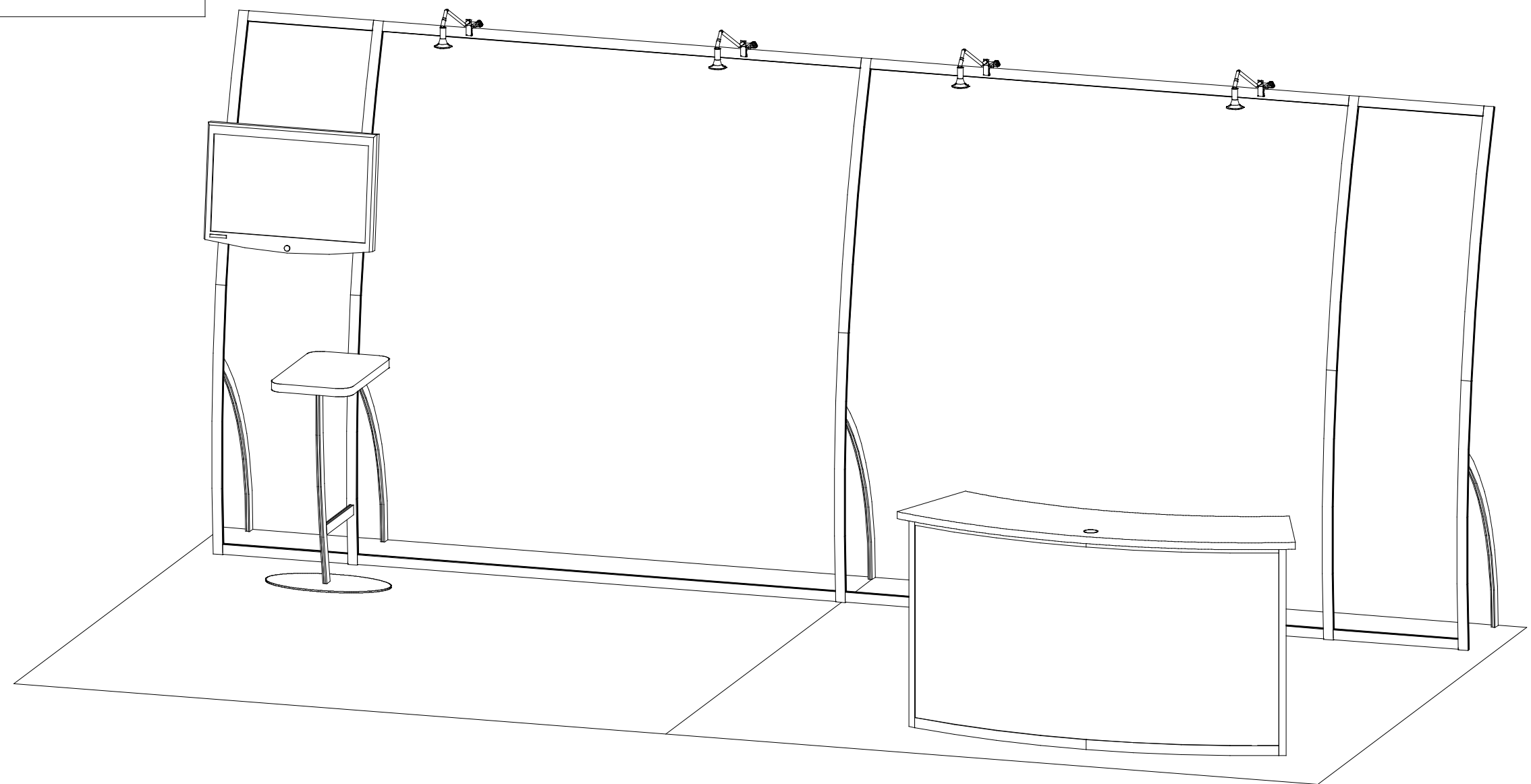
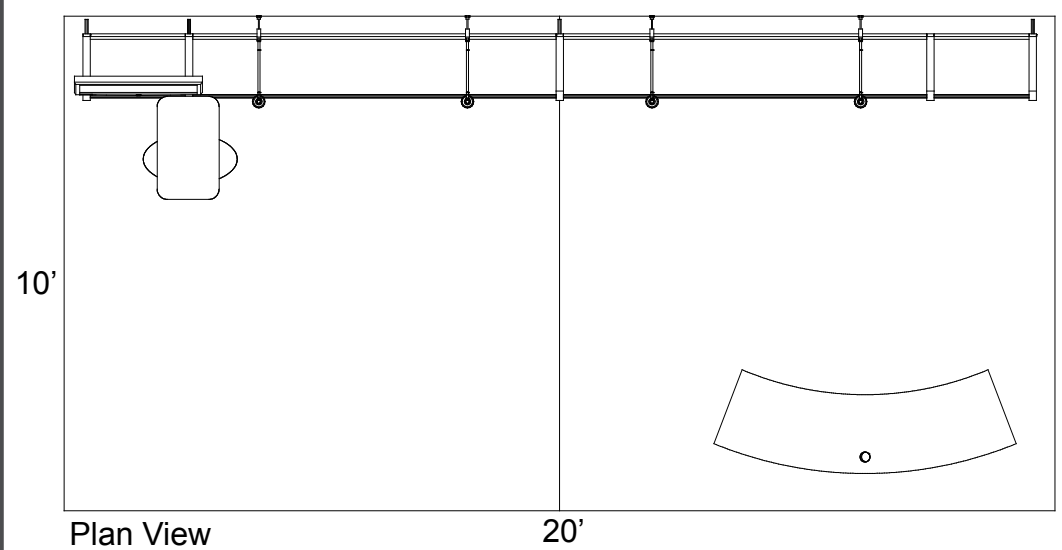


visionary™

MAGELLAN DESIGNS



WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

visionary™ IDESIGNS

Using Your Setup Instructions

The Visionary Designs Setup Instructions are created specifically for your configuration. They are laid out sequentially, including an exploded view of the entire display, and then a logical series of detailed steps to assemble the main structure and components. We encourage you to study the instructions **before** attempting to assemble your exhibit.

Each page reminds you to tighten the setscrews after disassembling your exhibit to prevent loss of the locks and setscrews (see below in RED). This is **VERY IMPORTANT**.

Cleaning and Packing Your Display

- 1) Use care when cleaning aluminum extrusion or acrylic inserts. Use only non-abrasive cleaners.
- 2) When cleaning laminate inserts or countertops, use mild cleansers and a soft material such as cotton.
- 3) Keep all display components away from extreme heat and long exposure to sunlight to avoid warping and fading.
- 4) Retain all packing material. It will make re-packing much easier and will reduce the likelihood of shipping damage.



The Tool

Most Visionary Designs exhibits can be assembled with the supplied Hex Key Tool. Occasionally, a flat head screwdriver may be required.

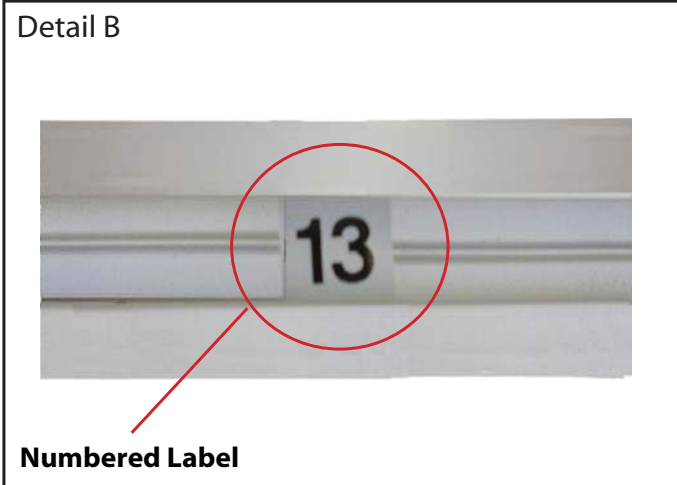


Typical Connection

Most horizontal extrusion connections have a patented expandable lock. This lock inserts into the groove of an opposing extrusion. Tightening the lock with the Hex Key Tool expands the lock and creates a strong positive connection.



Typical Connection (cont'd)



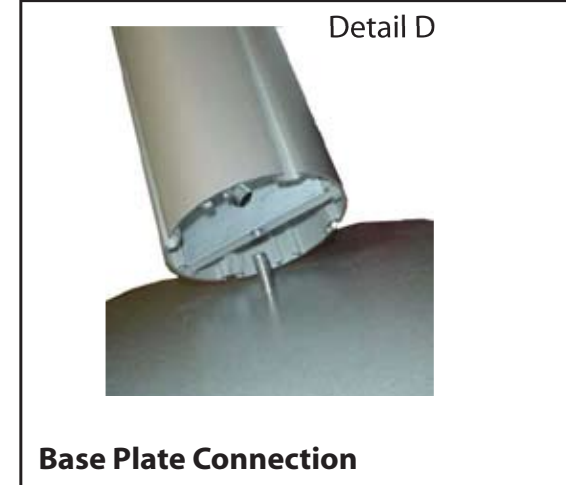
Numbered Label

Each extrusion contains a numbered label which corresponds with setup instructions. The label is located within a groove of the extrusion (when possible). With Visionary Designs the labels contain Black numbers unless otherwise specified.



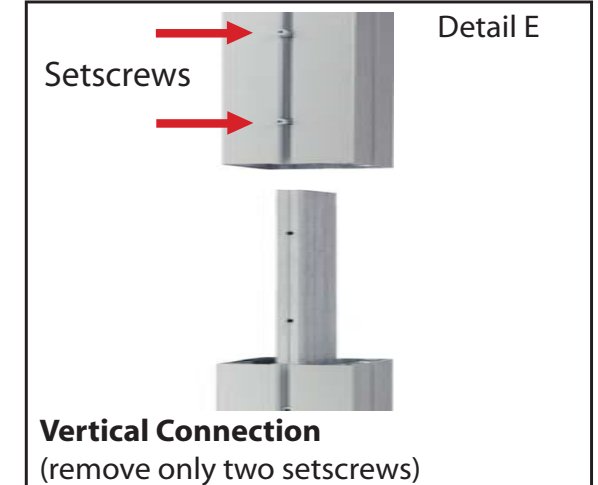
Horizontal Inline Connection (remove only one setscrew)

Remove only (1) setscrew when disassembling. Replace setscrew in extrusion after assembling it. Before packing, replace setscrew in extrusion to avoid losing it.



Base Plate Connection

Attach base plate to round or square vertical extrusion using the bolt provided. Be careful not to strip the threads.



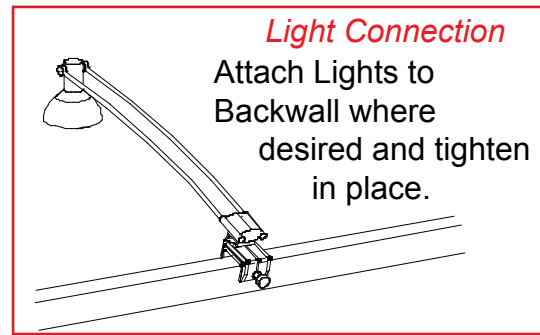
Vertical Connection
(remove only two setscrews)

When vertical extrusions are packed in portable cases rather than crates or tubs, they must be broken down into smaller sections which then require assembly.

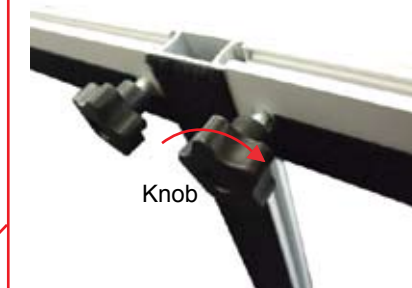
Remove only (2) setscrews when disassembling. Replace setscrews in extrusion after assembling it. Before packing, replace setscrews in extrusion to avoid losing them.

WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

Part Number	Qty	Description
23	1	48.5" h Lower Curved Extrusion
24	1	48.5" h Upper Curved Extrusion
26	1	48.5" h Lower Curved Extrusion
27	1	48.5" h Upper Curved Extrusion
29	1	48.5" h Lower Curved Extrusion
30	1	48.5" h Upper Curved Extrusion
32	1	23" w Horizontal Extrusion
33/33A	1/1	23" w Horizontal Extrusion
34a/34b	1/1	44" w Horizontal Extrusion
35a/35b	1/1	44" w Horizontal Extrusion
25	1	Backwall Support Leg Extrusion
28	1	Backwall Support Leg Extrusion
31	1	Backwall Support Leg Extrusion



GREEN STAR indicates location of connection lock with knob.

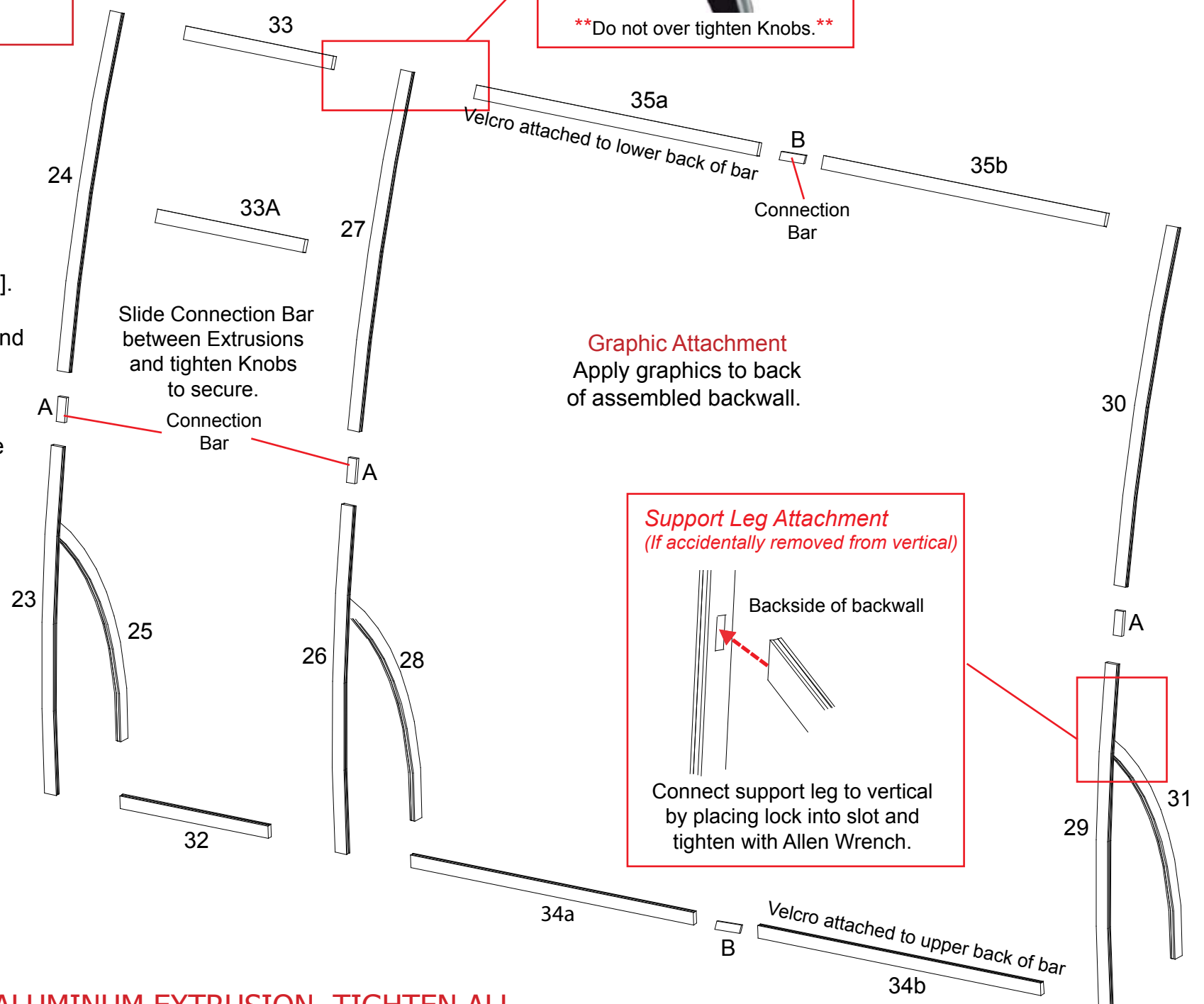


Do not over tighten Knobs.

Steps

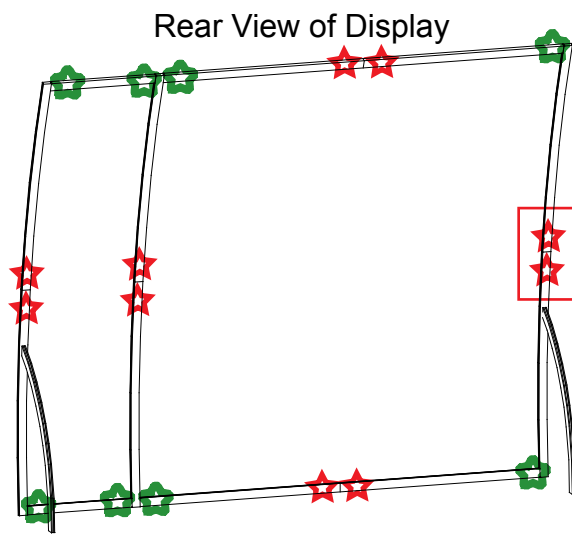
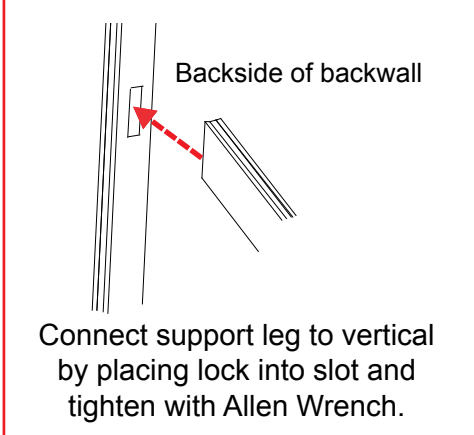
Unit can be assembled face down on the floor then lifted upright.

- 1) Connect backwall upper and lower verticals together [23 to 24, 26 to 27 and 29 to 30].
- 2) Connect horizontal extrusions together [34a to 34b and 35a to 35b].
- 3) Attach horizontal assemblies [32, 33, and 33A] between vertical assemblies [23/24 and 26/27].
- 4) Attach horizontal extrusions [34a/34b and 35a/35b] between vertical assemblies [26/27 and 29/30].
- 5) Attach support leg extrusions [25, 28 and 31] to back of verticals [23, 28 and 31], see leg attachment detail.

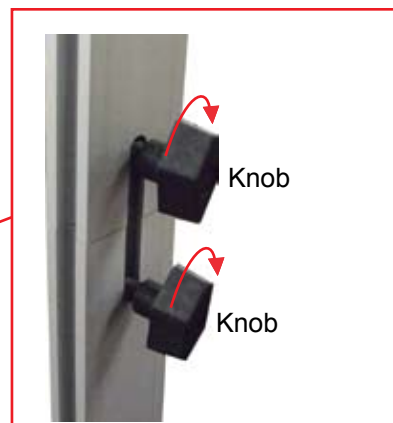


Graphic Attachment
Apply graphics to back of assembled backwall.

Support Leg Attachment
(If accidentally removed from vertical)



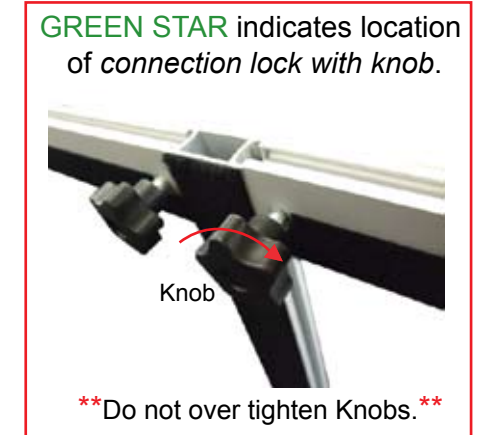
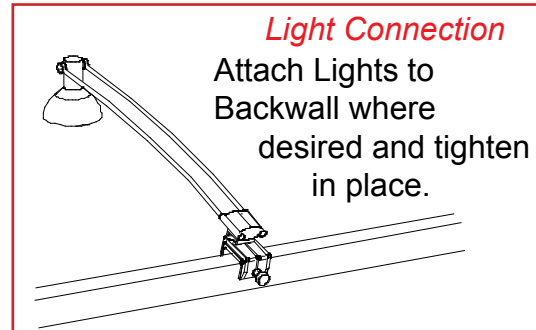
STAR indicates location of knobs on BACKSIDE of unit.



