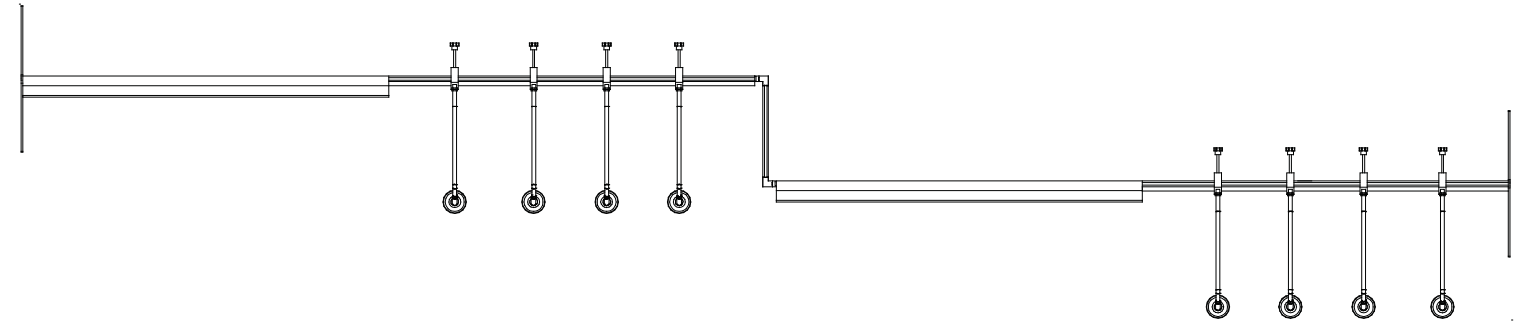
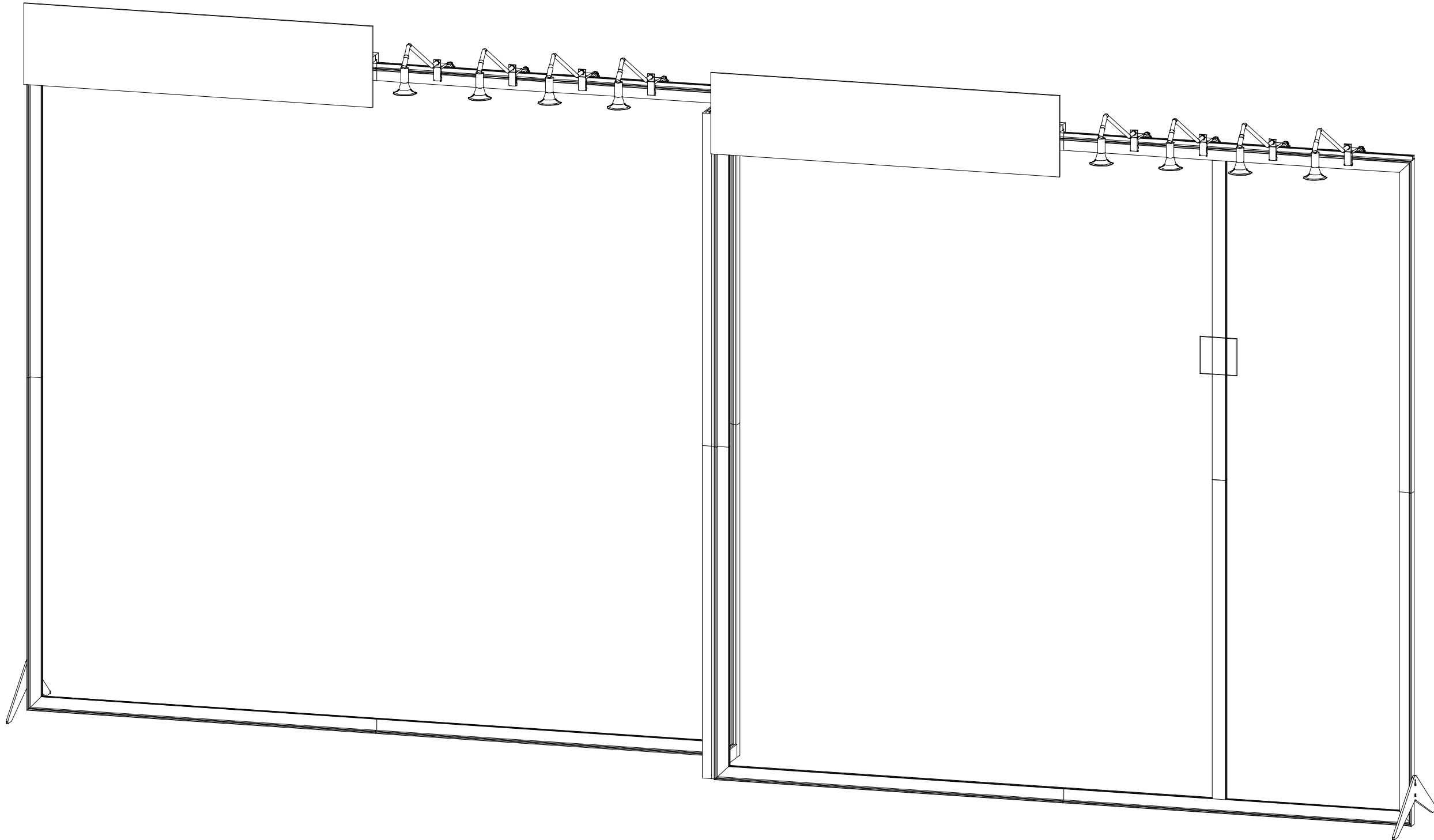


**visionary**<sup>TM</sup>  
SEGUEDESIGNS



Top View



WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

# visionary™ IDESIGNS

## Using Your Setup Instructions

The Visionary Designs Setup Instructions are created specifically for your configuration. They are laid out sequentially, including an exploded view of the entire display, and then a logical series of detailed steps to assemble the main structure and components. We encourage you to study the instructions **before** attempting to assemble your exhibit.

Each page reminds you to tighten the setscrews after disassembling your exhibit to prevent loss of the locks and setscrews (see below in RED). This is **VERY IMPORTANT**.

## Cleaning and Packing Your Display

- 1) Use care when cleaning aluminum extrusion or acrylic inserts. Use only non-abrasive cleaners.
- 2) When cleaning laminate inserts or countertops, use mild cleansers and a soft material such as cotton.
- 3) Keep all display components away from extreme heat and long exposure to sunlight to avoid warping and fading.
- 4) Retain all packing material. It will make re-packing much easier and will reduce the likelihood of shipping damage.



**The Tool**

Most Visionary Designs exhibits can be assembled with the supplied Hex Key Tool. Occasionally, a flat head screwdriver may be required.



**Typical Connection**

Most horizontal extrusion connections have a patented expandable lock. This lock inserts into the groove of an opposing extrusion. Tightening the lock with the Hex Key Tool expands the lock and creates a strong positive connection.



**Typical Connection (cont'd)**



**Detail B**

**Numbered Label**

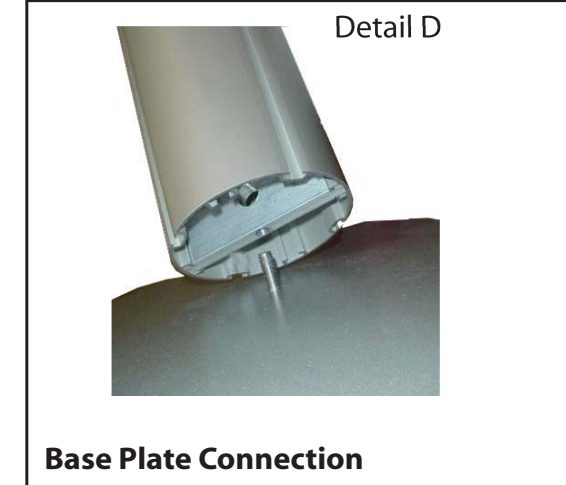
Each extrusion contains a numbered label which corresponds with setup instructions. The label is located within a groove of the extrusion (when possible). With Visionary Designs the labels contain Black numbers unless otherwise specified.



**Detail C**

**Horizontal Inline Connection** (remove only one setscrew)

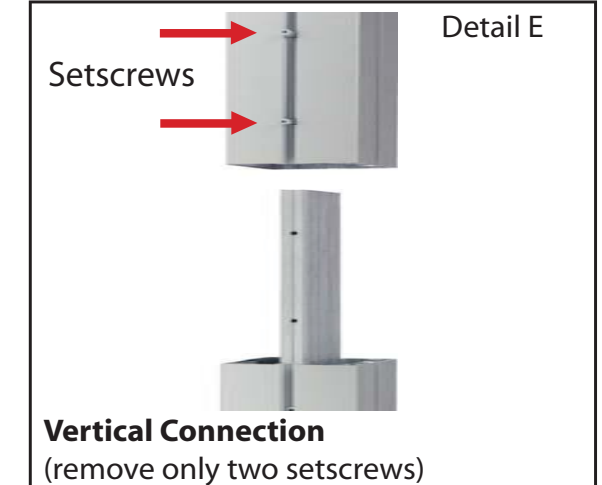
Remove only (1) setscrew when disassembling. Replace setscrew in extrusion after assembling it. Before packing, replace setscrew in extrusion to avoid losing it.



**Detail D**

**Base Plate Connection**

Attach base plate to round or square vertical extrusion using the bolt provided. Be careful not to strip the threads.



**Detail E**

**Vertical Connection**  
(remove only two setscrews)

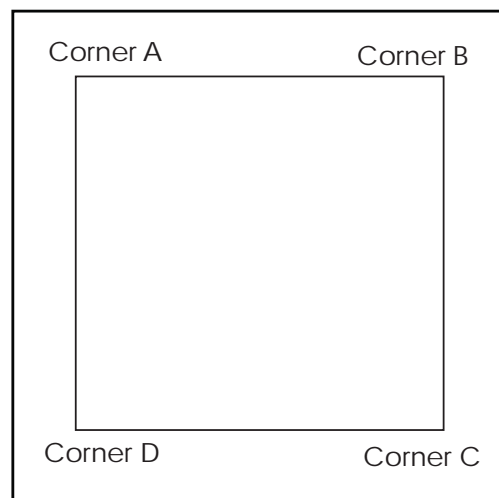
When vertical extrusions are packed in portable cases rather than crates or tubs, they must be broken down into smaller sections which then require assembly.

Remove only (2) setscrews when disassembling. Replace setscrews in extrusion after assembling it. Before packing, replace setscrews in extrusion to avoid losing them.

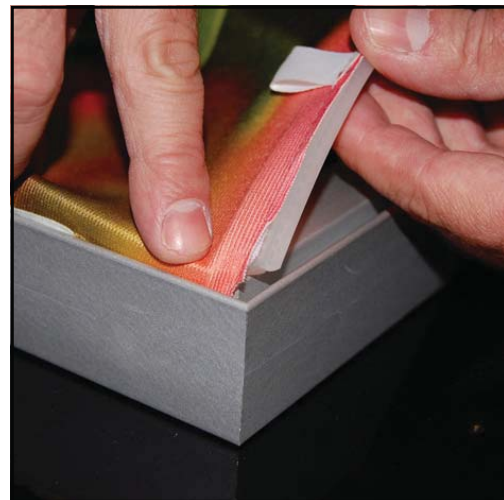
**WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING**

# SEG Graphic Installation

## Graphic: To Ensure Proper Fit



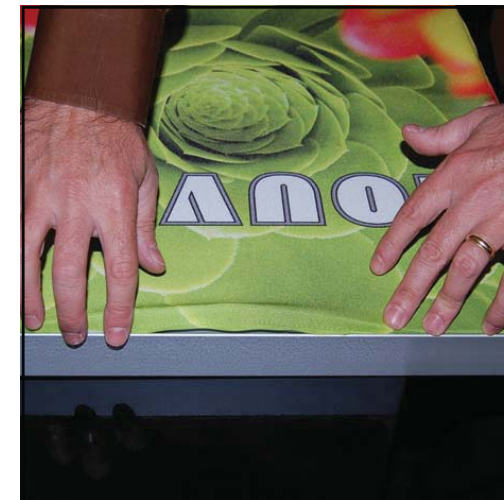
It is important to first insert graphic into each alternater corner then to the sides of the frame.  
If this is not done, graphic will not fit into the frame correctly.



**Step 1**  
Insert corner A.  
Turn edge of graphic so silicon welt is perpendicular to face of graphic. Insert narrow side of welt with fabric to outside into the channel. Repeat for other side of this corner.

