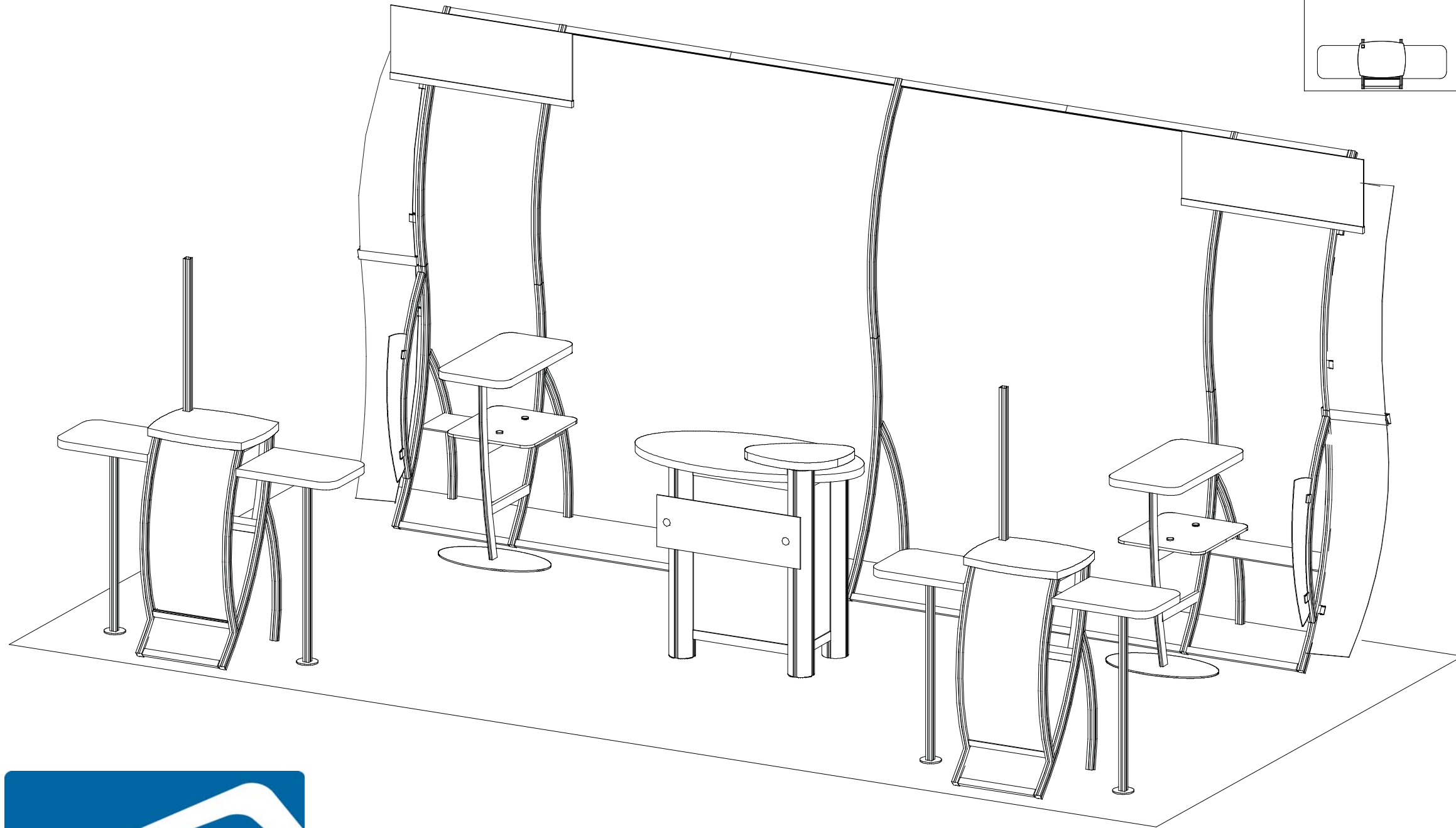
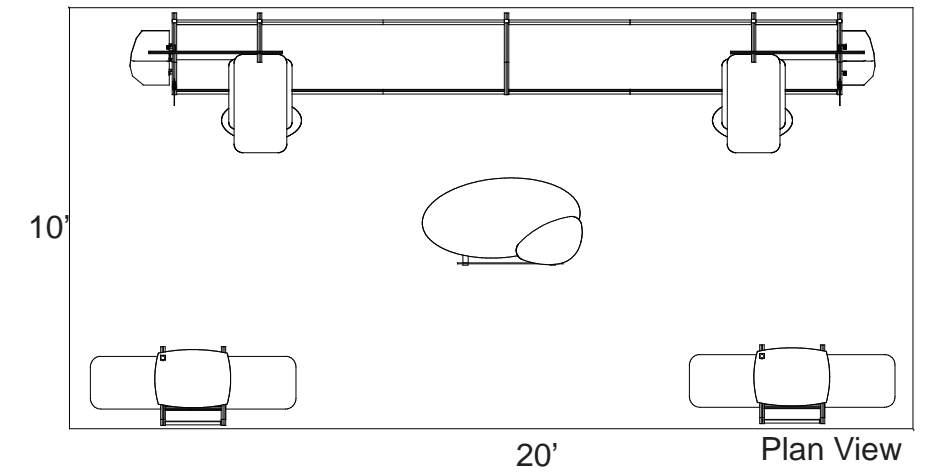


Perfect 20 Hybrid Displays



WHEN DISASSEMBLING TIGHTEN ALL KNOBS TO PREVENT LOSS DURING SHIPPING

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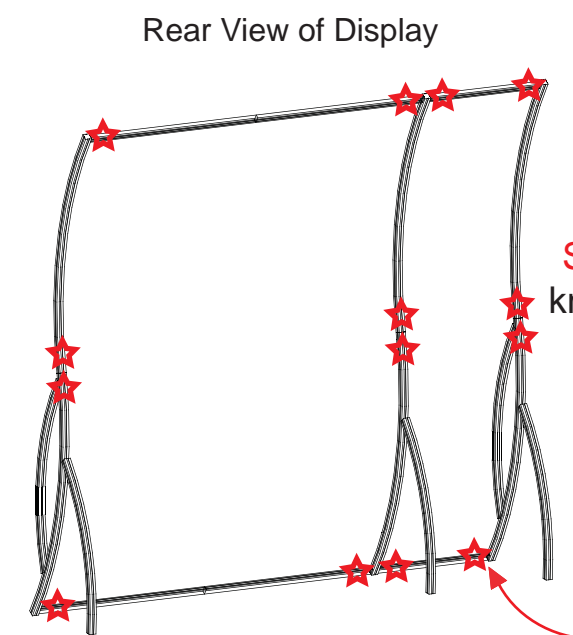
Part Number	Description
1	Left Leg Assembly w/ A10 Clamps Attached
2	Middle Leg Assembly
3A	Upper Curved Vertical w/ A10 Clamps Attached
3	Upper Curved Vertical
4	23" w Horizontal



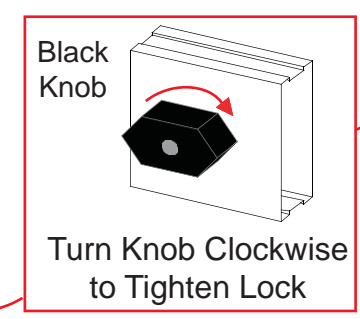
Step 1:
NOTE: Can be assembled either face down on floor then lifted upright or upright as shown in drawings.

- A) Connect vertical leg assemblies [1 and 2] together by connecting horizontal extrusions [4] between assemblies tightening BLACK knobs on backside of extrusion making sure Velcro faces toward BACK and placing it about one inch up from bottom and tightening.
- B) Connect vertical extrusions [3 and 3A] to leg assemblies [1 and 2] using vertical connection bar as shown.
- C) Connect upper horizontal extrusion [4] between verticals [3 and 3A] placing it about one inch down from top.

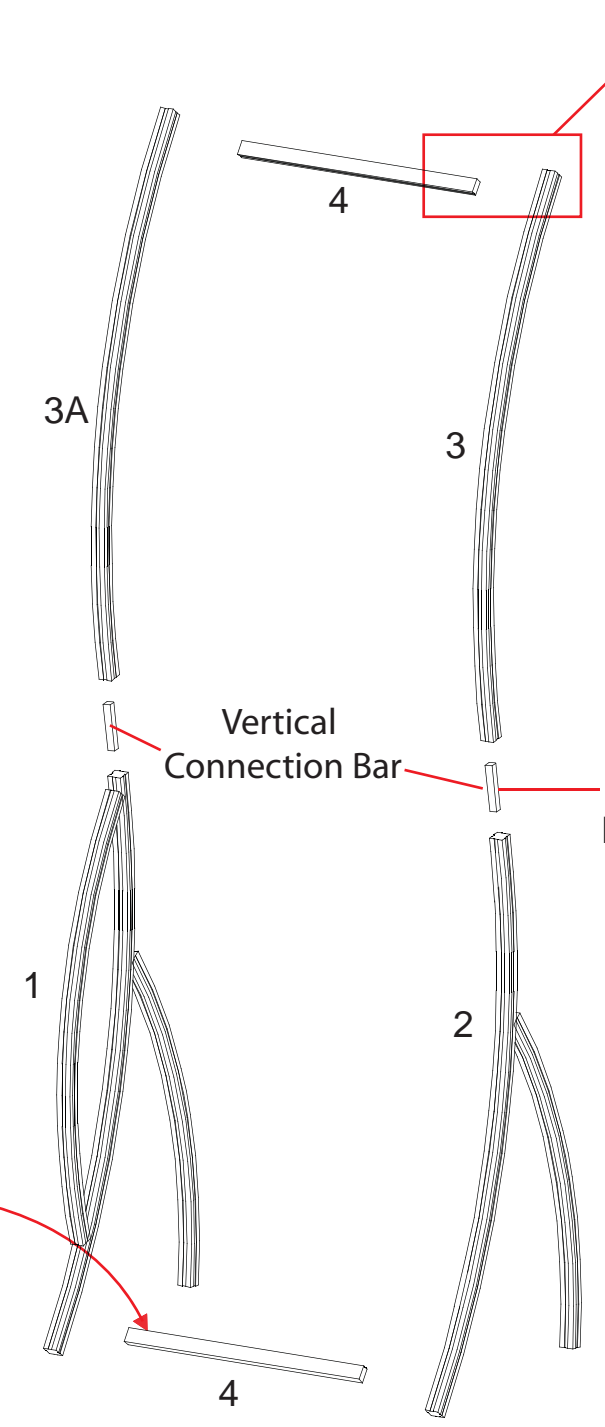
NOTE: Make sure the lock is flush with extrusion before tightening. If lock will not fully engage, gently rock lock and extrusion while turning knob until lock fully opens.



STAR indicates location of knobs on BACKSIDE of unit.



Step 1



NOTE: When assembling horizontals they should be placed approximately one inch from TOP and BOTTOM.



Slide Connection Bar into lower leg assembly. Slide upper vertical over bar and secure both.

Step stool may be required for assembly.



WHEN DISASSEMBLING TIGHTEN ALL KNOBS TO PREVENT LOSS DURING SHIPPING

Part Number	Description
5	Right Leg Assembly
6	Upper Curved Vertical
7	69" w Horizontal w/ Hinge Facing UP
8	69" w Horizontal w/ Hinge Facing DOWN

Step 2:

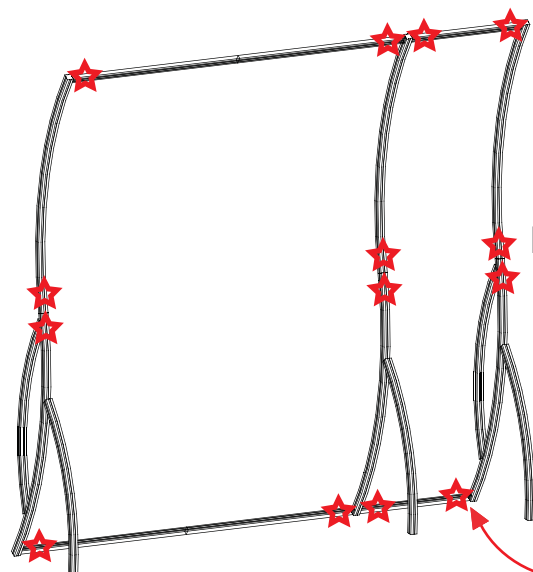
NOTE: Can be assembled either face down on floor then lifted upright or upright as shown in drawings.

- A) Connect vertical extrusion [6] to leg assembly [5] using vertical connection bar as shown.
- B) Connect horizontal extrusions [7 and 8] between vertical assemblies by tightening BLACK knobs on backside of extrusion making sure Velcro faces toward BACK.

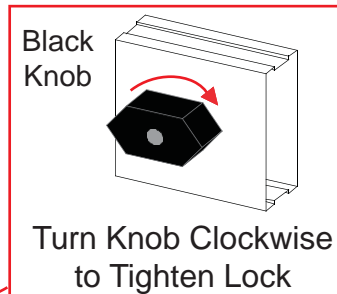
NOTE: Make sure the lock is flush with extrusion before tightening. If lock will not fully engage, gently rock lock and extrusion while turning knob until lock fully opens.



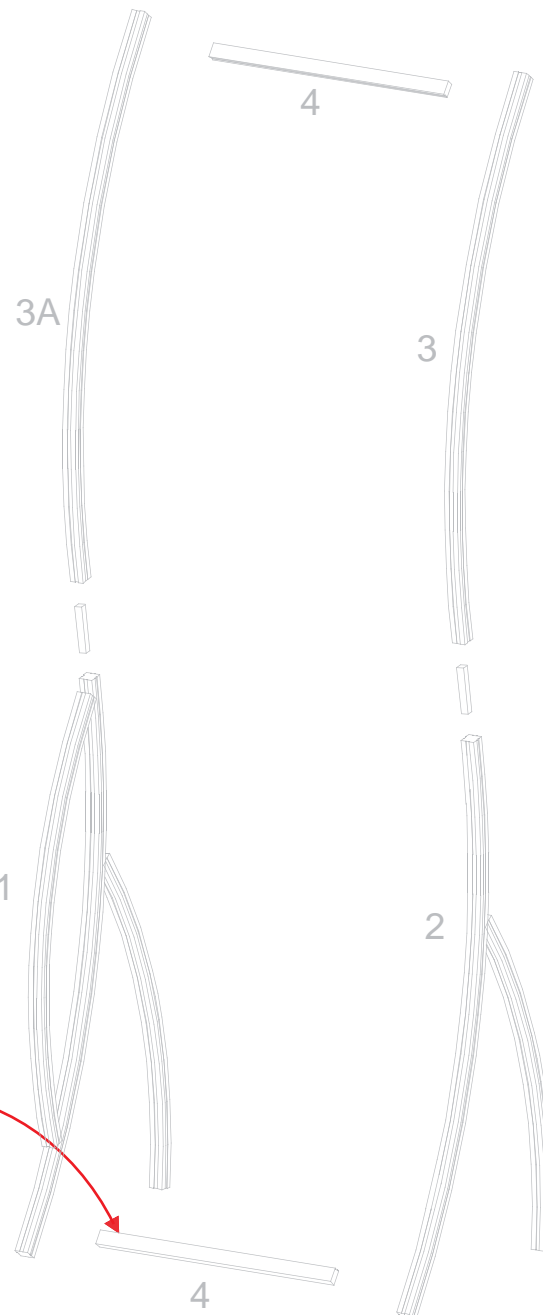
Rear View of Display



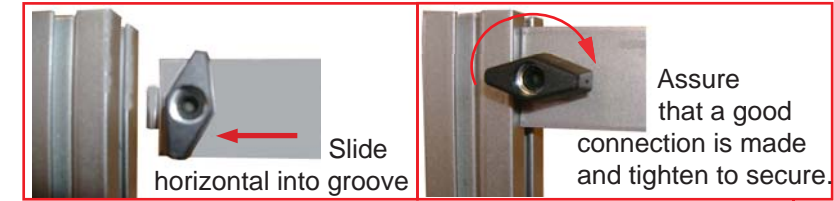
STAR indicates location of knobs on BACKSIDE of unit.



Step 2



NOTE: When assembling horizontals they should be placed approximately one inch from TOP and BOTTOM.



Slide Connection Bar into lower leg assembly. Slide upper vertical over bar and secure both.

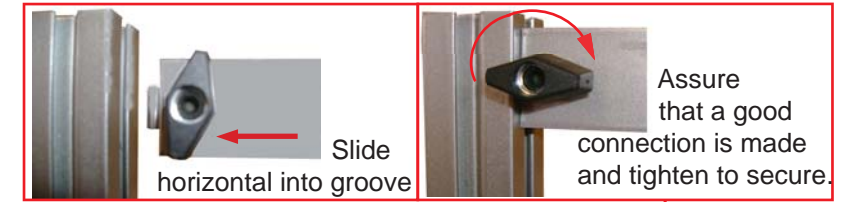


WHEN DISASSEMBLING TIGHTEN ALL KNOBS TO PREVENT LOSS DURING SHIPPING

Part Number	Description
9	69" w Horizontal w/ Hinge Facing UP
10	69" w Horizontal w/ Hinge Facing DOWN
11	Middle Leg Assembly
12	Upper Curved Vertical
13	Right Leg Assembly w/ A10 Clamps Attached
14	Upper Curved Vertical w/ A10 Clamps Attached
15	23" w Horizontal

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NOTE: When assembling horizontals they should be placed approximately one inch from TOP and BOTTOM.

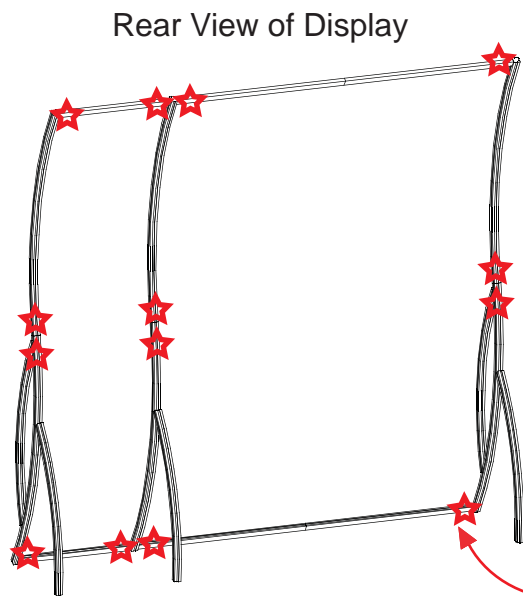


Step 3:

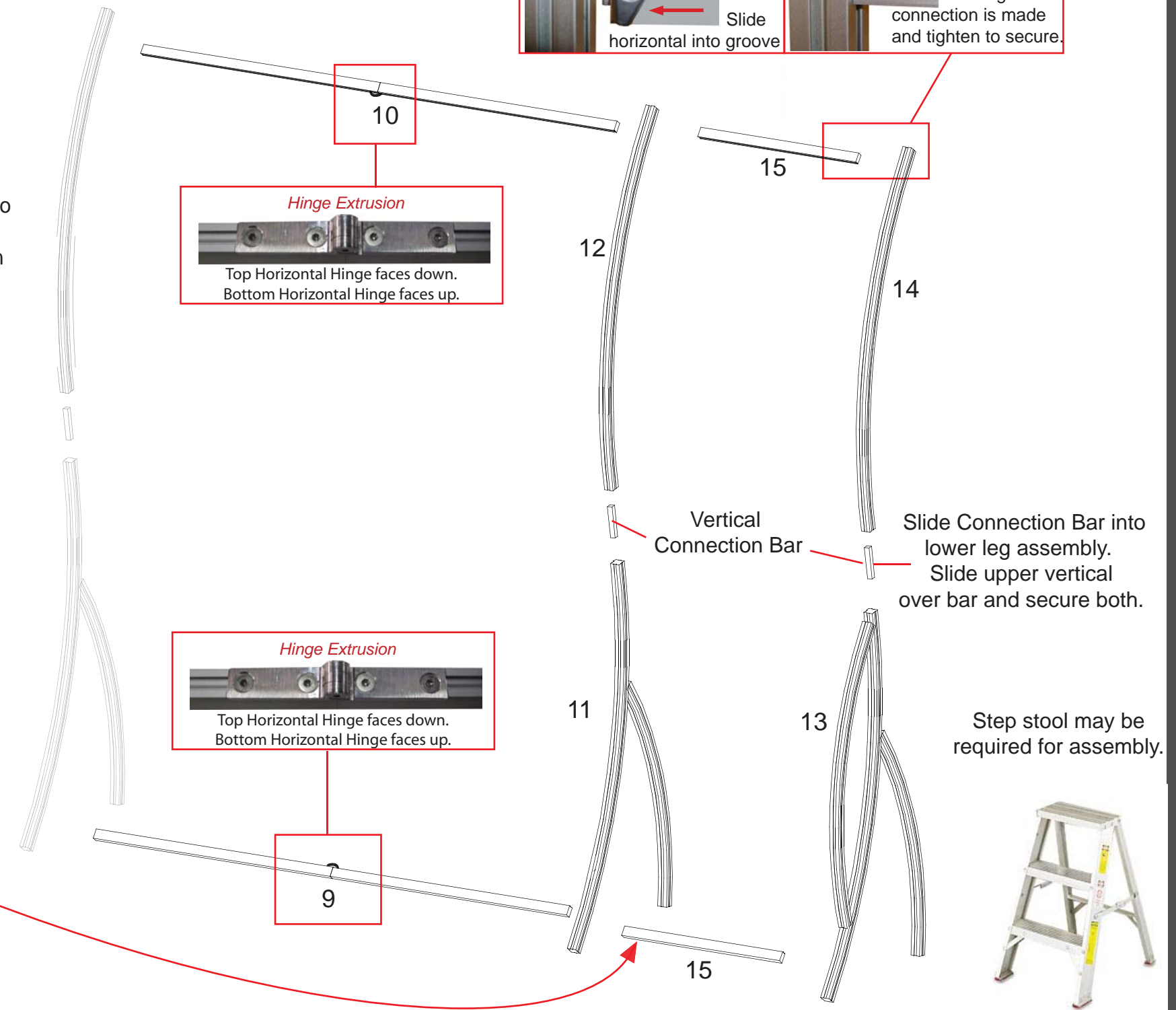
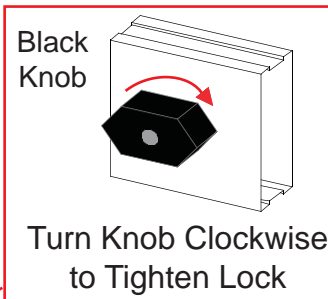
NOTE: Can be assembled either face down on floor then lifted upright or upright as shown in drawings.

- A) Connect vertical leg assemblies [11 and 13] together by connecting horizontal extrusions [15] between assemblies tightening BLACK knobs on backside of extrusion making sure Velcro faces toward BACK and placing it about one inch up from bottom and tightening.
- B) Connect vertical extrusions [12 and 14] to leg assemblies [11 and 13] using vertical connection bar as shown.
- C) Connect upper horizontal extrusion [15] between verticals [12 and 14] placing it about one inch down from top.
- D) Connect horizontal extrusions [9 and 10] between vertical assemblies by tightening BLACK knobs on backside of extrusion making sure Velcro faces toward BACK.

NOTE: Make sure the lock is flush with extrusion before tightening. If lock will not fully engage, gently rock lock and extrusion while turning knob until lock fully opens.




STAR indicates location of knobs on BACKSIDE of unit.




WHEN DISASSEMBLING TIGHTEN ALL KNOBS TO PREVENT LOSS DURING SHIPPING


Decorative Blade Attachment (if accidentally removed)
Slide A10 Clamp into groove of square extrusion.




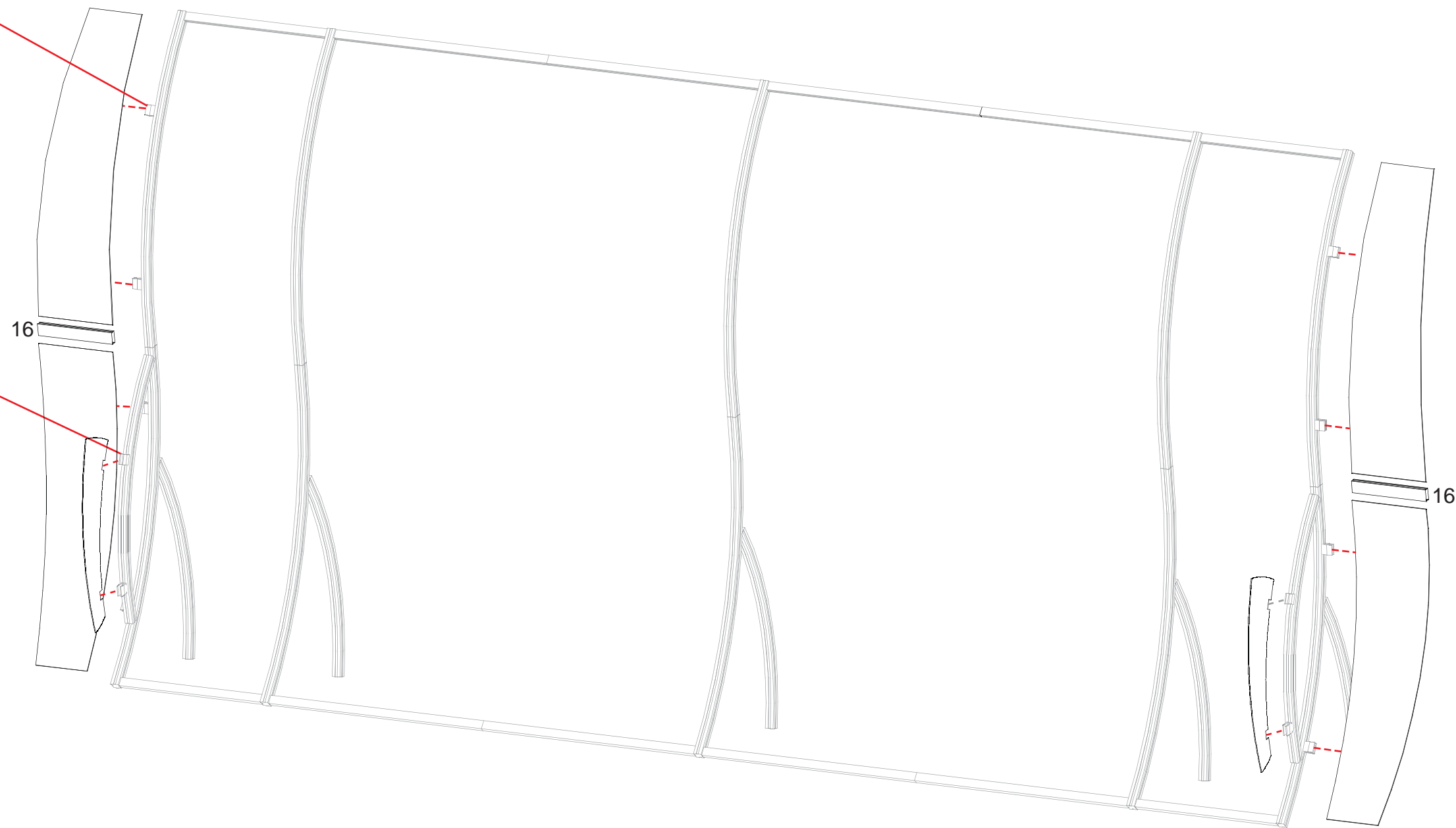
When desired location is found, tighten set screw to secure.




Tighten black plastic set screw to secure Wing in place.



Attach decorative wing and blades to A10's attached to Backwall as shown.

Hex Key Tool
Flathead Screwdriver

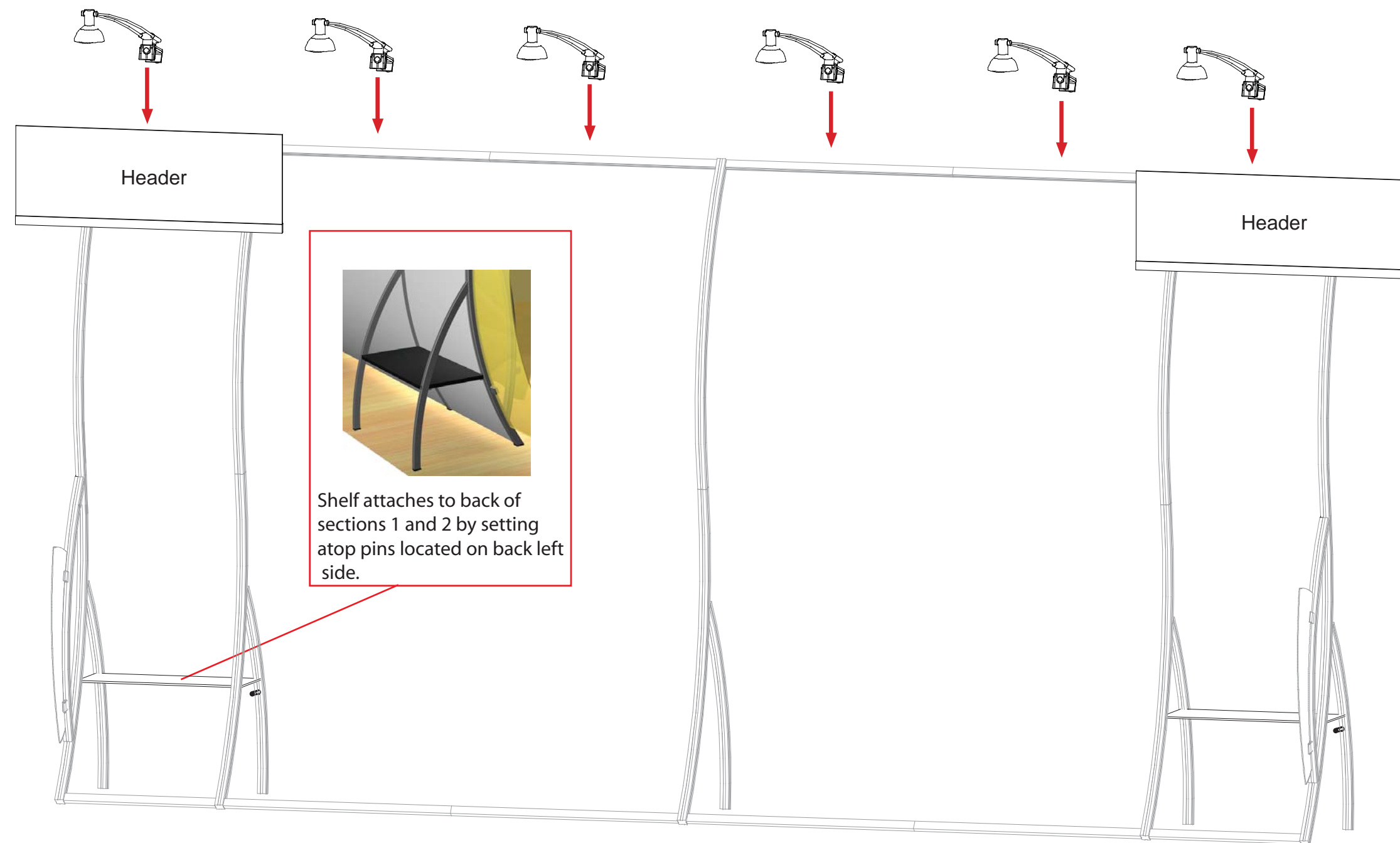


(if necessary)



WHEN DISASSEMBLING TIGHTEN ALL KNOBS TO PREVENT LOSS DURING SHIPPING

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Light Connection
 Attach Lights to Backwall where desired and tighten in place.

Accessory Attachment
 Attach Header support then Slide header into Groove

Shelf attaches to back of sections 1 and 2 by setting atop pins located on back left side.



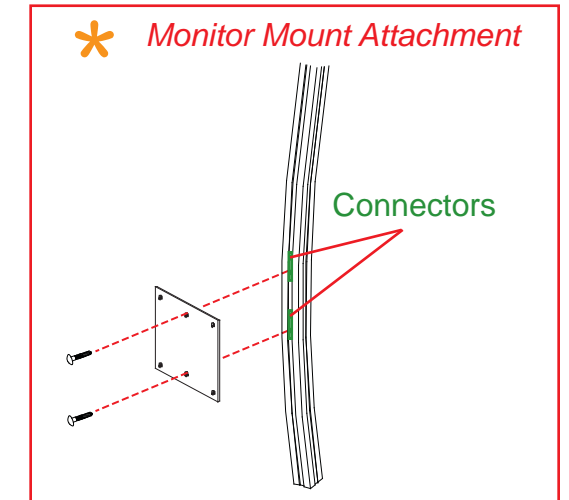
WHEN DISASSEMBLING TIGHTEN ALL KNOBS TO PREVENT LOSS DURING SHIPPING

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Item	Quantity	Description
17	2	Base Plate
18	2	Curved Vertical Extrusion
18a	2	Flange Plate for Counter Attachment
19	2	14.896" w Horizontal Extrusion
20	2	20.45" w Horizontal Extrusion
21	2	22.149" w Horizontal Extrusion

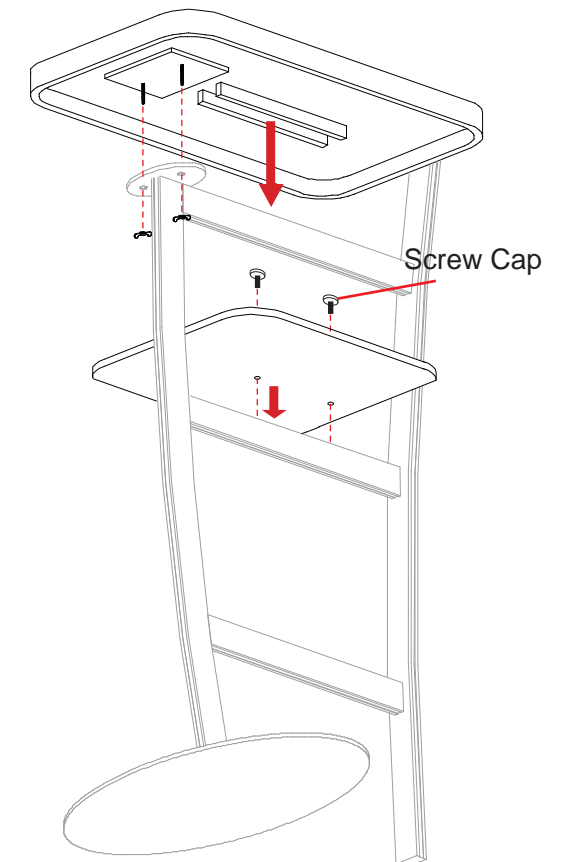
Steps:

- 1) Lock bottom of vertical extrusions [18] to base plates.
- 2) Lock counter support assembly to backwall vertical where indicated.
- 3) Attach flange plates to top of verticals [18], then attach counter tops to plates.
- 4) Attach middle shelves to middle horizontals using screwcaps.
- 5) Attach monitor mounts where indicated.



Counter Top Attachment

Insert screws located on underside of counter into holes on flange plate and secure with wing nuts.



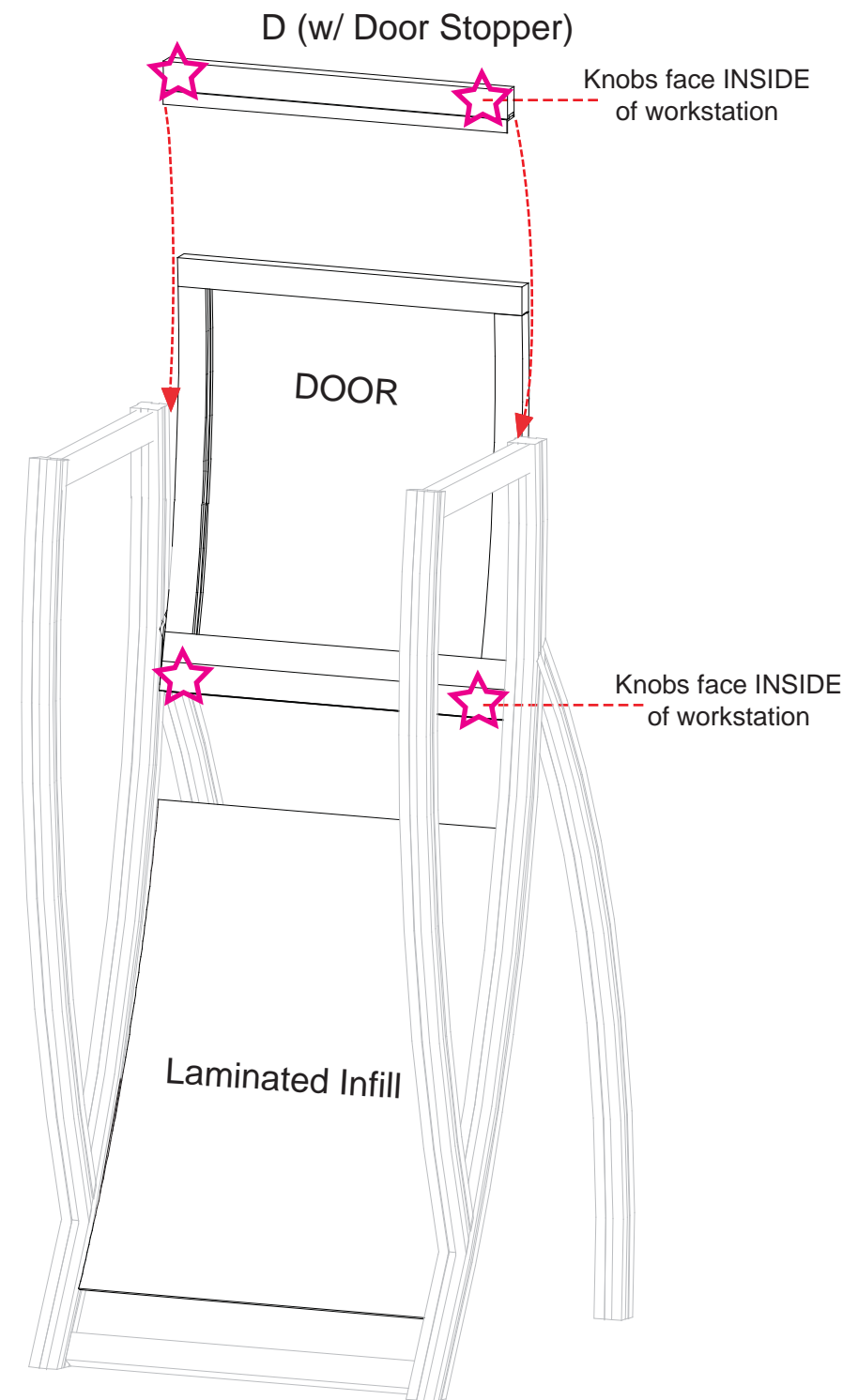
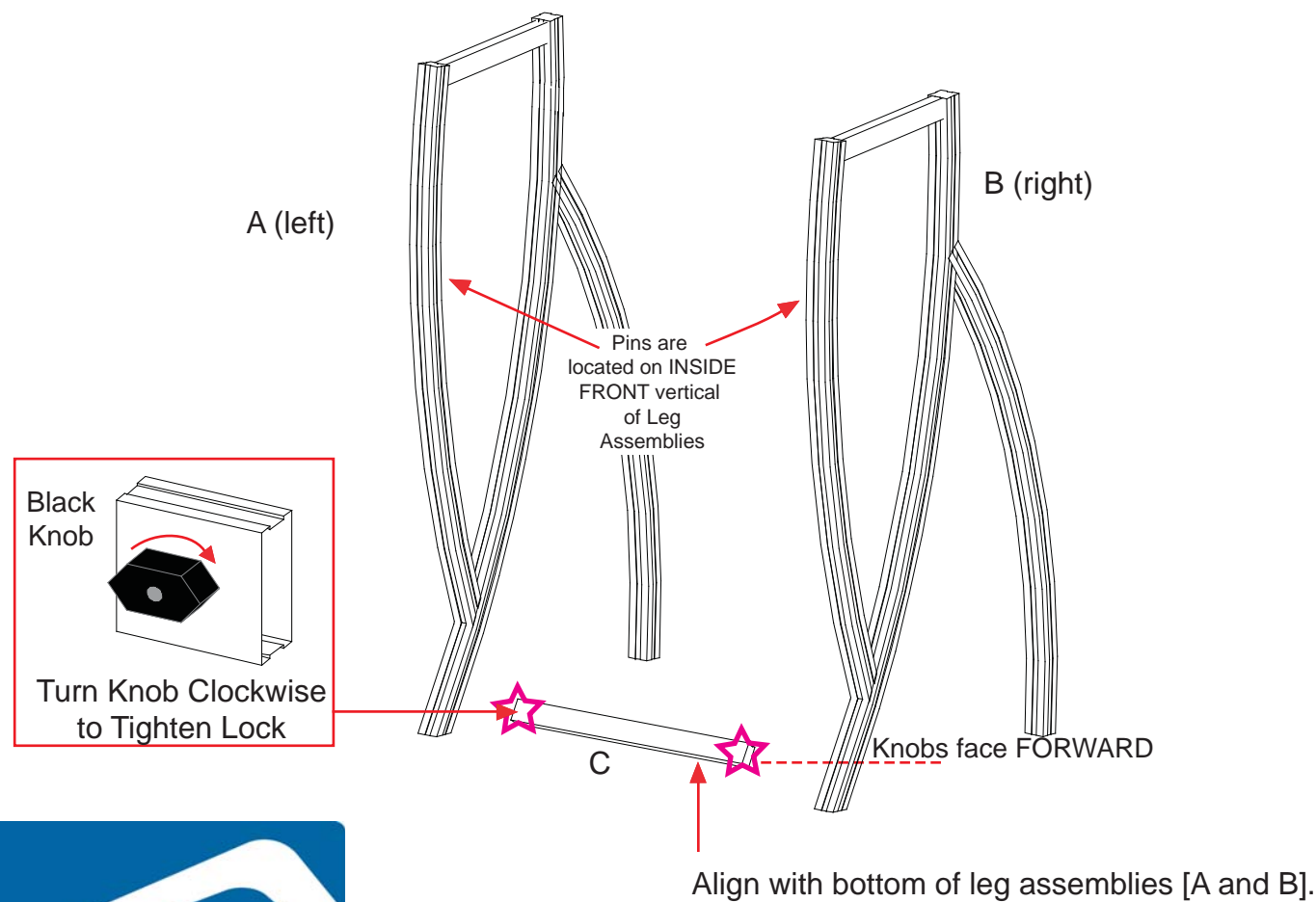
WHEN DISASSEMBLING TIGHTEN ALL KNOBS TO PREVENT LOSS DURING SHIPPING

Part Number	Description
A	Left Leg Assembly
B	Right Leg Assembly
C	Horizontal Extrusion
D	Horizontal Extrusion w/ Door Stopper

Step 1:

- A) Connect lower horizontal extrusion [C] between bottom of leg assemblies [A and B] as shown.
- B) Insert Laminated infill into grooves of leg assemblies [A and B].
- C) Attach extrusion door between leg assemblies [A and B] and atop laminated infill.
- D) Attach upper horizontal extrusion w/ door stopper [D] between leg assemblies [A and B], and set flush with top of legs [A and B].

NOTE: Make sure the lock is flush with extrusion before tightening. If lock will not fully engage, gently rock lock and extrusion back and forth while turning knob until lock fully opens.



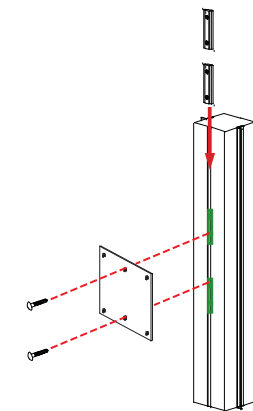
WHEN DISASSEMBLING TIGHTEN ALL KNOBS TO PREVENT LOSS DURING SHIPPING

Part Number	Description
E	Horizontal Extrusion
F	Horizontal Extrusion
G	Vertical Extrusion for Monitor Mount Attachment
H	

Steps:

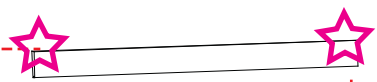
- A) Attach horizontal extrusion [E] between vertical leg assemblies [A and B] as shown below.
- B) Insert infill into grooves of vertical leg assemblies [A and B].
- C) Attach upper horizontal extrusion [F] between vertical leg assemblies [A and B] atop infill.
- D) Place internal shelf into assembled pedestal atop pins..
- E) Set Counter atop assembled pedestal.
- F) Attach side counters with leg supports to assembled pedestal as shown.

Monitor Mount Attachment

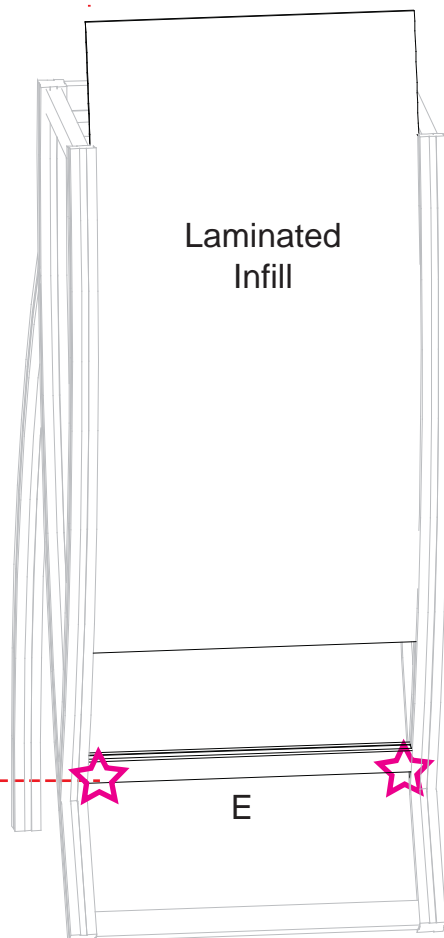


Slide mounting connector pieces into groove of extrusion. Tighten setscrew to secure in place. Attach back plate to connectors on vertical extrusion using screws. Then attach top plate and tighten setscrews to secure.

Knobs face INSIDE of workstation



F



Laminated Infill

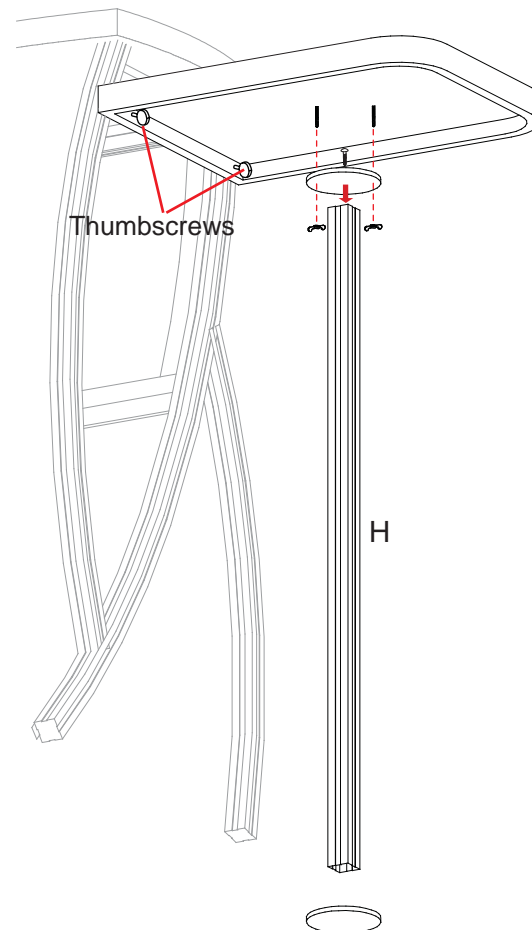
Knobs facing FORWARD



E

Counter Top Attachment

Insert screws located on underside of counter into holes on flange plate and secure with wing nuts. Then secure to pedestal using thumbscrews as shown



Thumbscrews

H

Use extrusion cap when extrusion [G] not in use

G **Optional

Counter Top

Internal Shelf

H

H



WHEN DISASSEMBLING TIGHTEN ALL KNOBS TO PREVENT LOSS DURING SHIPPING

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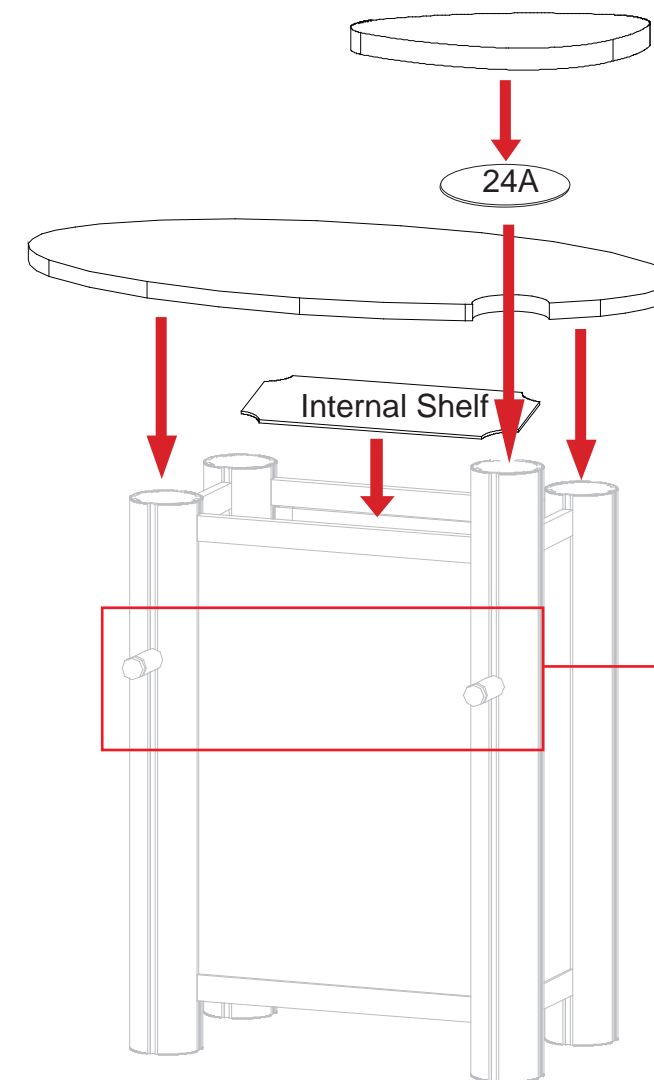
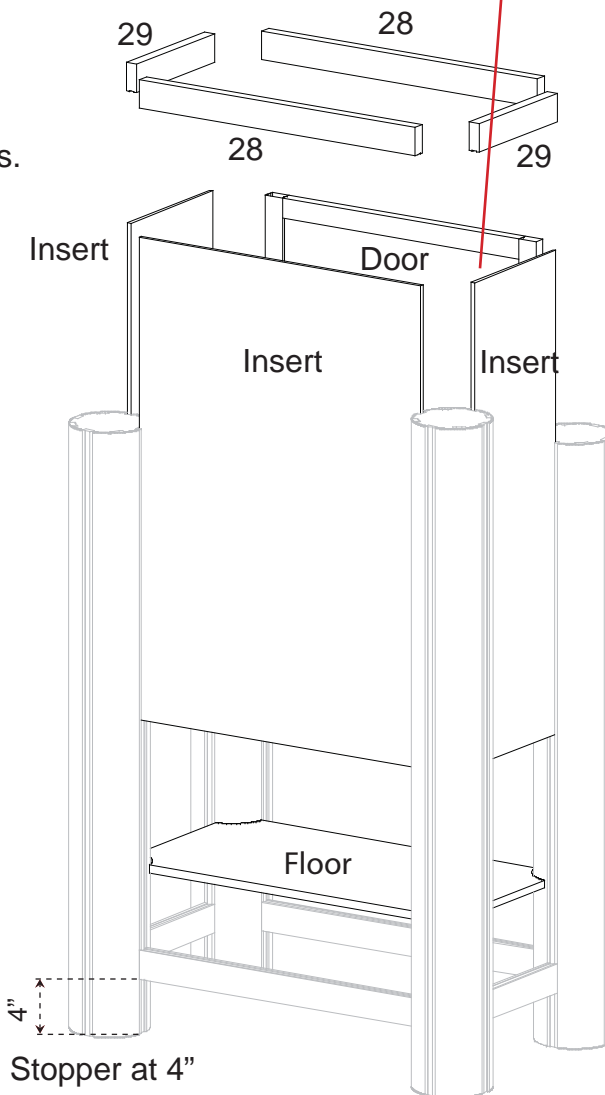
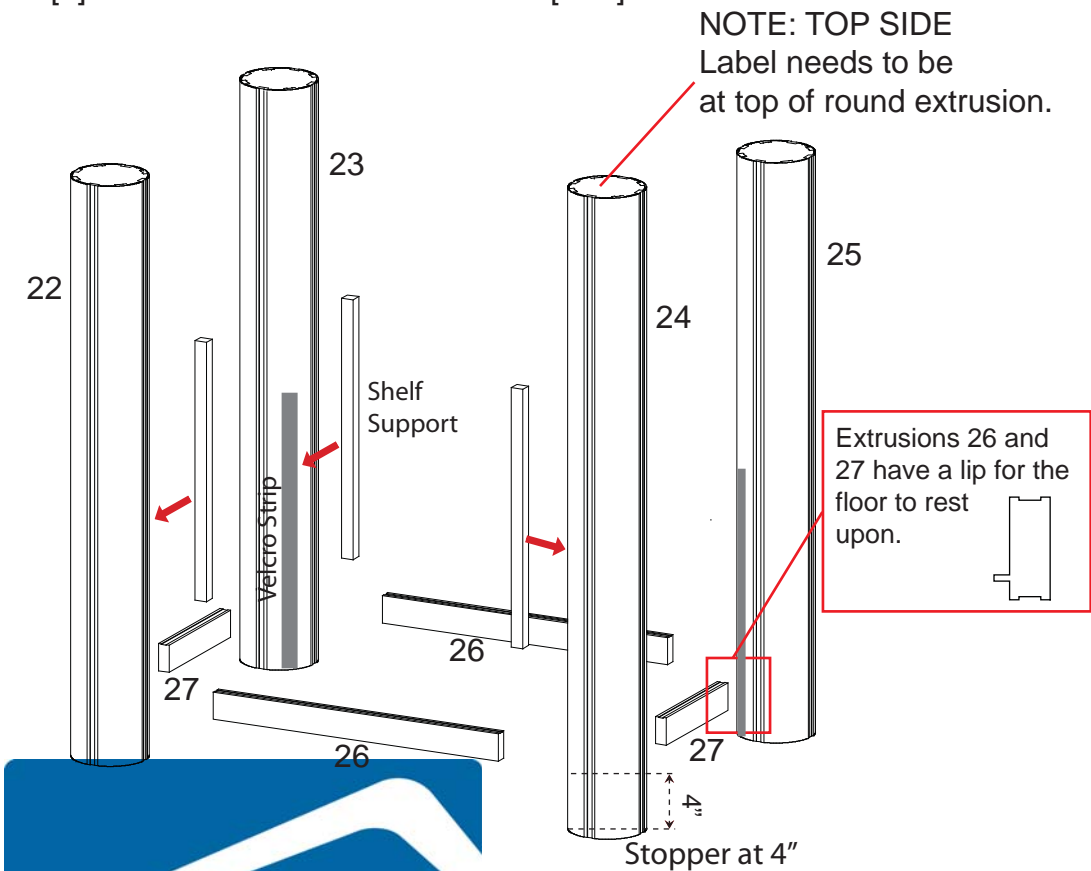
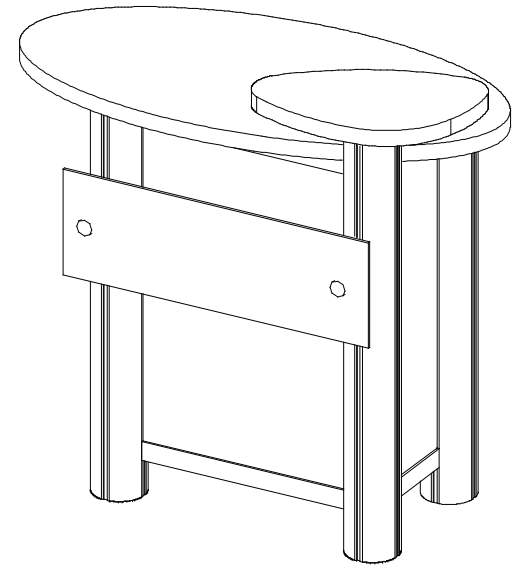
Item	Quantity	Description
22	1	38"h Vertical Extrusion
23	1	38"h Vertical Extrusion
24	1	42"h Vertical Extrusion
24A	1	Plate for Counter Connection
25	1	38"h Vertical Extrusion
26	2	20"w Horizontal Extrusion
27	2	8.5"w Horizontal Extrusion
28	2	20"w Horizontal Extrusion
29	2	8.5"w Horizontal Extrusion
	4	Internal Shelf Support

Steps:

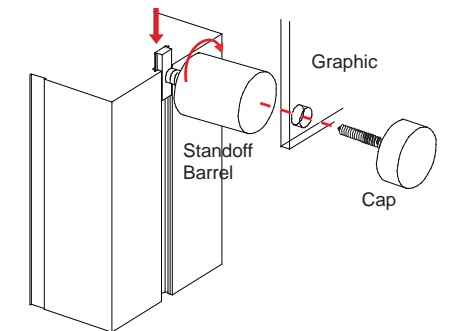
- 1) Connect horizontal extrusions [26 and 27] between vertical extrusions [22, 23, 24 and 25] resting atop stoppers at approximately 4" up from floor to bottom of metal.
- 2) Set floor in place atop lip of horizontal extrusions.
- 3) Place doors and inserts in place as shown.
- 4) Connect horizontal extrusions [28 and 29] between vertical extrusions [22, 23, 24 and 25] and atop inserts and door.
- 5) Velcro shelf supports to inside of pedestal, then set internal shelf atop supports.
- 6) Place counter atop assembled pedestal, attach [24A] to extrusion [3] then connect smaller counter to [24A].

Door Attachment

Slide pin into hinge attached to Round Vertical. Slide Door hinge atop pin.



Graphic Attachment



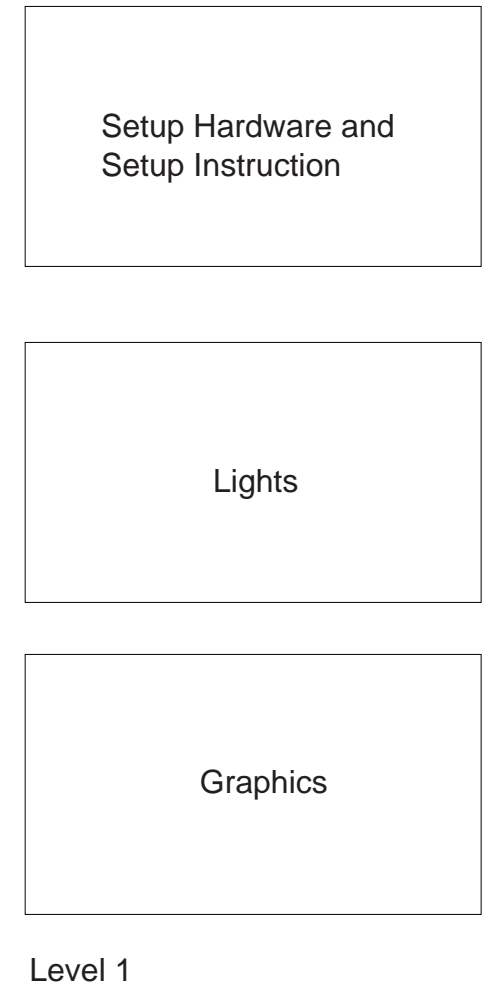
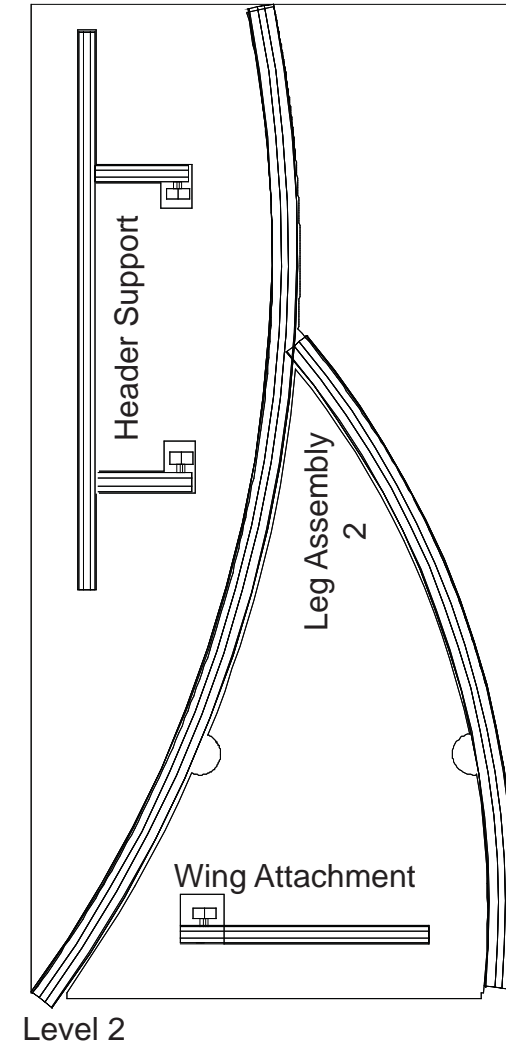
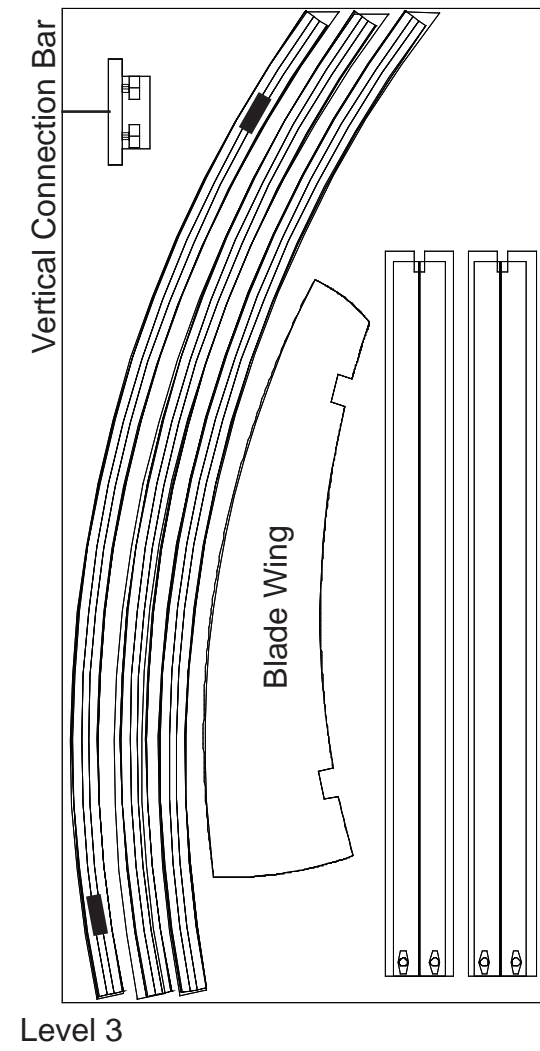
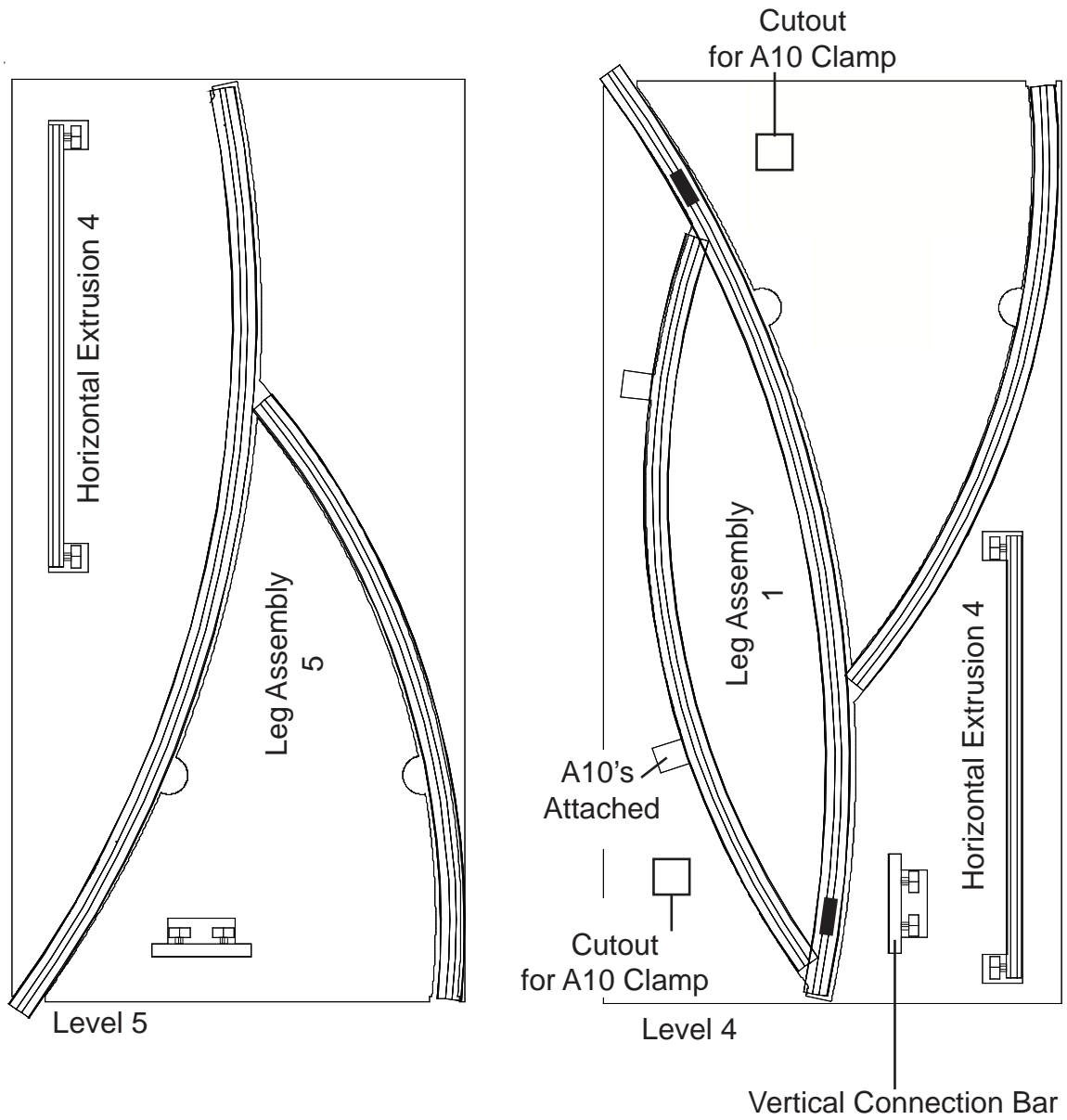
Slide connector on back of standoff barrels into groove of extrusion and twist to secure in place. Secure graphic to standoffs using screw caps.



