

20'

10'

Plan View

WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

visionary™ IDESIGNS

Using Your Setup Instructions

The Visionary Designs Setup Instructions are created specifically for your configuration. They are laid out sequentially, including an exploded view of the entire display, and then a logical series of detailed steps to assemble the main structure and components. We encourage you to study the instructions **before** attempting to assemble your exhibit.

Each page reminds you to tighten the setscrews after disassembling your exhibit to prevent loss of the locks and setscrews (see below in RED). This is **VERY IMPORTANT**.

Cleaning and Packing Your Display

- 1) Use care when cleaning aluminum extrusion or acrylic inserts. Use only non-abrasive cleaners.
- 2) When cleaning laminate inserts or countertops, use mild cleansers and a soft material such as cotton.
- 3) Keep all display components away from extreme heat and long exposure to sunlight to avoid warping and fading.
- 4) Retain all packing material. It will make re-packing much easier and will reduce the likelihood of shipping damage.



The Tool

Most Visionary Designs exhibits can be assembled with the supplied Hex Key Tool. Occasionally, a flat head screwdriver may be required.



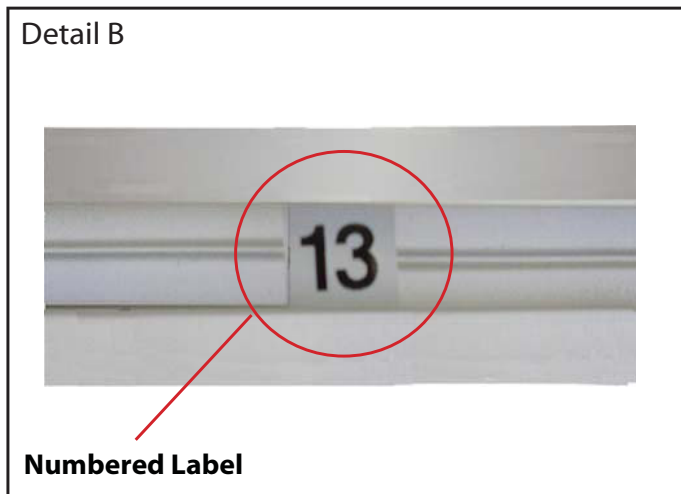
Detail A

Typical Connection



Typical Connection (cont'd)

Most horizontal extrusion connections have a patented expandable lock. This lock inserts into the groove of an opposing extrusion. Tightening the lock with the Hex Key Tool expands the lock and creates a strong positive connection.



Detail B

Numbered Label

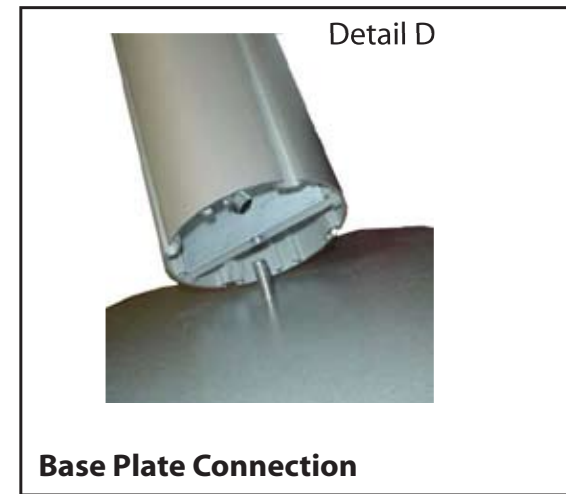
Each extrusion contains a numbered label which corresponds with setup instructions. The label is located within a groove of the extrusion (when possible). With Visionary Designs the labels contain Black numbers unless otherwise specified.



Detail C

Horizontal Inline Connection (remove only one setscrew)

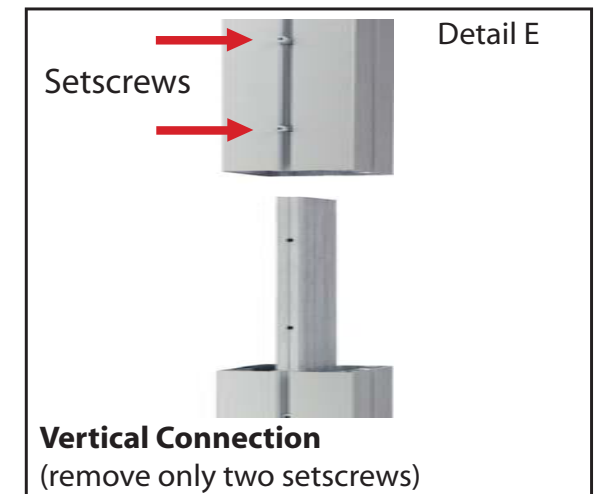
Remove only (1) setscrew when disassembling. Replace setscrew in extrusion after assembling it. Before packing, replace setscrew in extrusion to avoid losing it.



Detail D

Base Plate Connection

Attach base plate to round or square vertical extrusion using the bolt provided. Be careful not to strip the threads.



Detail E

Vertical Connection
(remove only two setscrews)

When vertical extrusions are packed in portable cases rather than crates or tubs, they must be broken down into smaller sections which then require assembly.

Remove only (2) setscrews when disassembling. Replace setscrews in extrusion after assembling it. Before packing, replace setscrews in extrusion to avoid losing them.

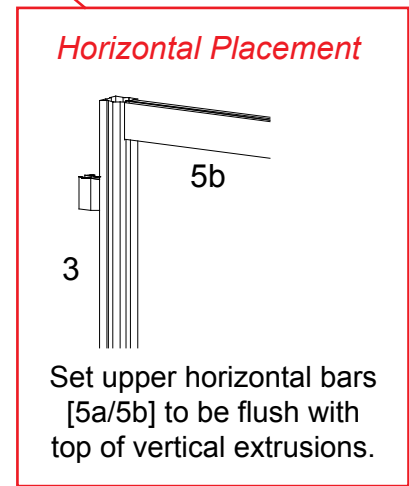
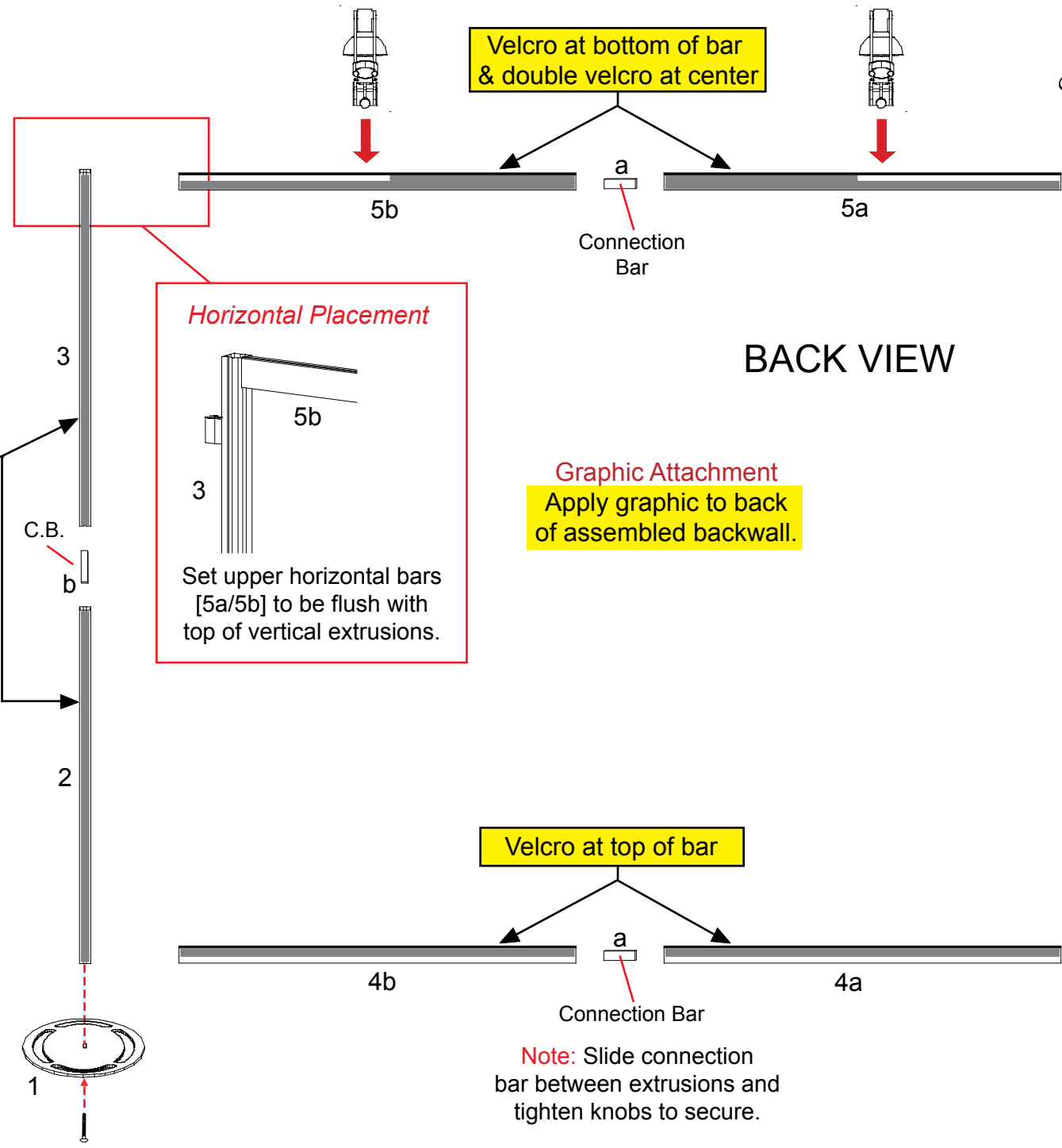
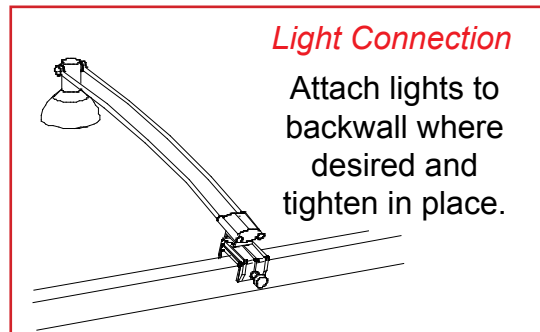
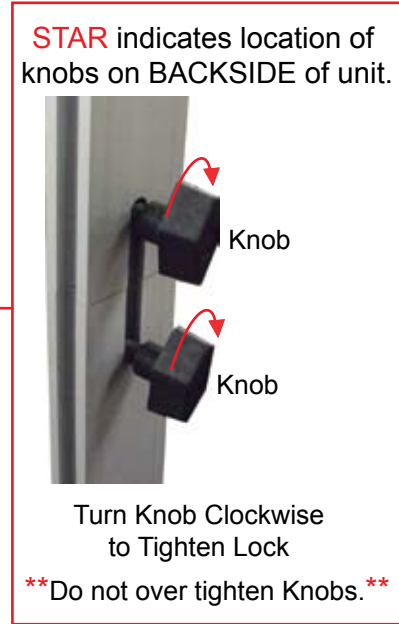
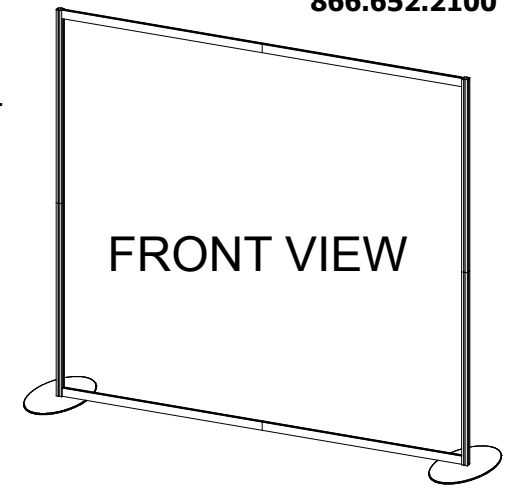
WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

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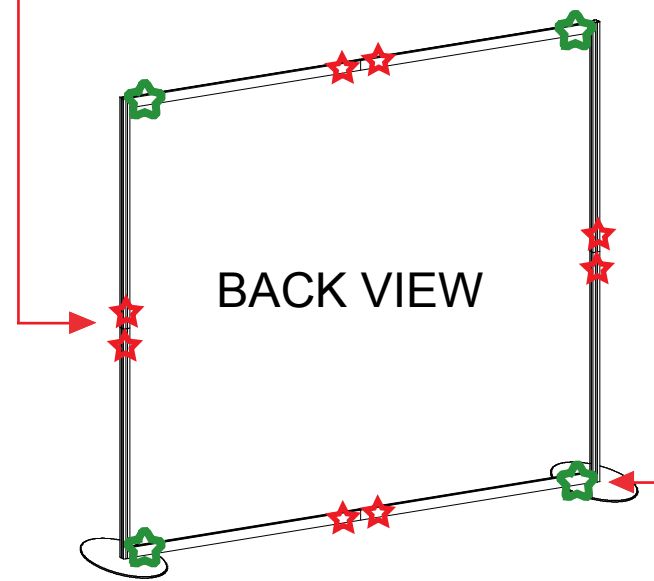
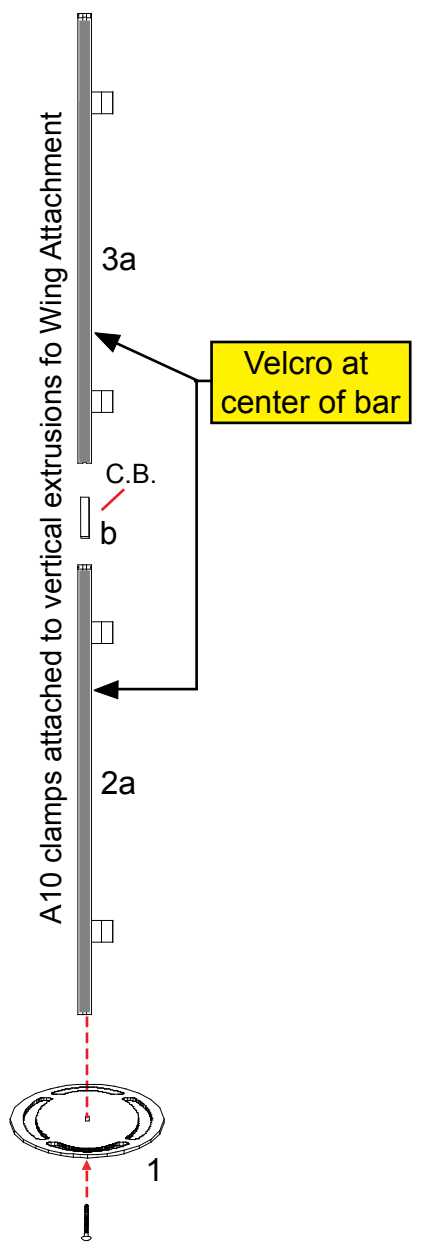
Item	Qty.	Description
1	2	Base Plate
2	1	42" h Lower Square Vertical Extrusion
3	1	42" h Upper Square Vertical Extrusion
2a	1	42" h Lower Square Vertical Extrusion w/ A10 Clamps Attached
3a	1	42" h Upper Square Vertical Extrusion w/ A10 Clamps Attached
4a/4b	1/1	45" w Horizontal Extrusion
5a/5b	1/1	45" w Horizontal Extrusion

Steps:

- 1) Attach vertical extrusions [2 and 2a] to base plates [1].
- 2) Attach upper vertical extrusions [3 and 3a] to lower extrusions [2 and 2a] using connection bar [b].
- 3) Connect horizontal extrusions [4a to 4b and 5a to 5b] together using connection bar [a].
- 4) Attach horizontal assemblies [4a/4b and 5a/5b] between vertical assemblies as shown.
- 5) Apply graphic to back of assembled backwall.
- 6) Attach light to top of assembled backwall.



Graphic Attachment
Apply graphic to back of assembled backwall.



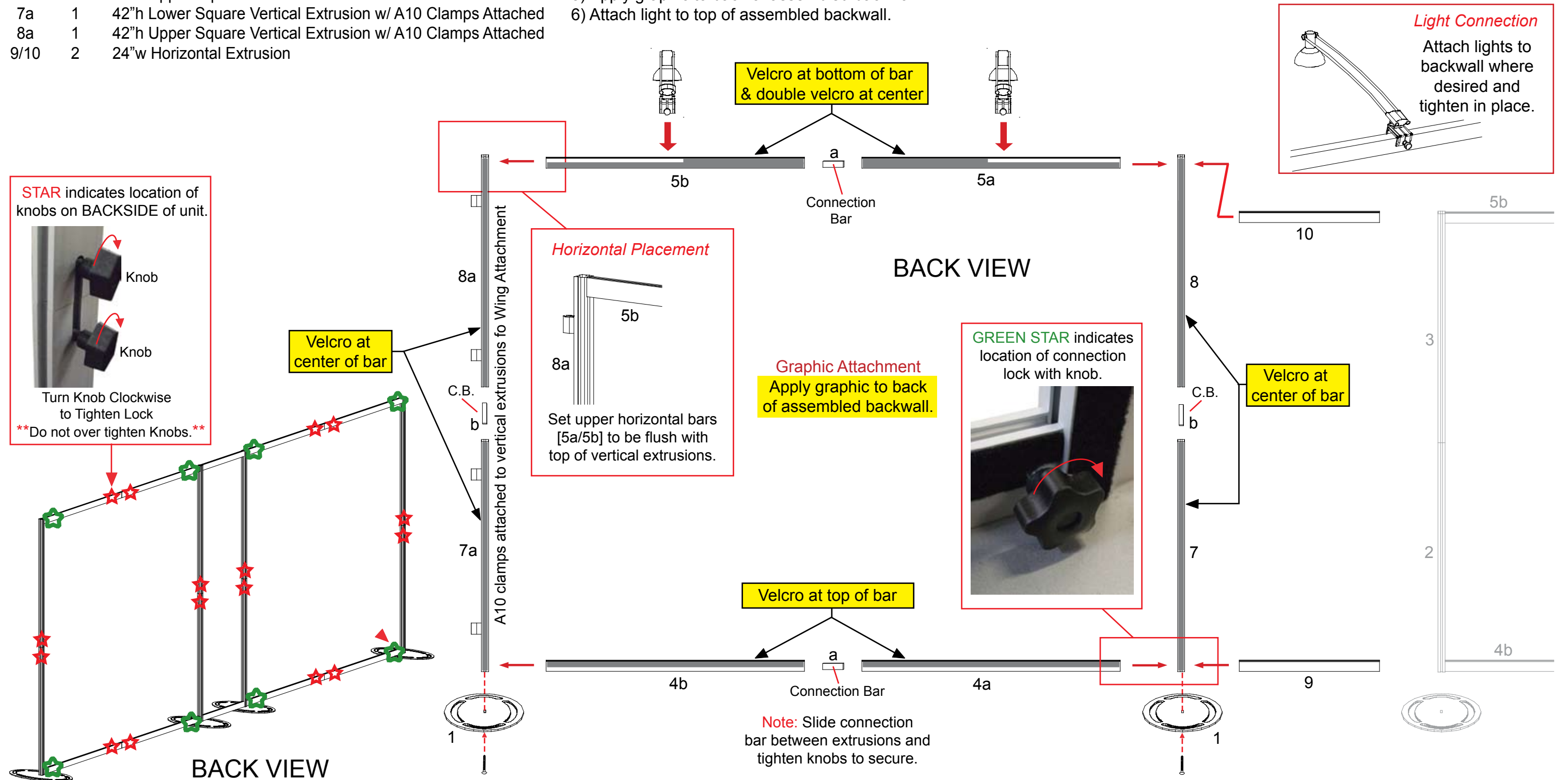
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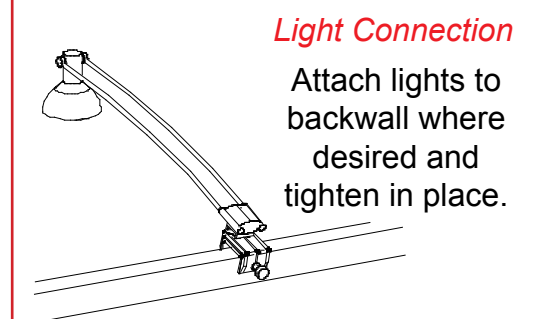
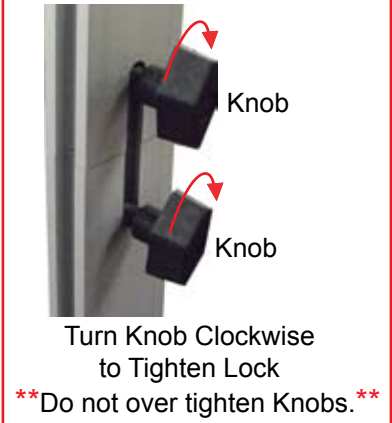
Item	Qty.	Description
1	2	Base Plate
4a/4b	1/1	45" w Horizontal Extrusion
5a/5b	1/1	45" w Horizontal Extrusion
7	1	42" h Lower Square Vertical Extrusion
8	1	42" h Upper Square Vertical Extrusion
7a	1	42" h Lower Square Vertical Extrusion w/ A10 Clamps Attached
8a	1	42" h Upper Square Vertical Extrusion w/ A10 Clamps Attached
9/10	2	24" w Horizontal Extrusion

Steps:

- 1) Attach vertical extrusions [7 and 7a] to base plates [1].
- 2) Attach upper vertical extrusions [8 and 8a] to lower extrusions [7 and 7a] using connection bar [b].
- 3) Connect horizontal extrusions [4a to 4b and 5a to 5b] together using connection bar [a].
- 4) Attach horizontal assemblies [4a/4b and 5a/5b] and extrusions [9 and 10] between vertical assemblies as shown.
- 5) Apply graphic to back of assembled backwall.
- 6) Attach light to top of assembled backwall.



STAR indicates location of knobs on BACKSIDE of unit.



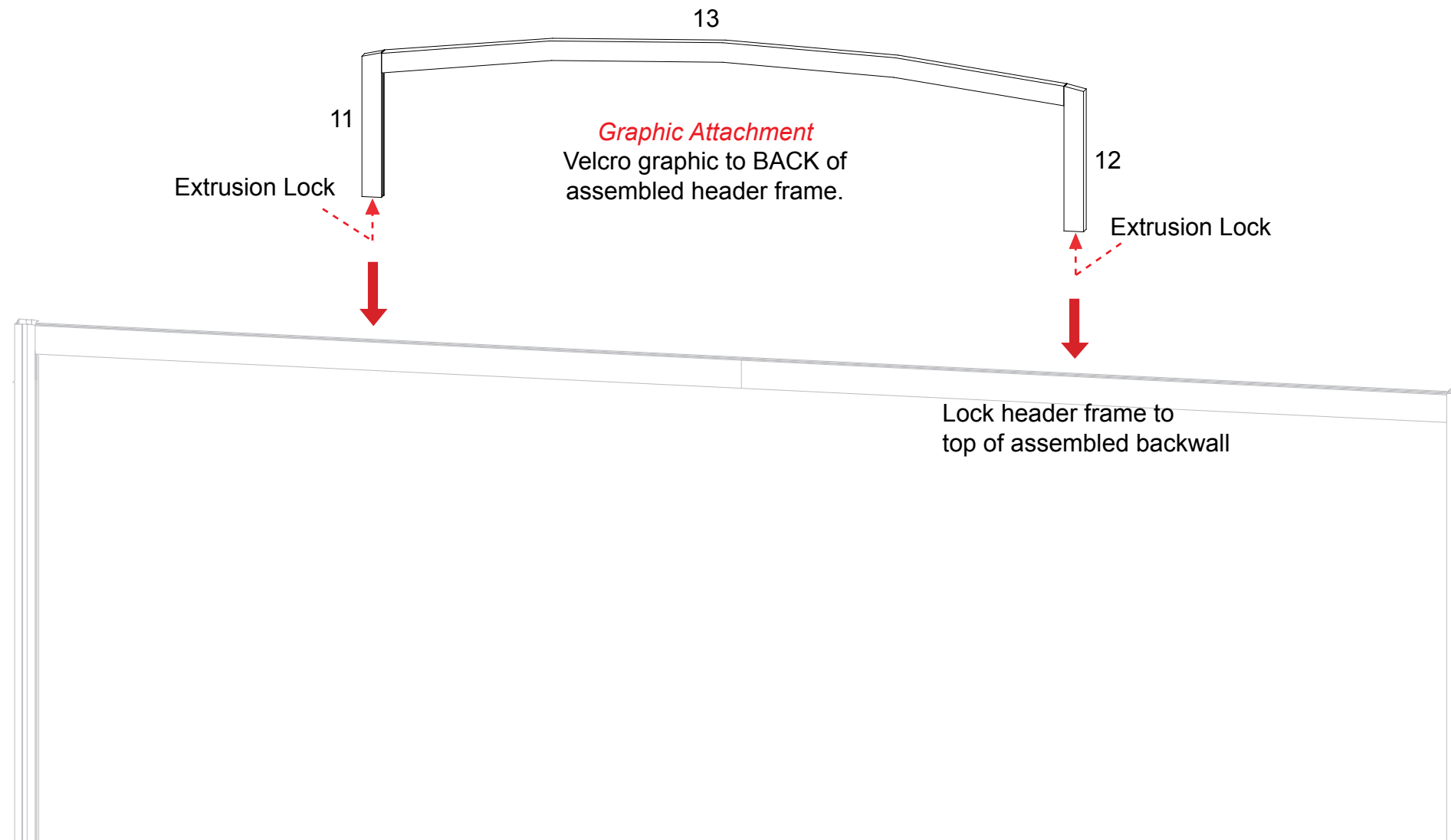
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Item	Qty.	Description
11	1	9.2856" h Vertical extrusion
12	1	9.2856" h Vertical extrusion
13	1	43.66" w Curved Horizontal Extrusion

