

WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

visionary™ IDESIGNS

Using Your Setup Instructions

The Visionary Designs Setup Instructions are created specifically for your configuration. They are laid out sequentially, including an exploded view of the entire display, and then a logical series of detailed steps to assemble the main structure and components. We encourage you to study the instructions **before** attempting to assemble your exhibit.

Each page reminds you to tighten the setscrews after disassembling your exhibit to prevent loss of the locks and setscrews (see below in RED). This is **VERY IMPORTANT**.

Cleaning and Packing Your Display

- 1) Use care when cleaning aluminum extrusion or acrylic inserts. Use only non-abrasive cleaners.
- 2) When cleaning laminate inserts or countertops, use mild cleansers and a soft material such as cotton.
- 3) Keep all display components away from extreme heat and long exposure to sunlight to avoid warping and fading.
- 4) Retain all packing material. It will make re-packing much easier and will reduce the likelihood of shipping damage.



The Tool

Most Visionary Designs exhibits can be assembled with the supplied Hex Key Tool. Occasionally, a flat head screwdriver may be required.



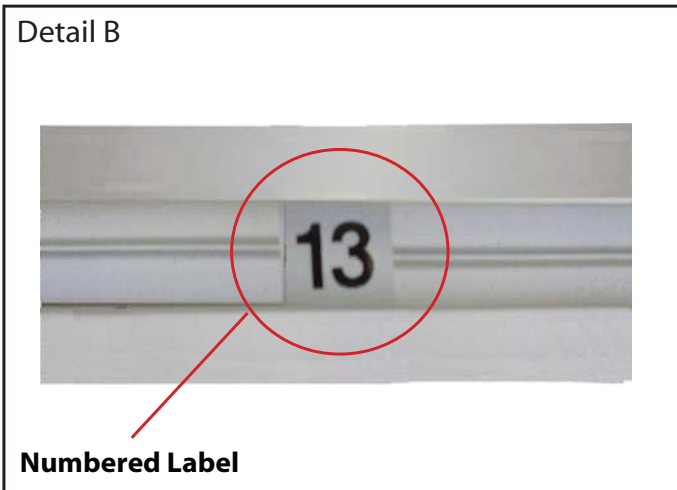
Detail A

Typical Connection



Typical Connection (cont'd)

Most horizontal extrusion connections have a patented expandable lock. This lock inserts into the groove of an opposing extrusion. Tightening the lock with the Hex Key Tool expands the lock and creates a strong positive connection.



Detail B

Numbered Label

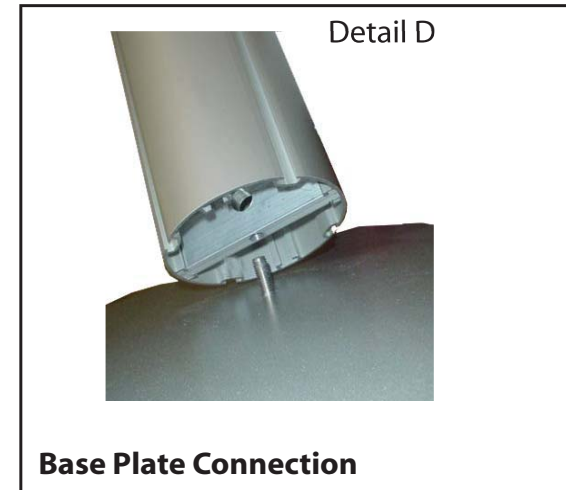
Each extrusion contains a numbered label which corresponds with setup instructions. The label is located within a groove of the extrusion (when possible). With Visionary Designs the labels contain Black numbers unless otherwise specified.



Detail C

Horizontal Inline Connection (remove only one setscrew)

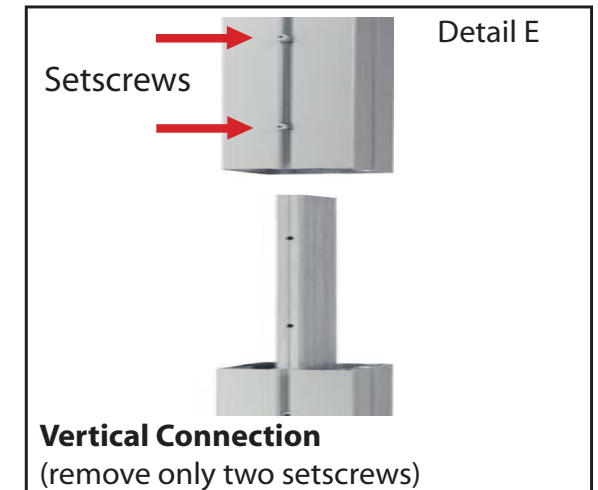
Remove only (1) setscrew when disassembling. Replace setscrew in extrusion after assembling it. Before packing, replace setscrew in extrusion to avoid losing it.



Detail D

Base Plate Connection

Attach base plate to round or square vertical extrusion using the bolt provided. Be careful not to strip the threads.



Detail E

Vertical Connection
(remove only two setscrews)

When vertical extrusions are packed in portable cases rather than crates or tubs, they must be broken down into smaller sections which then require assembly.

Remove only (2) setscrews when disassembling. Replace setscrews in extrusion after assembling it. Before packing, replace setscrews in extrusion to avoid losing them.

WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

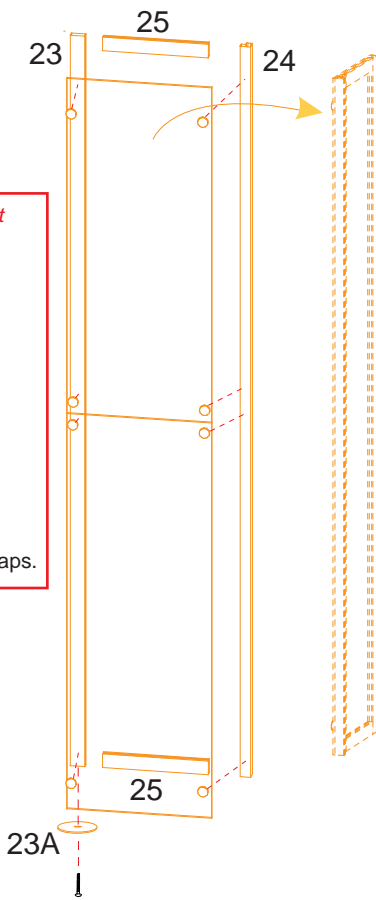
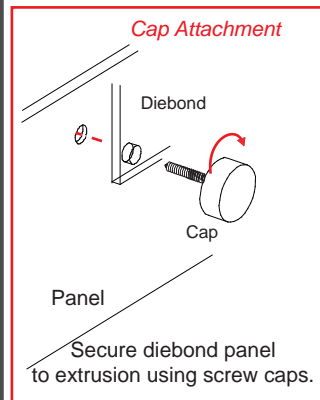
866.652.2100

Item	Qty.	Description
1	1	48" h Lower Vertical Extrusion
2	1	48" h Lower Vertical Extrusion
3	1	72" w Horizontal Extrusion
4	1	72" w Horizontal Extrusion
5	1	72" w Horizontal Extrusion
6	1	72" w Horizontal Extrusion
7	1	72" w Horizontal Extrusion
8	1	72" w Horizontal Extrusion
9	1	42.488" h Vertical Extrusion
10	1	24" h Upper Vertical Extrusion
11/11a	1/1	18.488" w Vertical Extrusion
12	1	24" h Upper Vertical Extrusion

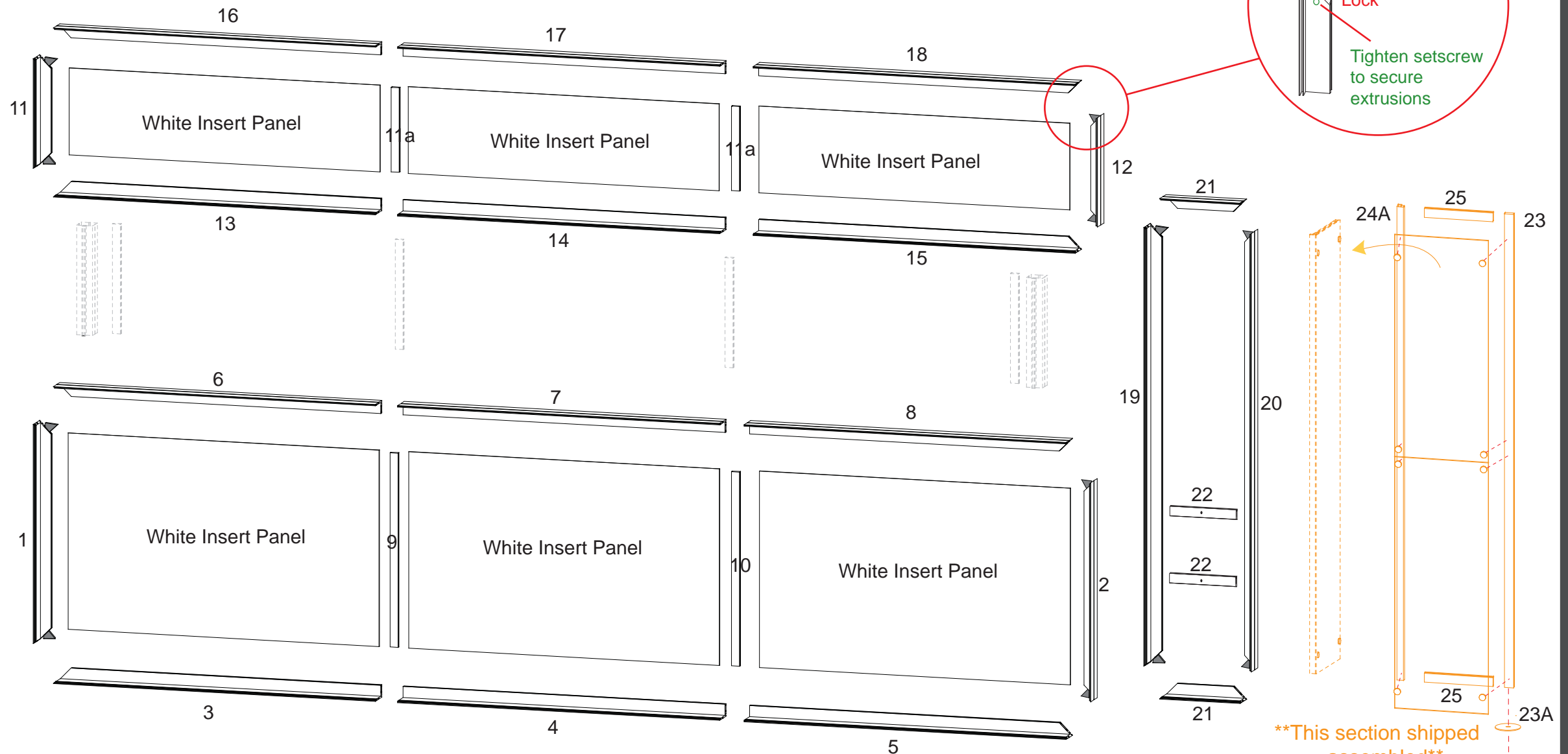
Item	Qty.	Description
13	1	72" w Horizontal Extrusion
14	1	72" w Horizontal Extrusion
15	1	72" w Horizontal Extrusion
16	1	72" w Horizontal Extrusion
17	1	72" w Horizontal Extrusion
18	1	72" w Horizontal Extrusion
19	1	96" h Vertical Extrusion
20	1	96" h Vertical Extrusion
21	2	18" w Horizontal Extrusion
22	2	17.291" w Horizontal Extrusion
23	2	96" h Vertical Extrusion
23A	1	4" Round Base Plate
24/24A	1/1	96" h Vertical 90° Corner Extrusion
25	4	14.939" w Horizontal Extrusion

Steps:

- 1) Start by assembling Lower, Upper and Side Frames (these shipped assembled) together on the floor.
- 2) Connect [3 to 4 to 5 and 6 to 7 to 8], then referring to detail for TSV1 lock connect verticals [1 and 2] between assembled horizontals making sure to place verticals [9 and 10] and inserts between assembled horizontals as shown.
- 3) Repeat step 2 for extrusions [13 to 14 to 15 and 16 to 17 to 18] and [11, 11a and 12].
- 4) Extrusions [23, 24, 24a and 25] shipped assembled, attach diebond panel to assembled frame as shown below.
- 5) Attach [23A] base plate to vertical extrusion [23] as shown.



This section shipped assembled



This section shipped assembled

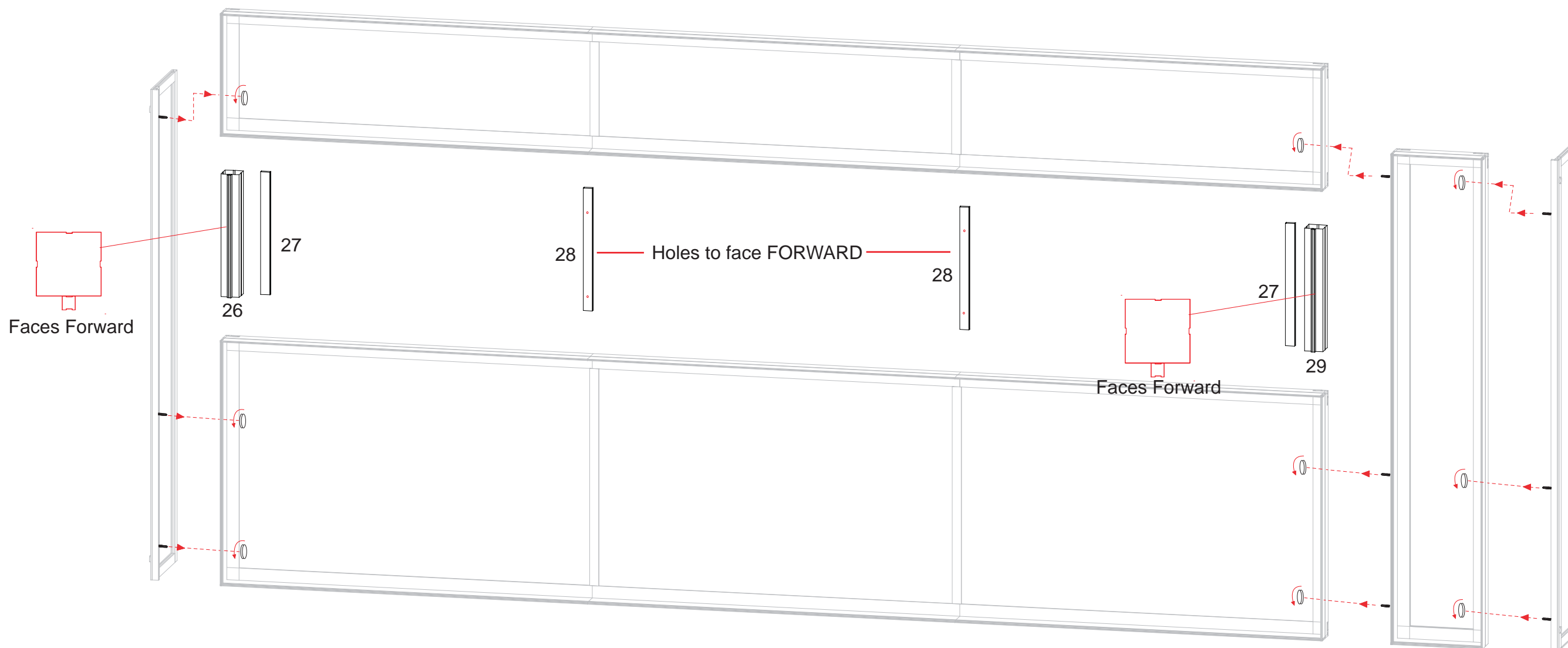
WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

866.652.2100

Item	Qty.	Description
26	1	24"h Square Middle Vertical Extrusion
27	2	24"h Middle Vertical Extrusion
28	2	24"h Middle Vertical Extrusion
29	1	24"h Square Middle Vertical Extrusion

Steps:

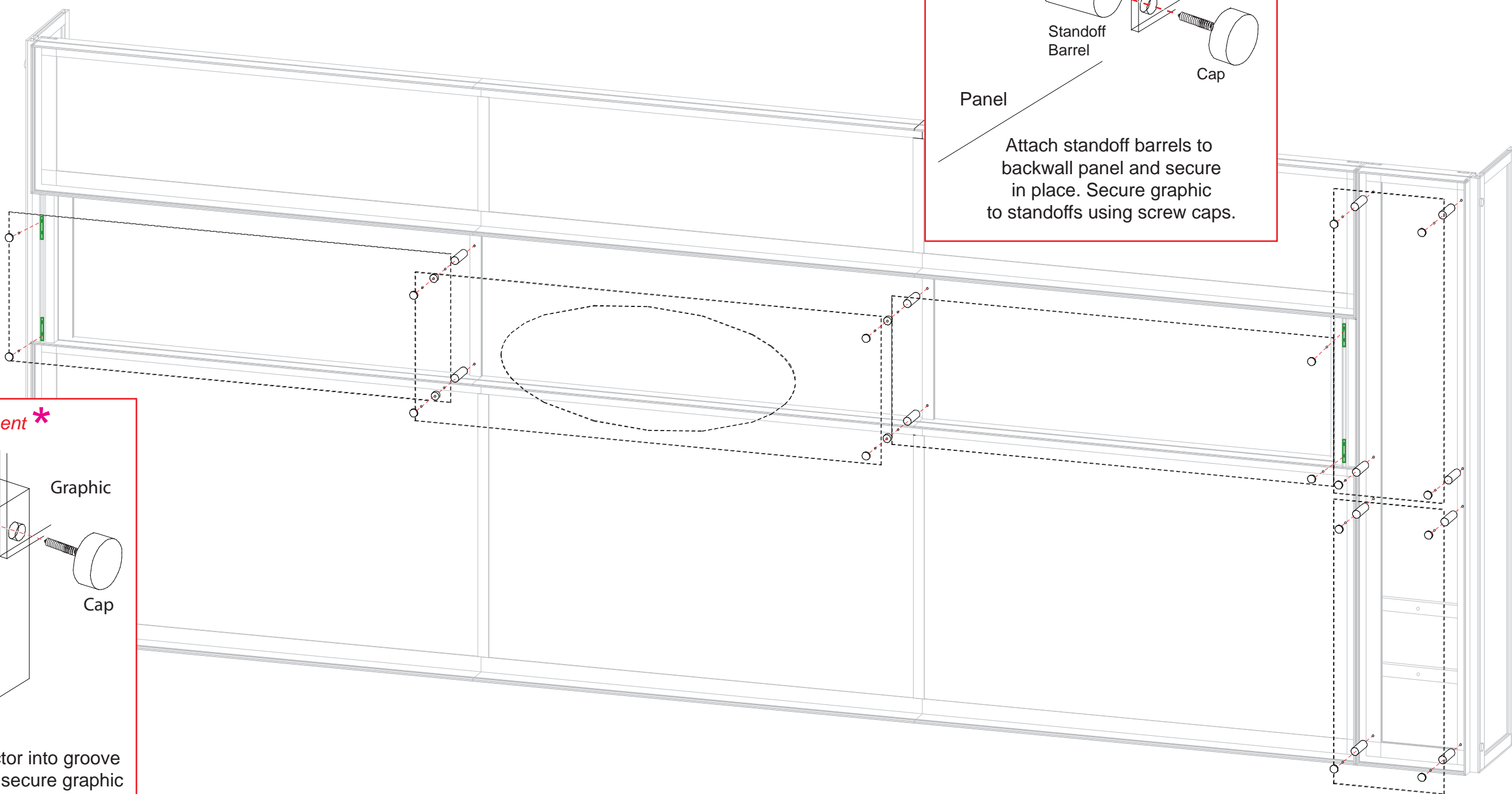
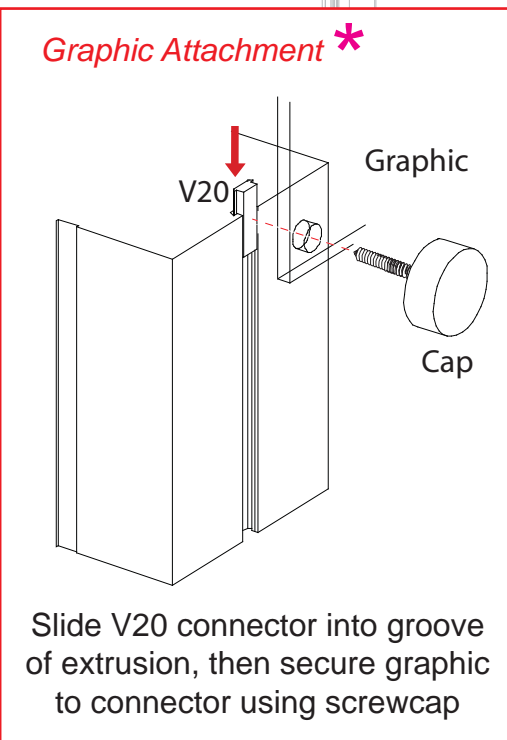
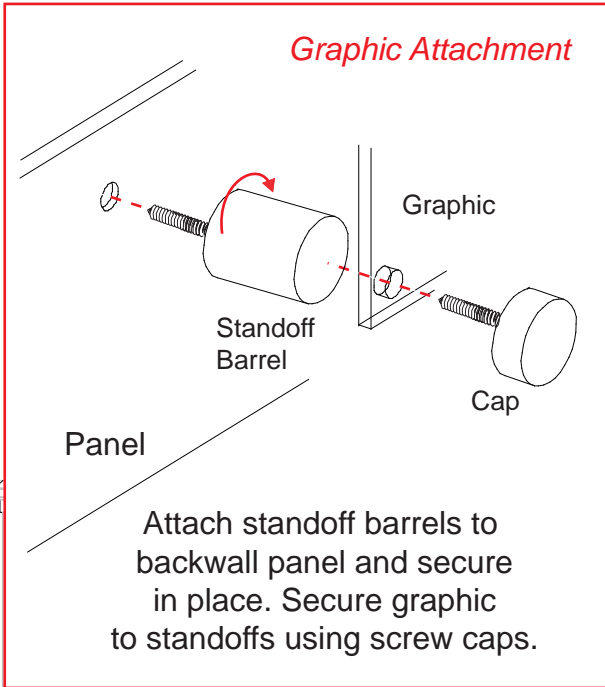
- 1) Attach Upper and Lower assembled frames to gether by placing extrusions [26 thru 29] atop lower frame as shown.
 NOTE: Extrusions [26 and 29] attach flush tot he left and right edges
 Extrusions [28] will need to be adjusted to the left or right to match up with Diebond standoff panels
- 2) Connect assembled frames to backwall as shown using caps to secure in place.



WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

866.652.2100

Attach panels to backwall using standoffs and caps as shown.

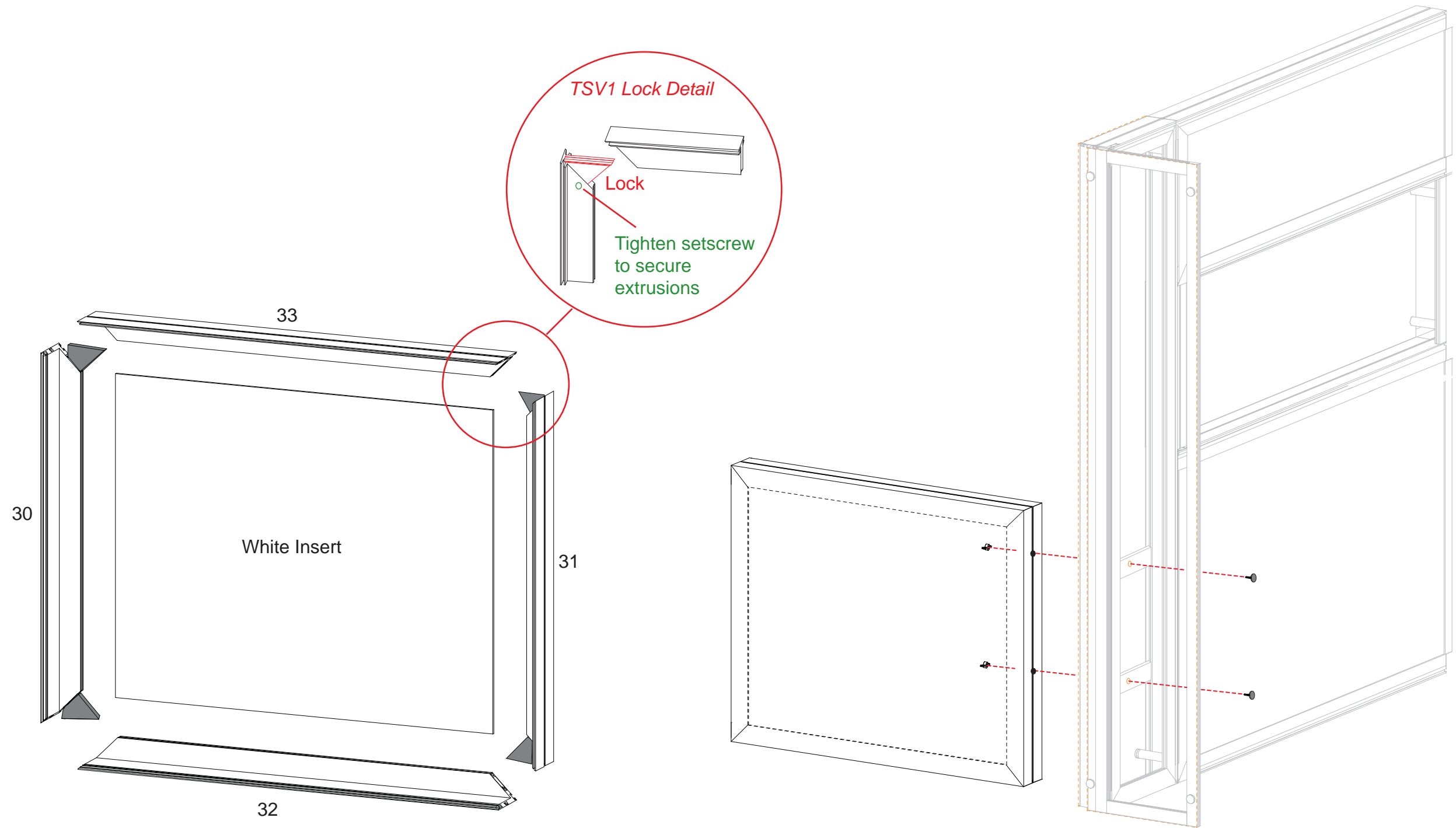


WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

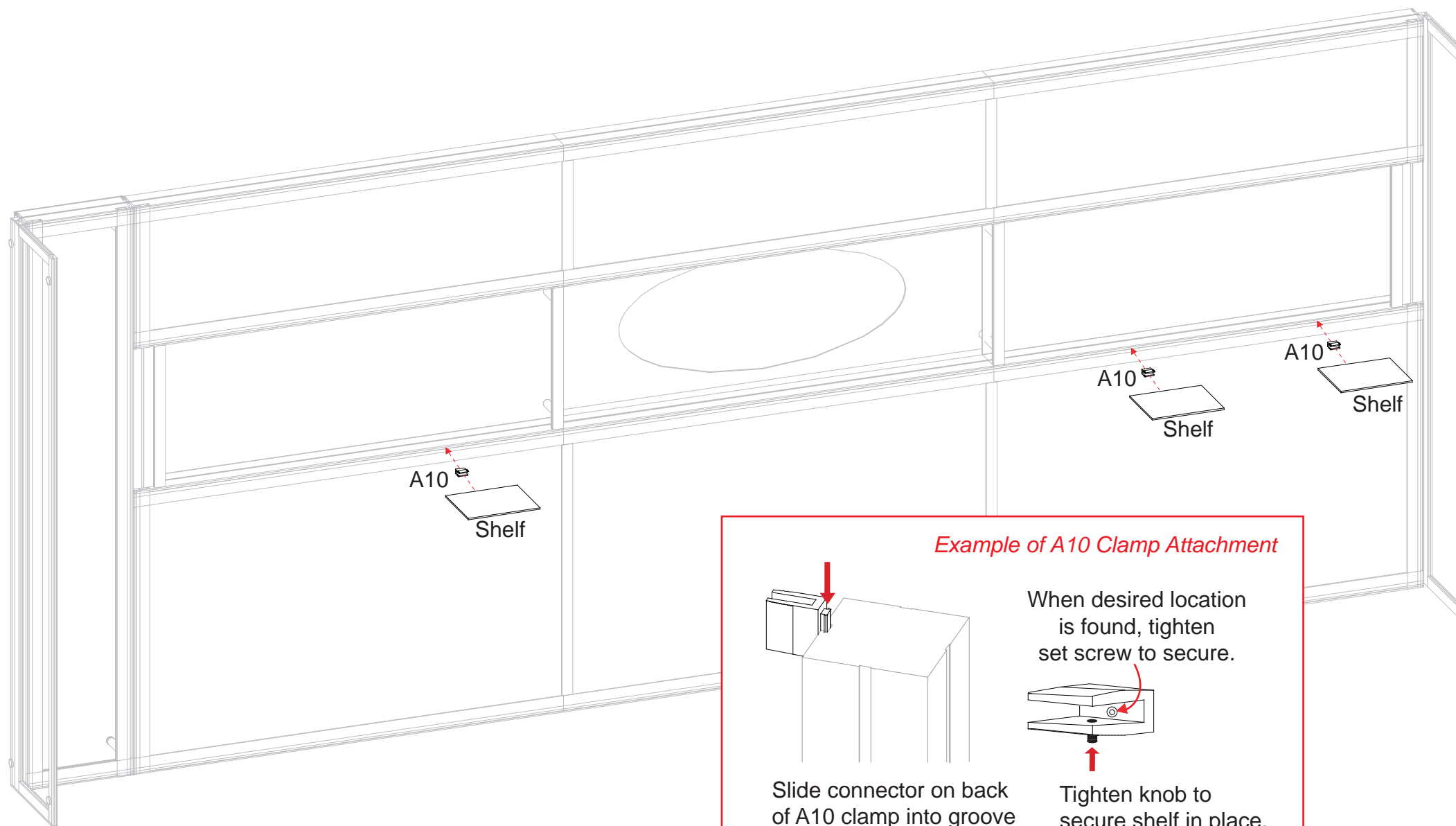
Item	Qty.	Description
30	1	48" h Lower Vertical Extrusion
31	1	48" h Lower Vertical Extrusion
32	1	40" w Horizontal Extrusion
33	1	40" w Horizontal Extrusion

Steps:

- 1) Assemble Frame by referring to TSV1 Lock Detail and connecting [30 and 31] to horizontals [32 and 33] making sure to place insert in center as shown.
- 2) Attach wall to backwall by placing Caps thru from backside as shown into inside of side wall and securing with wing nuts as shown.



WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING



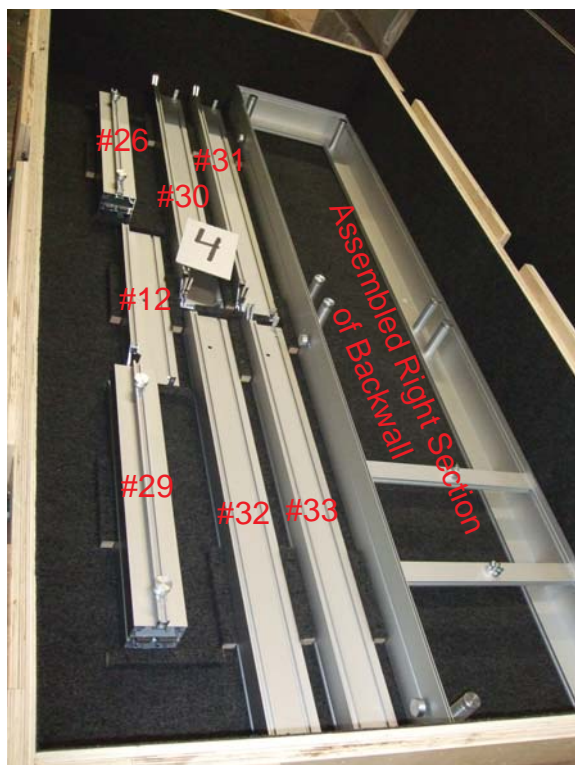
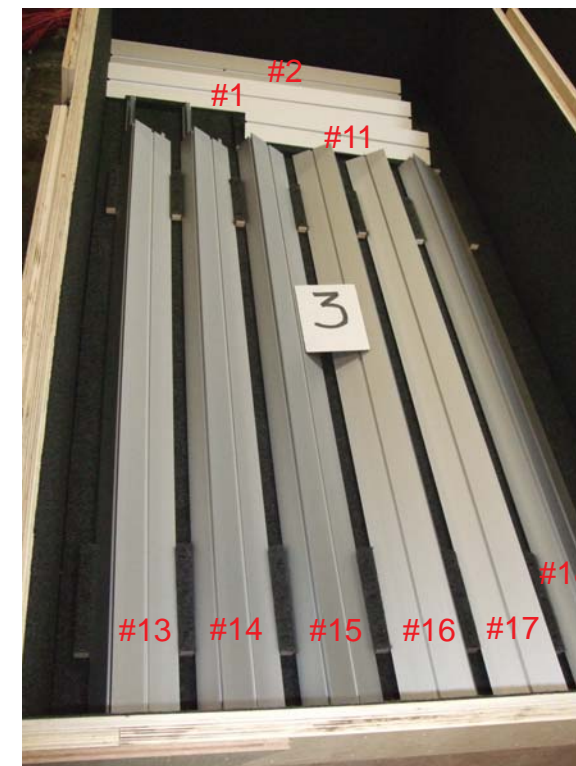
Example of A10 Clamp Attachment

Slide connector on back of A10 clamp into groove of extrusion.

When desired location is found, tighten set screw to secure.

Tighten knob to secure shelf in place.

WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING



WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING