

Counter Setup Option #2 (Qty = 3)

WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

visionary™ DESIGNS

Using Your Setup Instructions

The Visionary Designs Setup Instructions are created specifically for your configuration. They are laid out sequentially, including an exploded view of the entire display, and then a logical series of detailed steps to assemble the main structure and components. We encourage you to study the instructions **before** attempting to assemble your exhibit.

Each page reminds you to tighten the setscrews after disassembling your exhibit to prevent loss of the locks and setscrews (see below in RED). This is **VERY IMPORTANT**.

Cleaning and Packing Your Display

- 1) Use care when cleaning aluminum extrusion or acrylic inserts. Use only non-abrasive cleaners.
- 2) When cleaning laminate inserts or countertops, use mild cleansers and a soft material such as cotton.
- 3) Keep all display components away from extreme heat and long exposure to sunlight to avoid warping and fading.
- 4) Retain all packing material. It will make re-packing much easier and will reduce the likelihood of shipping damage.



The Tool

Most Visionary Designs exhibits can be assembled with the supplied Hex Key Tool. Occasionally, a flat head screwdriver may be required.



Detail A

Typical Connection



Typical Connection (cont'd)

Most horizontal extrusion connections have a patented expandable lock. This lock inserts into the groove of an opposing extrusion. Tightening the lock with the Hex Key Tool expands the lock and creates a strong positive connection.



Detail B

Numbered Label

Each extrusion contains a numbered label which corresponds with setup instructions. The label is located within a groove of the extrusion (when possible). With Visionary Designs the labels contain Black numbers unless otherwise specified.



Detail C

Horizontal Inline Connection (remove only one setscrew)

Remove only (1) setscrew when disassembling. Replace setscrew in extrusion after assembling it. Before packing, replace setscrew in extrusion to avoid losing it.



Detail D

Base Plate Connection

Attach base plate to round or square vertical extrusion using the bolt provided. Be careful not to strip the threads.



Detail E

Vertical Connection
(remove only two setscrews)

When vertical extrusions are packed in portable cases rather than crates or tubs, they must be broken down into smaller sections which then require assembly.

Remove only (2) setscrews when disassembling. Replace setscrews in extrusion after assembling it. Before packing, replace setscrews in extrusion to avoid losing them.

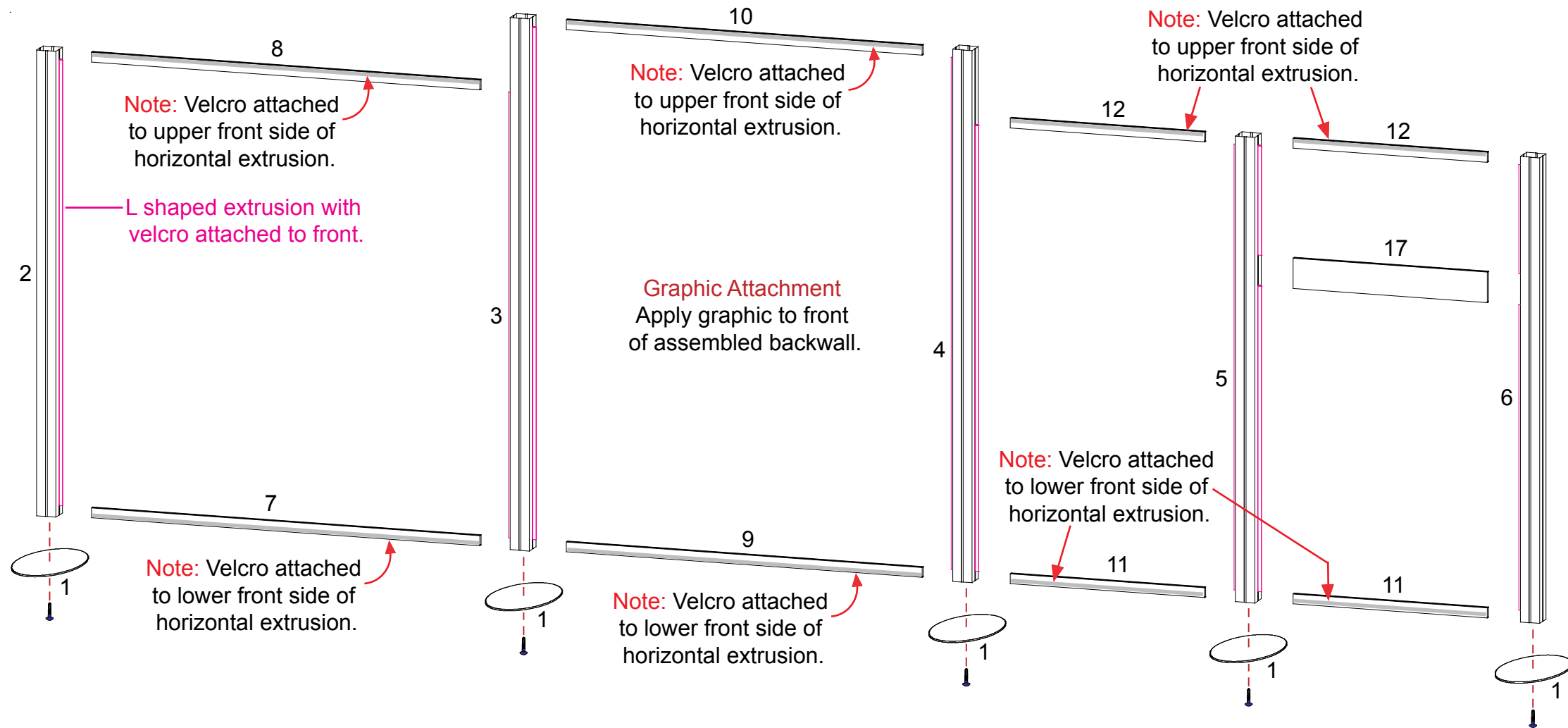
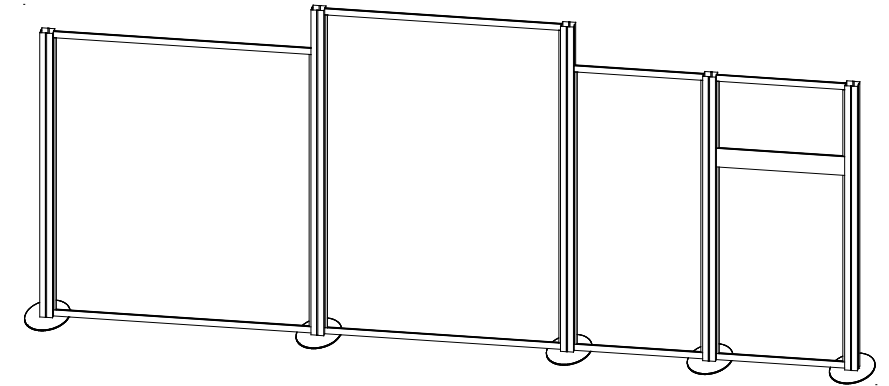
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Item	Qty.	Description
1	5	Oval Base Plate
2	1	84"h Vertical Extrusion
3	1	96"h Vertical Extrusion
4	1	96"h Vertical Extrusion
5	1	84"h Vertical Extrusion
6	1	84"h Vertical Extrusion
7	1	72"w Lower Horizontal Extrusion
8	1	72"w Upper Horizontal Extrusion
9	1	66"w Lower Horizontal Extrusion
10	1	66"w Upper Horizontal Extrusion
11	2	36"w Lower Horizontal Extrusion
12	2	36"w Upper Horizontal Extrusion
17	1	36"w Horizontal Extrusion

Steps:

- 1) Attach oval base plates [1] to vertical extrusions [2, 3, 4, 5, and 6].
- 2) Attach lower horizontal extrusions [7, 9, and 11] between verticals [2, 3, 4, 5, and 6] as shown.
- 3) Attach upper horizontal extrusions [8, 10, and 12] between verticals [2, 3, 4, 5, and 6] as shown.
- 4) Attach horizontal extrusion [17] between vertical extrusions [5 and 6] as shown.



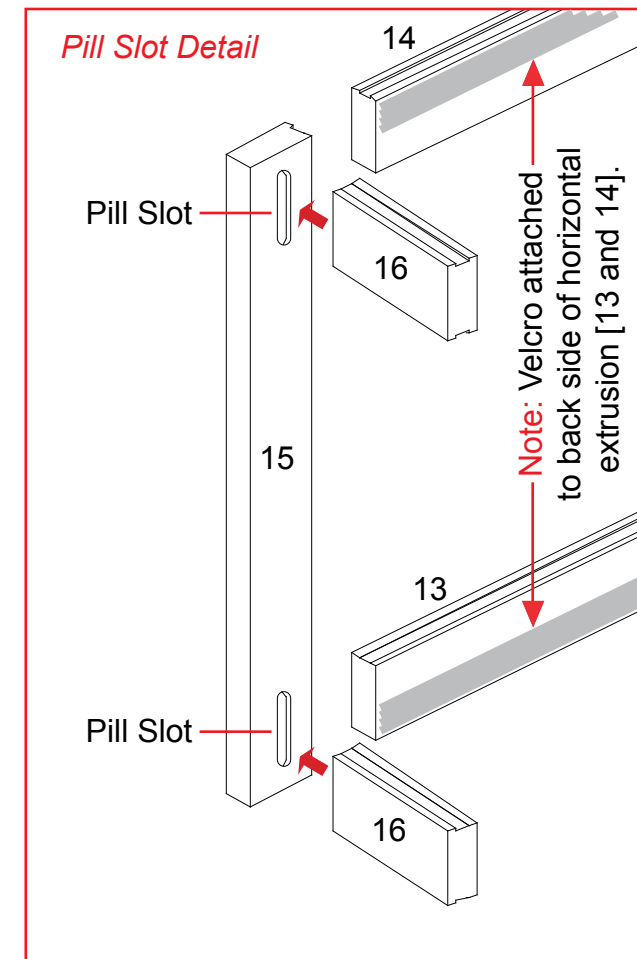
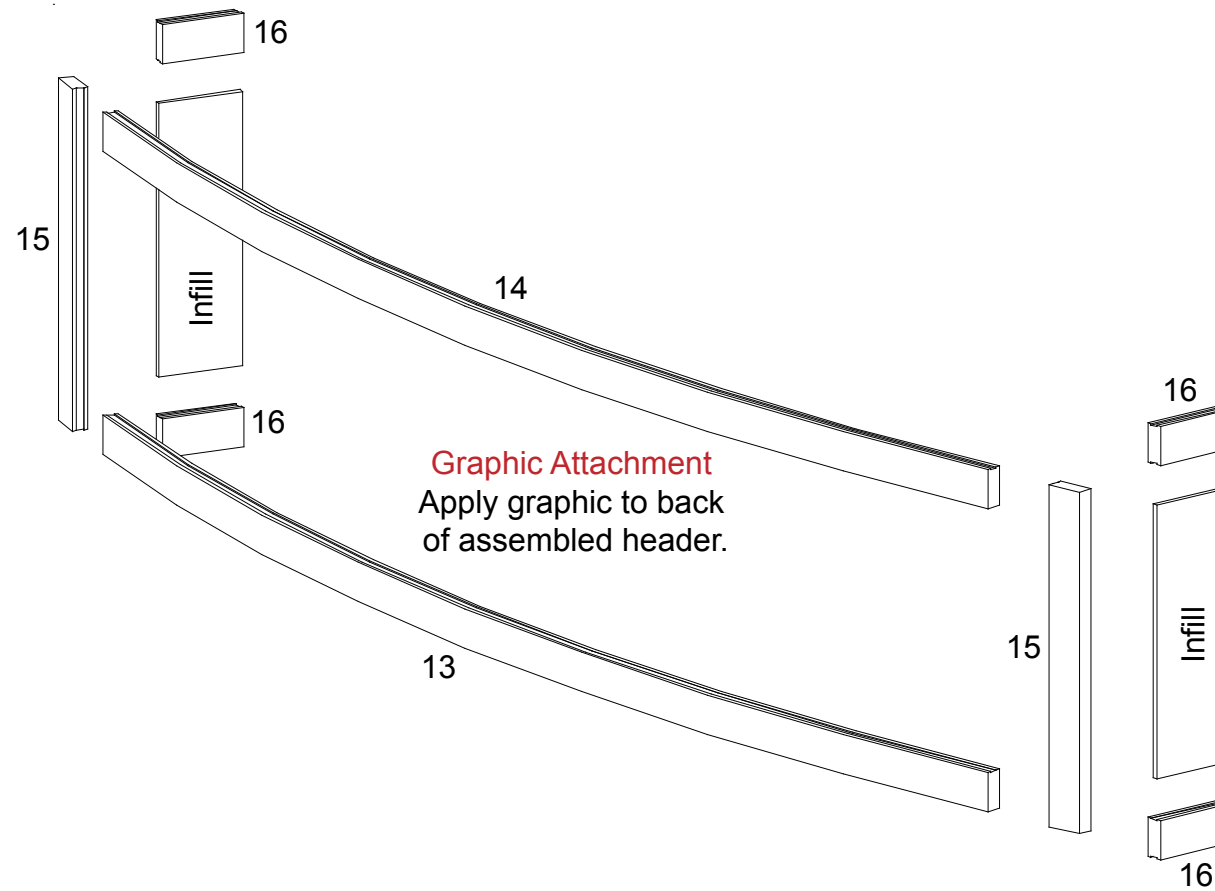
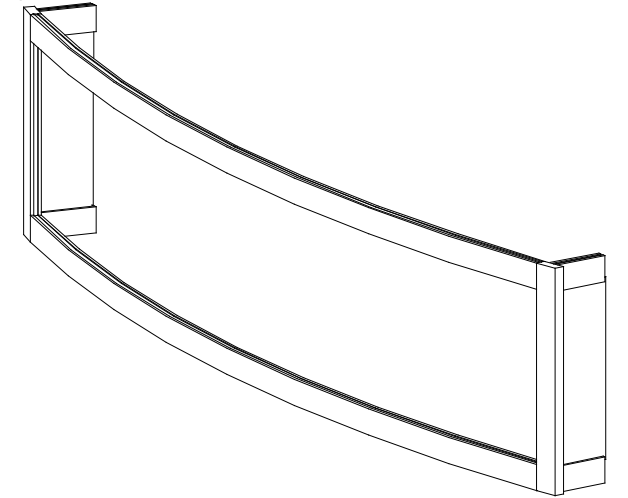
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Item	Qty.	Description
13	1	69.8604" Lower Formed Horizontal Header Extrusion
14	1	69.8604" Upper Formed Horizontal Header Extrusion
15	2	15.5852"h Vertical Header Extrusion w/ Pill Slots
16	4	4"w Horizontal Header Extrusion

Steps:

- 1) Attach horizontal formed extrusions [13 and 14] between vertical extrusions [15] as shown.
- 2) lock horizontal extrusions [16] to vertical extrusion [15] into pill slot as shown. Refer to detail.
- 3) Slide infill into groove between horizontal extrusions.

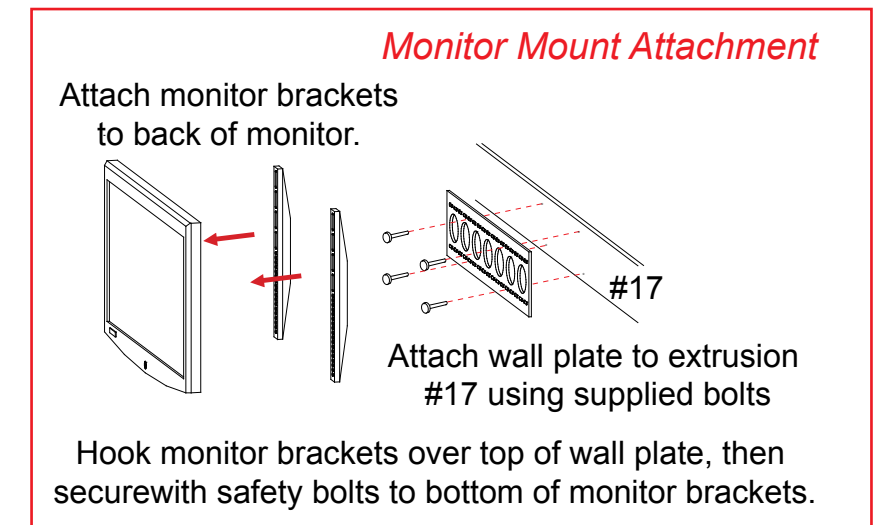
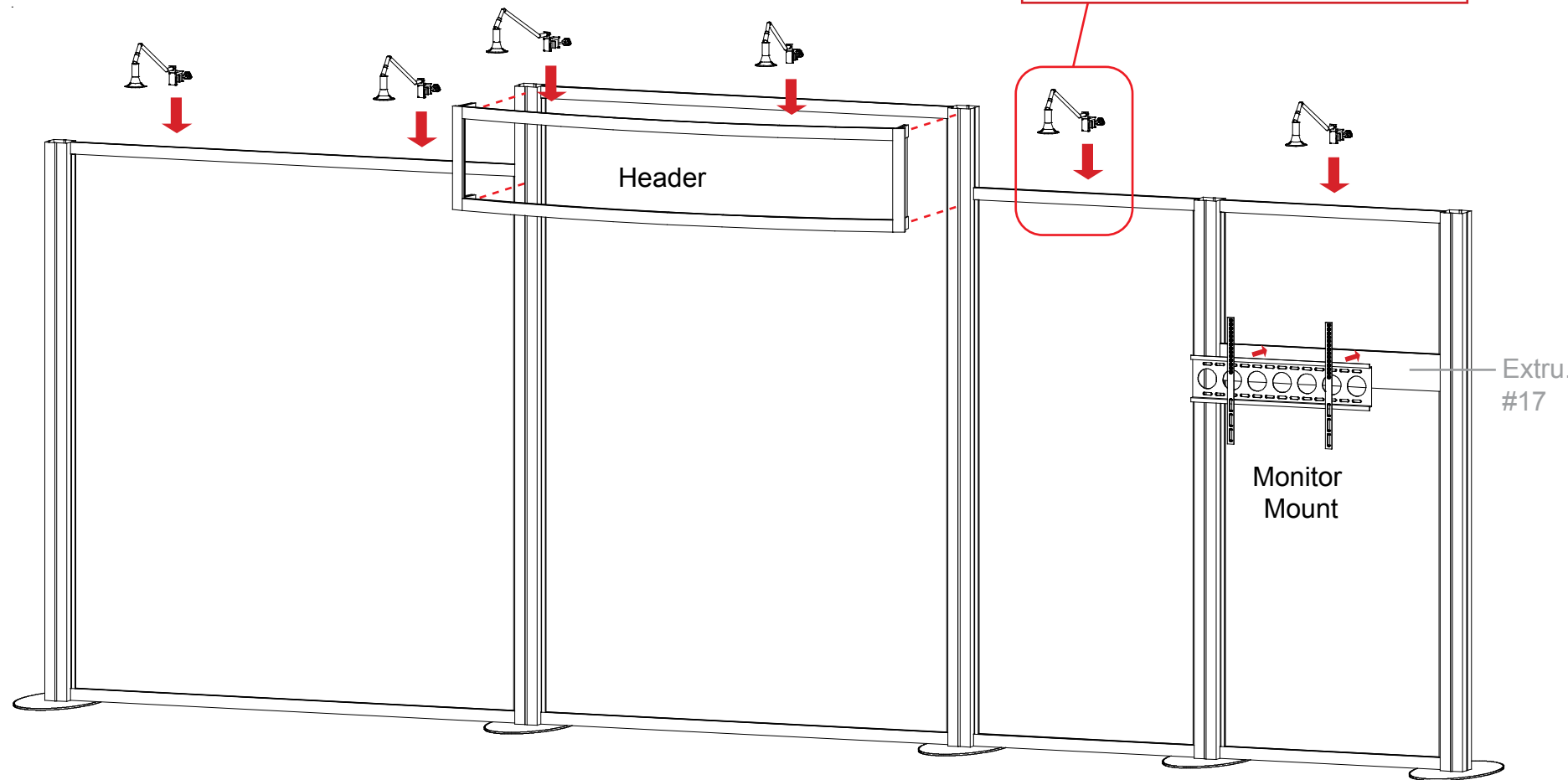
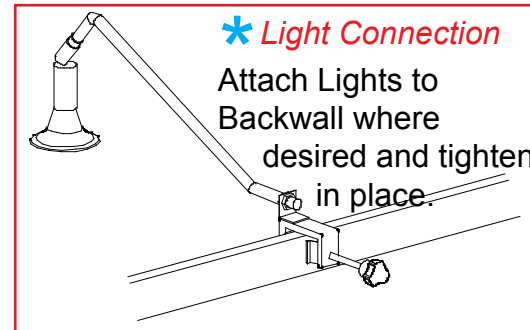
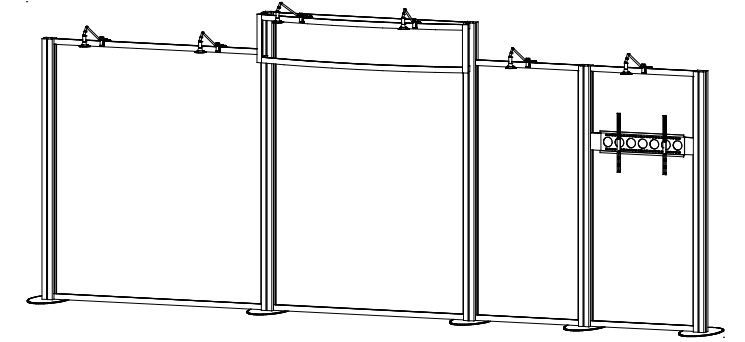


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Steps:

- 1) Attach monitor mount to center vertical extrusion [6] as shown. Refer to detail.
- 2) Attach pamphlet trays to vertical extrusions [2 and 4] as desired. Refer to detail.
- 3) Attach halogen gooseneck lights. Refer to detail.

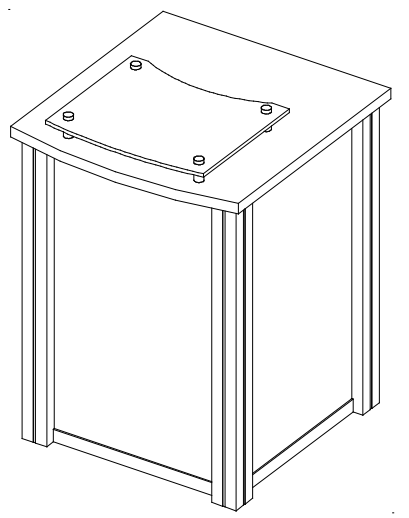
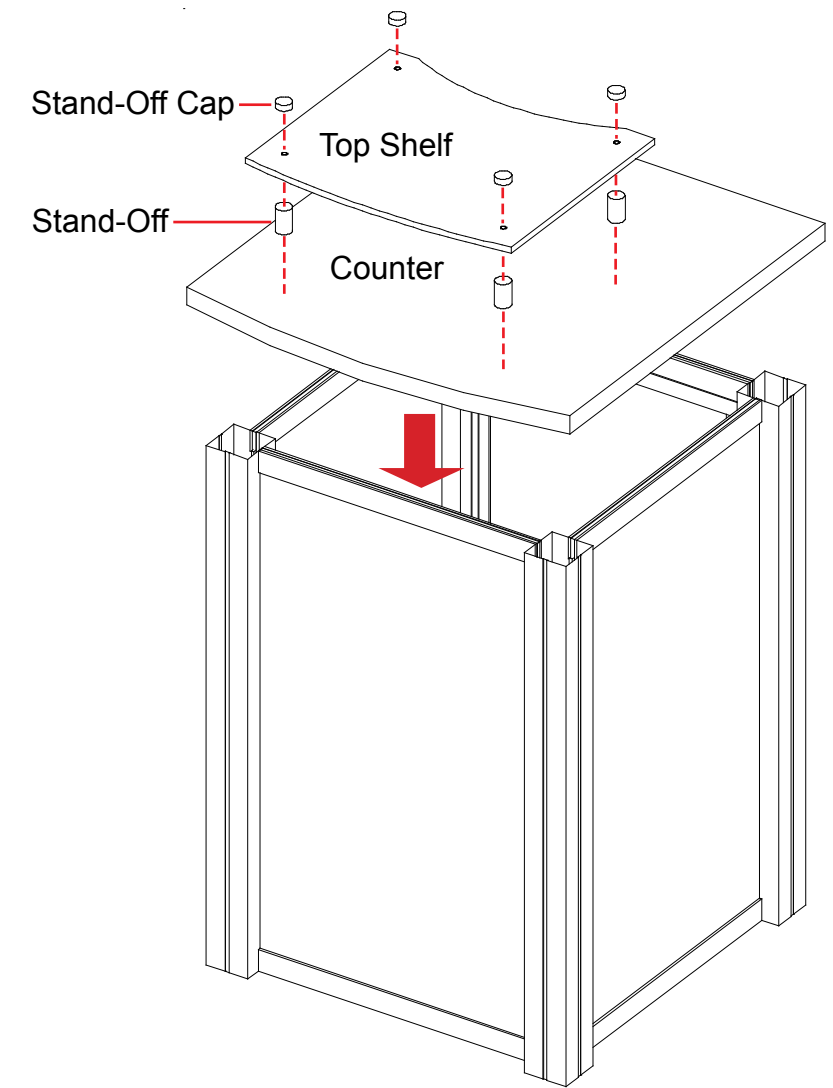
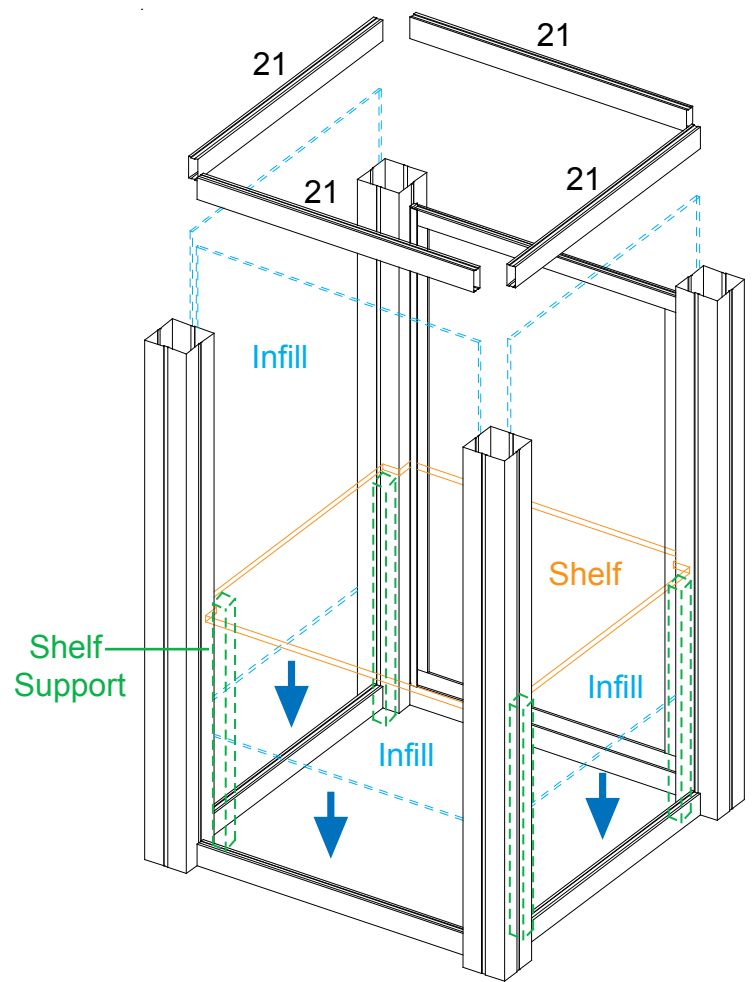
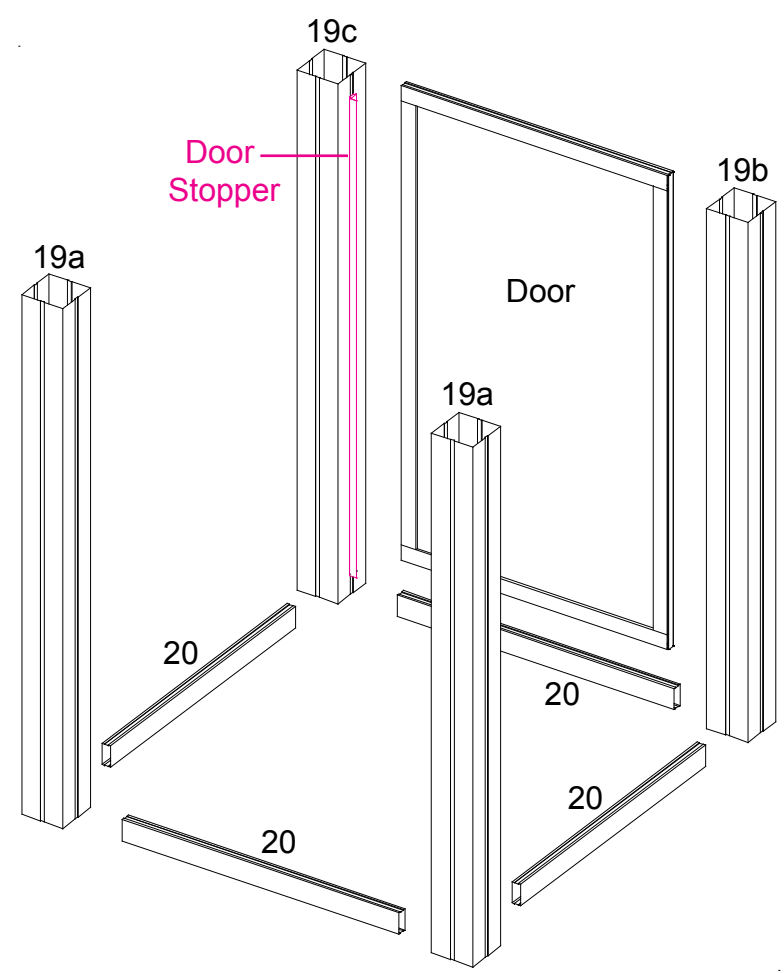
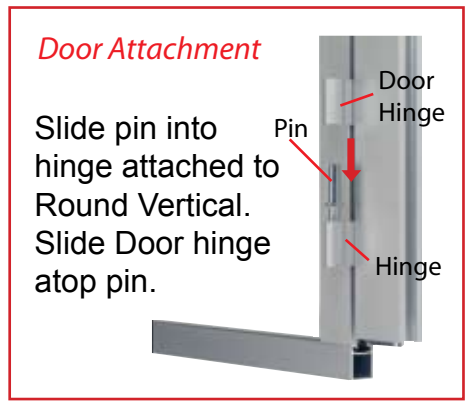


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Item	Qty.	Description
19a/19b/19c	2/1/1	43.5" h Vertical Extrusion
20	4	24" w Horizontal Extrusion
21	4	24" w Horizontal Extrusion

- Steps:
- 1) Connect lower horizontal extrusions [20] between vertical extrusions [19].
 - 2) Place doors in place between vertical extrusions [19b and 19c] as shown. Refer to detail.
 - 3) Slide infill into groove between vertical extrusions [19] as shown.
 - 4) Connect upper horizontal extrusions [21] between vertical extrusions [19].
 - 5) Velcro shelf supports to inside of pedestal. Set internal shelf atop shelf supports.
 - 6) Place counter on assembled pedestal.
 - 7) Attach top shelf to counter using stand-offs.

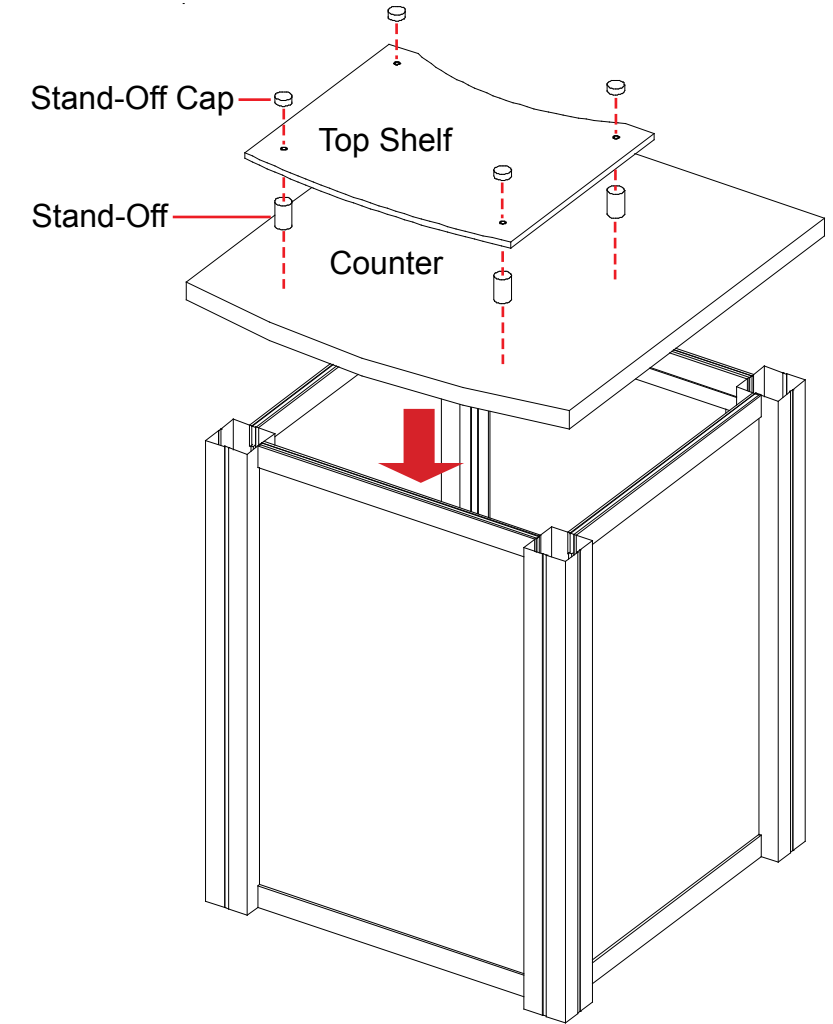
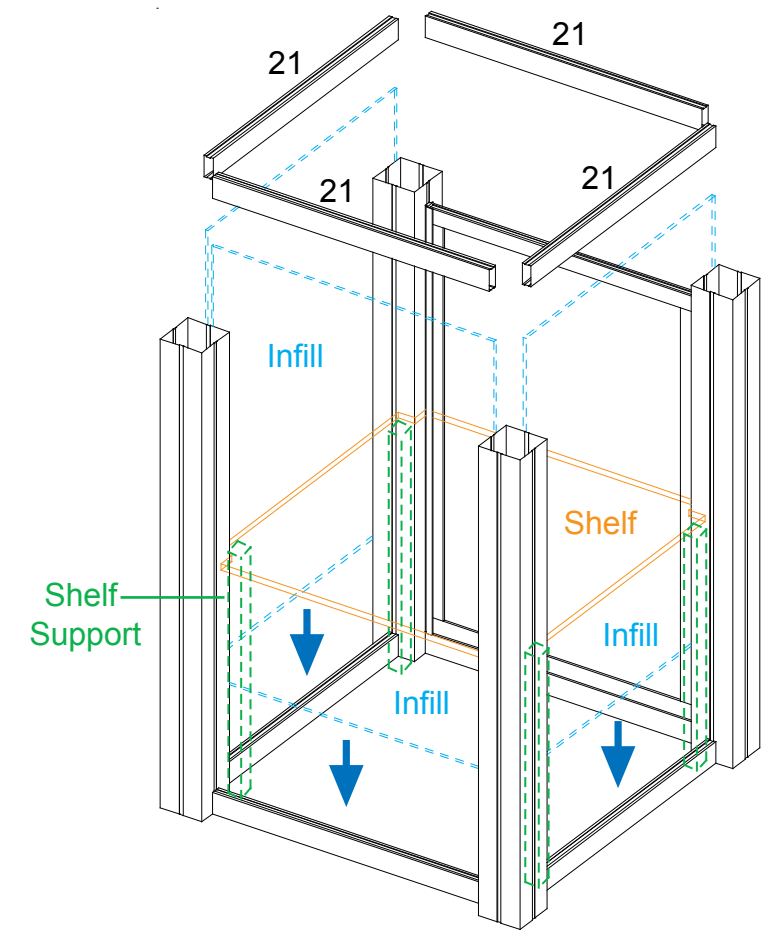
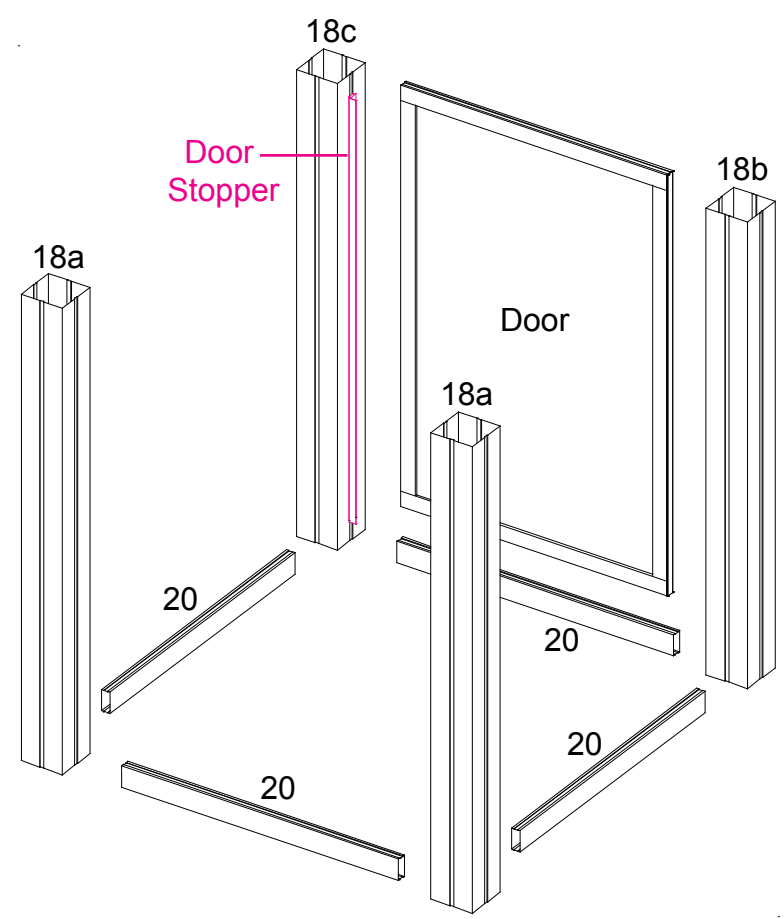
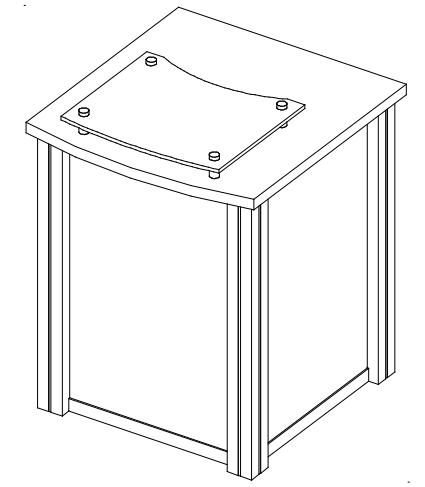
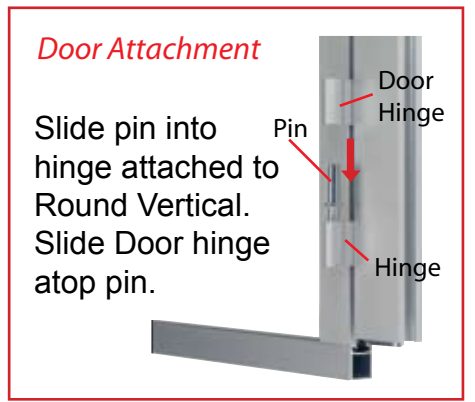


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Item	Qty.	Description
18a/18b/18c	2/1/1	37.5" h Vertical Extrusion
20	4	24" w Horizontal Extrusion
21	4	24" w Horizontal Extrusion

- Steps:
- 1) Connect lower horizontal extrusions [20] between vertical extrusions [18].
 - 2) Place doors in place between vertical extrusions [18b and 18c] as shown. Refer to detail.
 - 3) Slide infill into groove between vertical extrusions [18] as shown.
 - 4) Connect upper horizontal extrusions [21] between vertical extrusions [18].
 - 5) Velcro shelf supports to inside of pedestal. Set internal shelf atop shelf supports.
 - 6) Place counter on assembled pedestal.
 - 7) Attach top shelf to counter using stand-offs.



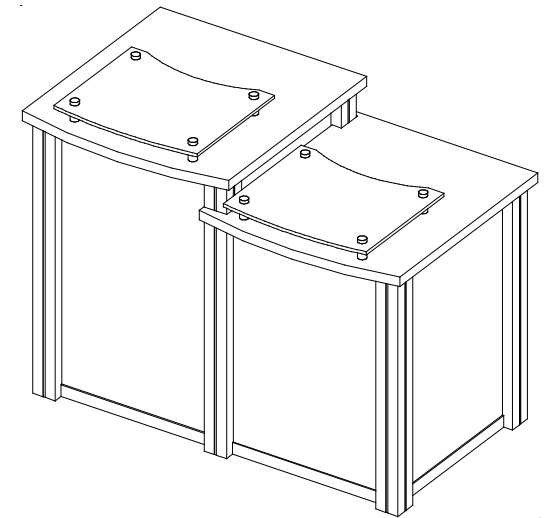
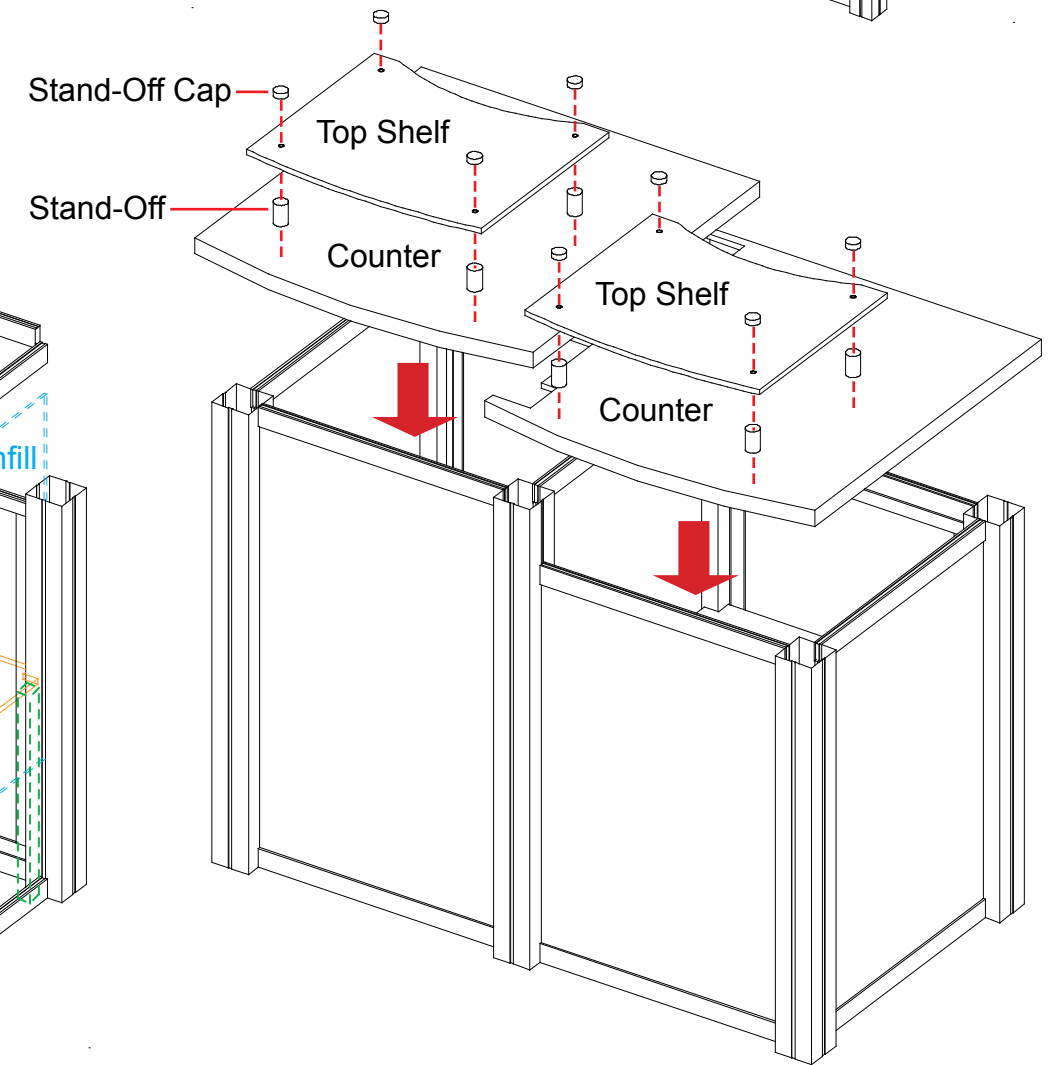
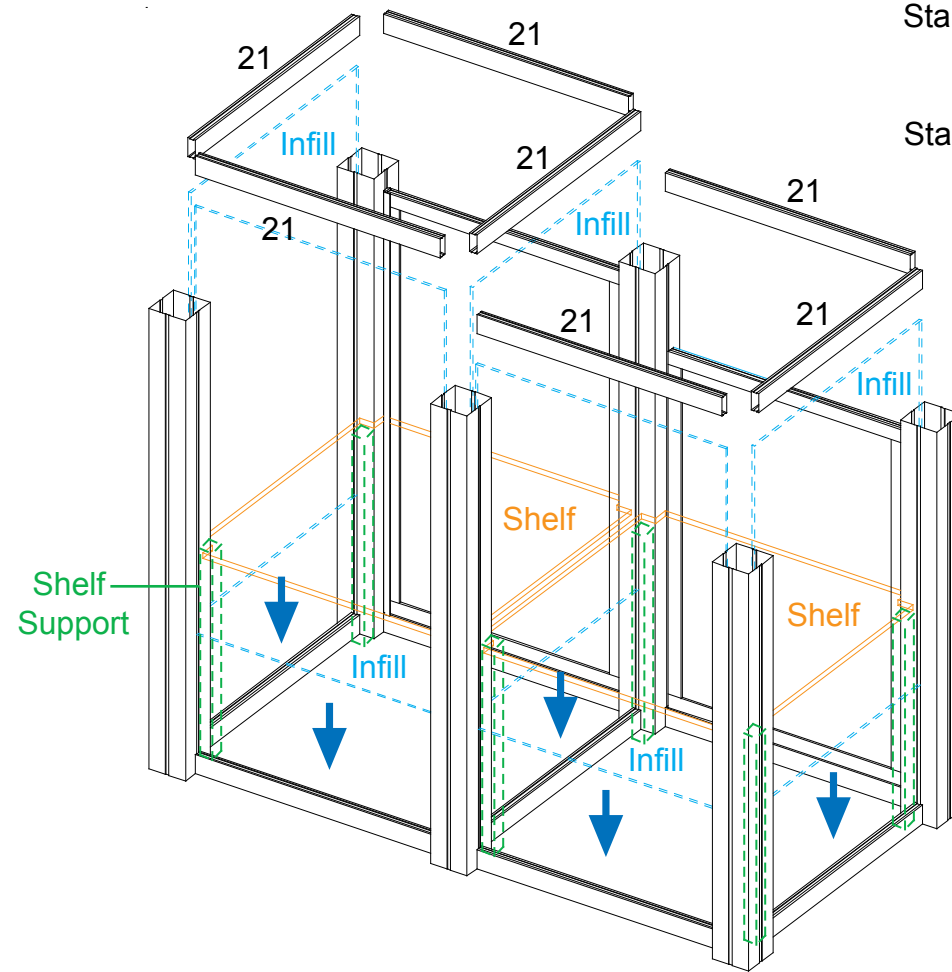
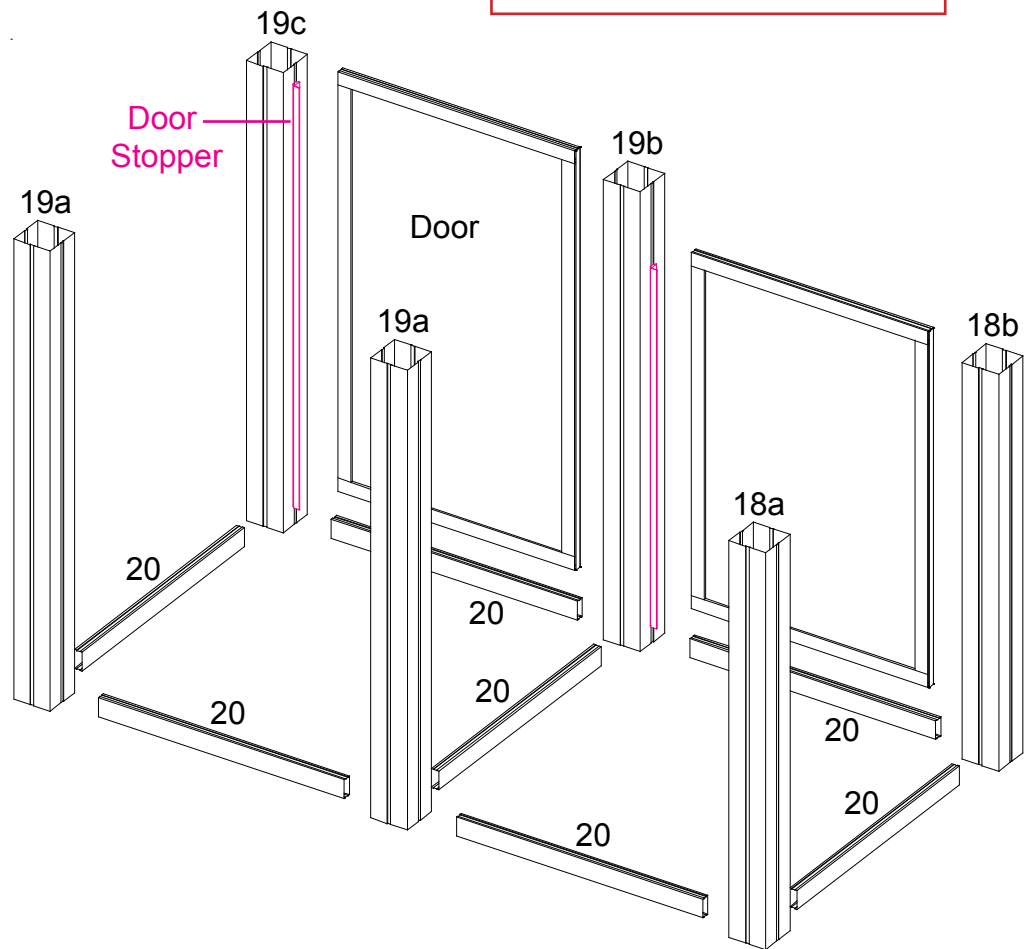
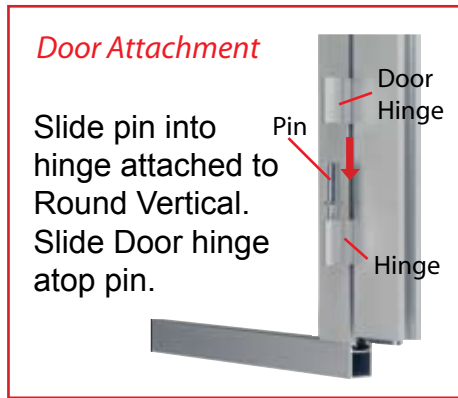
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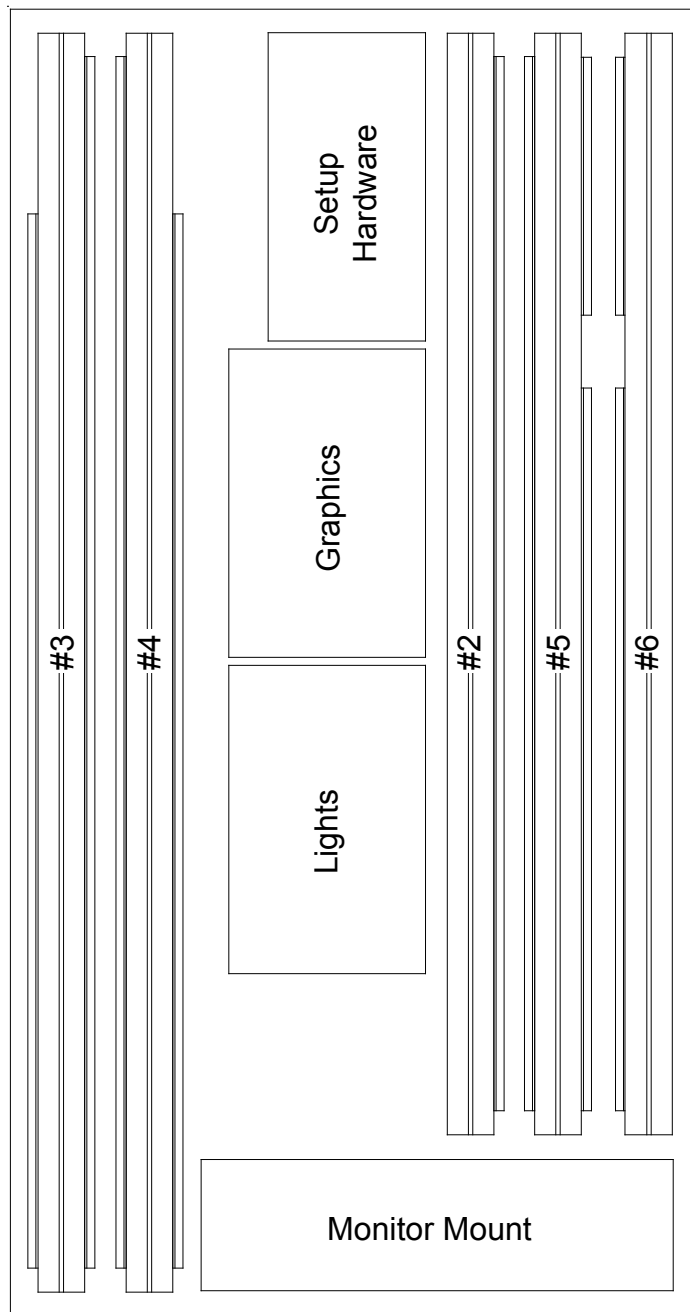
Steps:

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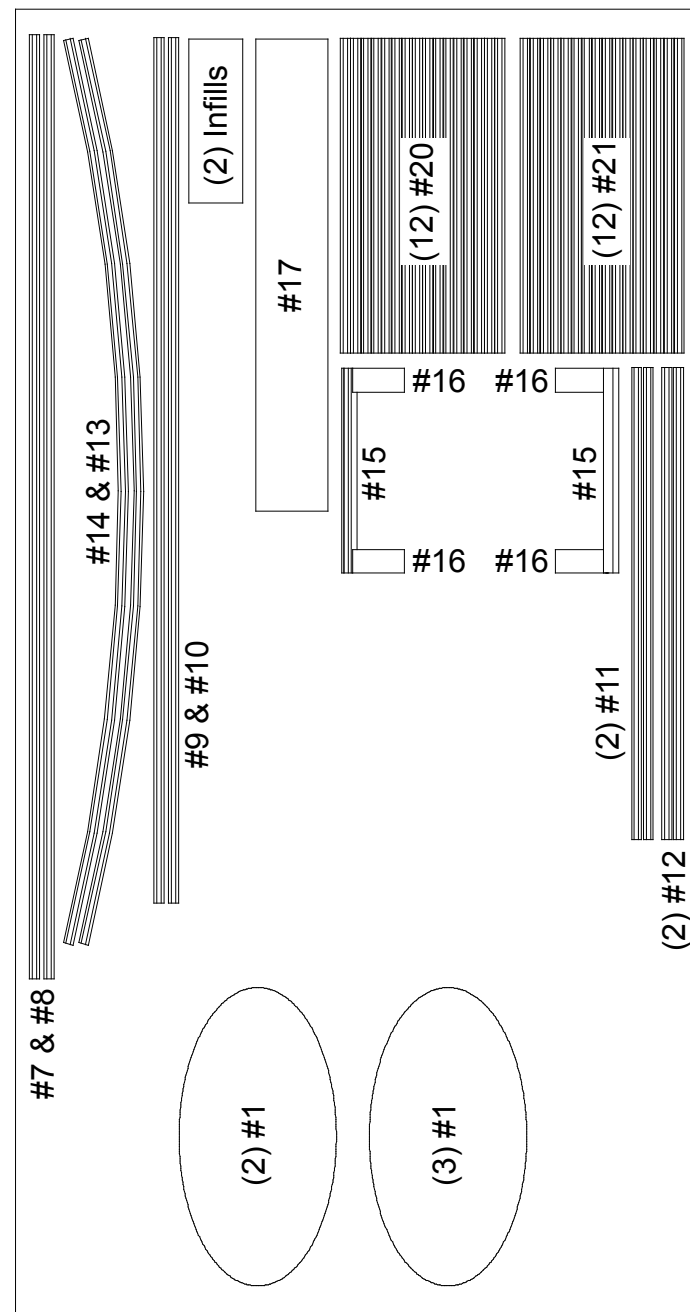


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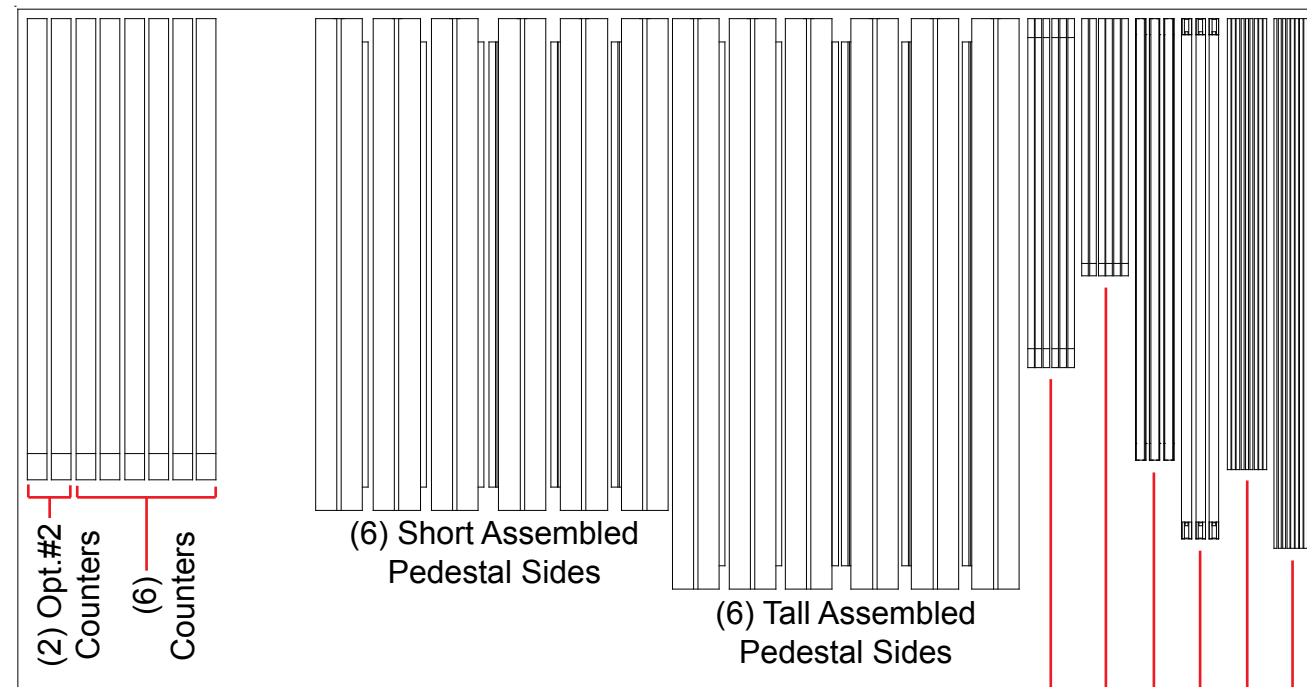
Top View of Each Level



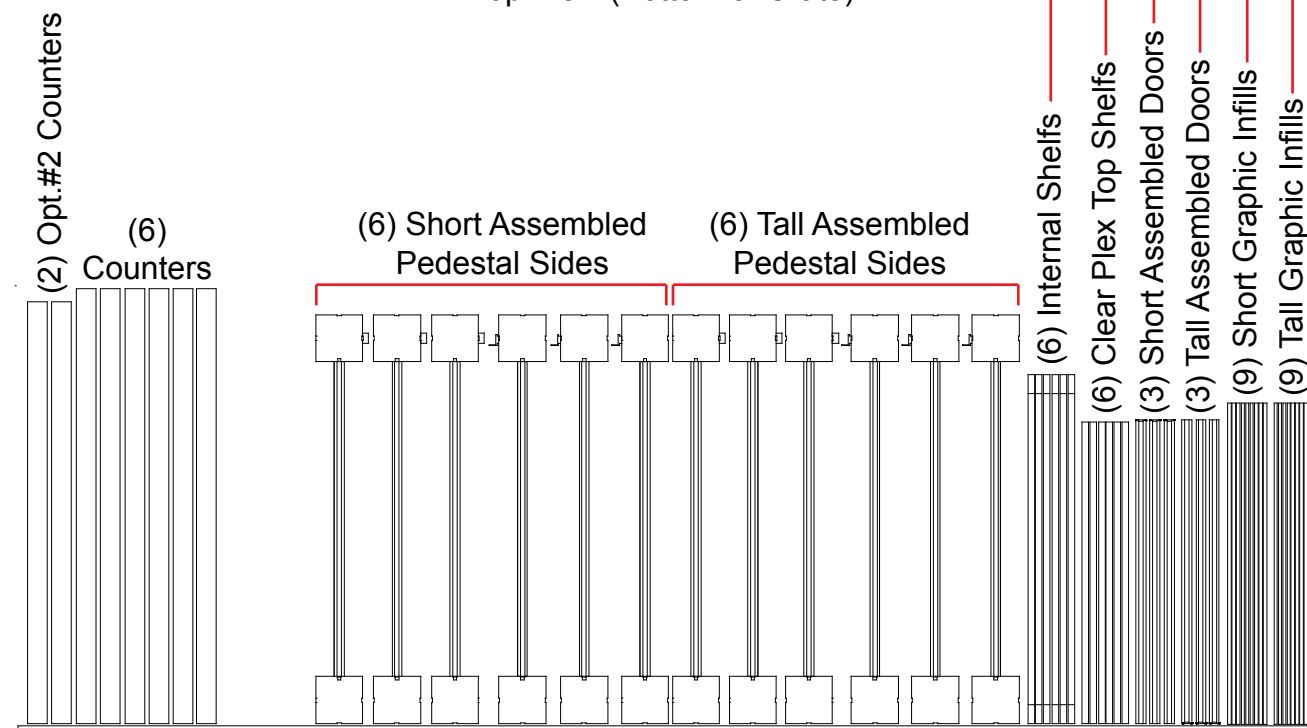
Level 1 (Top of Crate)



Level 2 (Top of Crate)



Top View (Bottom of Crate)



Front View (Bottom of Crate)

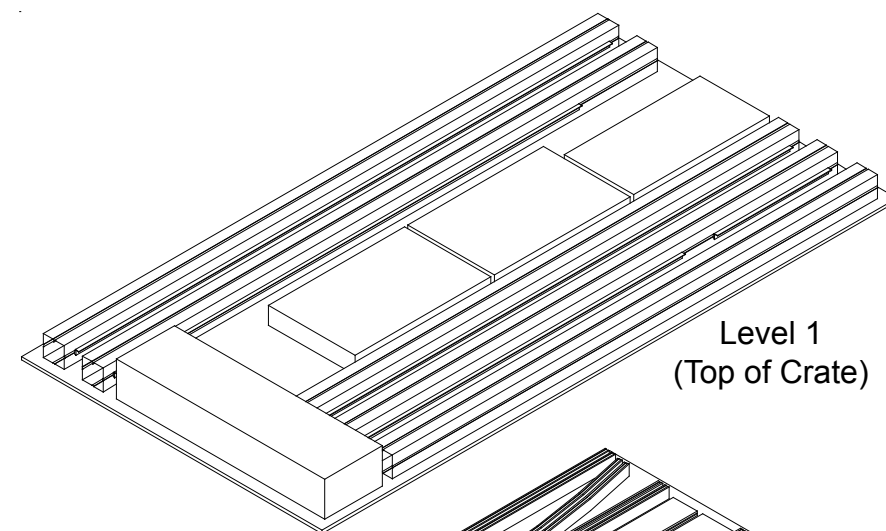
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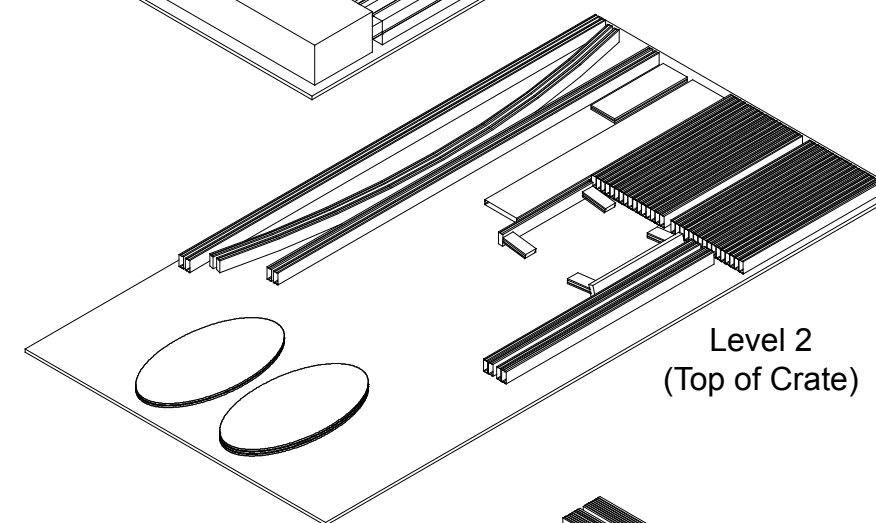
Level 1 (Top of Crate)



Level 2 (Top of Crate)



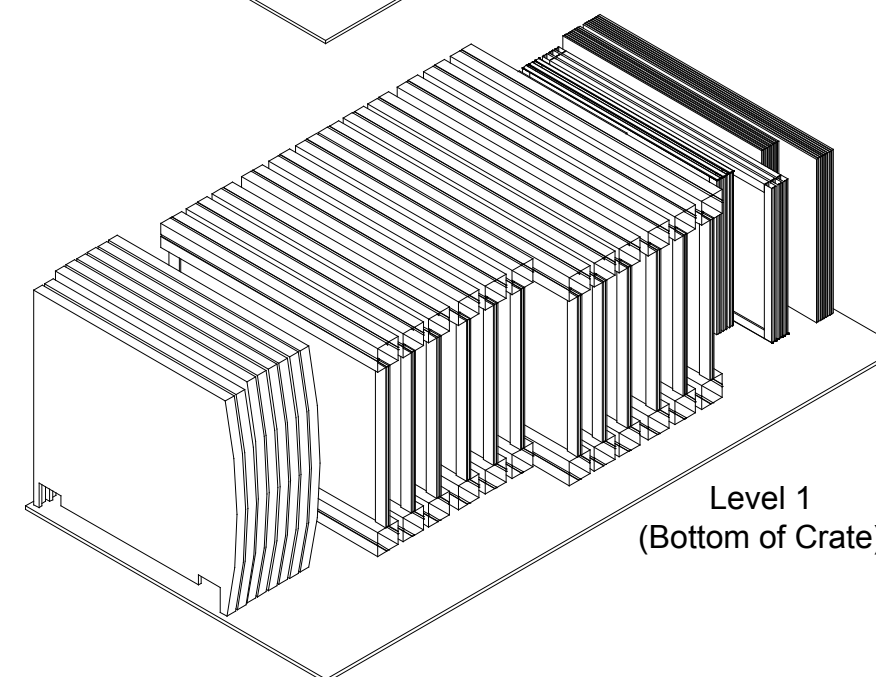
Level 1
(Top of Crate)



Level 2
(Top of Crate)



Level 1 (Bottom of Crate)



Level 1
(Bottom of Crate)

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