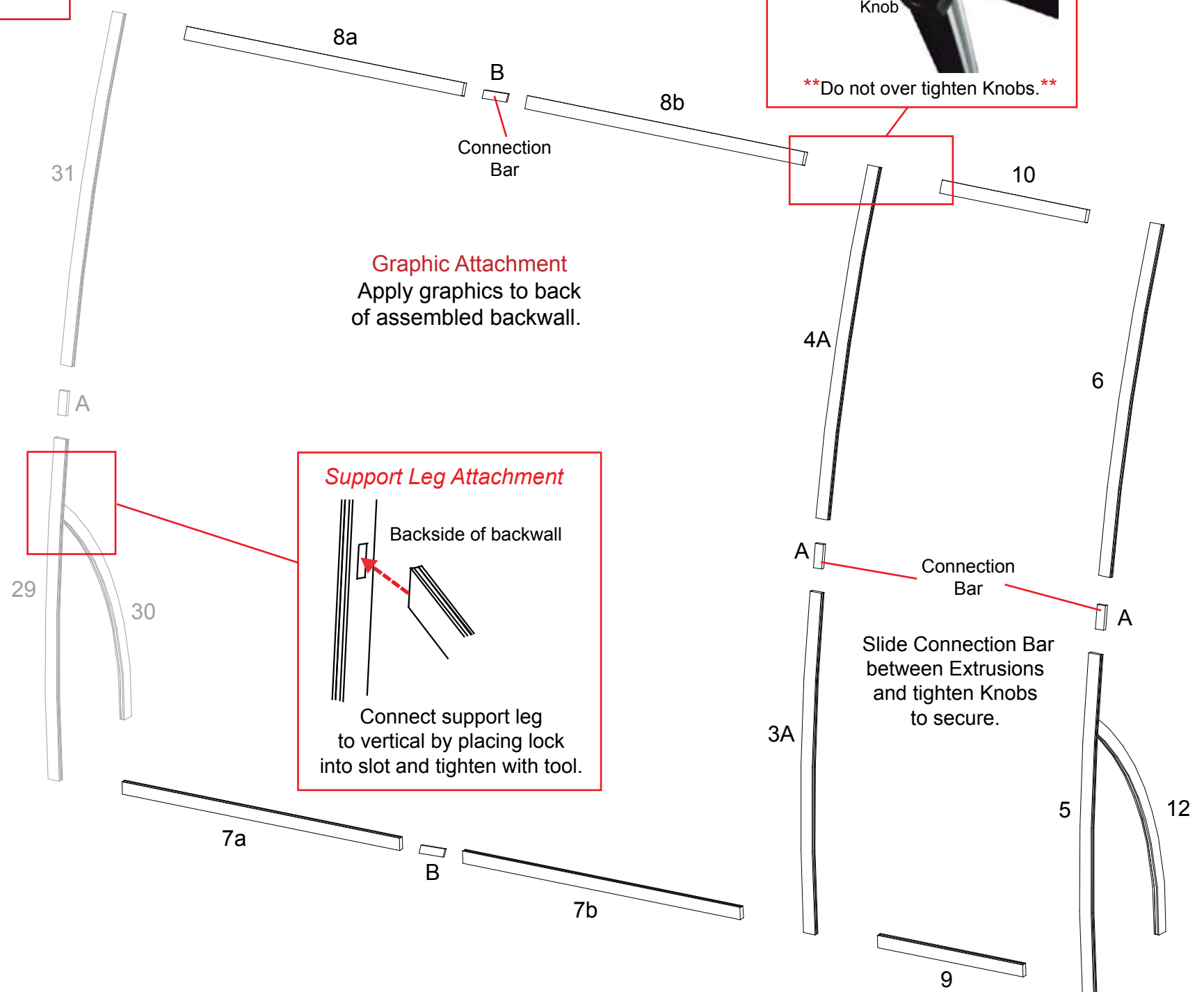
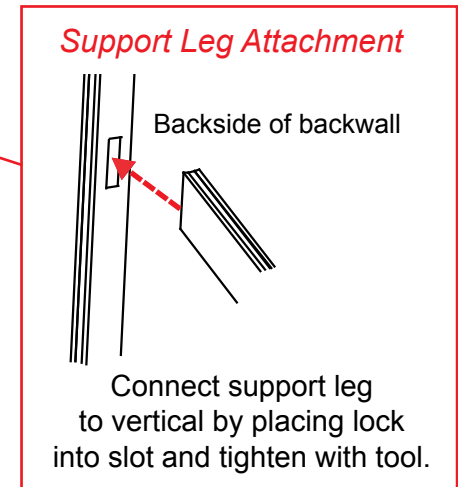
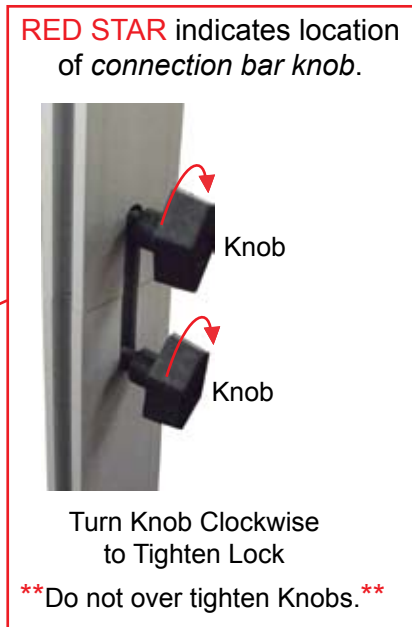
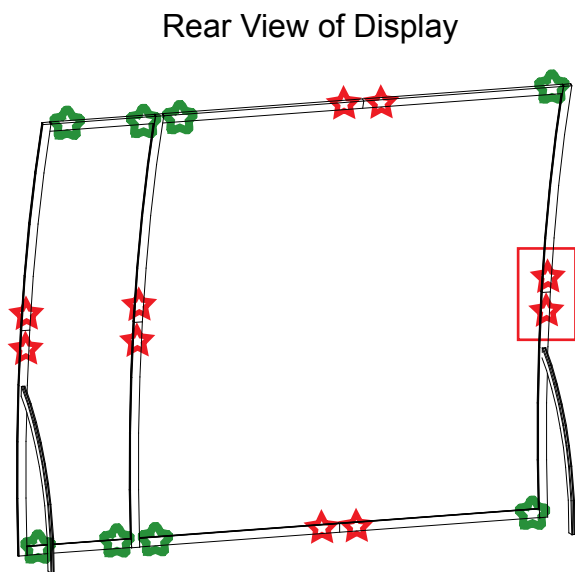
Do not over tighten Knobs.

WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

Part Number	Qty	Description
3A	1	48.5"h Lower Curved Extrusion
4A	1	48.5"h Upper Curved Extrusion
5	1	48.5"h Lower Curved Extrusion
6	1	48.5"h Upper Curved Extrusion
7a/7b	1/1	44"w Horizontal Extrusion
8a/8b	1/1	44"w Horizontal Extrusion
9	1	23"w Horizontal Extrusion
10	1	23"w Horizontal Extrusion
12	1	Backwall Support Leg Extrusion



- Steps**
- 1) Connect backwall upper and lower verticals together [3A to 4A and 5 to 6].
 - 2) Connect horizontal extrusions together [7a to 7b and 8a to 8b].
 - 3) Attach horizontal assemblies [7a/7b and 8a/8b] between vertical assemblies [5/6 and 3A/4A].
 - 4) Attach horizontal extrusions [9 and 10] between vertical assemblies [3A/4A and 5/6].
 - 5) Attach support leg extrusion [12] to back of verticals [5], see leg attachment detail.



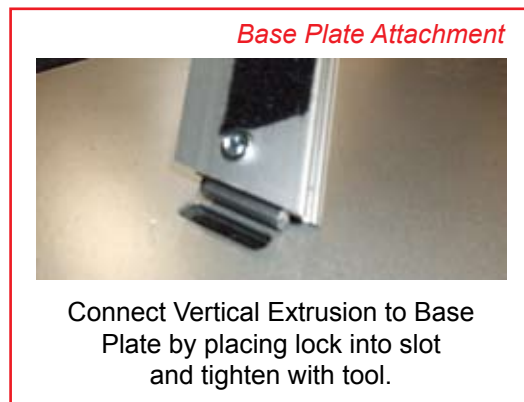
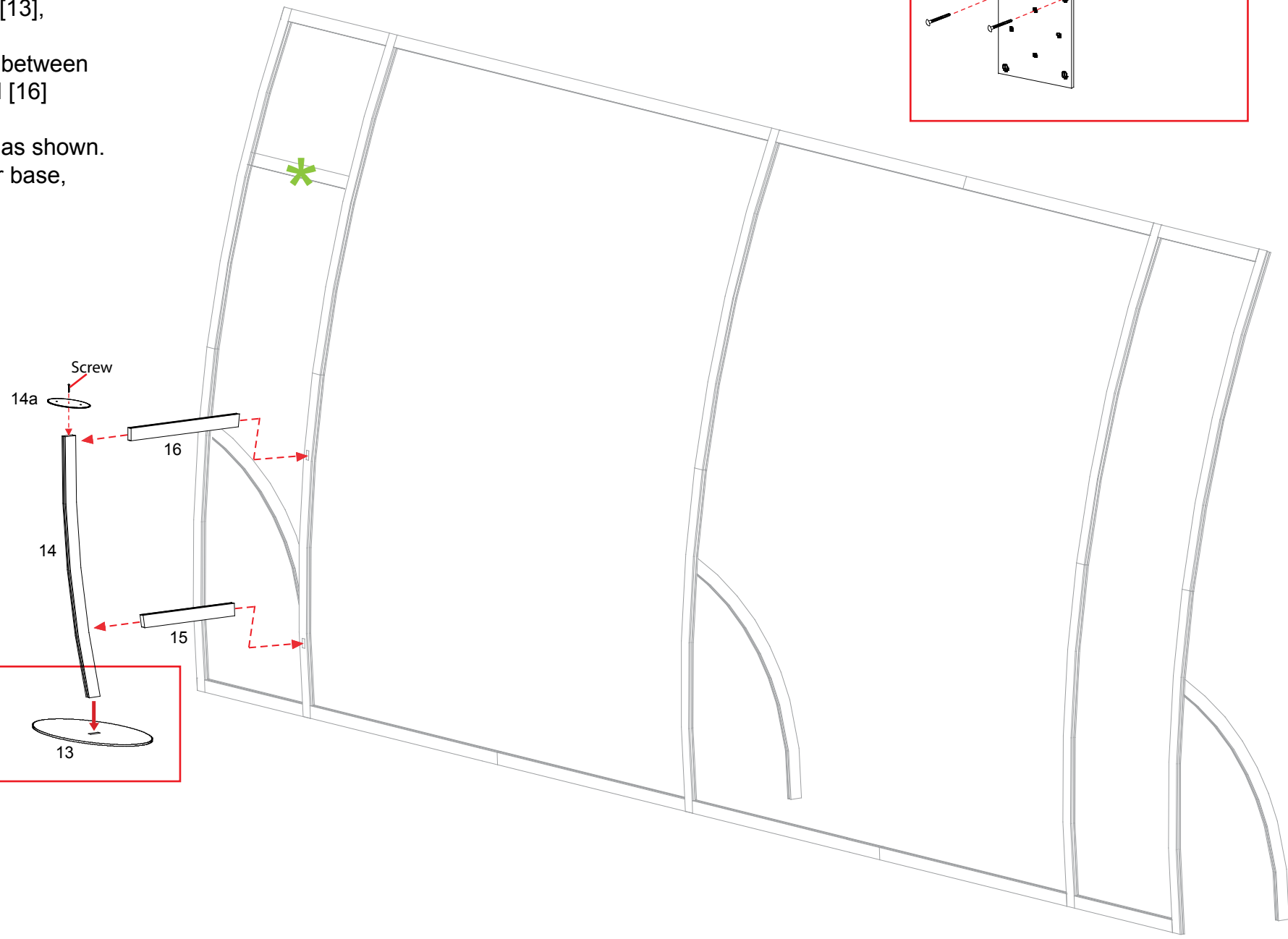
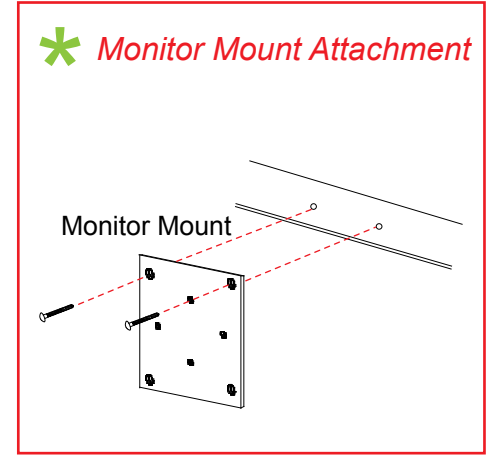
WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

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Part Number	Qty	Description
13	1	Base Plate
14	1	37.6"h Curved Vertical Extrusion
14a	1	Oval Flange Plate
15	1	15.69"w Horizontal Extrusion
16	1	18.5"w Horizontal Extrusion

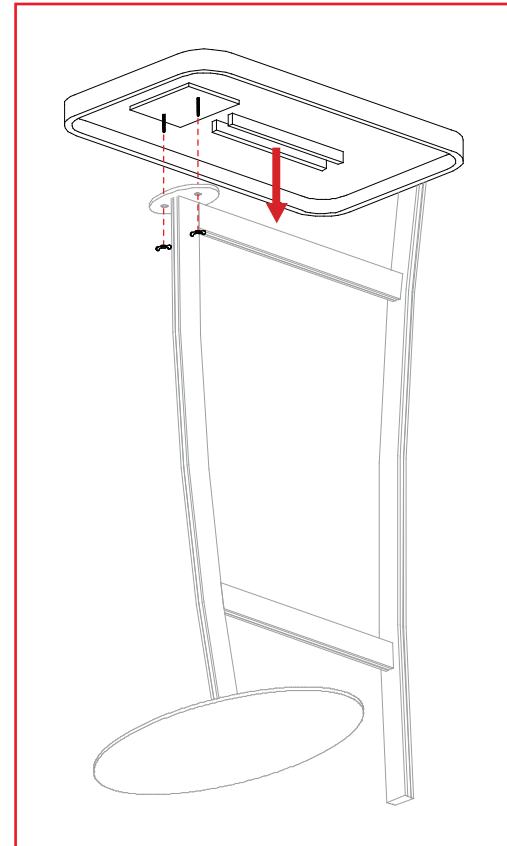
Steps

- 1) Attach curved vertical [14] to base plate [13], see Base Plate Attachment detail.
- 2) Attach horizontal extrusions [15 and 16] between curved vertical [14] and backwall vertical [16] where indicated.
- 3) Attach flange plate to top of vertical [14] as shown.
- 4) Place counter top on assembled counter base, see Counter Attachment detail.



Counter Top Attachment

Insert screws located on underside of counter into holes on flange plate and secure with wing nuts.



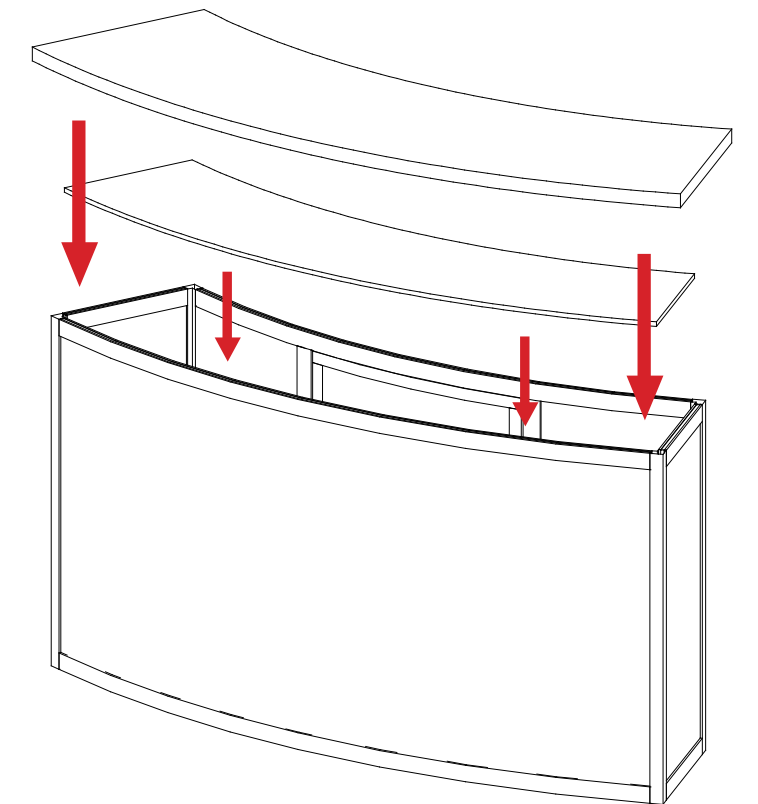
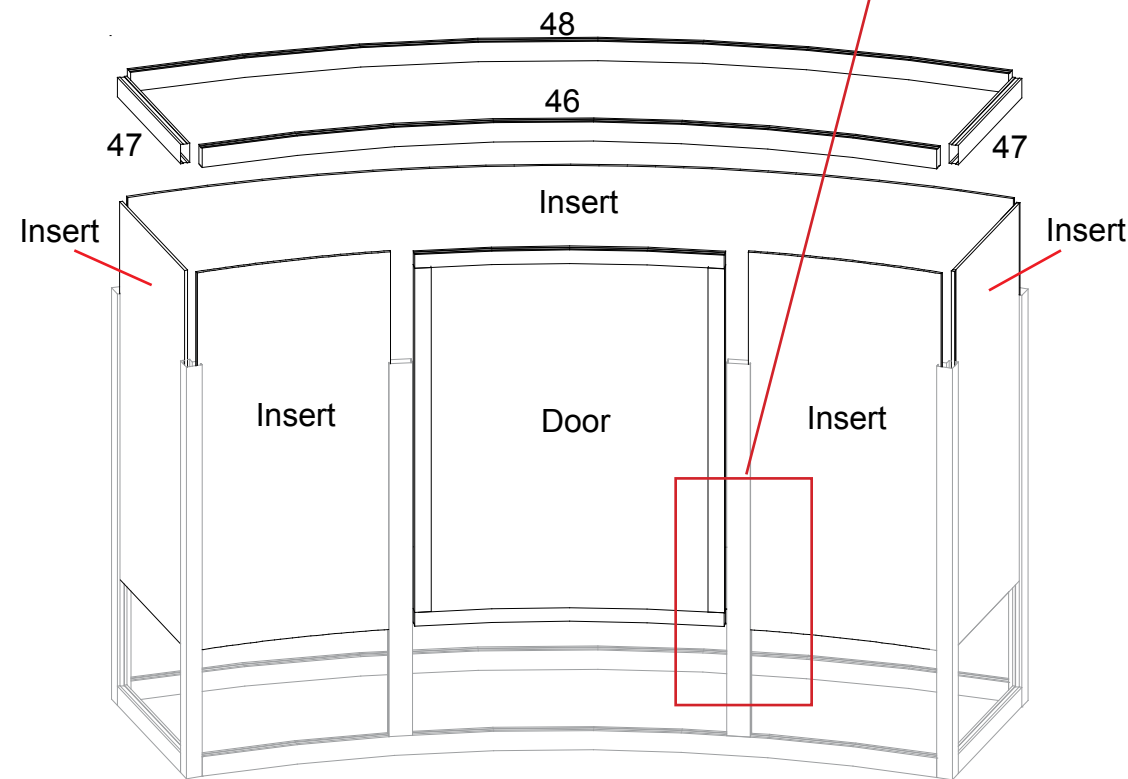
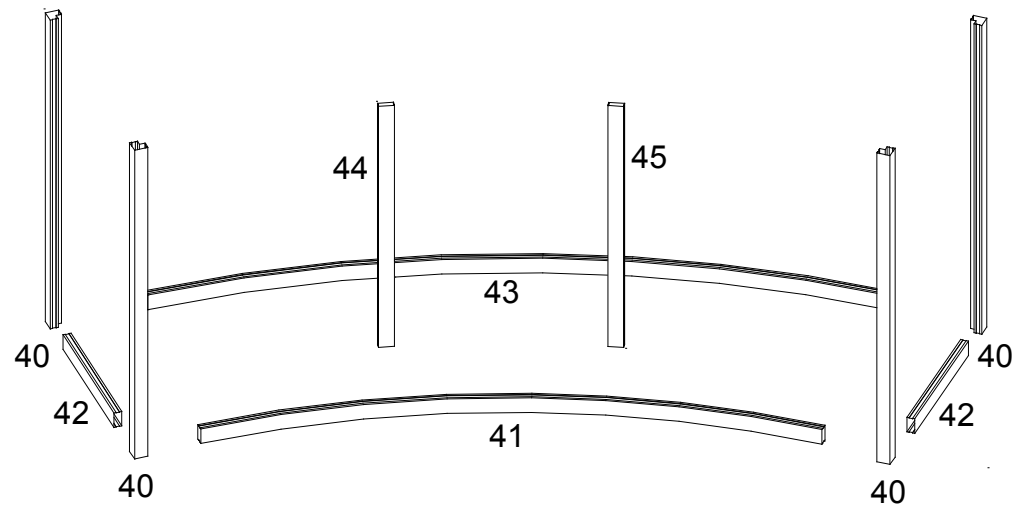
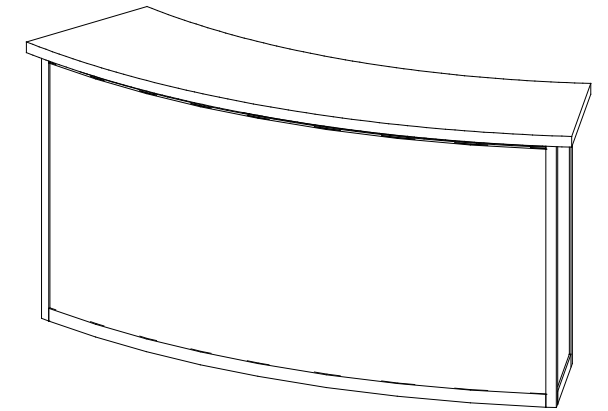
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866.652.2100

Item	Qty.	Description
40	4	38" 90° Corner Extrusion
41	1	57.3" Curved Horizontal Extrusion
42	2	13.5" Horizontal Extrusion
43	1	68.4" Curved Vertical Extrusion
44	1	34.418" Vertical Extrusion w/ Door Stopper
45	1	34.418" Vertical Extrusion w/ Hinges
46	1	57.3" Curved Horizontal Extrusion
47	2	13.5" Horizontal Extrusion
48	1	68.4" Curved Vertical Extrusion
4	4	Internal Shelf Support

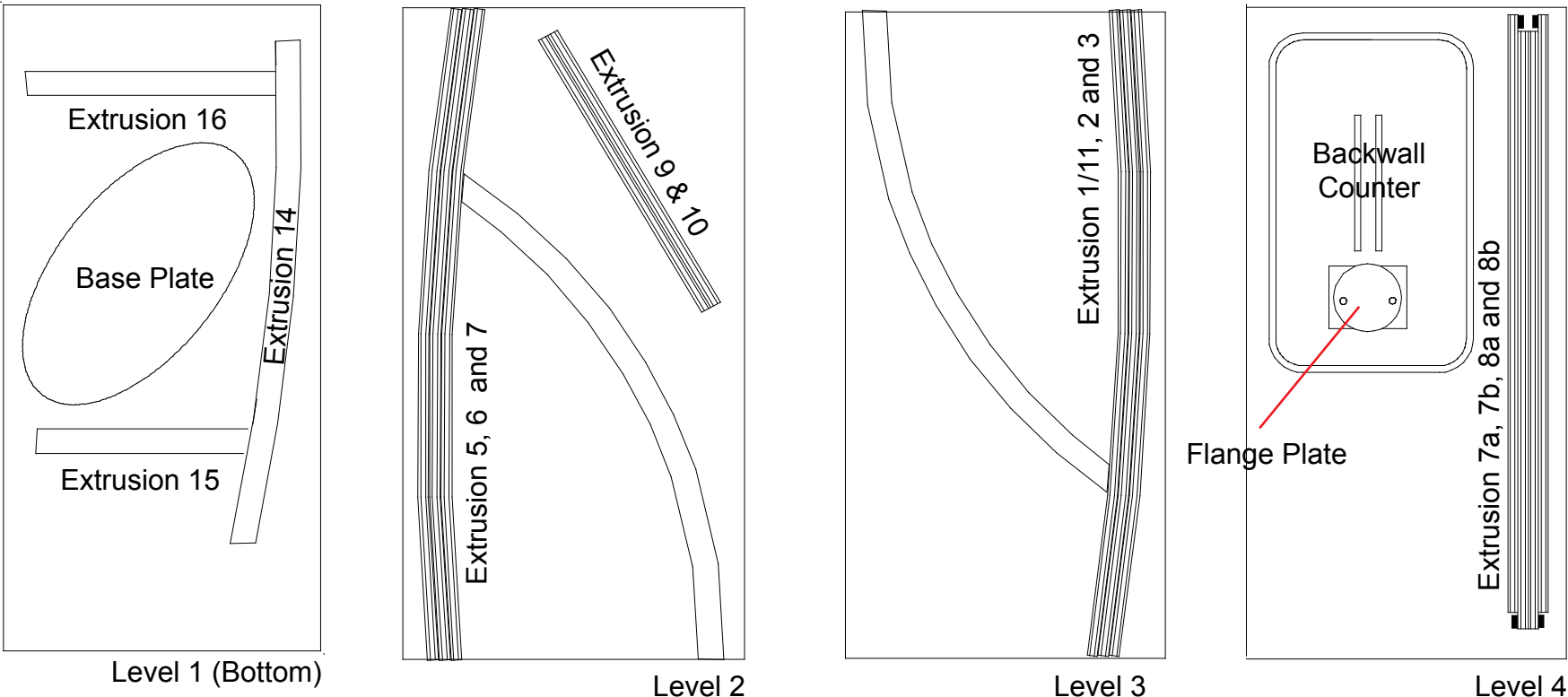
Steps:

- 1) Attach lower horizontal extrusions 41, 42 and 43 between corner extrusions 40.
- 2) Attach vertical extrusions 44 and 45 to curved horizontal extrusion 41, placing inserts and door, then tighten setscrews to secure verticals.
- 3) Place insert as indicated.
- 4) Attach upper horizontal extrusions 46, 47 and 48 between vertical extrusions 40.
- 5) Velcro internal shelf supports to inside assembled pedestal.
- 6) Set internal shelf atop shelf supports.
- 7) Set counter atop assembled pedestal.



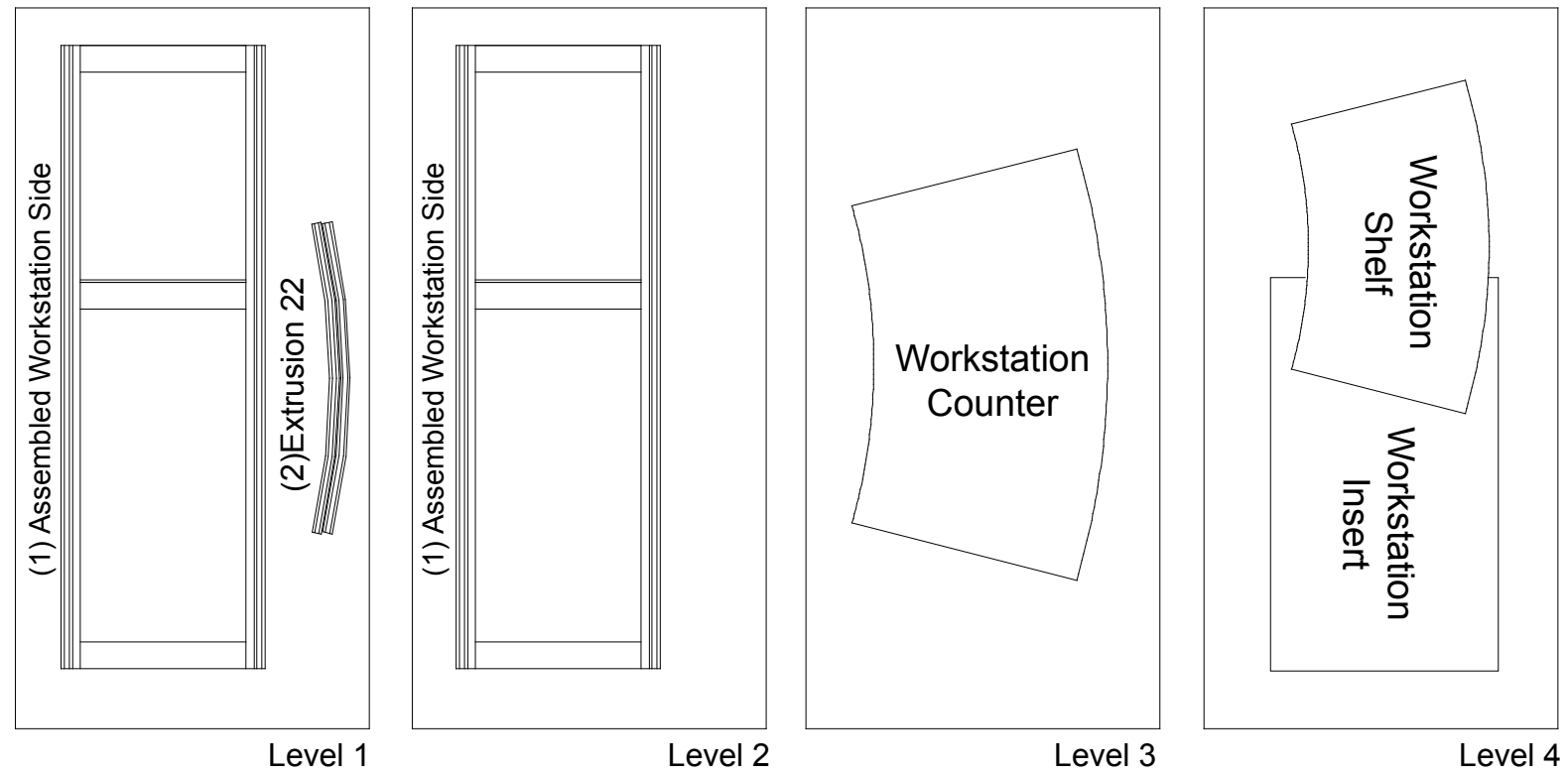
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Case 1: Backwall Components



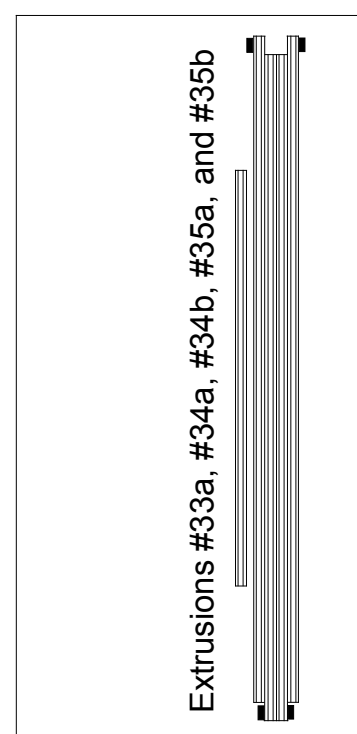
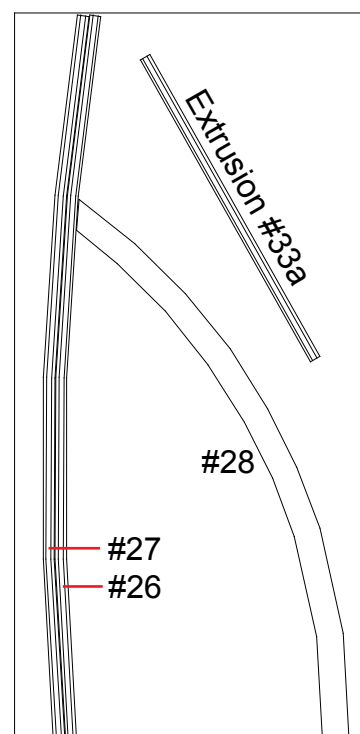
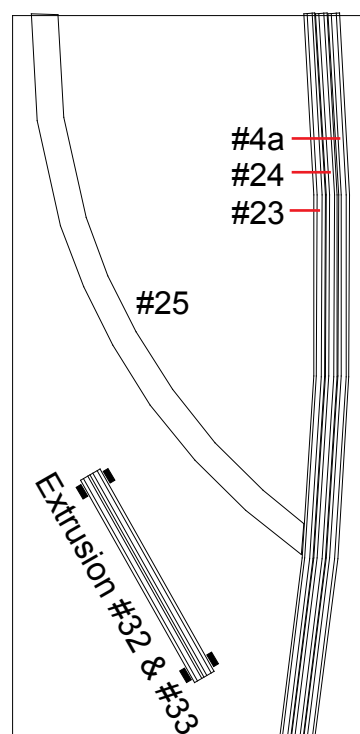
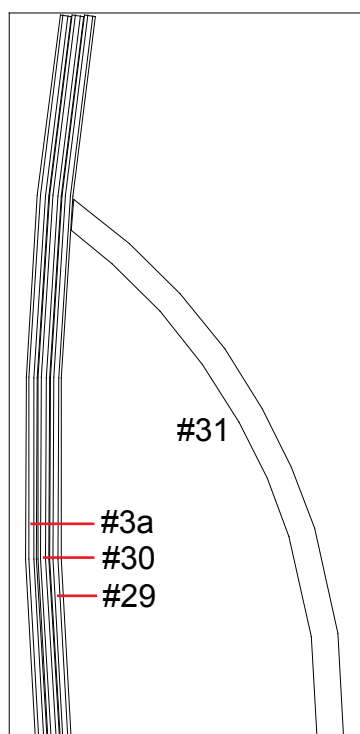
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Top View of each Level



WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

Top View of each Level



Additional Items:
Halogen Lights
Graphics
Setup Hardware

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