WHEN DISASSEMBLING TIGHTEN ALL KNOBS TO PREVENT LOSS DURING SHIPPING

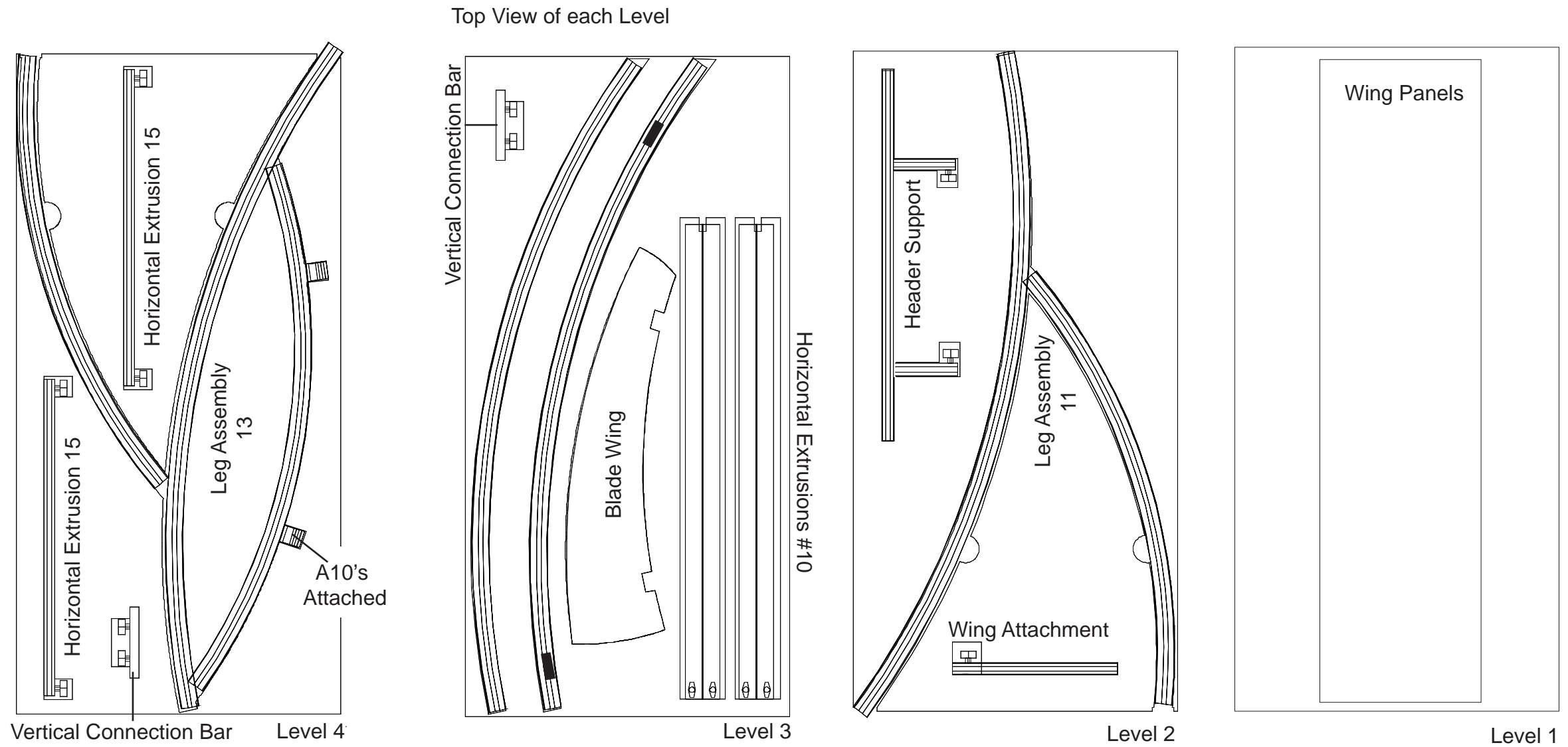
Case #1 - Backwall Components

Top View of each Level



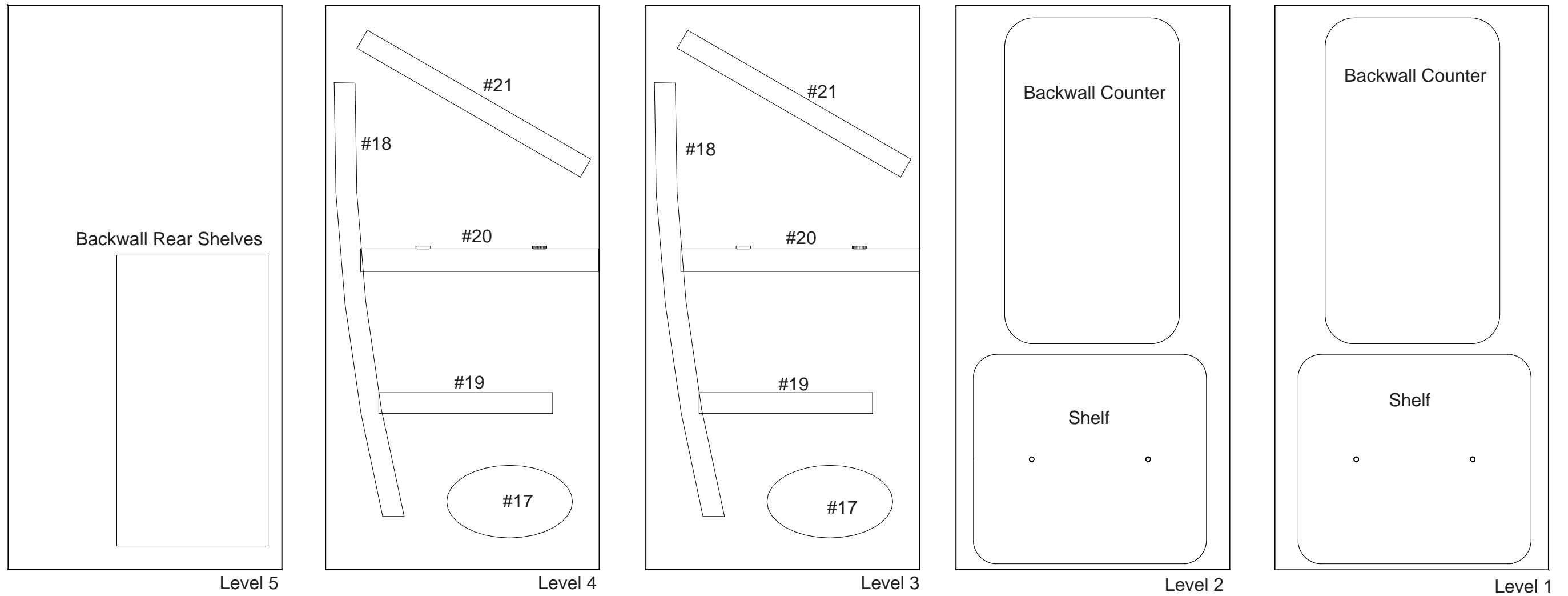
WHEN DISASSEMBLING TIGHTEN ALL KNOBS TO PREVENT LOSS DURING SHIPPING

Case #2 - Backwall Components



WHEN DISASSEMBLING TIGHTEN ALL KNOBS TO PREVENT LOSS DURING SHIPPING

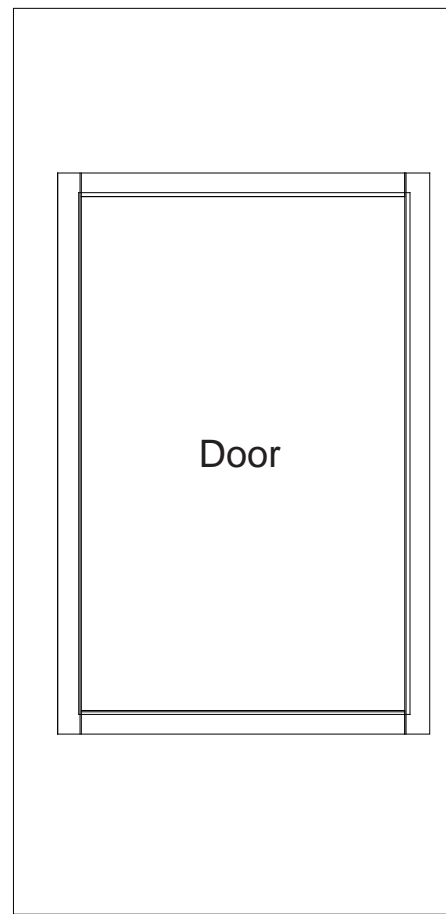
Case #3 - Backwall Components



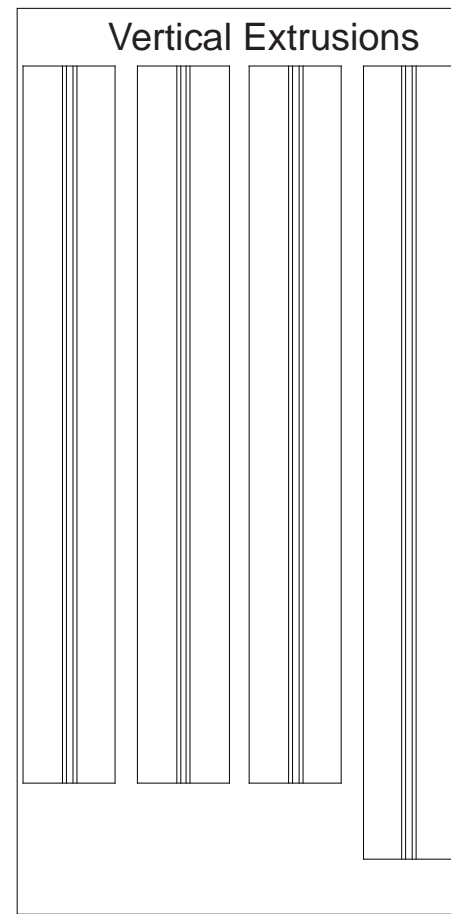
WHEN DISASSEMBLING TIGHTEN ALL KNOBS TO PREVENT LOSS DURING SHIPPING

Case #4 - Backwall Components

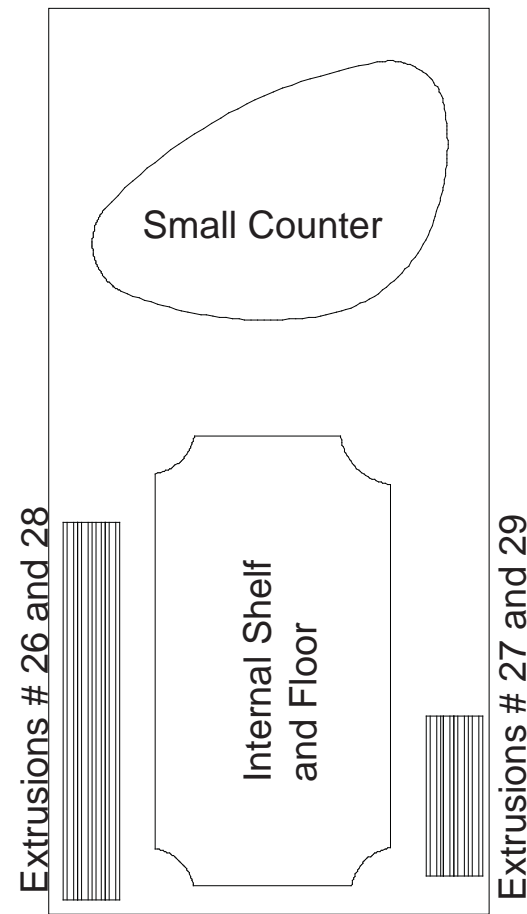
Top View of Each Level



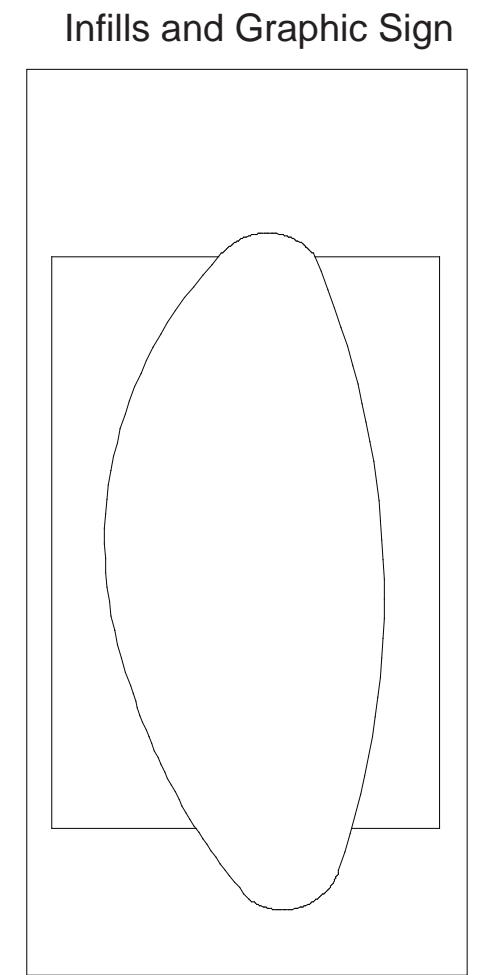
Level 5



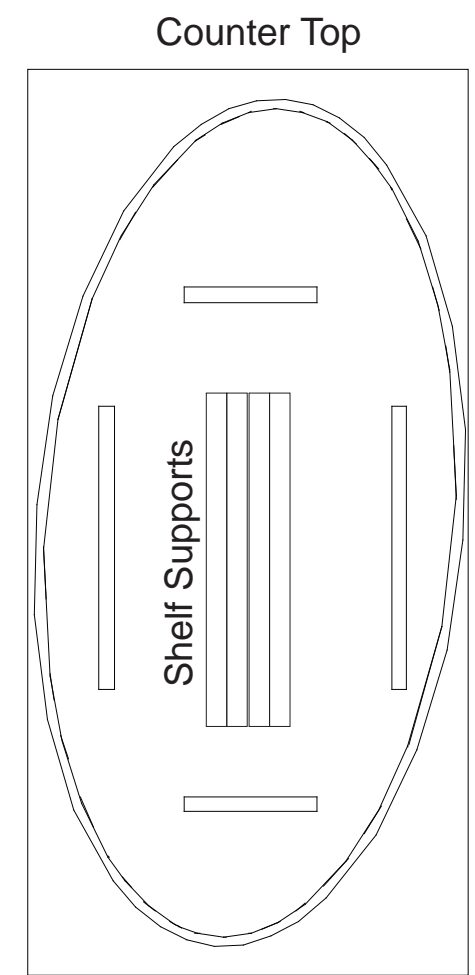
Level 4



Level 3



Level 2

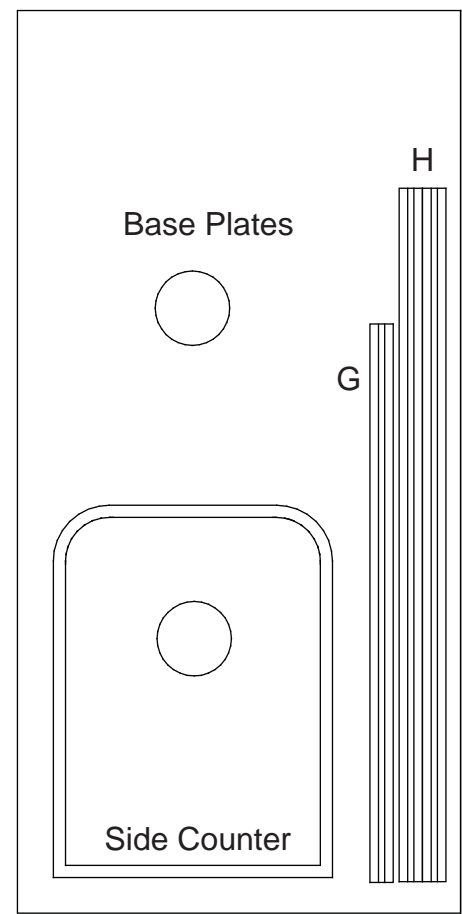


Level 1

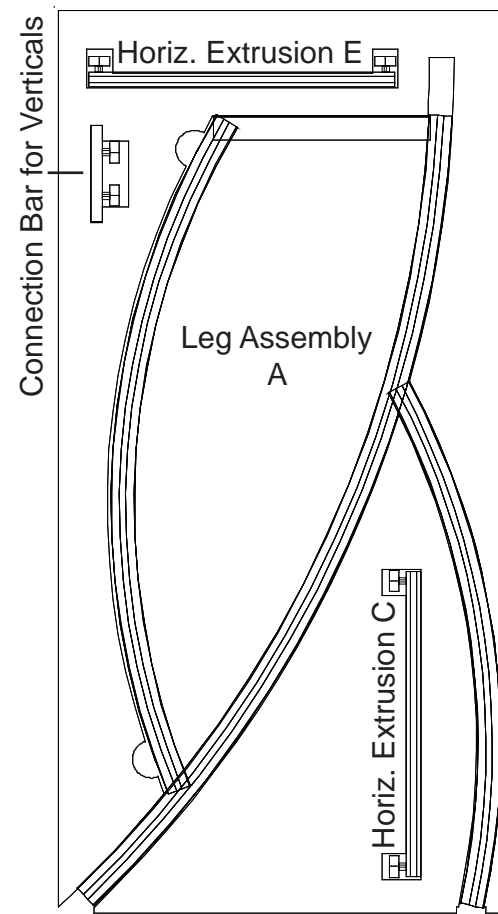


WHEN DISASSEMBLING TIGHTEN ALL KNOBS TO PREVENT LOSS DURING SHIPPING

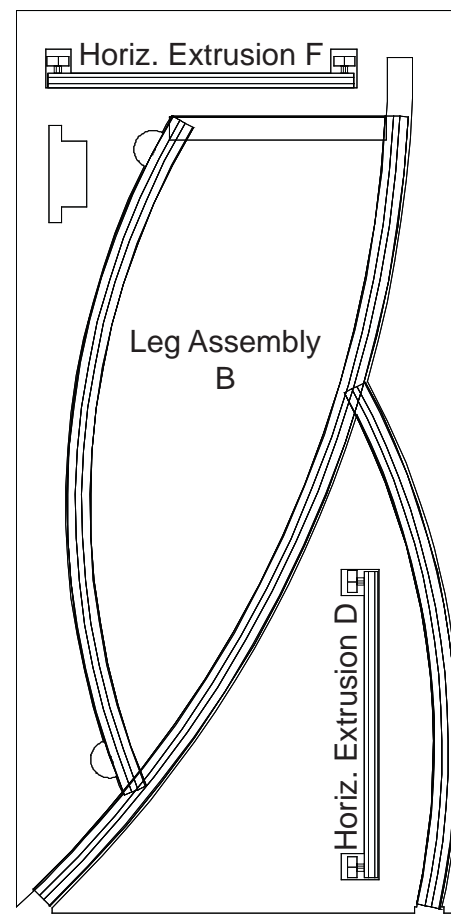
Case #5 - Backwall Components



Level 6

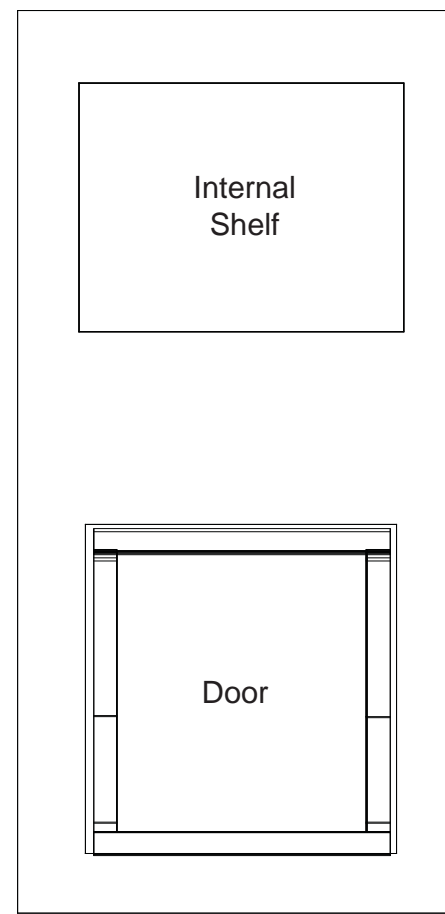


Level 5

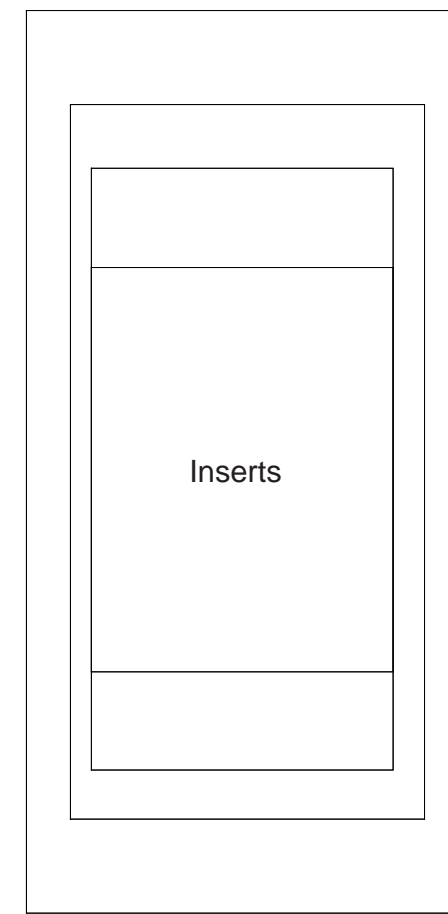


Level 4

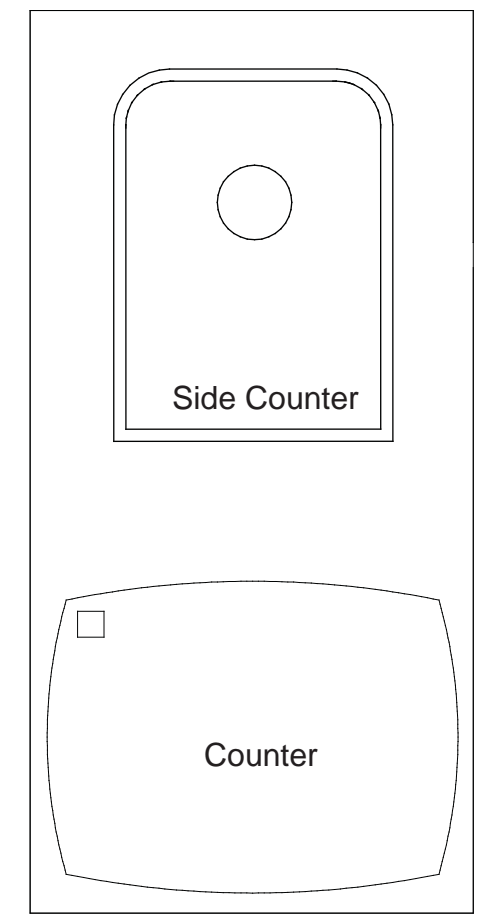
Top View of each Level



Level 3



Level 2

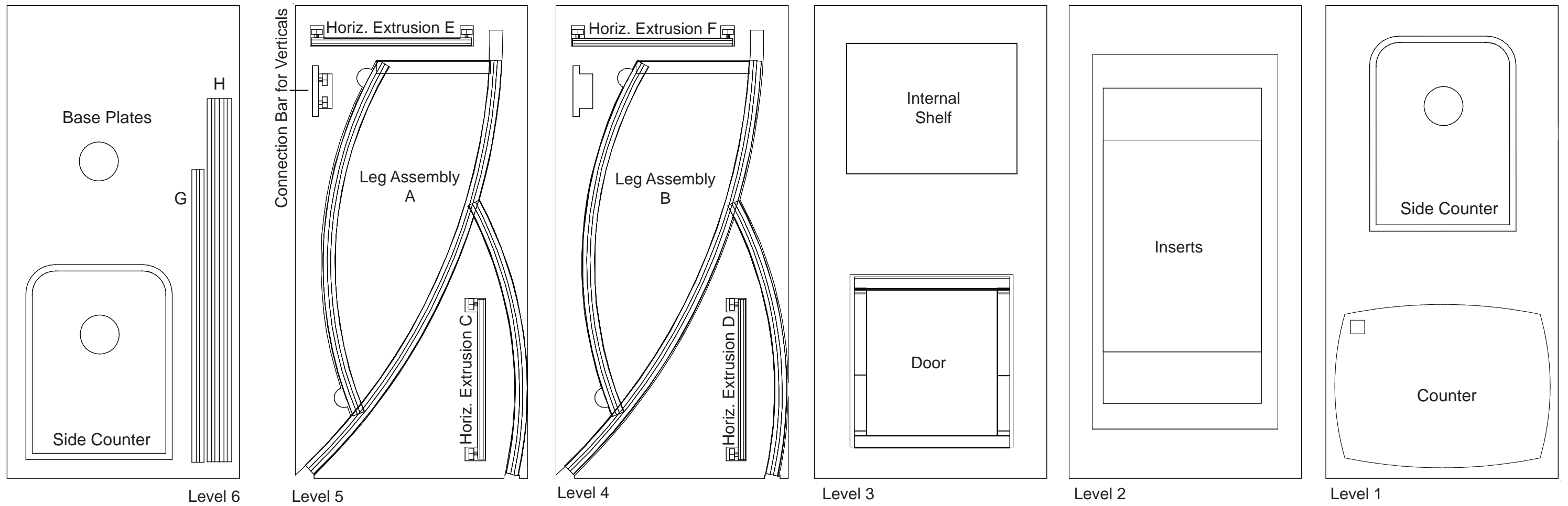


Level 1



WHEN DISASSEMBLING TIGHTEN ALL KNOBS TO PREVENT LOSS DURING SHIPPING

Case #6 - Backwall Components



WHEN DISASSEMBLING TIGHTEN ALL KNOBS TO PREVENT LOSS DURING SHIPPING