

## General Setup Instructions

### Using Your Setup Instructions

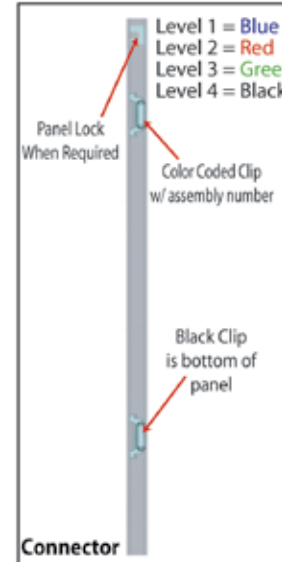
The Setup Instructions are created specifically for your configuration. They are laid out sequentially in levels, including exploded views, and a logical series of detailed steps to assemble the main structure and components. We encourage you to study the instructions **before** attempting to assemble your exhibit.

Each page reminds you to tighten the setscrews after disassembling your exhibit to prevent loss of the locks and setscrews (see below in RED). This is VERY IMPORTANT.

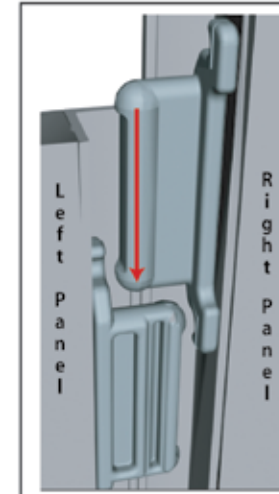
### Cleaning and Packing Your Display

- 1) Use care when cleaning aluminum extrusion or Eco Glass inserts. Use only non-abrasive cleaners.
- 2) When cleaning laminate inserts, countertops, or panels use mild cleansers and a soft material such as cotton.
- 3) Keep all display components away from extreme heat and long exposure to sunlight to avoid warping and fading.
- 4) Retain all packing material. It will make re-packing much easier and will reduce the likelihood of shipping damage. Each Layer will be labeled with the packing order.

## General Setup Instructions for Panel System

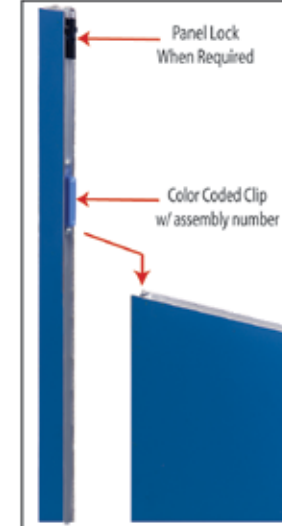


Each component has 2 clips, the lower clip is ALWAYS black. The top clip is color coded to distinguish the level. The color coded clip also contains the numbered label.



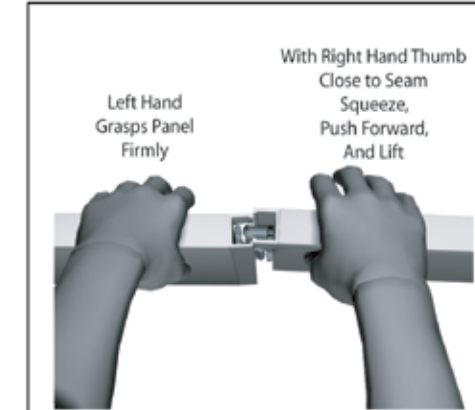
Cut Away View Of Slide Clips

Components connect together by aligning them and sliding downward connecting clips together.



Example of Connection

Configurations are assembled from left to right, usually starting with #1 and following the numbered sequence.



Top View of Panels with Locks

The first level of components contains panel locks that are located at the top of the panel for extra stability and a seamless connection. When disassembling panels, twist top connection slightly and lift right panel upward.

## General Setup Instructions for Extrusion System



The Tool

Most exhibits can be assembled with the supplied Hex Key Tool. Occasionally, other tools may be needed.

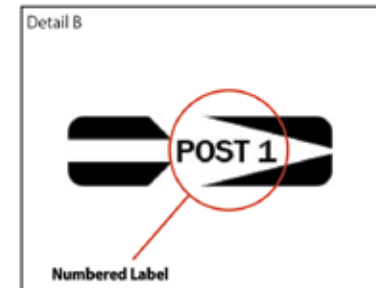


Typical Connection

Most horizontal extrusion connections have a patented expandable lock. This lock inserts into the groove of an opposing extrusion. Tightening the lock with the Hex Key Tool expands the lock and creates a strong positive connection.

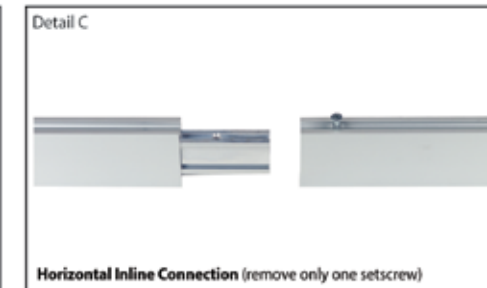


Typical Connection (cont'd)



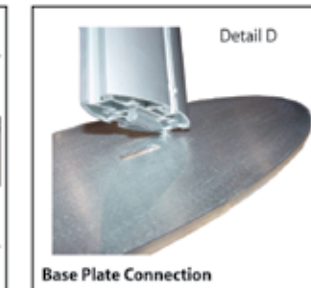
Numbered Label

Each extrusion contains a numbered label which corresponds with setup instructions. The label is located within a groove of the extrusion (when possible). With extrusion components the labels contain Black numbers unless otherwise specified.



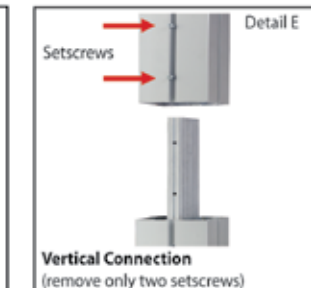
Horizontal Inline Connection (remove only one setscrew)

Remove only (1) setscrew when disassembling. Replace setscrew in extrusion after assembling it. Before packing, replace setscrew in extrusion to avoid losing it.



Base Plate Connection

Attach base plate to vertical extrusion using the lock provided. Place base plate on ground and set vertical post/lock in base plate slot. Tighten lock with Multitool.



Vertical Connection (remove only two setscrews)

When vertical extrusions are packed in portable cases rather than crates or tubs, they must be broken down into smaller sections which then require assembly.

Remove only (2) setscrews when disassembling. Replace setscrews in extrusion after assembling it. Before packing, replace setscrews in extrusion to avoid losing them.

Item Number	Qty.	Description
1	3	Base Plate
2	1	42" h Vertical Extrusion
3	1	42" h Vertical Extrusion
6A	1	48" h Vertical Extrusion
7A	1	48" h Vertical Extrusion
8a/8b	2/2	29.5" w Curved Horizontal Extrusion
9	2	38" w Horizontal Extrusion
10	1	48" h Vertical Extrusion
11	1	48" h Vertical Extrusion

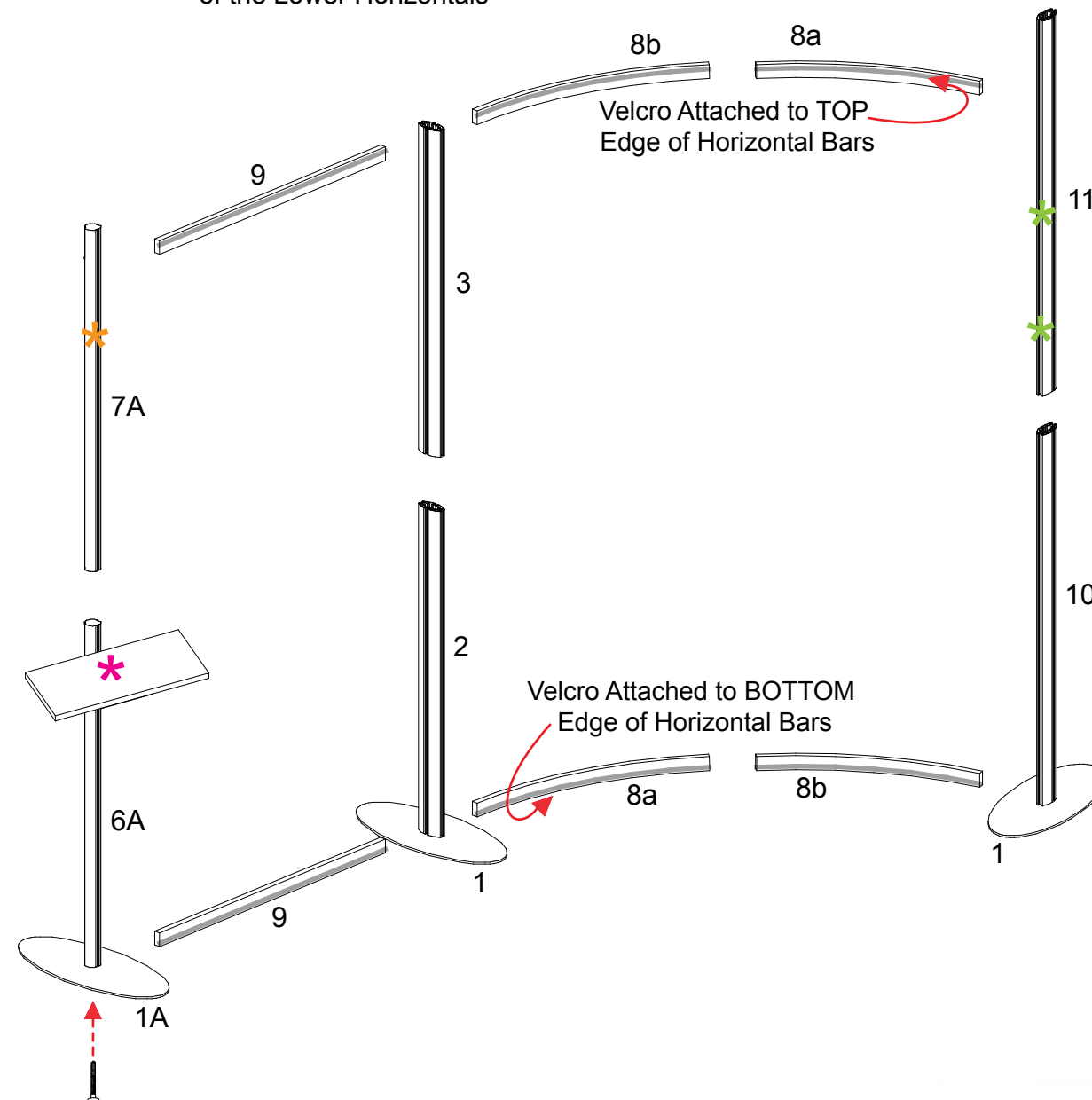
Steps:

- 1) Attach base plates to bottom of verticals per illustration below, see Detail D on General Instruction page.
- 2) Connect vertical extrusions and horizontal extrusions together as shown.
- 3) Connect horizontal extrusions between vertical assemblies.  
*\*\*Velcro side must face forward\*\**
- 4) Attach shelf to backwall as shown.
- 5) Attach Monitor Mount to backwall as shown.
- 6) Attach Literature rack to backwall as shown.

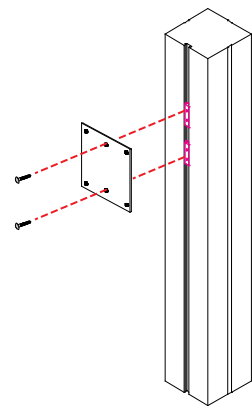
\* Attach shelf to vertical and tighten lock to secure in place.



**Note: Attaching Graphics**  
Attach Backwall Graphics to Velcro on the Top Edge of the Upper Horizontals and on the Bottom Edge of the Lower Horizontals

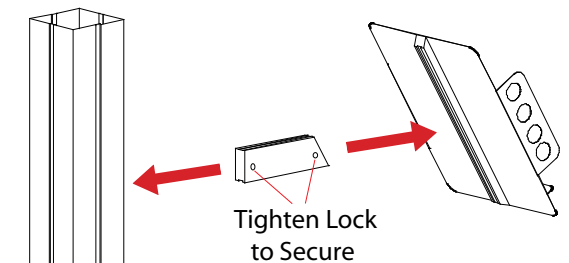


\* **Monitor Mount Attachment**



Attach back plate to connectors on vertical extrusion using screws. Then attach top plate and tighten setscrews to secure.

\* **Literature Rack Attachment**

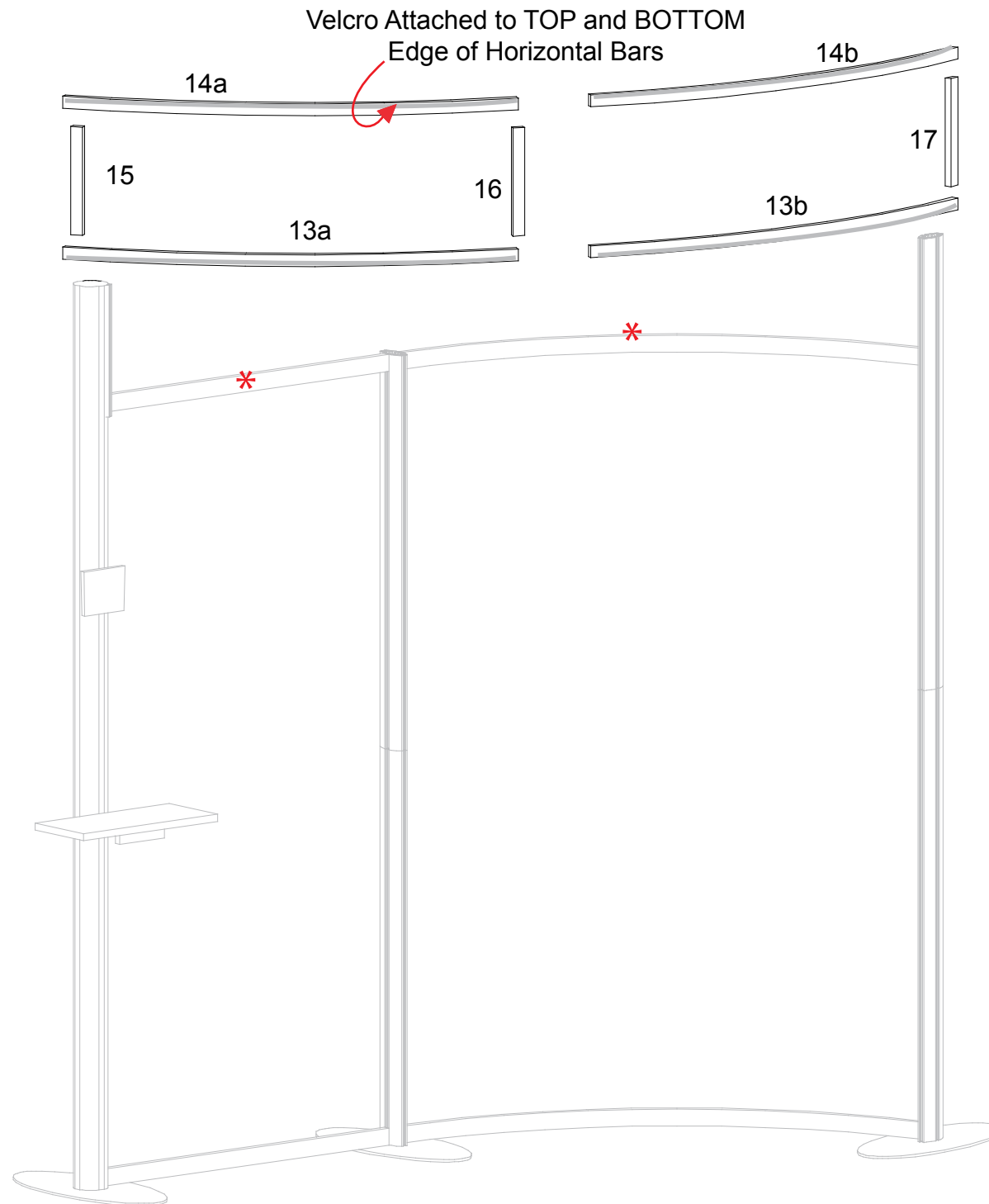


Tighten Lock to Secure  
Attach connector piece to rack as shown. Then connect assembled literature rack to vertical extrusion.

Item Number	Qty.	Description
13a/13b	1/1	48.4" h Curved Horizontal Extrusion
14a/14b	1/1	48.4" h Curved Horizontal Extrusion
15	1	11.5" h Vertical Extrusion
16	1	11.5" h Vertical Extrusion
17	1	11.5" h Vertical Extrusion

Steps:

- 1) Connect header pieces [13a/13b, 14a/14b, 15, 16 and 17] together as shown.  
*\*\*Velcro side must face forward and must be attached on edges of frame.\*\**
- 2) Lock assembled header between vertical assemblies as shown.



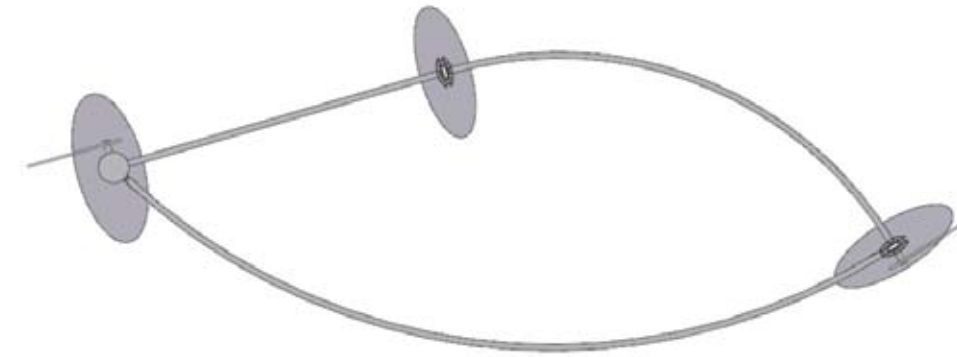
**Note: Attaching Graphics**  
 Attach Backwall Graphics to Velcro on the Top Edge of the Upper Horizontals and on the Bottom Edge of the Lower Horizontals

\* LED Luminator Light Attachment Detail



- Attach Clip to Light Before mounting to Top Beam
- There will be a small slit in the Top of the Graphic to Slide the Clip through to the channel

QTY:	DESCRIPTION:
4	ECO WINGS
8	STANDOFF CAPS



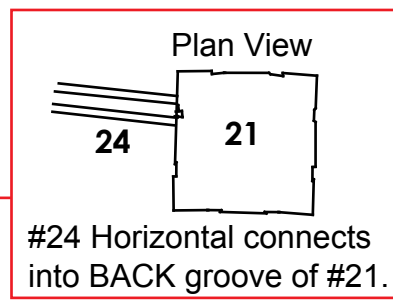
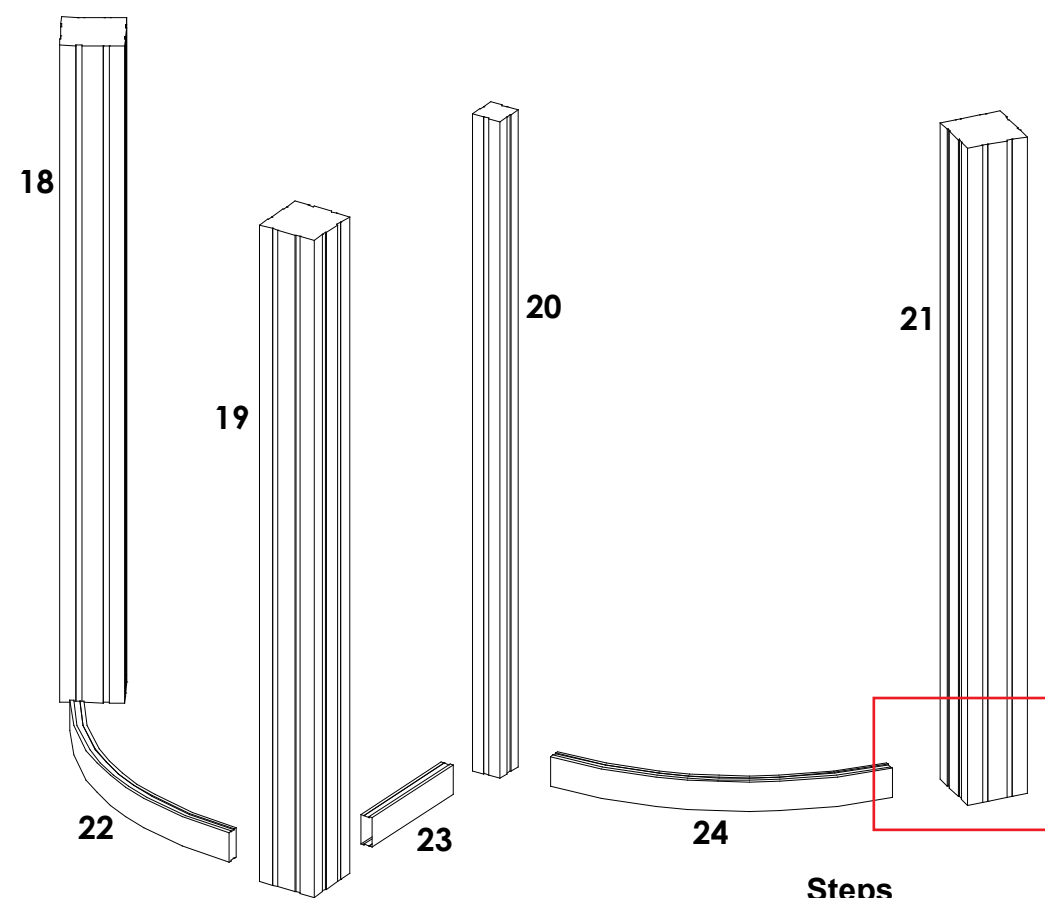
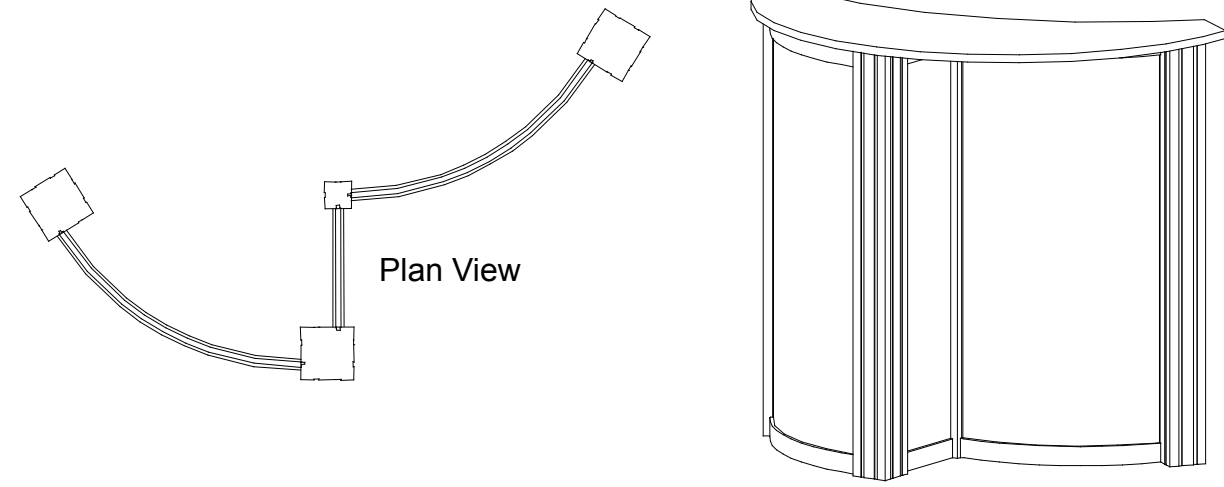
WING ATTACHMENT

**STEPS:**

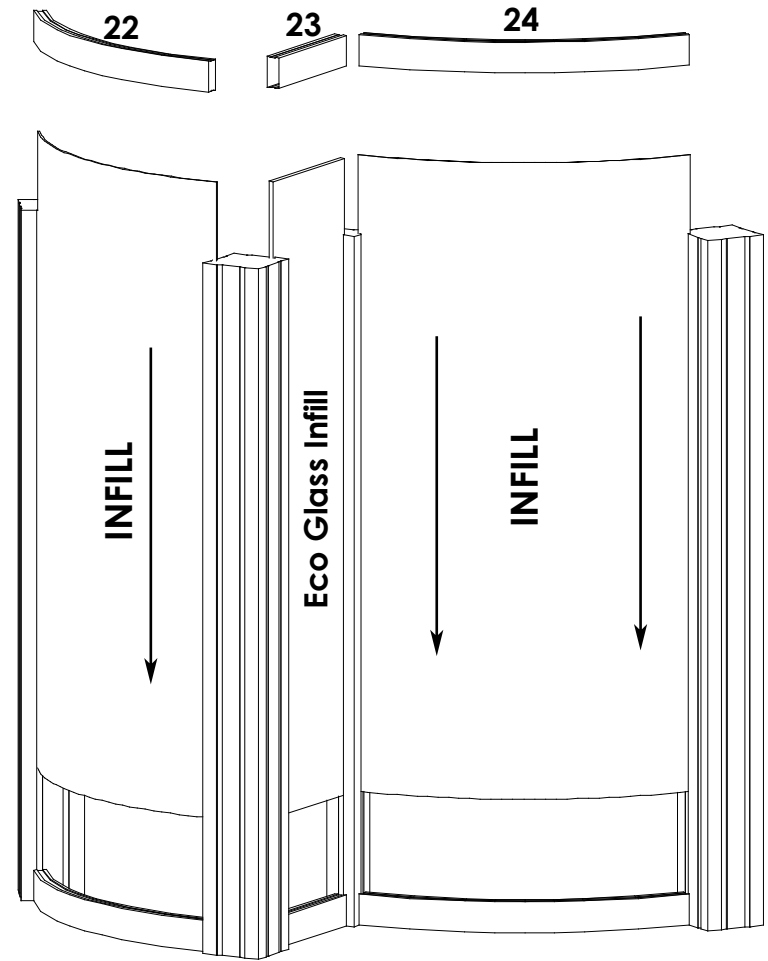
1 - Place Custom Wings on Pre-Installed threaded Bolts and Secure with Cap  
*(Left Wing goes on Backside of vertical 3/4 and Right Wing goes on Front Side of 5/6)*

**DO NOT REMOVE THREADED BOLTS WHEN DISASSEMBLING EXHIBIT**

Part #	Qty	Description
18	1	Square Vertical Post
19	1	Square Vertical Post
20	1	Small Square Vertical Post
21	1	Square Vertical Post
22	2	Curved Horizontal Extrusion
23	2	Horizontal Extrusion
24	2	Curved Horizontal Extrusion

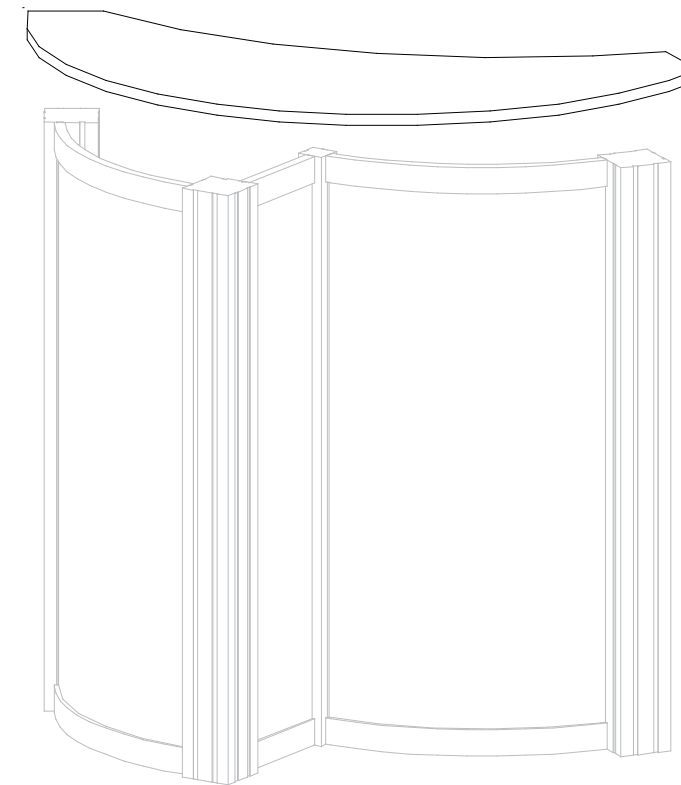
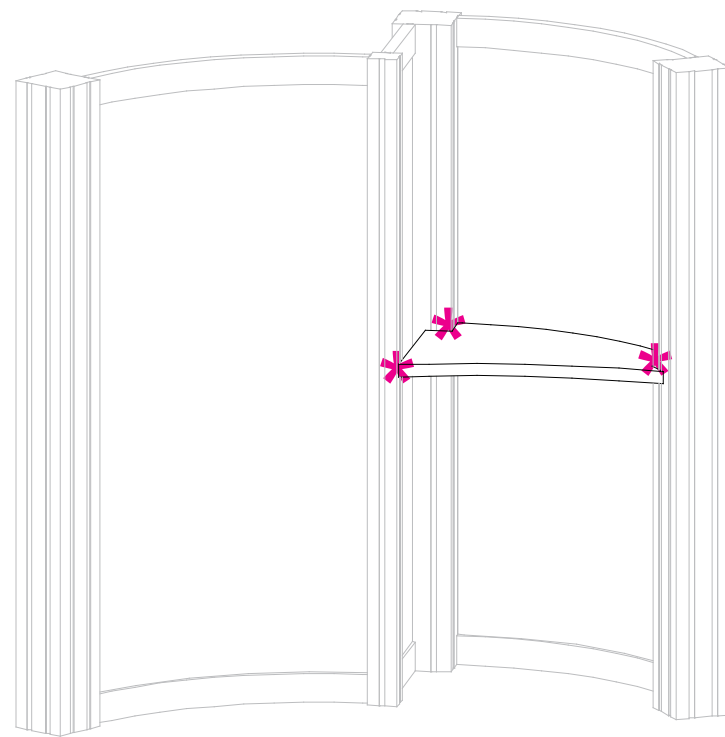
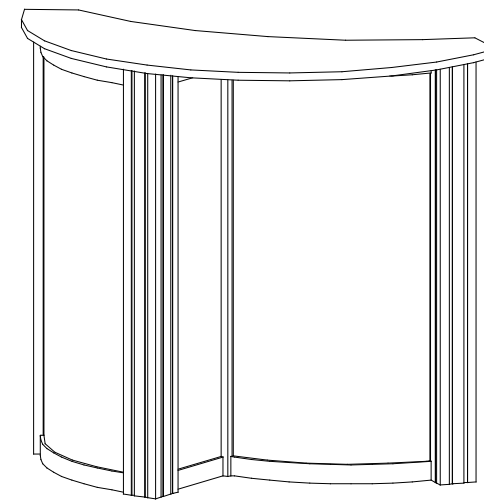
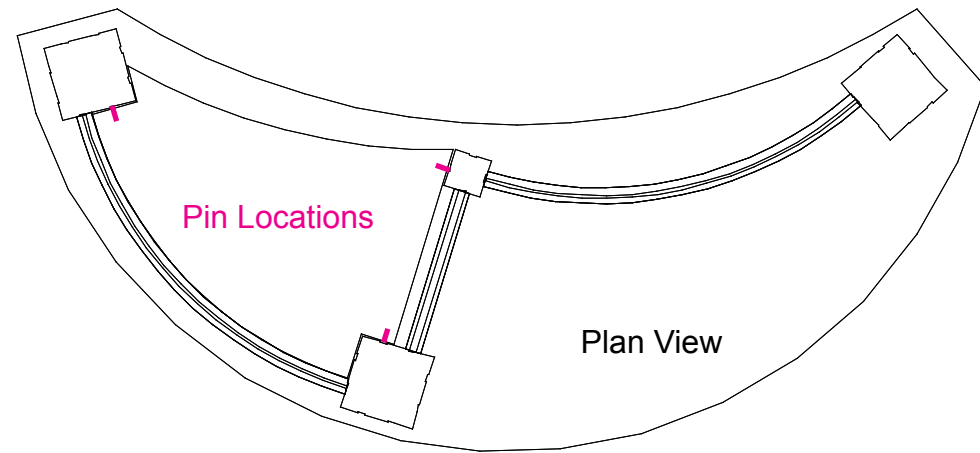


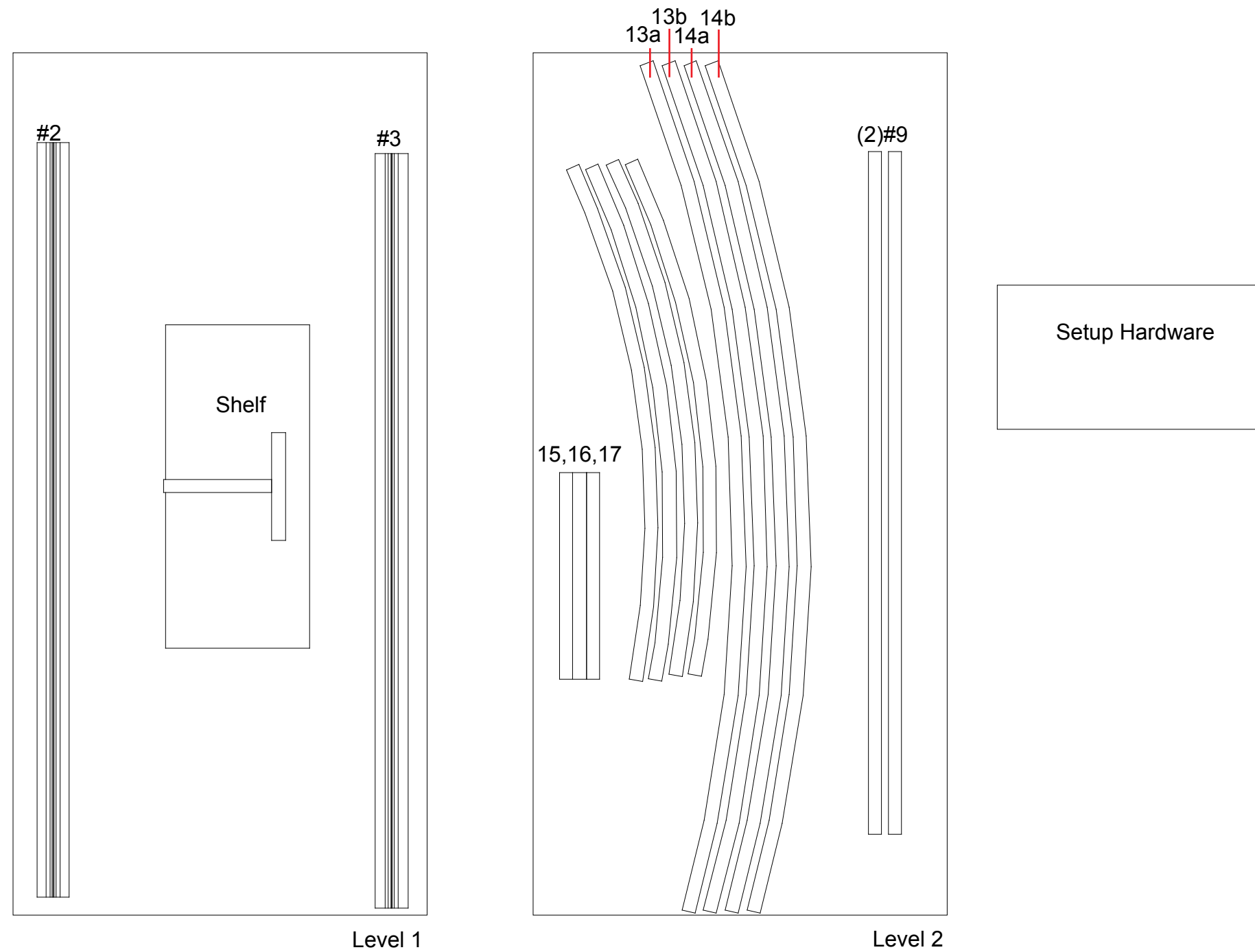
#24 Horizontal connects into BACK groove of #21.

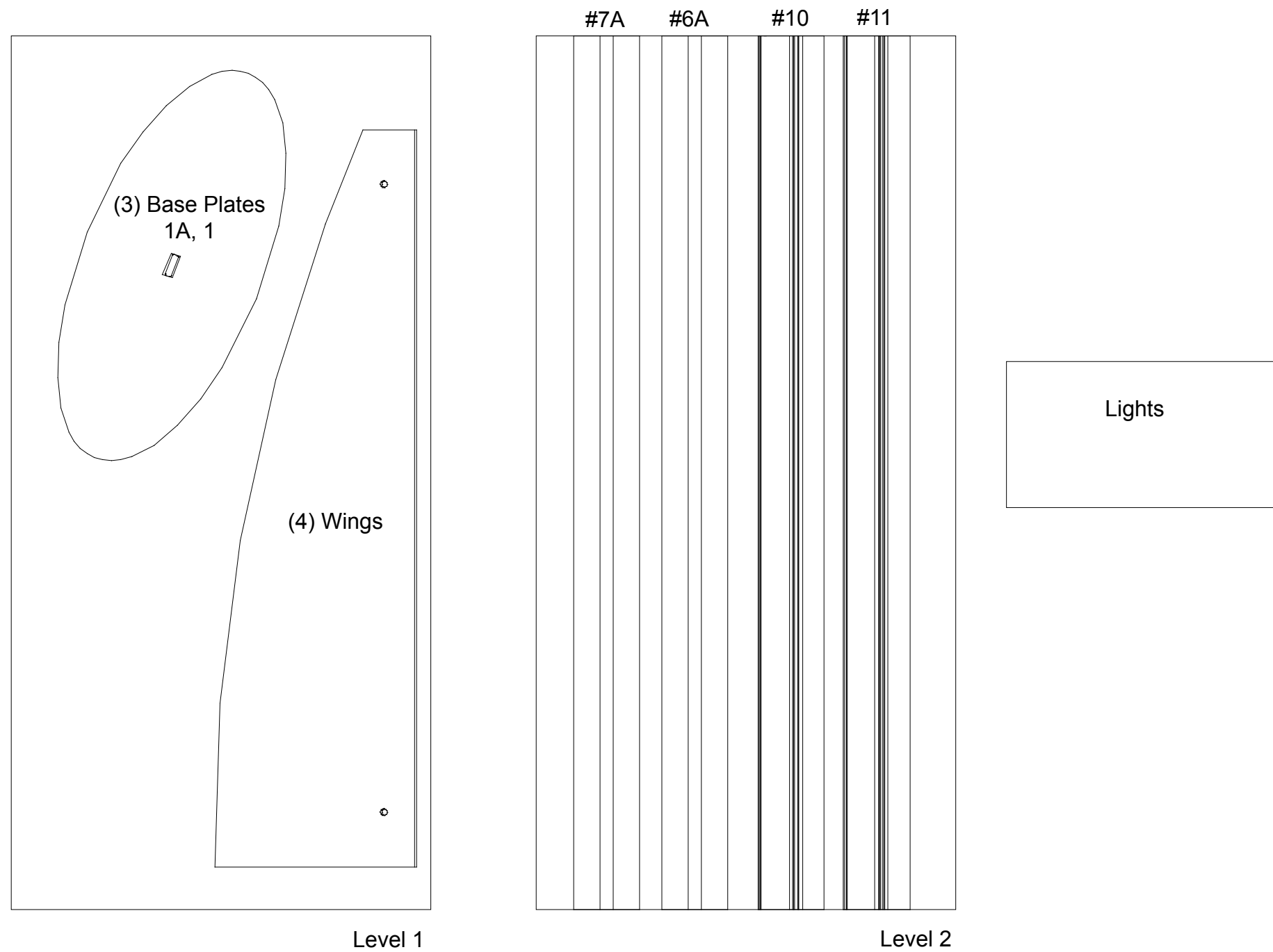


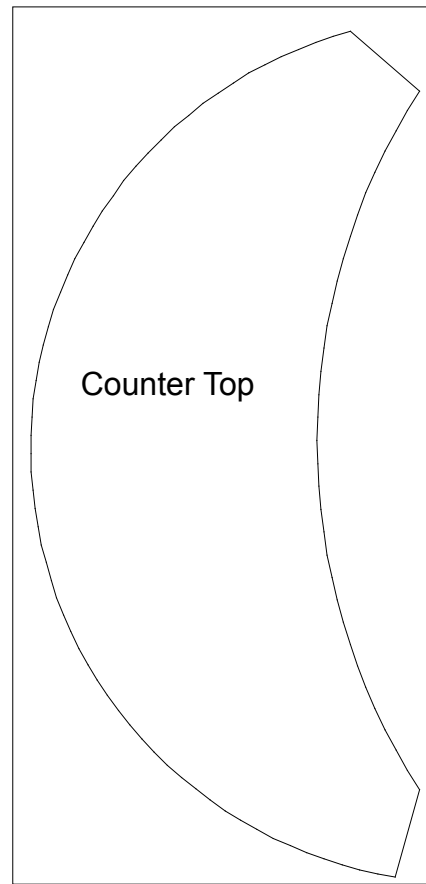
**Steps**

- 1 - Attach Lower Horizontals between Vertical Posts as shown.
- 2 - Slide Infills as shown and Connect Upper Horizontals 22, 23 and 24 between verticals as shown.

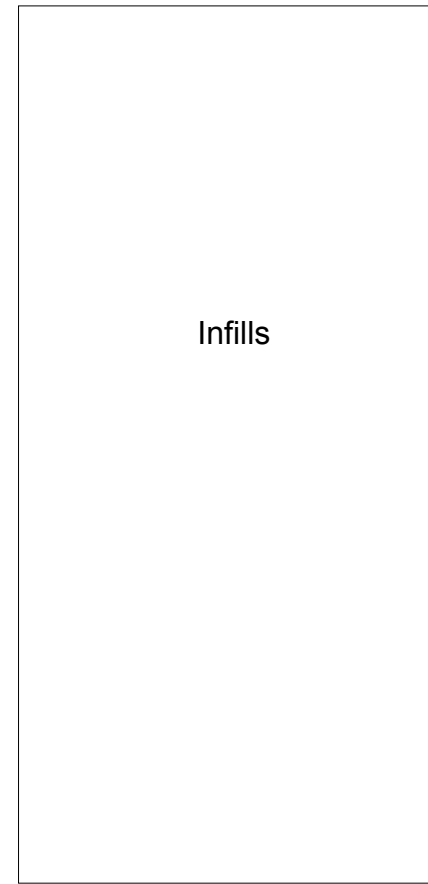




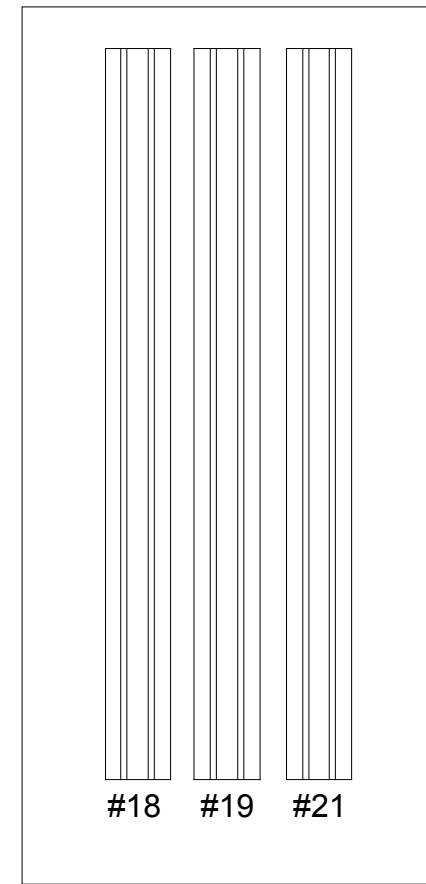




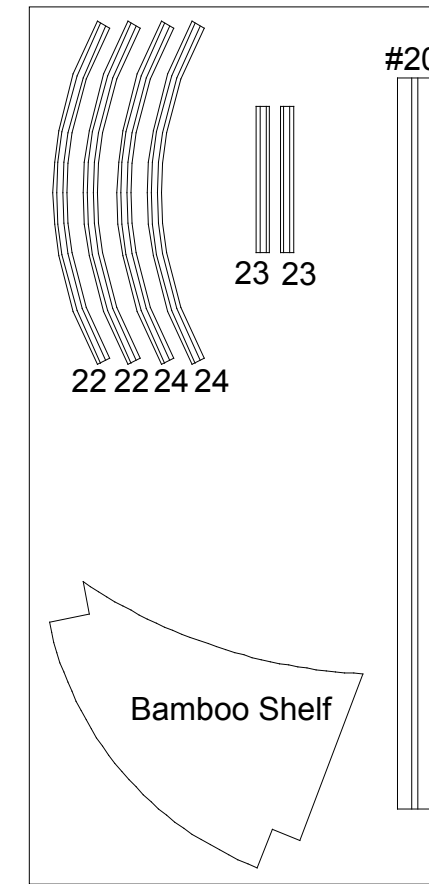
Level 1



Level 2



Level 3



Level 4

Additional Components:  
Setup Instructions  
Setup Hardware