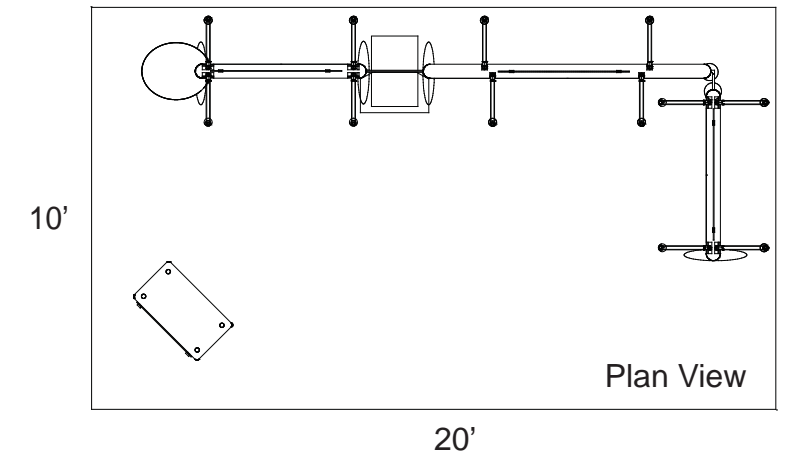
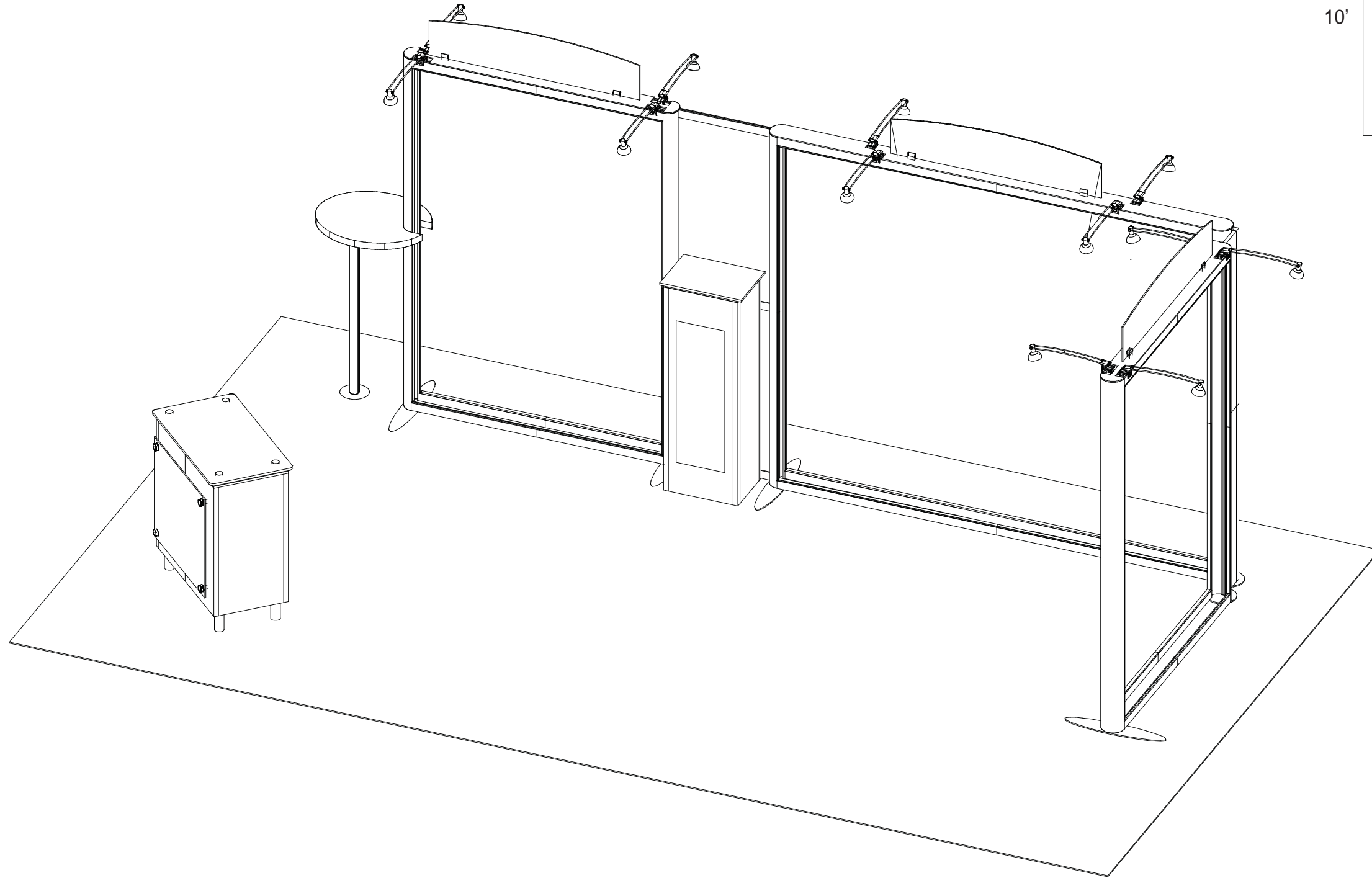


visionaryTM
DESIGNS



WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

euro lt | HYBRIDS

General Setup Instructions for Panel System

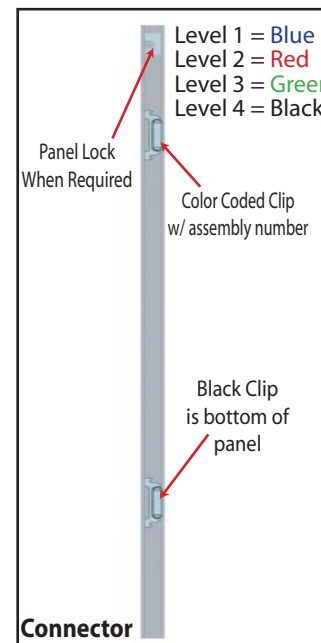
Using Your Setup Instructions

The Euro LT Hybrids Setup Instructions are created specifically for your configuration. They are laid out sequentially in levels, including exploded views, and a logical series of detailed steps to assemble the main structure and components. We encourage you to study the instructions **before** attempting to assemble your exhibit.

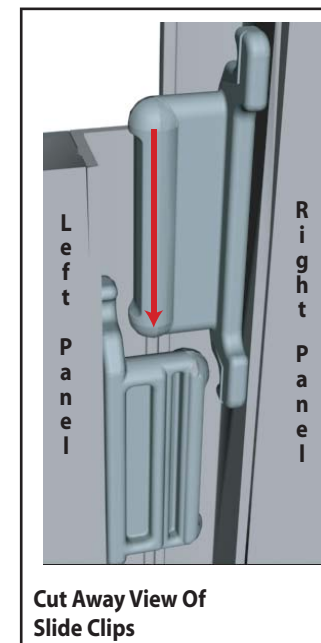
Each page reminds you to tighten the setscrews after disassembling your exhibit to prevent loss of the locks and setscrews (see below in RED). This is VERY IMPORTANT.

Cleaning and Packing Your Display

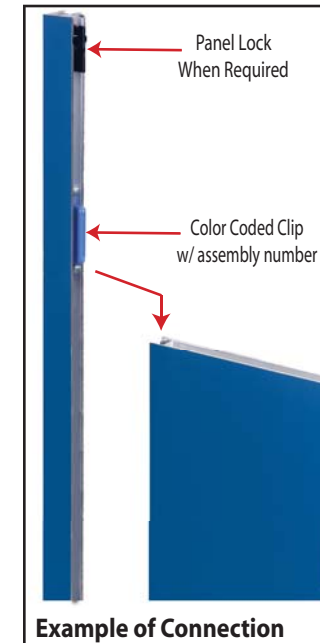
- 1) Use care when cleaning aluminum extrusion or acrylic inserts. Use only non-abrasive cleaners.
- 2) When cleaning laminate inserts, countertops, or panels use mild cleansers and a soft material such as cotton.
- 3) Keep all display components away from extreme heat and long exposure to sunlight to avoid warping and fading.
- 4) Retain all packing material. It will make re-packing much easier and will reduce the likelihood of shipping damage.



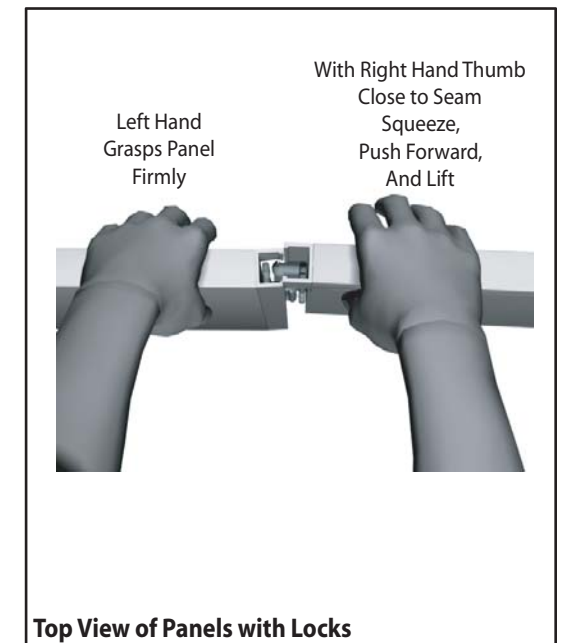
Each component has 2 clips, the lower clip is ALWAYS black. The top clip is color coded to distinguish the level. The color coded clip also contains the numbered label.



Components connect together by aligning them and sliding downward connecting clips together.



Configurations are assembled from left to right, usually starting with #1 and following the numbered sequence.



The first level of components contains panel locks that are located at the top of the panel for extra stability and a seamless connection. When disassembling panels, twist top connection slightly and lift right panel upward.

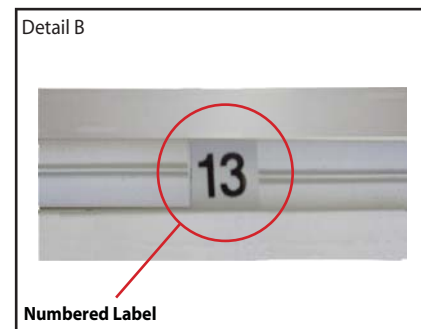
General Setup Instructions for Extrusion System



Most exhibits can be assembled with the supplied Hex Key Tool. Occasionally, a flat head screwdriver may be required.



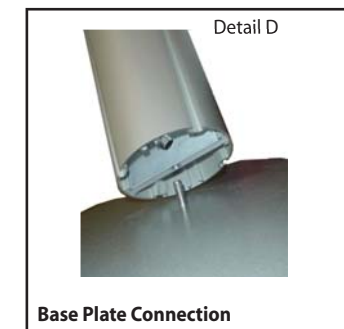
Most horizontal extrusion connections have a patented expandable lock. This lock inserts into the groove of an opposing extrusion. Tightening the lock with the Hex Key Tool expands the lock and creates a strong positive connection.



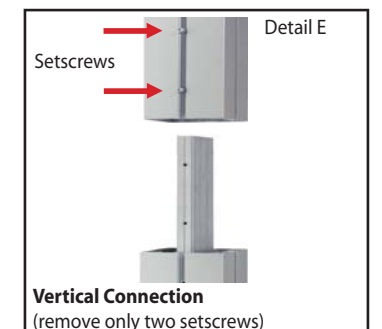
Each extrusion contains a numbered label which corresponds with setup instructions. The label is located within a groove of the extrusion (when possible). With extrusion components the labels contain Black numbers unless otherwise specified.



Remove only (1) setscrew when disassembling. Replace setscrew in extrusion after assembling it. Before packing, replace setscrew in extrusion to avoid losing it.



Attach base plate to round or square vertical extrusion using the bolt provided. Be careful not to strip the threads.



When vertical extrusions are packed in portable cases rather than crates or tubs, they must be broken down into smaller sections which then require assembly.

Remove only (2) setscrews when disassembling. Replace setscrews in extrusion after assembling it. Before packing, replace setscrews in extrusion to avoid losing them.

WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

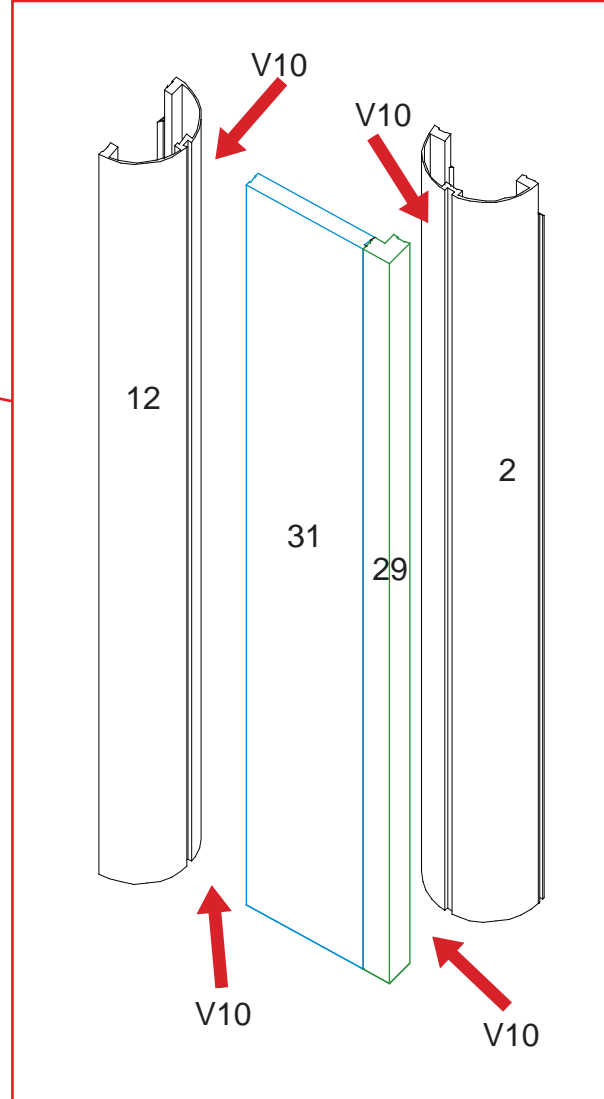
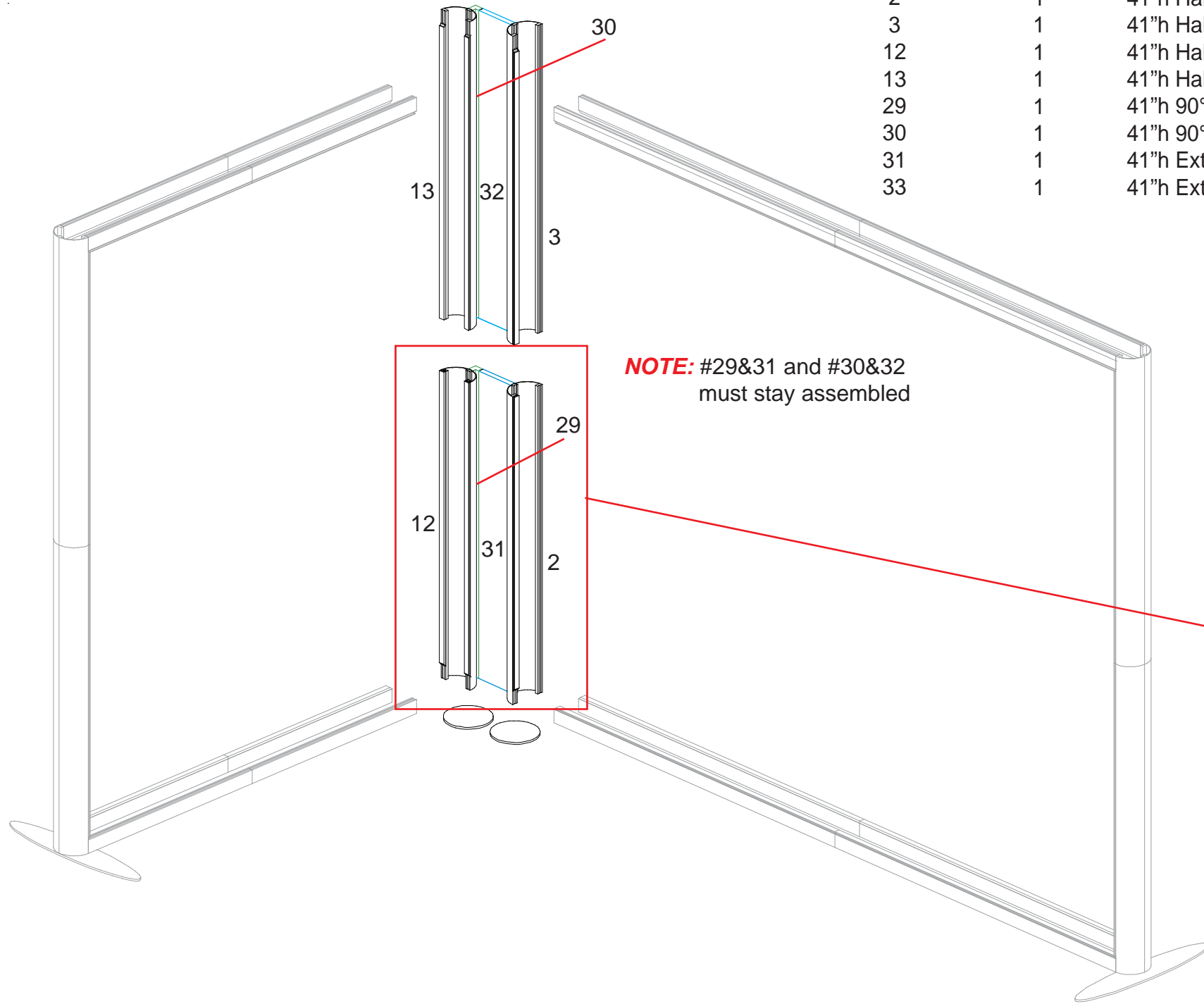
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Part Number	Qty for Step	Description
2	1	41" h Half Round Extrusion
3	1	41" h Half Round Extrusion
12	1	41" h Half Round Extrusion
13	1	41" h Half Round Extrusion
29	1	41" h 90° Corner Extrusion
30	1	41" h 90° Corner Extrusion
31	1	41" h Extrusion
33	1	41" h Extrusion

Steps

- 1) Connect extrusion assemblies [29/31 and 30/32] between half round extrusions [2&12 and 3&13] as shown.

****This step must be completed before assembling lightboxes****



V10 Pressure Screw

Example of Pressure Screw Attachment

Pressure Screw

Note: V10 Detail

Slide in V10 Connector in between grooves of extrusions then secure with tool.

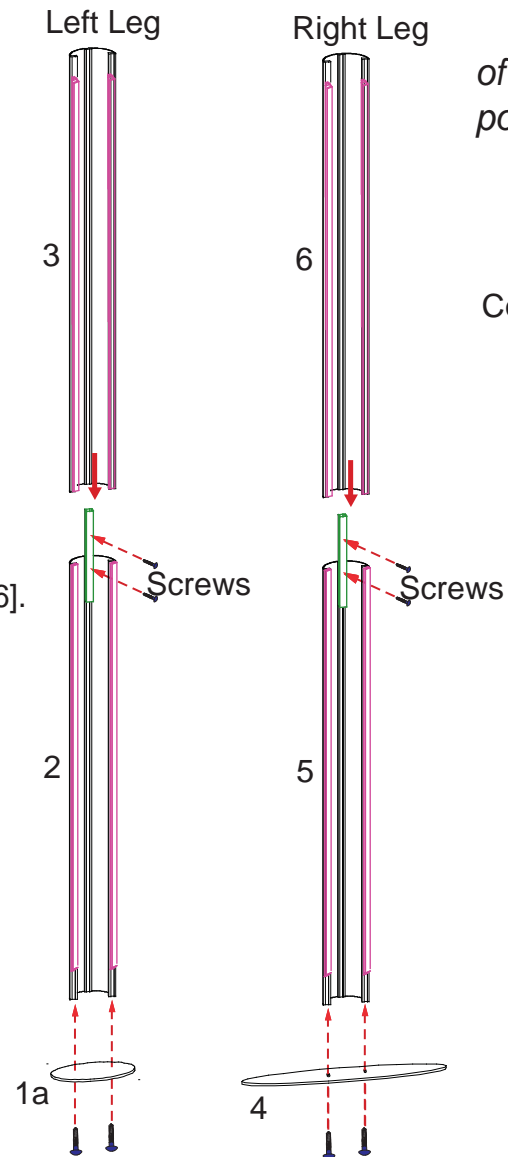
WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

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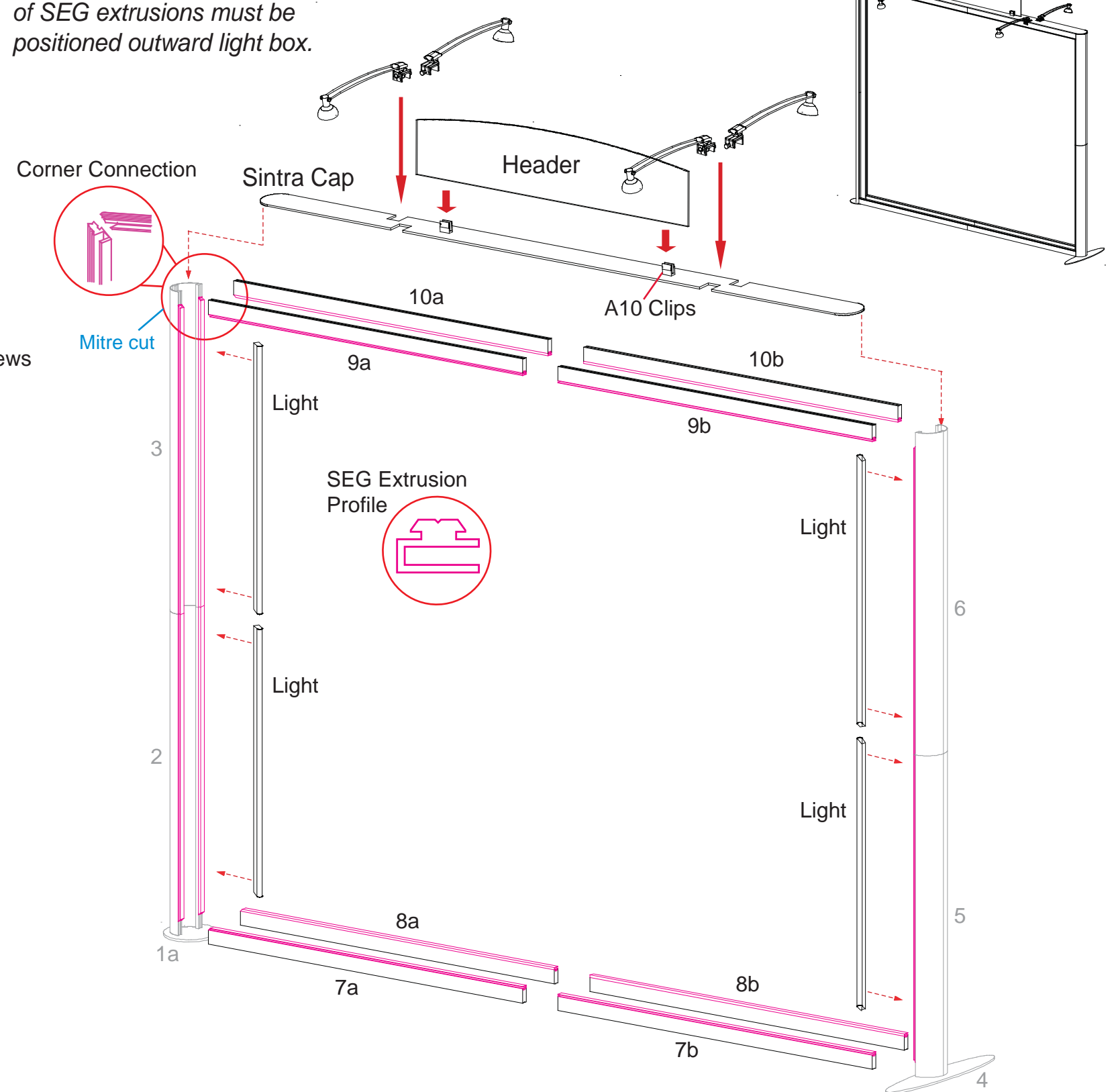
Part Number	Qty for Step	Description
1a	1	Round Base Plate
2	1	41" h Half Round Vertical extrusion
3	1	41" h Half Round Vertical extrusion
4	1	Oval Base Plate
5	1	41" h Half Round Vertical extrusion
6	1	41" h Half Round Vertical extrusion
7a/7b	1/1	48" w Lower Horizontal extrusion
8a/8b	1/1	48" w Lower Horizontal extrusion
9a/9b	1/1	48" w Upper Horizontal extrusion
10a/10b	1/1	48" w Lower Horizontal extrusion

Steps

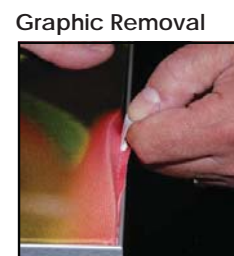
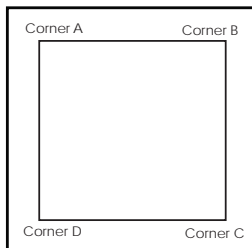
- 1) Connect vertical extrusions [2 to 3 and 5 to 6] together with connectors and screws provided.
- 2) Connect base plates [1a and 4] to vertical assemblies [2/3 and 5/6].
- 3) Connect lower horizontal extrusions [7a and 7b] together.
- 4) Connect lower horizontal extrusions [8a and 8b] together.
- 5) Connect upper horizontal extrusions [9a and 9b] together.
- 6) Connect upper horizontal extrusions [10a and 10b] together.
- 7) Connect lower horizontal assemblies [7 and 8] between vertical assemblies [2/3 and 5/6] as shown.
- 8) Connect upper horizontal assemblies [9 and 10] between vertical assemblies [2/3 and 5/6] as shown.
- 9) Place lights staggered inside the vertical extrusions making sure to run cords down thru bottom opening.
- 10) Place Sintra Cap atop assembled lightbox.
- 11) Attach header to sintra cap with A10 clips.
- 12) Attach lights atop extrusions [9 and 10].



****Note:** the opening of SEG extrusions must be positioned outward light box.



Graphic: To Ensure Proper Fit



It is important to first insert graphic into each alternate corner then to the sides of the frame. If this is not done, graphic will not fit into the frame correctly.

Step 1
Insert corner A. Turn edge of graphic so silicon welt is perpendicular to face of graphic. Insert narrow side of welt with fabric to outside into the channel. Repeat for other side of this corner.

Step 2
Repeat Step 1 for opposite corner C, then insert corner B, followed by corner D, to complete the installation of the corners.

Step 3
Once all corners are inserted, press one silicon edge into channel from corners and work toward the center. Make sure welt is fully inserted into channel. Continue until all sides are done. Smooth out edges of graphic.

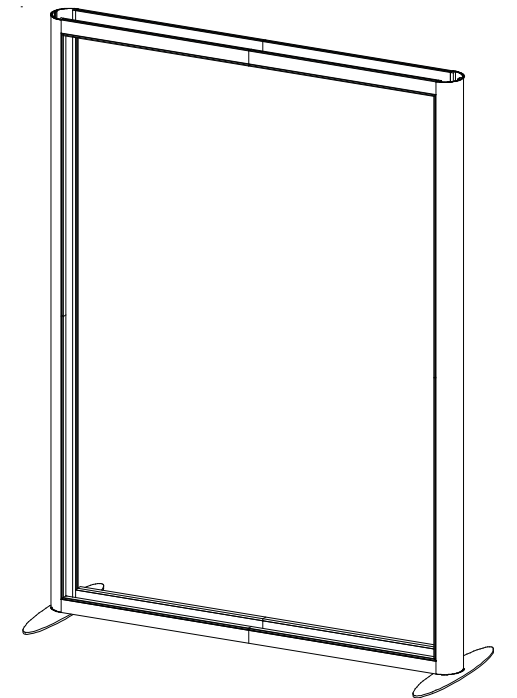
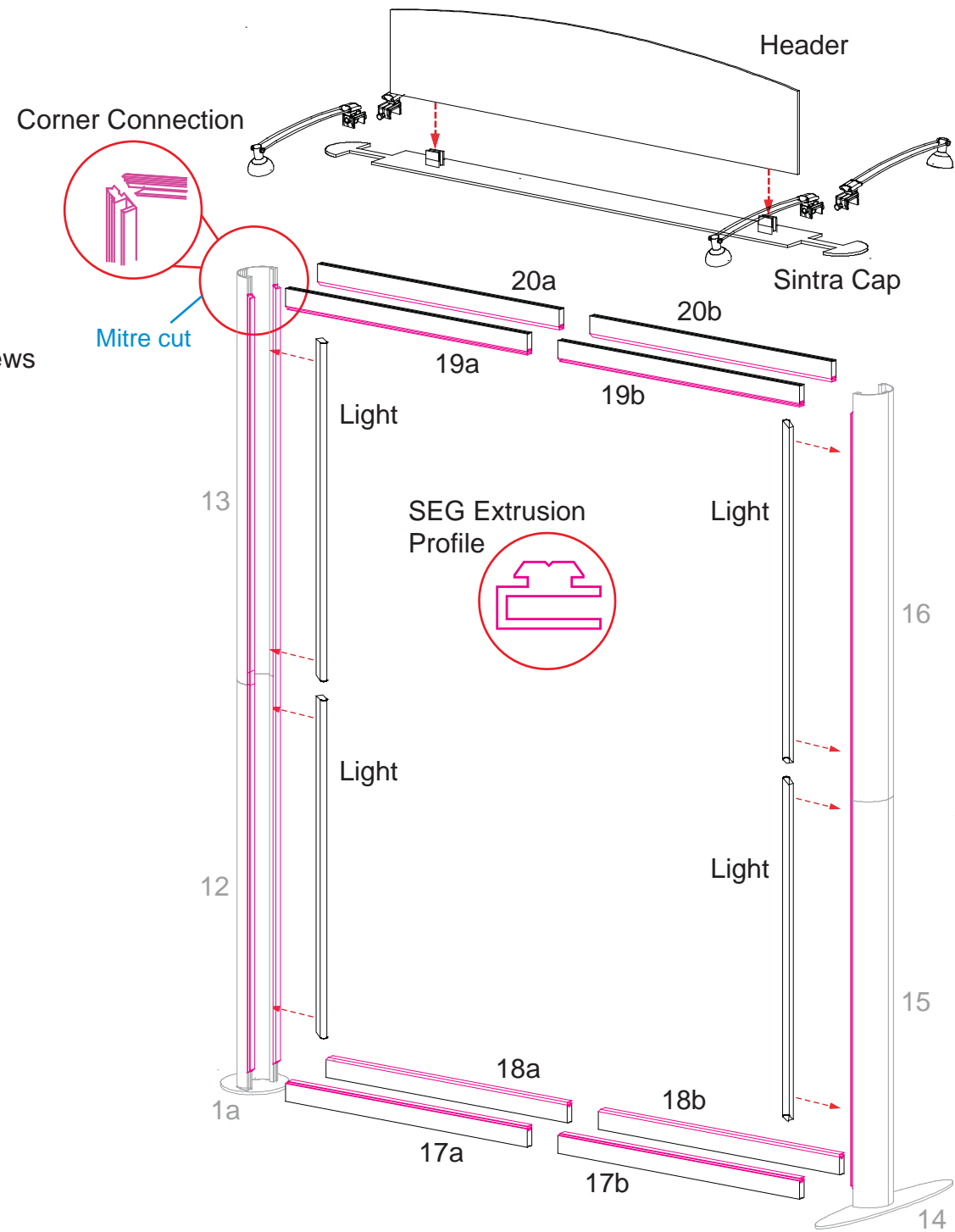
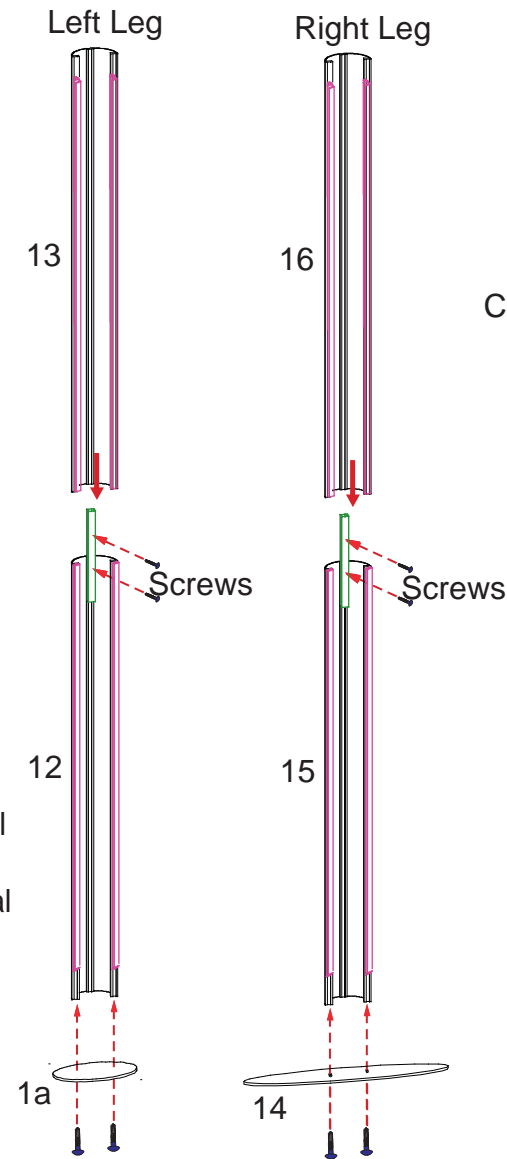
To remove the graphic from the frame, locate the fabric pull tab. Gently pull up on the tab to remove the fabric.

WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

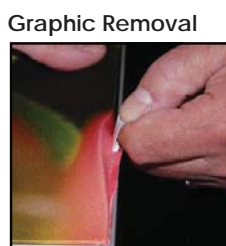
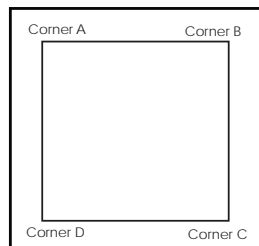
Part Number	Qty for Step	Description
1a	1	Round Base Plate
12	1	41" h Half Round Vertical extrusion
13	1	41" h Half Round Vertical extrusion
14	1	Oval Base Plate
15	1	41" h Half Round Vertical extrusion
16	1	41" h Half Round Vertical extrusion
17a/17b	1/1	27.5" w Lower Horizontal extrusion
18a/18b	1/1	27.5" w Lower Horizontal extrusion
19a/19b	1/1	27.5" w Upper Horizontal extrusion
20a/20b	1/1	27.5" w Lower Horizontal extrusion

Steps

- 1) Connect vertical extrusions [12 to 13 and 15 to 16] together with connectors and screws provided.
- 2) Connect base plates [1a and 14] to vertical assemblies [12/13 and 15/16].
- 3) Connect lower horizontal extrusions [17a and 17b] together.
- 4) Connect lower horizontal extrusions [18a and 18b] together.
- 5) Connect upper horizontal extrusions [19a and 19b] together.
- 6) Connect upper horizontal extrusions [20a and 20b] together.
- 7) Connect lower horizontal assemblies [17 and 18] between vertical assemblies [12/13 and 15/16] as shown.
- 8) Connect upper horizontal assemblies [19 and 20] between vertical assemblies [12/13 and 15/16] as shown.
- 9) Place lights staggered inside the vertical extrusions making sure to run cords down thru bottom opening.
- 10) Place Sintra Cap atop assembled lightbox.
- 11) Attach header to sintra cap with A10 clips.
- 12) Attach lights atop extrusions [19 and 20].



Graphic: To Ensure Proper Fit



It is important to first insert graphic into each alternate corner then to the sides of the frame. If this is not done, graphic will not fit into the frame correctly.

Step 1
Insert corner A. Turn edge of graphic so silicon welt is perpendicular to face of graphic. Insert narrow side of welt with fabric to outside into the channel. Repeat for other side of this corner.

Step 2
Repeat Step 1 for opposite corner C, then insert corner B, followed by corner D, to complete the installation of the corners.

Step 3
Once all corners are inserted, press one silicon edge into channel from corners and work toward the center. Make sure welt is fully inserted into channel. Continue until all sides are done. Smooth out edges of graphic.

To remove the graphic from the frame, locate the fabric channel from corners and pull tab. Gently pull up on the tab to remove the fabric.

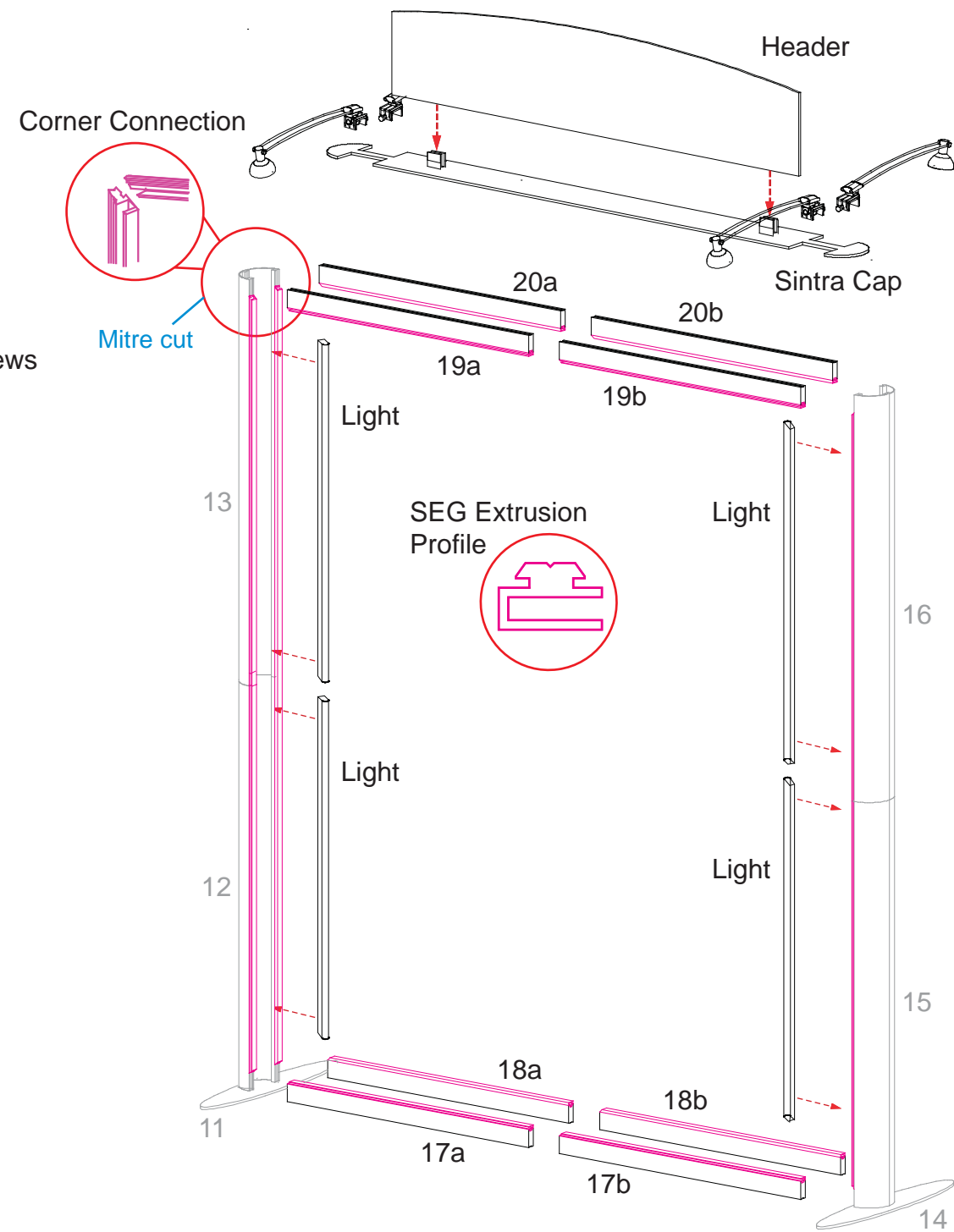
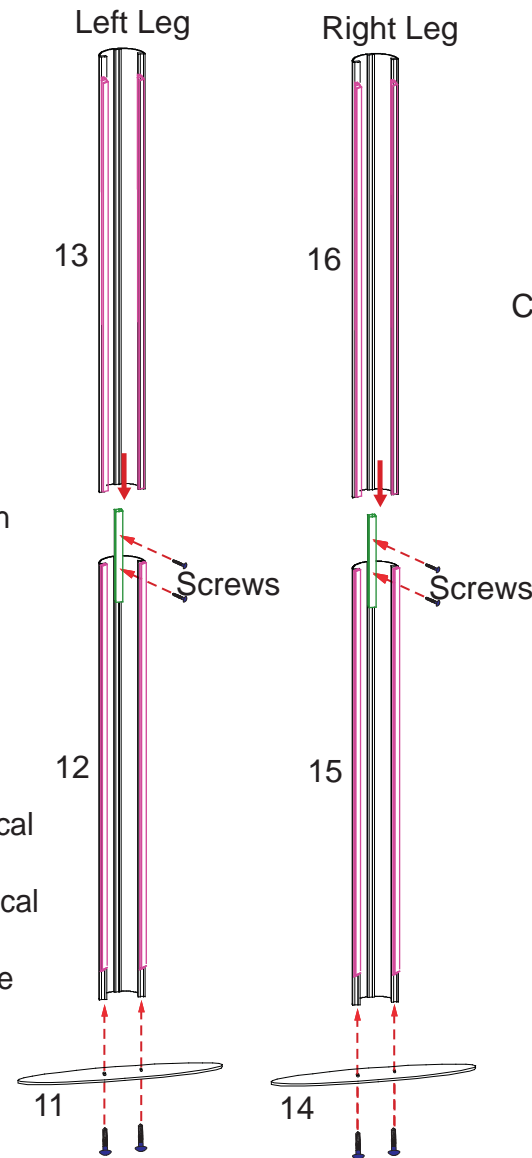
WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

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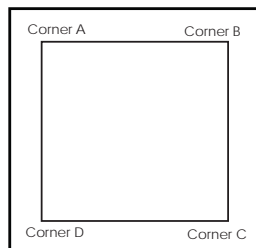
Part Number	Qty for Step	Description
11	1	Oval Base Plate
12	1	41" h Half Round Vertical extrusion
13	1	41" h Half Round Vertical extrusion
14	1	Oval Base Plate
15	1	41" h Half Round Vertical extrusion
16	1	41" h Half Round Vertical extrusion
17a/17b	1/1	27.5" w Lower Horizontal extrusion
18a/18b	1/1	27.5" w Lower Horizontal extrusion
19a/19b	1/1	27.5" w Upper Horizontal extrusion
20a/20b	1/1	27.5" w Lower Horizontal extrusion

Steps

- 1) Connect vertical extrusions [12 to 13 and 15 to 16] together with connectors and screws provided.
- 2) Connect base plates [11 and 14] to vertical assemblies [12/13 and 15/16].
- 3) Connect lower horizontal extrusions [17a and 17b] together.
- 4) Connect lower horizontal extrusions [18a and 18b] together.
- 5) Connect upper horizontal extrusions [19a and 19b] together.
- 6) Connect upper horizontal extrusions [20a and 20b] together.
- 7) Connect lower horizontal assemblies [17 and 18] between vertical assemblies [12/13 and 15/16] as shown.
- 8) Connect upper horizontal assemblies [19 and 20] between vertical assemblies [12/13 and 15/16] as shown.
- 9) Place lights staggered inside the vertical extrusions making sure to run cords down thru bottom opening.
- 10) Place Sintra Cap atop assembled lightbox.
- 11) Attach header to sintra cap with A10 clips.
- 12) Attach lights atop extrusions [19 and 20].



Graphic: To Ensure Proper Fit



It is important to first insert graphic into each alternate corner then to the sides of the frame. If this is not done, graphic will not fit into the frame correctly.

Step 1
Insert corner A. Turn edge of graphic so silicon welt is perpendicular to face of graphic. Insert narrow side of welt with fabric to outside into the channel. Repeat for other side of this corner.

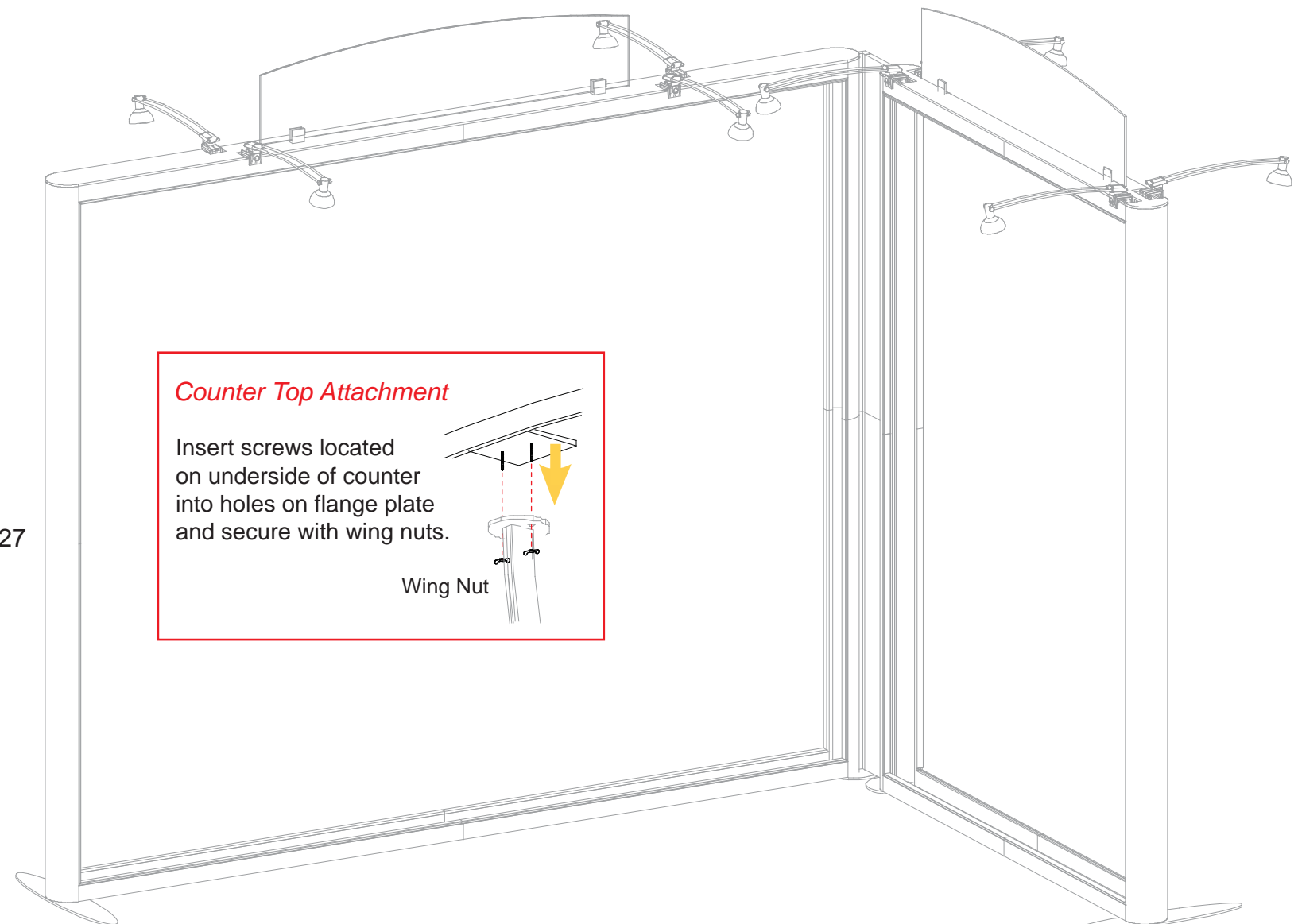
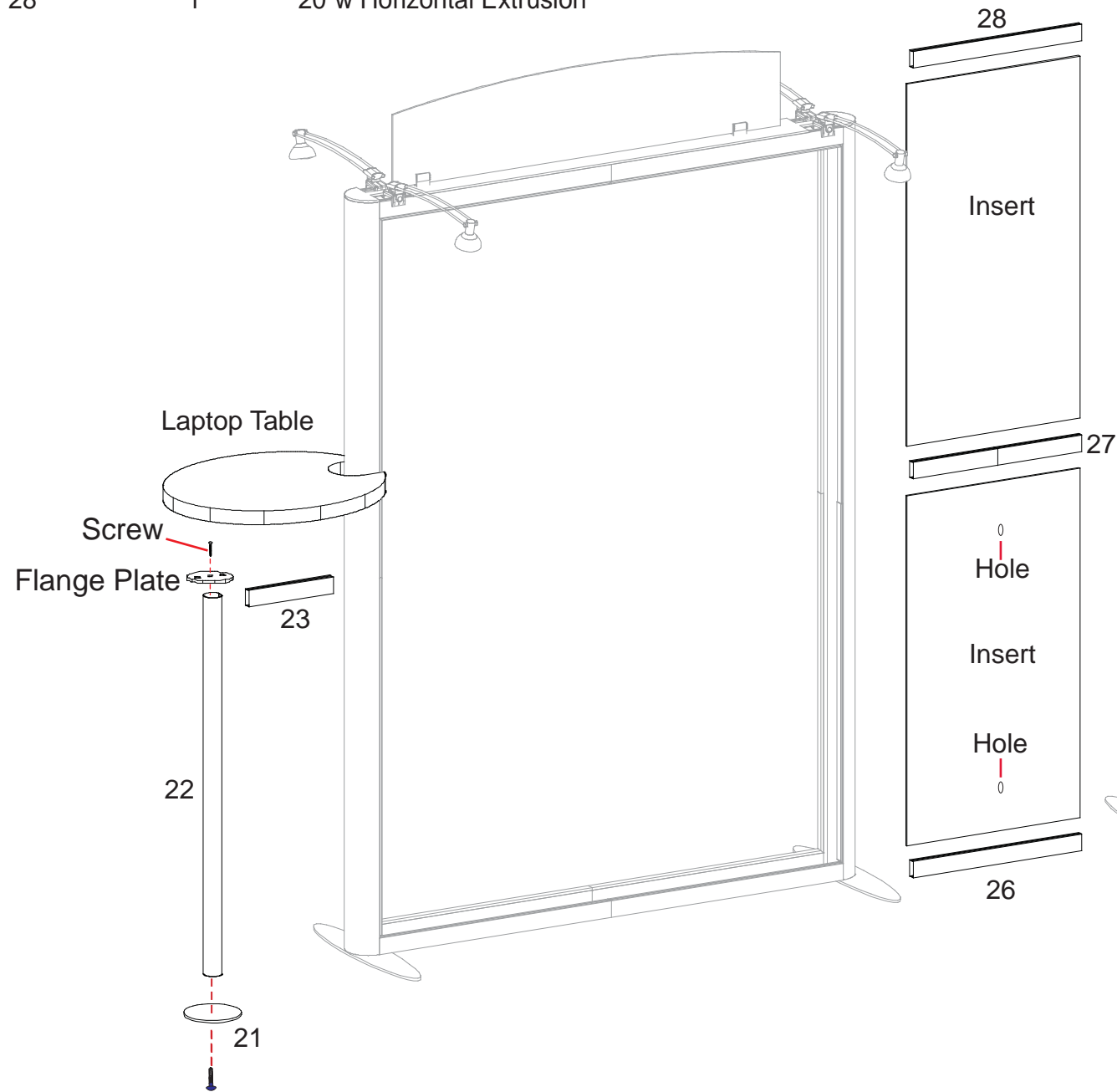
Step 2
Repeat Step 1 for opposite corner C, then insert corner B, followed by corner D, to complete the installation of the corners.

Step 3
Once all corners are inserted, press one silicon edge into channel from corners and work toward the center. Make sure welt is fully inserted into channel. Continue until all sides are done. Smooth out edges of graphic.

To remove the graphic from the frame, locate the fabric pull tab. Gently pull up on the tab to remove the fabric.

WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

Part Number	Qty for Step	Description
21	1	Round Base Plate
22	1	41.25" h Table Support
23	1	10" w Horizontal Extrusion
26	1	20" w Horizontal Extrusion
27	1	20" w Horizontal Extrusion
28	1	20" w Horizontal Extrusion



Counter Top Attachment
 Insert screws located on underside of counter into holes on flange plate and secure with wing nuts.

Steps

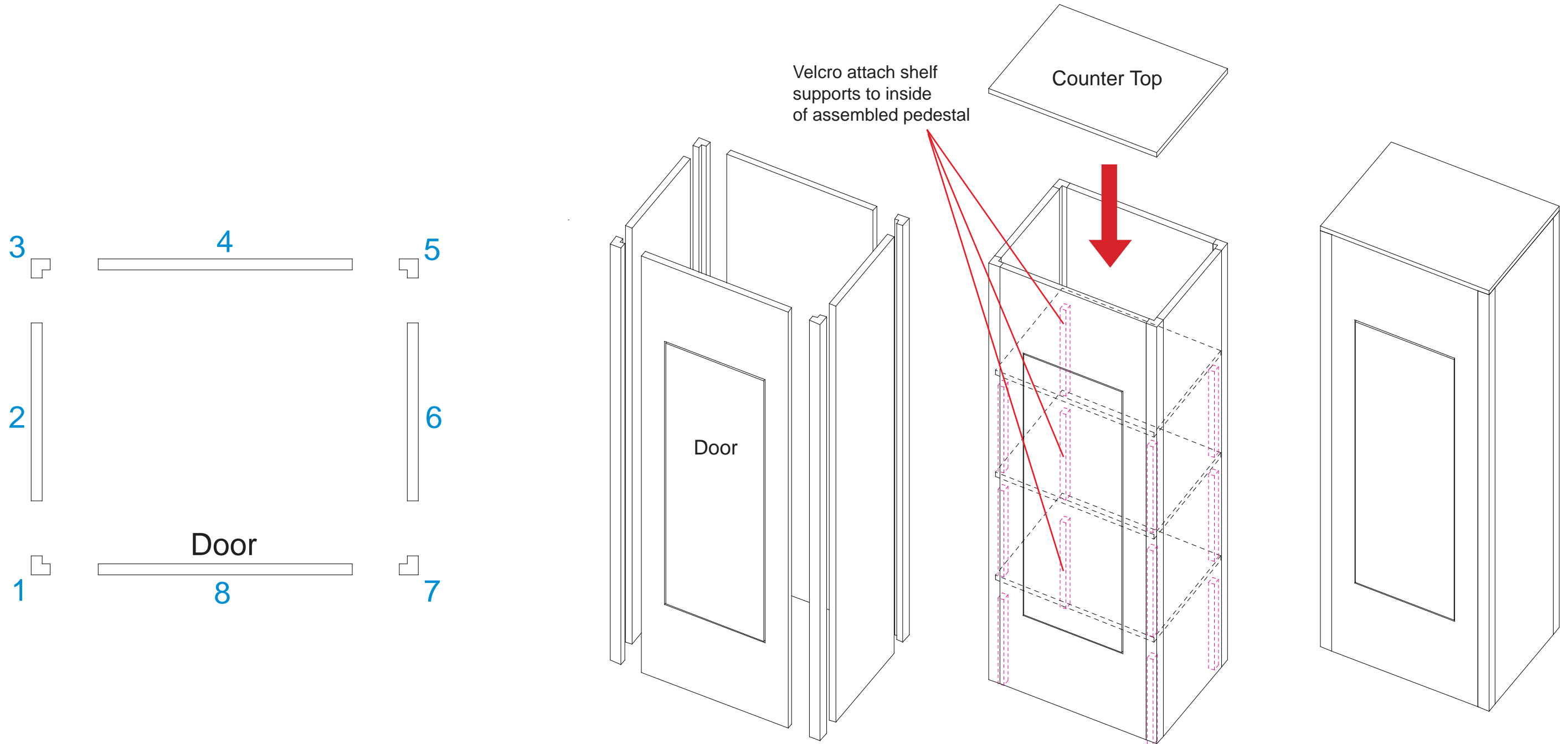
- 1) Attach base plate [21] to table support [22] using bolt as shown.
- 2) Attach horizontal extrusion [23] between vertical extrusions [15 and 22].
- 3) Attach flange plate to table support [22] with screw as shown.
- 4) Attach lap top table to support. Refer to *Counter Top Attachment detail*.
- 5) Connect vertical extrusions [24 and 25] together.
- 6) Attach horizontal extrusions [26, 27, and 28] between vertical assemblies [24/25 and 12/13]. Note: Place inserts between vertical and horizontal extrusions as shown.

WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

Item #	Description
1	47.5”h 90d Corner Connector
2	9.888”w x 47.5”h Panel
3	47.5”h 90d Corner Connector
4	14.125”w x 47.5”h Panel
5	47.5”h 90d Corner Connector
6	9.888”w x 47.5”h Panel
7	47.5”h 90d Corner Connector
8	14.125”w x 47.5”h Panel with Door

Steps:

- 1) Assemble LT panels by starting at # [1] and continue in numerical order.
- 2) Velcro shelf supports to inside of assembled panels and place shelves atop supports as shown.
- 3) Place counter top atop assembled pedestal.
- 4) Repeat steps for additional pedestal.

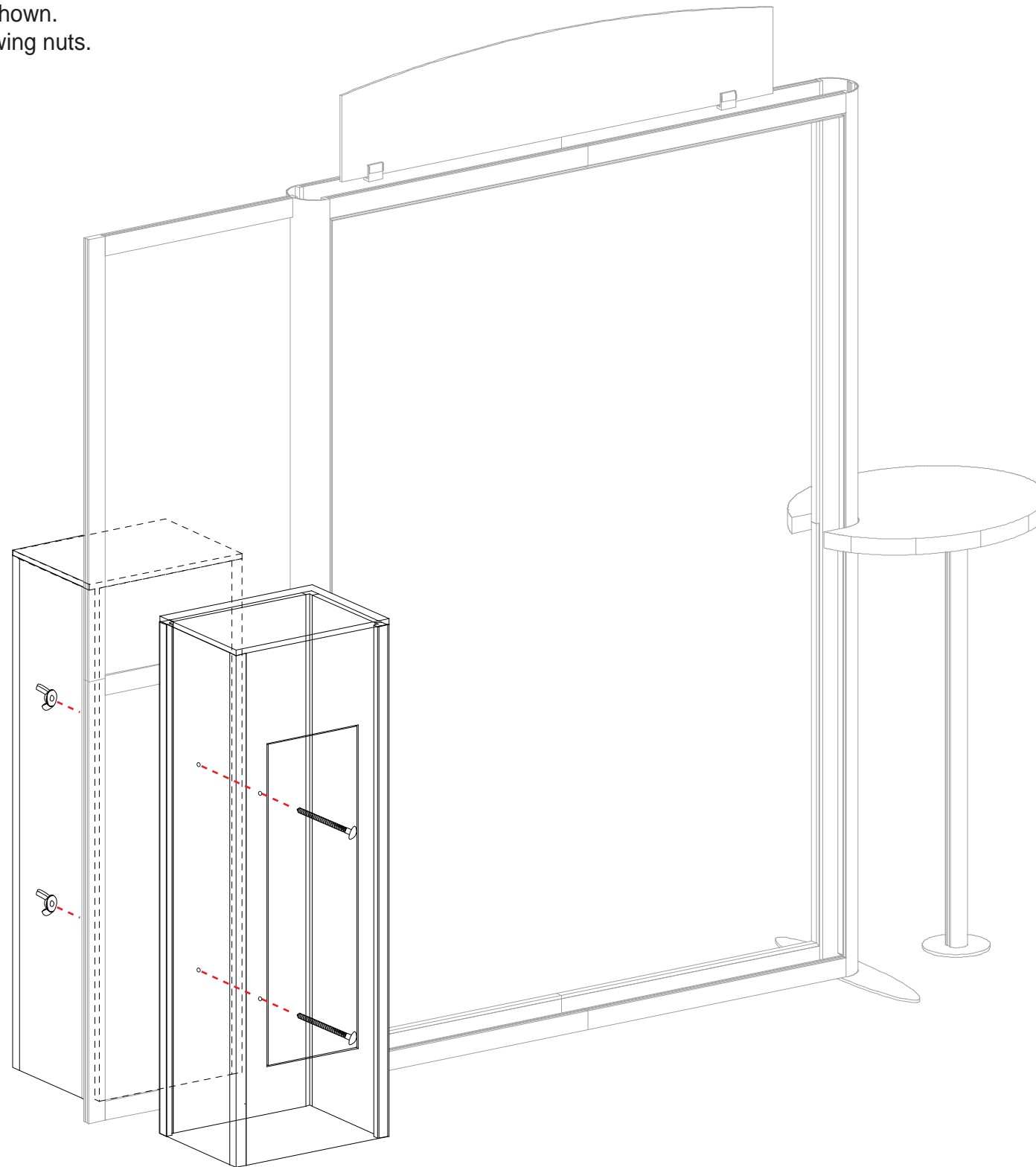


WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

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Steps

- 1) Set assembled pedestals from previous step next to assembled structure as shown.
- 2) Secure pedestals to structure by bolting through infill panels and secure with wing nuts.

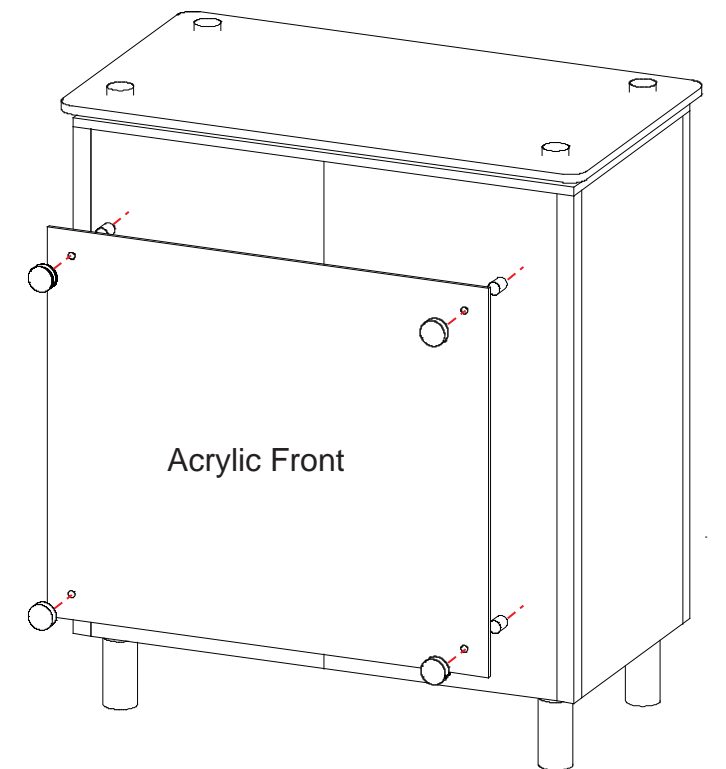
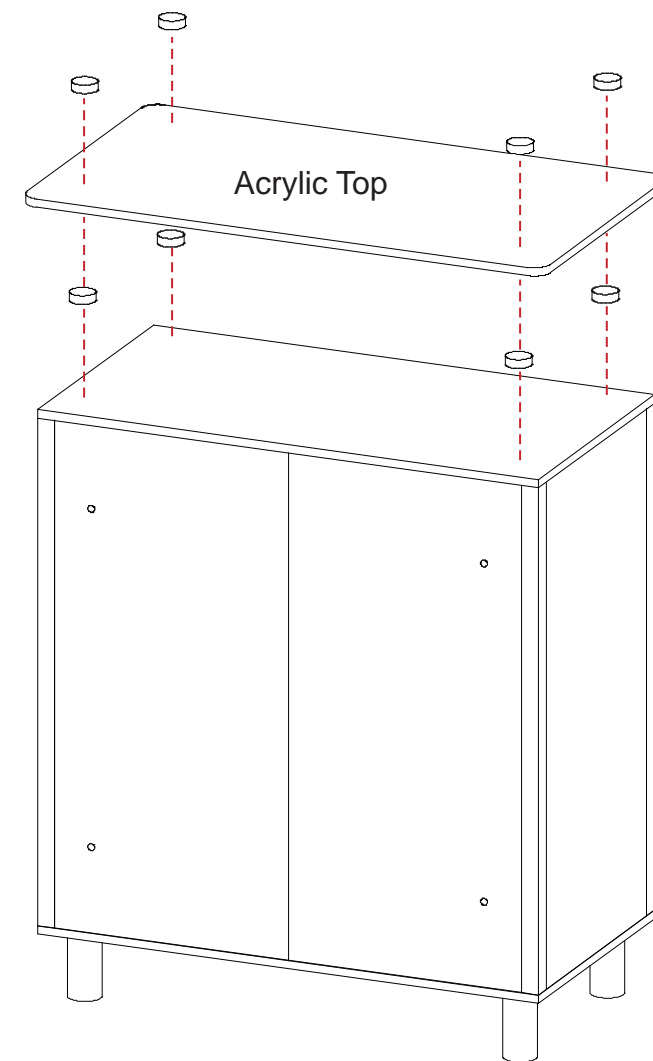
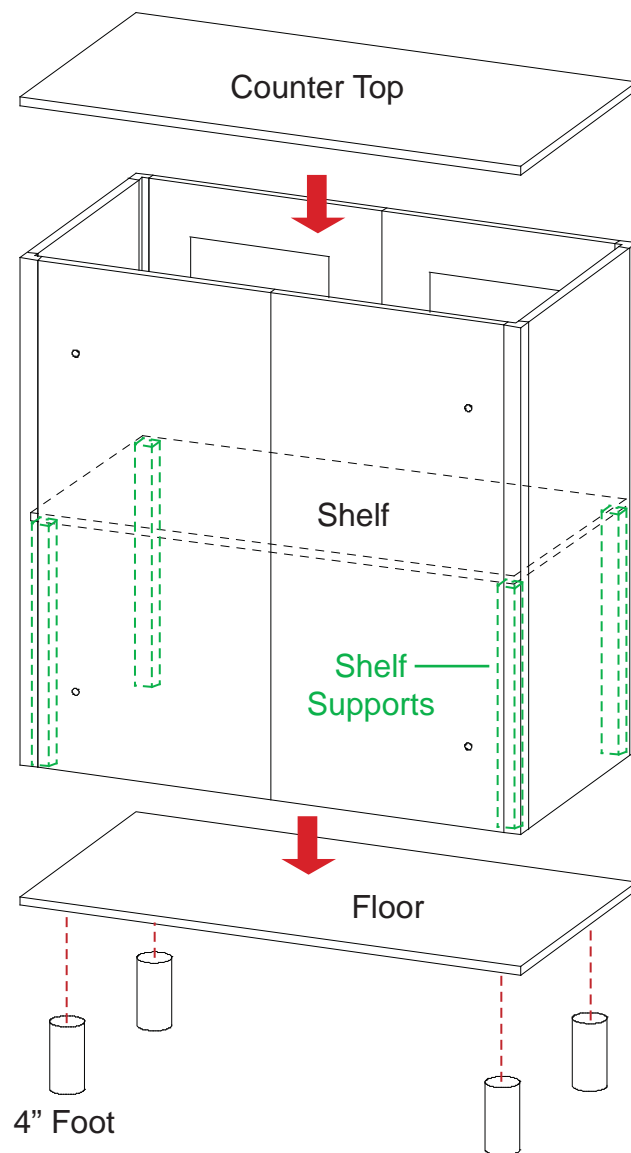
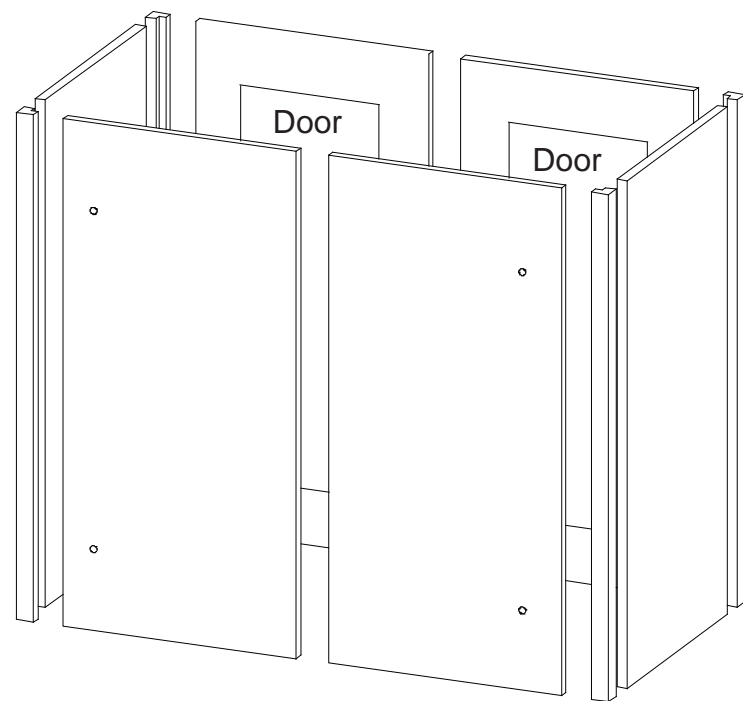
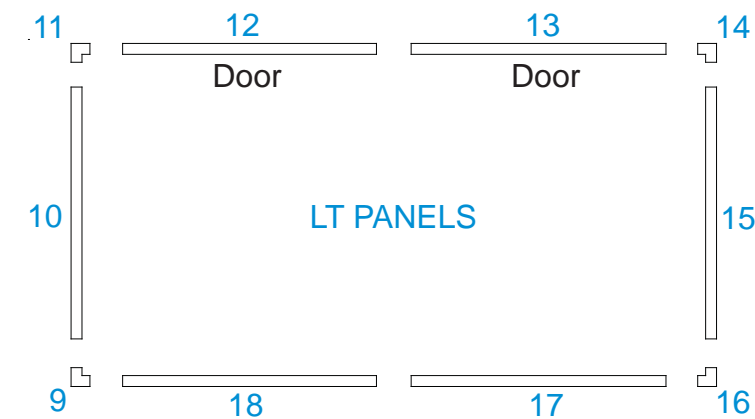
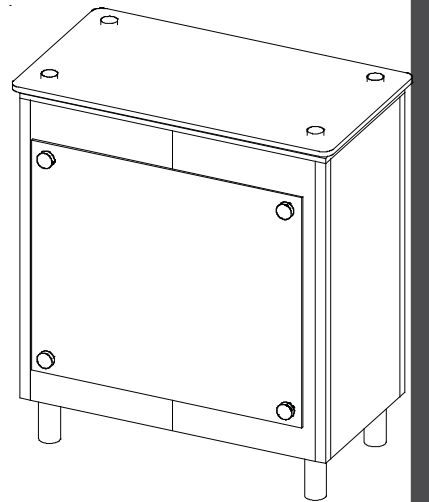


WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL
SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

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Item #	Description
9	30"h 90d Corner Connector
10	14"w x 30"h Panel
11	30"h 90d Corner Connector
12	14.25"w x 30"h Panel with Door
13	14.25"w x 30"h Panel with Door
14	30"h 90d Corner Connector
15	14"w x 30"h Panel
16	30"h 90d Corner Connector
17	14.25"w x 30"h Panel
18	14.25"w x 30"h Panel

- Steps:
- 1) Assemble LT panels by starting at # [9] and continue in numerical order.
 - 2) Velcro shelf supports to inside of assembled panels as shown.
 - 3) Attach 4" feet to pedestal floor.
 - 4) Place assembled LT panels atop pedestal floor.
 - 5) Place counter top atop assembled pedestal.
 - 6) Attach acrylic top to counter top with stand-offs caps and barrels as shown.



WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING