

WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

visionary™ IDESIGNS

Using Your Setup Instructions

The Visionary Designs Setup Instructions are created specifically for your configuration. They are laid out sequentially, including an exploded view of the entire display, and then a logical series of detailed steps to assemble the main structure and components. We encourage you to study the instructions **before** attempting to assemble your exhibit.

Each page reminds you to tighten the setscrews after disassembling your exhibit to prevent loss of the locks and setscrews (see below in RED). This is **VERY IMPORTANT**.

Cleaning and Packing Your Display

- 1) Use care when cleaning aluminum extrusion or acrylic inserts. Use only non-abrasive cleaners.
- 2) When cleaning laminate inserts or countertops, use mild cleansers and a soft material such as cotton.
- 3) Keep all display components away from extreme heat and long exposure to sunlight to avoid warping and fading.
- 4) Retain all packing material. It will make re-packing much easier and will reduce the likelihood of shipping damage.



The Tool

Most Visionary Designs exhibits can be assembled with the supplied Hex Key Tool. Occasionally, a flat head screwdriver may be required.



Typical Connection

Most horizontal extrusion connections have a patented expandable lock. This lock inserts into the groove of an opposing extrusion. Tightening the lock with the Hex Key Tool expands the lock and creates a strong positive connection.



Typical Connection (cont'd)



Detail B

Numbered Label

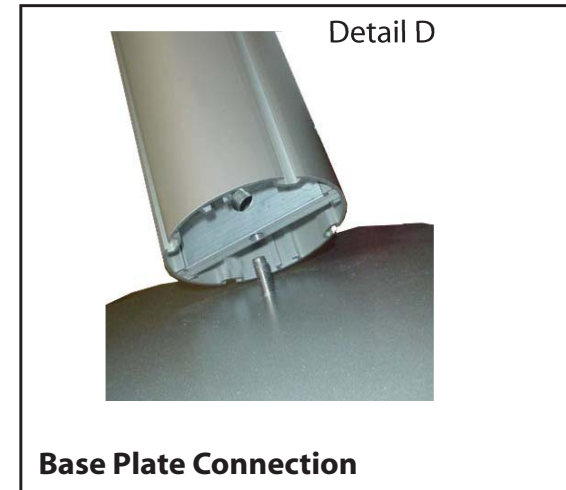
Each extrusion contains a numbered label which corresponds with setup instructions. The label is located within a groove of the extrusion (when possible). With Visionary Designs the labels contain Black numbers unless otherwise specified.



Detail C

Horizontal Inline Connection (remove only one setscrew)

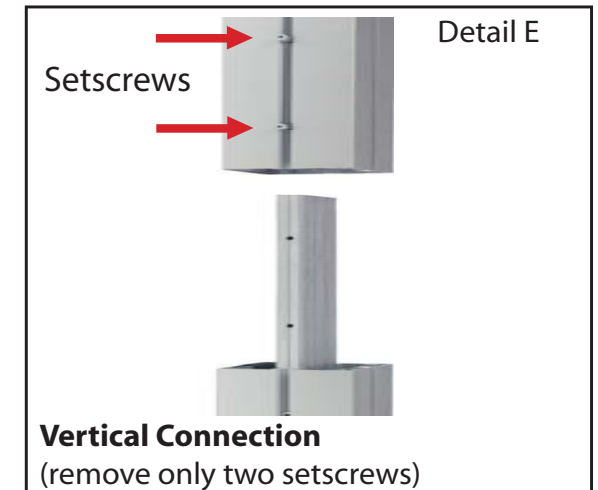
Remove only (1) setscrew when disassembling. Replace setscrew in extrusion after assembling it. Before packing, replace setscrew in extrusion to avoid losing it.



Detail D

Base Plate Connection

Attach base plate to round or square vertical extrusion using the bolt provided. Be careful not to strip the threads.



Detail E

Vertical Connection
(remove only two setscrews)

When vertical extrusions are packed in portable cases rather than crates or tubs, they must be broken down into smaller sections which then require assembly.

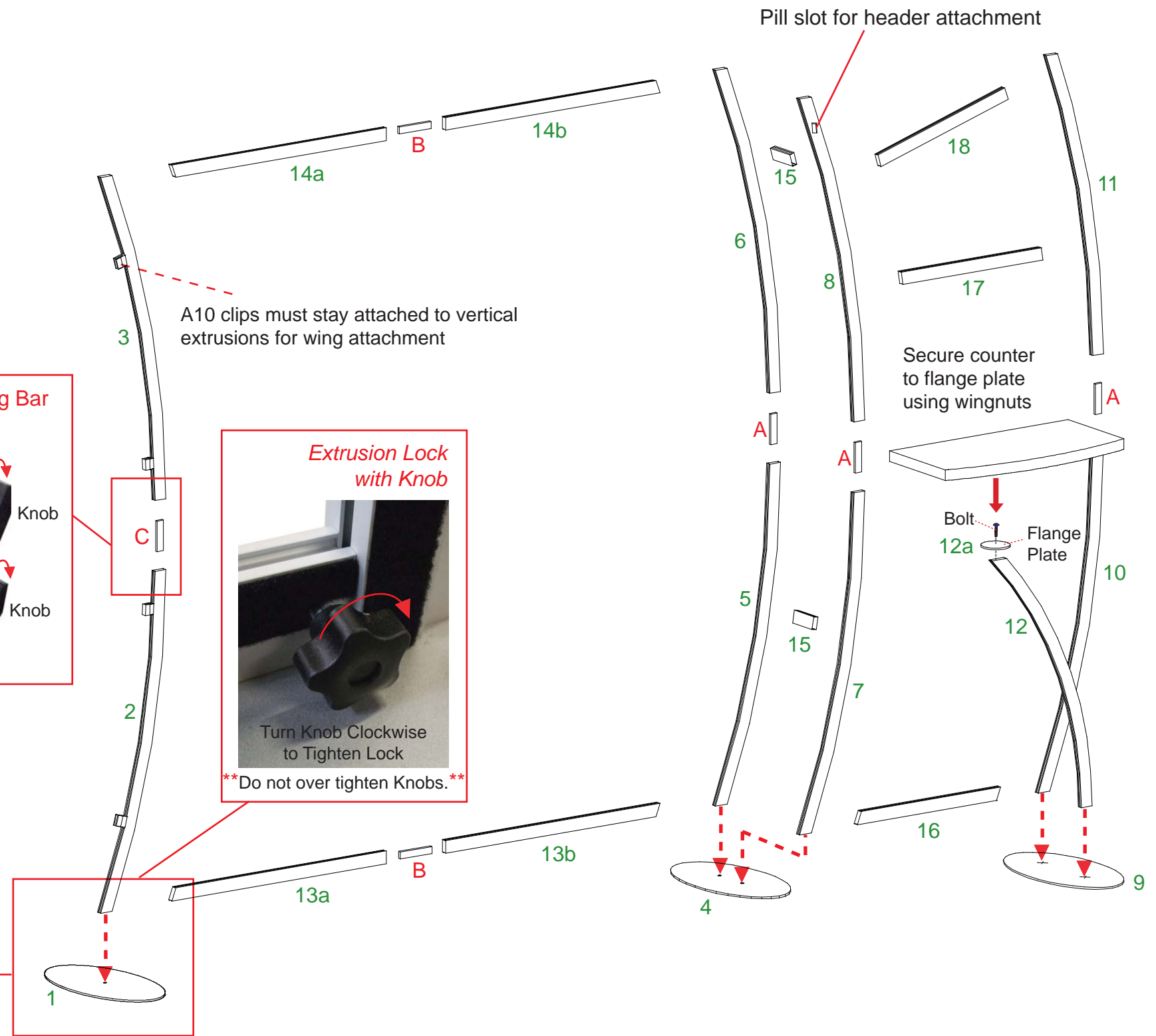
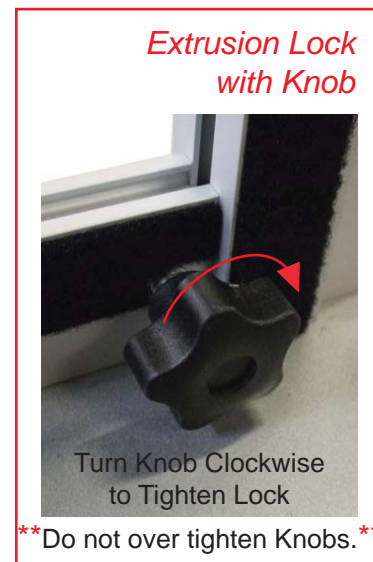
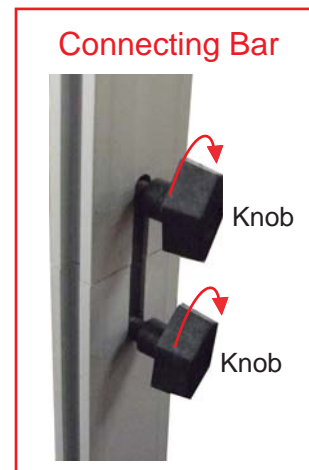
Remove only (2) setscrews when disassembling. Replace setscrews in extrusion after assembling it. Before packing, replace setscrews in extrusion to avoid losing them.

WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

Part Number	Qty	Description
1	1	Base Plate w/ one hole
2	1	48.0501" h Lower Curved Vertical extrusion
3	1	48.0501" h Upper Curved Vertical extrusion
4	1	Base Plate w/ two holes
5	1	48.0501" h Lower Curved Vertical extrusion
6	1	48.0501" h Upper Curved Vertical extrusion
7	1	48.0501" h Lower Curved Vertical extrusion
8	1	48.0501" h Upper Curved Vertical extrusion
9	1	Base Plate w/ one hole
10	1	48.0501" h Lower Curved Vertical extrusion
11	1	48.050" h Upper Curved Vertical extrusion
12	1	40.5969" w Counter Support Extrusion
13a/13b	1/1	36" w Horizontal extrusion tapered one end
14/14A	1/1	36" w Horizontal extrusion tapered one end
15	2	4.512" w Horizontal extrusion
16	1	24.247" w Horizontal extrusion tapered both ends
17	1	23.773" w Horizontal extrusion tapered both ends
18	1	22.44" w Horizontal extrusion tapered one end

Steps:

- 1) Lock lower vertical extrusions to base plates where indicated.
- 2) Attach upper verticals to lower verticals using vertical connecting bars.
- 3) Lock horizontal extrusions [15] between vertical assemblies [5/6 and 7/8].
- 4) Connect horizontal extrusions [13a to 13b and 14a to 14b] together.
- 5) Connect horizontal assemblies from step 3 between verticals [2/3 and 5/6] and horizontal extrusions [16, 17 and 18] between verticals [7/8 and 10/11].
- 6) Attach flange plate to top of counter support [12].
- 7) Attach counter to flange plate and secure to backwall frame using thumbscrews.

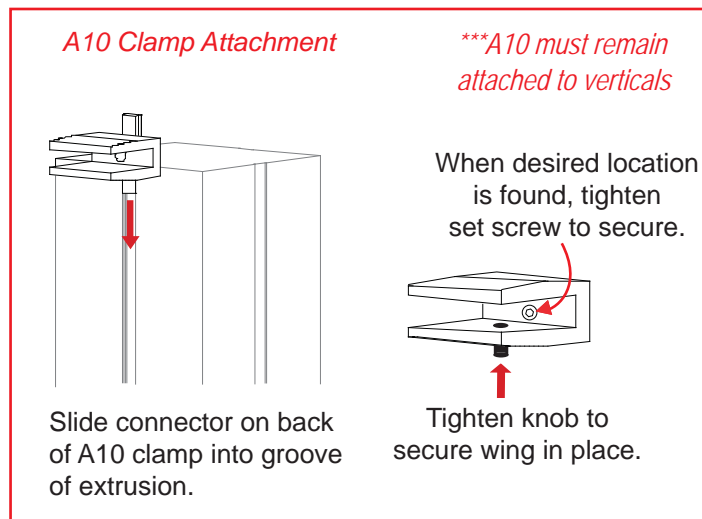
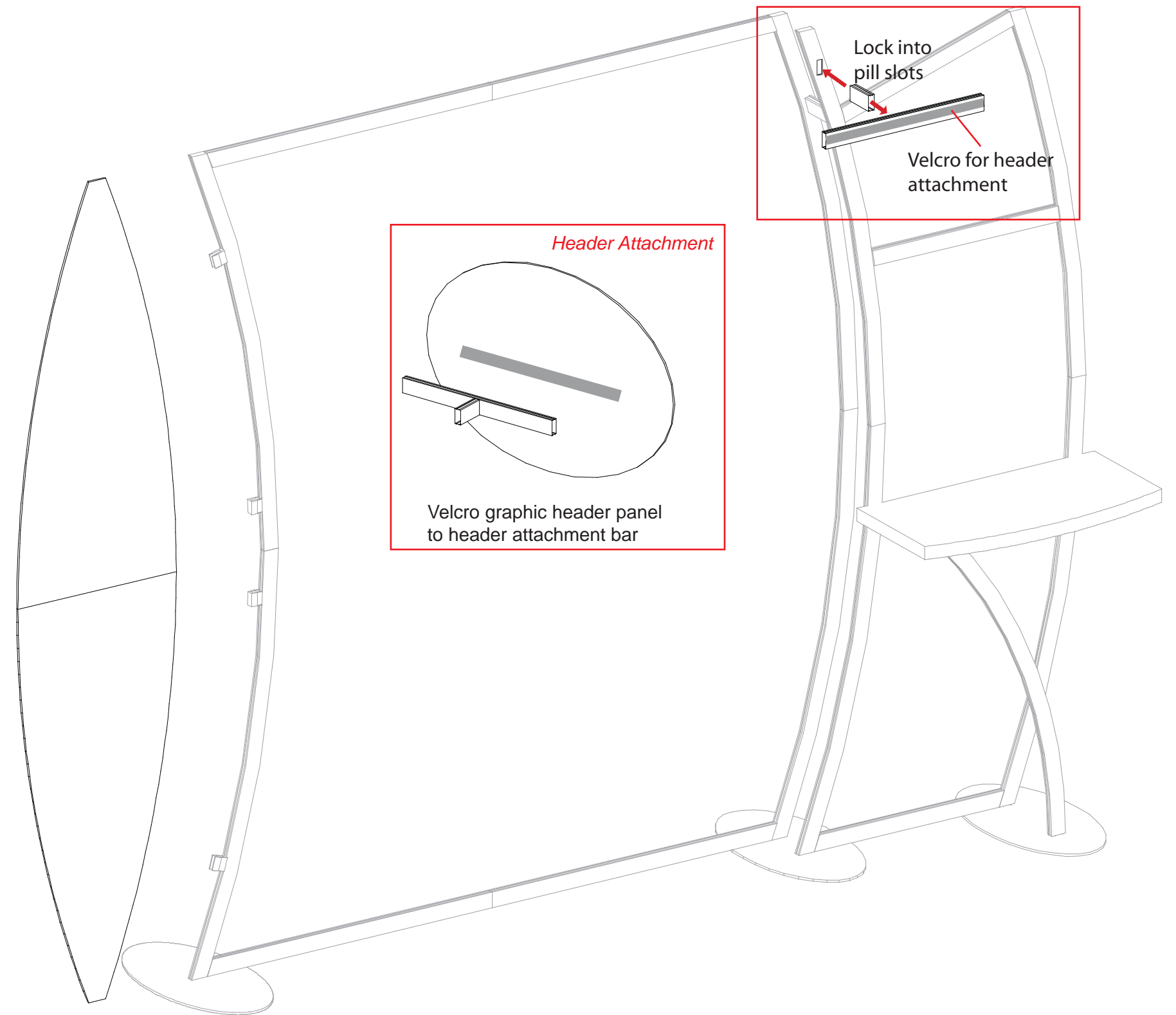


WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

Part Number	Qty	Description
19	1	3.5"w Horizontal Extrusion
20	1	20"w Horizontal Extrusion

Steps:

- 1) Assemble header attachment pieces together.
- 2) Lock header attachment assembly to pill slot on backwal where indicated.
- 3) Velcro header panel to header attachment bar.



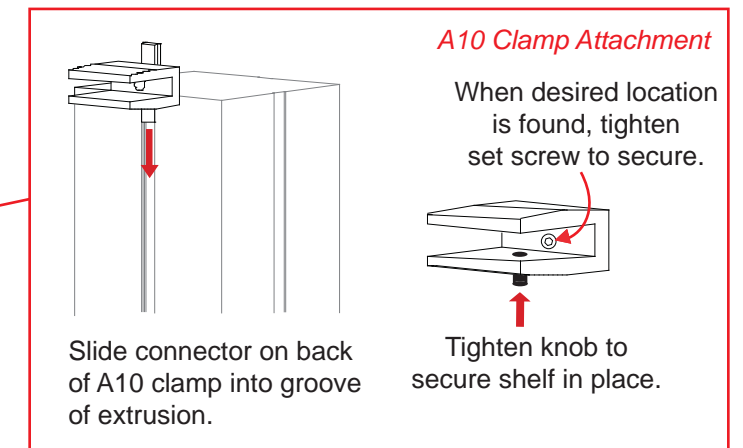
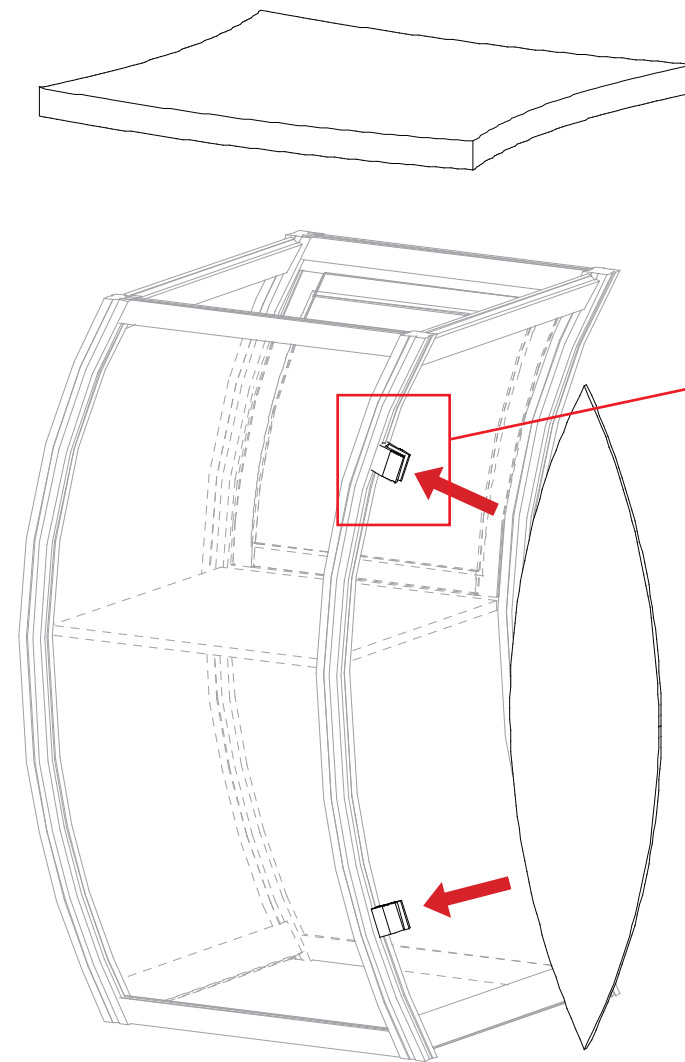
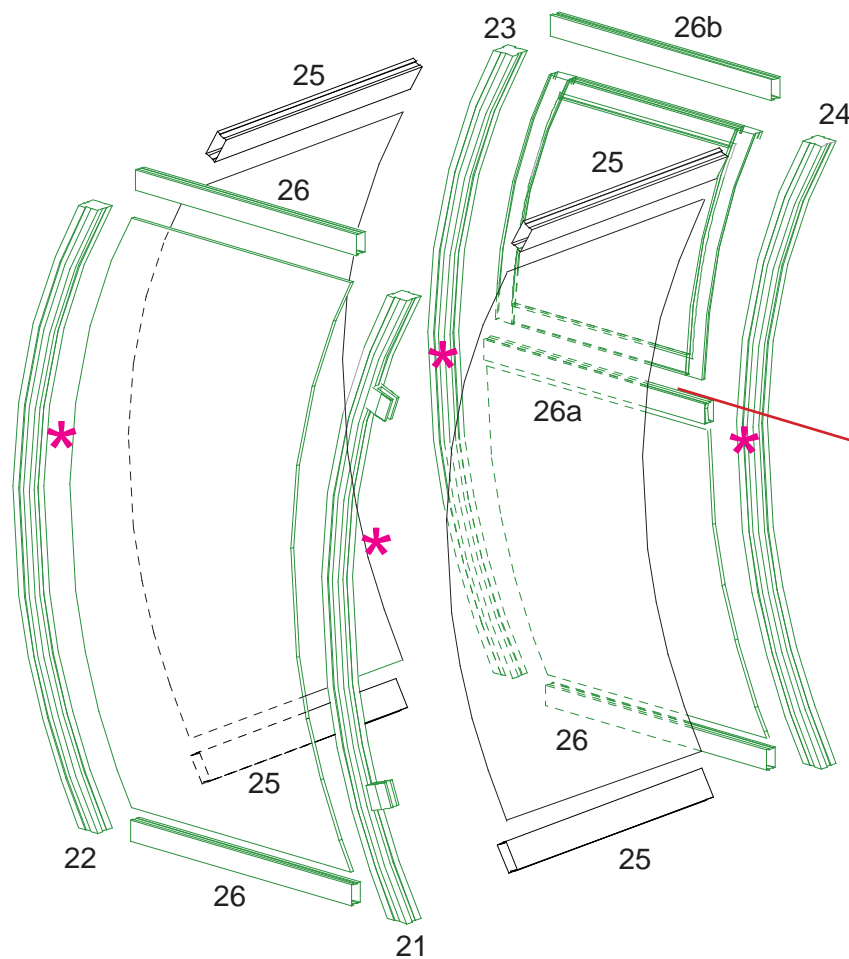
WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

Part Number	Qty	Description
21	1	39.84" Curved Vertical Extrusion w/ A10 Clamps
22	1	39.84" Curved Vertical Extrusion
23	1	39.84" Curved Vertical Extrusion
24	1	39.84" Curved Vertical Extrusion
25	4	17"w Horizontal Extrusion
26	3	17"w Horizontal Extrusion
26a	1	17"w Horizontal Extrusion w/ Door Hinges
26b	1	17"w Horizontal Extrusion w/ Door Stopper

Steps:

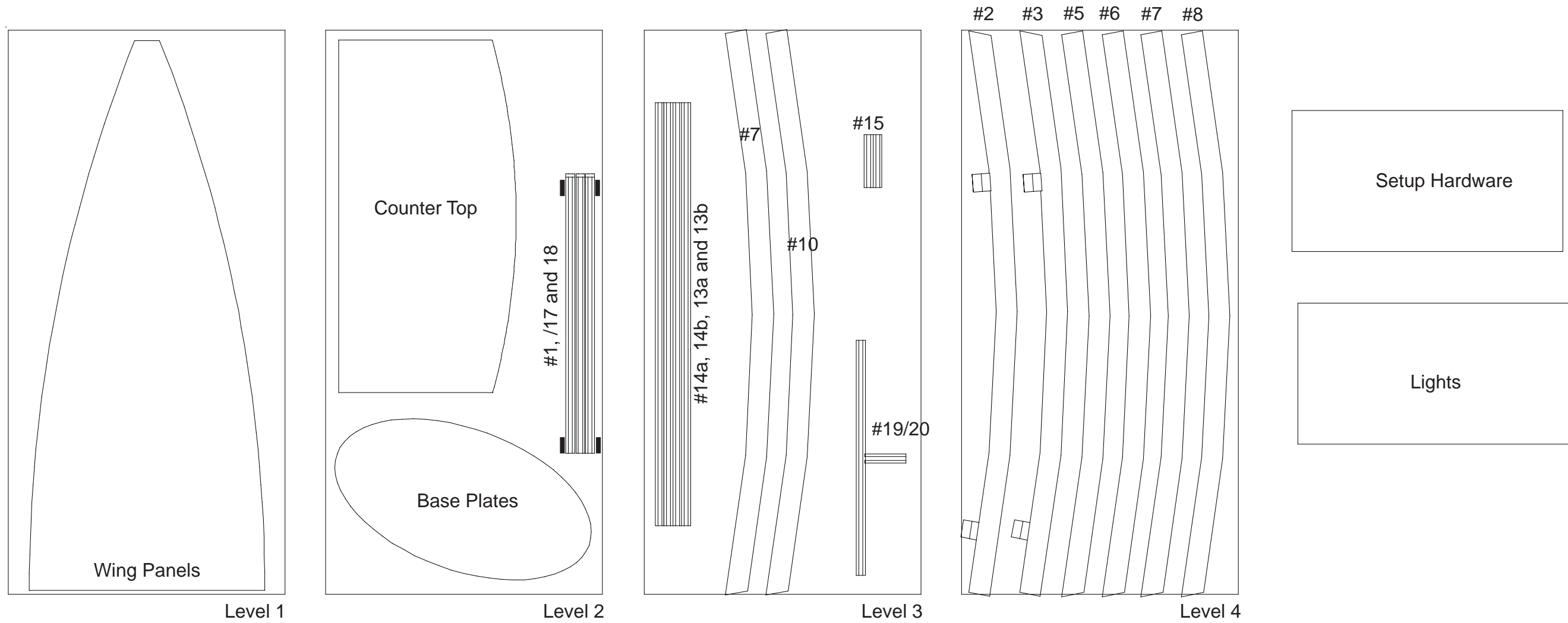
- 1) Connect front and back assemblies together using horizontals [25], placing infill panels between verticals and horizontals.
- 2) Set internal shelf atop pins where indicated in *
- 3) Attach wing panel to A10 clamps as shown
- 4) Set counter top atop pedestal base.

Front and Back section must remain assembled when shipping in cases



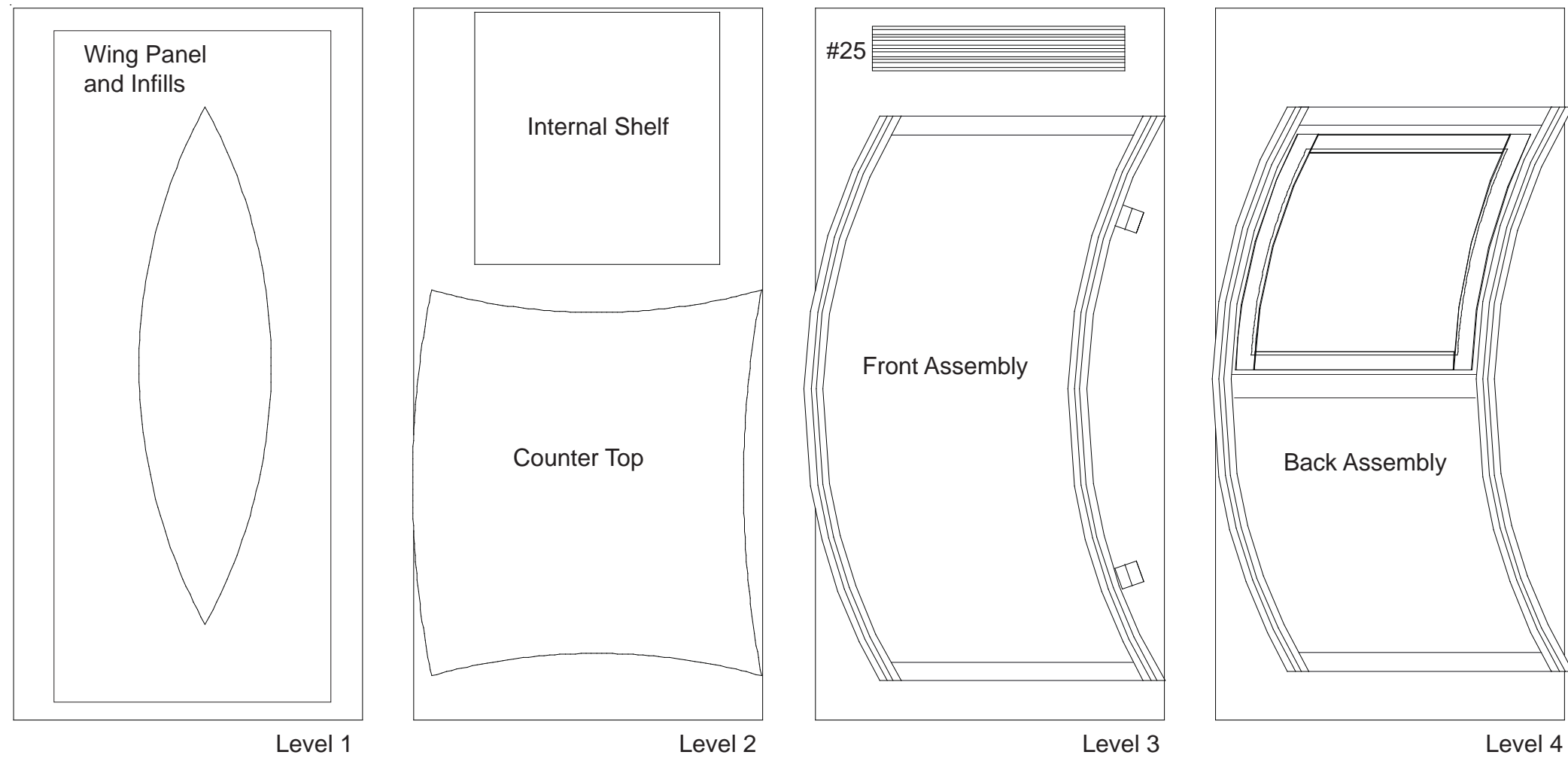
WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

Top View of each Level



WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

Top View of each Level



WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING