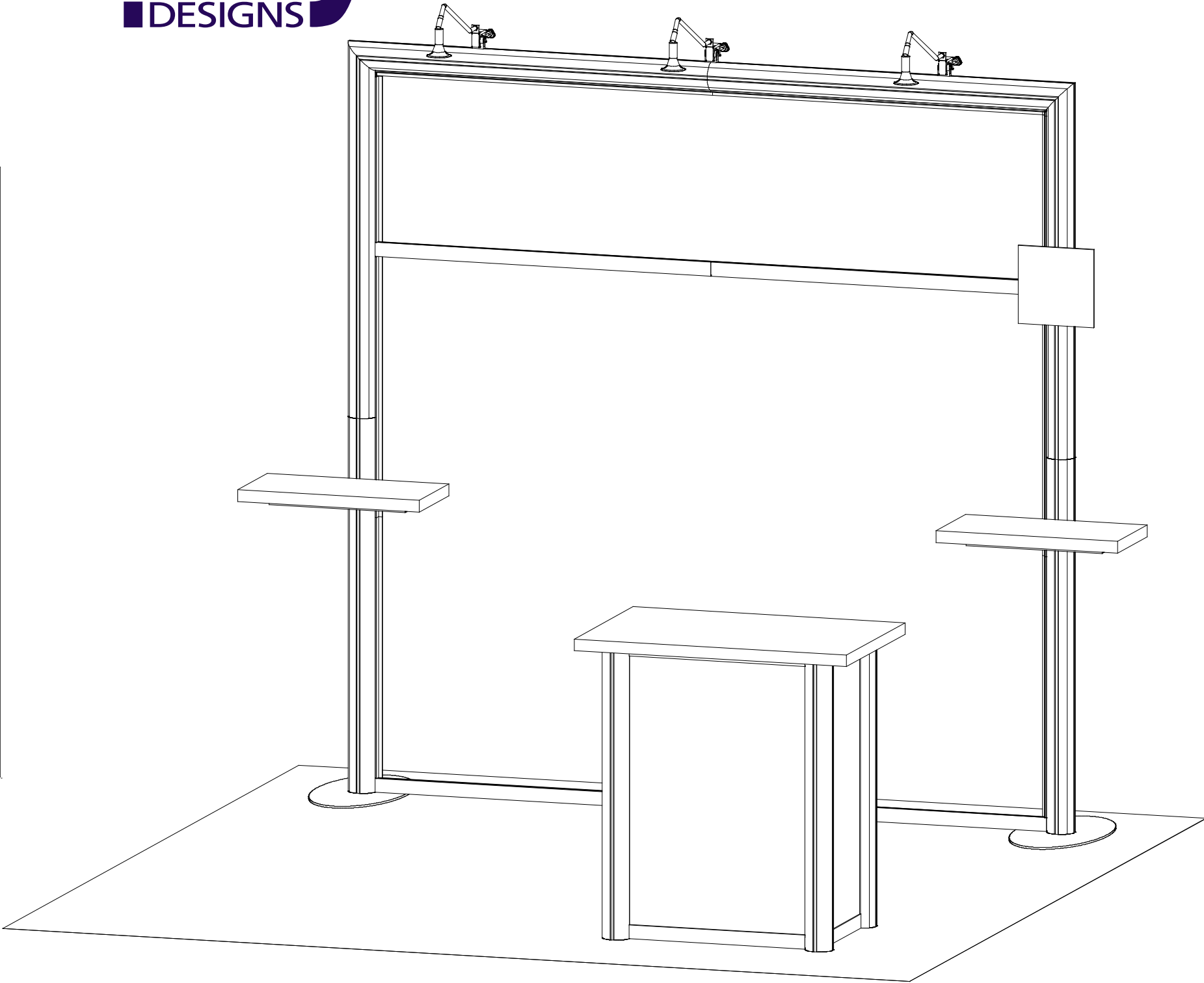
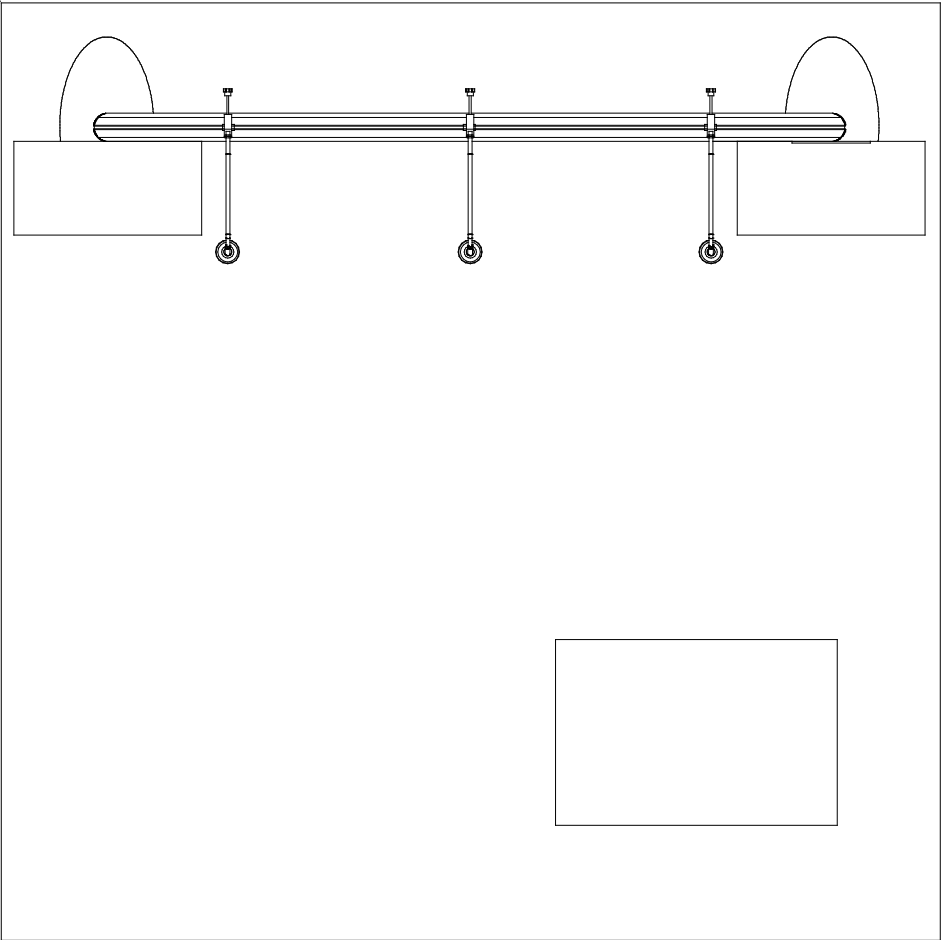


**visionary**<sup>TM</sup>  
DESIGNS



**WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING**

# visionary™ IDESIGNS

## Using Your Setup Instructions

The Visionary Designs Setup Instructions are created specifically for your configuration. They are laid out sequentially, including an exploded view of the entire display, and then a logical series of detailed steps to assemble the main structure and components. We encourage you to study the instructions **before** attempting to assemble your exhibit.

Each page reminds you to tighten the setscrews after disassembling your exhibit to prevent loss of the locks and setscrews (see below in RED). This is **VERY IMPORTANT**.

## Cleaning and Packing Your Display

- 1) Use care when cleaning aluminum extrusion or acrylic inserts. Use only non-abrasive cleaners.
- 2) When cleaning laminate inserts or countertops, use mild cleansers and a soft material such as cotton.
- 3) Keep all display components away from extreme heat and long exposure to sunlight to avoid warping and fading.
- 4) Retain all packing material. It will make re-packing much easier and will reduce the likelihood of shipping damage.



The Tool

Most Visionary Designs exhibits can be assembled with the supplied Hex Key Tool. Occasionally, a flat head screwdriver may be required.



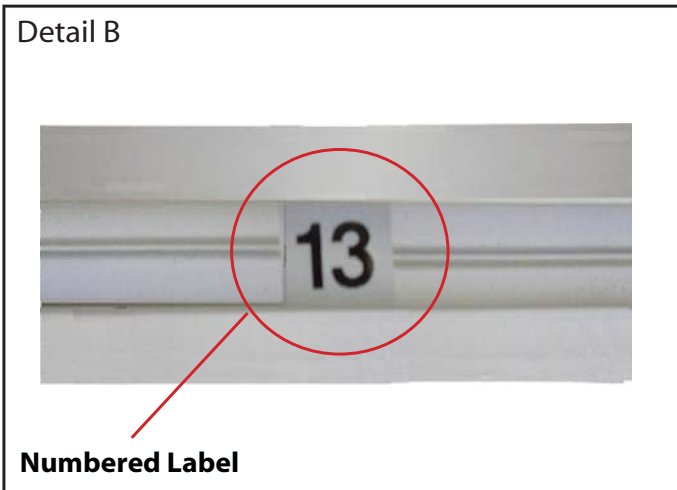
Detail A

Typical Connection



Typical Connection (cont'd)

Most horizontal extrusion connections have a patented expandable lock. This lock inserts into the groove of an opposing extrusion. Tightening the lock with the Hex Key Tool expands the lock and creates a strong positive connection.



Detail B

Numbered Label

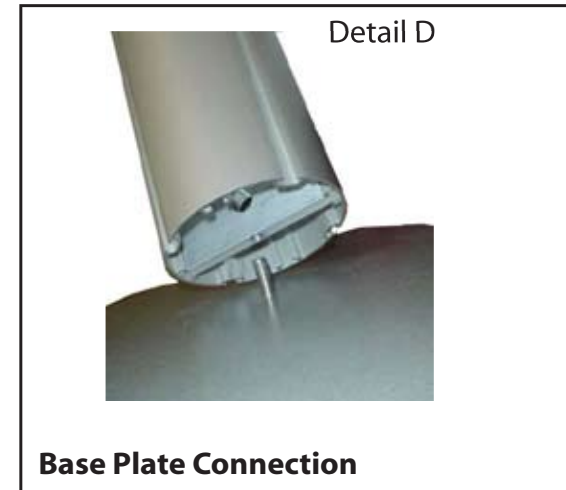
Each extrusion contains a numbered label which corresponds with setup instructions. The label is located within a groove of the extrusion (when possible). With Visionary Designs the labels contain Black numbers unless otherwise specified.



Detail C

Horizontal Inline Connection (remove only one setscrew)

Remove only (1) setscrew when disassembling. Replace setscrew in extrusion after assembling it. Before packing, replace setscrew in extrusion to avoid losing it.



Detail D

Base Plate Connection

Attach base plate to round or square vertical extrusion using the bolt provided. Be careful not to strip the threads.



Detail E

Vertical Connection (remove only two setscrews)

When vertical extrusions are packed in portable cases rather than crates or tubs, they must be broken down into smaller sections which then require assembly.

Remove only (2) setscrews when disassembling. Replace setscrews in extrusion after assembling it. Before packing, replace setscrews in extrusion to avoid losing them.

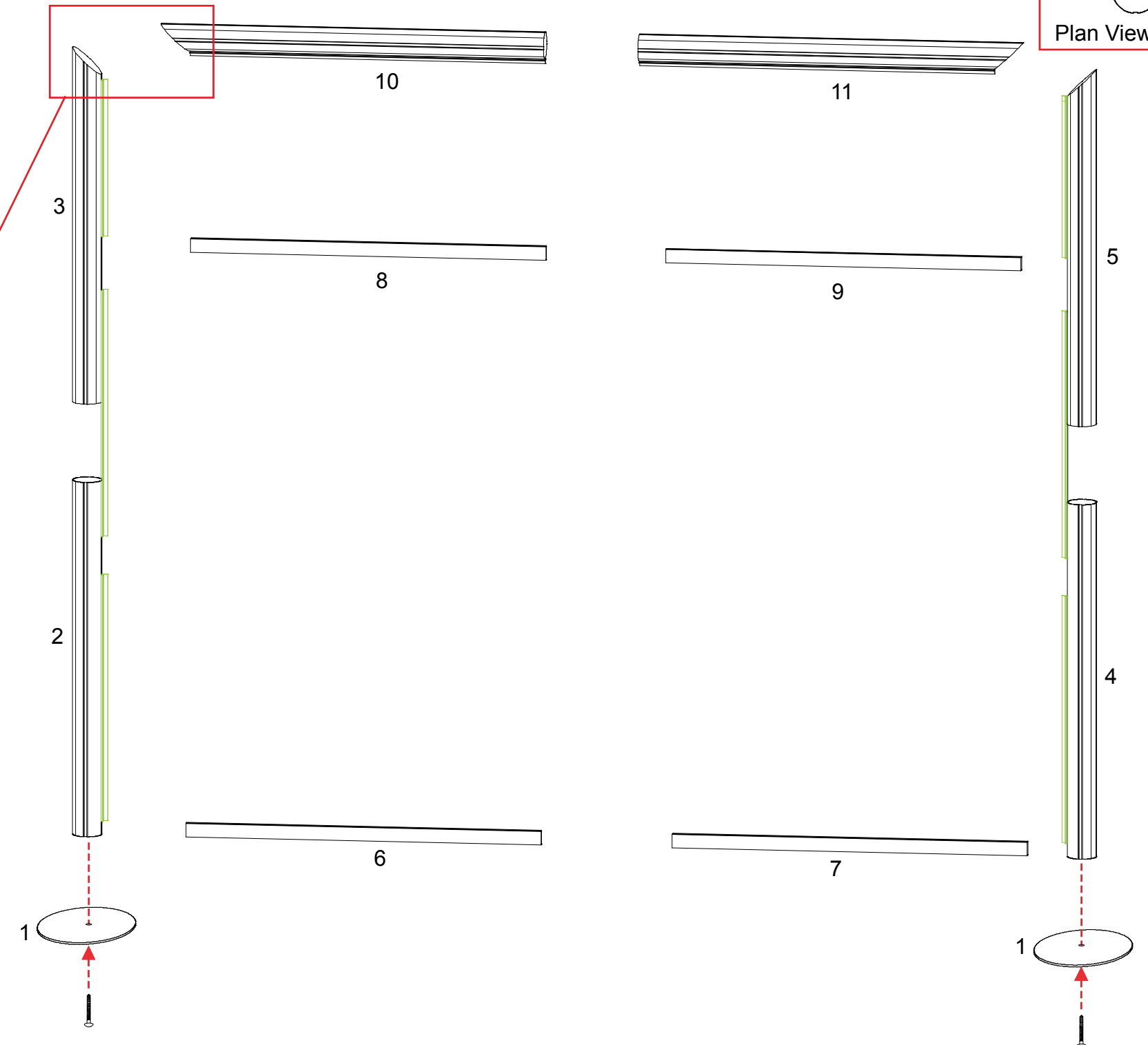
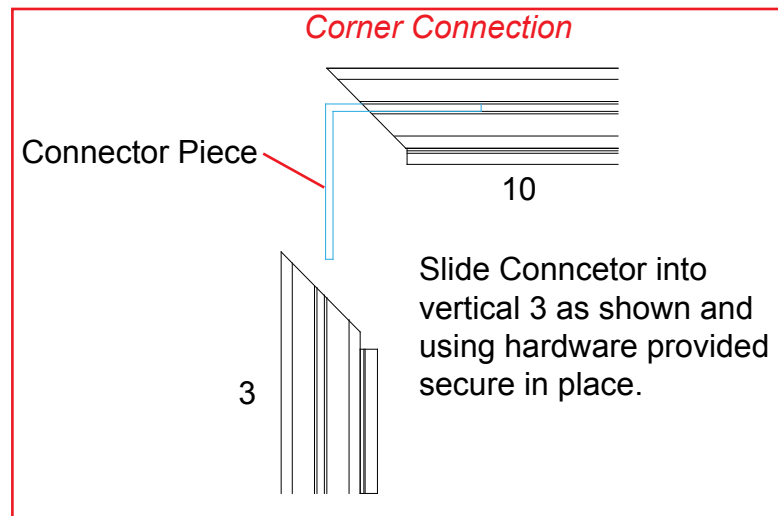
**WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING**

866.652.2100

Part Number	Description
1	Base Plates
2	48" h Round Vertical Extrusion
3	48" h Round Vertical Extrusion Angled Cut one side
4	48" h Round Vertical Extrusion
5	48" h Round Vertical Extrusion Angled Cut one side
6	44.411" w Horizontal Extrusion
7	44.411" w Horizontal Extrusion
8	44.411" w Horizontal Extrusion
9	44.411" w Horizontal Extrusion
10	48" h Round Horizontal Extrusion Angled Cut one side
11	48" h Round Horizontal Extrusion Angled Cut one side

Steps:

- 1) Connect base plates [1] to vertical posts [2 and 4].
- 2) Set vertical posts [3 and 5] atop lower verticals [2 and 4] and secure together.
- 3) Connect horizontal extrusions together, [6 to 7, 8 to 9, and 10 to 11].
- 4) Connect assembled horizontals [6/7] between vertical posts as shown.
- 5) Slide in first 2 pieces of PR37 extrusion into groove as shown in detail.
- 6) Connect assembled horizontals [8/9] between vertical posts and atop PR37.
- 7) Slide in last pieces of PR37 as shown atop of extrusions [8/9].
- 8) Attach upper assembled extrusions [10/11] to verticals.



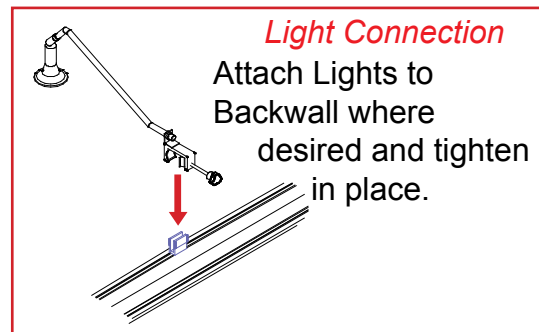
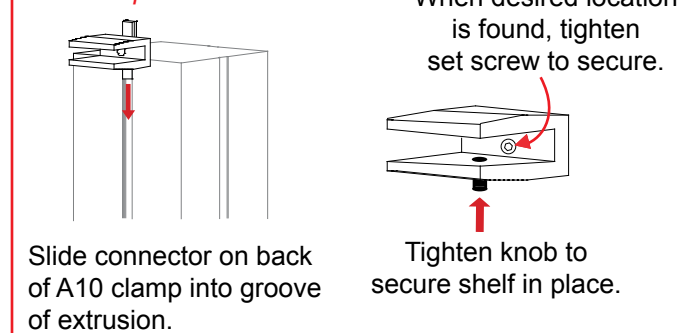
**WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING**

Part Number	Description
12	8" Horizontals
13	18" Horizontals

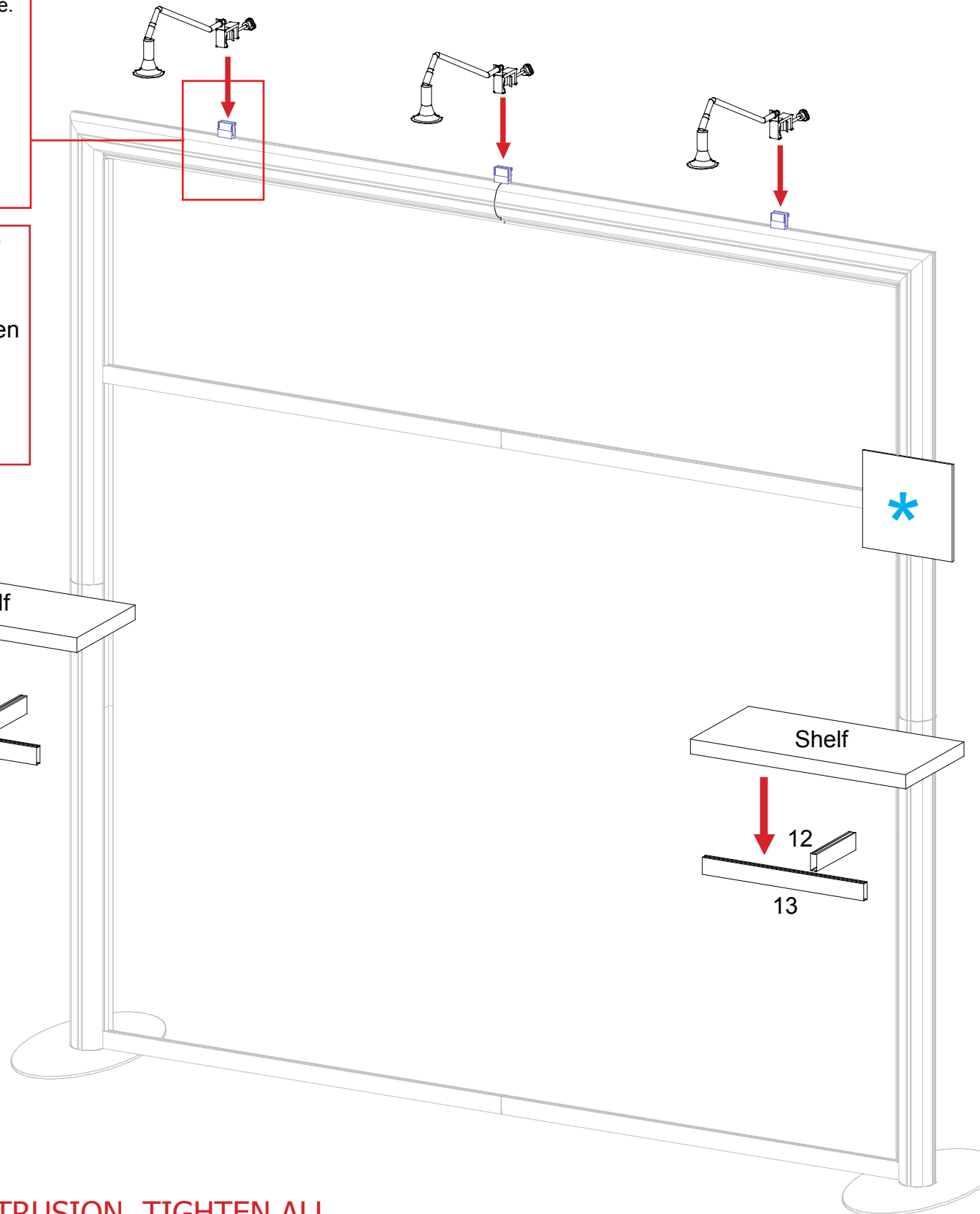
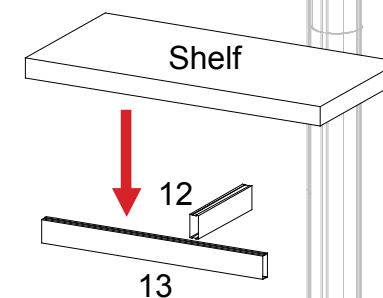
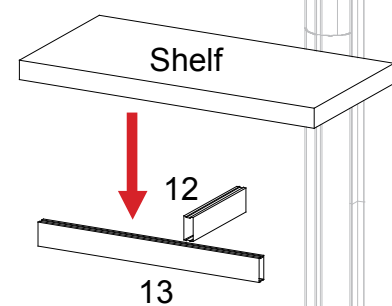
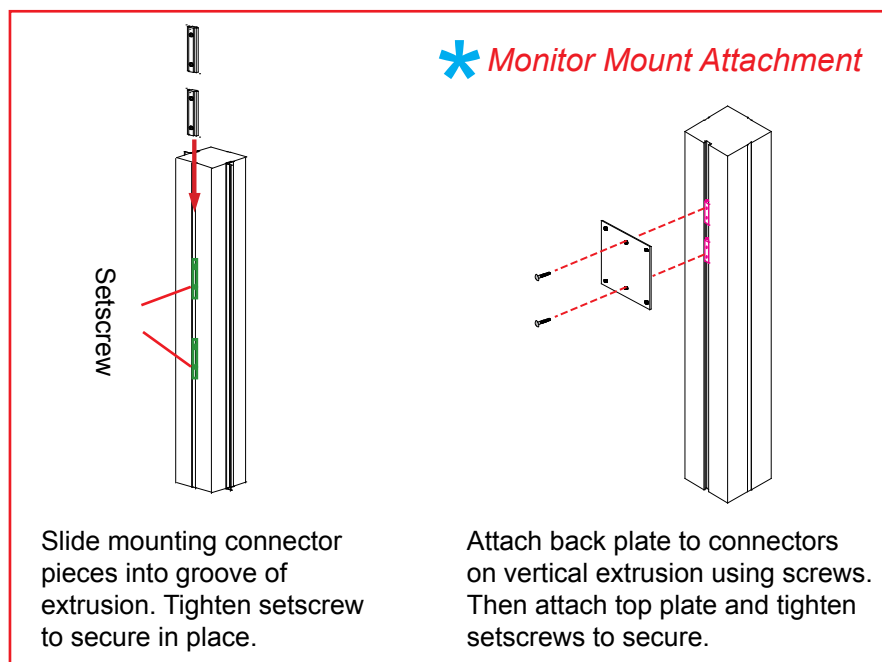
Steps:

- 1) Connect horizontal extrusions [12 to 13] and then attach to backwall verticals at desired height.
- 2) Place shelves attach assembled supports.
- 3) Connect monitor mount by referring to detail below.
- 4) Attach A10's to top vertical and clamp lights onto those.

**A10 Clamp Attachment**



**\* Monitor Mount Attachment**



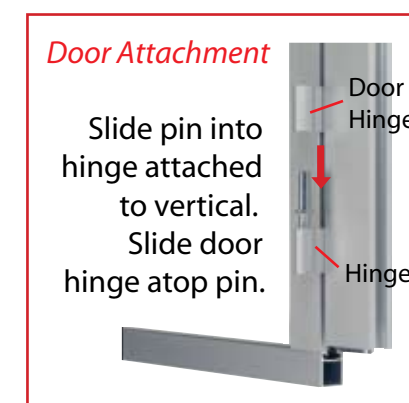
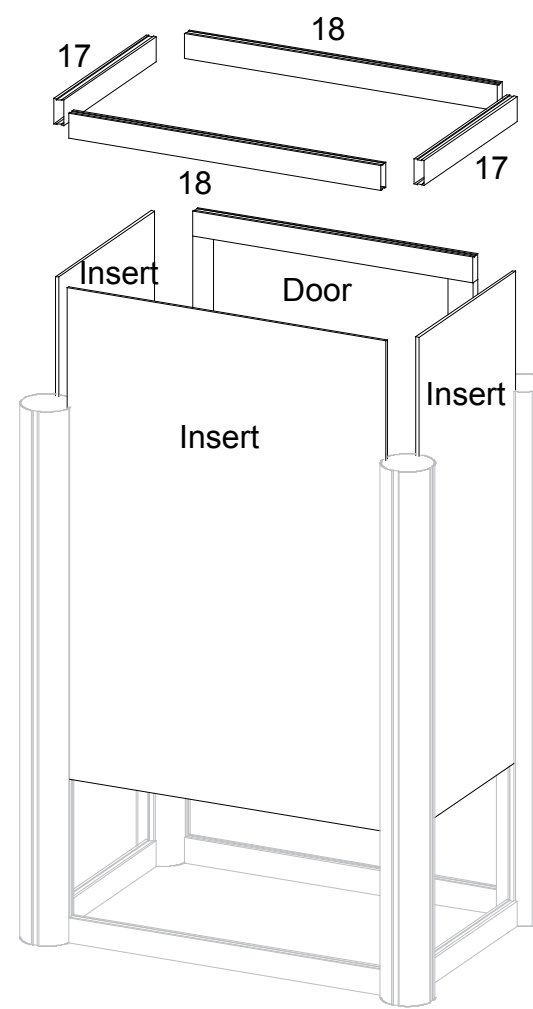
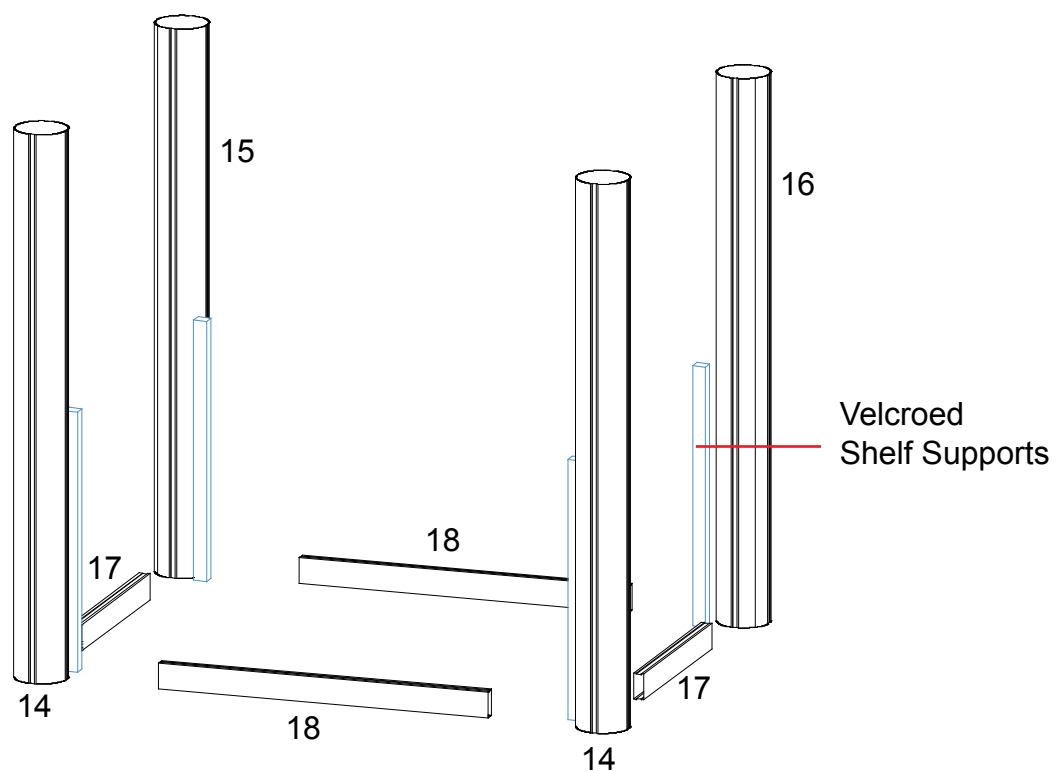
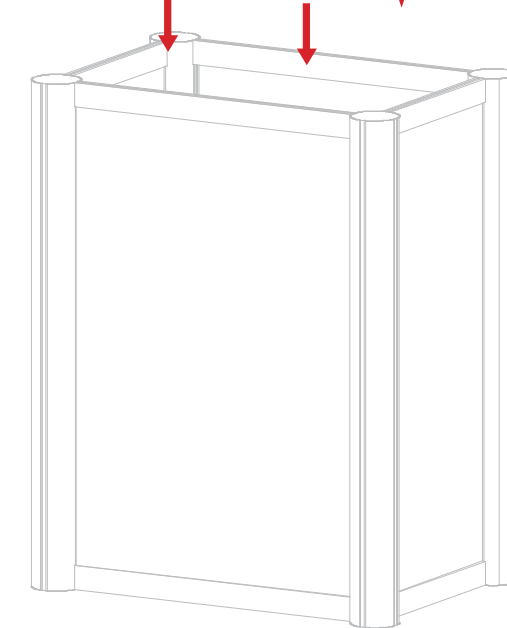
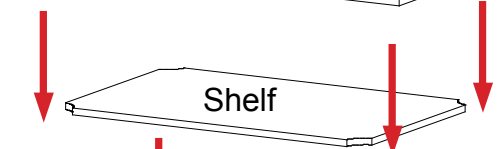
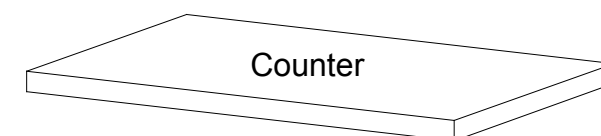
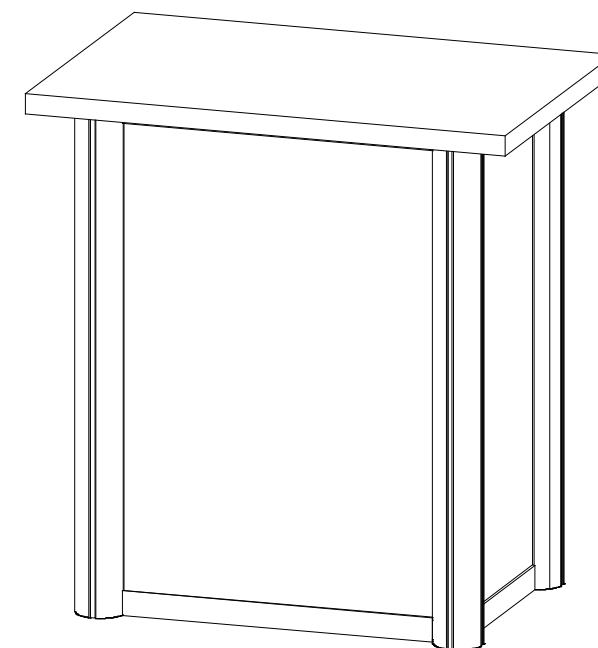
**WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING**

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Part Number	Qty	Description
14	2	38" h Vertical Extrusions
15	1	38" h Vertical Extrusions
16	1	38" h Vertical Extrusions
17	4	14" Horizontals
18	4	23.25" Horizontals

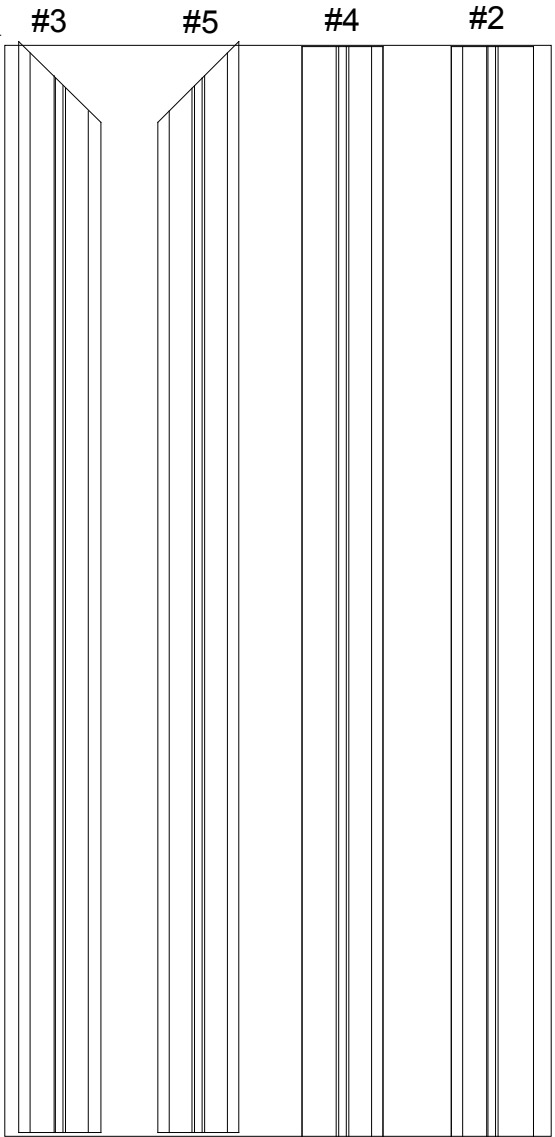
Steps:

- 1) Connect lower horizontal extrusions [17 and 18] between vertical extrusions [14, 15, and 16].
- 2) Velcro shelf supports to verticals as shown.
- 3) Place inserts and door as shown.
- 4) Connect upper horizontal extrusions [17 and 18] between vertical extrusions [14, 15, and 16] and atop inserts and door.
- 5) Place shelf and counter atop assembled base and supports.

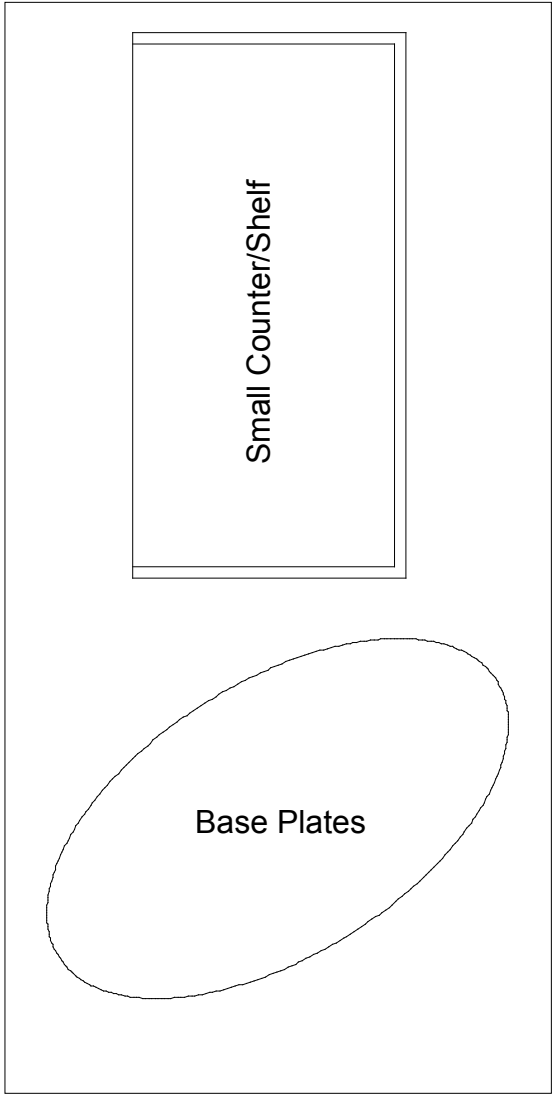


**WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING**

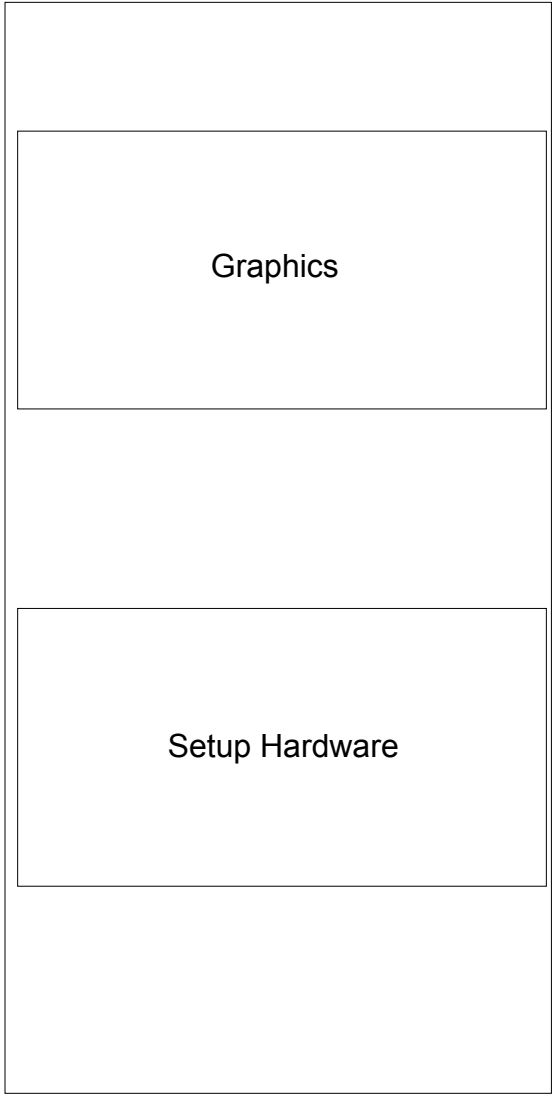
Case 1



Level 1 (Bottom)



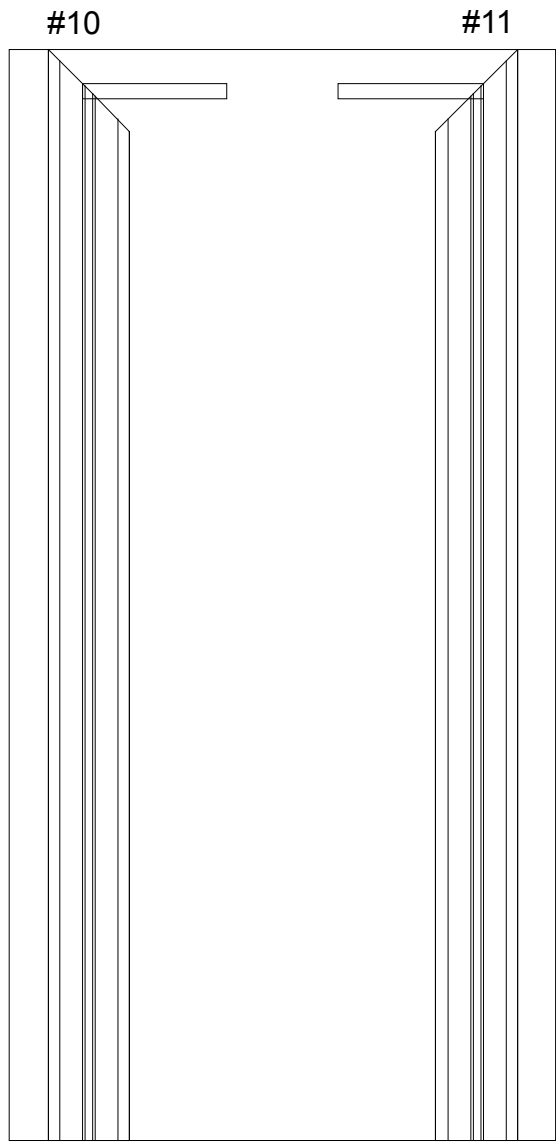
Level 2



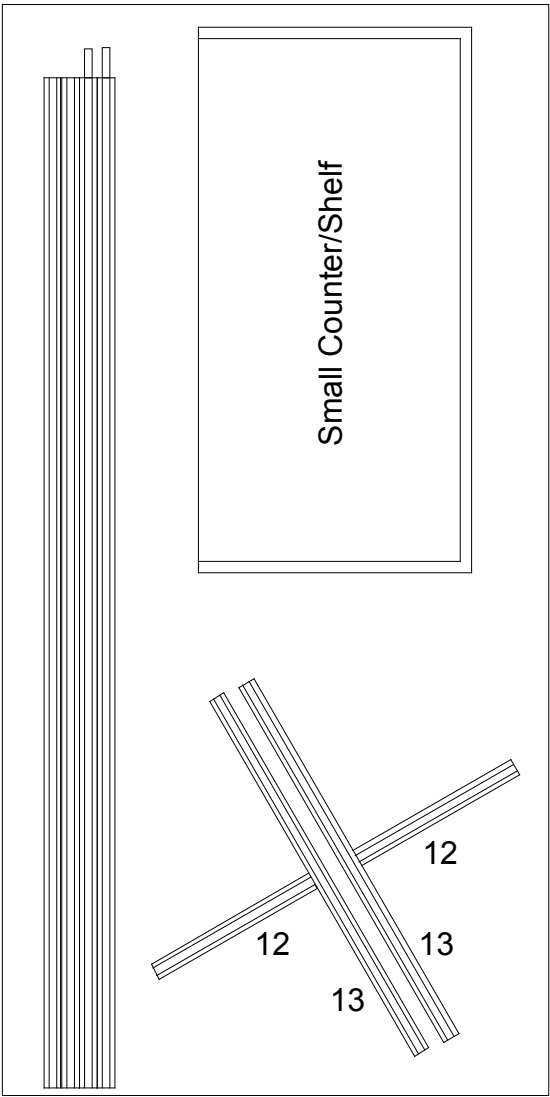
Level 3

WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

Case 2

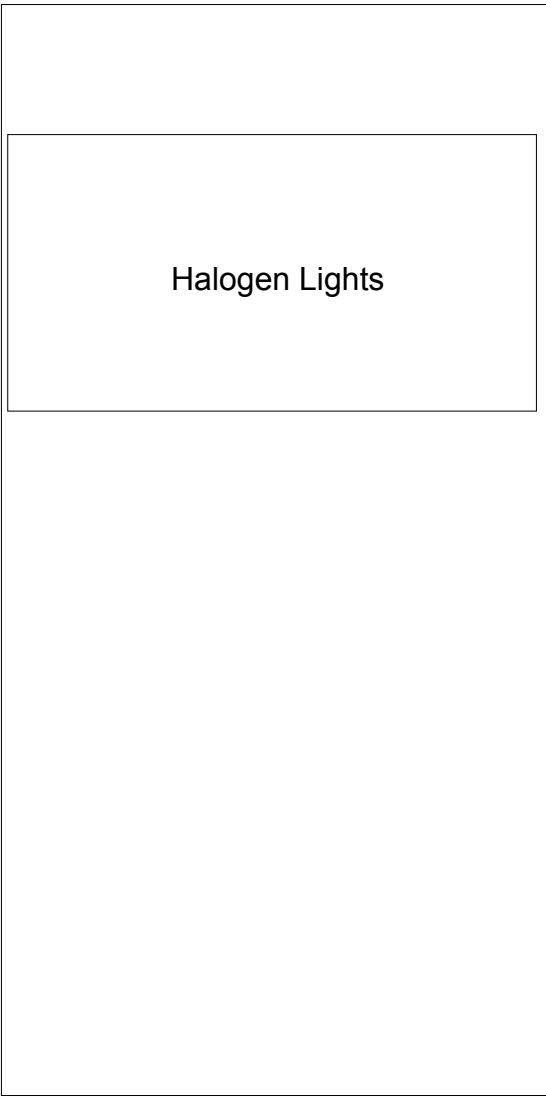


Level 1 (Bottom)



#8, 6, 9, 7

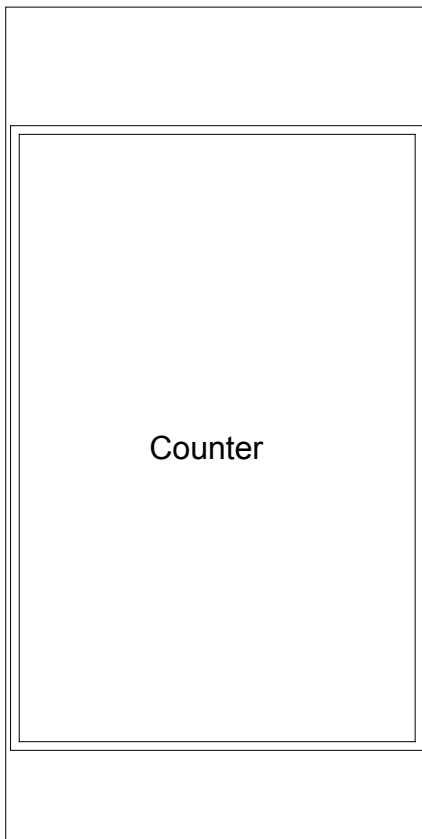
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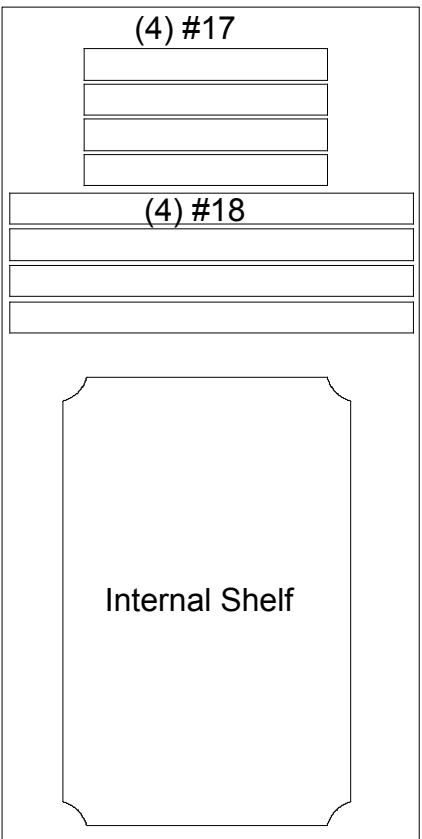
Level 3

WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

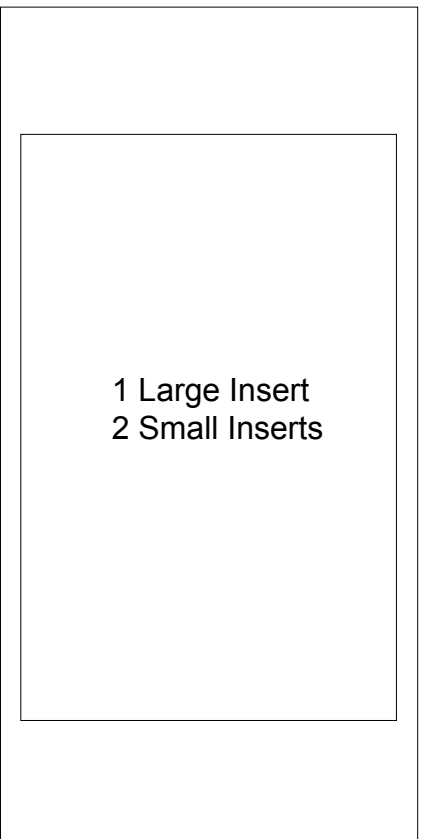
Case 3



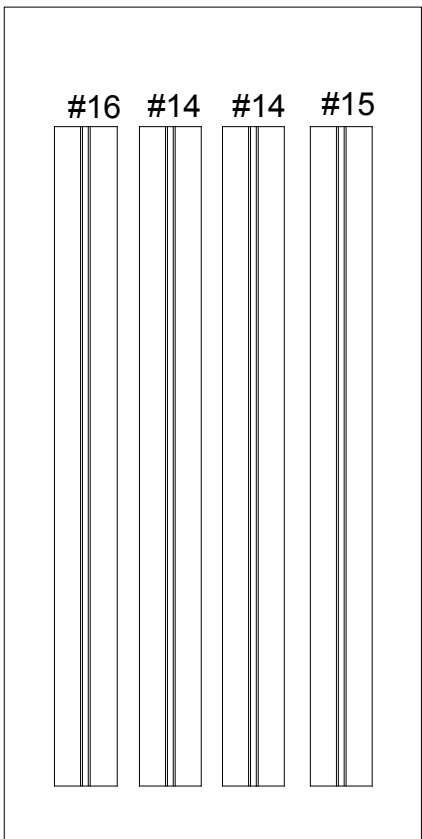
Level 1 (Bottom)



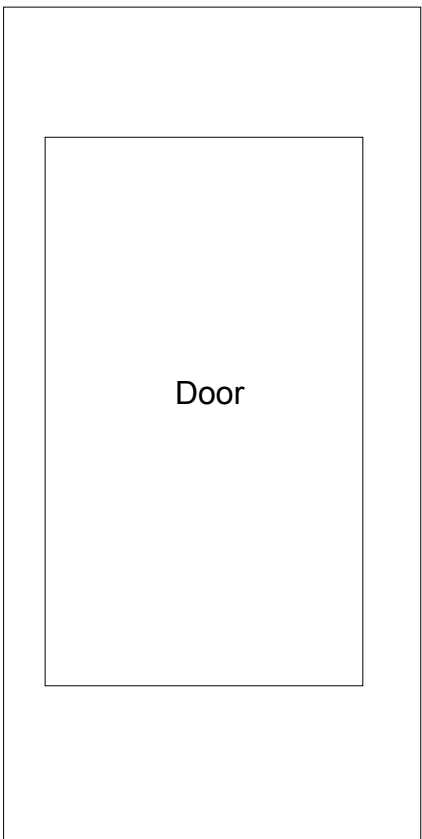
Level 2



Level 3



Level 4



Level 5

WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING