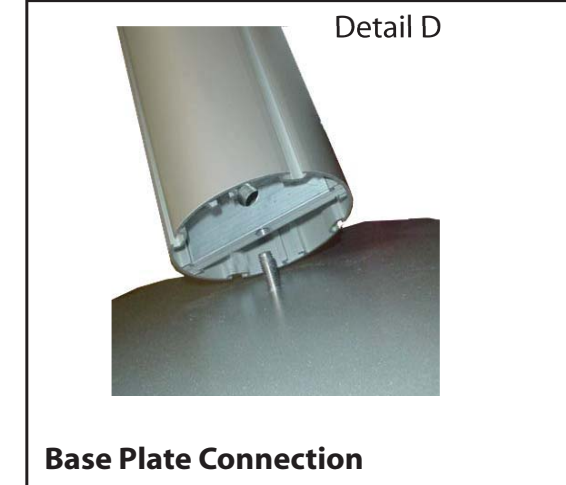
Numbered Label

Each extrusion contains a numbered label which corresponds with setup instructions. The label is located within a groove of the extrusion (when possible). With Visionary Designs the labels contain Black numbers unless otherwise specified.



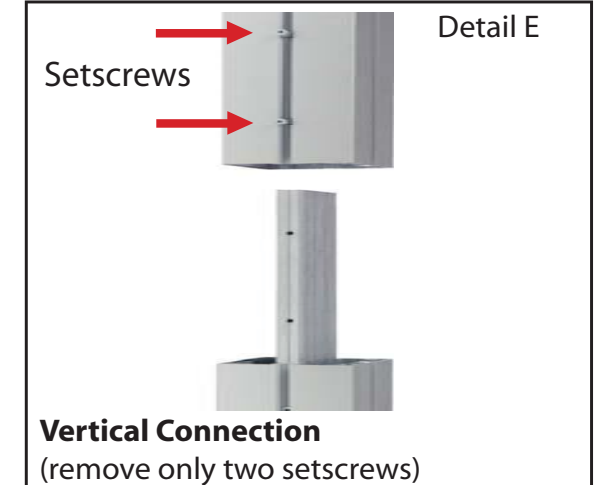
Horizontal Inline Connection (remove only one setscrew)

Remove only (1) setscrew when disassembling. Replace setscrew in extrusion after assembling it. Before packing, replace setscrew in extrusion to avoid losing it.



Base Plate Connection

Attach base plate to round or square vertical extrusion using the bolt provided. Be careful not to strip the threads.



Vertical Connection
(remove only two setscrews)

When vertical extrusions are packed in portable cases rather than crates or tubs, they must be broken down into smaller sections which then require assembly.

Remove only (2) setscrews when disassembling. Replace setscrews in extrusion after assembling it. Before packing, replace setscrews in extrusion to avoid losing them.

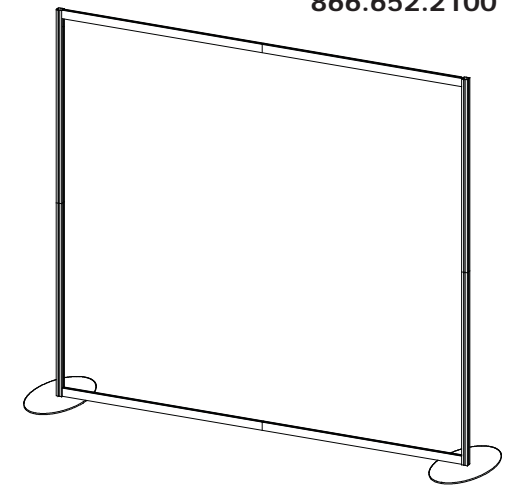
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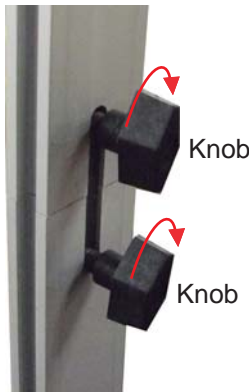
Item	Qty.	Description
1	2	Base Plate
2	1	42" h Lower Square Vertical Extrusion
3	1	42" h Upper Square Vertical Extrusion
2a	1	42" h Lower Square Vertical Extrusion w/ A10 Clamps Attached
3a	1	42" h Upper Square Vertical Extrusion w/ A10 Clamps Attached
4a/4b	1/1	45" w Horizontal Extrusion
5a/5b	1/1	45" w Horizontal Extrusion

Steps:

- 1) Attach vertical extrusions [2] to base plates [1].
- 2) Attach upper vertical extrusions [3a and 3] to lower extrusions [2a and 2] using connection bar [b].
- 3) Connect horizontal extrusions [4a to 4b and 5a to 5b] together using connection bar [a].
- 4) Attach horizontal assemblies [4a/4b and 5a/5b] between vertical assemblies as shown.
- 5) Apply graphic to back of assembled backwall.
- 6) Attach light to top of assembled backwall.

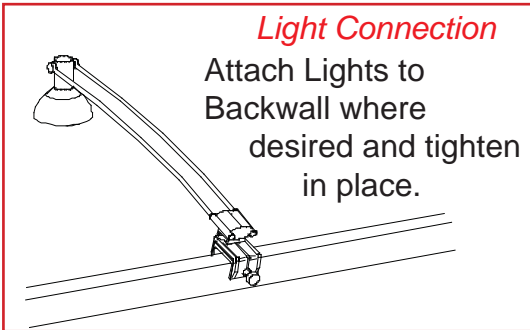


STAR indicates location of knobs on BACKSIDE of unit.



Turn Knob Clockwise to Tighten Lock

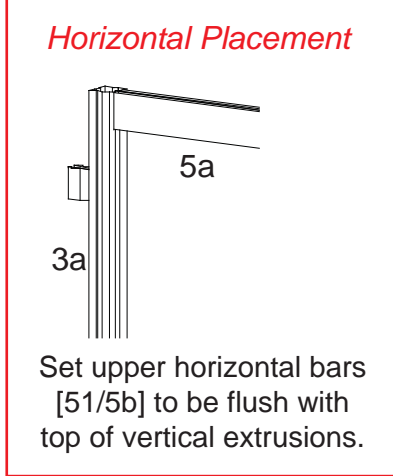
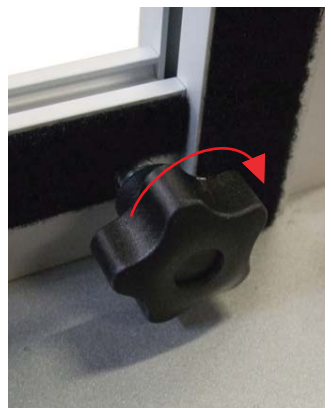
Do not over tighten Knobs.



Light Connection

Attach Lights to Backwall where desired and tighten in place.

GREEN STAR indicates location of connection lock with knob.

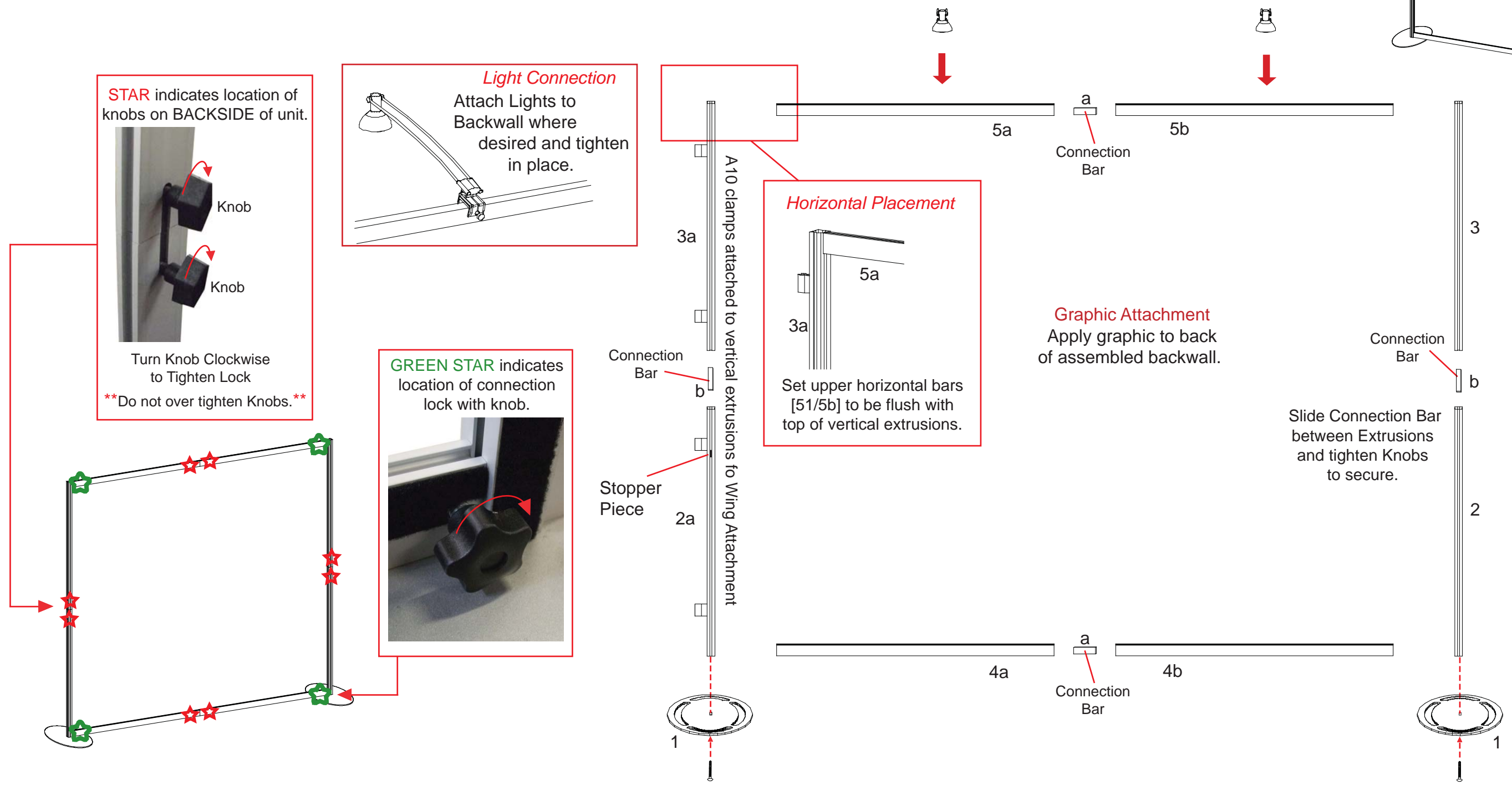


Horizontal Placement

Set upper horizontal bars [5a/5b] to be flush with top of vertical extrusions.

Graphic Attachment
Apply graphic to back of assembled backwall.

Slide Connection Bar between Extrusions and tighten Knobs to secure.



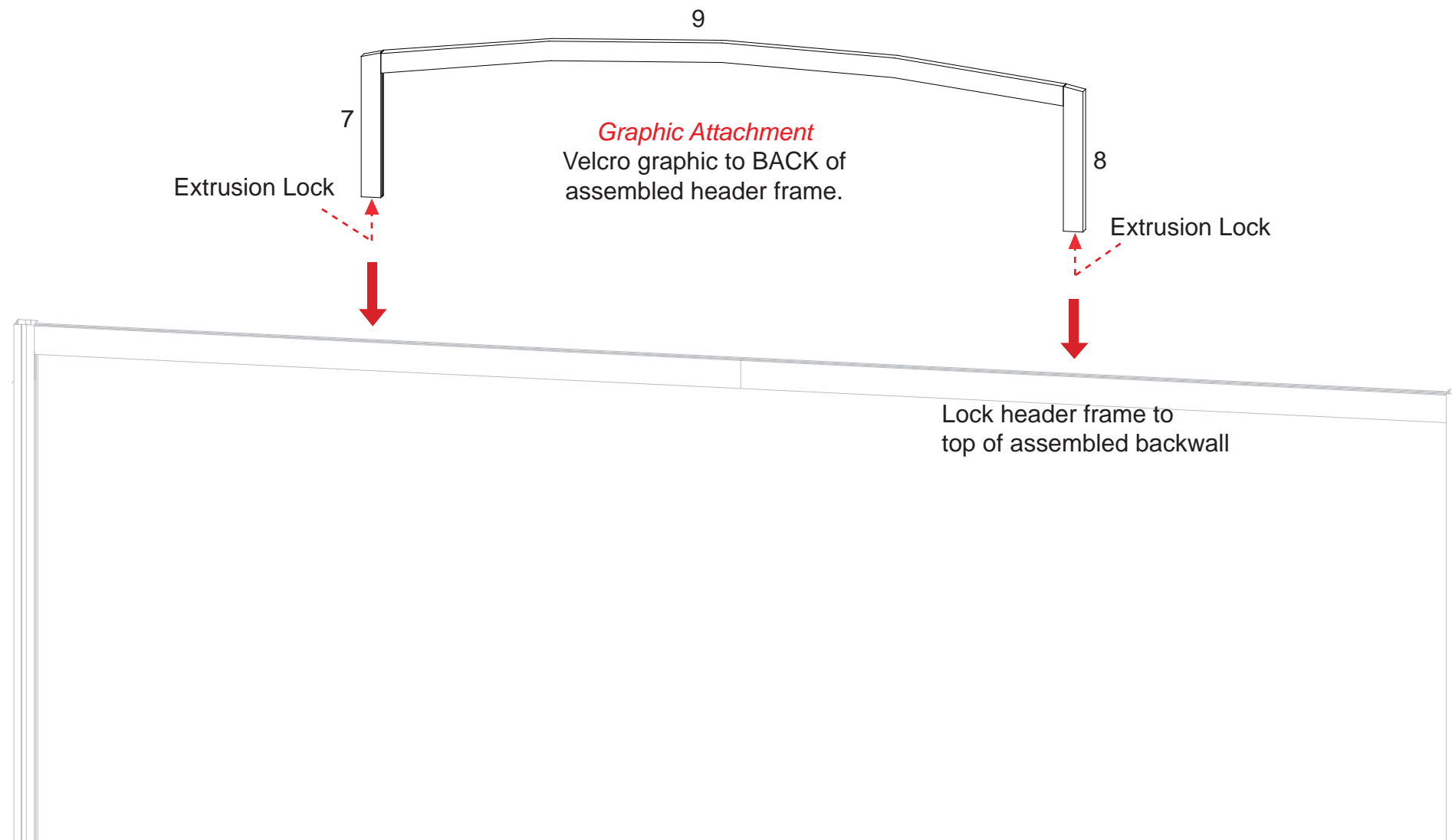
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Item	Qty.	Description
7	1	9.2856" h Vertical extrusion
8	1	9.2856" h Vertical extrusion
9	1	43.66" w Curved Horizontal Extrusion

Steps:

- 1) Connect curved horizontal extrusion [9] between vertical extrusions [7 and 8].
- 2) Attach assembled header to top of assembled backwall as shown.

****NOTE: Header must stay assembled when shipping**



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Steps:

- 1) Attach wing panels to A10 clips.
- 2) Attach round sign to vertical using standoffs.

Wing Attachment

Slide A10 Clamp into groove of square extrusion.



A10

When desired location is found, tighten set screw to secure.



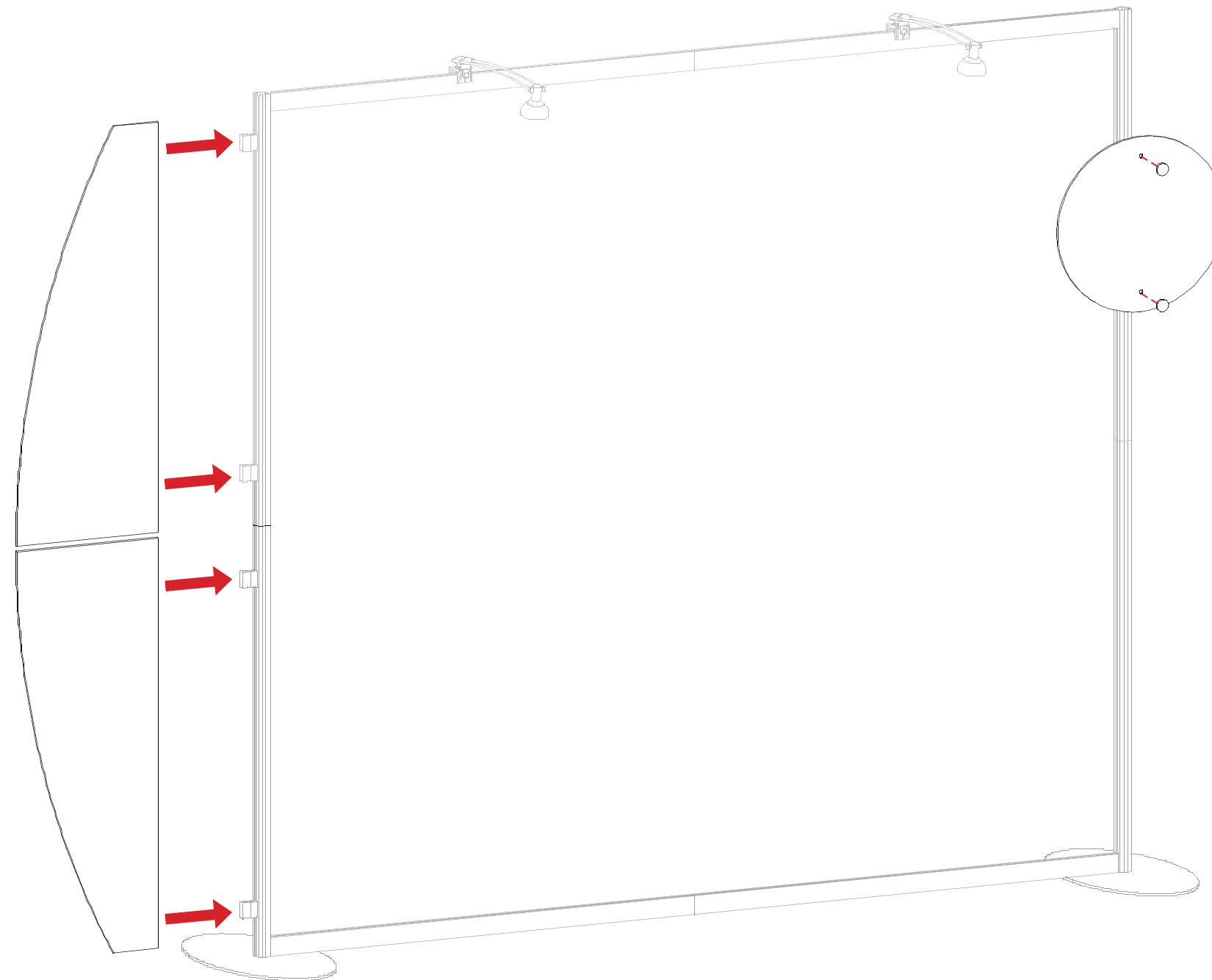
Set-Screw

Tighten black plastic set screw to secure Wing in place.

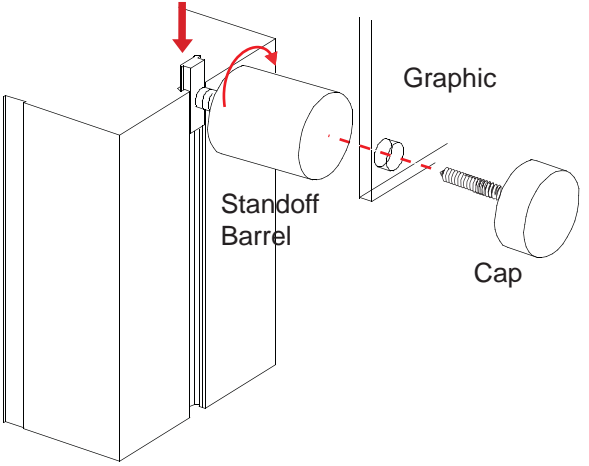


Black Plastic Set-screw

**Note: A10 clamps must stay attached with verticals*



Graphic Attachment



Graphic

Standoff Barrel

Cap

Slide connector on back of standoff barrels into groove of extrusion and twist to secure in place. Secure graphic to standoffs using screw caps.

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Using Your Setup Instructions

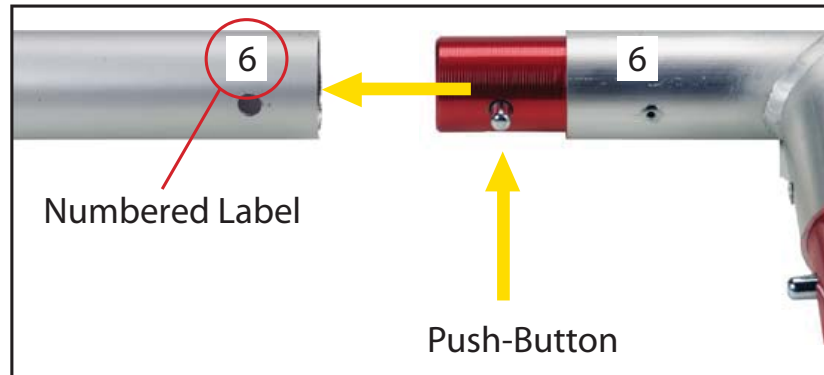
The Aero Overhead Sign Setup Instructions are created specifically for your configuration. They include an exploded view of the frame which is sequentially numbered. We encourage you to study the instructions before attempting to assemble your exhibit.

Connections are kept very simple: no tools. Everything assembles with push-button connectors and pre-connected horizontal sections.

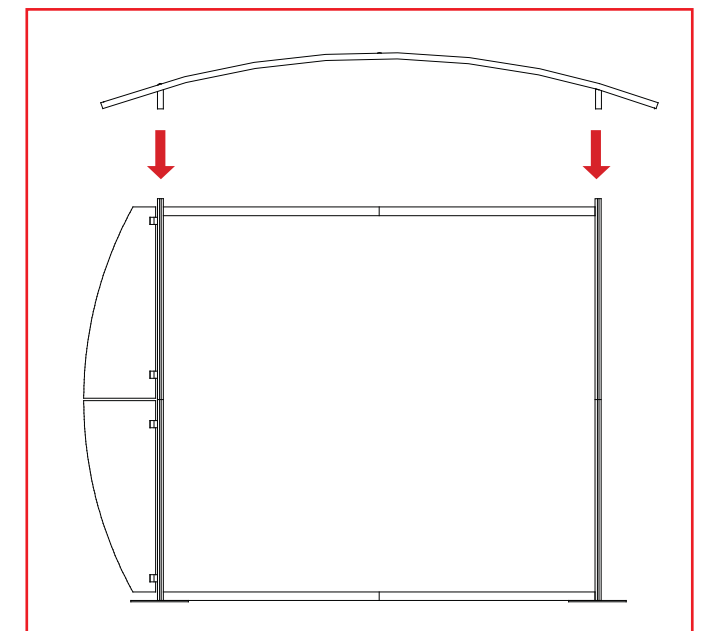
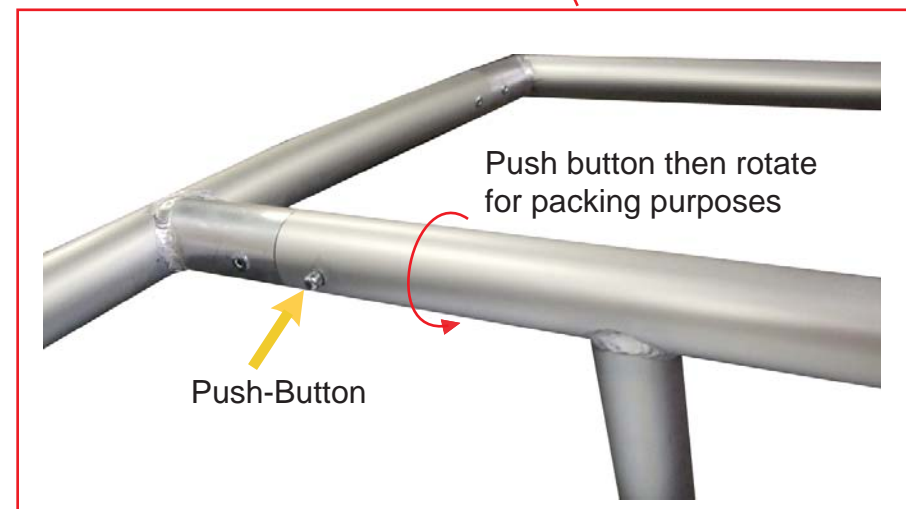
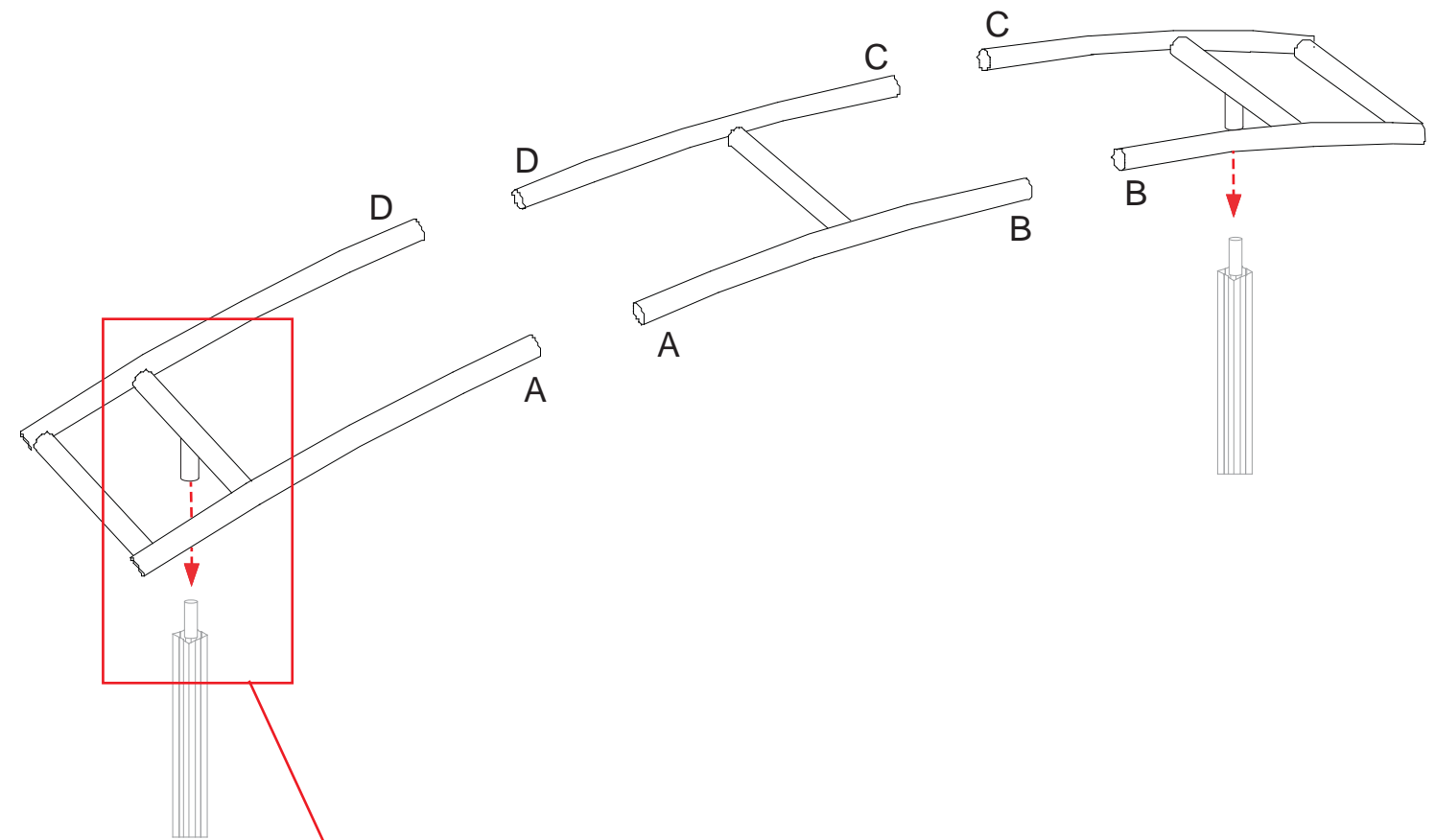
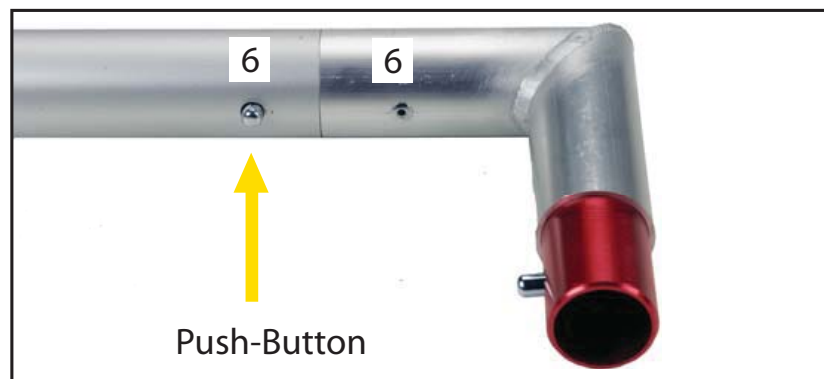
Cleaning and Packing Your Display

- 1) Use care when cleaning aluminum extrusion or acrylic inserts. Use only non-abrasive cleaners.
- 2) Retain all packing material. It will make re-packing much easier and will reduce the likelihood of shipping damage.

- Steps:
- 1) Connect canopy pieces together as shown.
 - 2) Apply pillow case graphic to assembled canopy



Connections are made by holding the button down and sliding the red tube into opposing tube until the connection is made. To disassemble push button and pull or twist extrusions apart.



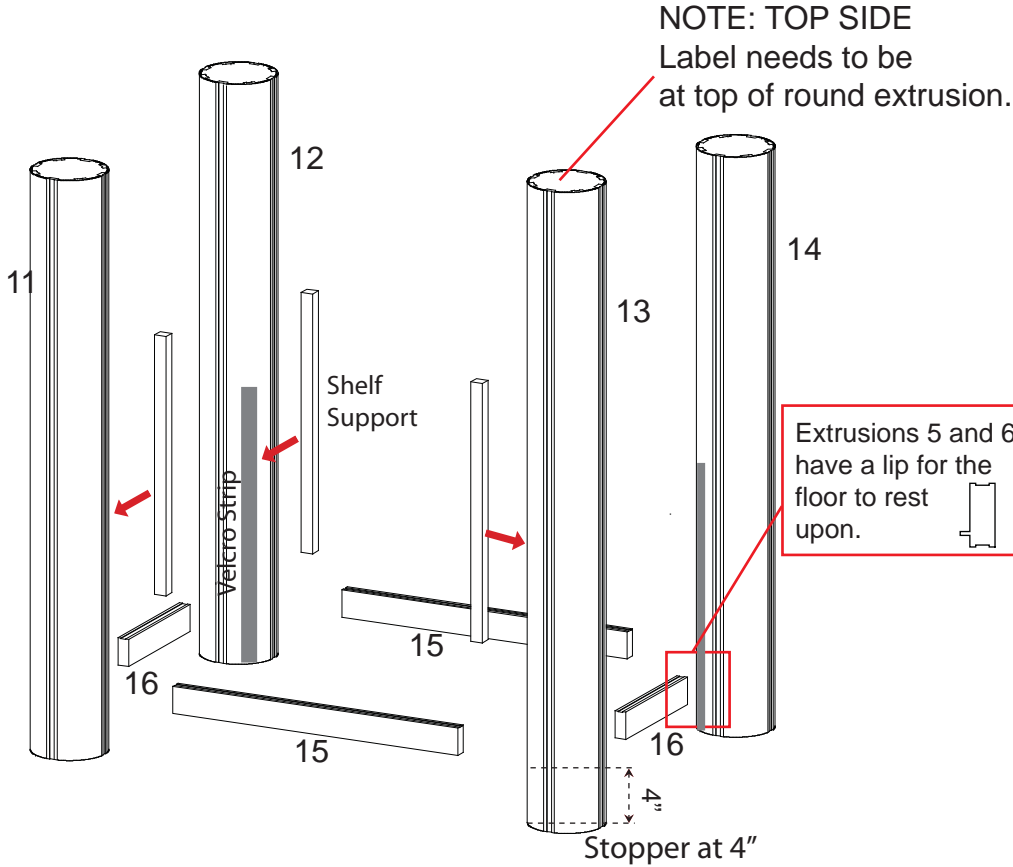
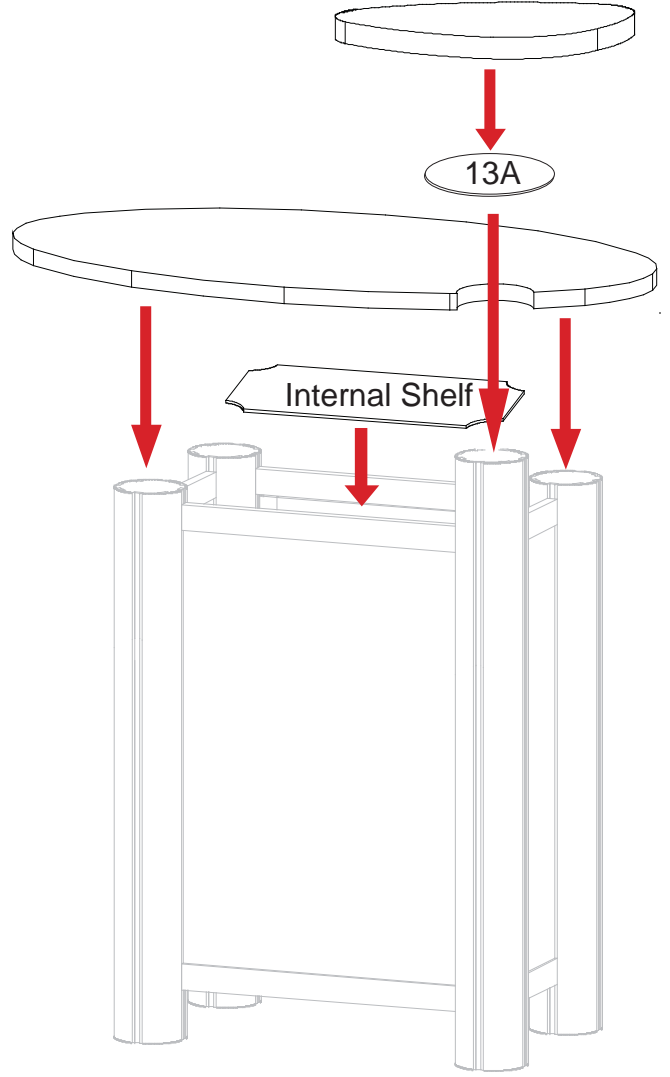
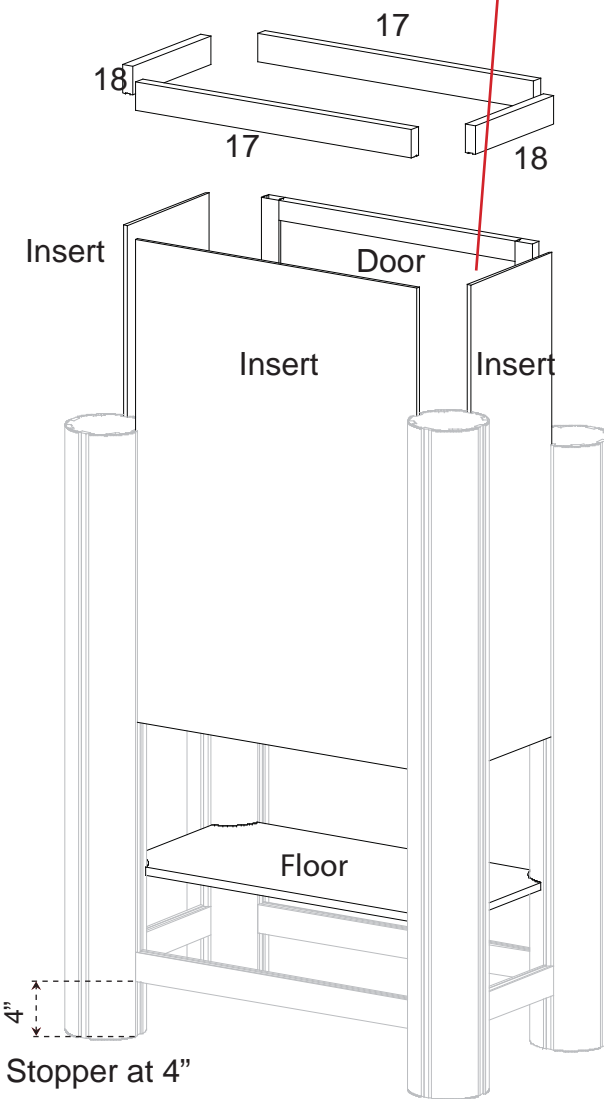
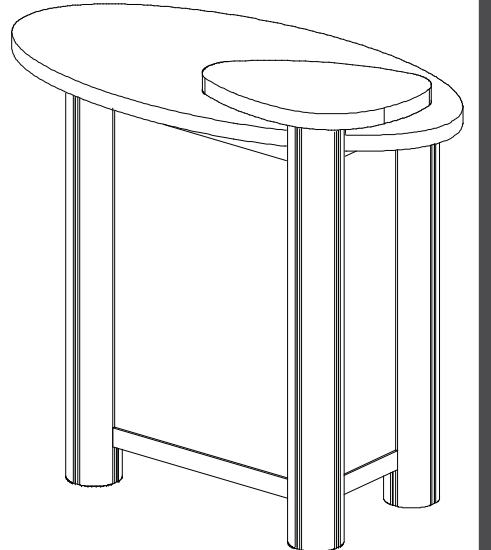
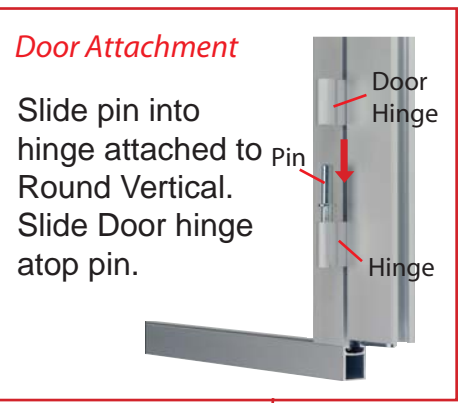
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Item	Quantity	Description
11	1	38" h Vertical Extrusion
12	1	38" h Vertical Extrusion
13	1	42" h Vertical Extrusion
13A	1	Plate for Counter Connection
14	1	38" h Vertical Extrusion
15	2	20" w Horizontal Extrusion
16	2	8.5" w Horizontal Extrusion
17	2	20" w Horizontal Extrusion
18	2	8.5" w Horizontal Extrusion
	4	Internal Shelf Support

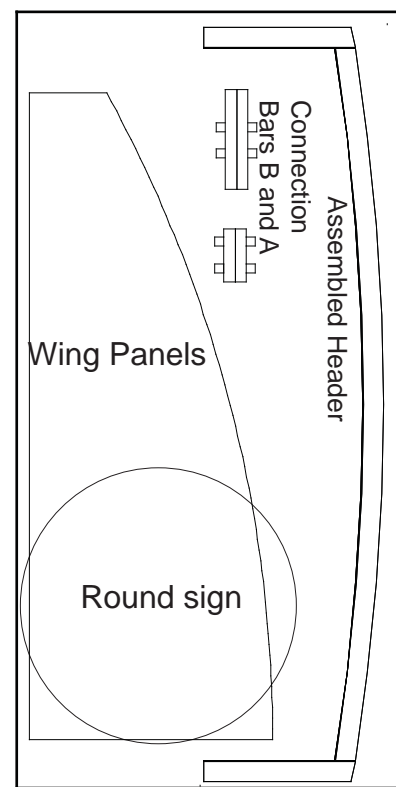
Steps:

- 1) Connect horizontal extrusions [15 and 16] between vertical extrusions [11, 12, 13 and 14] resting atop stoppers at approximately 4" up from floor to bottom of metal.
- 2) Set floor in place atop lip of horizontal extrusions.
- 3) Place doors and inserts in place as shown.
- 4) Connect horizontal extrusions [17, and 18] between vertical extrusions [11, 12, 13 and 14] and atop inserts and door.
- 5) Velcro shelf supports to inside of pedestal, then set internal shelf atop supports.
- 6) Place counter atop assembled pedestal, attach [13A] to extrusion [13] then connect smaller counter to [13A].



