

General Setup Instructions

Using Your Setup Instructions

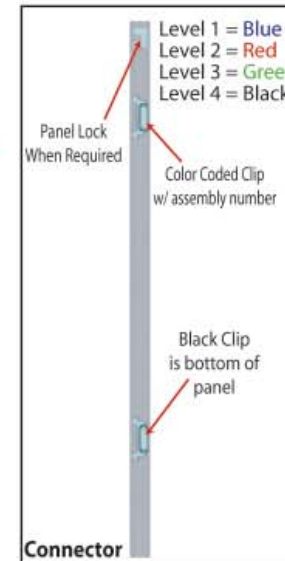
The Setup Instructions are created specifically for your configuration. They are laid out sequentially in levels, including exploded views, and a logical series of detailed steps to assemble the main structure and components. We encourage you to study the instructions **before** attempting to assemble your exhibit.

Each page reminds you to tighten the setscrews after disassembling your exhibit to prevent loss of the locks and setscrews (see below in RED). This is VERY IMPORTANT.

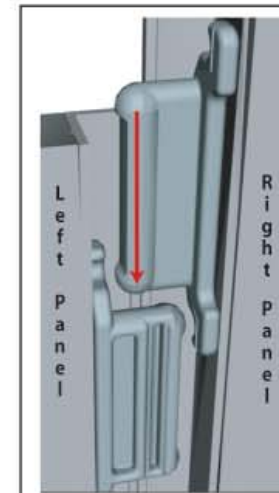
Cleaning and Packing Your Display

- 1) Use care when cleaning aluminum extrusion or Eco Glass inserts. Use only non-abrasive cleaners.
- 2) When cleaning laminate inserts, countertops, or panels use mild cleansers and a soft material such as cotton.
- 3) Keep all display components away from extreme heat and long exposure to sunlight to avoid warping and fading.
- 4) Retain all packing material. It will make re-packing much easier and will reduce the likelihood of shipping damage. Each Layer will be labeled with the packing order.

General Setup Instructions for Panel System

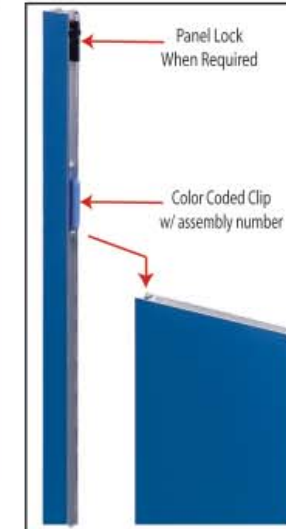


Each component has 2 clips, the lower clip is ALWAYS black. The top clip is color coded to distinguish the level. The color coded clip also contains the numbered label.



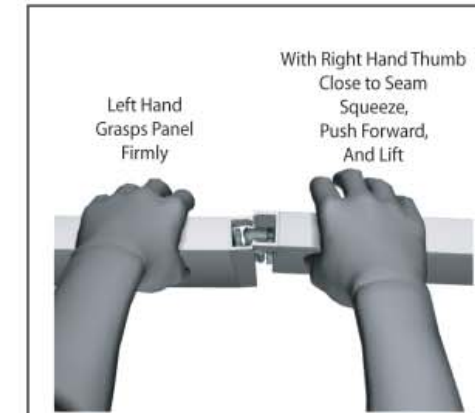
Cut Away View Of Slide Clips

Components connect together by aligning them and sliding downward connecting clips together.



Example of Connection

Configurations are assembled from left to right, usually starting with #1 and following the numbered sequence.



Top View of Panels with Locks

The first level of components contains panel locks that are located at the top of the panel for extra stability and a seamless connection. When disassembling panels, twist top connection slightly and lift right panel upward.

General Setup Instructions for Extrusion System



The Tool

Most exhibits can be assembled with the supplied Hex Key Tool. Occasionally, other tools may be needed.

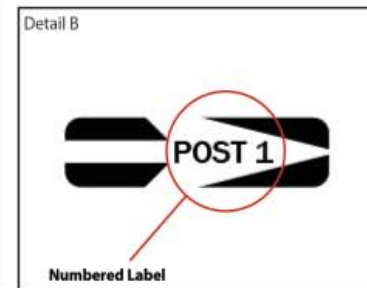


Typical Connection

Most horizontal extrusion connections have a patented expandable lock. This lock inserts into the groove of an opposing extrusion. Tightening the lock with the Hex Key Tool expands the lock and creates a strong positive connection.



Typical Connection (cont'd)



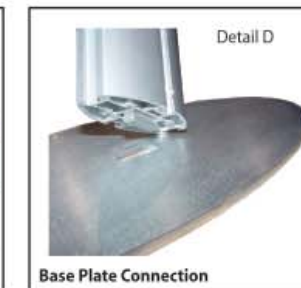
Numbered Label

Each extrusion contains a numbered label which corresponds with setup instructions. The label is located within a groove of the extrusion (when possible). With extrusion components the labels contain Black numbers unless otherwise specified.



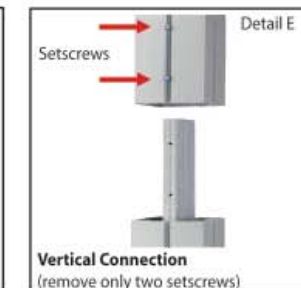
Horizontal Inline Connection (remove only one setscrew)

Remove only (1) setscrew when disassembling. Replace setscrew in extrusion after assembling it. Before packing, replace setscrew in extrusion to avoid losing it.



Base Plate Connection

Attach base plate to vertical extrusion using the lock provided. Place base plate on ground and set vertical post/lock in base plate slot. Tighten lock with Mult-tool.



Vertical Connection (remove only two setscrews)

When vertical extrusions are packed in portable cases rather than crates or tubs, they must be broken down into smaller sections which then require assembly.

Remove only (2) setscrews when disassembling. Replace setscrews in extrusion after assembling it. Before packing, replace setscrews in extrusion to avoid losing them.

EURO LT Panel System

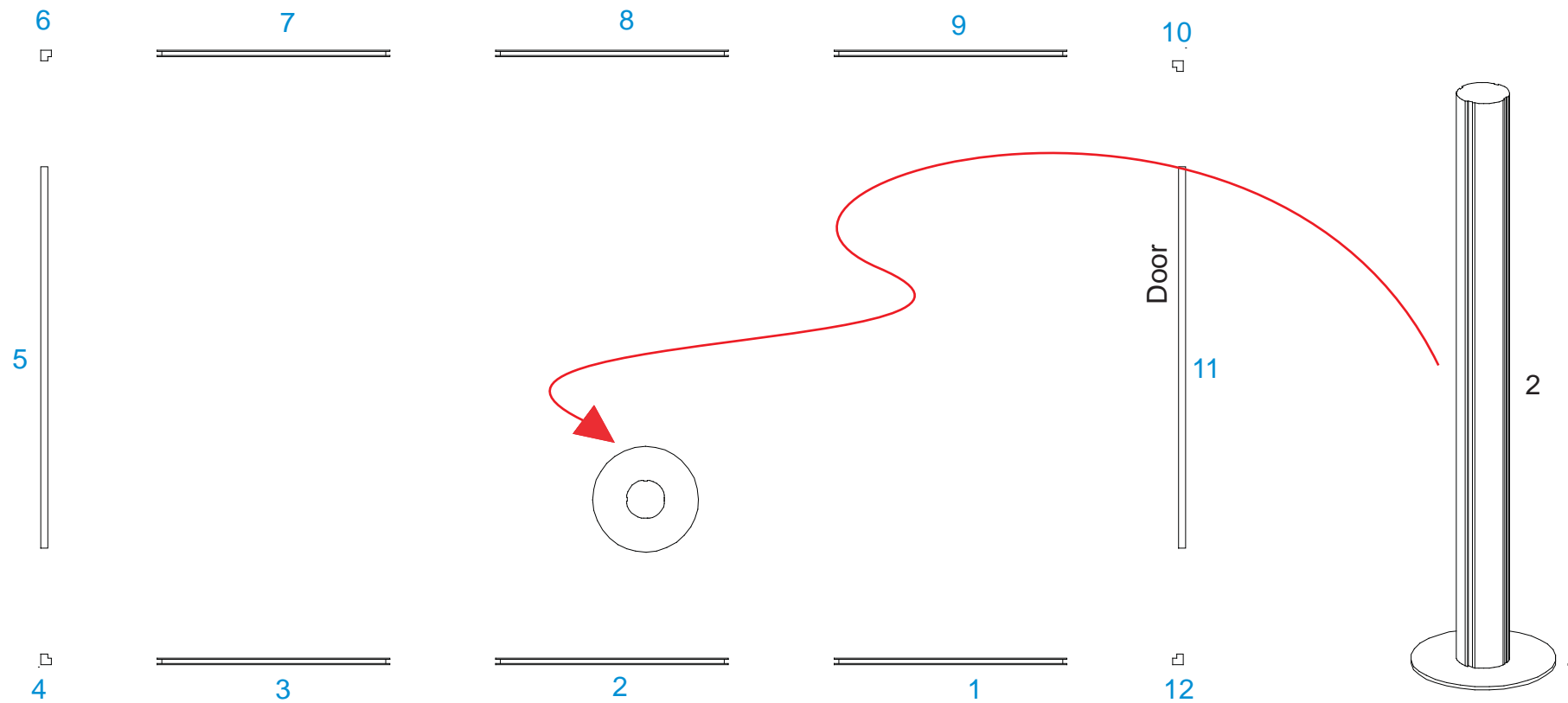
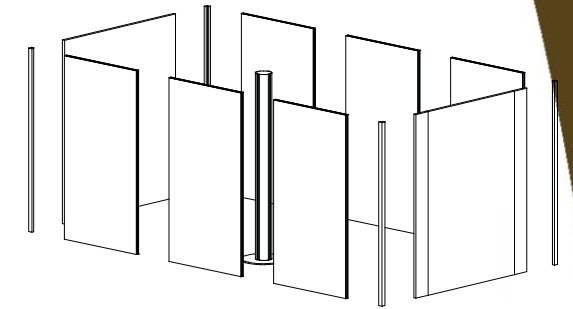
Number	Description
1	22" w x 42" h Flat Panel
2	22" w x 42" h Flat Panel
3	22" w x 42" h Flat Panel
4	42" h 90° Connector
5	36" w x 42" h Flat Panel
6	42" h 90° Connector
7	22" w x 42" h Flat Panel
8	22" w x 42" h Flat Panel
9	22" w x 42" h Flat Panel
10	42" h 90° Connector
11	Lower Door
12	42" h 90° Connector

Modul Extrusion System

Number	Qty.	Description
1	1	Base Plate
2	1	42.5" h Vertical Extrusion

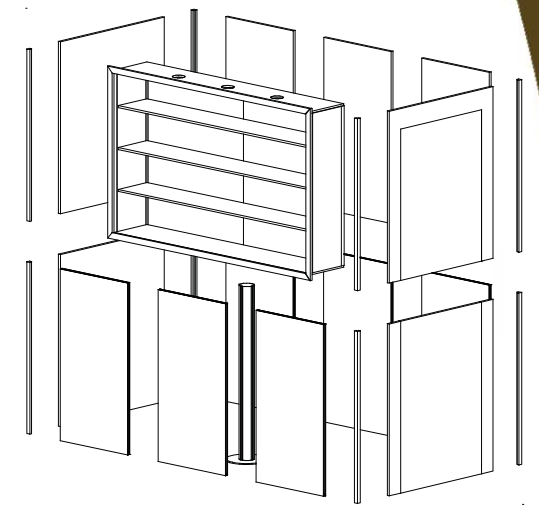
Steps:

- 1) Attached base plate [1] to bottom of vertical extrusion [2], see Detail D.
- 2) Assemble panel and connector in numerical order around post [1/2].



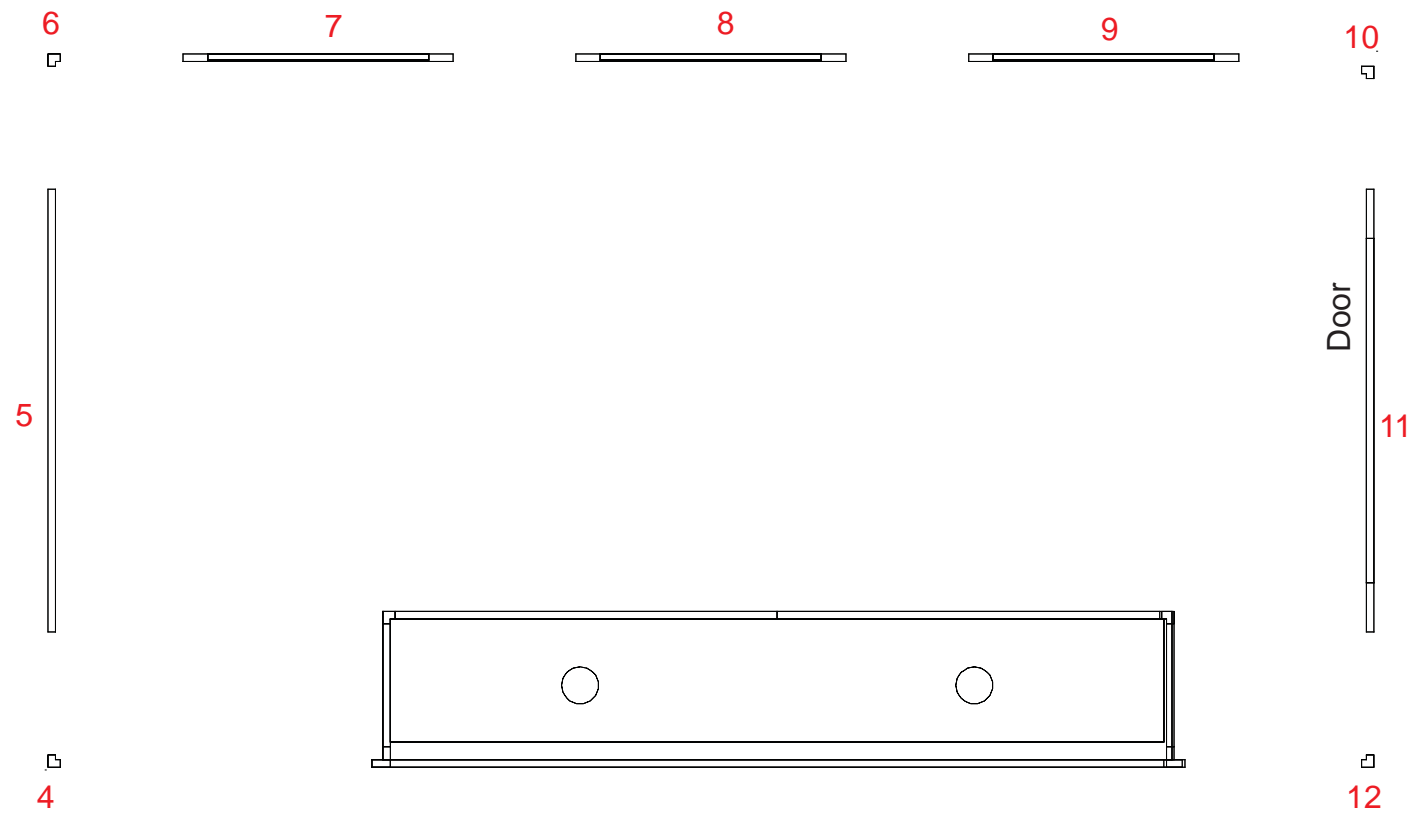
EURO LT Panel System

Number	Description
4	42”h 90° Connector
5	36”w x 42”h Flat Panel
6	42”h 90° Connector
7	22”w x 42”h Flat Panel
8	22”w x 42”h Flat Panel
9	22”w x 42”h Flat Panel
10	42”h 90° Connector
11	Upper Door
12	42”h 90° Connector

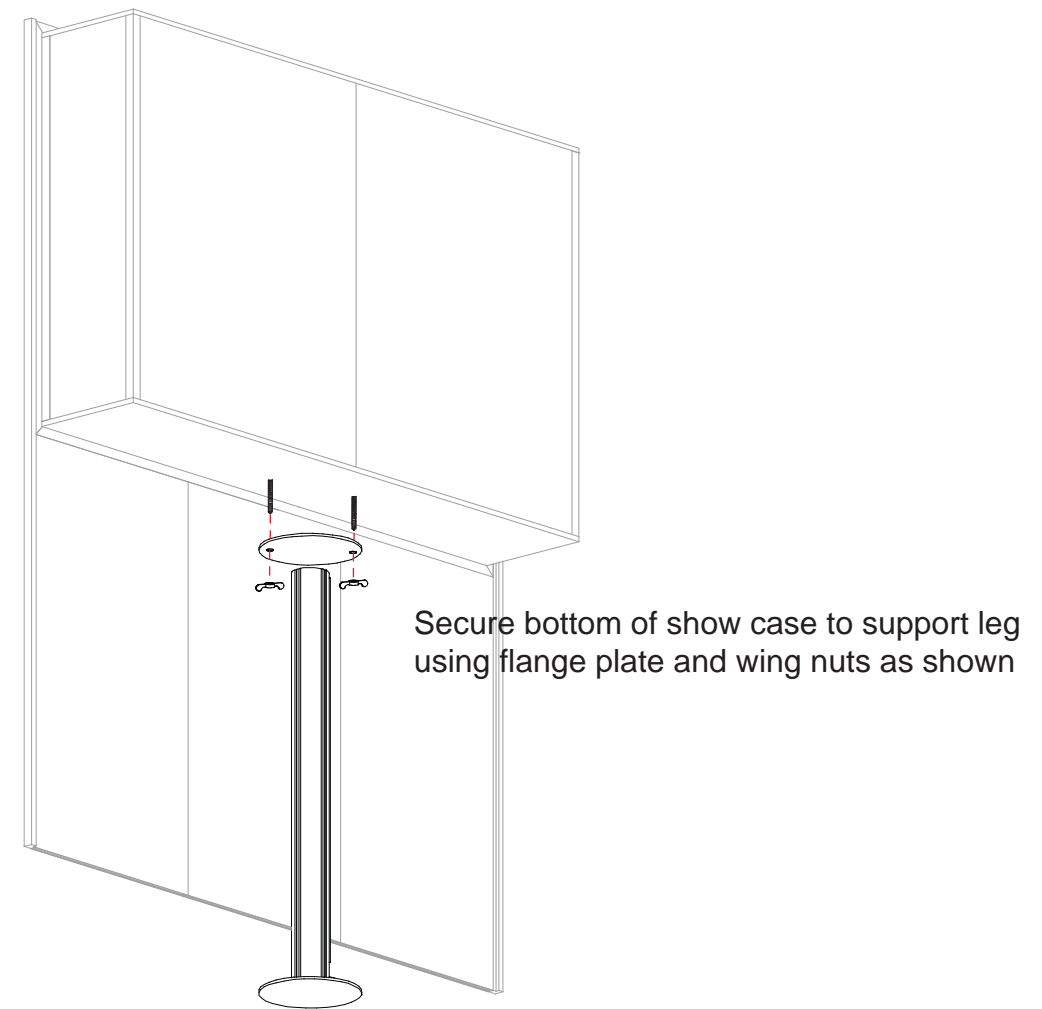


Steps:

- 1) Assemble second level starting from #4 and continuing in numerical order.
- 2) Connect showcase box between connectors 4 and 12 and set atop support.



Showcase Support Attachment

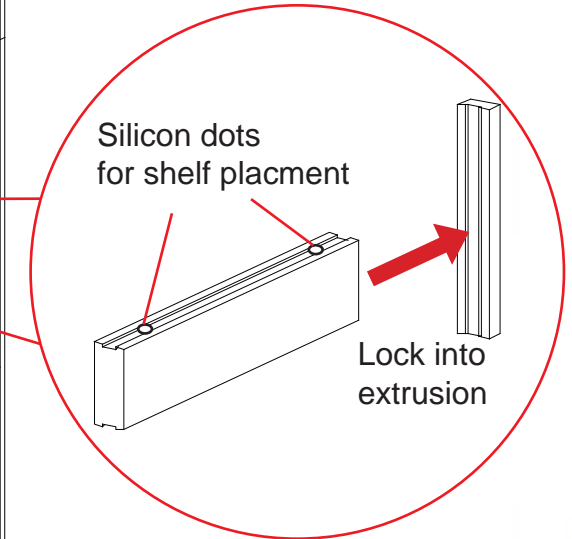
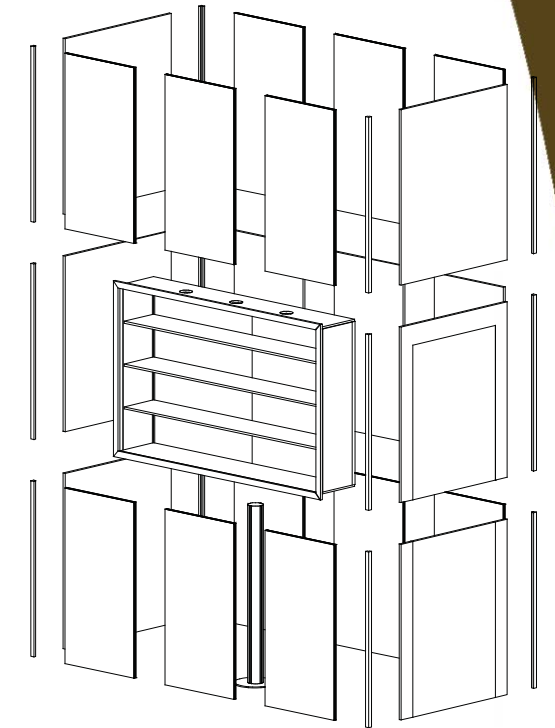
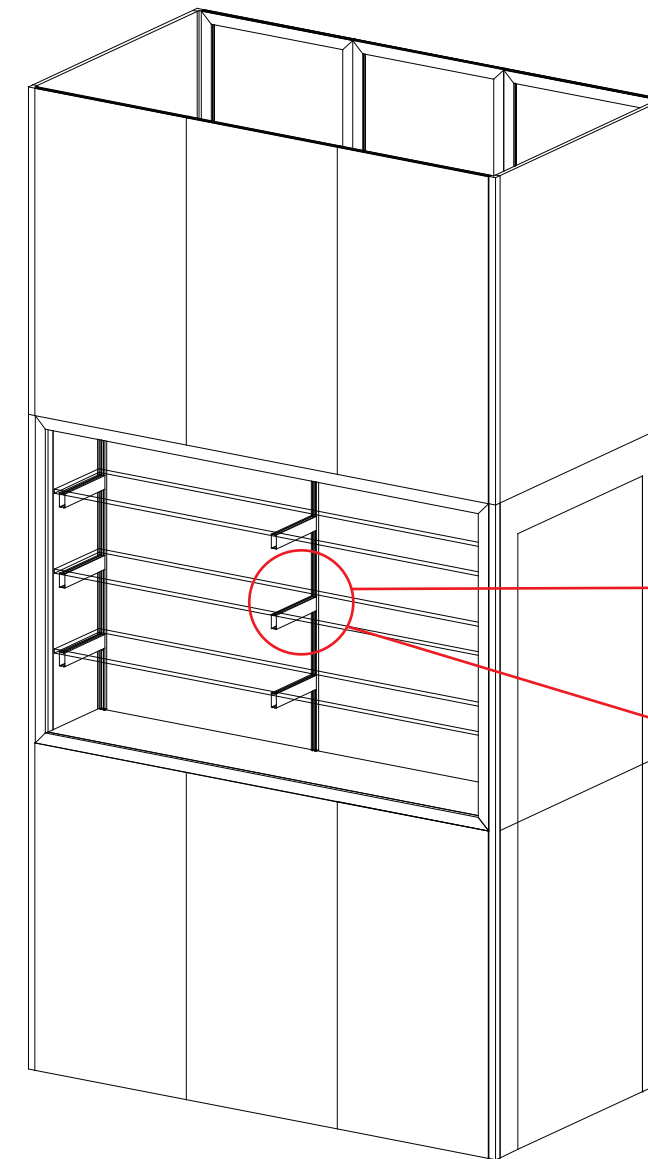
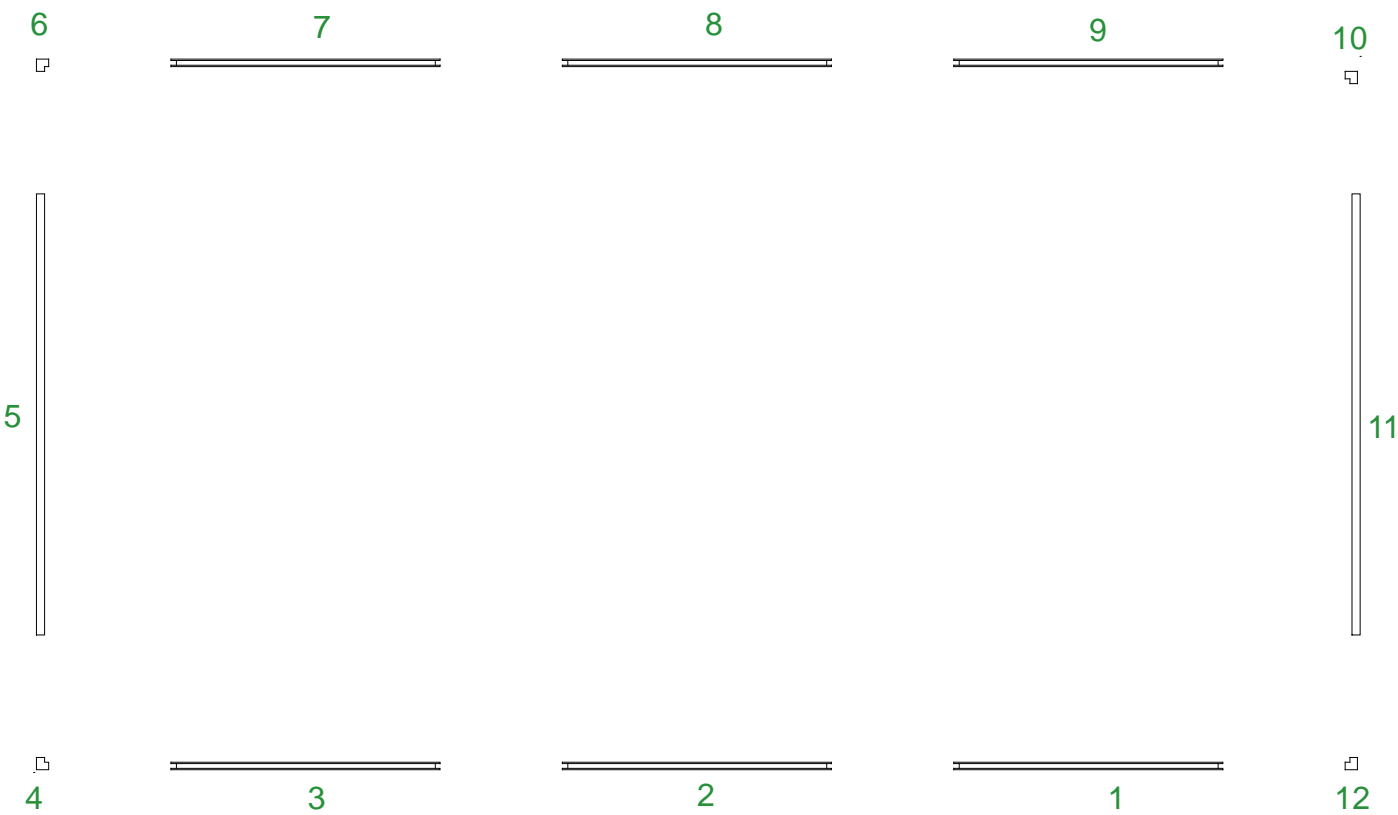


EURO LT Panel System

Number	Description
1	22" w x 42" h Flat Panel
2	22" w x 42" h Flat Panel
3	22" w x 42" h Flat Panel
4	42" h 90° Connector
5	36" w x 42" h Flat Panel
6	42" h 90° Connector
7	22" w x 42" h Flat Panel
8	22" w x 42" h Flat Panel
9	22" w x 42" h Flat Panel
10	42" h 90° Connector
11	Lower Door
12	42" h 90° Connector

Steps:

- 1) Assemble third level starting from panel #1 and continuing in numerical order.
- 2) Lock shelf support horizontals to extrusion tracks as shown.
- 3) Place shelves atop supports.

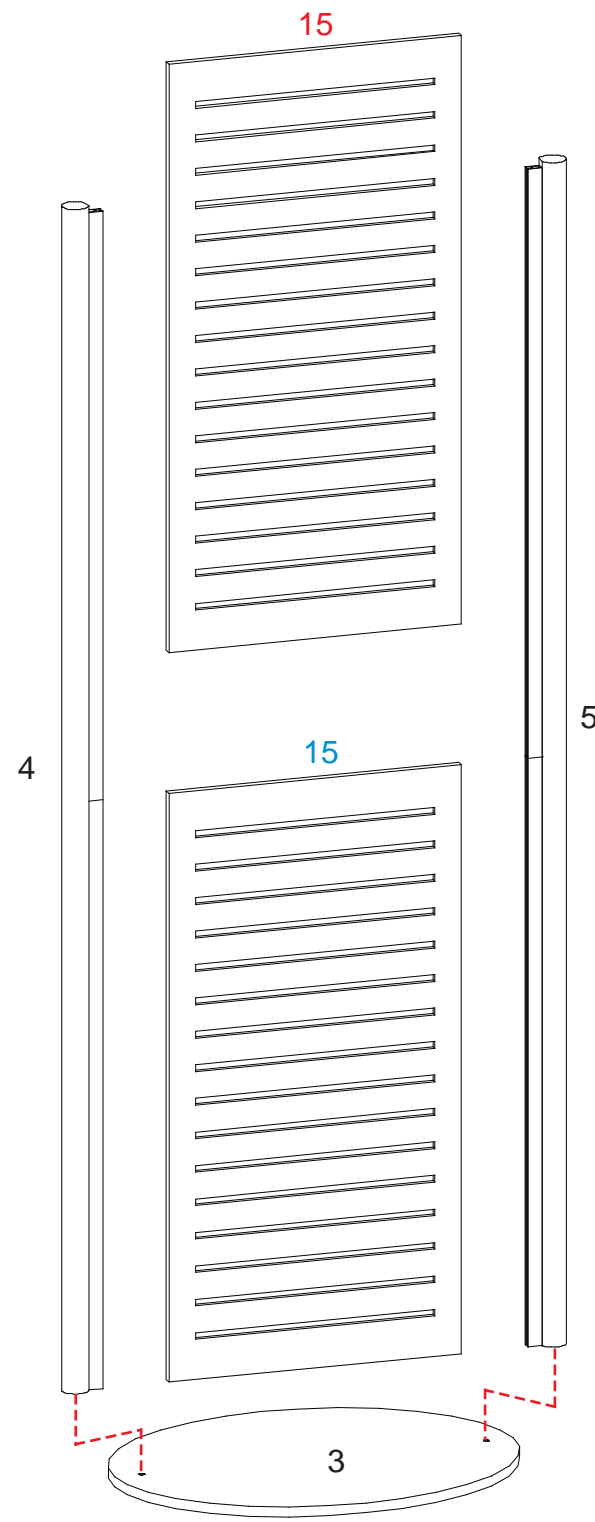


Modul Extrusion System

Number	Qty.	Description
3	4	Base Plate
4	4	88.5" h Vertical Extrusion
5	4	88.5" h Vertical Extrusion

EURO LT Panel System

Number	Description
15	16" w x 44" h Slatwall Panel
15	16" w x 44" h Slatwall Panel

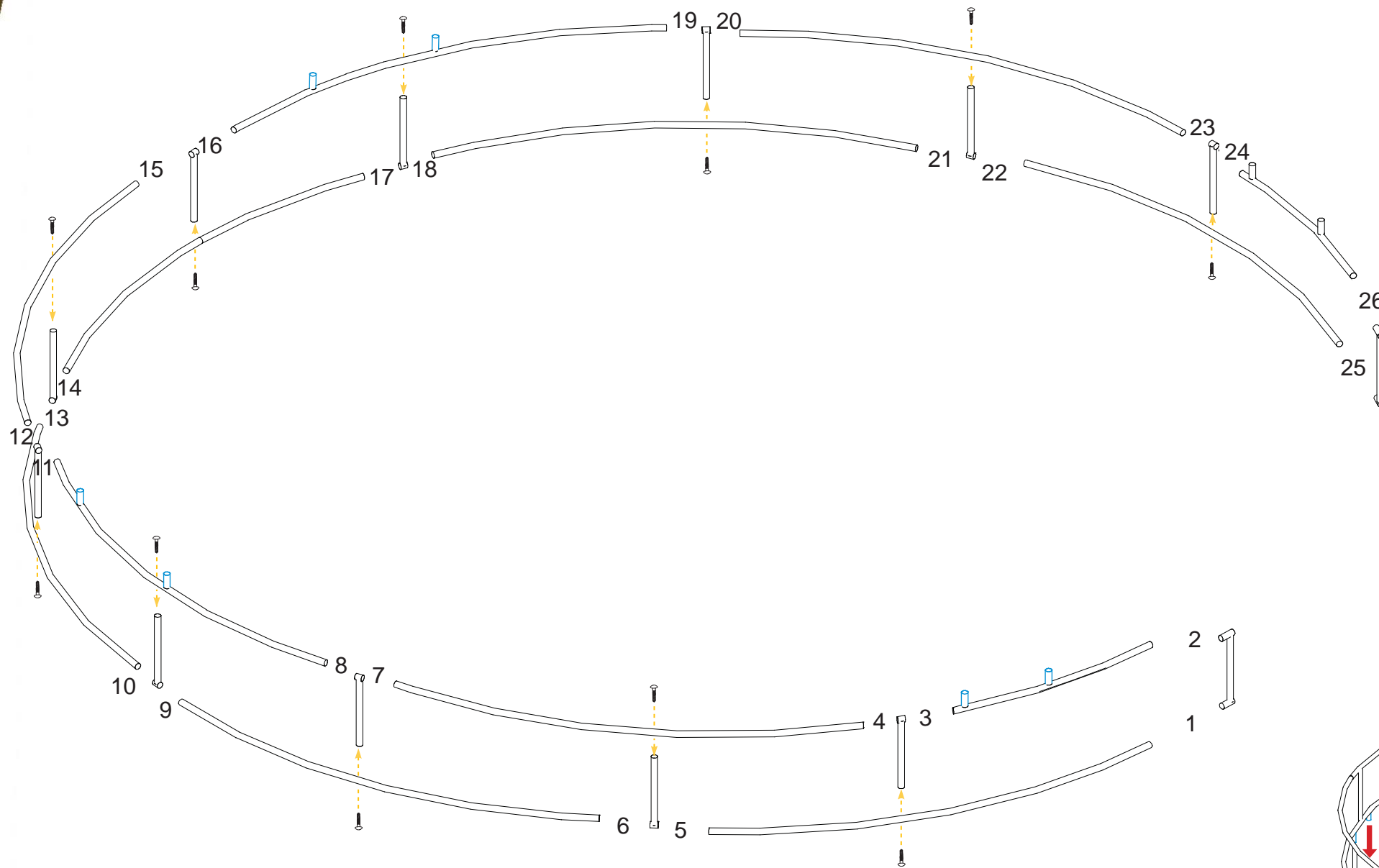


Steps:

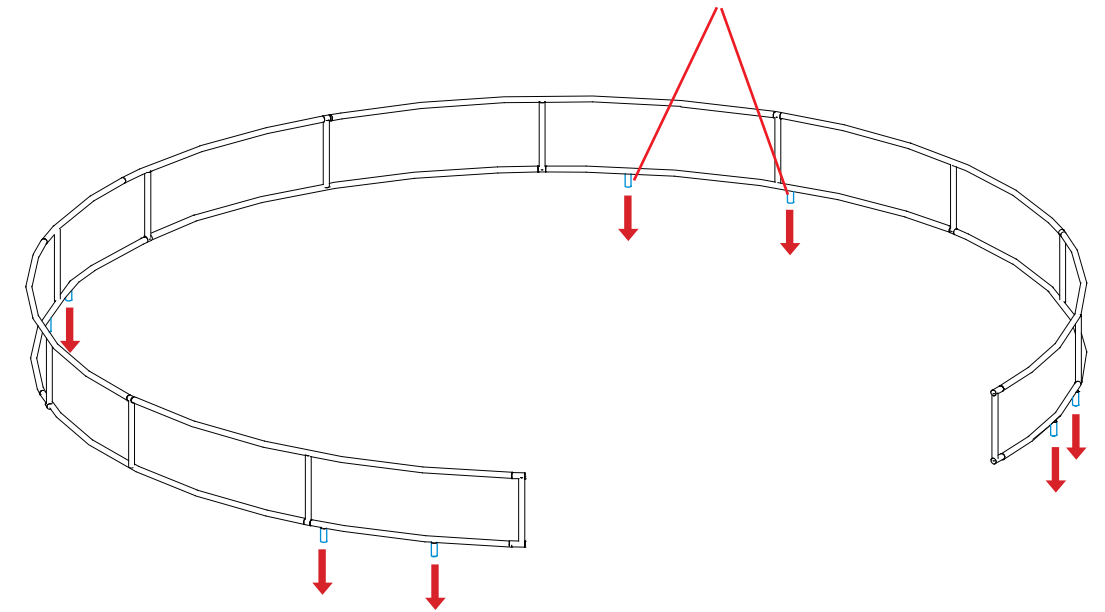
- 1) Connect panels [15 and 15] between vertical extrusions [4 and 5] using clip connection.
- 2) Lay assembled panel down to attach base plate to bottom of extrusions.

Steps:

- 1) Assemble lower section of header ring together.
- 2) Assemble upper section of header ring together.
- 3) Connect upper and lower rings together using bolts as shown.

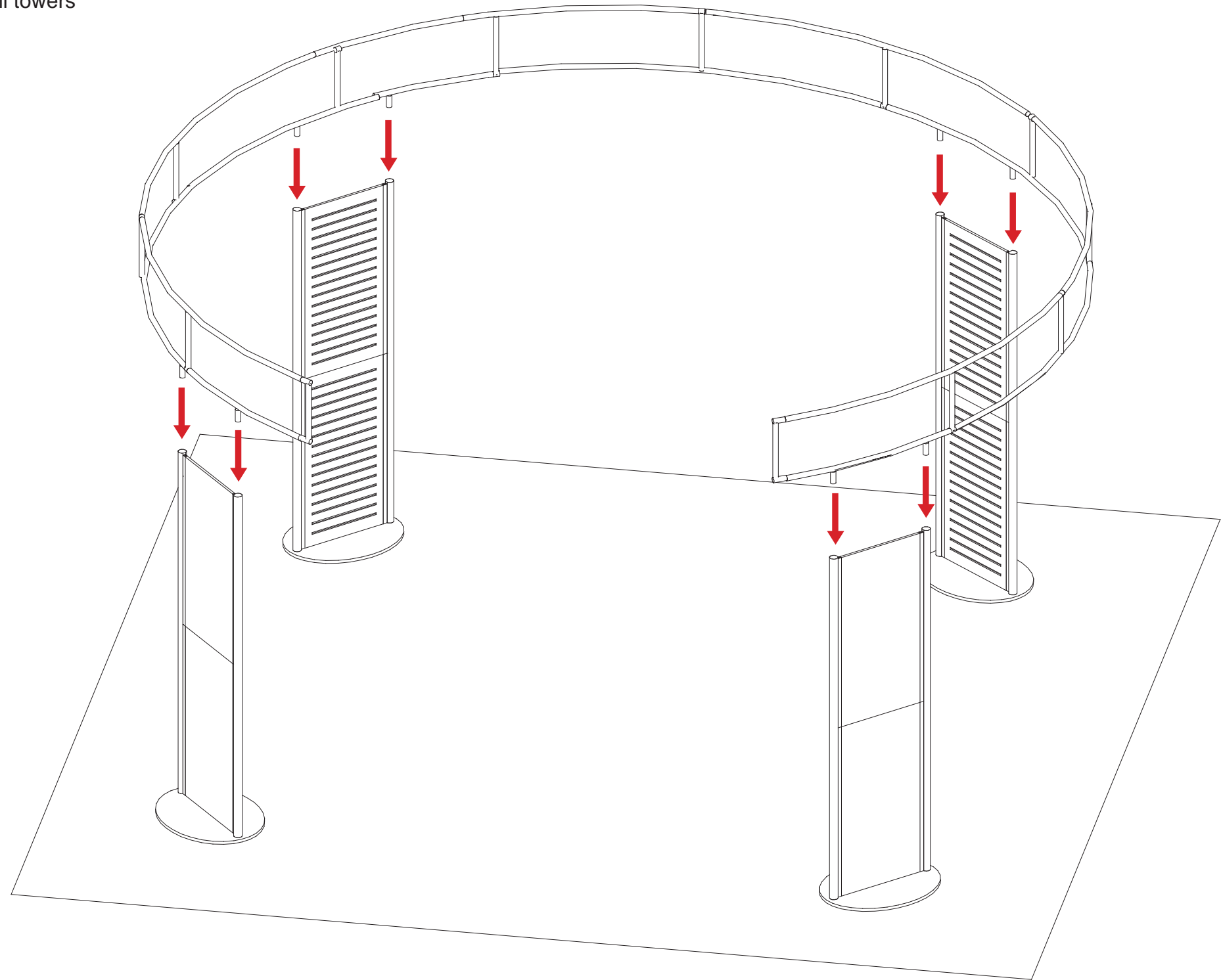


Leg Attachment Pieces must face down when fitting pillowcase graphic



Steps:

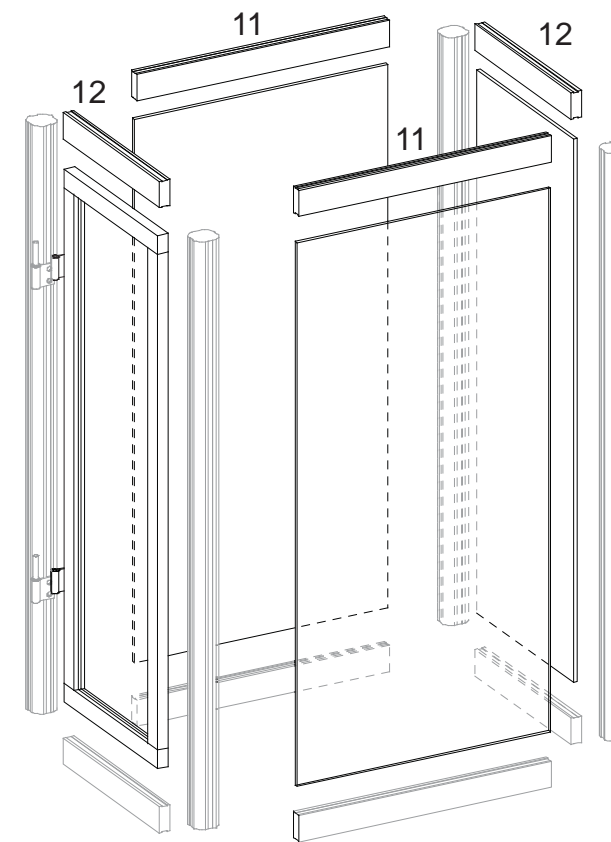
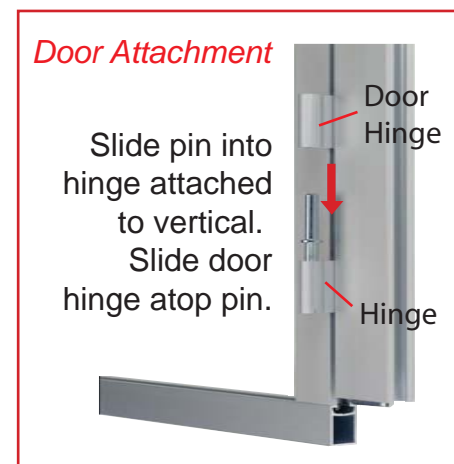
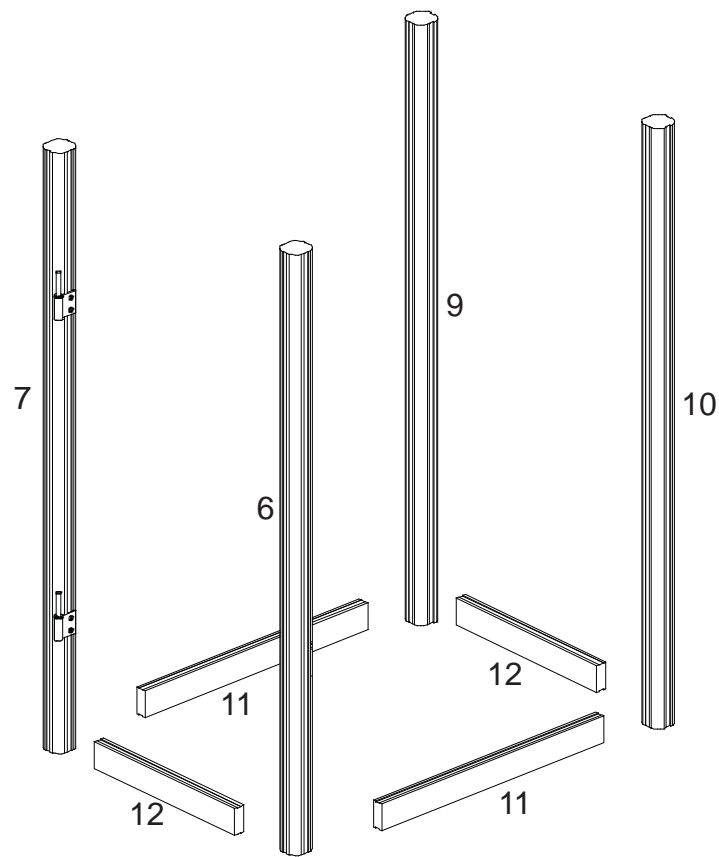
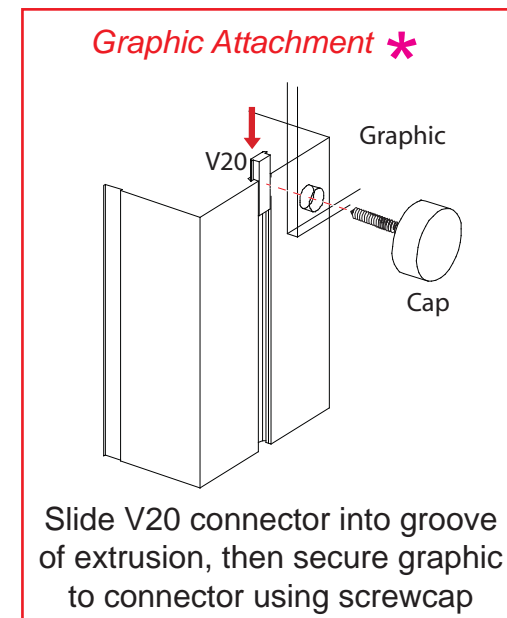
- 1) Place slatwall towers on floor, slatwall side must face toward center of booth.
- 2) Set assembled ring frame attachment legs to top of slatwall towers as shown.



Number	Qty.	Description
6	4	40"h Vertical Extrusion
7	4	40"h Vertical Extrusion
9	4	40"h Vertical Extrusion
10	4	40"h Vertical Extrusion
11	16	13.2569"w Horizontal Extrusion
12	16	9.3678"w Horizontal Extrusion

Steps:

- 1) Connect lower horizontal extrusions [11 and 12] between vertical extrusions as shown.
- 2) Place insert panels and attach door where indicated.
- 3) Connect upper horizontal extrusions [11 and 12] between vertical extrusions as shown.
- 4) Attach graphic to assembled pedestal as shown.
- 5) Set counter top on assembled pedestal.
- 6) Repeat steps for additional pedestals.



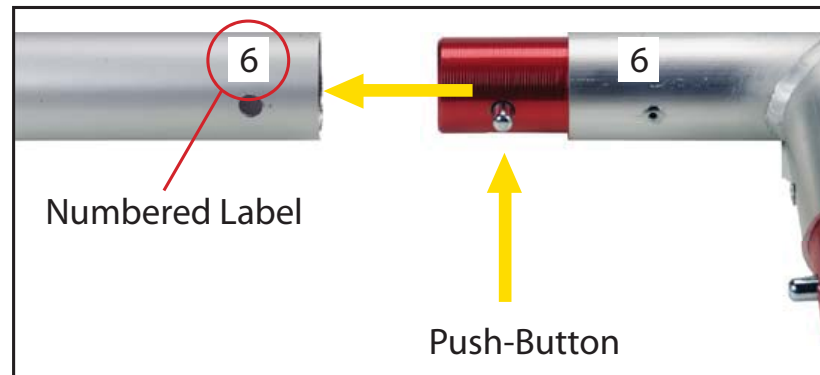
Using Your Setup Instructions

The Aero Overhead Sign Setup Instructions are created specifically for your configuration. They include an exploded view of the frame which is sequentially numbered. We encourage you to study the instructions before attempting to assemble your exhibit.

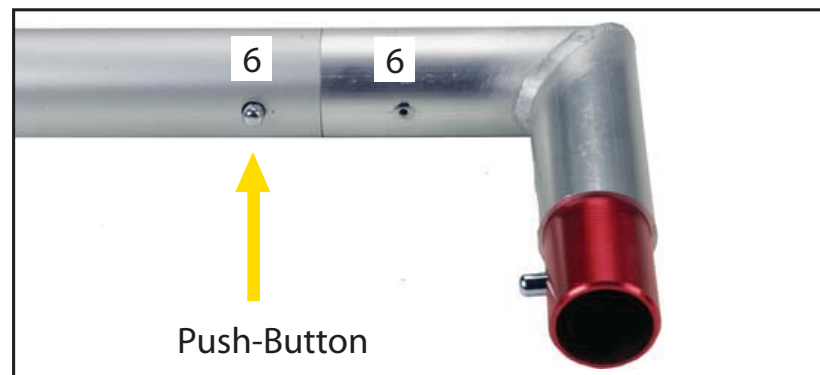
Connections are kept very simple: no tools. Everything assembles with push-button connectors and pre-connected horizontal sections.

Cleaning and Packing Your Display

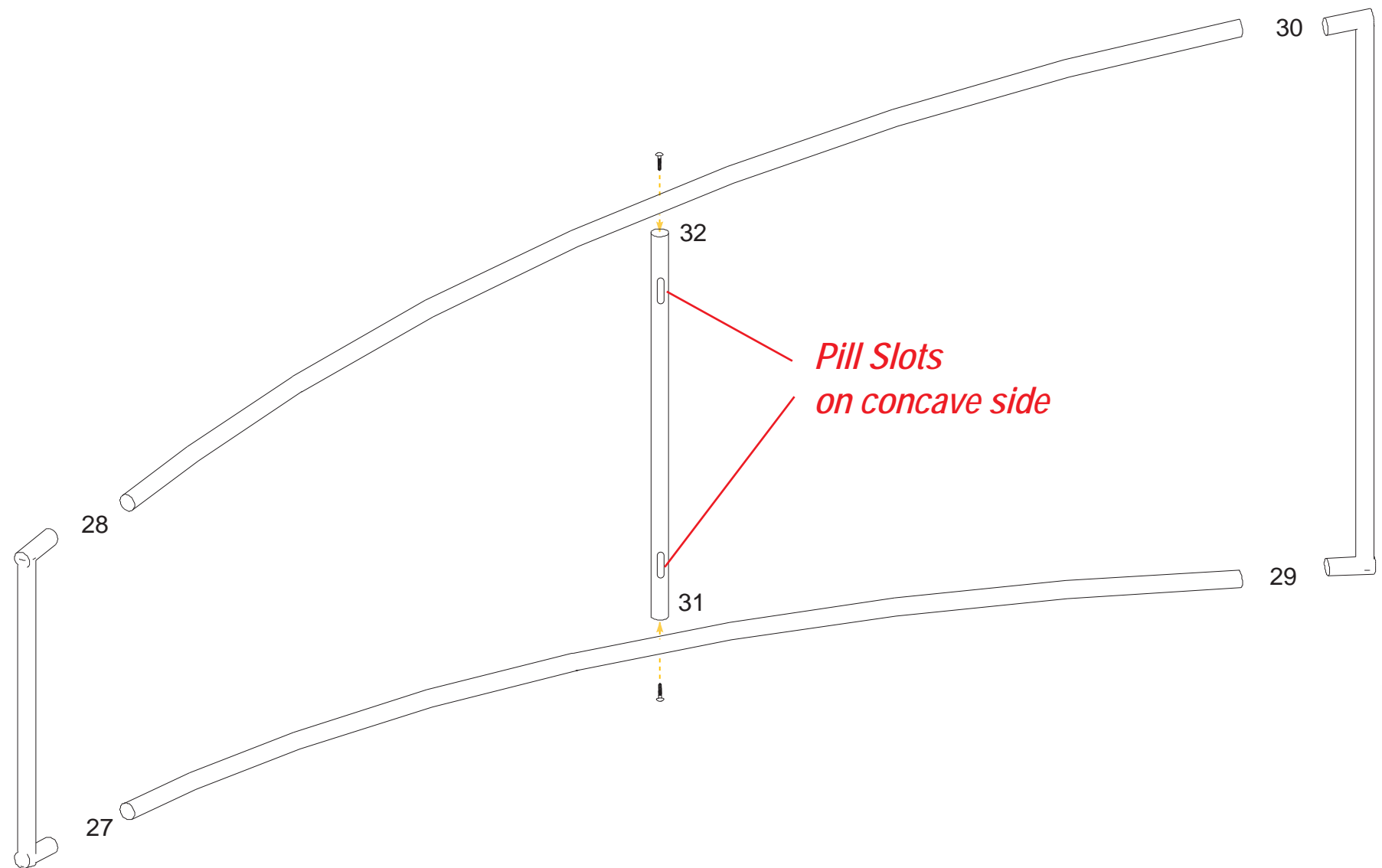
- 1) Use care when cleaning aluminum extrusion or acrylic inserts. Use only non-abrasive cleaners.
- 2) Retain all packing material. It will make re-packing much easier and will reduce the likelihood of shipping damage.



Connections are made by holding the button down and sliding the red tube into opposing tube until the connection is made. To disassemble push button and pull or twist extrusions apart.

**Steps:**

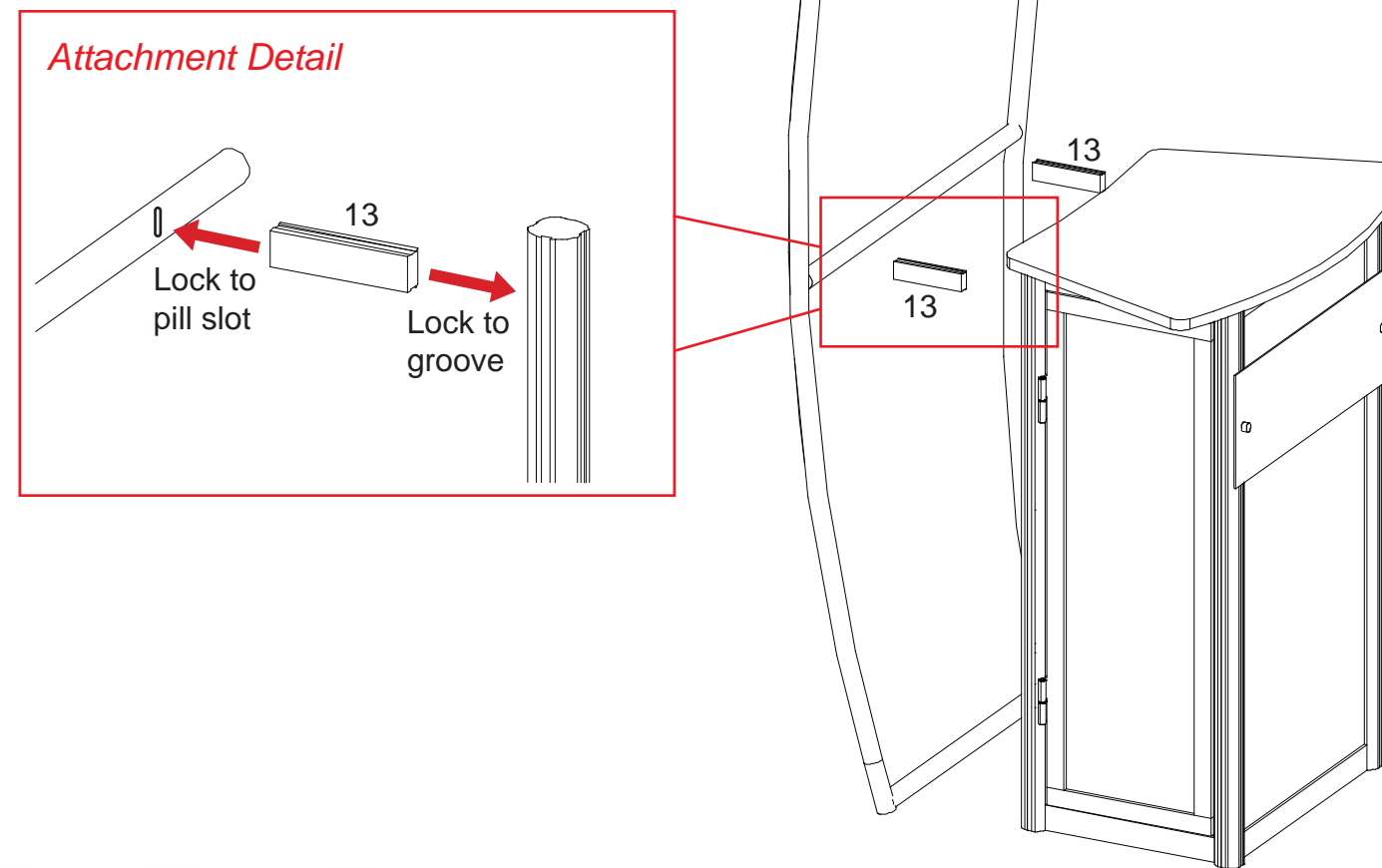
- 1) Assemble outer frame pieces together with push-button connection
- 2) Attach center piece using bolts as shown.



Number	Qty.	Description
13	8	4"w Horizontal Extrusion

Steps:

- 1) Attach assembled pedestal to assembled curved structure using horizontal extrusions [13] as shown.



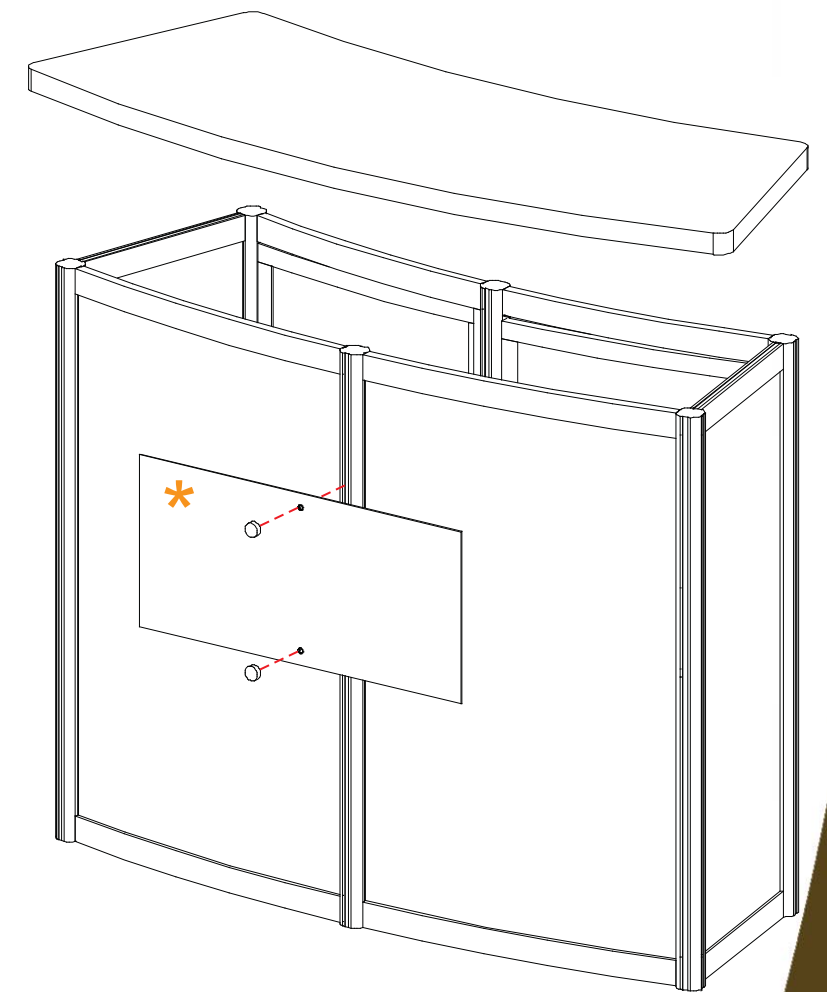
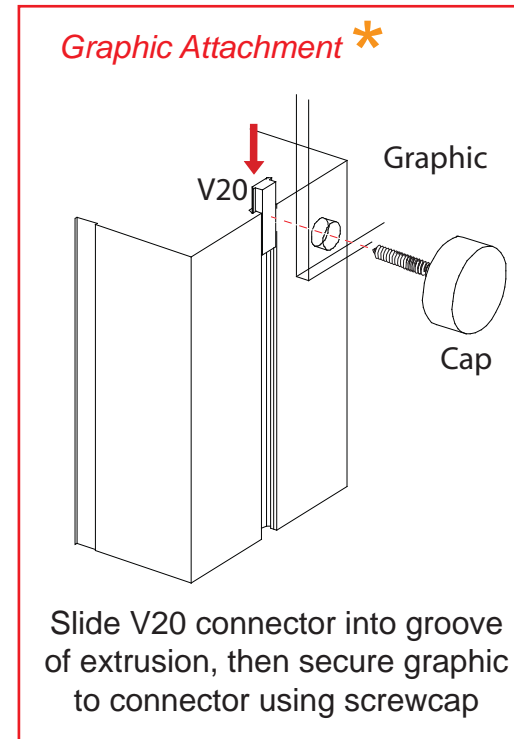
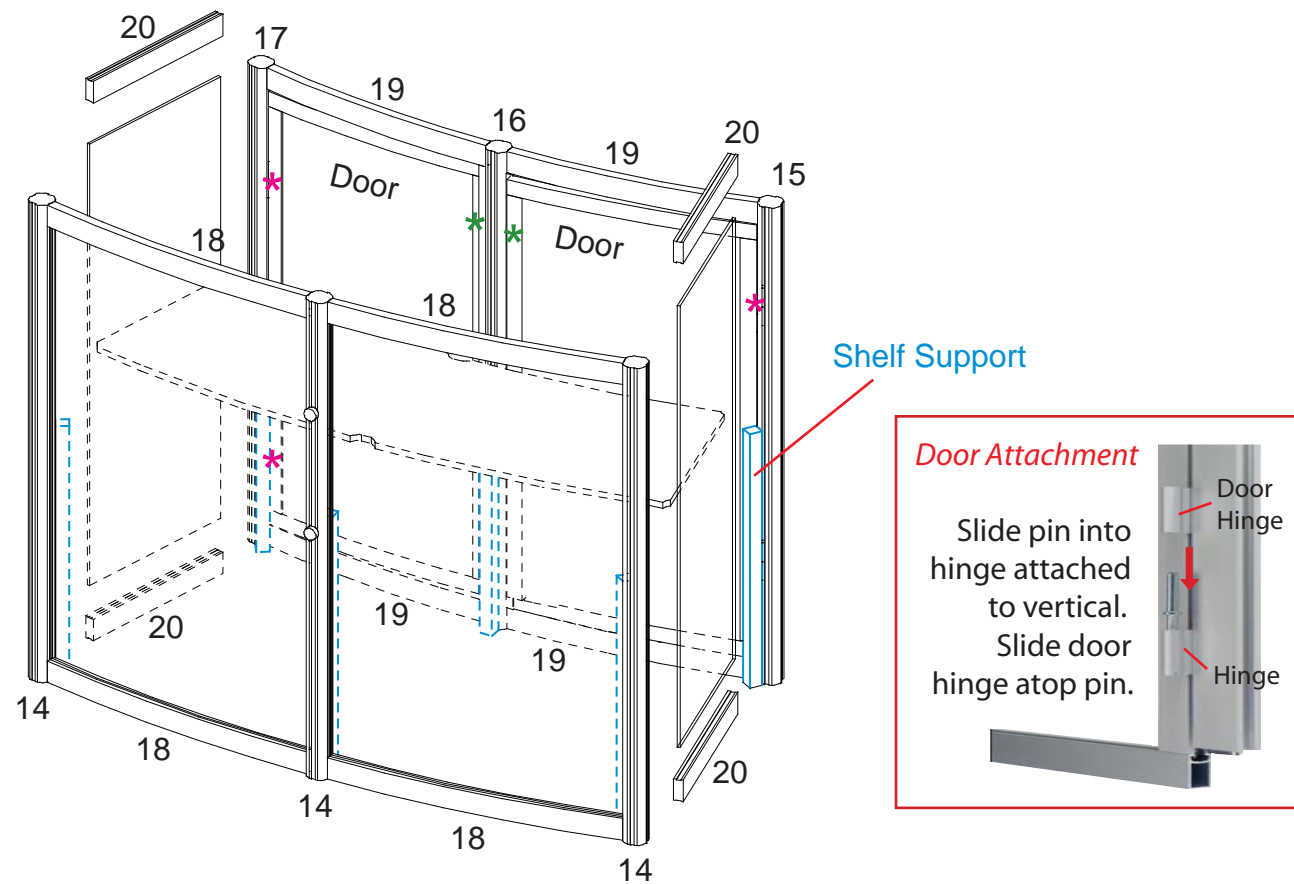
Number	Qty.	Description
14	3	40" h Vertical Extrusion
15	1	40" h Vertical Extrusion with Door Hinges
16	1	40" h Vertical Extrusion with Door Stop
17	1	40" h Vertical Extrusion with Door Hinges
18	4	23.6" w Curved Horizontal Extrusion
19	4	20" w Curved Horizontal Extrusion
20	4	14" w Horizontal Extrusion

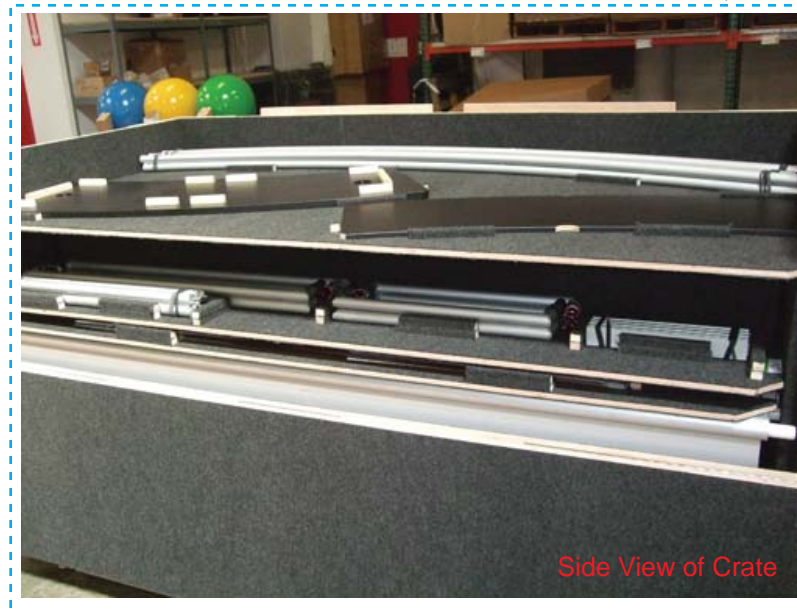
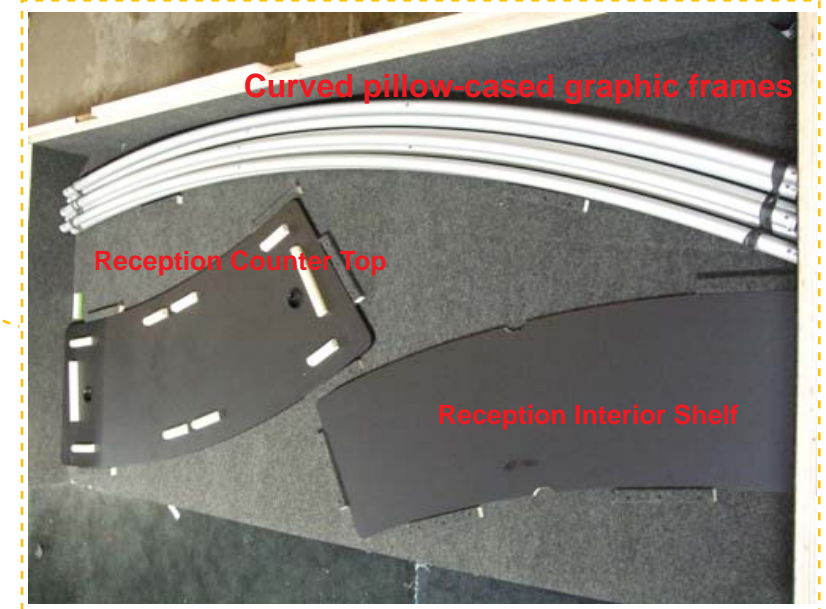
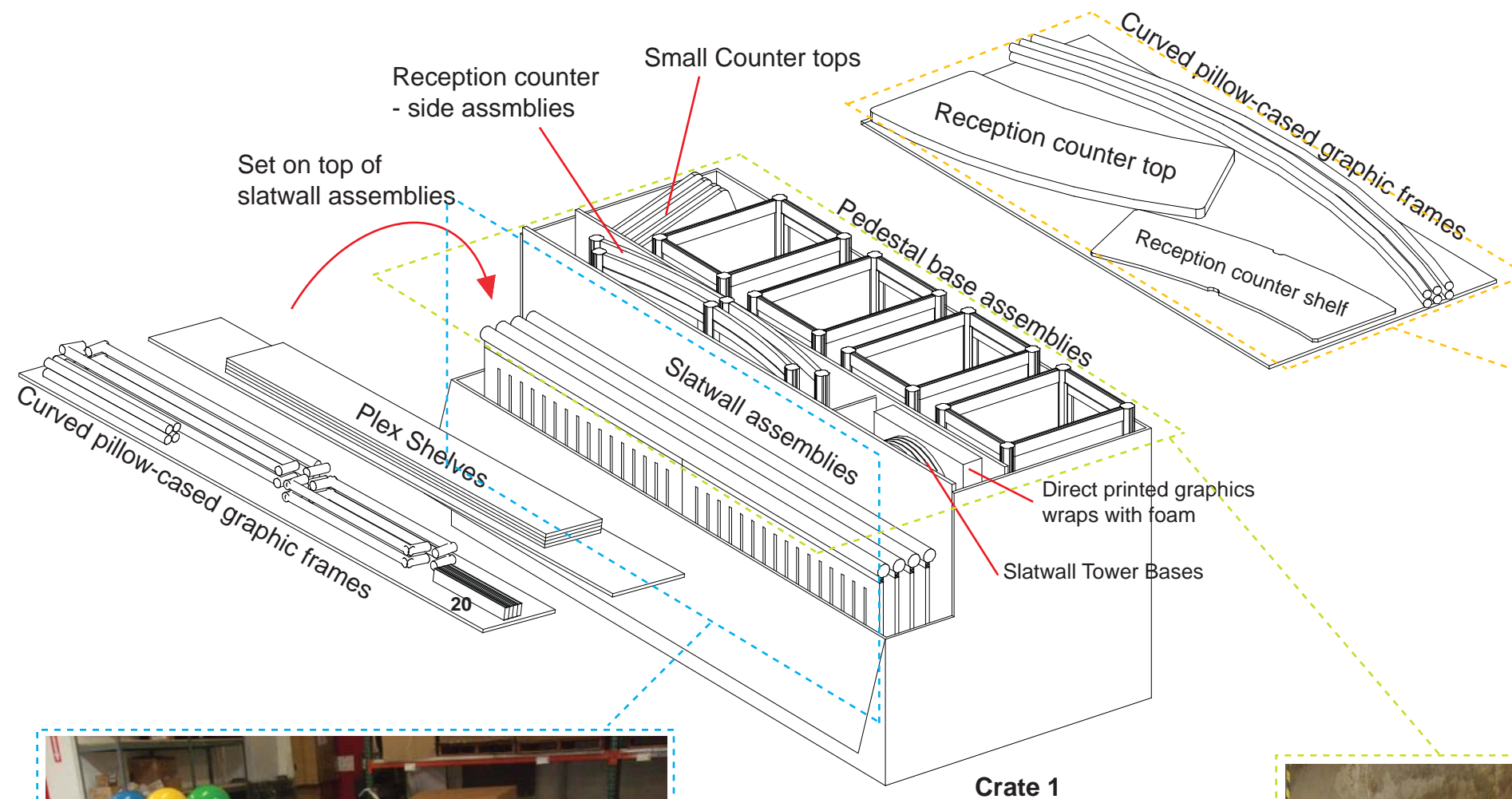
Steps:

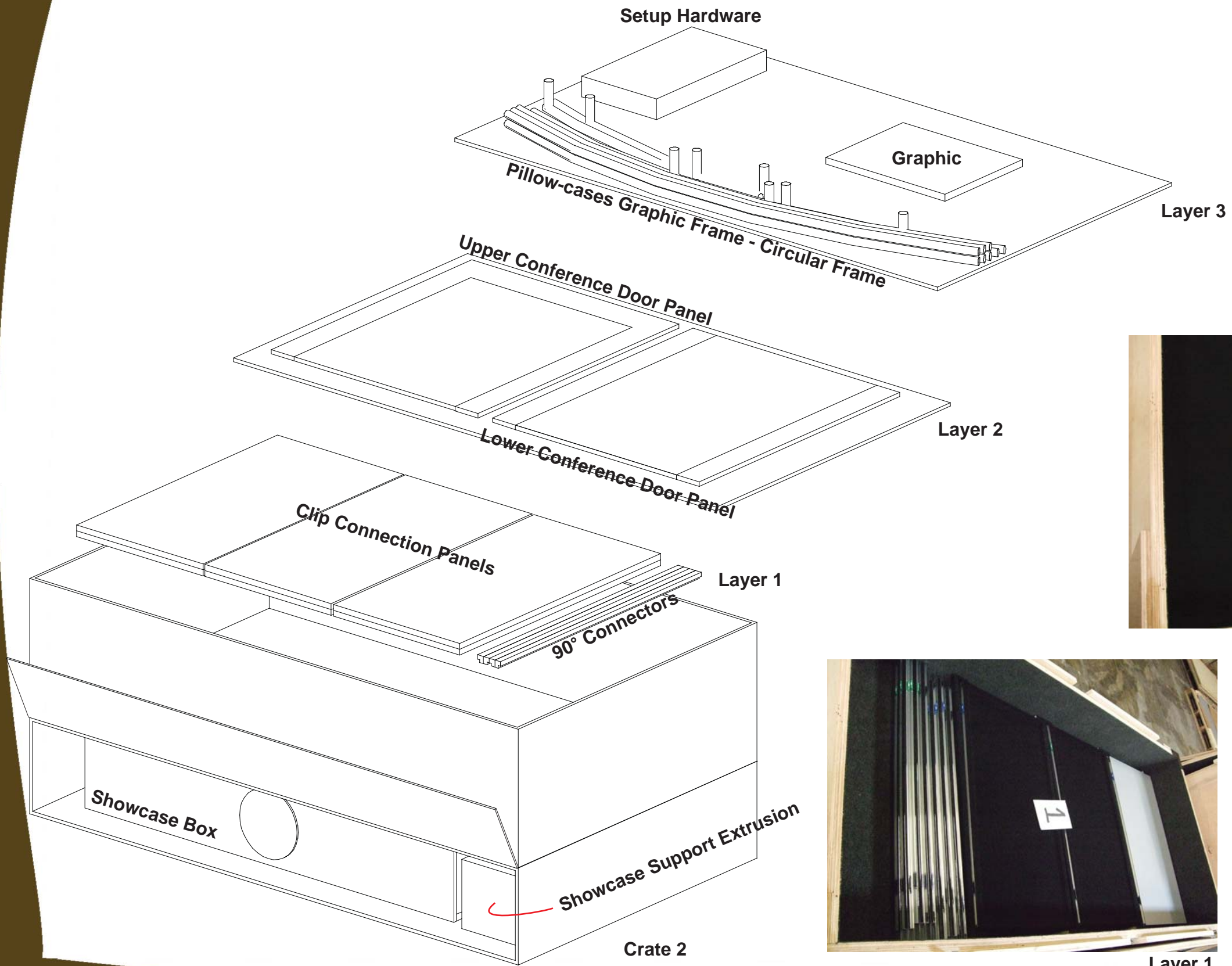
- 1) Connect front and back assemblies together using horizontal extrusions [20] placing infills as shown.
- 2) Velcro shelf supports to verticals inside of pedestal, then set internal shelf atop supports.
- 3) Attach graphic to vertical extrusion using standoff caps as shown.
- 4) Set counter top on assembled counter.

- * Door Hinges
- * Door Stop

NOTE: Front and back sections must stay assembled with packing in wood crate







Layer 3



Layer 2



Layer 1