

General Setup Instructions

Using Your Setup Instructions

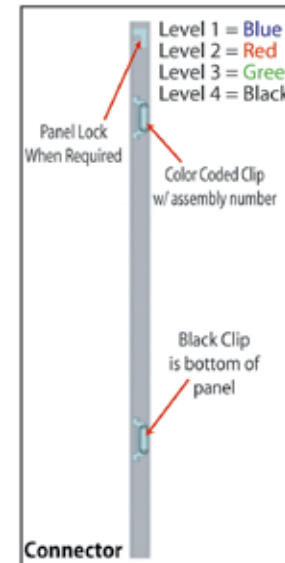
The Setup Instructions are created specifically for your configuration. They are laid out sequentially in levels, including exploded views, and a logical series of detailed steps to assemble the main structure and components. We encourage you to study the instructions **before** attempting to assemble your exhibit.

Each page reminds you to tighten the setscrews after disassembling your exhibit to prevent loss of the locks and setscrews (see below in RED). This is VERY IMPORTANT.

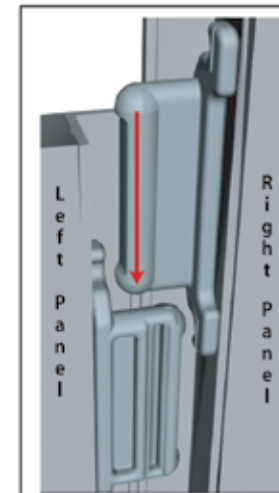
Cleaning and Packing Your Display

- 1) Use care when cleaning aluminum extrusion or Eco Glass inserts. Use only non-abrasive cleaners.
- 2) When cleaning laminate inserts, countertops, or panels use mild cleansers and a soft material such as cotton.
- 3) Keep all display components away from extreme heat and long exposure to sunlight to avoid warping and fading.
- 4) Retain all packing material. It will make re-packing much easier and will reduce the likelihood of shipping damage. Each Layer will be labeled with the packing order.

General Setup Instructions for Panel System



Each component has 2 clips, the lower clip is ALWAYS black. The top clip is color coded to distinguish the level. The color coded clip also contains the numbered label.



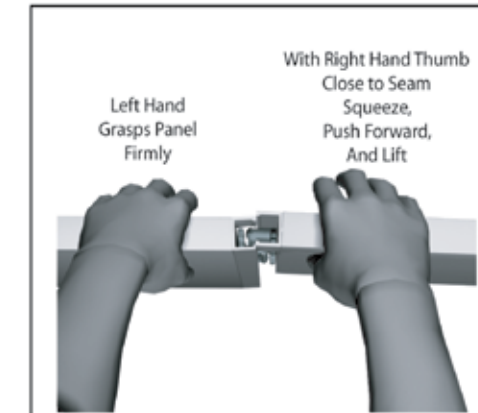
Cut Away View Of Slide Clips

Components connect together by aligning them and sliding downward connecting clips together.



Example of Connection

Configurations are assembled from left to right, usually starting with #1 and following the numbered sequence.



Top View of Panels with Locks

The first level of components contains panel locks that are located at the top of the panel for extra stability and a seamless connection. When disassembling panels, twist top connection slightly and lift right panel upward.

General Setup Instructions for Extrusion System



The Tool

Most exhibits can be assembled with the supplied Hex Key Tool. Occasionally, other tools may be needed.

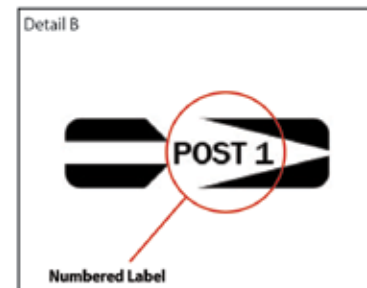


Typical Connection

Most horizontal extrusion connections have a patented expandable lock. This lock inserts into the groove of an opposing extrusion. Tightening the lock with the Hex Key Tool expands the lock and creates a strong positive connection.

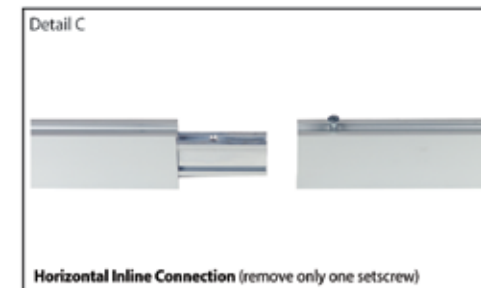


Typical Connection (cont'd)



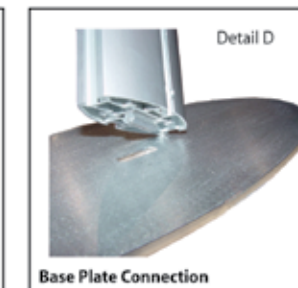
Numbered Label

Each extrusion contains a numbered label which corresponds with setup instructions. The label is located within a groove of the extrusion (when possible). With extrusion components the labels contain Black numbers unless otherwise specified.



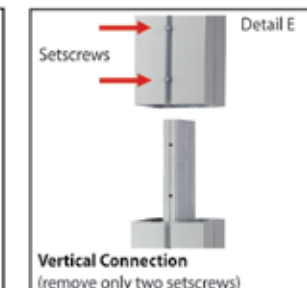
Horizontal Inline Connection (remove only one setscrew)

Remove only (1) setscrew when disassembling. Replace setscrew in extrusion after assembling it. Before packing, replace setscrew in extrusion to avoid losing it.



Base Plate Connection

Attach base plate to vertical extrusion using the lock provided. Place base plate on ground and set vertical post/lock in base plate slot. Tighten lock with Multitool.



Vertical Connection (remove only two setscrews)

When vertical extrusions are packed in portable cases rather than crates or tubs, they must be broken down into smaller sections which then require assembly.

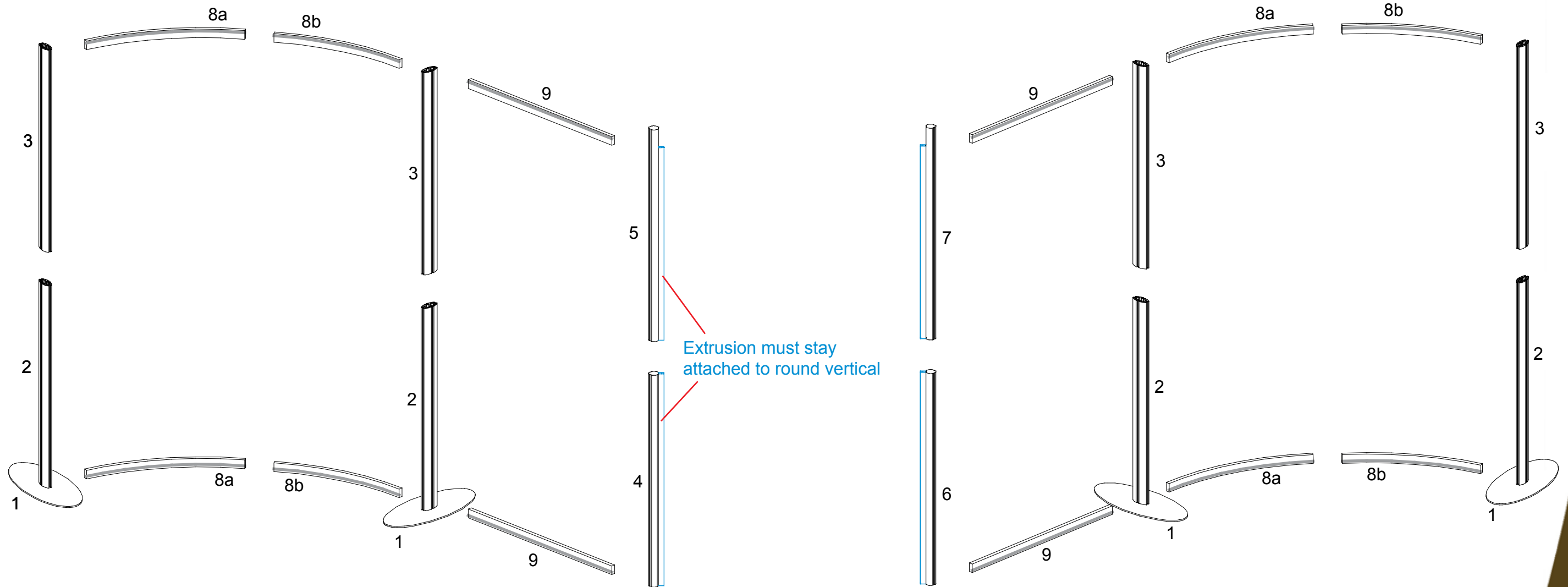
Remove only (2) setscrews when disassembling. Replace setscrews in extrusion after assembling it. Before packing, replace setscrews in extrusion to avoid losing them.

Item Number	Qty.	Description
1	4	Base Plate
2	4	42" h Vertical Extrusion
3	4	42" h Vertical Extrusion
4	1	44" h Vertical Extrusion with Extrusion Attached
5	1	44" h Vertical Extrusion with Extrusion Attached
6	1	44" h Vertical Extrusion with Extrusion Attached
7	1	44" h Vertical Extrusion with Extrusion Attached
8a/8b	4	29.5" w Curved Horizontal Extrusion
9	4	38" w Horizontal Extrusion

Steps:

- 1) Attach base plates to bottom of verticals per illustration below, see Detail D on General Instruction page.
- 2) Connect vertical extrusions and horizontal extrusions together as shown.
- 3) Connect horizontal extrusions between vertical assemblies.