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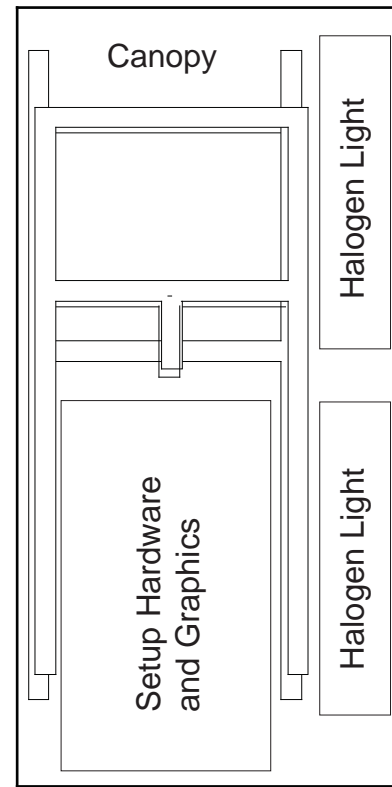
Top View of each Level



Level 1



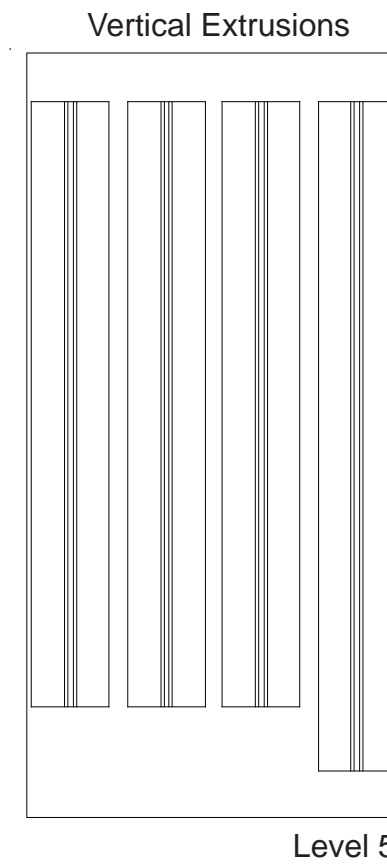
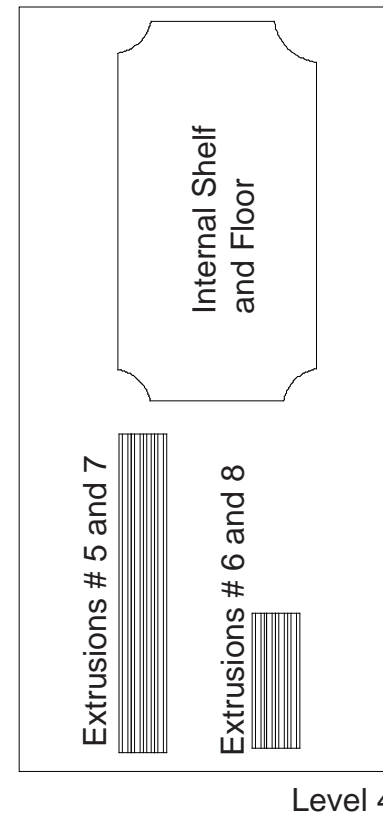
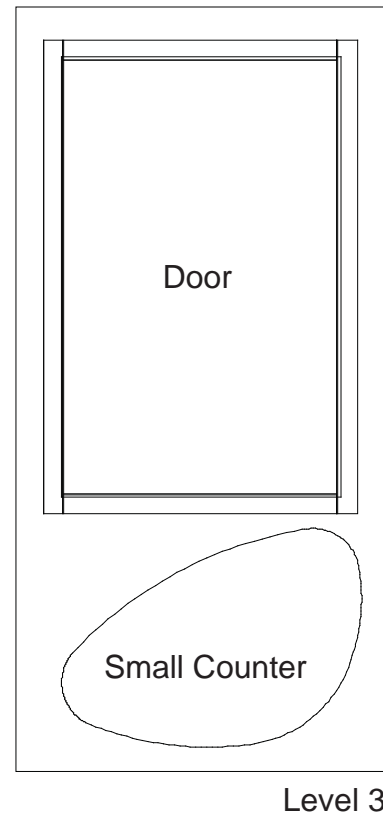
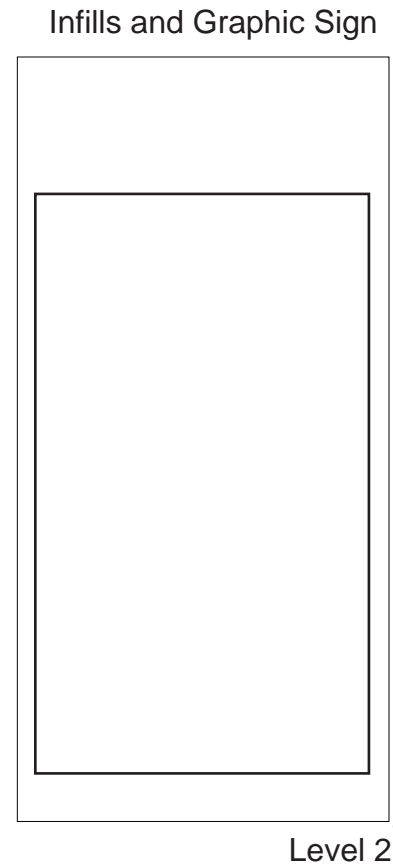
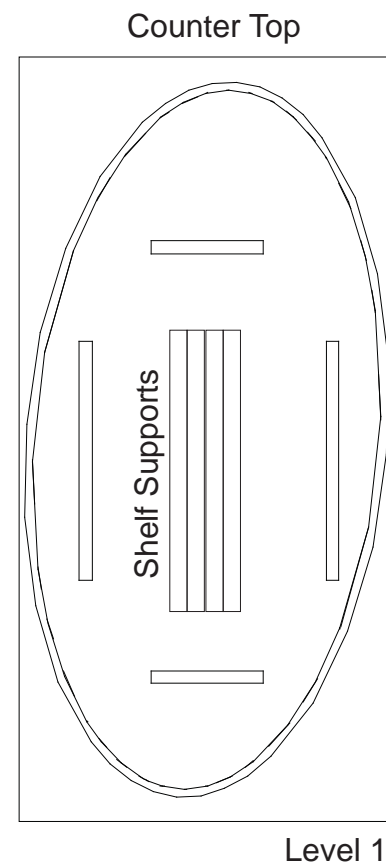
Level 2



Slip Sheet

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Top View of Each Level



Additional Items:
- Setup Hardware

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