- Steps:
- 1) Connect curved horizontal extrusion [13] between vertical extrusions [11 and 12].
 - 2) Attach assembled header to top of assembled backwall as shown.
 - 3) Repeat steps for additional header.

****NOTE: Header must stay assembled when shipping**



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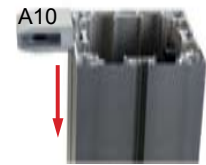
Item	Qty.	Description
14	2	30.2" Curved Extrusion
14a	2	Support Leg
15	2	12.184"w Horizontal Extrusion
15a	2	Flange Plate

Steps:

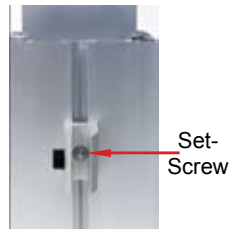
- 1) Connect support legs [14a] to extrusion assemblies [14/15].
- 2) attach assembled counter support [14/15] to vertical where indicated.
- 3) Attach flange plate [15a] to top of curved extrusion [14] as shown.
- 4) Attach counter atop support, see counter top attachment detail.
- 5) Repeat steps for additional counter.
- 6) Attach literature pockets
- 7) Attach wings to A10 clamps.

Wing Attachment

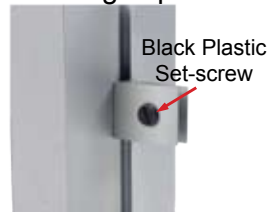
Slide A10 Clamp into groove of square extrusion.



When desired location is found, tighten set screw to secure.

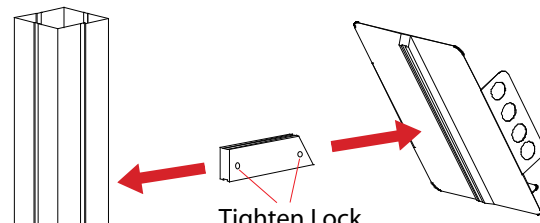


Tighten black plastic set screw to secure Wing in place.



**Note: A10 clamps must stay attached with verticals*

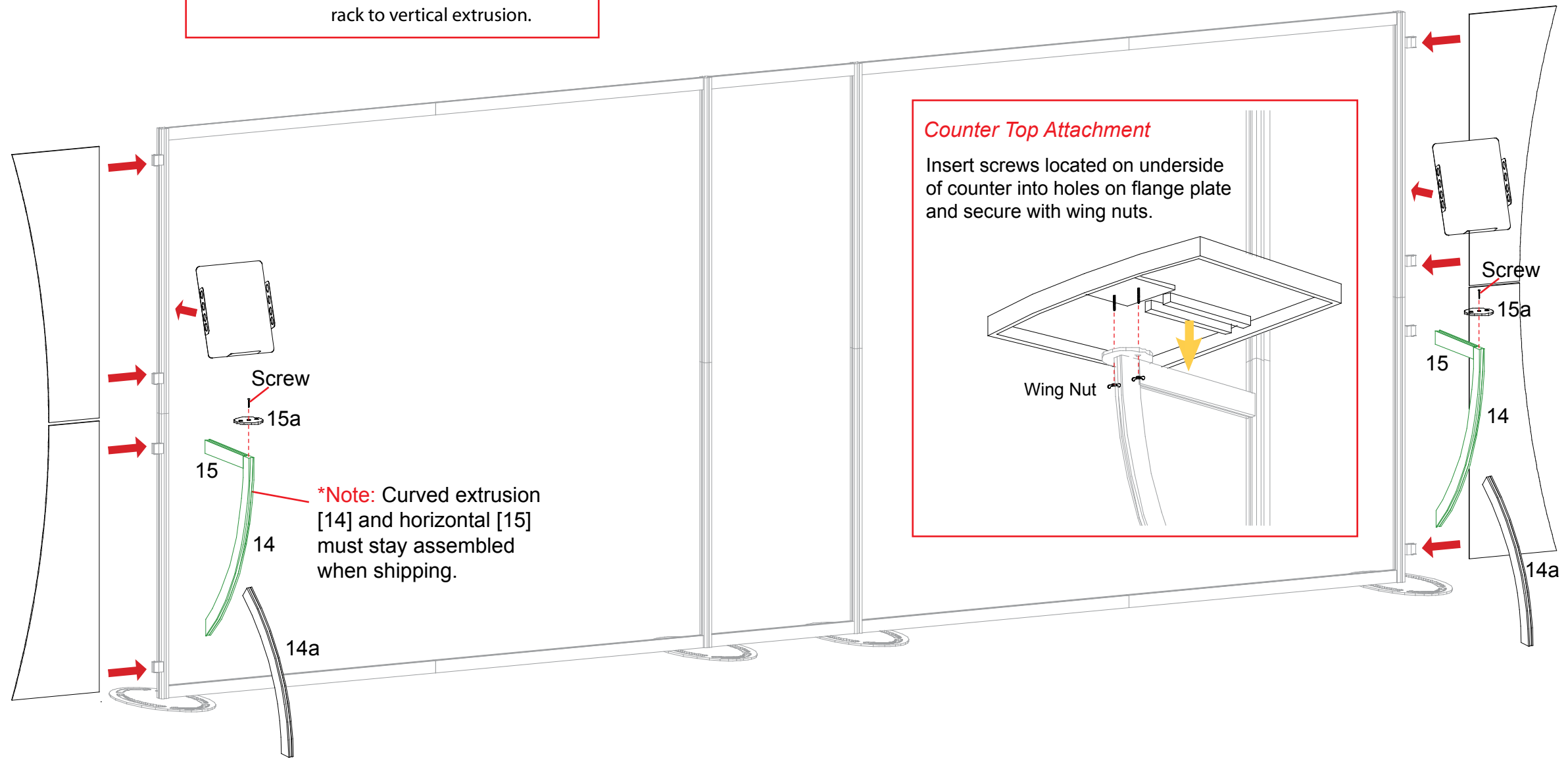
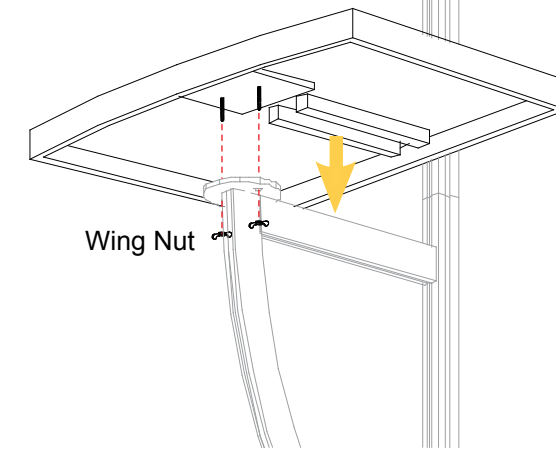
Literature Rack Attachment



Attach connector piece to rack as shown. Then connect assembled literature rack to vertical extrusion.

Counter Top Attachment

Insert screws located on underside of counter into holes on flange plate and secure with wing nuts.



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Using Your Setup Instructions

The Aero Overhead Sign Setup Instructions are created specifically for your configuration. They include an exploded view of the frame which is sequentially numbered. We encourage you to study the instructions before attempting to assemble your exhibit.

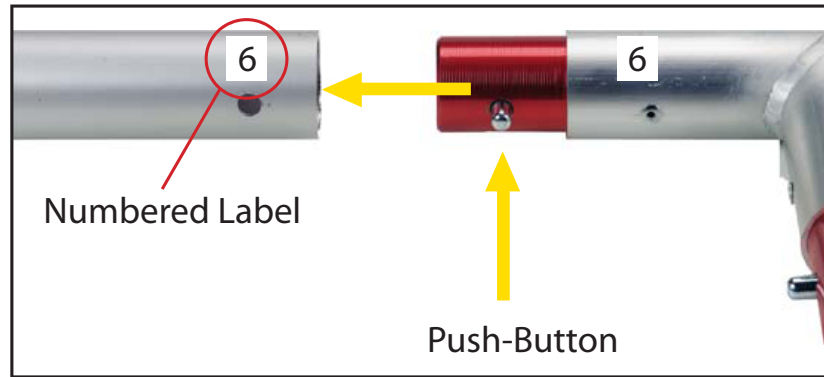
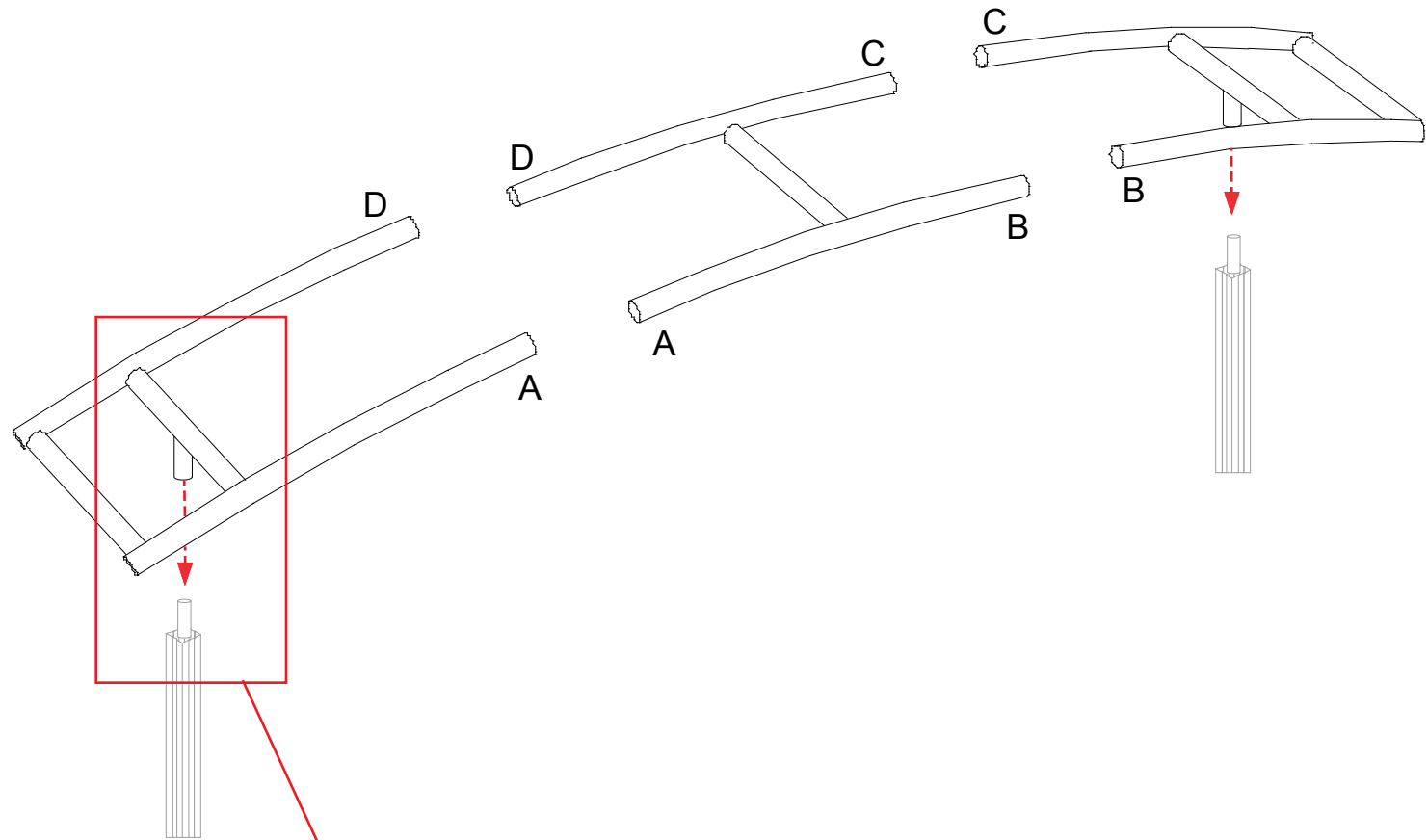
Connections are kept very simple: no tools. Everything assembles with push-button connectors and pre-connected horizontal sections.

Cleaning and Packing Your Display

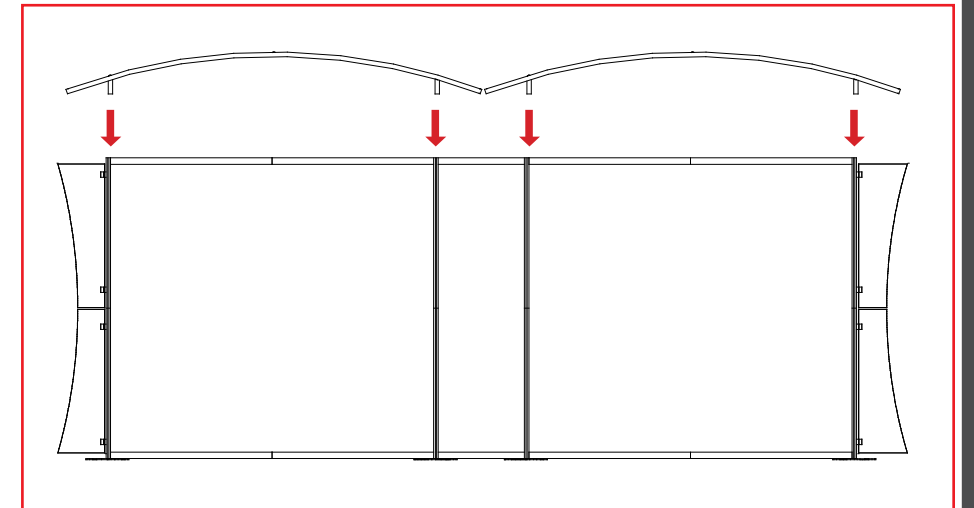
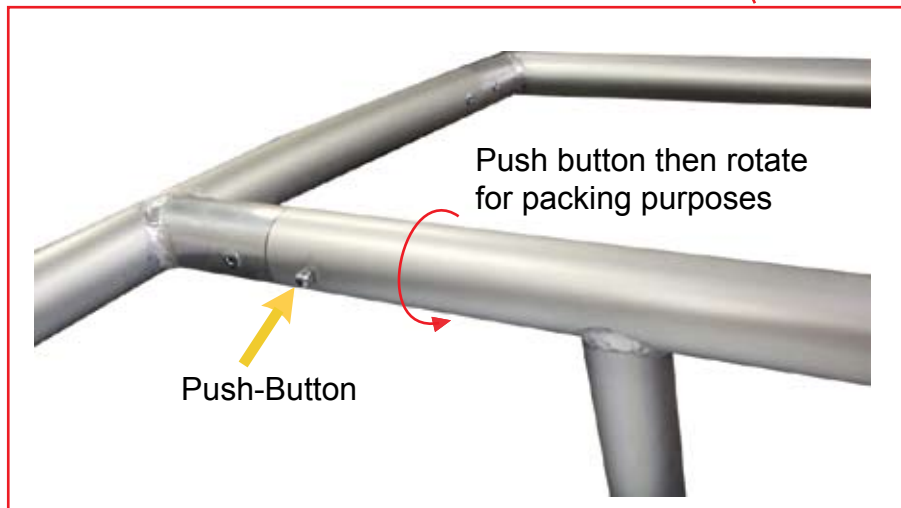
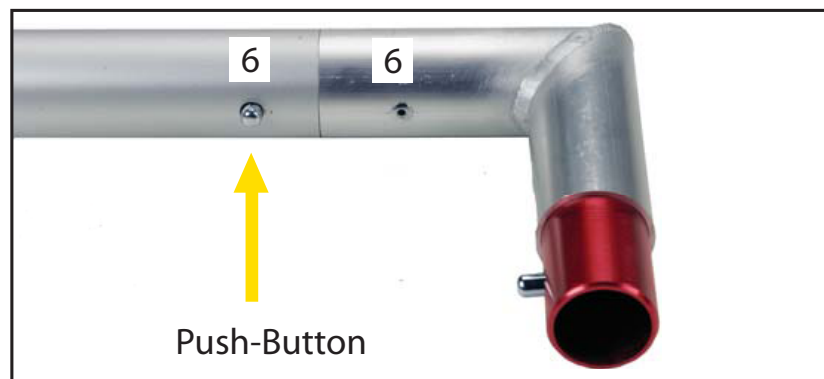
- 1) Use care when cleaning aluminum extrusion or acrylic inserts. Use only non-abrasive cleaners.
- 2) Retain all packing material. It will make re-packing much easier and will reduce the likelihood of shipping damage.

Steps:

- 1) Connect canopy pieces together as shown.
- 2) Apply pillow case graphic to assembled canopy



Connections are made by holding the button down and sliding the red tube into opposing tube until the connection is made. To disassemble push button and pull or twist extrusions apart.

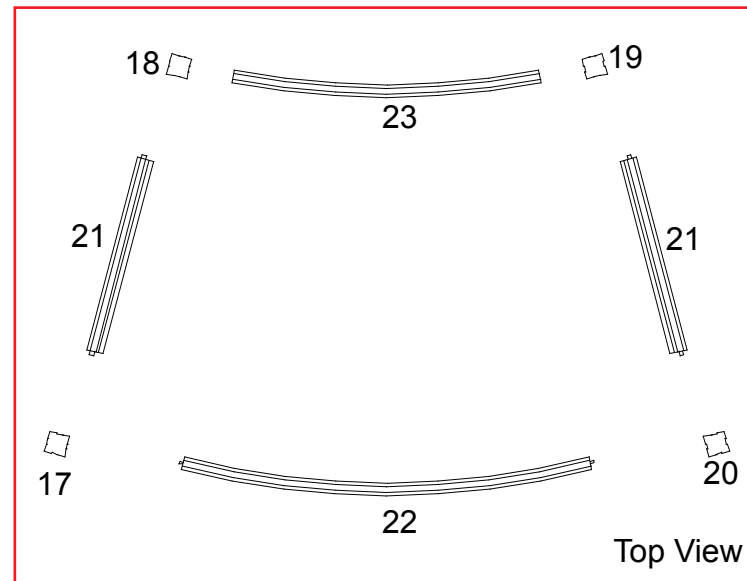


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Part Number	Qty	Description
17	1	38" Vertical Extrusion
18	1	38" Vertical Extrusion w/ Hinges
19	1	38" Vertical Extrusion w/ Door Stop
20	1	38" Vertical Extrusion
21/21a	2/2	12" Horizontal Extrusion
22	2	25" Curved Horizontal Extrusion
23	2	18" Curved Horizontal Extrusion

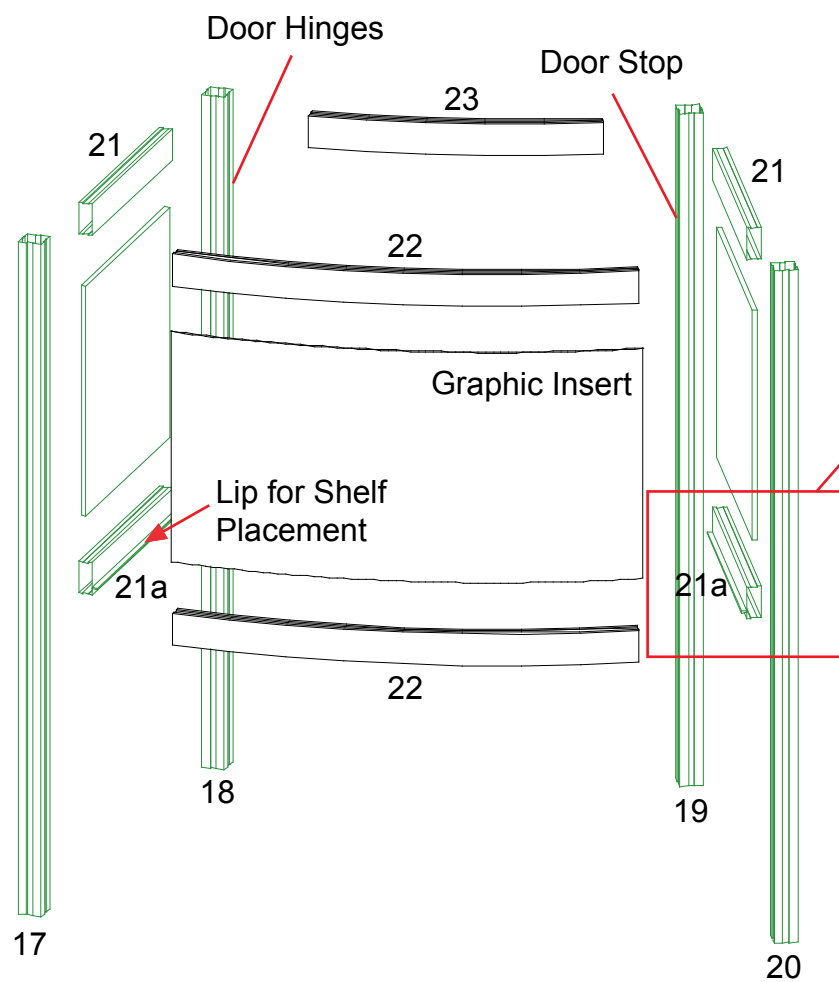
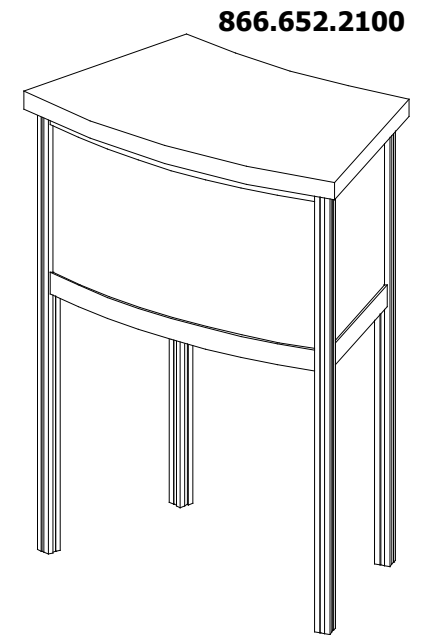
Steps

- 1) Attach horizontal extrusions [21 and 21a] between vertical extrusions, placing inserts between horizontals.
Note: Pedestal Sides must stay assembled when shipping.
- 2) Attach curved horizontal extrusions [22] between vertical extrusions [17 and 20], placing insert between curved horizontals.
- 3) Attach curved horizontal extrusions [23] between vertical extrusions [18 and 19]



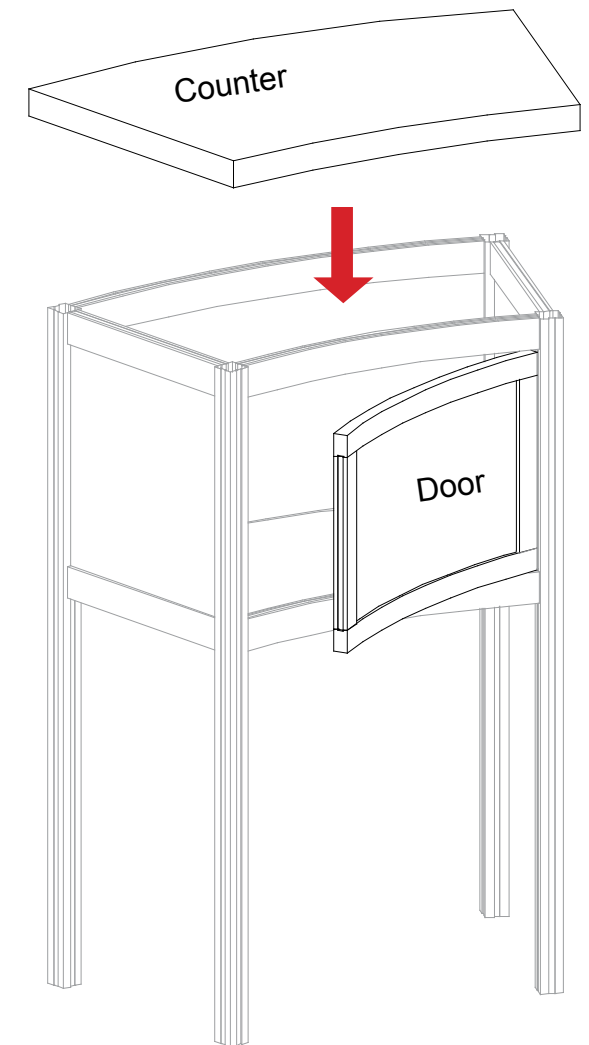
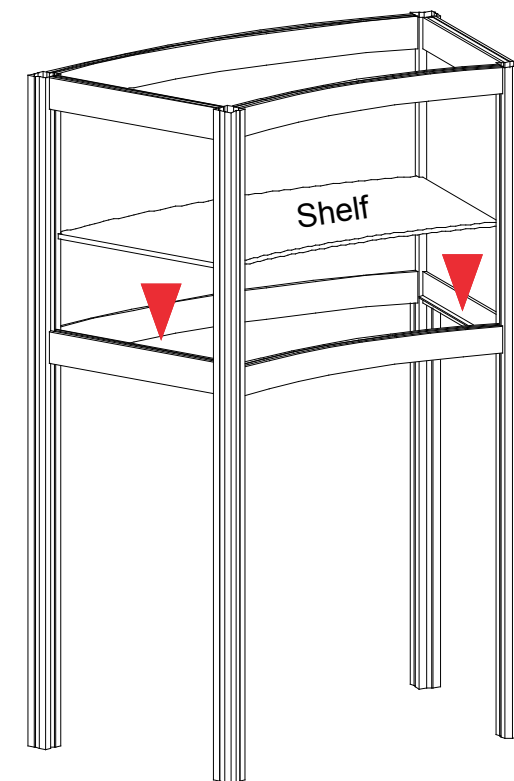
Steps (Cont'd):

- 3) Place shelf atop lips of extrusions.
- 4) Attach door to back of assembled base.
- 4) Set counter top atop assembled base.



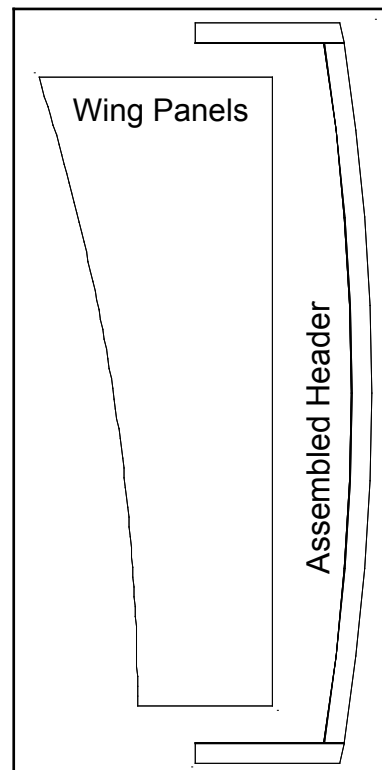
Extrusion Details:
Extrusions 13a have a lip for the floor to rest upon.

**Note:* Pedestal sides must stay assembled when shipping

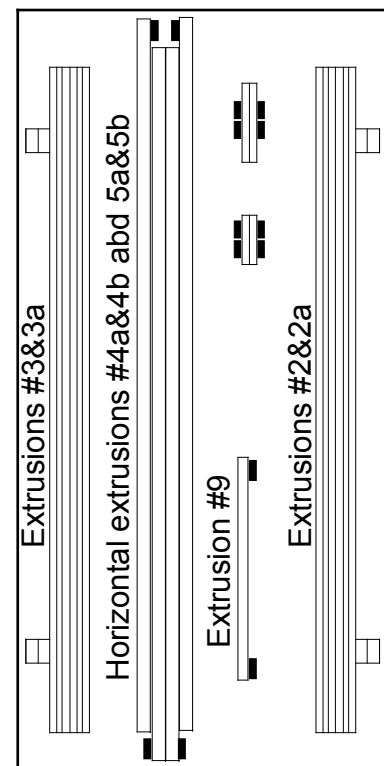


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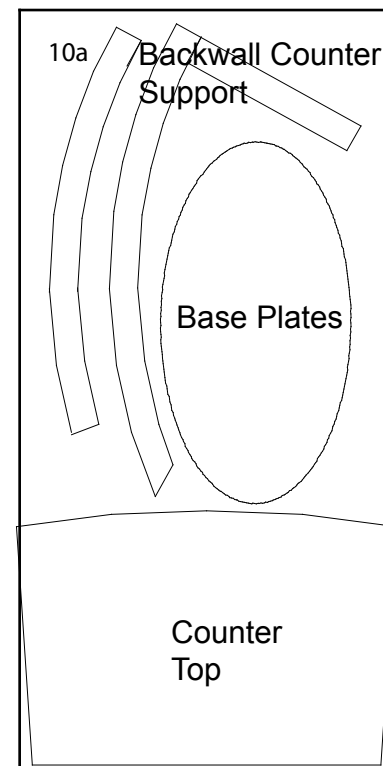
Top View of each Level



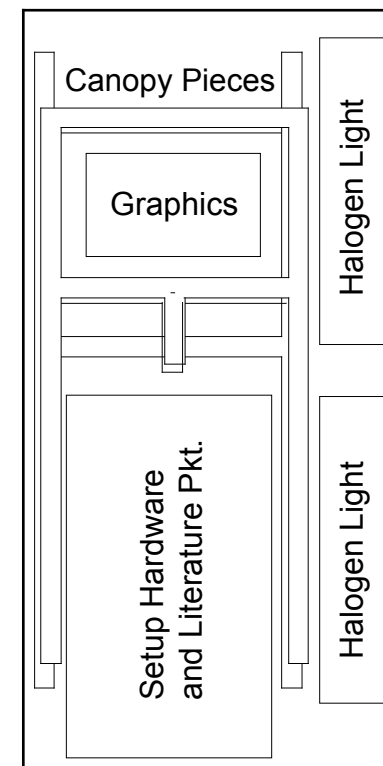
Level 1 (Bottom)



Level 2



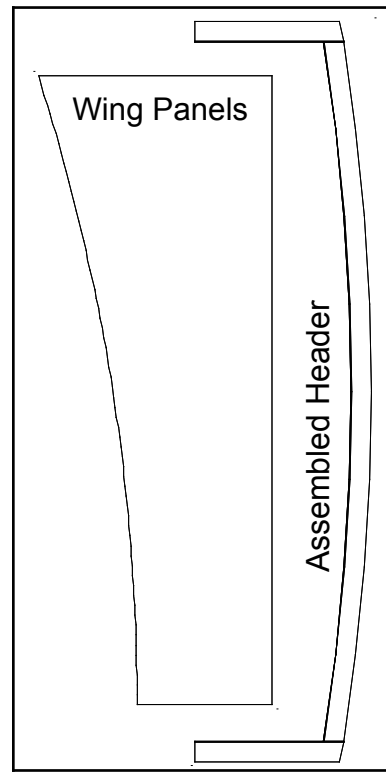
Level 3



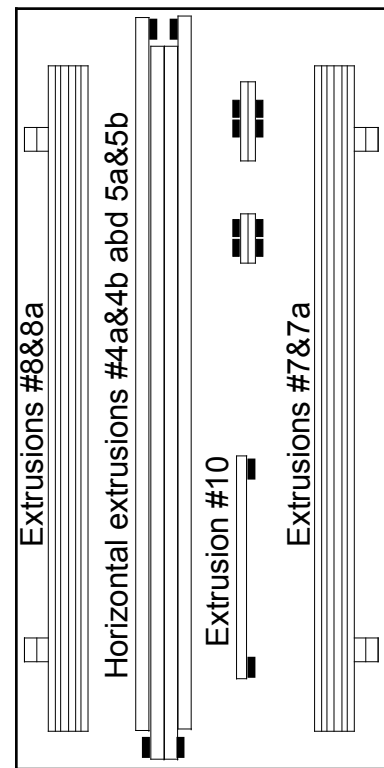
Slip Sheet

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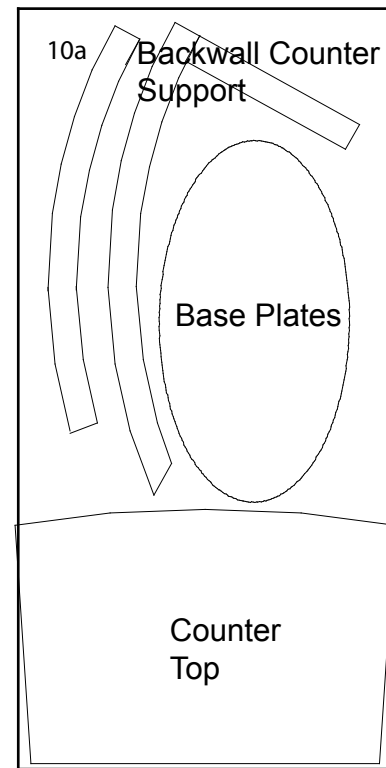
Top View of each Level



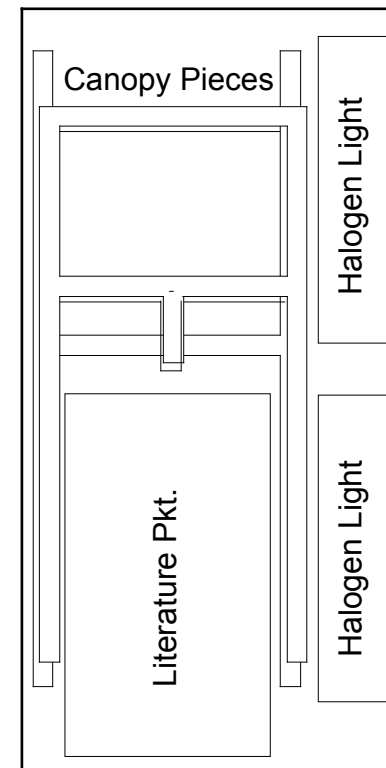
Level 1 (Bottom)



Level 2

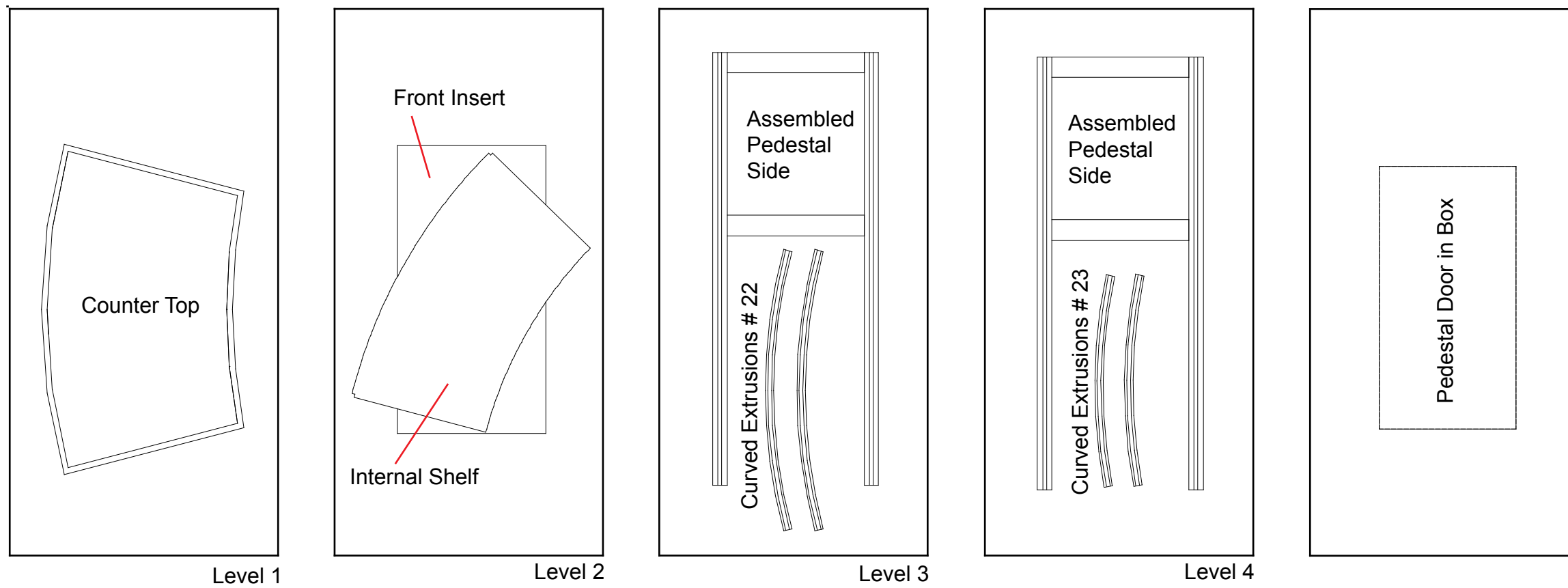


Level 3

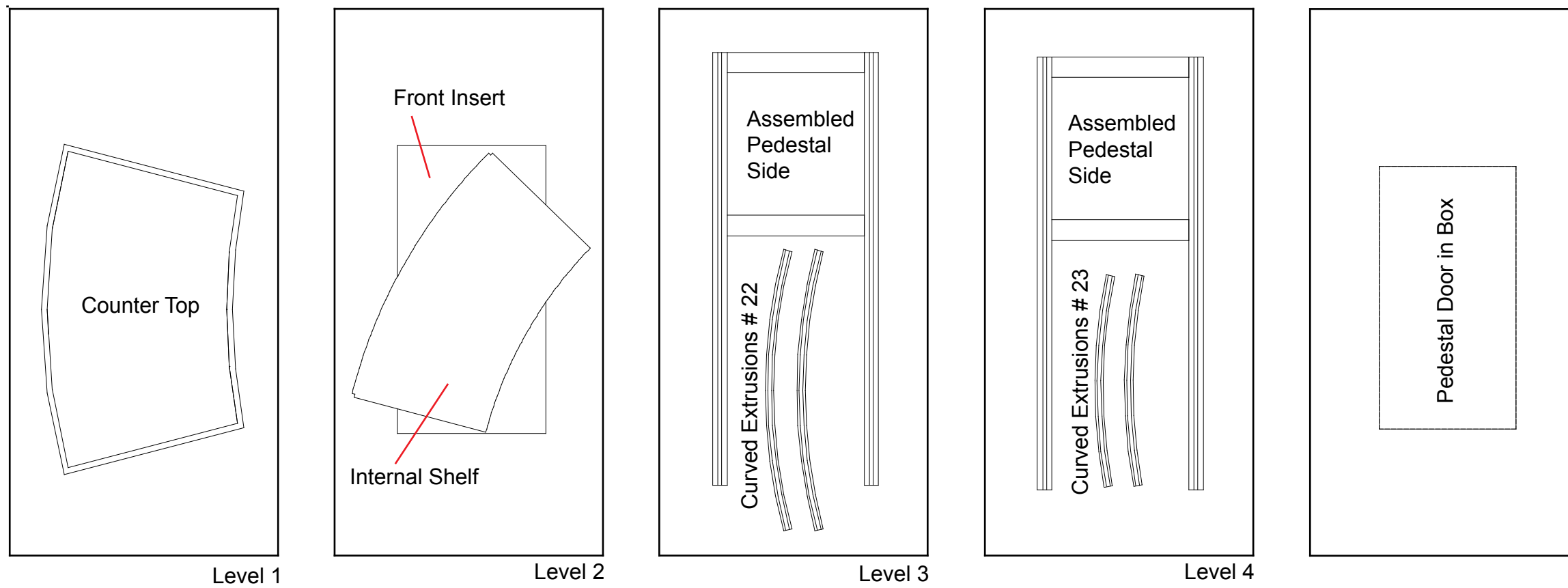


Slip Sheet

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