****Velcro side must face forward****

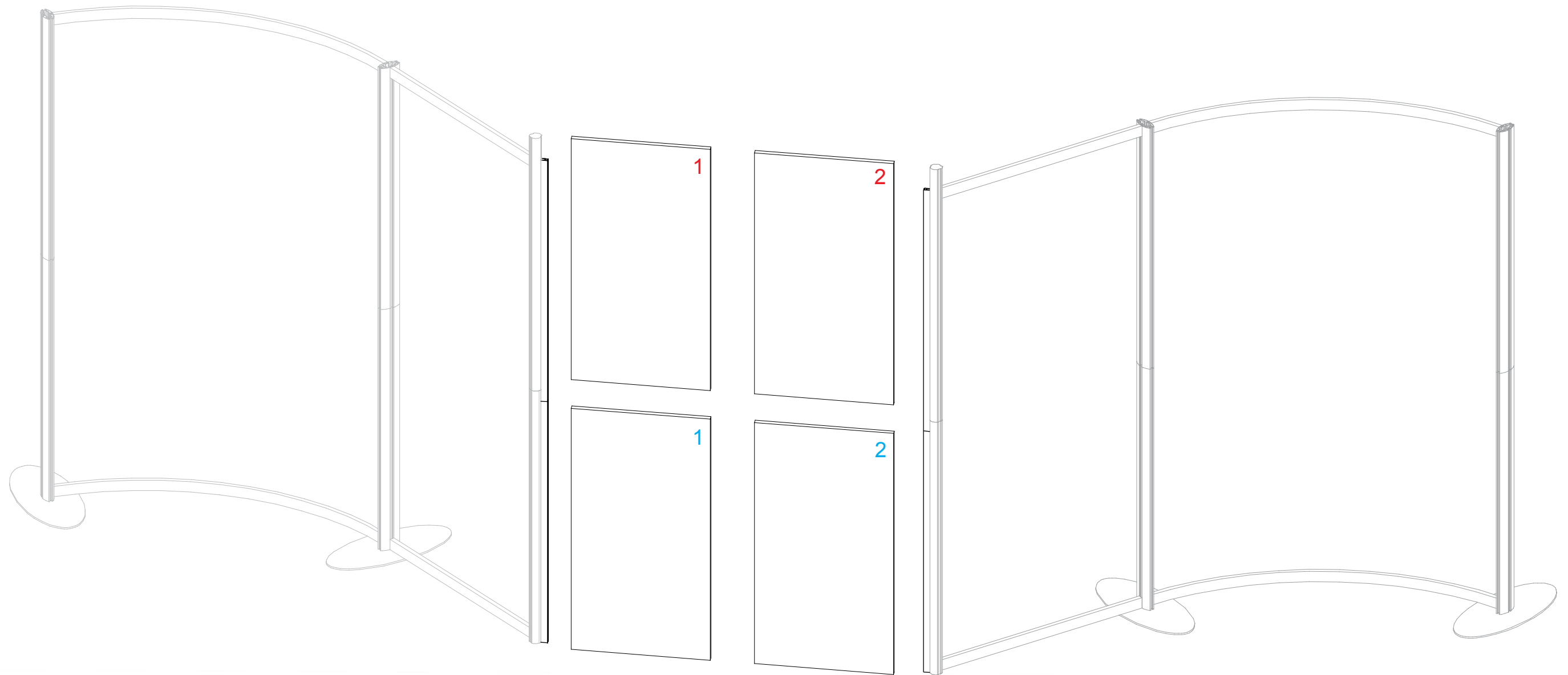


Clip Connection Panels

Item Number	Description
1	22" w x 42" h Flat Panel
2	22" w x 42" h Flat Panel
1	22" w x 42" h Flat Panel
2	22" w x 42" h Flat Panel

Steps:

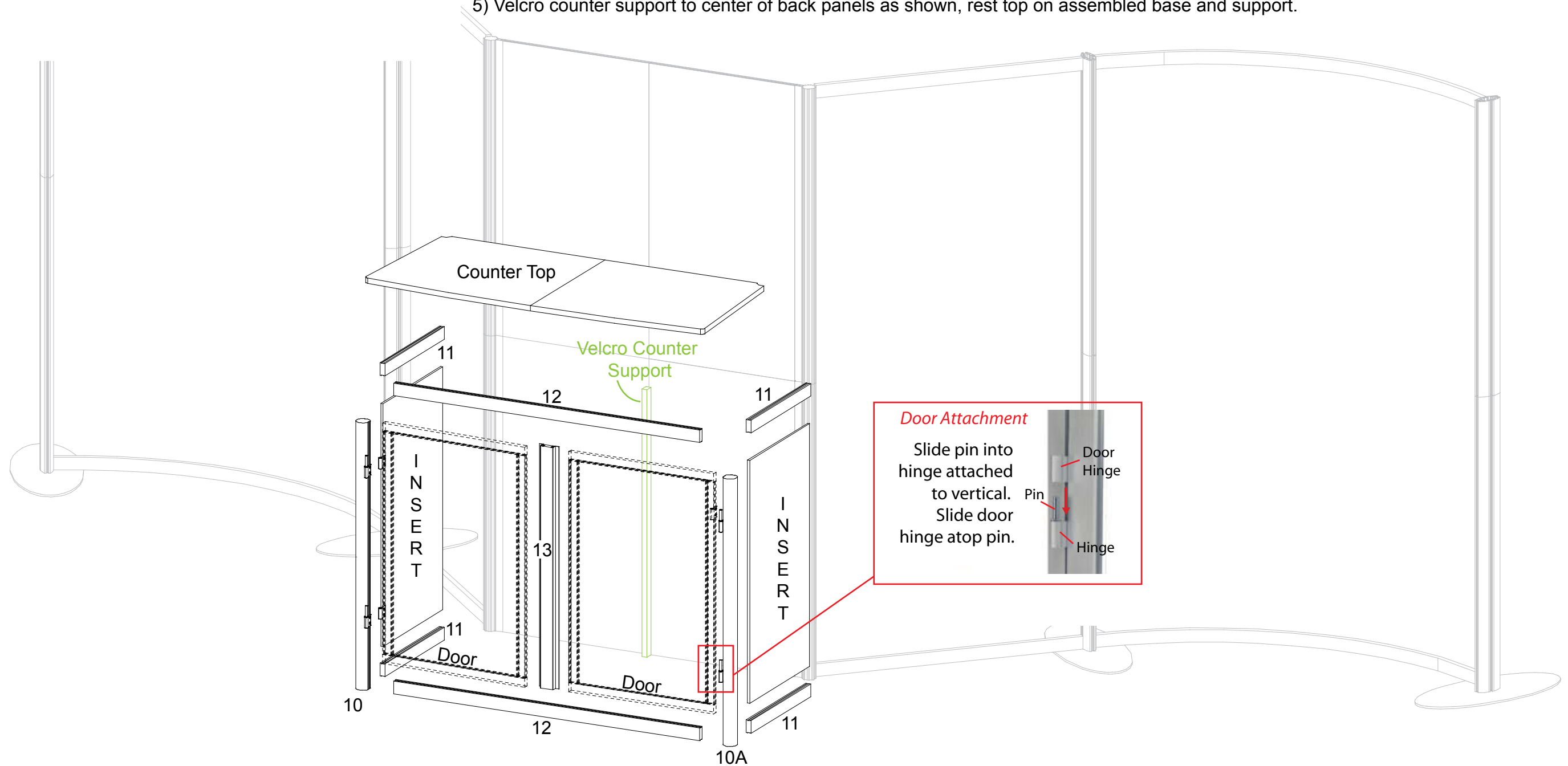
- 1) Connect panel #1 to connector on vertical [4] then lock panel #2 between panel #1 and connector on vertical [6]
- 2 Repeat step for upper level panels.



Part Number	Qty	Description
10/10A	10/10A	38" h Vertical Extrusion
11	11	18.012" w Horizontal Extrusion
12	12	46.1261" w Horizontal Extrusion
13	13	34.4170" h Vertical Extrusion

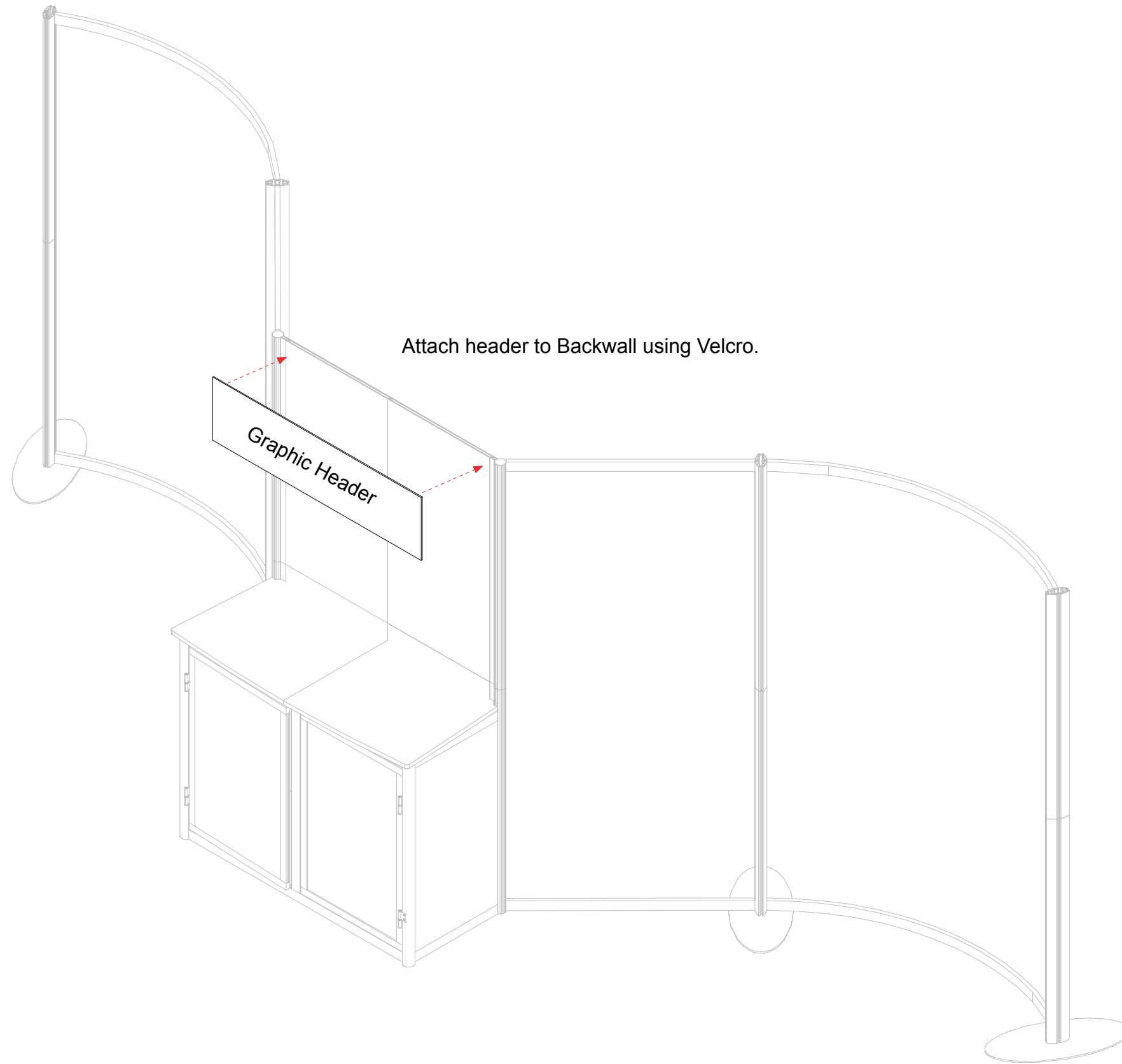
Steps

- 1) Connect extrusions [11 and 12] between vertical extrusions [10 and 10A] as shown.
- 2) Connect vertical extrusion [13] to the center TOP of horizontal extrusion [12].
- 3) Place inserts and doors as shown.
- 4) Attach upper extrusions [11 and 12] atop doors and inserts and between vertical extrusions [10 and 10A].
- 5) Velcro counter support to center of back panels as shown, rest top on assembled base and support.



Door Attachment

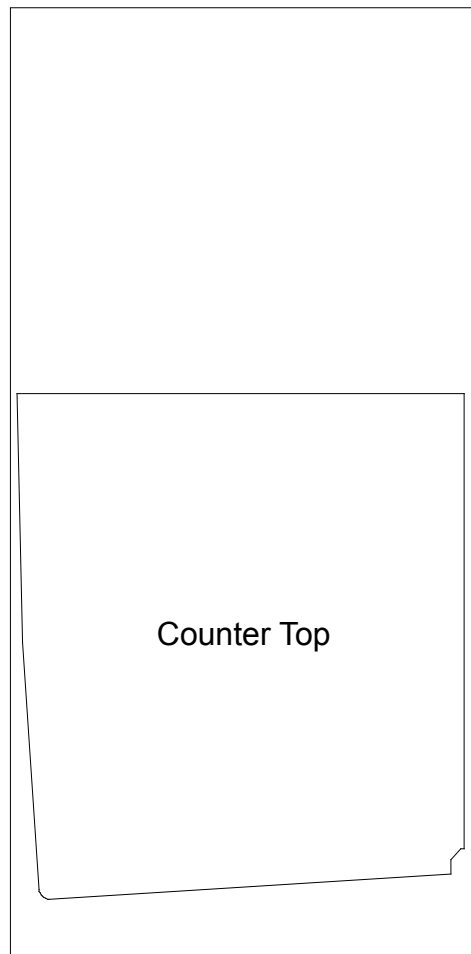
Slide pin into hinge attached to vertical.
Slide door hinge atop pin.



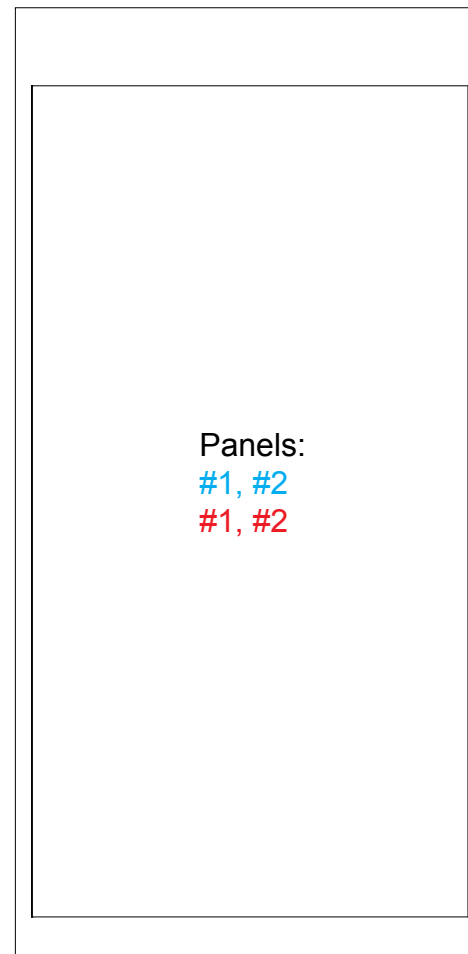
Attach header to Backwall using Velcro.

Graphic Header

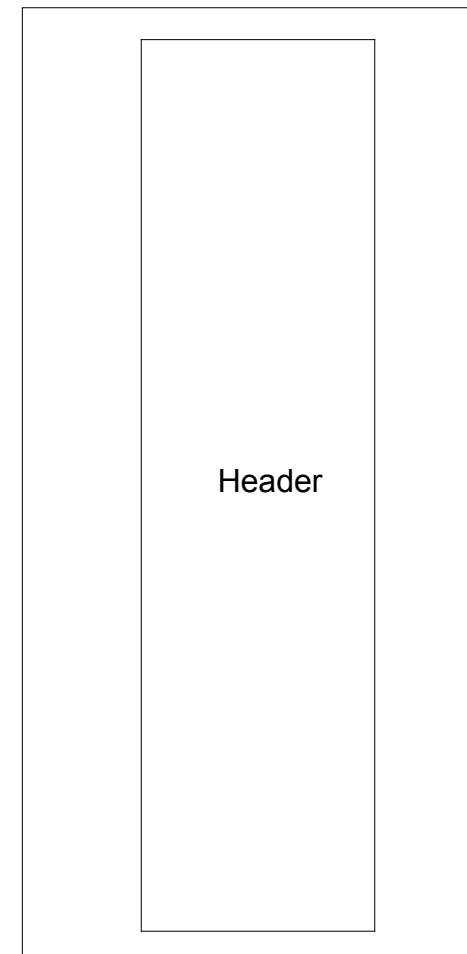
Case 1



Level 1

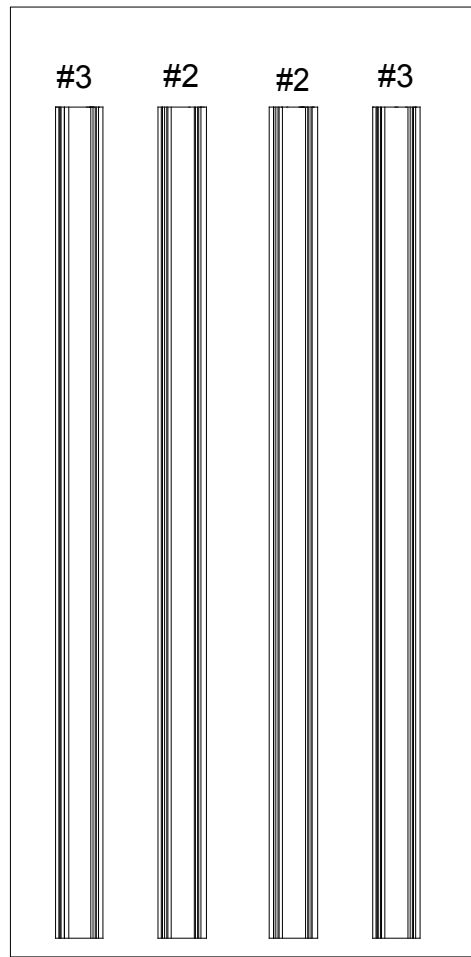


Level 2

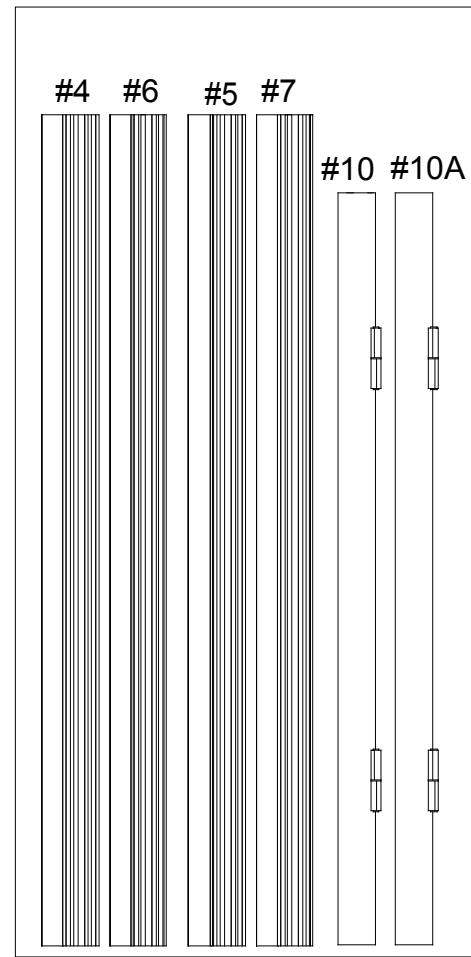


Level 3

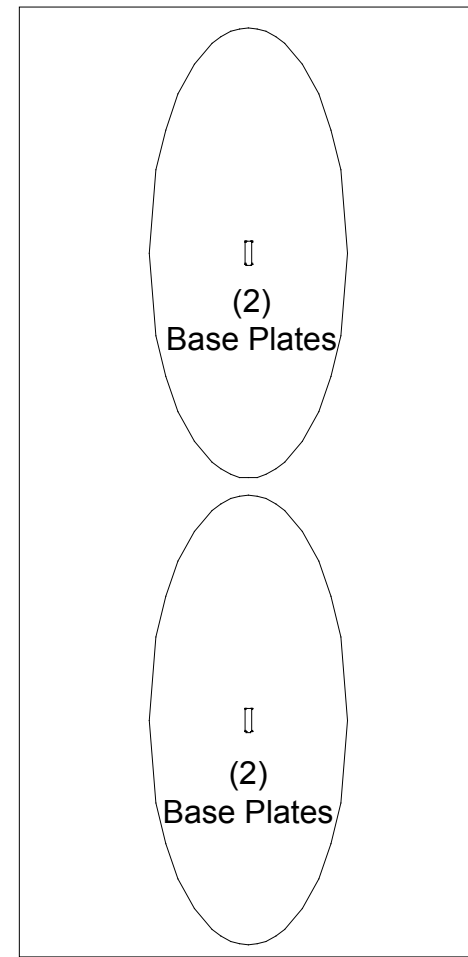
Case 2



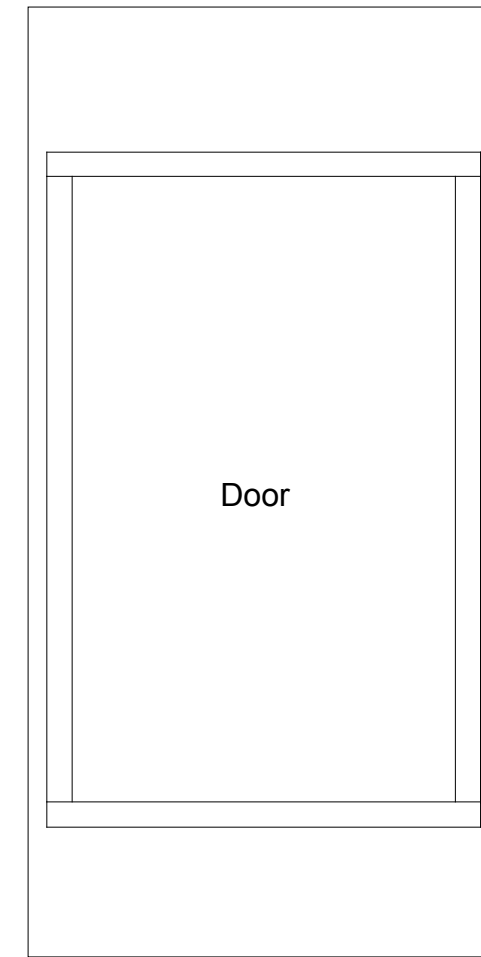
Level 1



Level 2

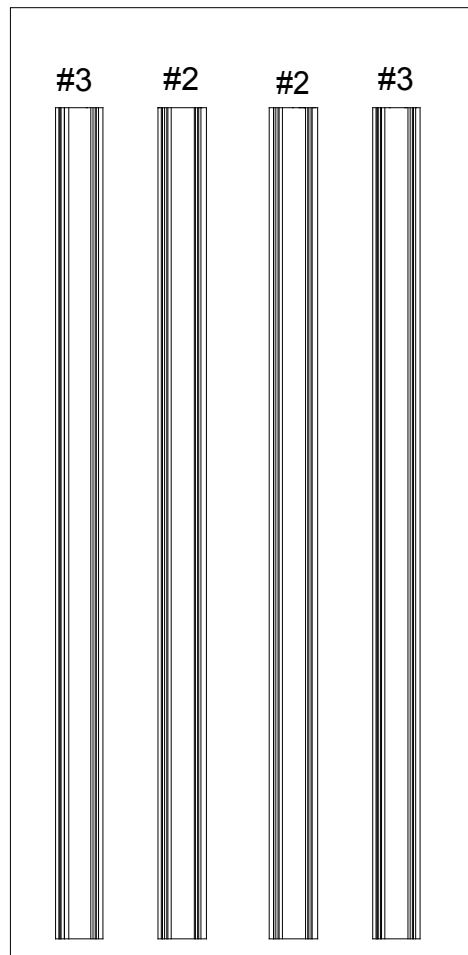


Level 3

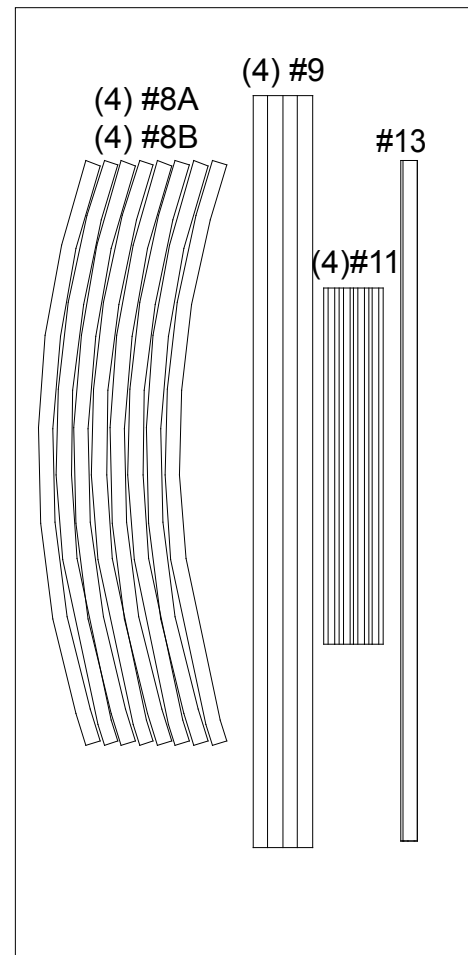


Level 4

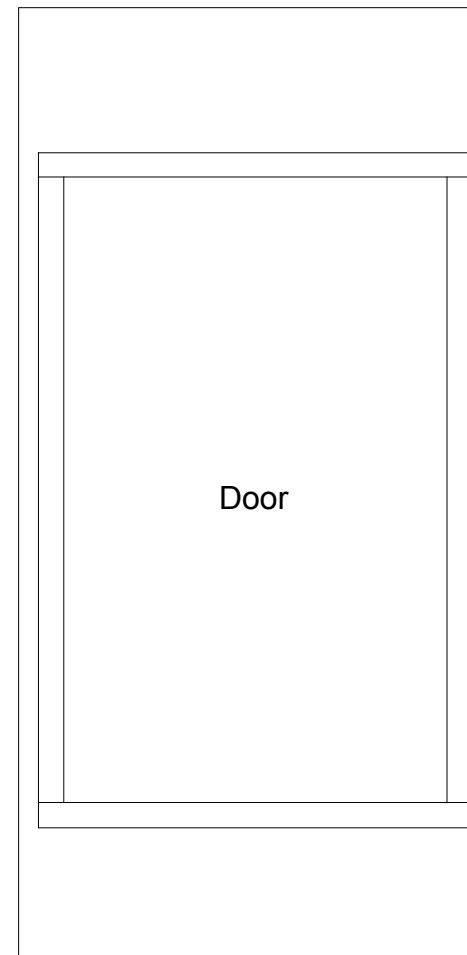
Case 3



Level 1



Level 2



Level 3



Case 4

Graphic Tube