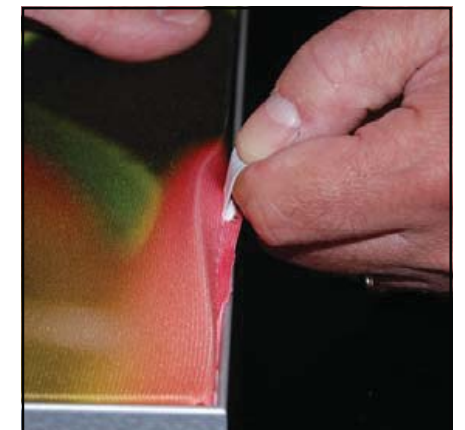


**Step 2**  
Repeat Step 1 for opposite corner C, then insert corner B, followed by corner D, to complete the installation of the corners.



**Step 3**  
Once all corners are inserted, press one silicon edge into channel from corners and work toward the center. Make sure welt is fully inserted into channel. Continue until all sides are done. Smooth out edges of graphic.

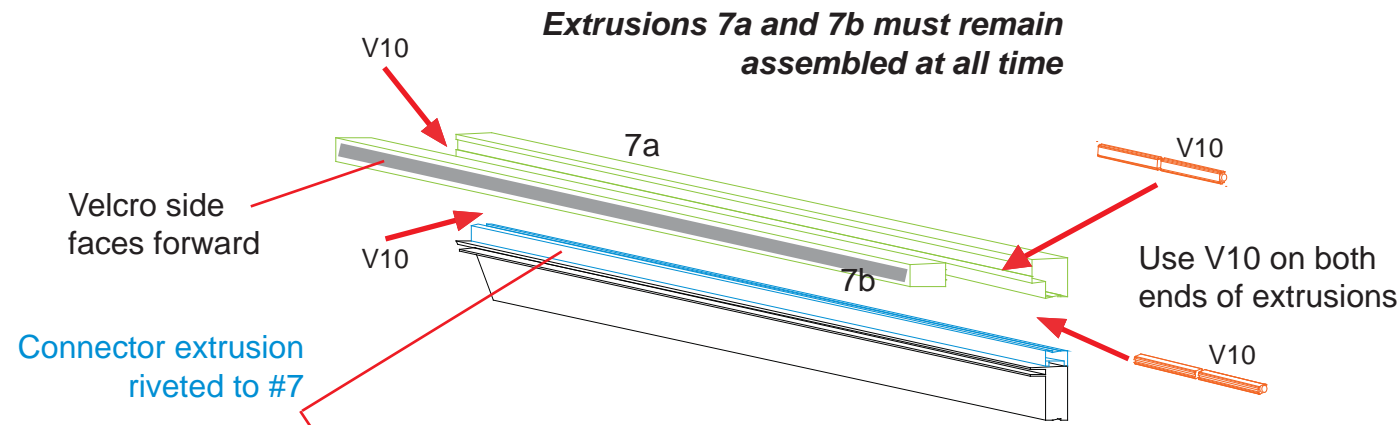
## Graphic Removal



To remove the graphic from the frame, locate the fabric pull tab. Gently pull up on the tab to remove the fabric.

WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

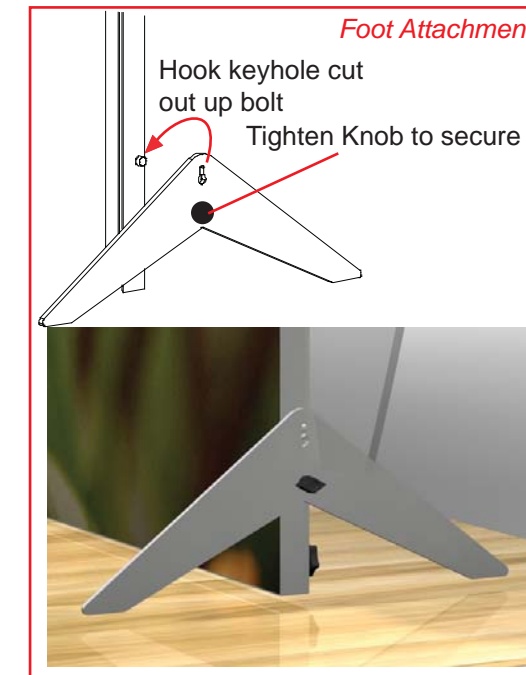
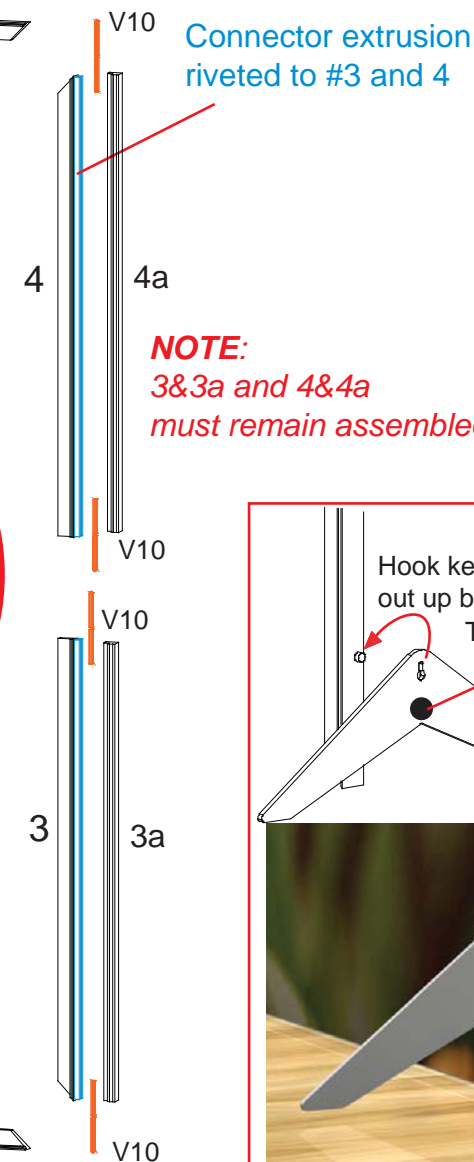
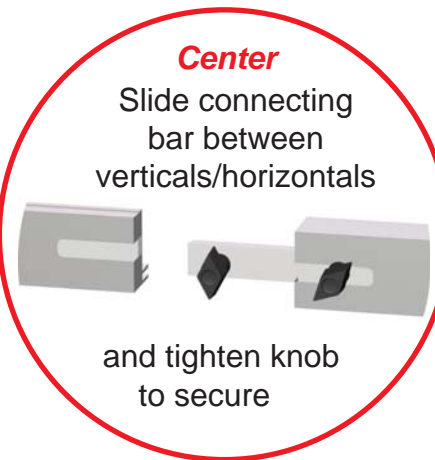
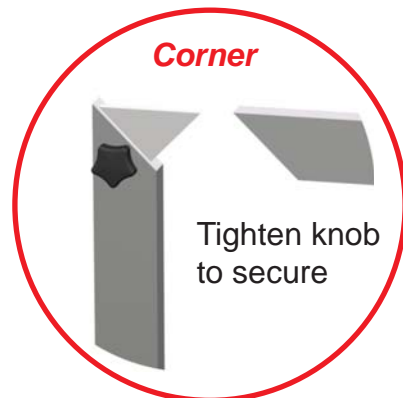
Item	Description
1	45" SEG Extrusion
2	45" SEG Extrusion
3	45" SEG Extrusion
3a	45" h 90° Corner Extrusion
4	45" SEG Extrusion
4a	45" h 90° Corner Extrusion
5	45" SEG Extrusion
6	45" SEG Extrusion
7	45" SEG Extrusion
7a	48" w 90° Connector
7b	48" w Extrusion
8	45" SEG Extrusion



**Setups:**

- 1) Attach header attachment [7a/7b] to connector located on extrusion [7].
- 2) Attach extrusions [4a to 4] and [3a to 3] using V10 pressure screws as shown.
- 3) Assembled SEG extrusions together on floor.
- 4) Apply SEG graphic to assembled frame.
- 5) Attach feet to both sides of assembled frame where indicated.

**\*\*\*\* See attached SEG graphic installation for graphic attachment**



**V10 Pressure Screw**

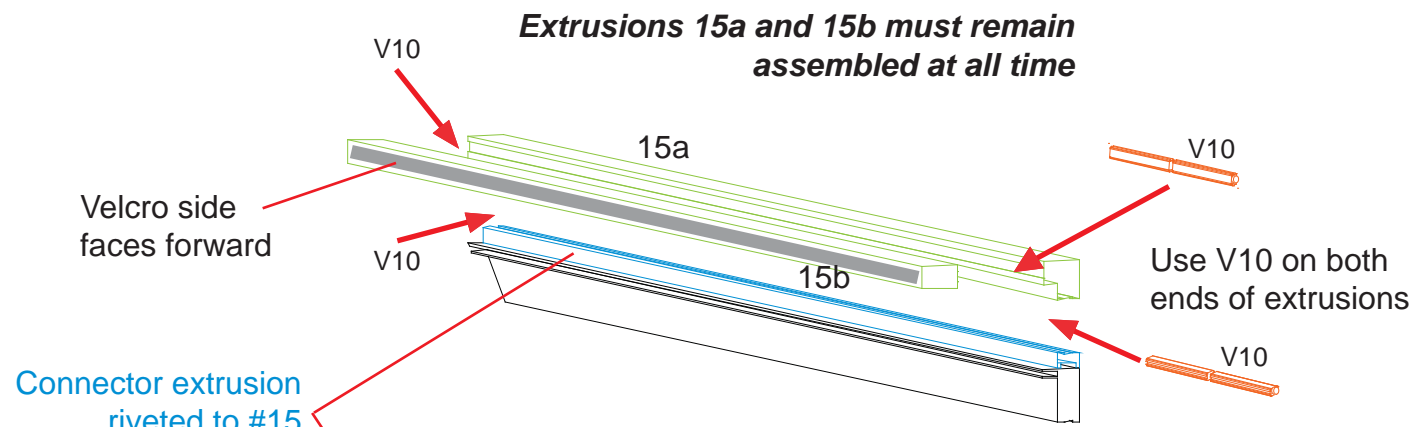
**Example of Pressure Screw Attachment**

Pressure Screw

**Note: V10 Detail**  
Slide V10 Connector in between grooves of extrusions where indicated and tighten to secure

**WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING**

Item	Description
9	45" SEG Extrusion
9a	45"h 90° Corner Extrusion
10	45" SEG Extrusion
10a	45"h 90° Corner Extrusion
11	45" SEG Extrusion
12	45" SEG Extrusion
13	45" SEG Extrusion
14	45" SEG Extrusion
15	45" SEG Extrusion
15a	48"w 90° Connector
15b	48"w Extrusion
16	45" SEG Extrusion
17a/17b	43.209"h Vertical Extrusion



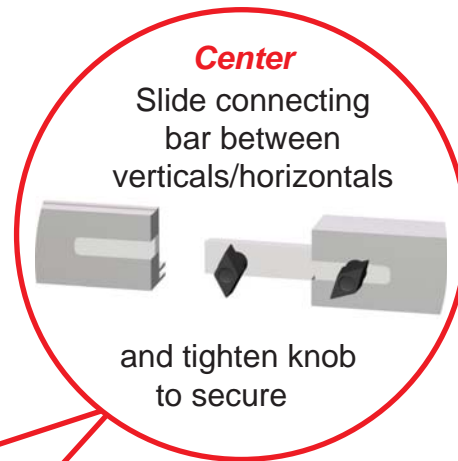
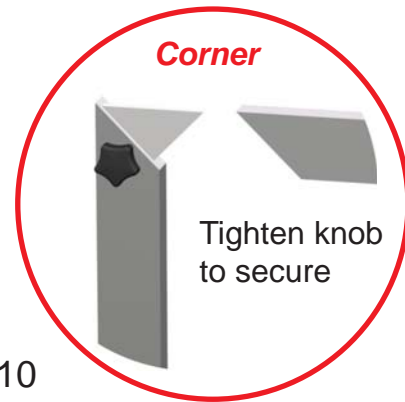
**Setups:**

- 1) Attach header attachment [15a/15b] to connector located on extrusion [15].
- 2) Attach extrusions [9a to 9] and [10a to 10] using V10 pressure screws as shown.
- 3) Assembled SEG extrusions together on floor, attaching verticals [17a/17b] between horizontals as shown for monitor mount attachment.
- 4) Apply SEG graphic to assembled frame.
- 5) Attach feet to both sides of assembled frame where indicated.

\*\*\*\* See attached SEG graphic installation for graphic attachment

Connector extrusion riveted to #9 and 10

**NOTE:**  
9&9a and 10&10a must remain assembled

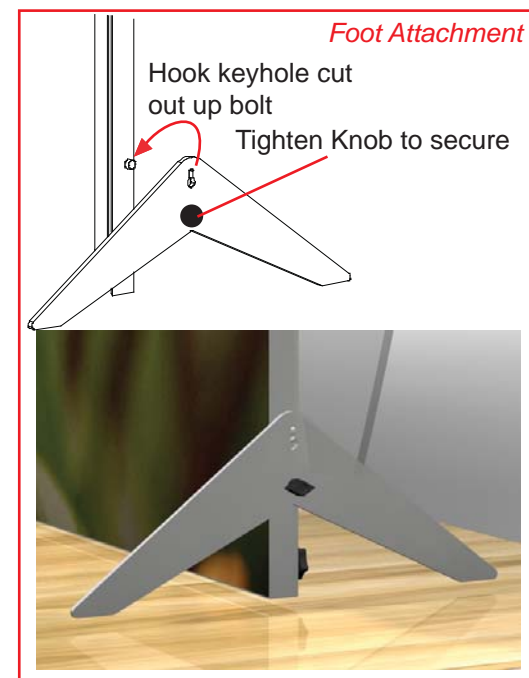
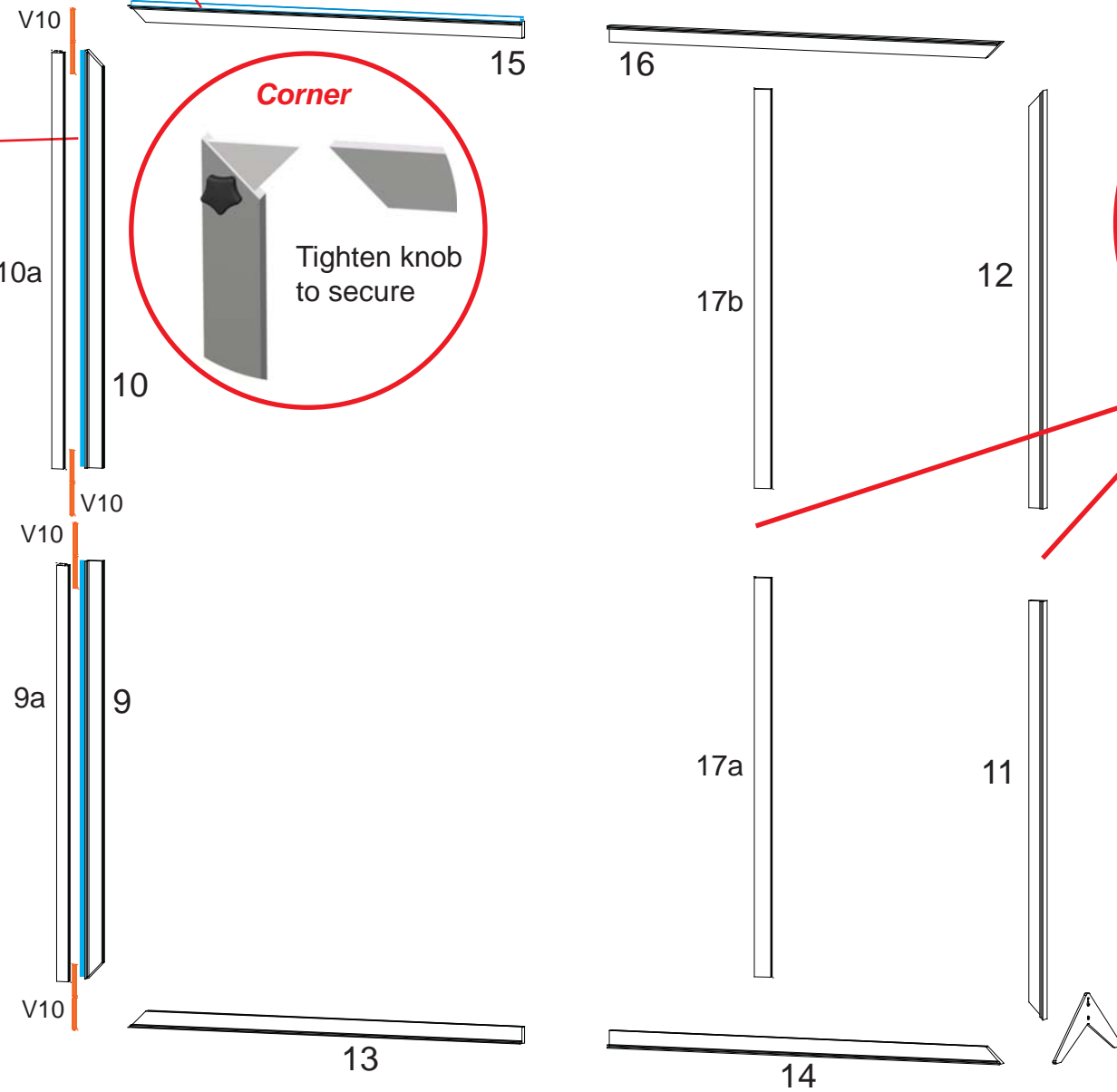


**V10 Pressure Screw**

**Example of Pressure Screw Attachment**

Pressure Screw

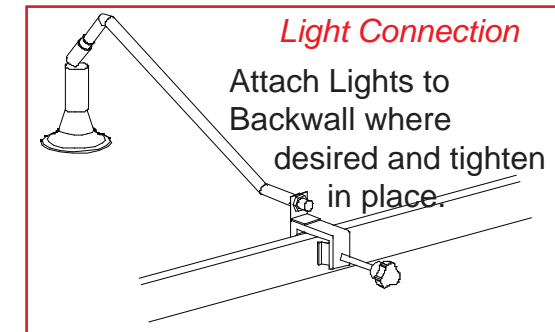
**Note: V10 Detail**  
Slide V10 Connector in between grooves of extrusions where indicated and tighten to secure



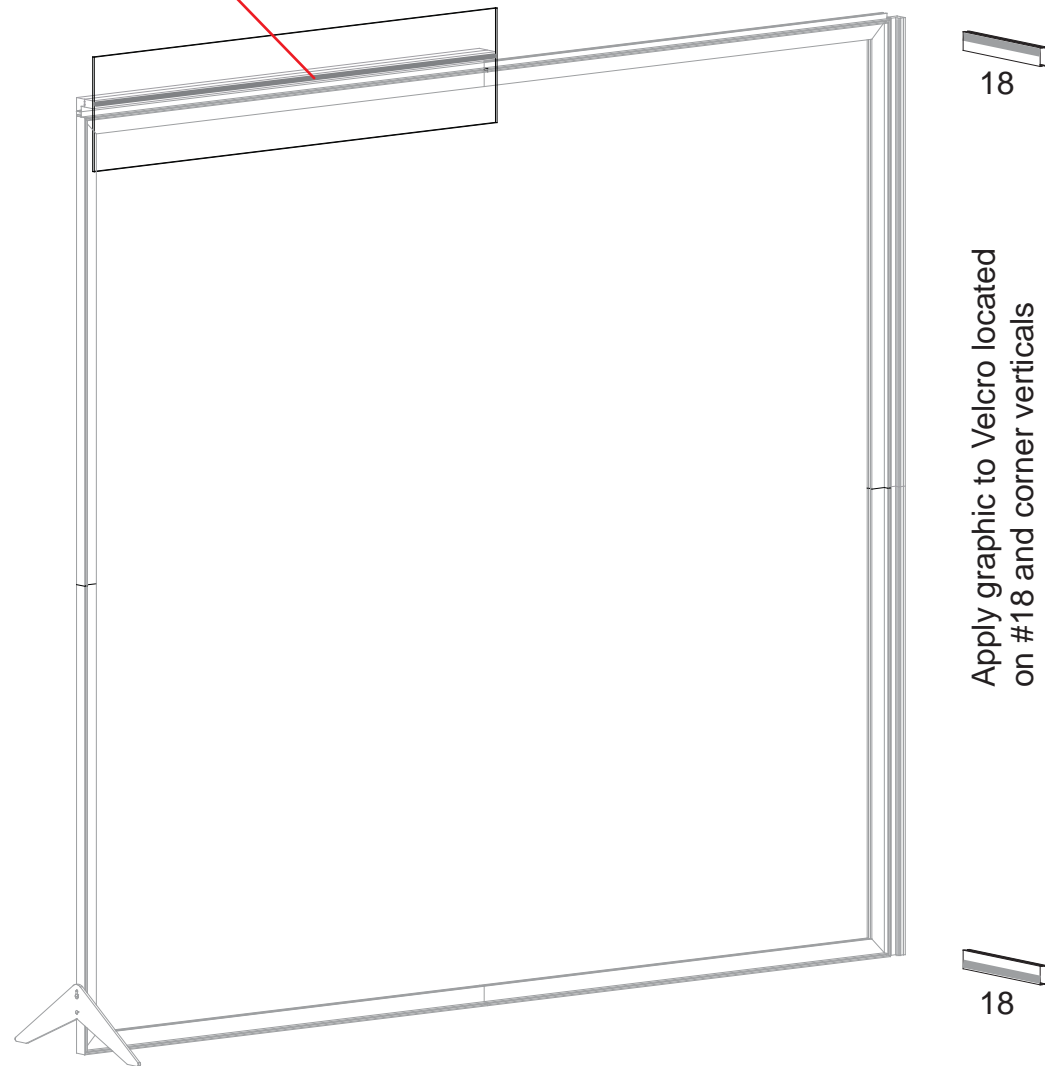
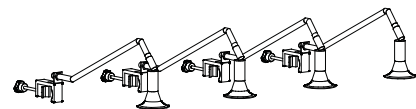
**WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING**

Item 18 Description 12"w Horizontal Extrusion

- Setups:**
- 1) Connect 2 assembled frame together by attaching horizontals [18] between 90° corner extrusions as shown.
  - 2) Attach lights to top of assembled frames as shown.
  - 3) Velcro headers to header attachment bar from previous page.



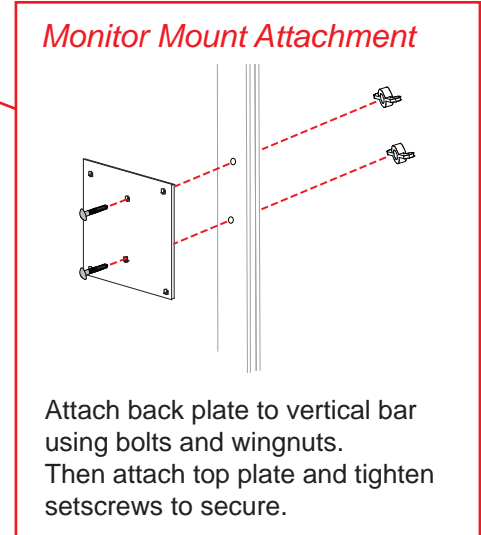
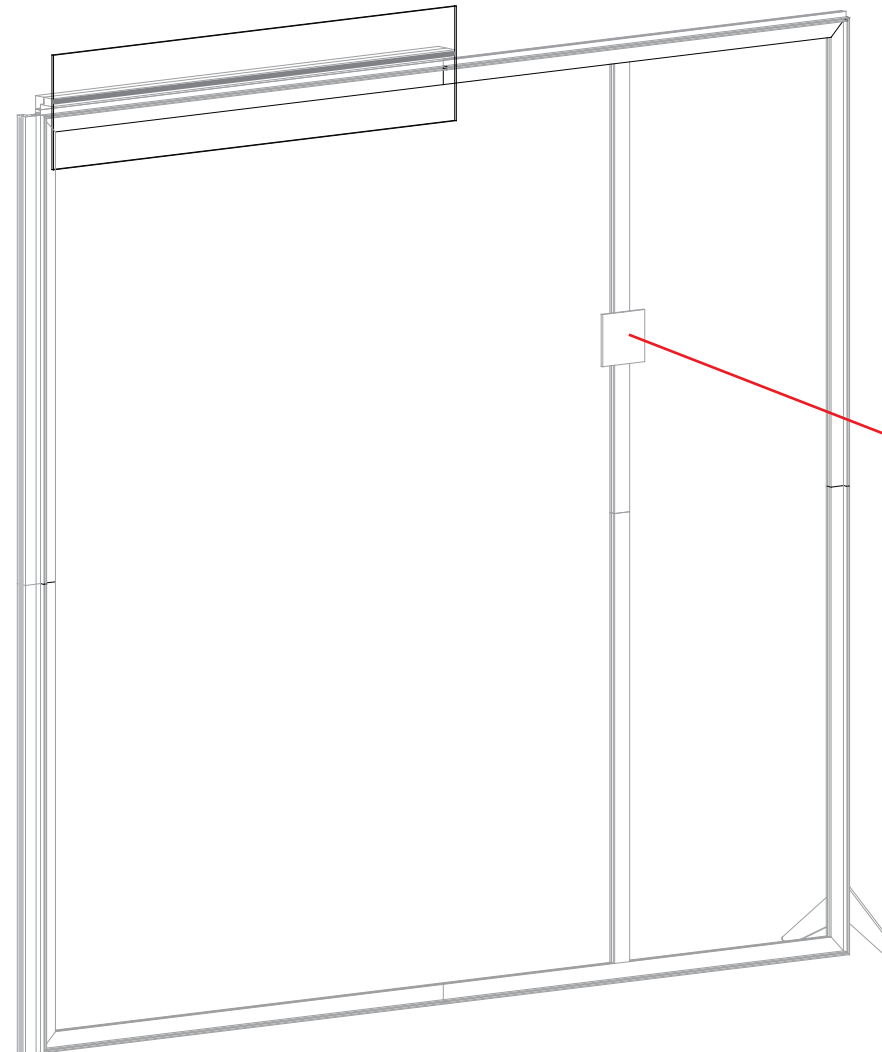
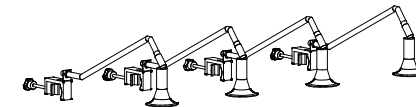
Velcro header to header attachment bar from previous page



18

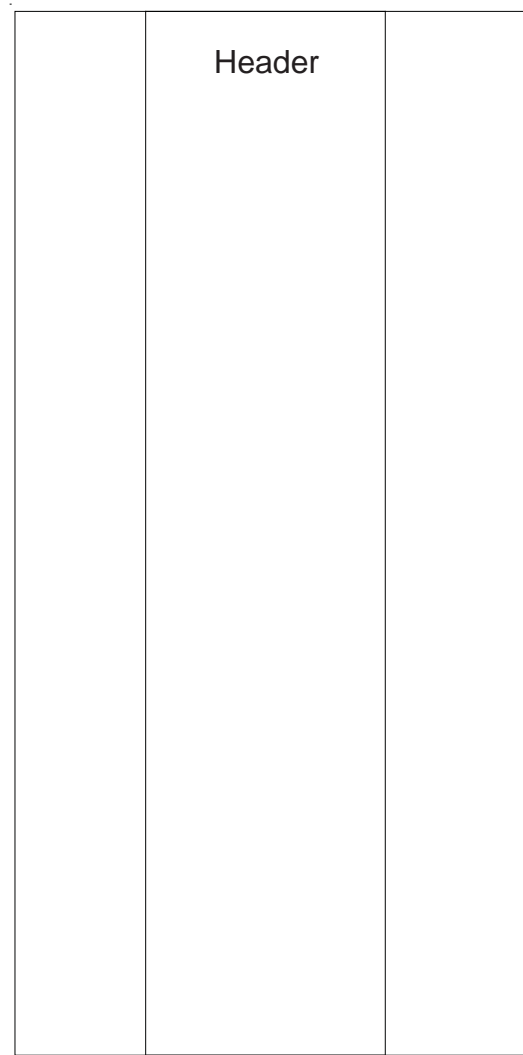
Apply graphic to Velcro located on #18 and corner verticals

18

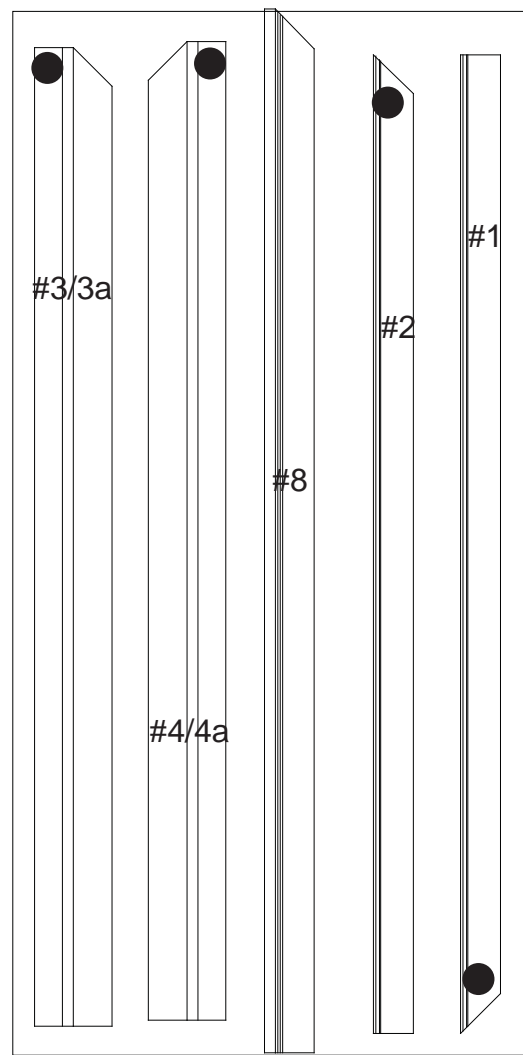


**WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING**

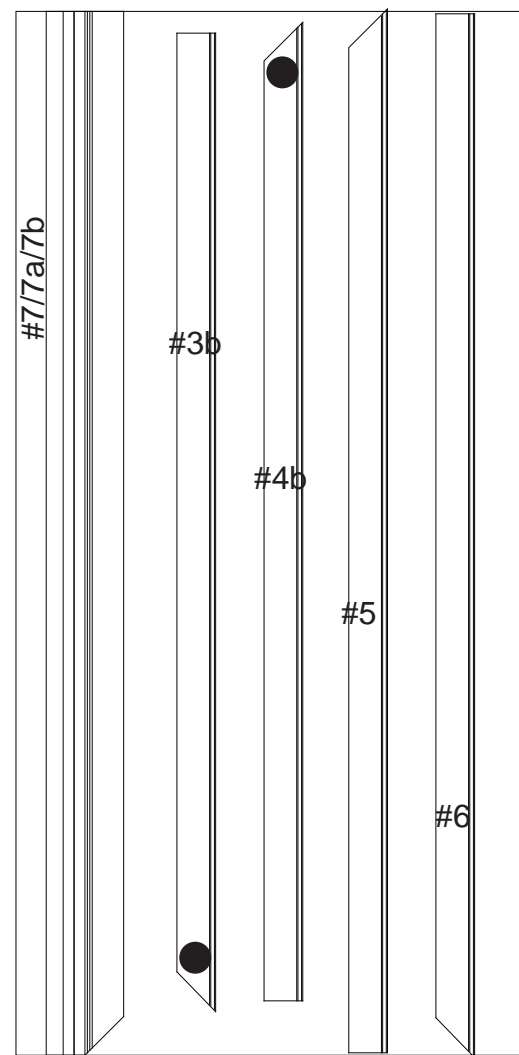
Top View of each Level



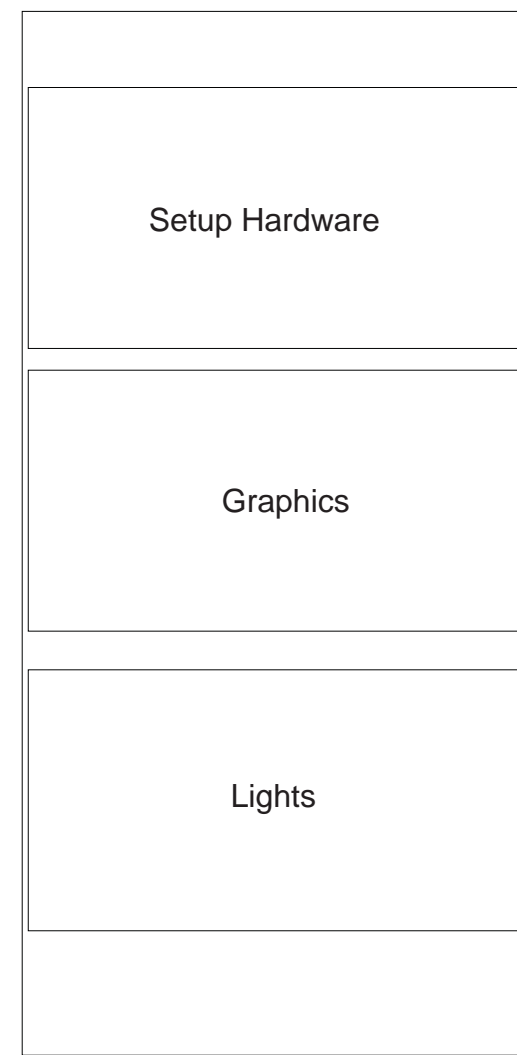
Level 1 [bottom]



Level 2



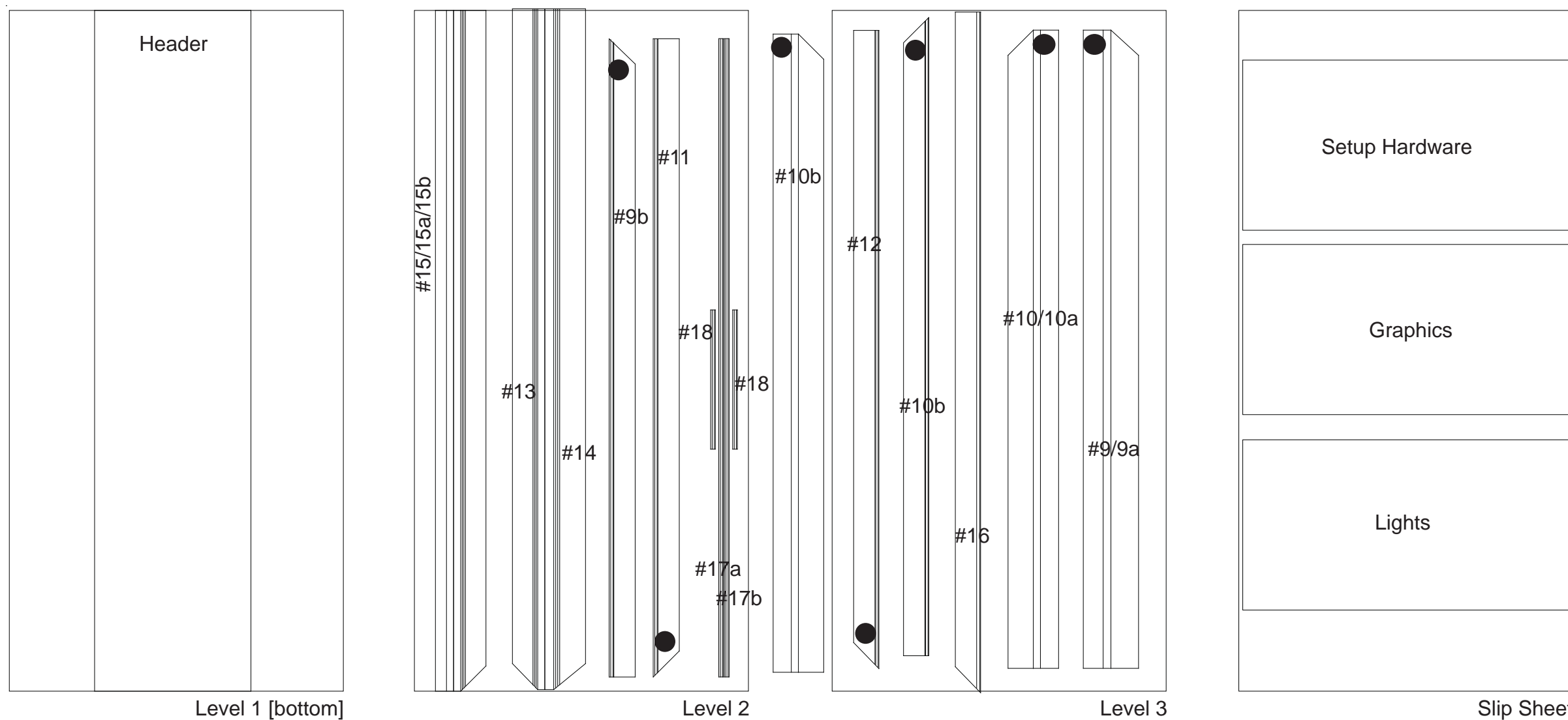
Level 3



Slip Sheet

WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

Top View of each Level



WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING