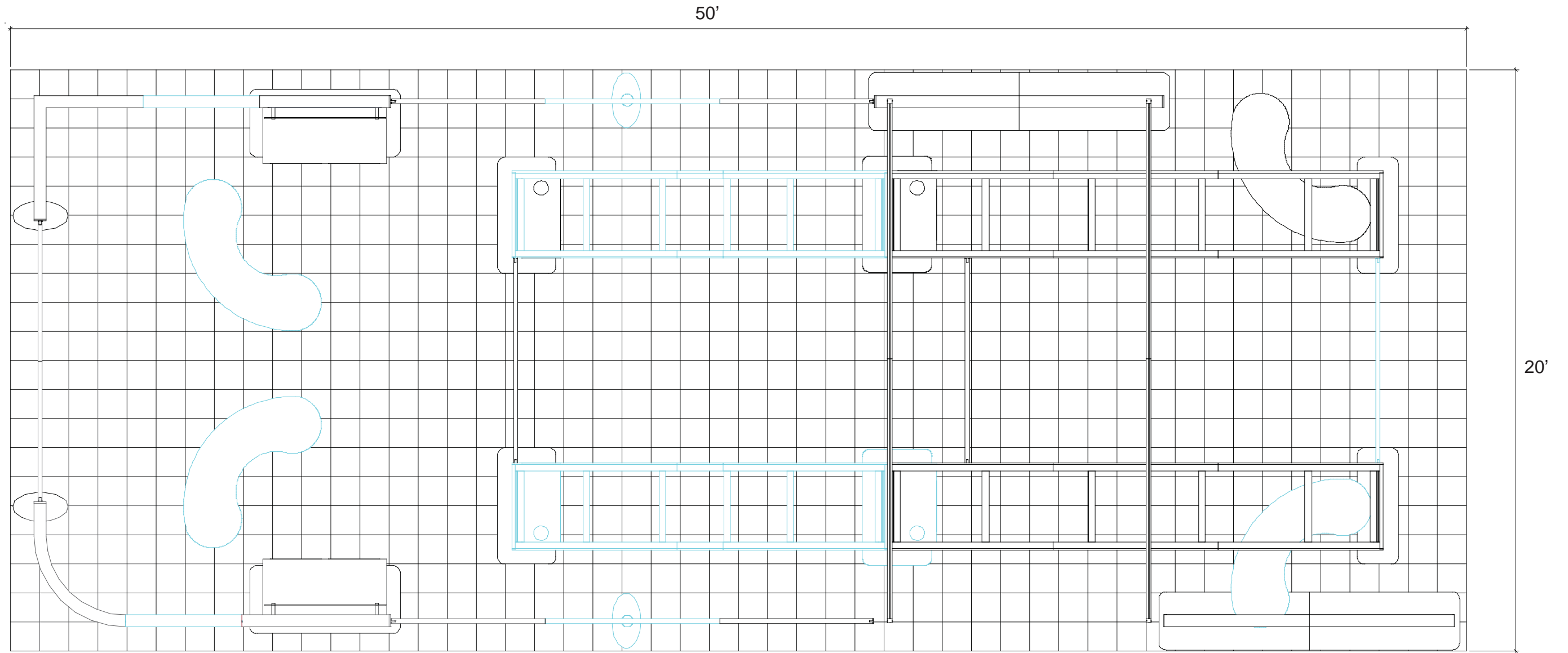


WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING



WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

euro It | HYBRIDS

Using Your Setup Instructions

The Euro LT Hybrids Setup Instructions are created specifically for your configuration. They are laid out sequentially in levels, including exploded views, and a logical series of detailed steps to assemble the main structure and components. We encourage you to study the instructions **before** attempting to assemble your exhibit.

Each page reminds you to tighten the setscrews after disassembling your exhibit to prevent loss of the locks and setscrews (see below in RED). This is VERY IMPORTANT.

Cleaning and Packing Your Display

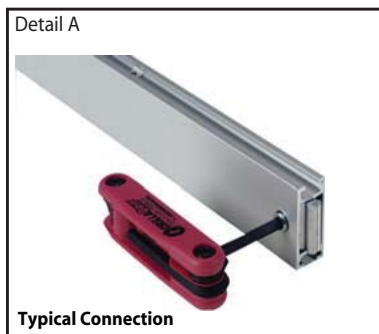
- 1) Use care when cleaning aluminum extrusion or acrylic inserts. Use only non-abrasive cleaners.
- 2) When cleaning laminate inserts, countertops, or panels use mild cleansers and a soft material such as cotton.
- 3) Keep all display components away from extreme heat and long exposure to sunlight to avoid warping and fading.
- 4) Retain all packing material. It will make re-packing much easier and will reduce the likelihood of shipping damage.

General Setup Instructions for Extrusion System



The Tool

Most exhibits can be assembled with the supplied Hex Key Tool. Occasionally, a flat head screwdriver may be required.

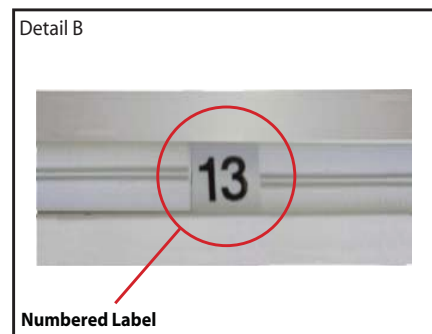


Typical Connection

Most horizontal extrusion connections have a patented expandable lock. This lock inserts into the groove of an opposing extrusion. Tightening the lock with the Hex Key Tool expands the lock and creates a strong positive connection.



Typical Connection (cont'd)



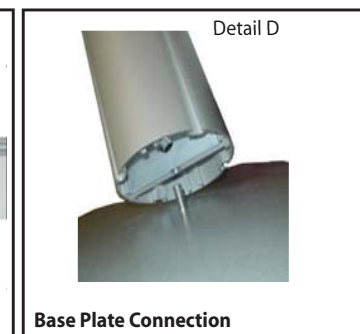
Numbered Label

Each extrusion contains a numbered label which corresponds with setup instructions. The label is located within a groove of the extrusion (when possible). With extrusion components the labels contain Black numbers unless otherwise specified.



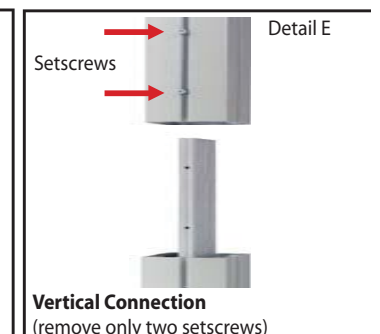
Horizontal Inline Connection (remove only one setscrew)

Remove only (1) setscrew when disassembling. Replace setscrew in extrusion after assembling it. Before packing, replace setscrew in extrusion to avoid losing it.



Base Plate Connection

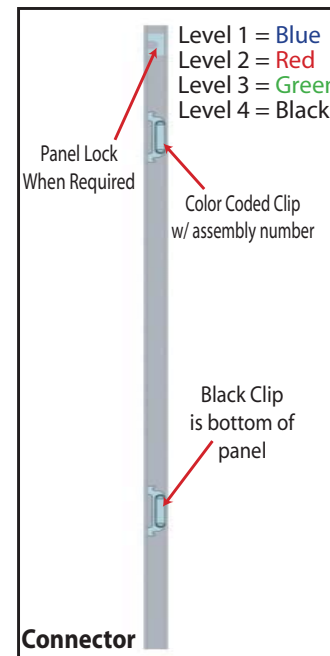
Attach base plate to round or square vertical extrusion using the bolt provided. Be careful not to strip the threads.



Vertical Connection (remove only two setscrews)

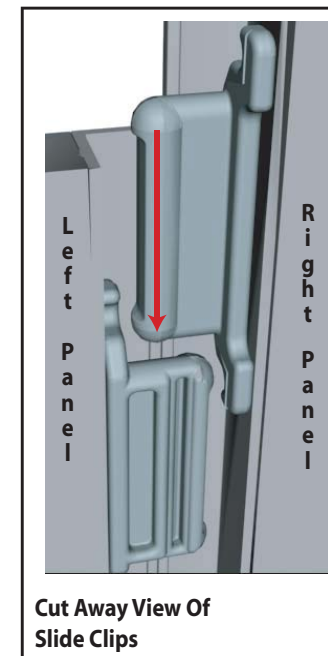
When vertical extrusions are packed in portable cases rather than crates or tubs, they must be broken down into smaller section which then require assembly.

Remove only (2) setscrews when disassembling. Replace setscrews in extrusion after assembling it. Before packing, replace setscrews in extrusion to avoid losing them.



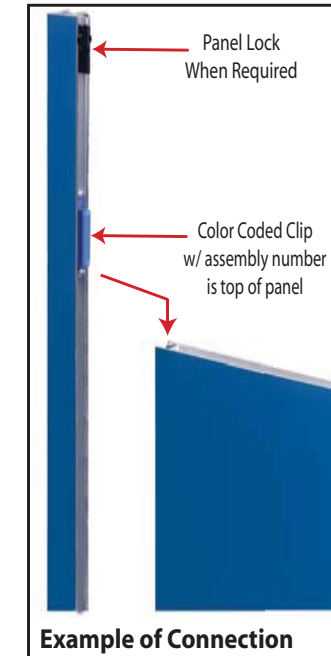
Connector

Each component has 2 clips, the lower clip is ALWAYS black. The top clip is color coded to distinguish which level. The color coded clip also contains the numbered label.



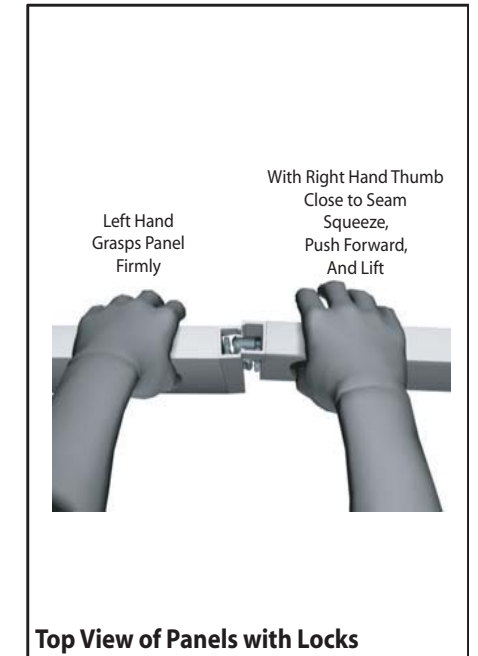
Cut Away View Of Slide Clips

Components connect together by aligning them and sliding downward connecting clips together.



Example of Connection

Configurations are assembled from left to right, usually starting with #1 and following the numbered sequence.



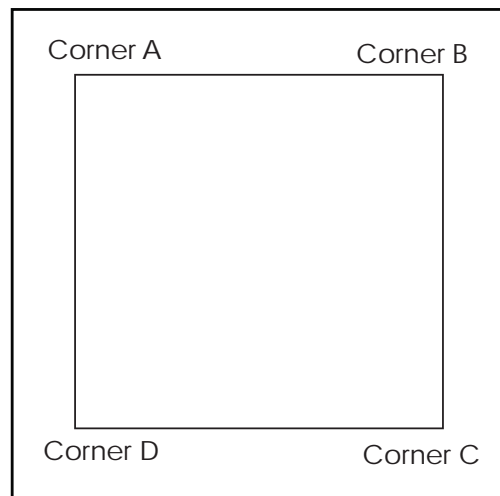
Top View of Panels with Locks

The first level of components contain pane locks that are located at the top of the panel for extra stability and seamless connection. When disassembling panels twist top connection slightly and lift right panel upward.

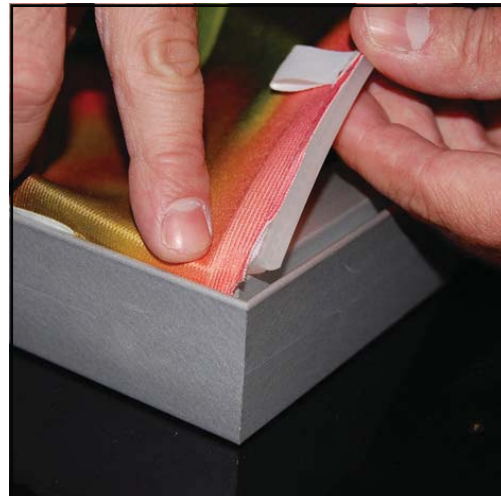
WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

SEG Graphic Installation

Graphic: To Ensure Proper Fit



It is important to first insert graphic into each alternater corner then to the sides of the frame.
If this is not done, graphic will not fit into the frame correctly.



Step 1
Insert corner A.
Turn edge of graphic so silicon welt is perpendicular to face of graphic. Insert narrow side of welt with fabric to outside into the channel. Repeat for other side of this corner.

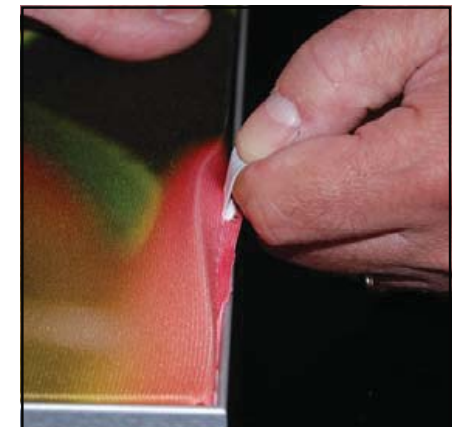


Step 2
Repeat Step 1 for opposite corner C, then insert corner B, followed by corner corner D, to complete the installation of the corners.



Step 3
Once all corners are inserted, press one silicon edge into channel from corners and work toward the center. Make sure welt is fully inserted into channel. Continue until all sides are done. Smooth out edges of graphic.

Graphic Removal



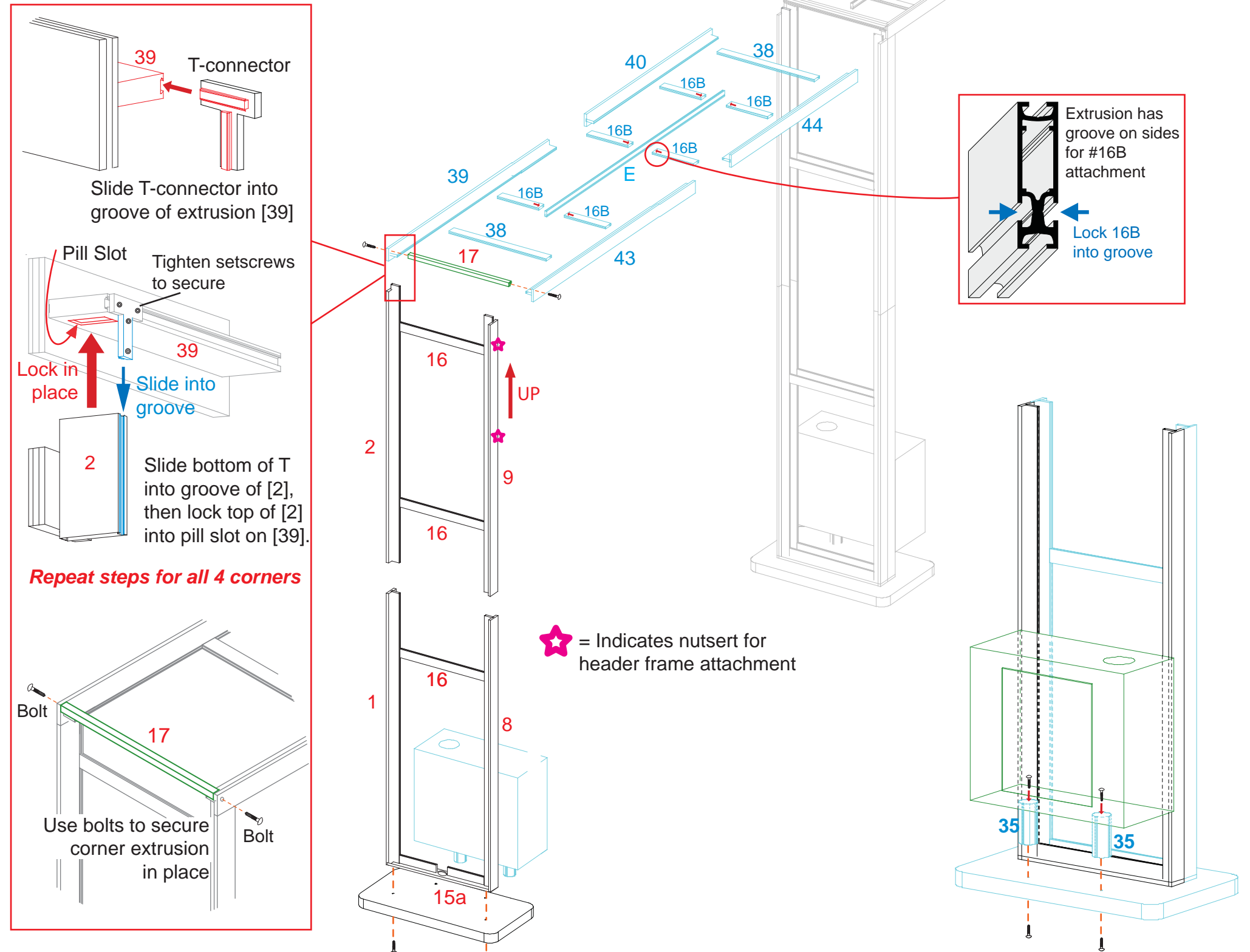
To remove the graphic from the frame, locate the fabric pull tab. Gently pull up on the tab to remove the fabric.

WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

Item	Qty.	Description
1	1	88"h Vertical Piece
2	1	90.108"h Vertical Piece
8	1	88"h Vertical Piece
9	1	90.108"h Vertical Piece
15a	1	Horizontal Piece
16	3	29.488"w Horizontal Extrusion
17	1	35"w Horizontal Extrusion
16B	6	14.37"w Horizontal Extrusion
38	2	29.488"w Horizontal Extrusion
39	1	76.788"w Horizontal Extrusion
40	1	76.788"w Horizontal Extrusion
43	1	76.788"w Horizontal Extrusion
44	1	76.788"w Horizontal Extrusion

Steps:

- 1) Attach bottom tower section to base as shown.
- 2) Attach upper tower section to lower assembly.
- 3) Connect [39 to 40 and 43 to 44].
- 4) Assembly ceiling by locking [16b and 38] between horizontals where indicated.

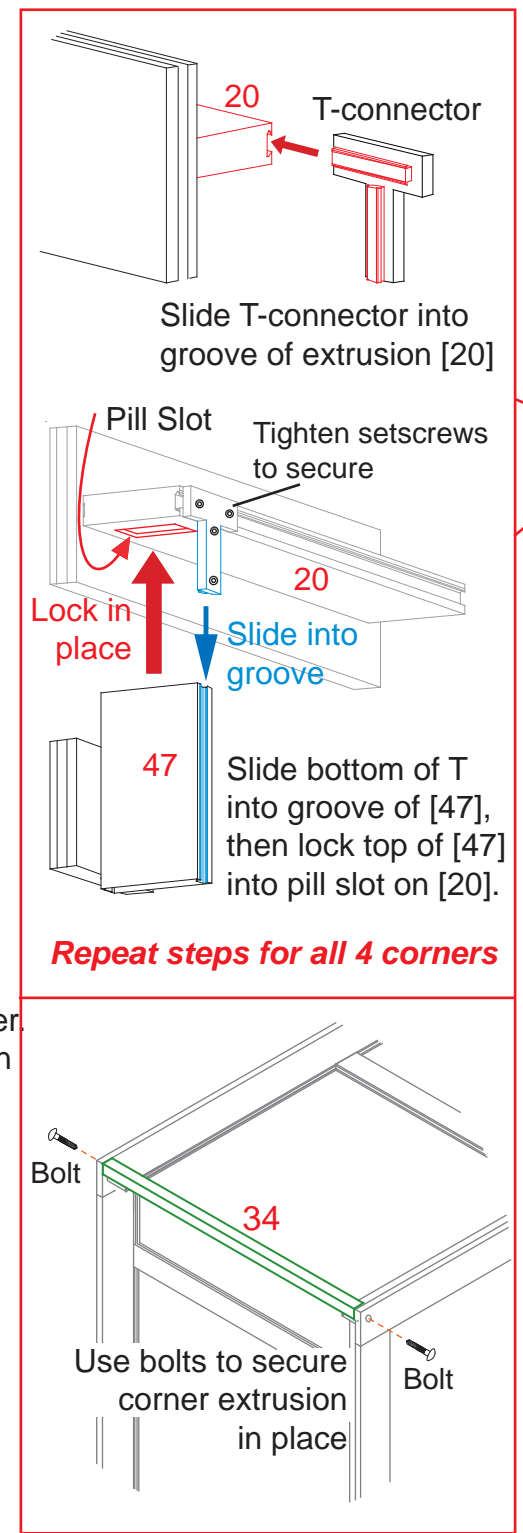


WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

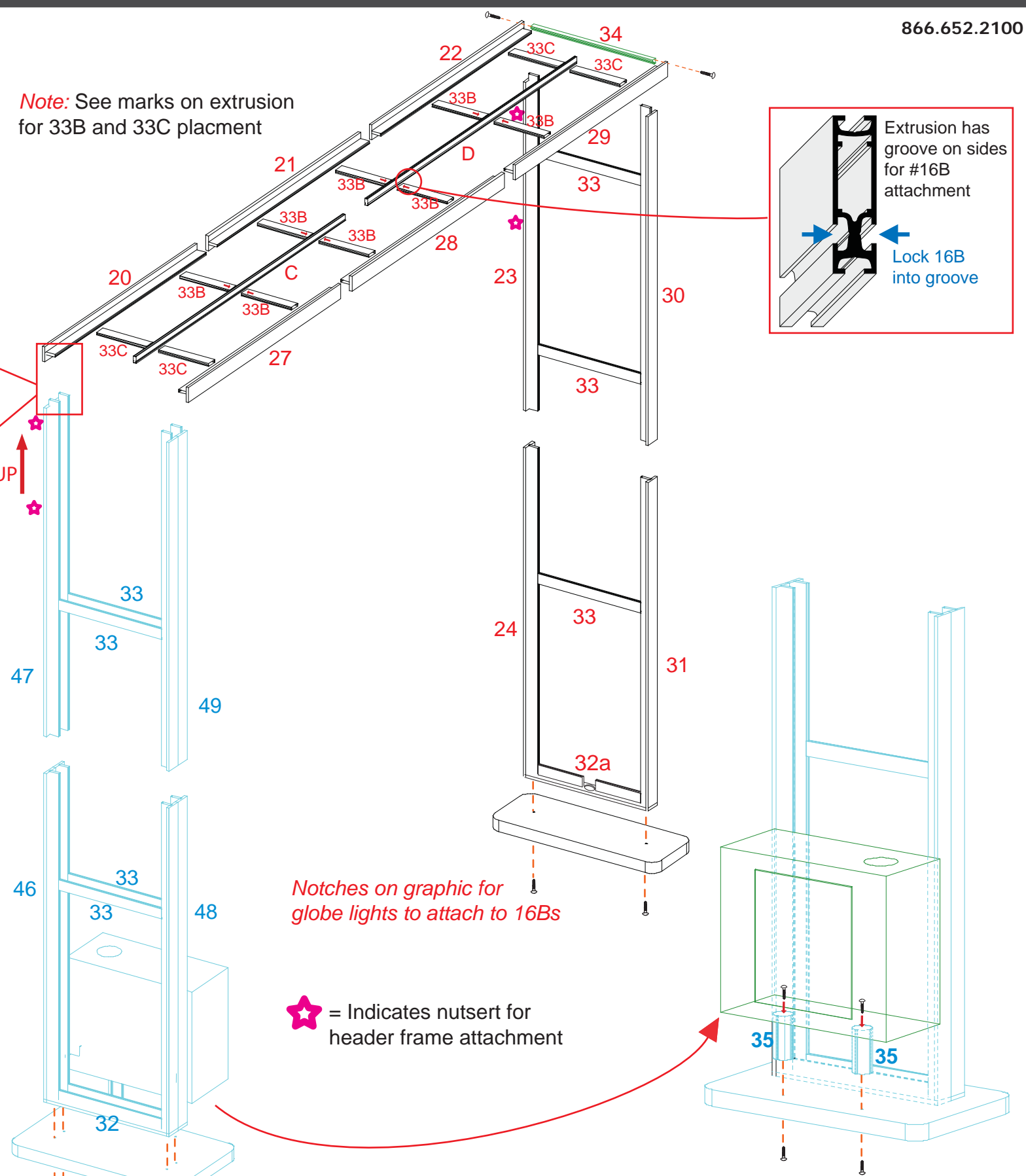
866.652.2100

Item	Qty.	Description
20	1	68"w Horizontal Piece
21	1	68"w Horizontal Piece
22	1	68"w Horizontal Piece
23	1	90.108"h Vertical Piece
24	1	88"h Vertical Piece
27	1	68"w Horizontal Piece
28	1	68"w Horizontal Piece
29	1	68"w Horizontal Piece
30	1	90.108"h Vertical Piece
31	1	88"h Vertical Piece
32a	1	Horizontal Piece
33	3	29.488"w Horizontal Extrusion
33B/33C	8/4	14.37"w Horizontal Extrusion
34	1	35"w Horizontal Extrusion
32	2	29.488"w Horizontal Extrusion
33	4	29.488"w Horizontal Extrusion
35	2	8"h Round Extrusion
36	1	88"h Vertical Piece
37	1	90.108"h Vertical Piece
41	1	88"h Vertical Piece
42	1	90.108"h Vertical Piece

- Steps:
- 1) Attach bottom tower assemblies to base plates as shown.
 - 2) Attach upper tower assemblies to bottom assemblies.
 - 3) Connect extrusions [C to D, 20 thru 22 and 27 thru 29] together.
 - 4) Assemble ceiling section by connecting [33b and 33c] between [20/21/22, A/B and 27/28/29], line up [33b and 33c] to marks.



Note: See marks on extrusion for 33B and 33C placement

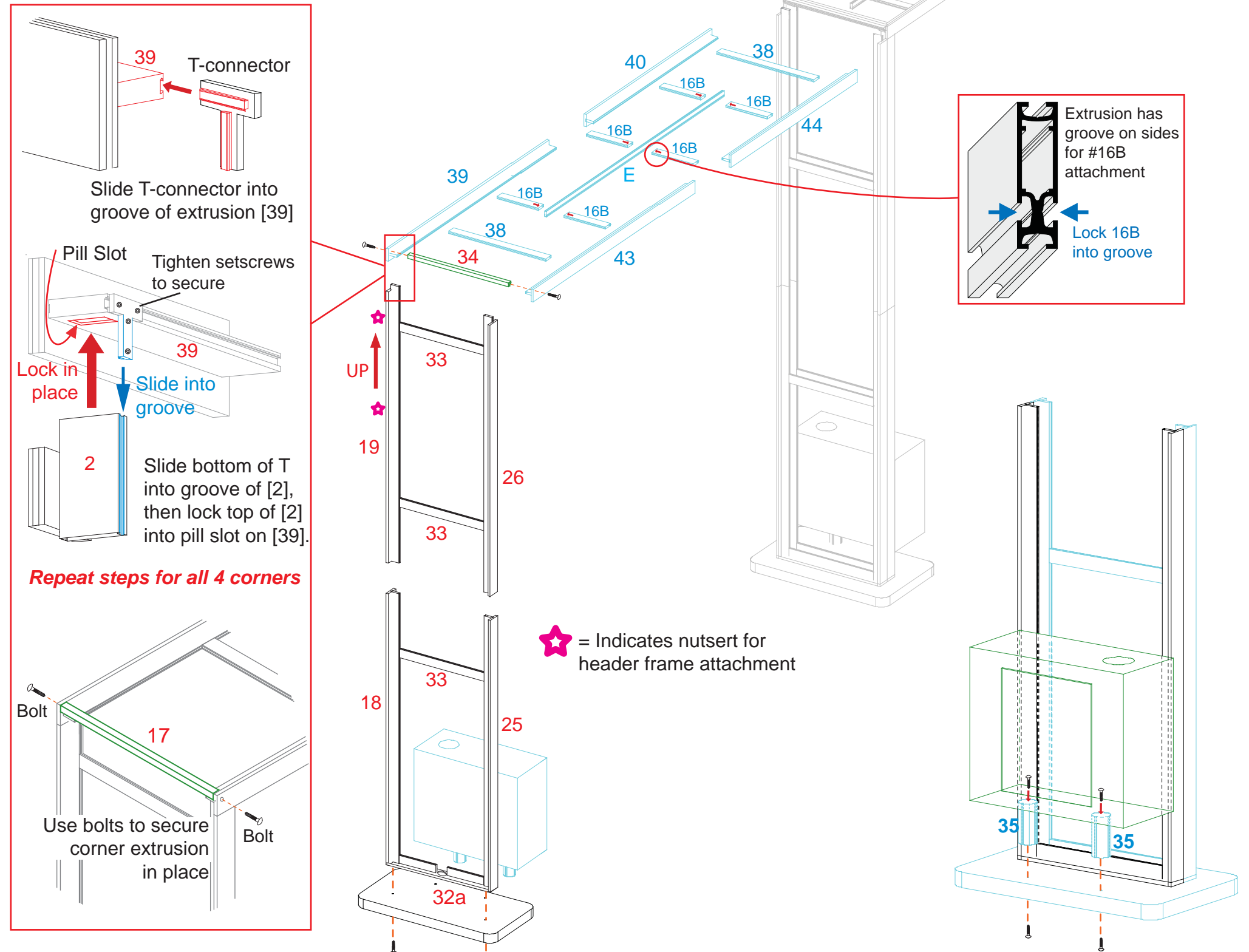


WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

Item	Qty.	Description
18	1	88"h Vertical Piece
19	1	90.108"h Vertical Piece
25	1	88"h Vertical Piece
26	1	90.108"h Vertical Piece
32a	1	Horizontal Piece
33	3	29.488"w Horizontal Extrusion
34	1	35"w Horizontal Extrusion
16B	6	14.37"w Horizontal Extrusion
38	2	29.488"w Horizontal Extrusion
39	1	76.788"w Horizontal Extrusion
40	1	76.788"w Horizontal Extrusion
43	1	76.788"w Horizontal Extrusion
44	1	76.788"w Horizontal Extrusion

Steps:

- 1) Attach bottom tower section to base as shown.
- 2) Attach upper tower section to lower assembly.
- 3) Connect [39 to 40 and 43 to 44].
- 4) Assembly ceiling by locking [16b and 38] between horizontals where indicated.

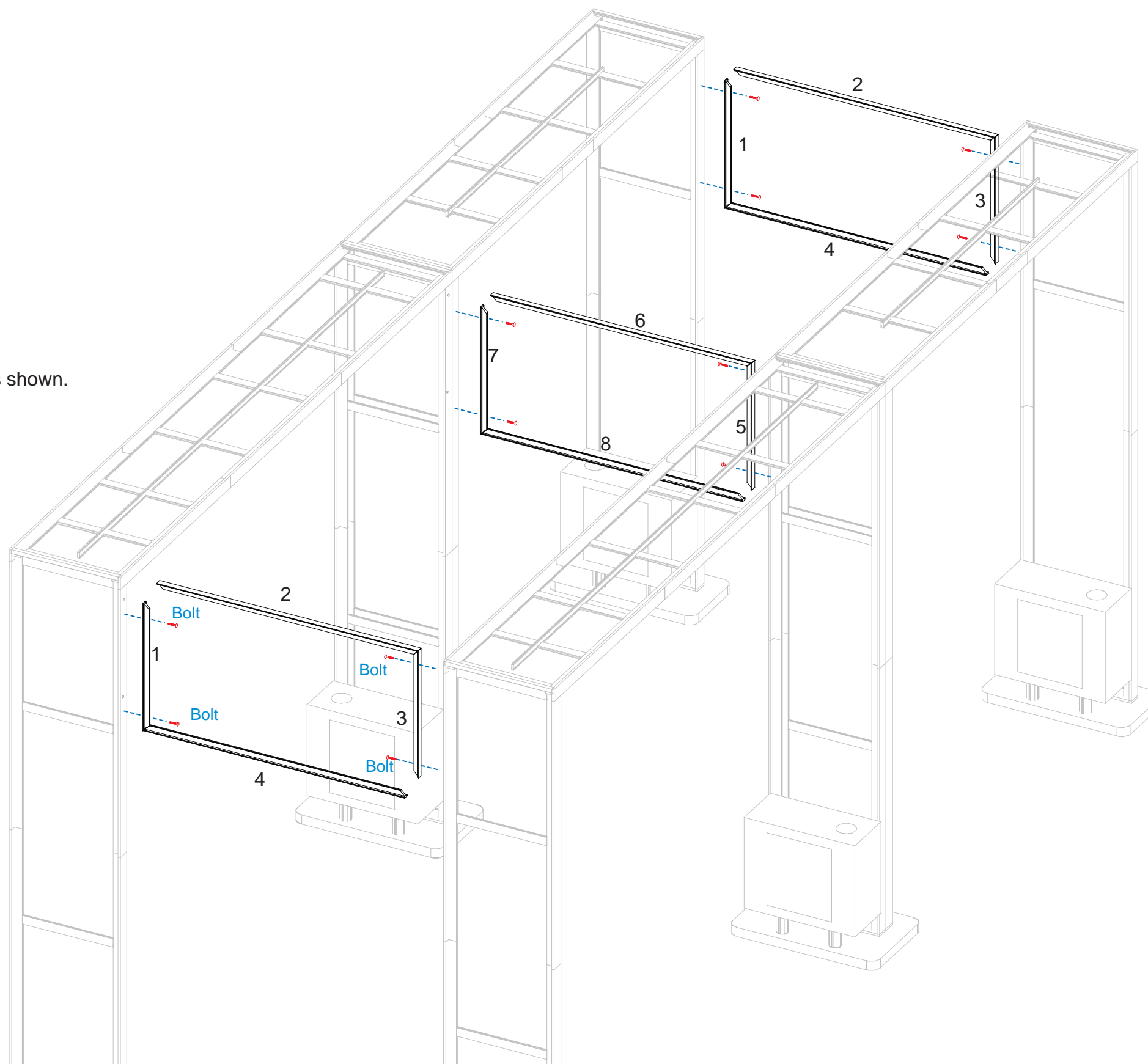
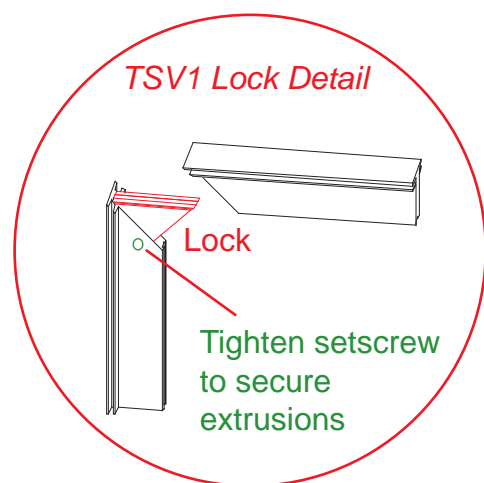


WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

Item	Qty.	Description
1	1	42" w TSP Extrusion
2	1	85" h TSP Extrusion
3	1	42" w TSP Extrusion
4	1	85" h TSP Extrusion
5	1	42" w TSP Extrusion
6	1	85" h TSP Extrusion
7	1	42" w TSP Extrusion
8	1	85" h TSP Extrusion

Steps:

- 1) Assemble TSP extrusions together in numerical order.
- 2) Connect assembled frames between assembled towers as shown.
- 3) Apply SEG graphics to assembled frames.



WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

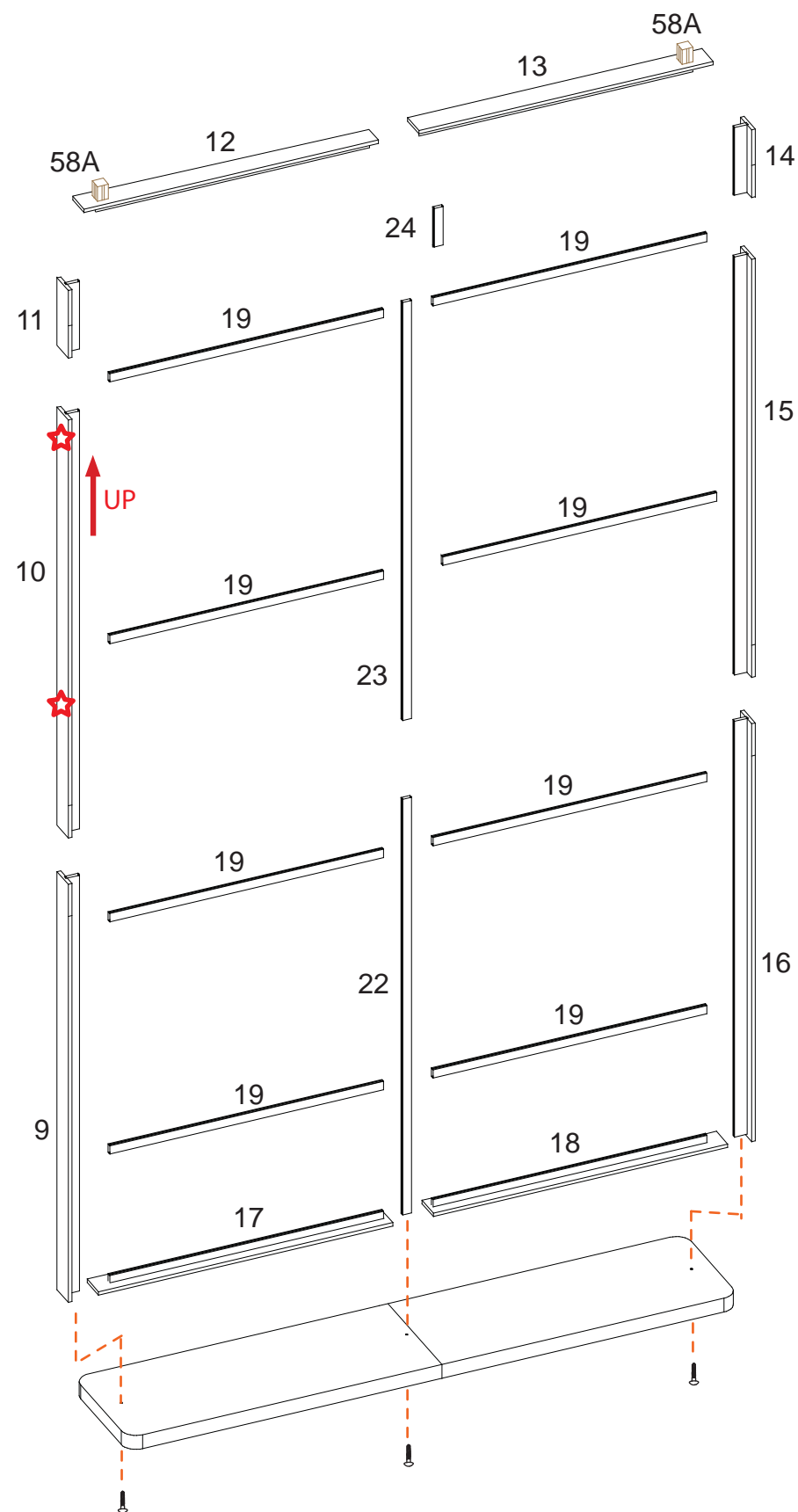
866.652.2100

Item	Qty.	Description
9	1	90.25"h Vertical Piece
10	1	90.25"h Vertical Piece
11	1	11.5"h Vertical Piece
12	1	59.75"w Horizontal Piece
13	1	59.75"w Horizontal Piece
14	1	11.5"h Vertical Piece
15	1	90.25"h Vertical Piece
16	1	90.25"h Vertical Piece
17	1	59.75"w Horizontal Piece
18	1	59.75"w Horizontal Piece
19	8	55.598"w Horizontal Extrusion
22	1	89.75"h Vertical Extrusion
23	1	90.25"h Vertical Extrusion
24	1	7"w Vertical Extrusion
58A	2	Connectors - Permanently attached to horizontal

Steps:

- 1) Assemble the frame pieces together lying on ground
- 2) then attach SEG graphics on both sides of assembled frame.
- 3) Attach base to bottom of assembled frame, then lift upright.

☆ = Indicates nutsert for header frame attachment




WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

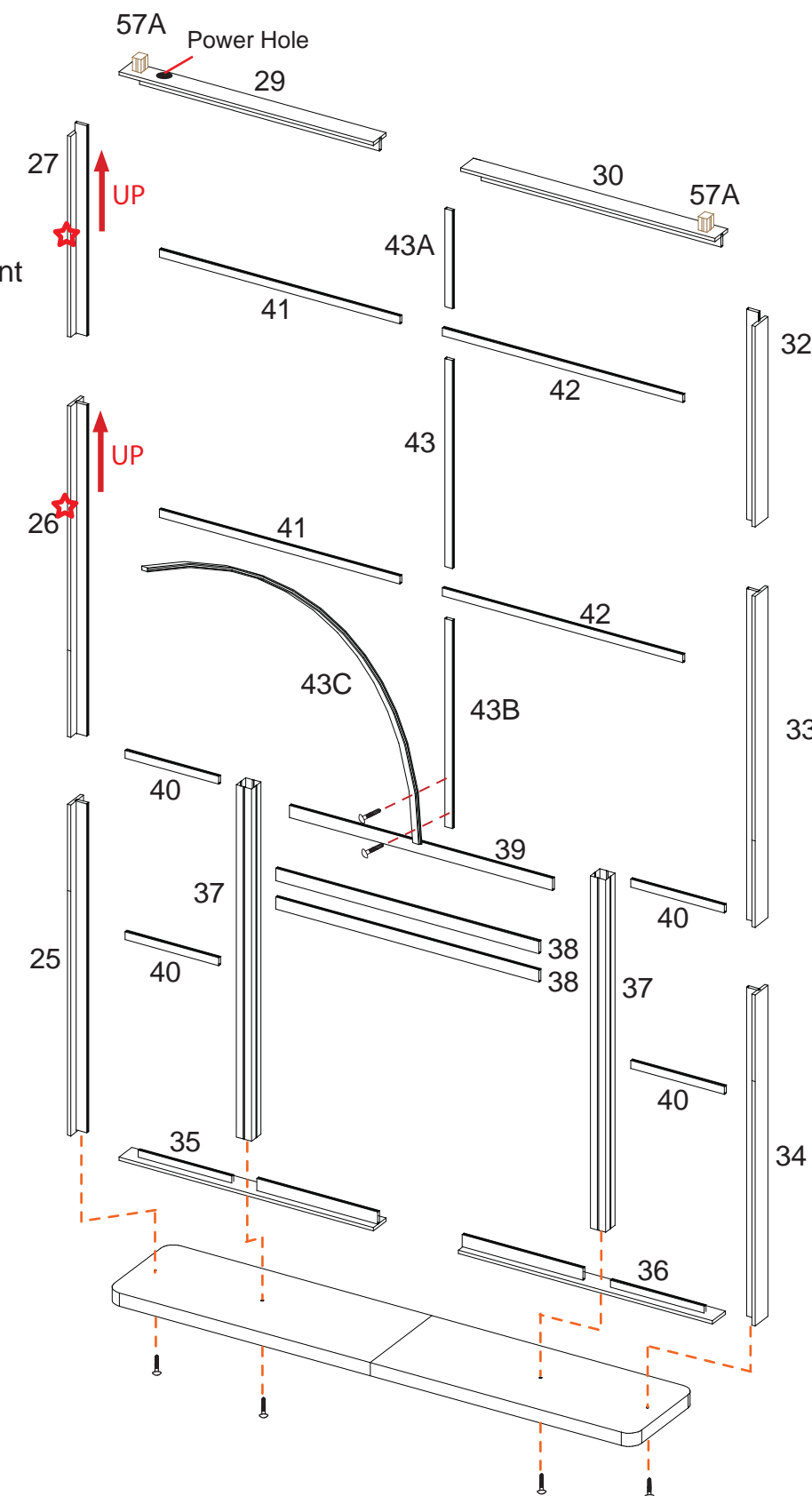
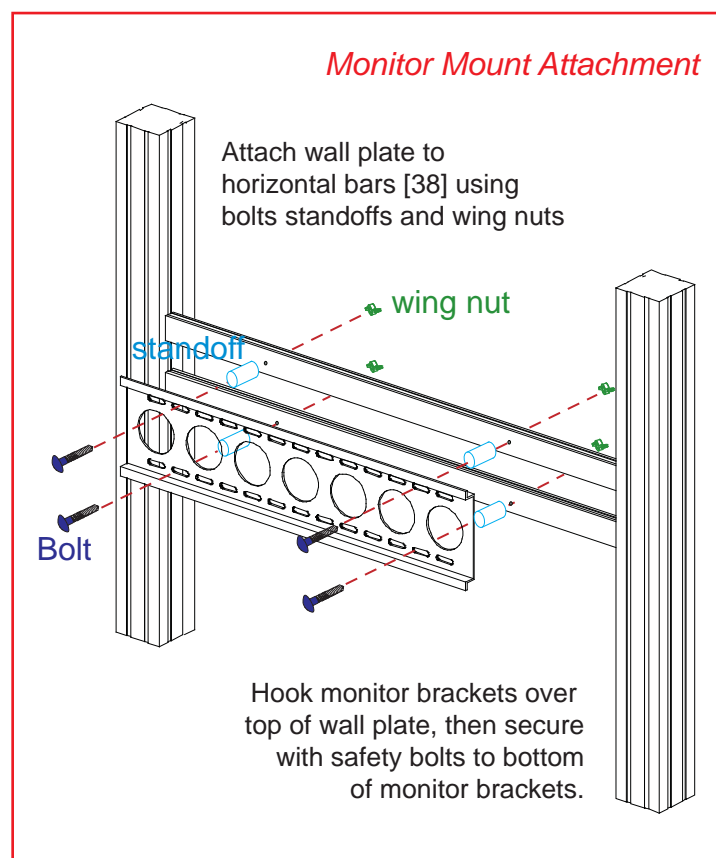
866.652.2100

Item	Qty.	Description
25	1	74.625"h Vertical Piece
26	1	77.375"h Vertical Piece
27	1	38.9785"h Vertical Piece
29	1	59.75"w Horizontal Piece
30	1	59.75"w Horizontal Piece
32	1	38.9785"h Vertical Piece
33	1	77.375"h Vertical Piece
34	1	74.625"h Vertical Piece
35	1	59.75"w Horizontal Piece
36	1	59.75"w Horizontal Piece
37	2	80"h Square Vertical Extrusion
38	2	61.862"w Horizontal Extrusion
39	1	61.862"w Horizontal Extrusion
40	4	22"w Horizontal Extrusion
41	2	56.494"w Horizontal Extrusion
42	2	56.494"w Horizontal Extrusion
43/43B	1/1	47.251"h Vertical Extrusion
43A	1	12.125"h Vertical Extrusion
43C	1	Extrusion for Dome Attachment
57A	2	Connector - Permanently attached to horizontal

Steps:

- 1) Assemble the frame pieces together lying on ground
- 2) then attach SEG graphics on both sides of assembled frame.
- 3) Attach base to bottom of assembled frame, then lift upright.

 = Indicates nutsert for header frame attachment

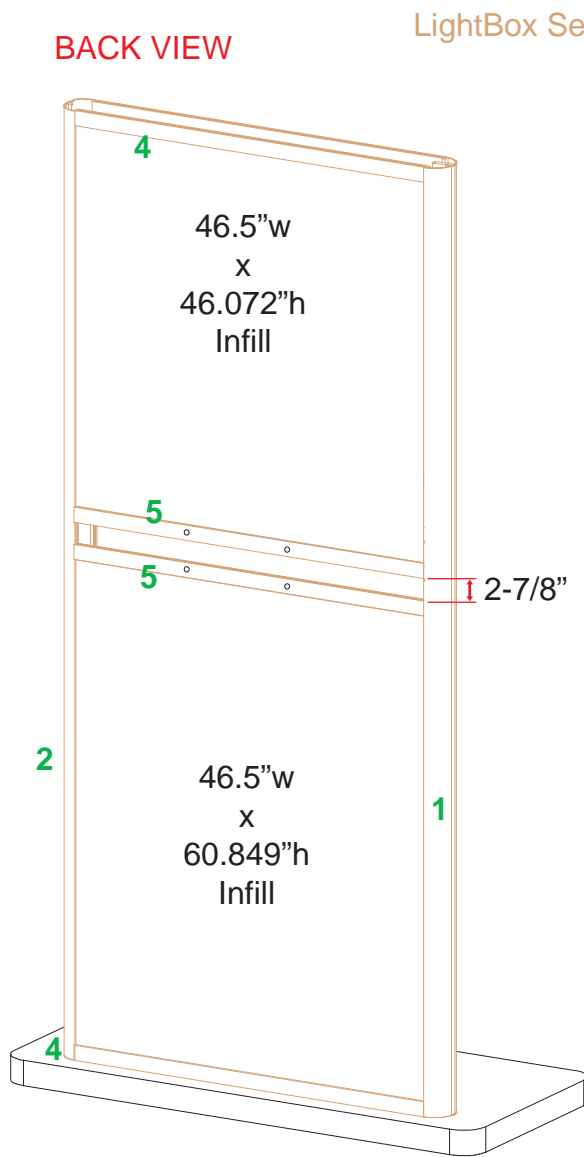


WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

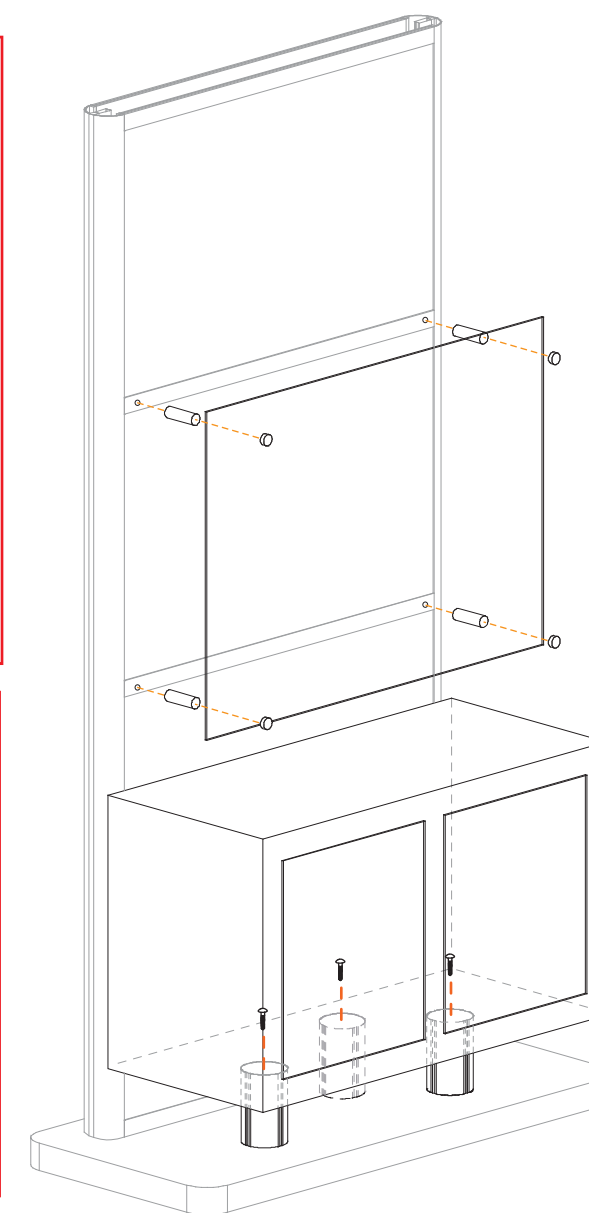
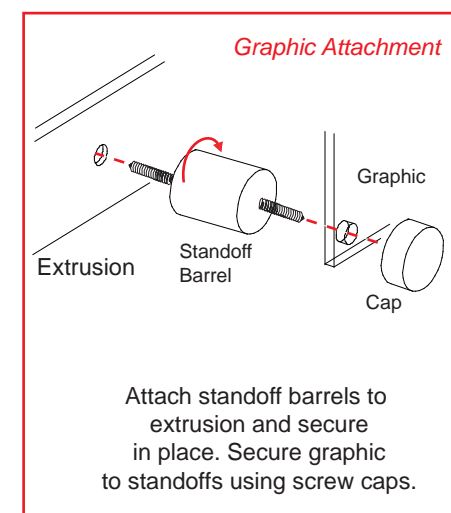
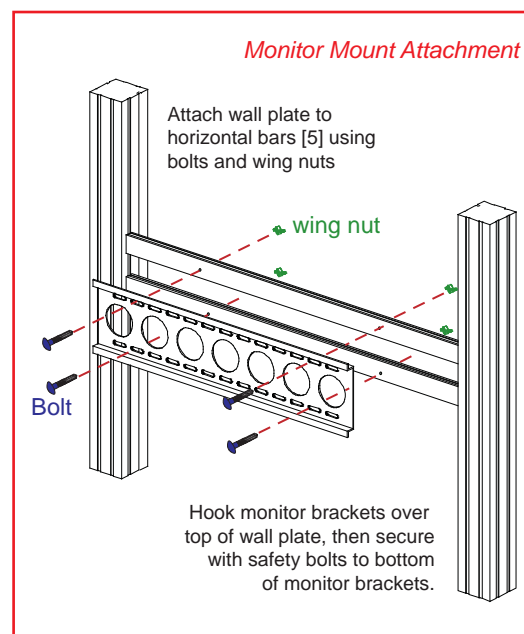
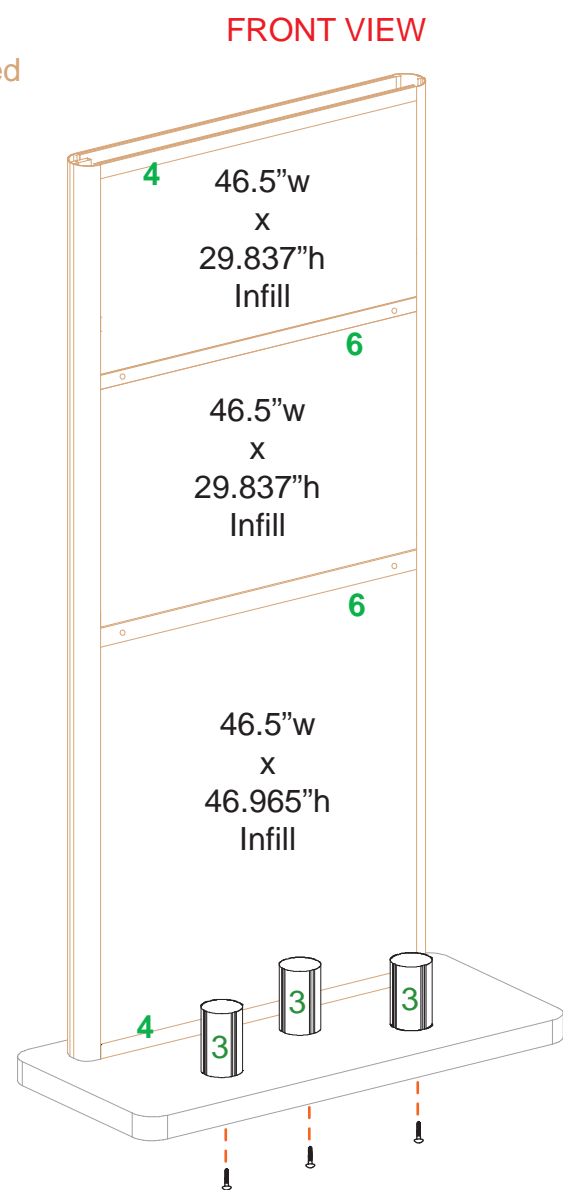
866.652.2100

Item	Qty.	Description
1	1	112.25"h Half Round Extrusion
2	1	112.25"h Half Round Extrusion
3	2	8"h Vertical Extrusion
4	4	46"w Horizontal Extrusion
5	2	46"w Horizontal Extrusion
6	2	46"w Horizontal Extrusion

- Steps:
- 1) Attach vertical extrusions [1, 2 and 3] to base.
 - 2) Install lights in place.
 - 3) Attach horizontal extrusions between vertical, placing infills where indicated.
Note: Set upper horizontal [4] to be flush with top of vertical extrusions.
 - 4) Attach cabinet box to top of verticals [3], then secure using bolts.
 - 5) Attach graphic to horizontals [6] using standoff barrels and caps.



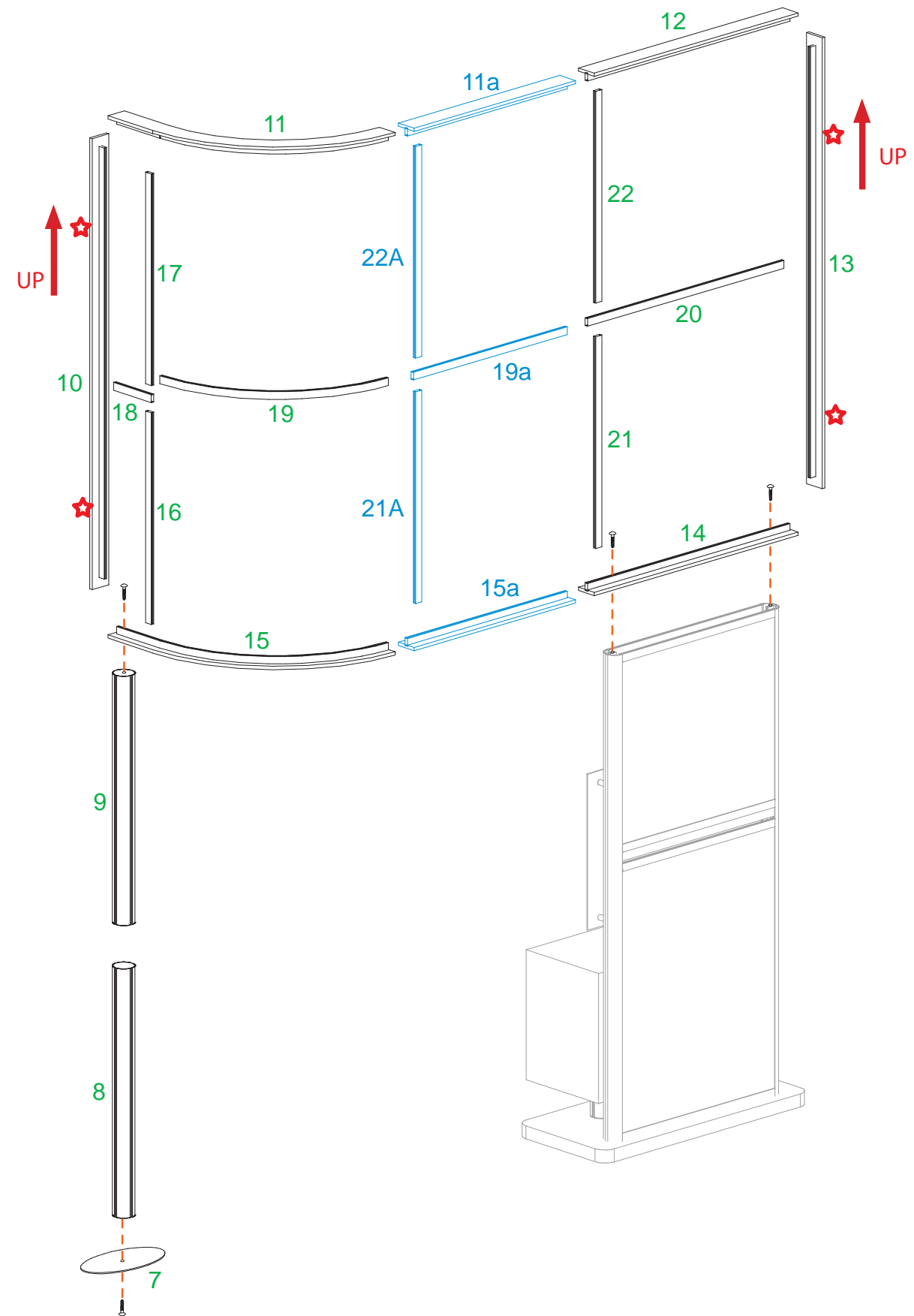
LightBox Section Ships Assembled



WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

Item	Qty.	Description
7	1	Base Plate
8	1	57.5"h Round Vertical Extrusion
9	1	57.5"h Round Vertical Extrusion
10	1	104"h Vertical Extrusion
11	1	Curved Piece
12	1	61.4663"w Horizontal Piece
13	1	104"h Vertical Extrusion
14	1	61.4663"w Horizontal Piece
15	1	Curved Piece
16	1	48.803"h Vertical Extrusion
17	1	48.803"h Vertical Extrusion
18	1	11.989"w Horizontal Extrusion
19	1	55.56"w Curved Horizontal Extrusion
20	1	59.173"w Horizontal Extrusion
21	1	48.803"h Vertical Extrusion
22	1	48.803"h Vertical Extrusion
11a	1	48"w Horizontal Piece
15a	1	48"w Horizontal Piece
19a	1	48"w Horizontal Extrusion
21a	1	48.803"w Horizontal Extrusion
22a	1	48.803"w Horizontal Extrusion

☆ = Indicates nutsert for header frame attachment



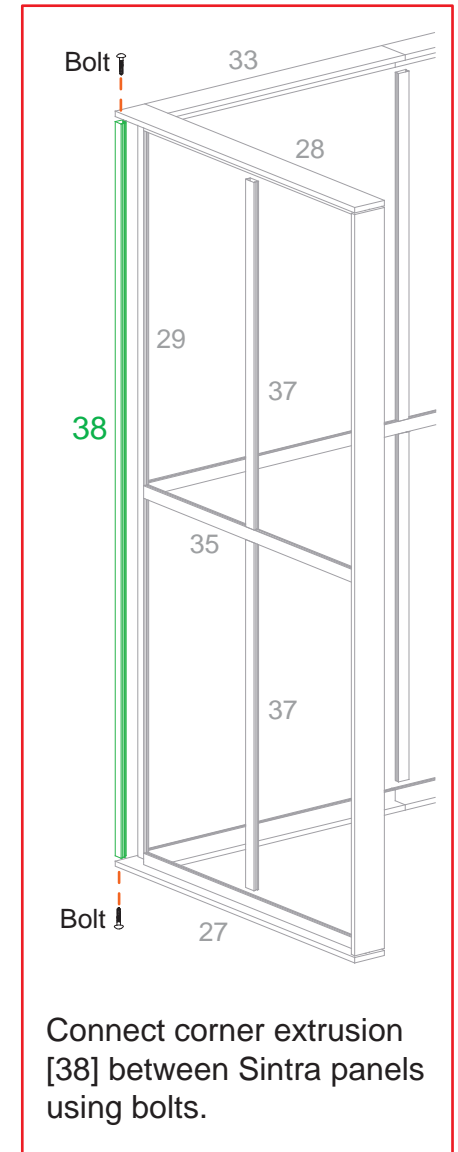
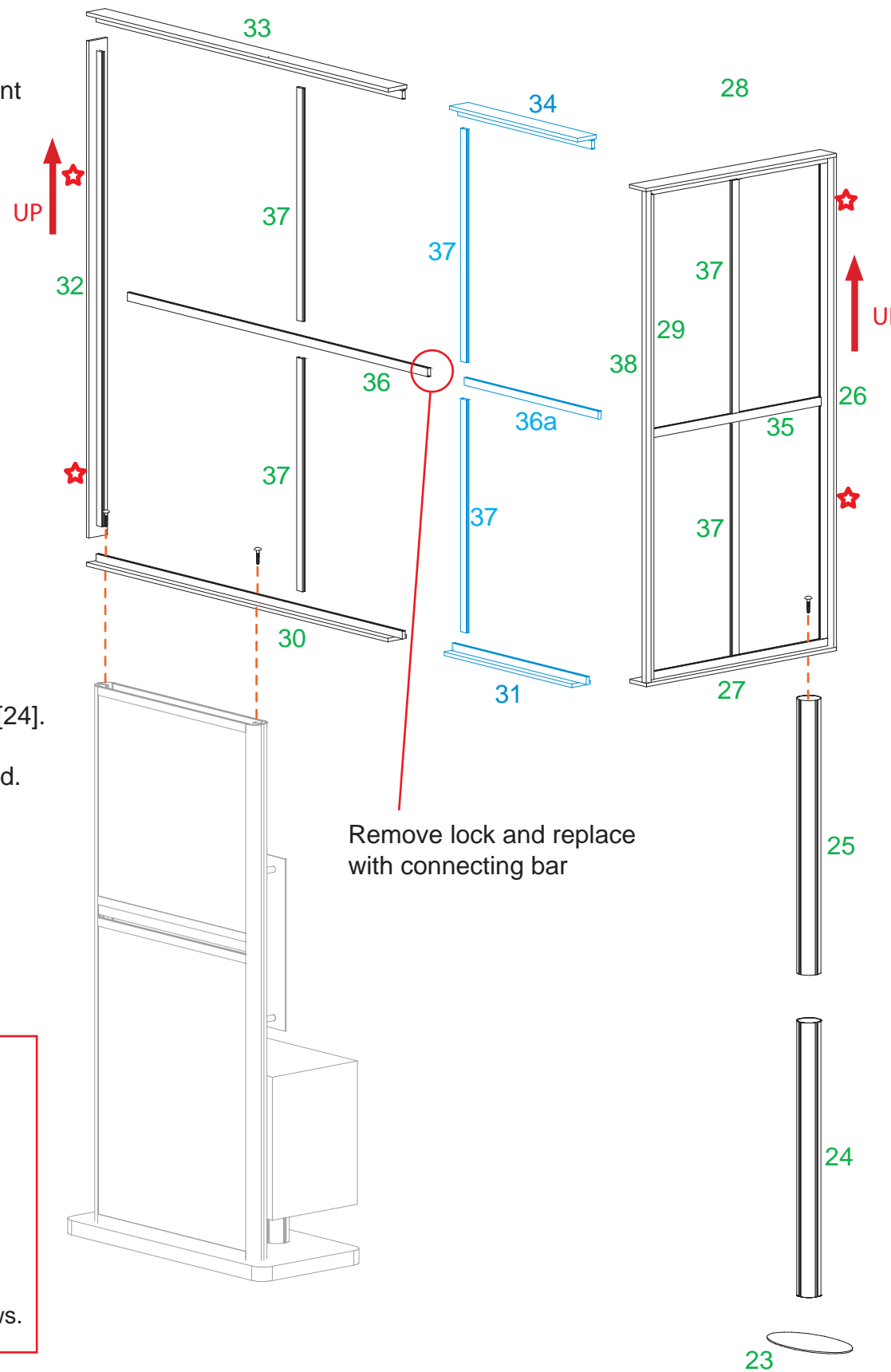
Steps:

- 1) Attach vertical extrusion [8] to base plate [7].
- 2) Connect horizontal pieces together [11 to 11a to 12, 14 to 15a to 15 and 19 to 19a to 20].
- 3) Lock horizontal assemblies [11/11a/12 and 14/15a/15] between verticals [10 and 13].
- 4) Connect verticals [16 and 17] to one end of horizontal [18].
- 5) Attach extrusion assembly from previous step to extrusions [10, 11 and 15].
- 6) Attach horizontal assembly [19/19a/20] between verticals [17 and 13], attaching verticals [21 and 22] where indicated.
- 7) Apply SEG graphics on both sides of frame.

WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

Item	Qty.	Description
23	1	Base Plate
24	1	57.5"h Round Vertical Extrusion
25	1	57.5"h Round Vertical Extrusion
26	1	104"h Vertical Piece
27	1	46.7393"w Horizontal Piece
28	1	46.7393"w Horizontal Piece
28	1	103"h Corner Extrusion
30	1	90"w Horizontal Piece
32	1	104"h Vertical Piece
33	1	90"w Horizontal Piece
35	1	46.049"w Horizontal Extrusion
36	1	93.324"w Horizontal Extrusion
37	4	48.803"h Vertical Extrusion
38	1	103"h Vertical Extrusion
31	1	48"w Horizontal Piece
34	1	48"w Horizontal Piece
36a	1	48"w Horizontal Extrusion
37	2	48.803"h Vertical Extrusion

☆ = Indicates nutsert for header frame attachment



Steps:

- 1) Attach vertical extrusion [24] to base plate [23], then attach vertical [25] atop [24].
- 2) Lock vertical [26] between horizontals [27 and 28].
- 3) Connect horizontal [35] to vertical [26], attaching verticals [37] where indicated.
- 4) Connect corner extrusion [29] to end of extrusions [27 and 28].
- 5) Lock vertical [32] between horizontals [30/31 and 33/34].
- 6) Connect horizontal [36/36a] between verticals [29 and 32], attaching verticals [37] where indicated.
- 7) Lock assembled structure from previous step to corner extrusion [29].
- 8) Attach corner extrusion [38] between Sintra panels using bolts as shown.



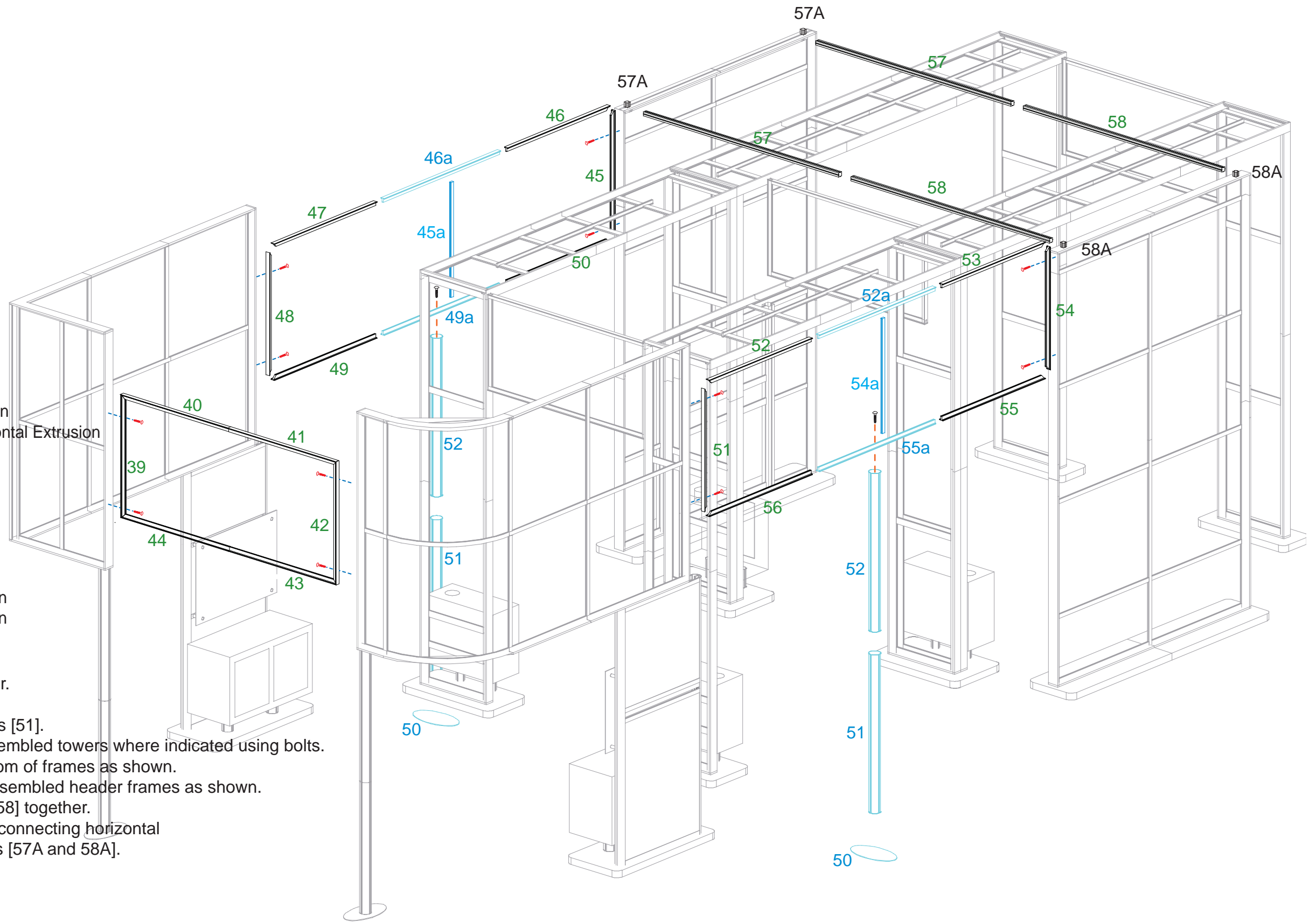
Use Allen Wrench to remove **FIX LOCK** from one end of horizontal [36] and replace with **PR53** and secure with screws.

WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

Item	Qty.	Description
39	1	53.75" h TSP Extrusion
40	1	58" w TSP Extrusion
41	1	58" w TSP Extrusion
42	1	53.75" h TSP Extrusion
43	1	58" w TSP Extrusion
44	1	58" w TSP Extrusion
45	1	53.75" h TSP Extrusion
46	1	63.5" w TSP Extrusion
47	1	63.5" w TSP Extrusion
48	1	53.75" h TSP Extrusion
49	1	63.5" w TSP Extrusion
50	1	63.5" w TSP Extrusion
51	1	53.75" h TSP Extrusion
52	1	63.5" w TSP Extrusion
53	1	63.5" w TSP Extrusion
54	1	53.75" h TSP Extrusion
55	1	63.5" w TSP Extrusion
56	1	63.5" w TSP Extrusion
57	2	91.699" w Round Extrusion
58	2	106.375" w Square Horizontal Extrusion
46a	1	72" w TSP Extrusion
49a	1	72" w TSP Extrusion
52a	1	72" w TSP Extrusion
55a	1	72" w TSP Extrusion
50	2	Base Plate
51	2	69.332" h Verical Extrusion
52	2	69.332" h Verical Extrusion

Steps:

- 1) Assemble header frame pieces together.
- 2) Attach verticals [51] to base plates [50].
- 3) Attached upper verticals [52] to verticals [51].
- 4) Attach assembled frames between assembled towers where indicated using bolts. and secure assembled verticals to bottom of frames as shown.
- 5) Apply SEG graphics to both sides of assembled header frames as shown.
- 6) Connect horizontal extrusions [57 and 58] together.
- 7) Connect back tower together at top by connecting horizontal assemblies [57/58] between conenctors [57A and 58A].

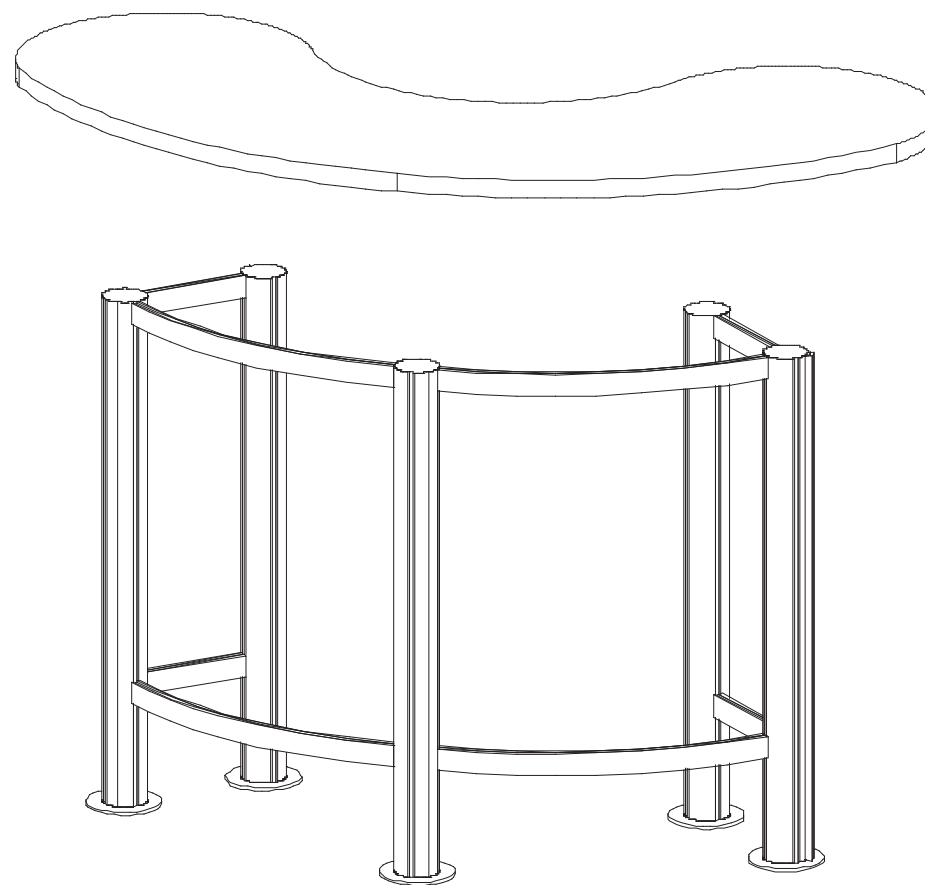
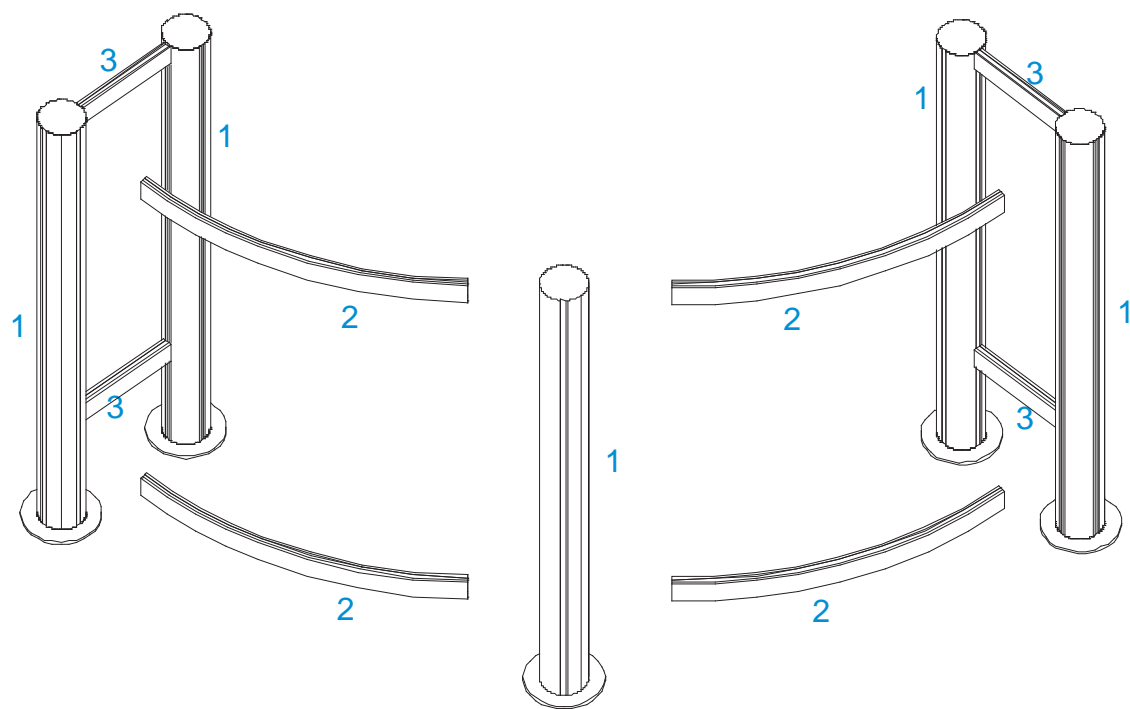


WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

Item	Qty.	Description
1	5	42" w Vertical Extrusion
2	4	27" w Curved Horizontal Extrusion
3	4	9" w Horizontal Extrusion

Steps:

- 1) Lock horizontal extrusions between vertical extrusions as shown below.
- 2) Set counter top on assembled base.
- 3) Repeat steps for additional counters.



WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING