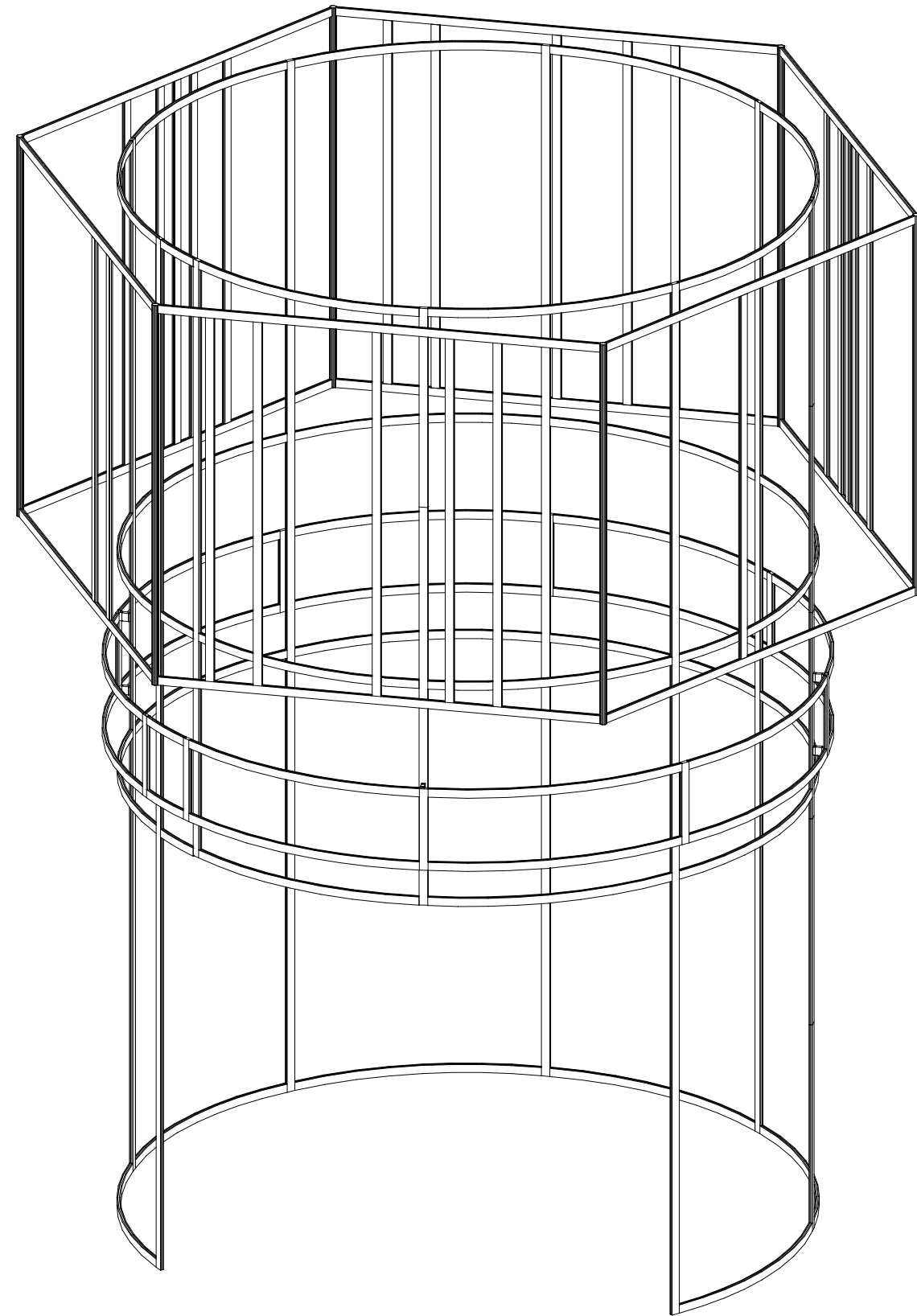


Top View



WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

visionary™ IDESIGNS

Using Your Setup Instructions

The Visionary Designs Setup Instructions are created specifically for your configuration. They are laid out sequentially, including an exploded view of the entire display, and then a logical series of detailed steps to assemble the main structure and components. We encourage you to study the instructions **before** attempting to assemble your exhibit.

Each page reminds you to tighten the setscrews after disassembling your exhibit to prevent loss of the locks and setscrews (see below in RED). This is **VERY IMPORTANT**.

Cleaning and Packing Your Display

- 1) Use care when cleaning aluminum extrusion or acrylic inserts. Use only non-abrasive cleaners.
- 2) When cleaning laminate inserts or countertops, use mild cleansers and a soft material such as cotton.
- 3) Keep all display components away from extreme heat and long exposure to sunlight to avoid warping and fading.
- 4) Retain all packing material. It will make re-packing much easier and will reduce the likelihood of shipping damage.



The Tool

Most Visionary Designs exhibits can be assembled with the supplied Hex Key Tool. Occasionally, a flat head screwdriver may be required.

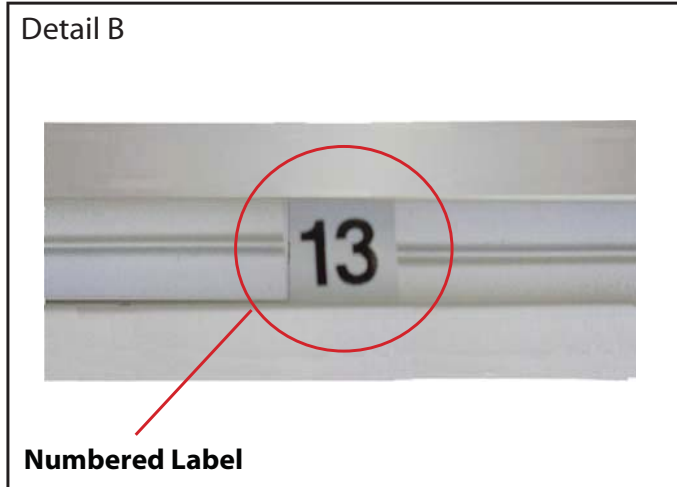


Typical Connection

Most horizontal extrusion connections have a patented expandable lock. This lock inserts into the groove of an opposing extrusion. Tightening the lock with the Hex Key Tool expands the lock and creates a strong positive connection.



Typical Connection (cont'd)



Detail B

Numbered Label

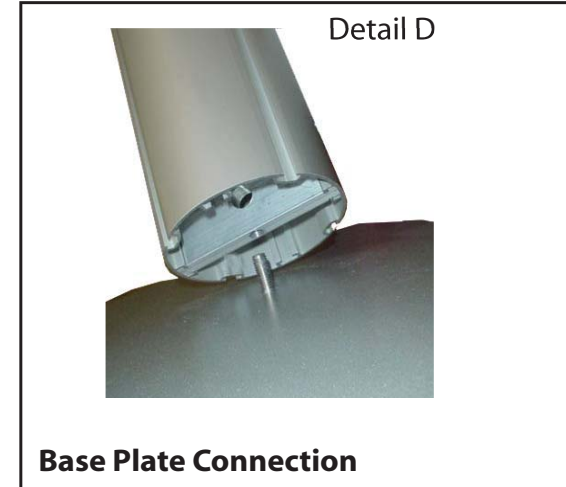
Each extrusion contains a numbered label which corresponds with setup instructions. The label is located within a groove of the extrusion (when possible). With Visionary Designs the labels contain Black numbers unless otherwise specified.



Detail C

Horizontal Inline Connection (remove only one setscrew)

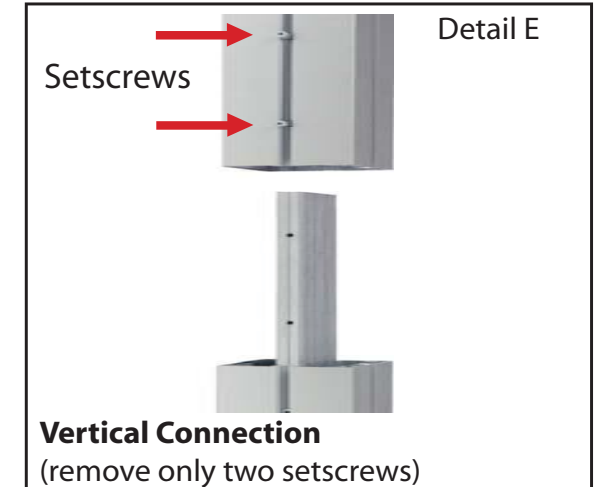
Remove only (1) setscrew when disassembling. Replace setscrew in extrusion after assembling it. Before packing, replace setscrew in extrusion to avoid losing it.



Detail D

Base Plate Connection

Attach base plate to round or square vertical extrusion using the bolt provided. Be careful not to strip the threads.



Detail E

Vertical Connection
(remove only two setscrews)

When vertical extrusions are packed in portable cases rather than crates or tubs, they must be broken down into smaller sections which then require assembly.

Remove only (2) setscrews when disassembling. Replace setscrews in extrusion after assembling it. Before packing, replace setscrews in extrusion to avoid losing them.

WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

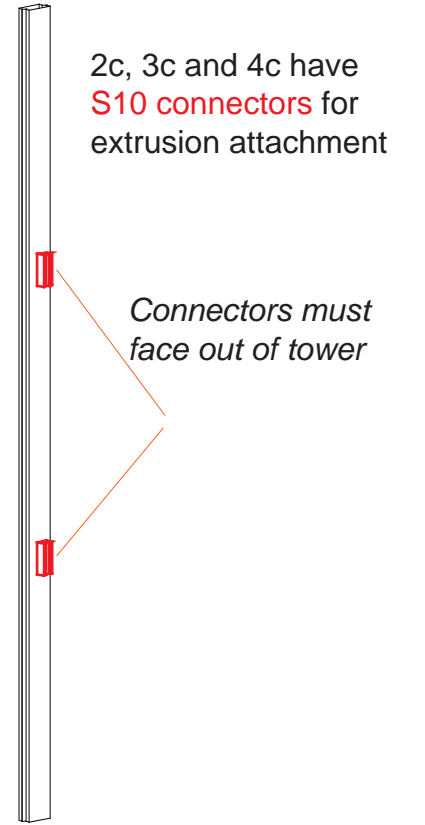
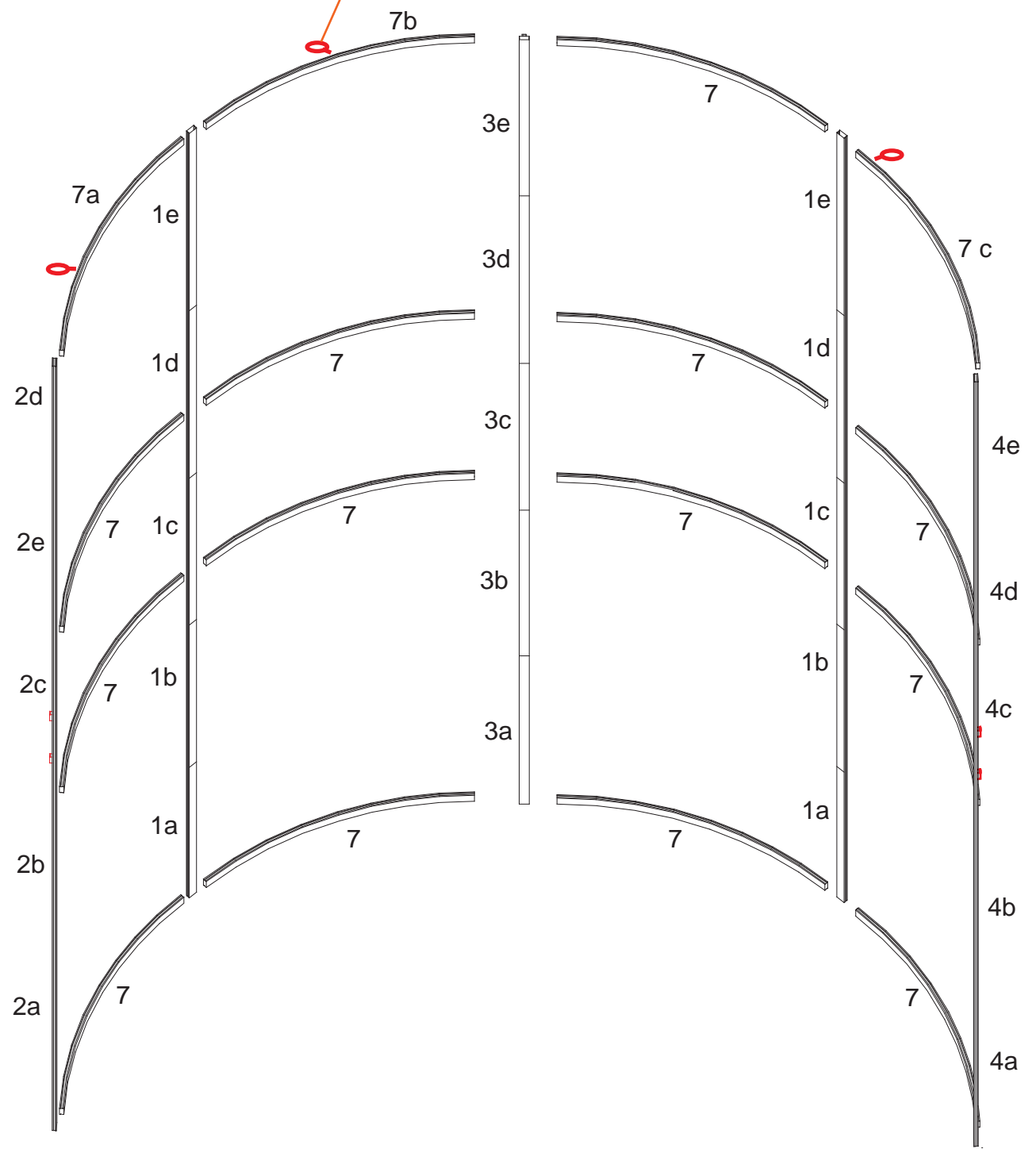
Item	Quantity	Description
1[a-e]	20	45.6" h Vertical Extrusion
2[a-e]	5	45.6" h Vertical Extrusion
3[a-e]	5	45.6" h Vertical Extrusion
4[a-e]	5	45.6" h Vertical Extrusion
5[a-c]	3	44" h Vertical Extrusion
6[a-c]	3	44" h Vertical Extrusion
7[a-e]	29	52.7008" w Curved Horizontal Extrusion
8[a]	3	12.4445" w Curved Horizontal Extrusion

Eye-Bolt for Frame Attachment
must face out of tower

Steps:

- 1) Connect vertical [a to e] together.
- 2) Connect curved horizontals between assembled verticals as shown.

**** See illustration for eye-bolt locations ****



WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

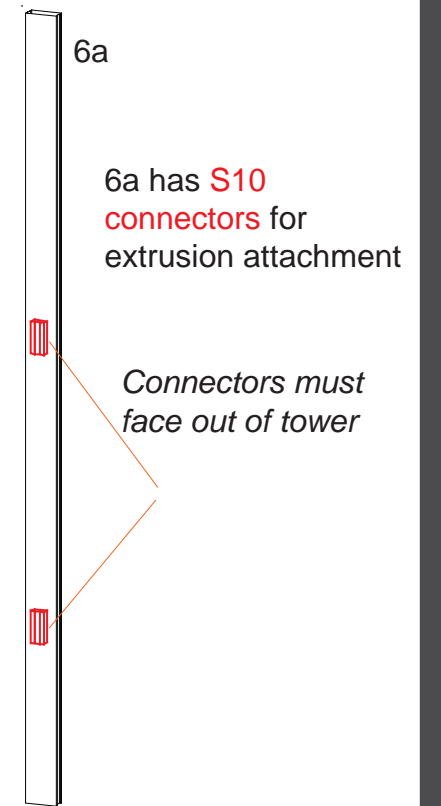
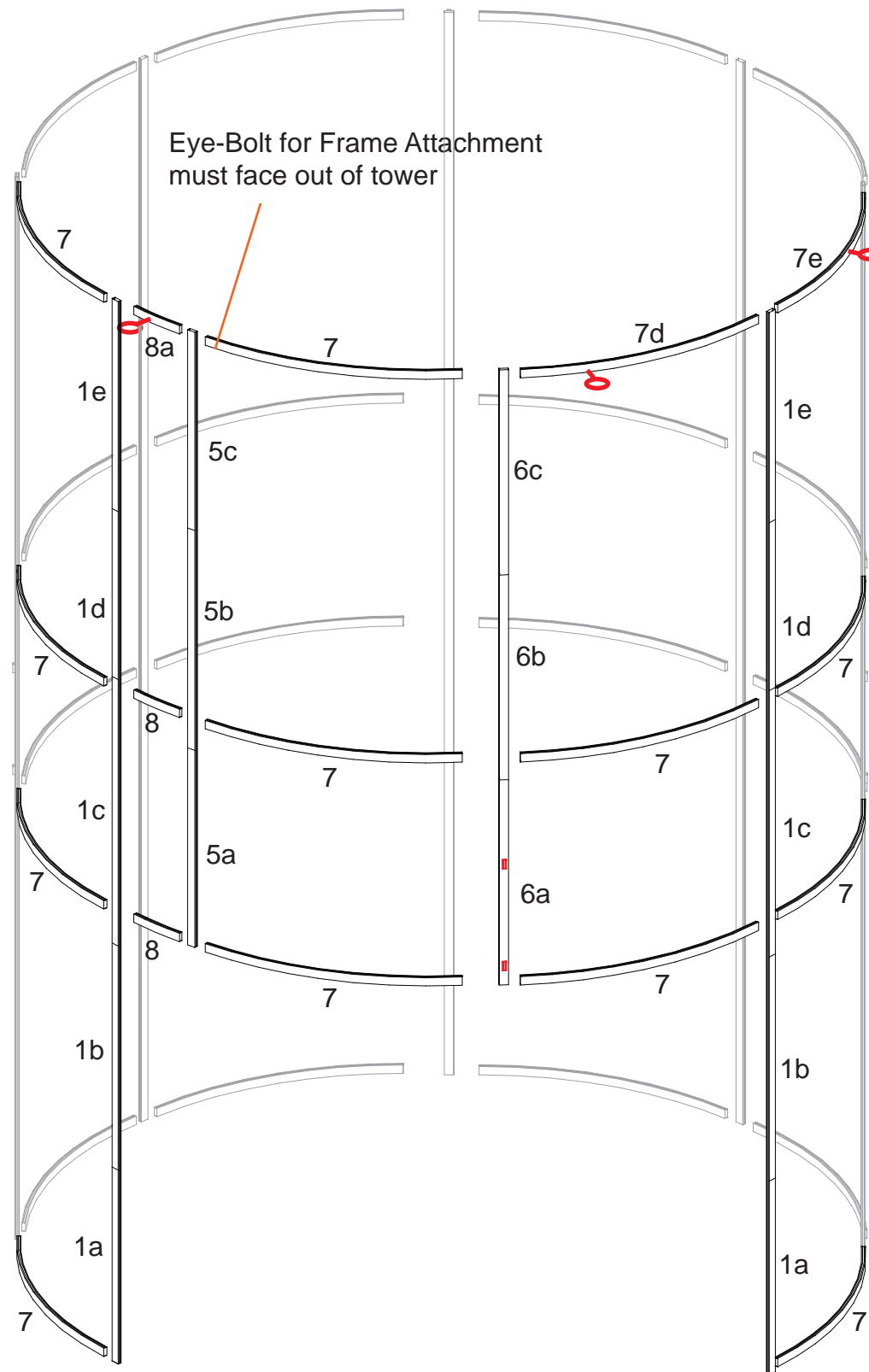
866.652.2100

Item	Quantity	Description
1[a-e]	20	45.6"h Vertical Extrusion
2[a-e]	5	45.6"h Vertical Extrusion
3[a-e]	5	45.6"h Vertical Extrusion
4[a-e]	5	45.6"h Vertical Extrusion
5[a-c]	3	44"h Vertical Extrusion
6[a-c]	3	44"h Vertical Extrusion
7[a-e]	29	52.7008"w Curved Horizontal Extrusion
8[a]	3	12.4445"w Curved Horizontal Extrusion

Steps:

- 1) Connect vertical [a to e] together.
- 2) Connect curved horizontals between assembled verticals as shown.

**** See illustration for eye-bolt locations ****



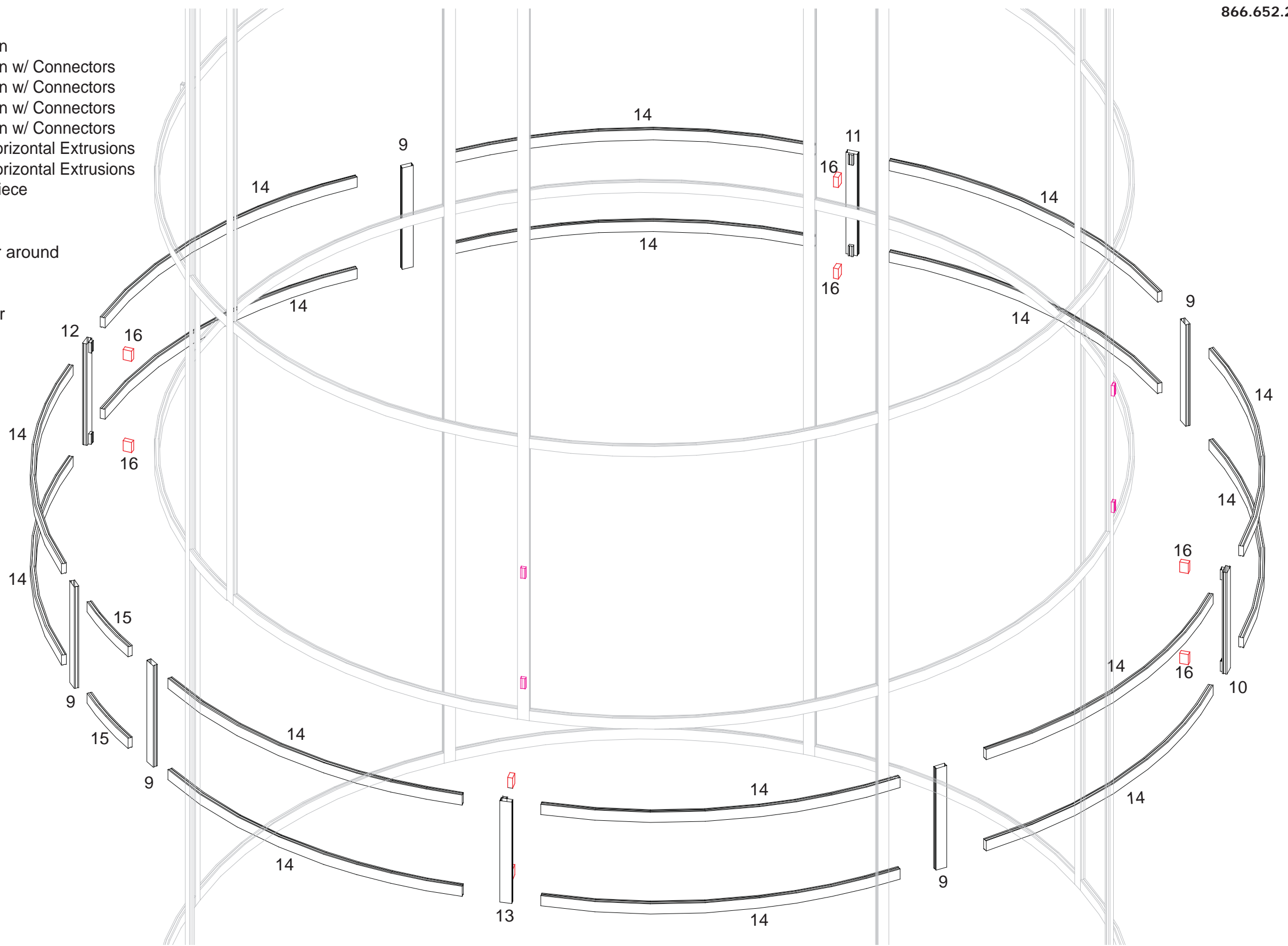
WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

866.652.2100

Item	Quantity	Description
9	5	18"h Vertical Extrusion
10	1	18"h Vertical Extrusion w/ Connectors
11	1	18"h Vertical Extrusion w/ Connectors
12	1	18"h Vertical Extrusion w/ Connectors
13	1	18"h Vertical Extrusion w/ Connectors
14	16	54.8847"w Curved Horizontal Extrusions
15	2	13.5667"w Curved Horizontal Extrusions
16	8	1.353"w Connector Piece

Steps:

- 1) Connect outer ring pieces together around assembled tower.
 *** **Connectors must face inside** ***
- 2) Lock outer ring to assembled tower using connector pieces [16].



WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

Item	Quantity	Description
17a/17b	6/6	42" h Vertical Extrusion
18a/18b	12/12	46.199" w Horizontal Extrusion
19a/19b	22/22	40.209" w Horizontal Extrusion

Vertical #17 has hanging ring for frame attachment

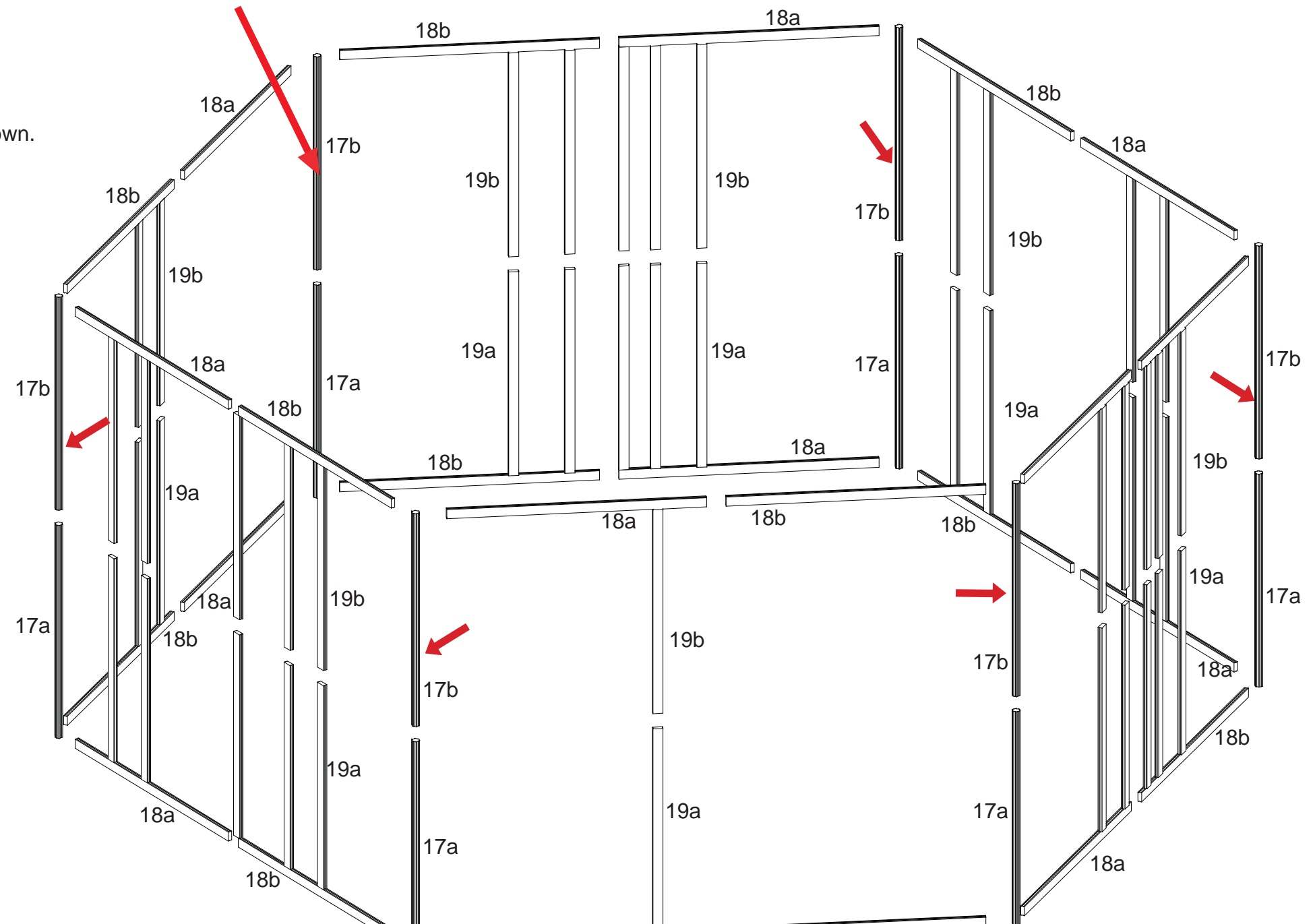
Steps:

** Must assemble structure around assembled tower.

- 1) Connect horizontals and verticals [a] and [b] together as shown.
- 2) Lock lower horizontal extrusions between verticals [17a/17b] where indicated.

*** *Hanging rings must face inside of structure* ***

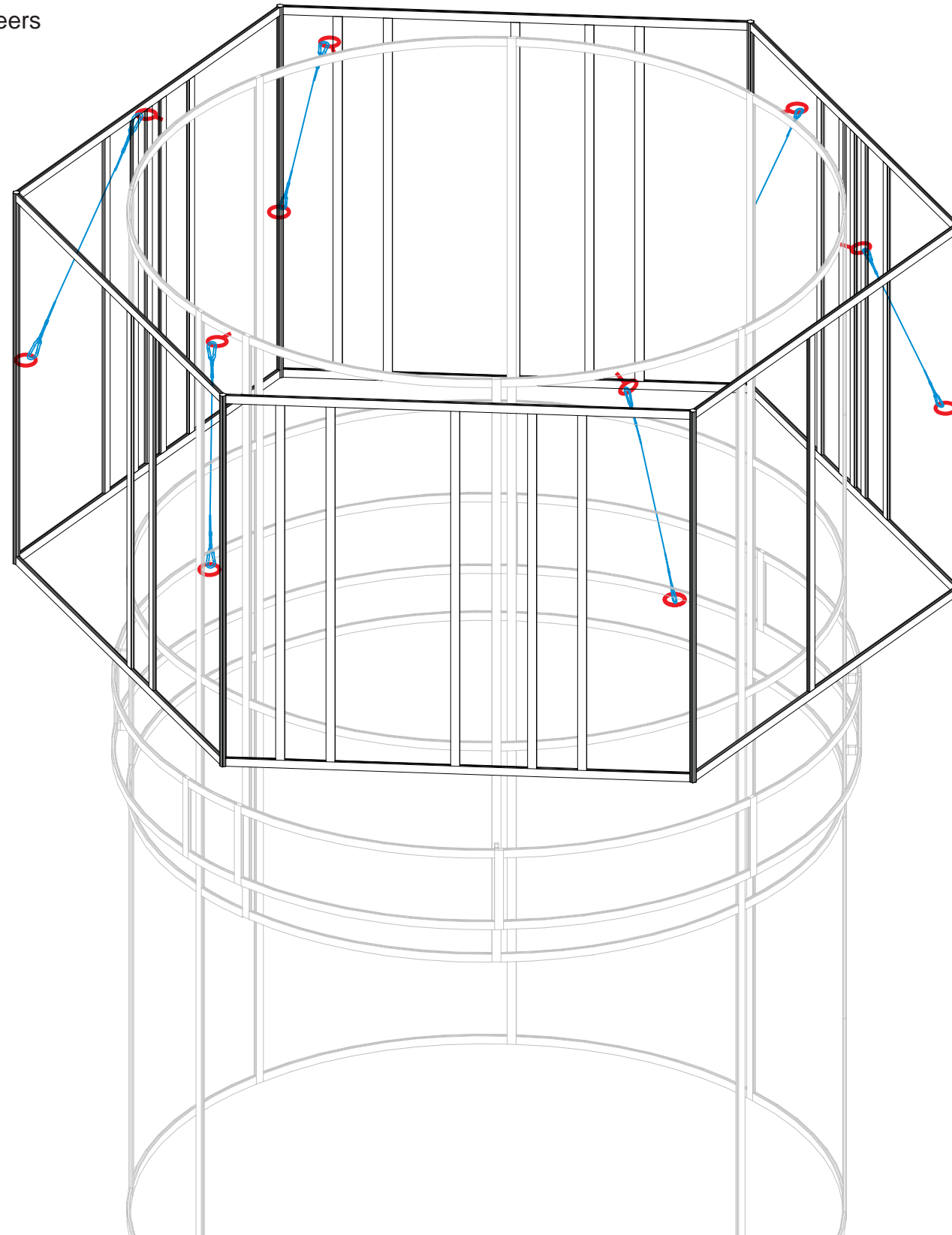
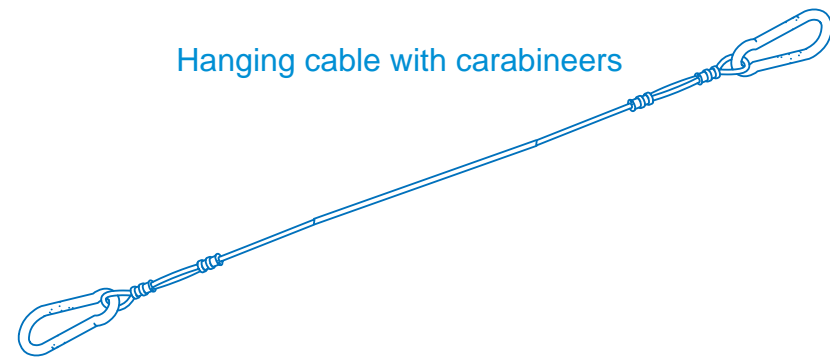
- 3) Attach verticals [19a/19b] atop lower horizontals, attaching upper horizontals between verticals [17a/17b].



WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

Steps:

- 1) Suspend assembled outer structure to main tower using hanging cable with carabineers as shown.



WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING