

General Setup Instructions

Using Your Setup Instructions

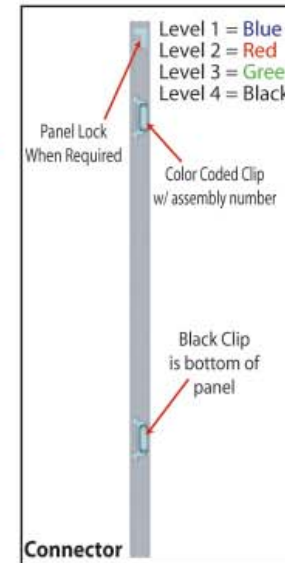
The Setup Instructions are created specifically for your configuration. They are laid out sequentially in levels, including exploded views, and a logical series of detailed steps to assemble the main structure and components. We encourage you to study the instructions **before** attempting to assemble your exhibit.

Each page reminds you to tighten the setscrews after disassembling your exhibit to prevent loss of the locks and setscrews (see below in RED). This is VERY IMPORTANT.

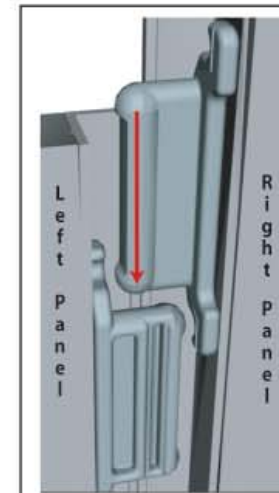
Cleaning and Packing Your Display

- 1) Use care when cleaning aluminum extrusion or Eco Glass inserts. Use only non-abrasive cleaners.
- 2) When cleaning laminate inserts, countertops, or panels use mild cleansers and a soft material such as cotton.
- 3) Keep all display components away from extreme heat and long exposure to sunlight to avoid warping and fading.
- 4) Retain all packing material. It will make re-packing much easier and will reduce the likelihood of shipping damage. Each Layer will be labeled with the packing order.

General Setup Instructions for Panel System

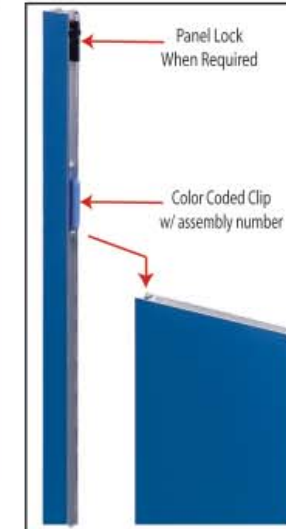


Each component has 2 clips, the lower clip is ALWAYS black. The top clip is color coded to distinguish the level. The color coded clip also contains the numbered label.



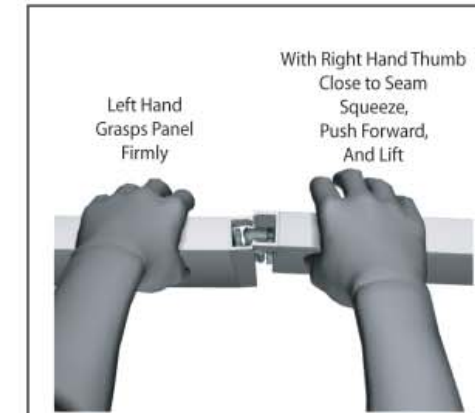
Cut Away View Of Slide Clips

Components connect together by aligning them and sliding downward connecting clips together.



Example of Connection

Configurations are assembled from left to right, usually starting with #1 and following the numbered sequence.



Top View of Panels with Locks

The first level of components contains panel locks that are located at the top of the panel for extra stability and a seamless connection. When disassembling panels, twist top connection slightly and lift right panel upward.

General Setup Instructions for Extrusion System



The Tool

Most exhibits can be assembled with the supplied Hex Key Tool. Occasionally, other tools may be needed.

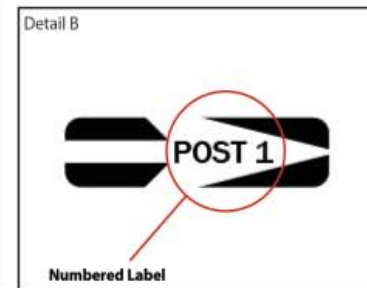


Typical Connection

Most horizontal extrusion connections have a patented expandable lock. This lock inserts into the groove of an opposing extrusion. Tightening the lock with the Hex Key Tool expands the lock and creates a strong positive connection.



Typical Connection (cont'd)



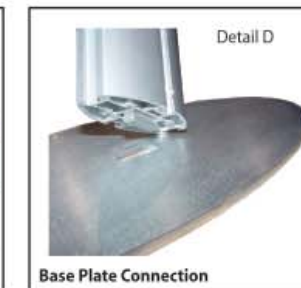
Numbered Label

Each extrusion contains a numbered label which corresponds with setup instructions. The label is located within a groove of the extrusion (when possible). With extrusion components the labels contain Black numbers unless otherwise specified.



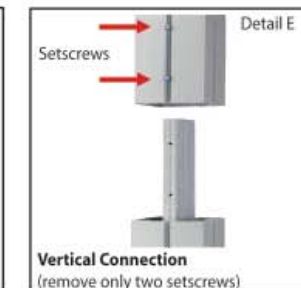
Horizontal Inline Connection (remove only one setscrew)

Remove only (1) setscrew when disassembling. Replace setscrew in extrusion after assembling it. Before packing, replace setscrew in extrusion to avoid losing it.



Base Plate Connection

Attach base plate to vertical extrusion using the lock provided. Place base plate on ground and set vertical post/lock in base plate slot. Tighten lock with Mult-tool.



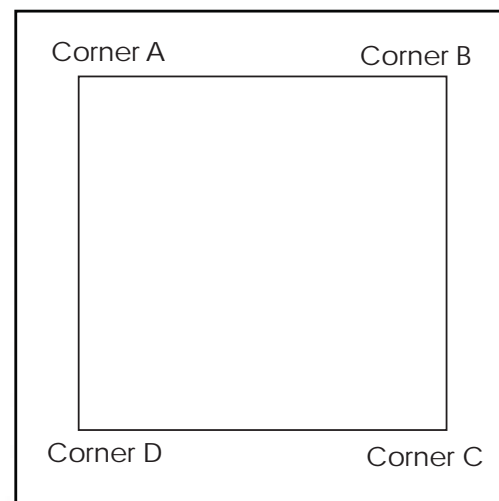
Vertical Connection (remove only two setscrews)

When vertical extrusions are packed in portable cases rather than crates or tubs, they must be broken down into smaller sections which then require assembly.

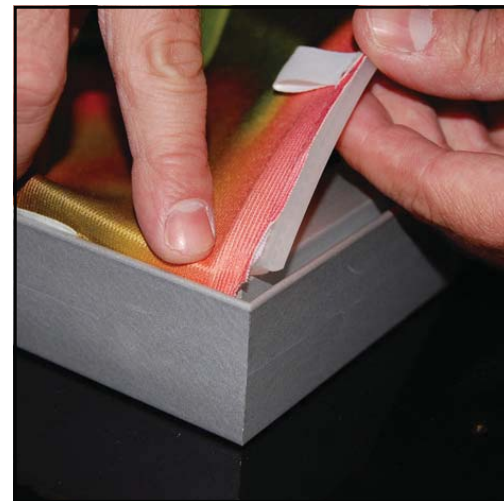
Remove only (2) setscrews when disassembling. Replace setscrews in extrusion after assembling it. Before packing, replace setscrews in extrusion to avoid losing them.

SEG Graphic Installation

Graphic: To Ensure Proper Fit



It is important to first insert graphic into each alternater corner then to the sides of the frame.
If this is not done, graphic will not fit into the frame correctly.



Step 1
Insert corner A.
Turn edge of graphic so silicon welt is perpendicular to face of graphic. Insert narrow side of welt with fabric to outside into the channel.
Repeat for other side of this corner.

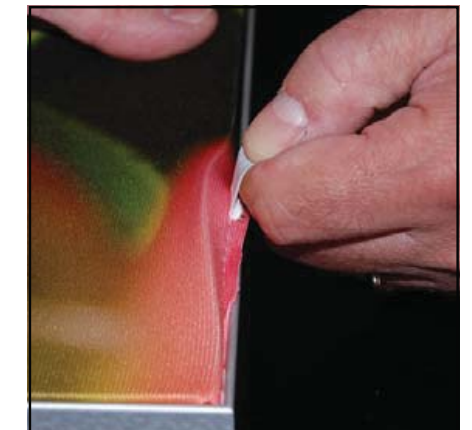


Step 2
Repeat Step 1 for opposite corner C, then insert corner B, followed by corner D, to complete the installation of the corners.



Step 3
Once all corners are inserted, press one silicon edge into channel from corners and work toward the center. Make sure welt is fully inserted into channel. Continue until all sides are done. Smooth out edges of graphic.

Graphic Removal



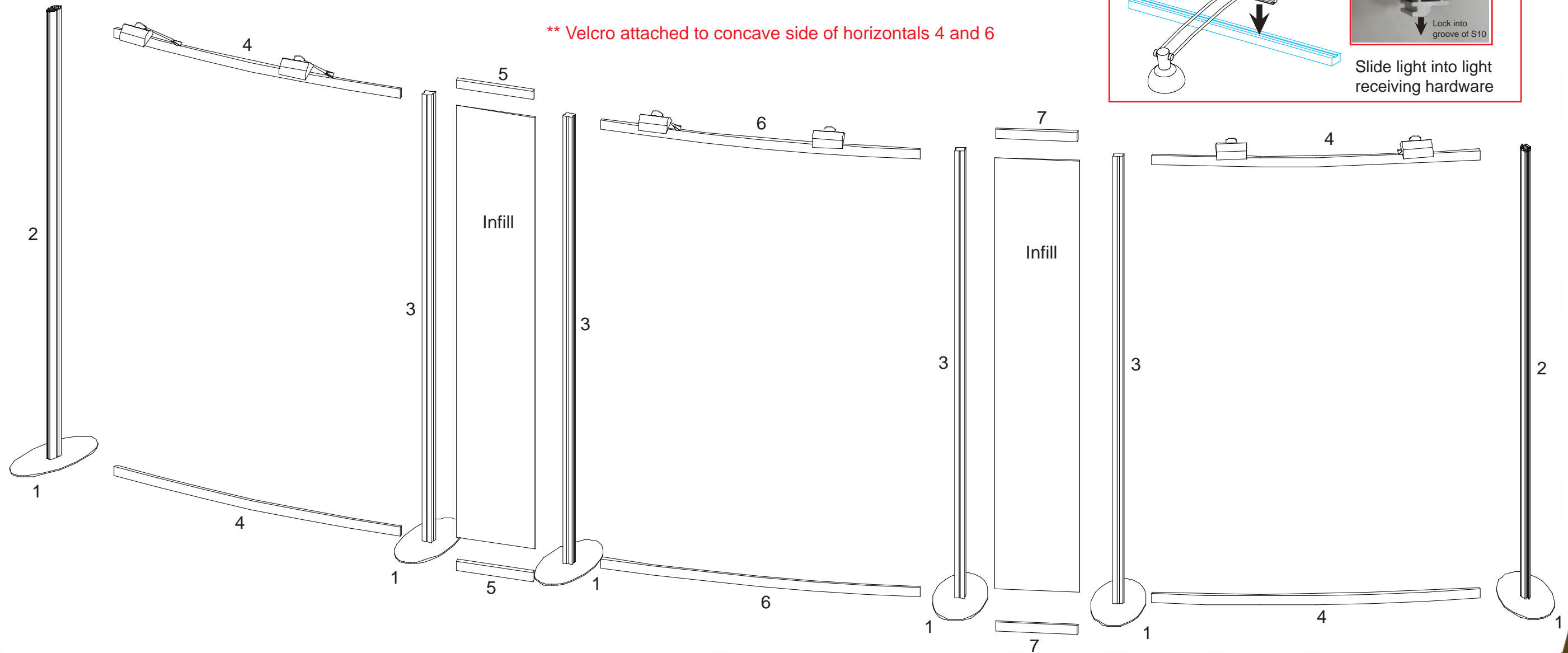
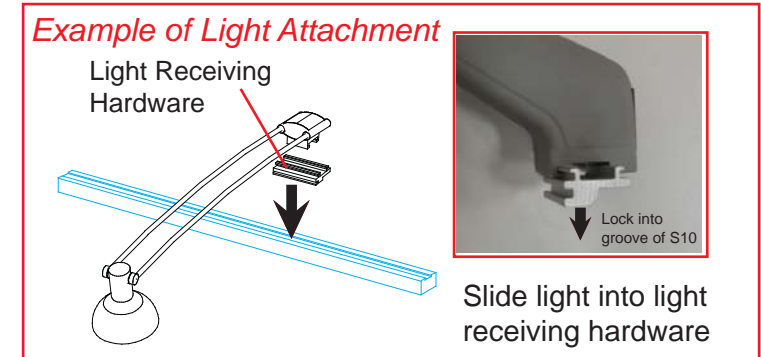
To remove the graphic from the frame, locate the fabric pull tab. Gently pull up on the tab to remove the fabric.

Item Number	Qty.	Description
1	6	Base Plate
2	2	88" h Vertical Extrusion
3	4	88" h Vertical Extrusion
4	4	60" w Curve Horizontal Extrusion
5	2	15" w Horizontal Extrusion
6	2	60" w Curve Horizontal Extrusion
7	2	15" w Horizontal Extrusion

Steps:

- 1) Attached base plates to bottom of vertical extrusions.
- 2) Connect horizontal extrusions between vertical extrusions as shown, placing infills between horizontals [5 and 7].
- 3) Apply graphics to back of horizontals [4 and 6].
- 4) Attach lights to top of horizontal extrusions as shown.

** Velcro attached to concave side of horizontals 4 and 6

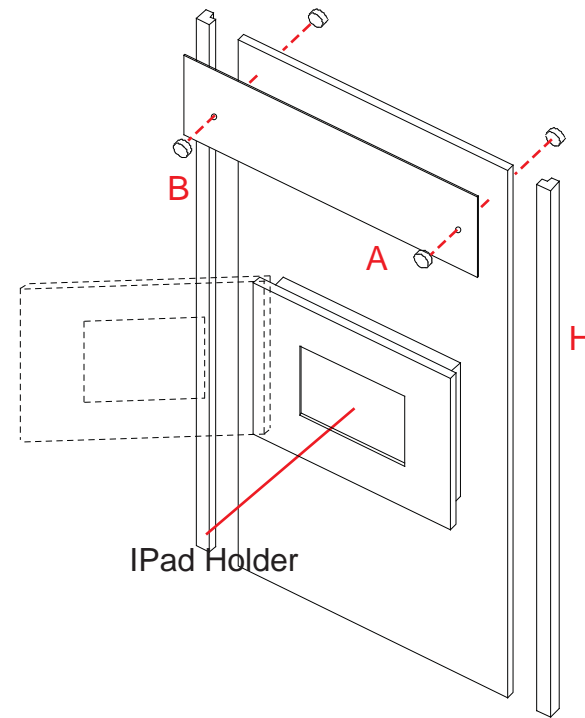


Item Number	Description
A	21.2564"w x 47"h Flat Panel
B	47"h 90° Corner Connector
C	47"h 180° Connector
D	94"h 90° Corner Connector
E	21.2564"w x 47"h Flat Panel
F	94"h 90° Corner Connector
G	47"h 180° Connector
H	47"h 90° Corner Connector

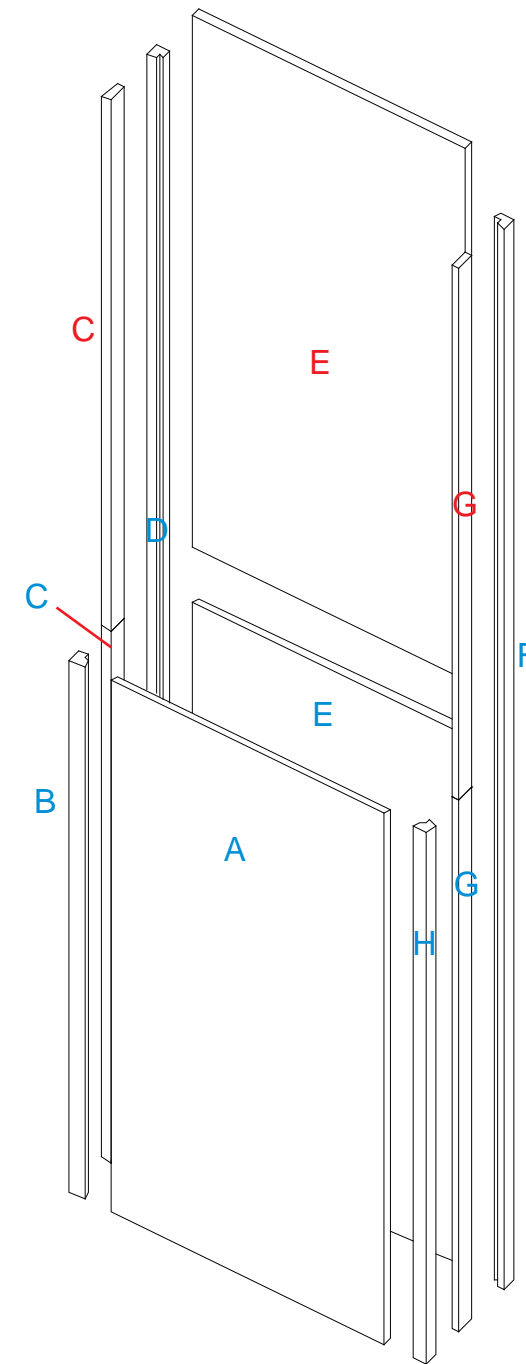
Item Number	Description
A	21.2564"w x 47"h Flat Panel
B	47"h 90° Corner Connector
C	47"h 180° Connector
E	21.2564"w x 47"h Flat Panel
F	94"h 90° Corner Connector
G	47"h 180° Connector
H	47"h 90° Corner Connector

- Steps:
- 1) Connect bottom panels and connectors together in alphabetical order.
Note - Connectors D and F are full-length pieces
 - 2) Assemble upper pieces [A, B and H] together and leave it aside.
 - 3) Repeat steps for second tower.

Use front opening of Ipad holder to secure to panel using bolts and wing nuts



** Leave this front section disassembled from tower at this step**

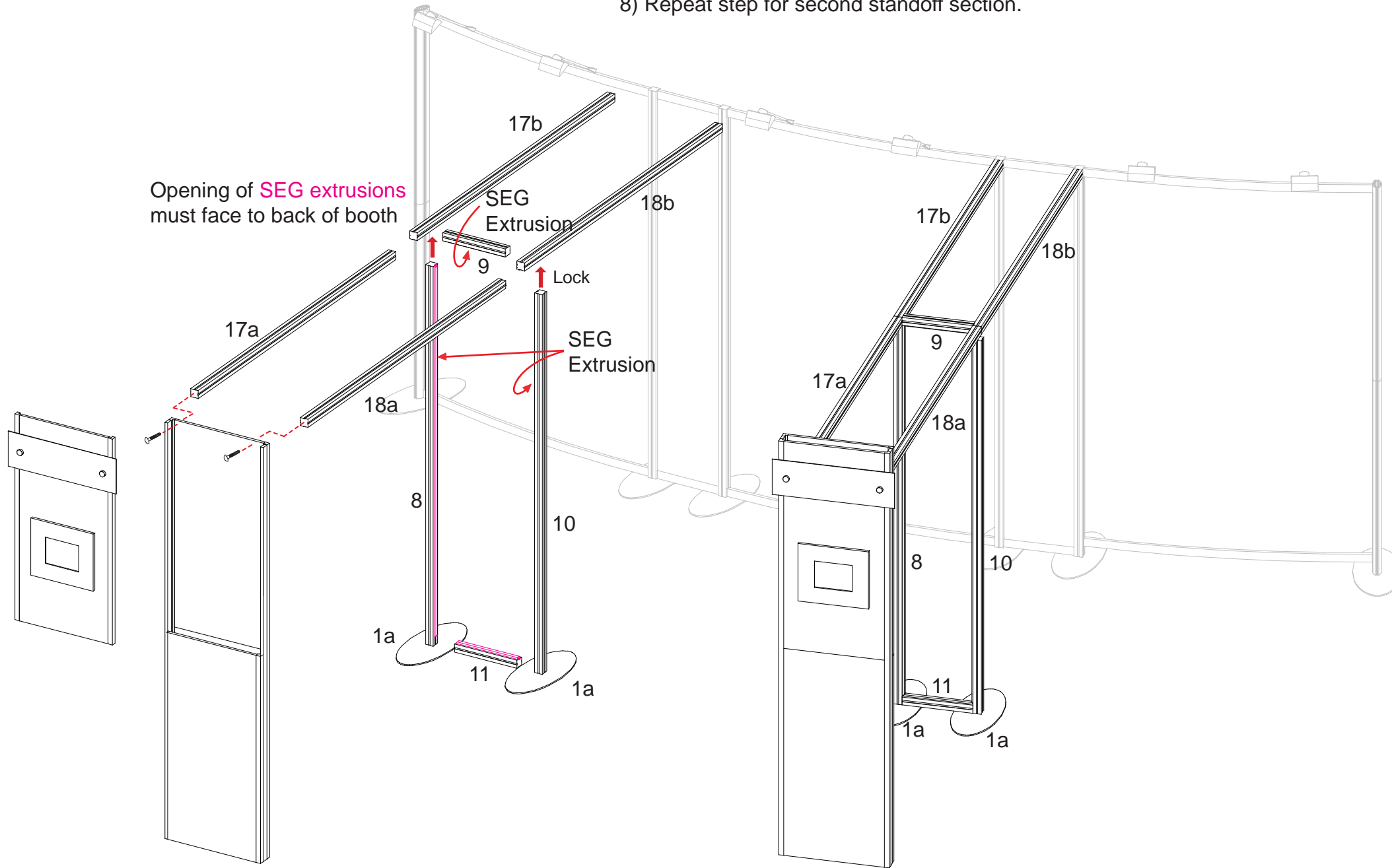


QTY. 2

Item Number	Qty.	Description
1a	4	Base Plate
8	2	86.1875" h Vertical Extrusion
9	2	15.1063" w Horizontal Extrusion
10	2	86.1875" h Vertical Extrusion
11	2	15.1063" w Horizontal Extrusion
17a/17b	2/2	78" w Horizontal Extrusion
18a/18b	2/2	78" w Horizontal Extrusion

Steps:

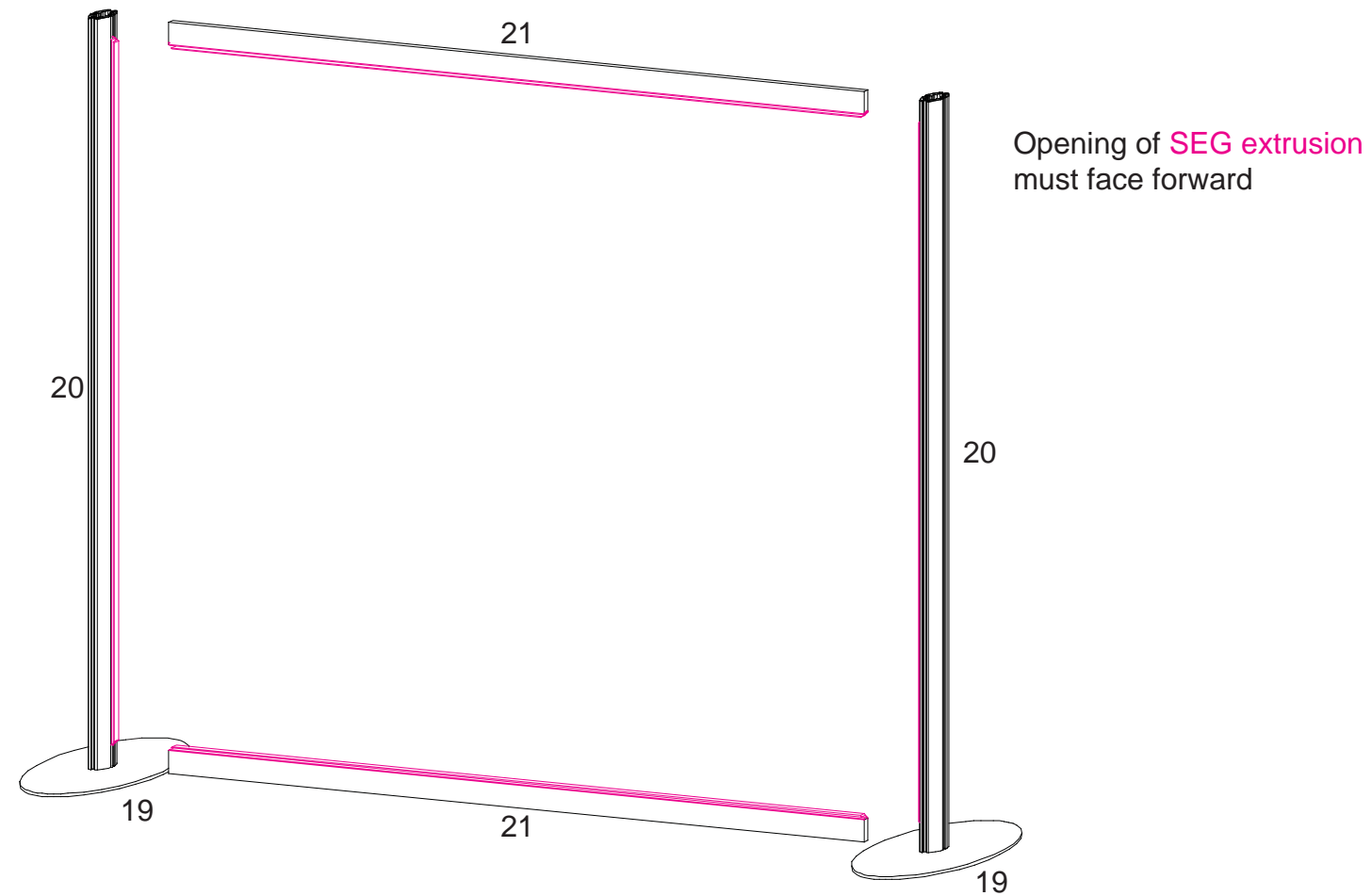
- 1) Attached base plates to bottom of vertical extrusions [8 and 10].
- 2) Connect bottom horizontal [11] between verticals [8 and 10].
Note - Opening of SEG extrusions must face same direction
- 3) Attach back of horizontals [17b and 18b] to backwal verticals and rest atop SEG frame verticals [8 and 10].
- 4) Lock top of verticals [8 and 10] to bottom of horizontals [17b and 18b] and attach horizontal [9] with SEG extrusion.
Note - SEG extrusions must line up and opening of extrusions must face backward.
- 5) Connect horizontals together [17a to 17b and 18a to 18b].
- 6) Secure front end of extrusions [17a and 18a] to back of tower from previous page with screws as shown.
- 7) Connect upper front section tower in place.
- 8) Repeat step for second standoff section.



Item Number	Qty.	Description
19	2	Base Plate
20	2	60"h Vertical Extrusion
21	2	60"w Horizontal Extrusion

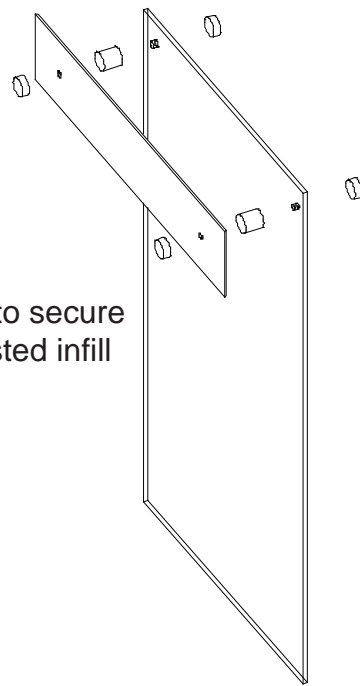
Steps:

- 1) Attached base plates to bottom of vertical extrusions [20].
 - 2) Connect horizontal extrusions between vertical extrusions
- Note - SEG extrusions must line up and opening of extrusion face to same direction.



Item Number	Description
1	18" w x 40" h Flat Panel
2	40" h 90° Corner Connector
3	18" w x 40" h Flat Panel
4	40" h 90° Corner Connector
5	18" w x 40" h Flat Panel
6	40" h 90° Corner Connector
7	18" w x 40" h Flat Panel
8	40" h 90° Corner Connector

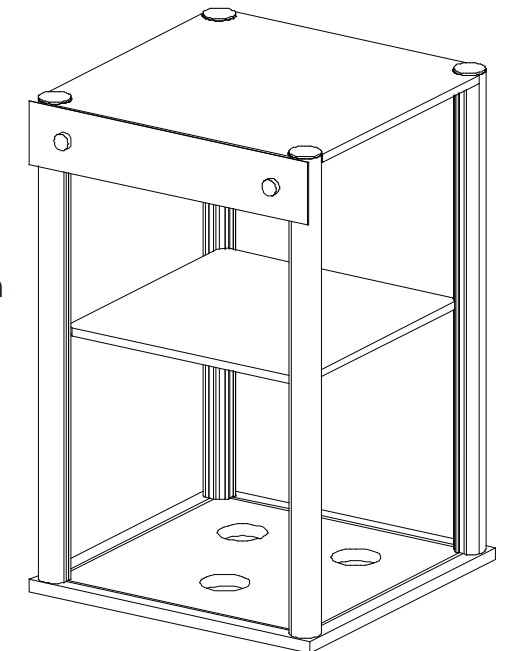
Item Number	QTY.	Description
22	4	30.5" h Vertical Extrusion



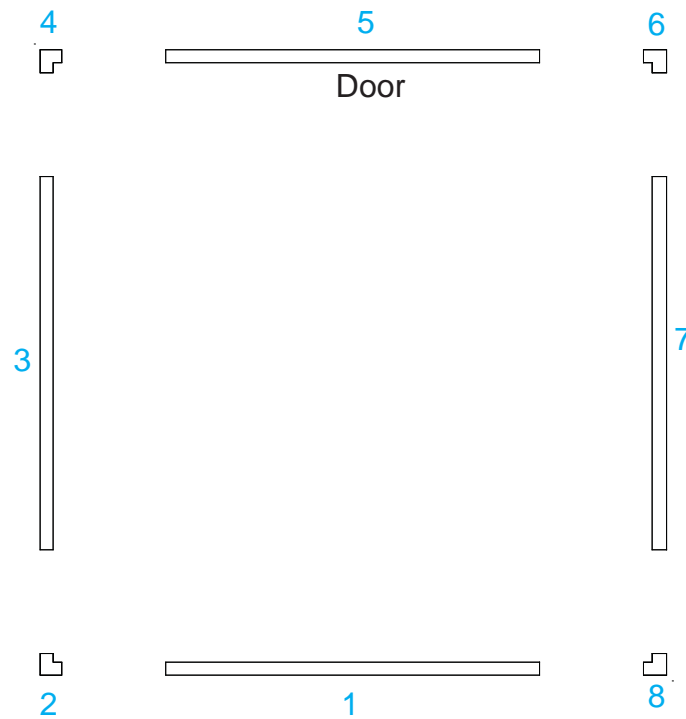
Use standoff to secure header to frosted infill

Steps:

- 1) Assemble showcase base panels and connectors together in numerical order.
- 2) Attach verticals [22] atop square shelf, then slide frosted infills between verticals.
- 3) Set internal shelf atop pins and square top on assembled section.
- 4) Set assembled upper section atop lower section.



Set assembled section atop lower section

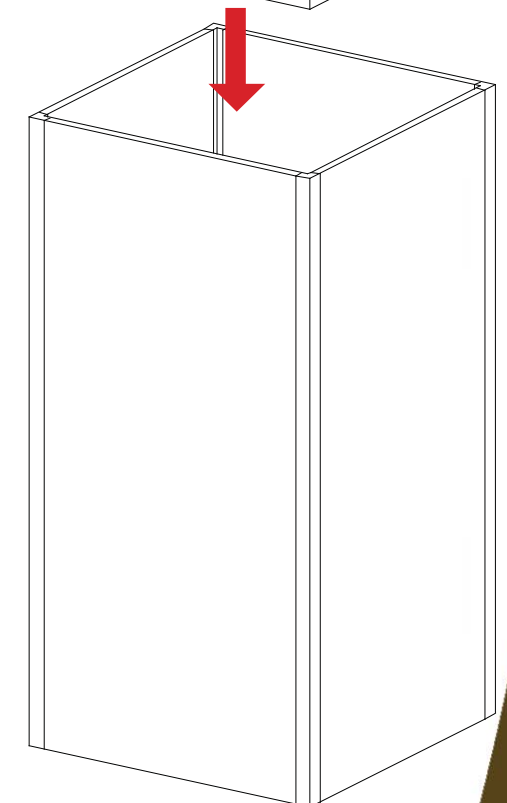
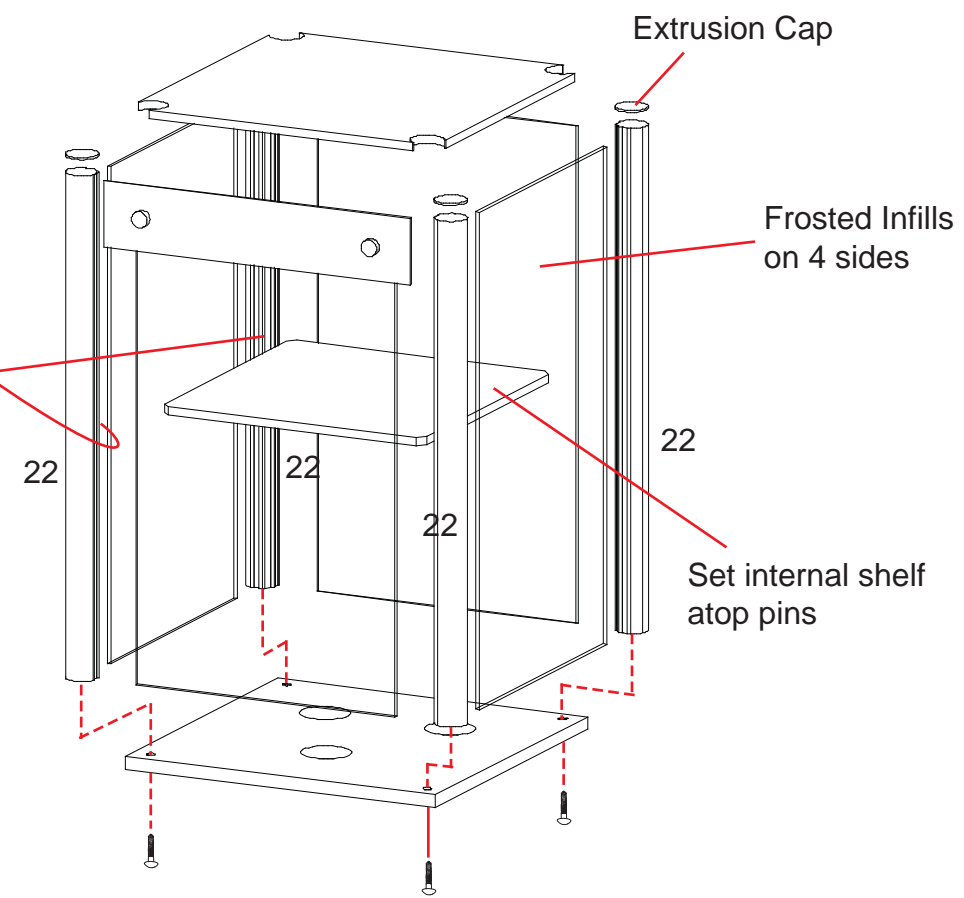


Pin Attachment

Slide pin into groove of connector extrusion.

Use hex key tool to tighten pin in place.

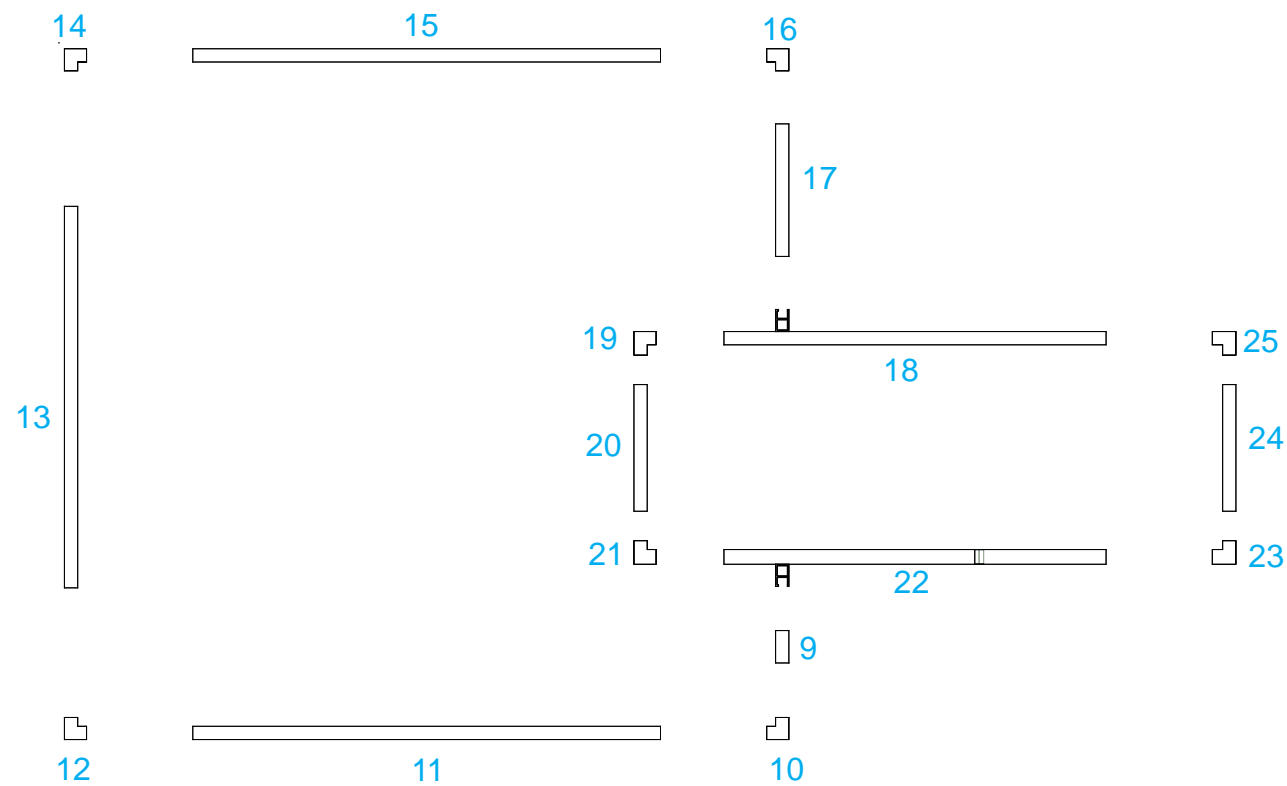
Pins should remain attached to 4 verticals



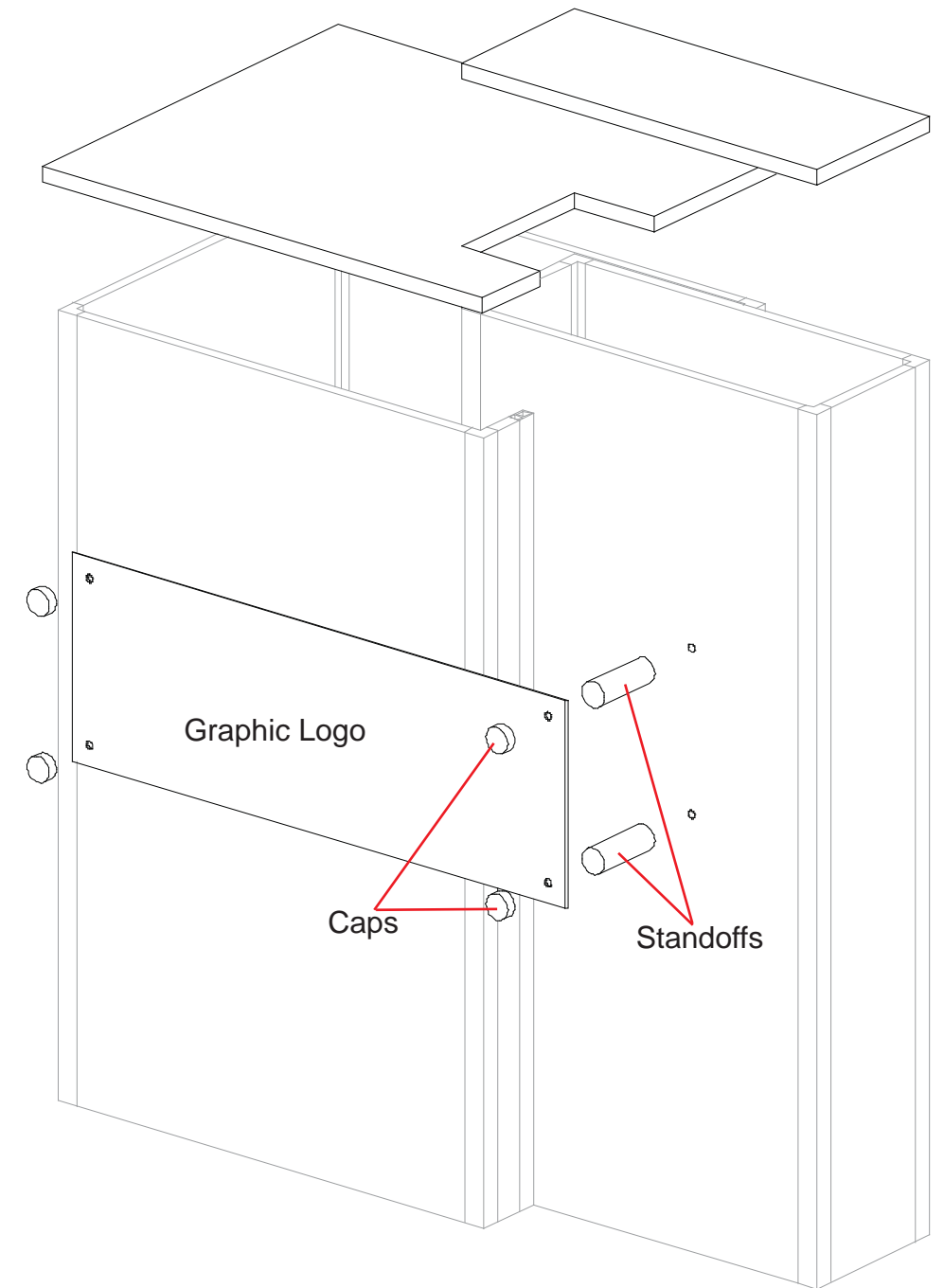
Item Number	Description
9	38" h 180° Connector
10	38" h 90° Corner Connector
11	22" w x 38" h Flat Panel
12	38" h 90° Corner Connector
13	18" w x 38" h Flat Panel
14	38" h 90° Corner Connector
15	22" w x 38" h Flat Panel
16	38" h 90° Corner Connector
17	6.248" w x 38" h Flat Panel
18	18" w x 38" h Flat Panel w/ ConnectorAttached
19	38" h 90° Corner Connector
20	6" w x 38" h Flat Panel
21	38" h 90° Corner Connector
22	18" w x 38" h Flat Panel w/ ConnectorAttached
23	38" h 90° Corner Connector
24	6" w x 38" h Flat Panel
25	38" h 90° Corner Connector

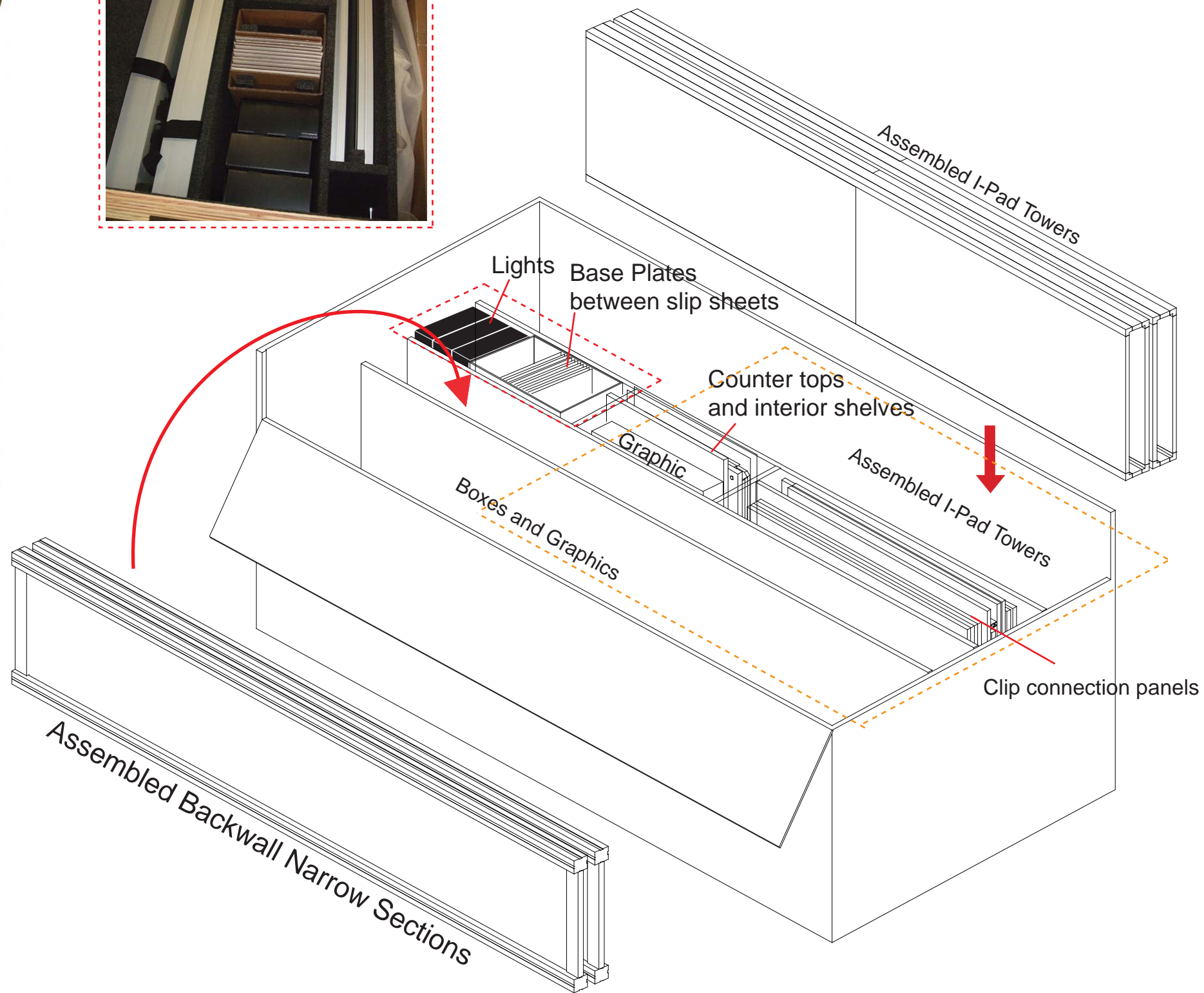
Steps:

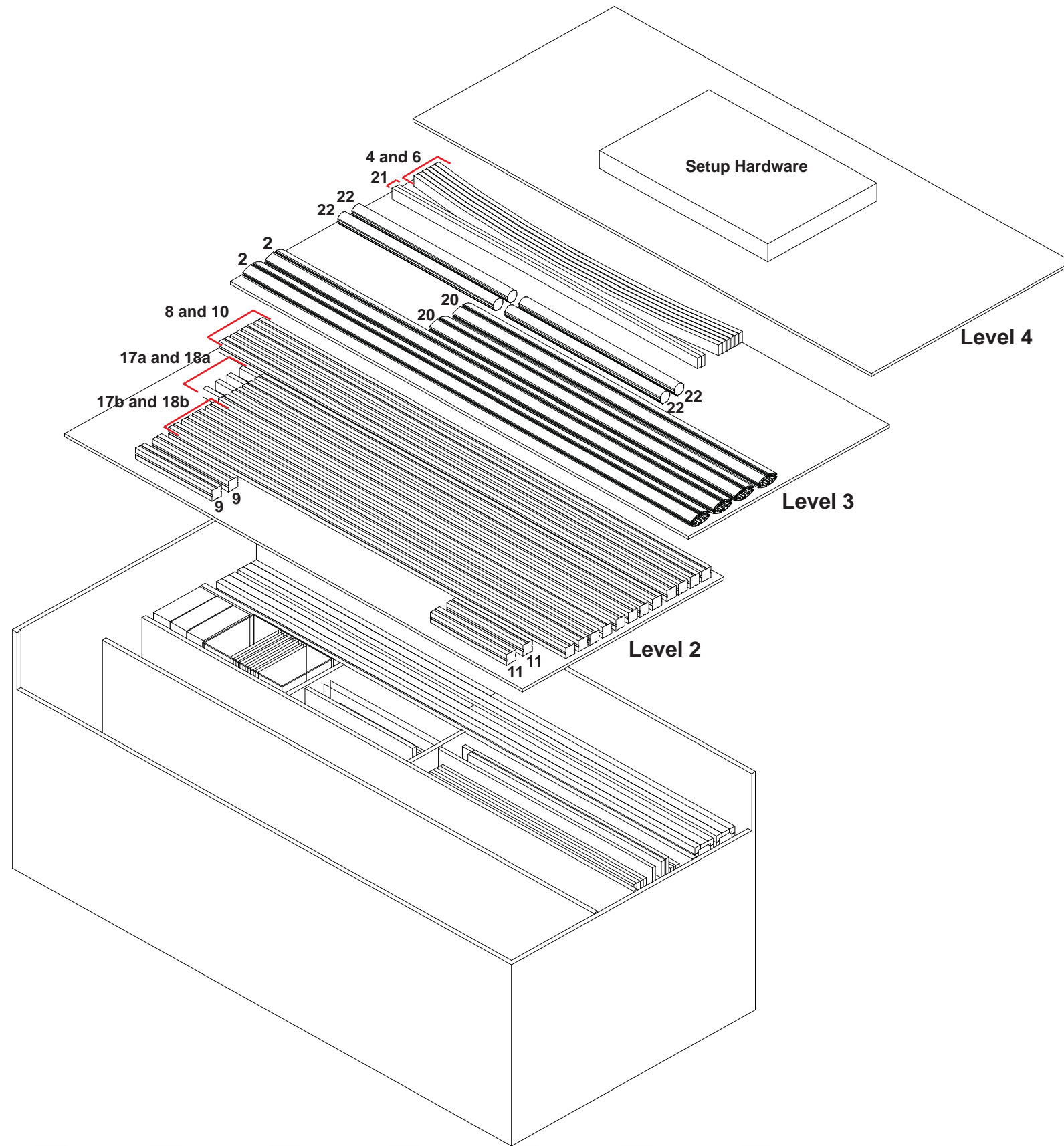
- 1) Assemble pedestal base panels and connectors together in numerical order.
- 2) Attach graphic logo to front of pedestal using standoffs as shown.
- 3) Set counter tops on assembled base.



Set counter tops atop assembled base







Level 4



Level 3



Level 2