

WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

# visionary™ DESIGNS

## Using Your Setup Instructions

The Visionary Designs Setup Instructions are created specifically for your configuration. They are laid out sequentially, including an exploded view of the entire display, and then a logical series of detailed steps to assemble the main structure and components. We encourage you to study the instructions **before** attempting to assemble your exhibit.

Each page reminds you to tighten the setscrews after disassembling your exhibit to prevent loss of the locks and setscrews (see below in RED). This is **VERY IMPORTANT**.

## Cleaning and Packing Your Display

- 1) Use care when cleaning aluminum extrusion or acrylic inserts. Use only non-abrasive cleaners.
- 2) When cleaning laminate inserts or countertops, use mild cleansers and a soft material such as cotton.
- 3) Keep all display components away from extreme heat and long exposure to sunlight to avoid warping and fading.
- 4) Retain all packing material. It will make re-packing much easier and will reduce the likelihood of shipping damage.



**The Tool**

Most Visionary Designs exhibits can be assembled with the supplied Hex Key Tool. Occasionally, a flat head screwdriver may be required.

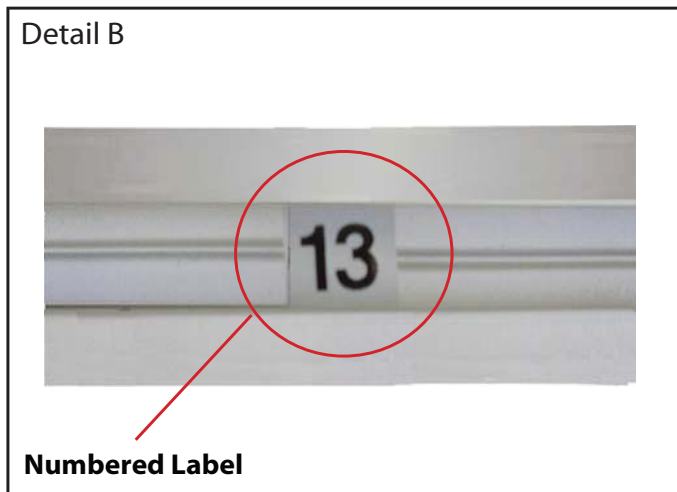


**Typical Connection**



**Typical Connection (cont'd)**

Most horizontal extrusion connections have a patented expandable lock. This lock inserts into the groove of an opposing extrusion. Tightening the lock with the Hex Key Tool expands the lock and creates a strong positive connection.



**Detail B**

**Numbered Label**

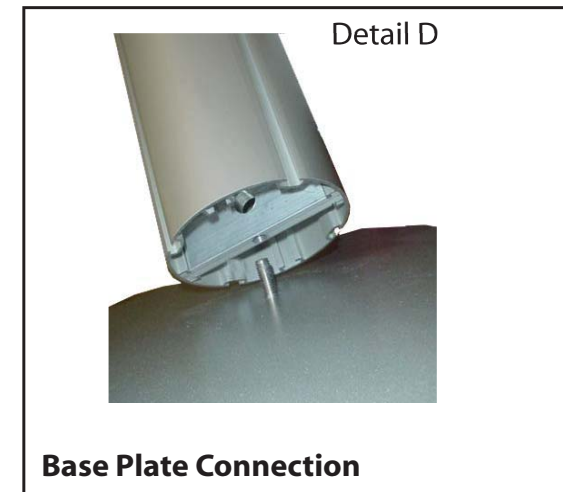
Each extrusion contains a numbered label which corresponds with setup instructions. The label is located within a groove of the extrusion (when possible). With Visionary Designs the labels contain Black numbers unless otherwise specified.



**Detail C**

**Horizontal Inline Connection** (remove only one setscrew)

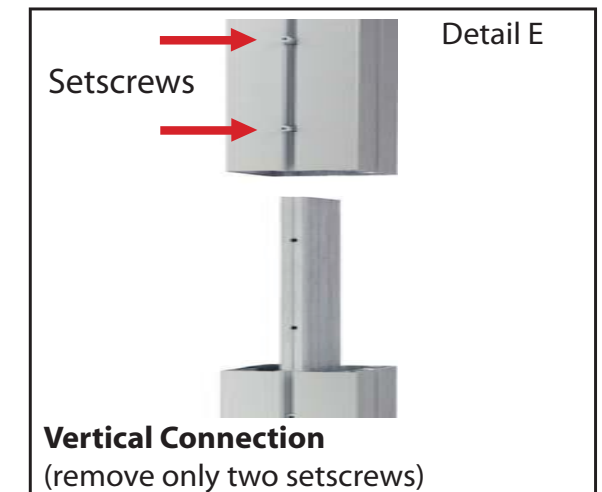
Remove only (1) setscrew when disassembling. Replace setscrew in extrusion after assembling it. Before packing, replace setscrew in extrusion to avoid losing it.



**Detail D**

**Base Plate Connection**

Attach base plate to round or square vertical extrusion using the bolt provided. Be careful not to strip the threads.



**Detail E**

**Vertical Connection**  
(remove only two setscrews)

When vertical extrusions are packed in portable cases rather than crates or tubs, they must be broken down into smaller sections which then require assembly.

Remove only (2) setscrews when disassembling. Replace setscrews in extrusion after assembling it. Before packing, replace setscrews in extrusion to avoid losing them.



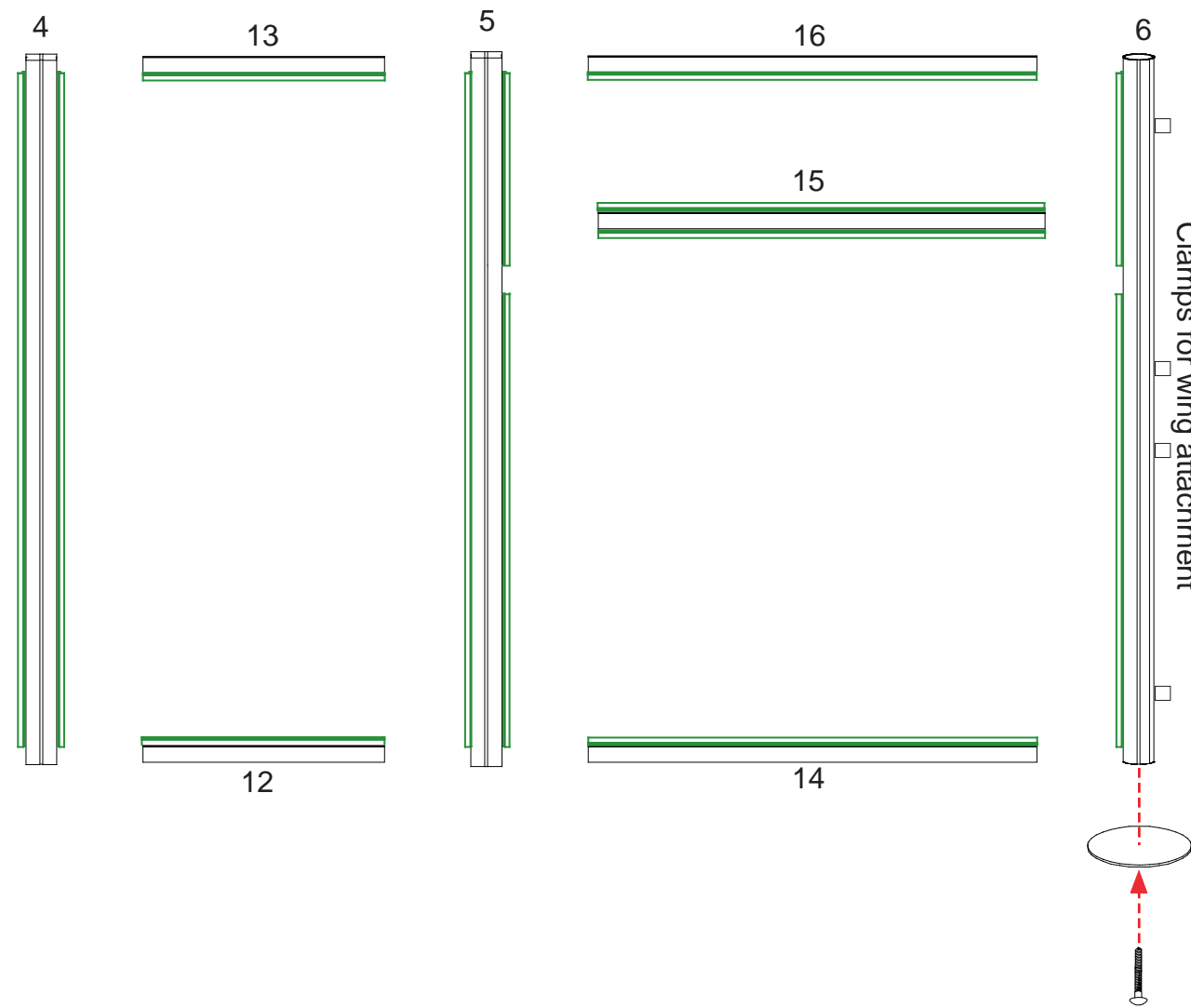
**WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING**

Item	Qty.	Description	Item	Qty.	Description
1	3	Oval Base Plate	12	1	28" w Horizontal Extrusion
4	1	84" h Vertical Extrusion	13	2	28" w Horizontal Extrusion
5	1	84" h Vertical Extrusion	14	1	52" w Horizontal Extrusion
6	1	83.75" h Vertical Extrusion	15	2	52" w Horizontal Extrusion
			16	2	52" w Horizontal Extrusion

Steps:

- 1) Attach vertical extrusion [6] to base plate [1].
  - 2) Attach horizontal extrusion [12 thru 16] between vertical extrusions [4, 5, and 6] as shown.
- Note: For Extrusion [15] they will sit in between SEG extrusions as indicated below.

**\*\*SEG extrusions are highlighted in GREEN\*\***  
 SEG extrusions must stay assembled with square verticals and horizontals for graphic attachment.



**Note: Attaching Graphics**  
 Insert SEG backwall graphics into Grooves facing out on all extrusions where indicated.

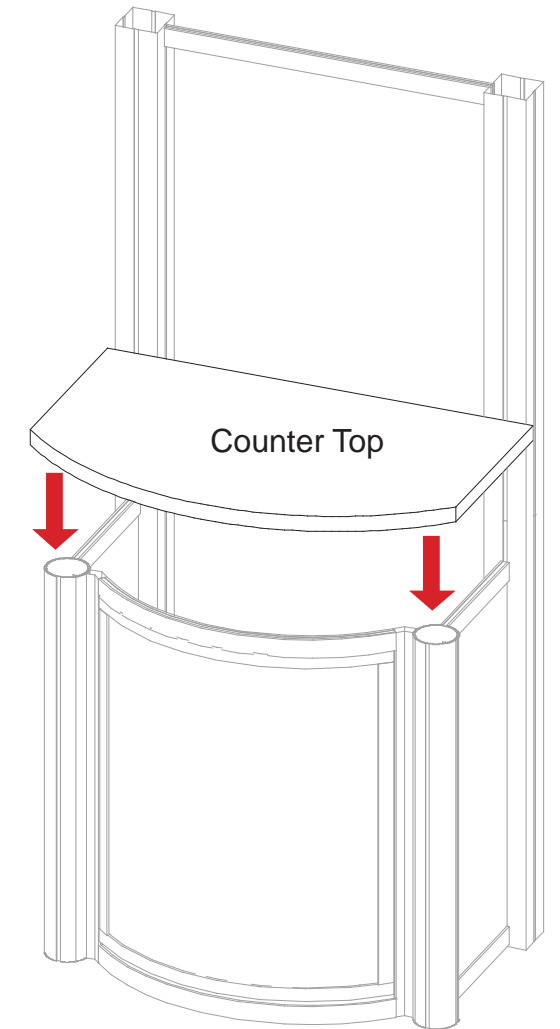
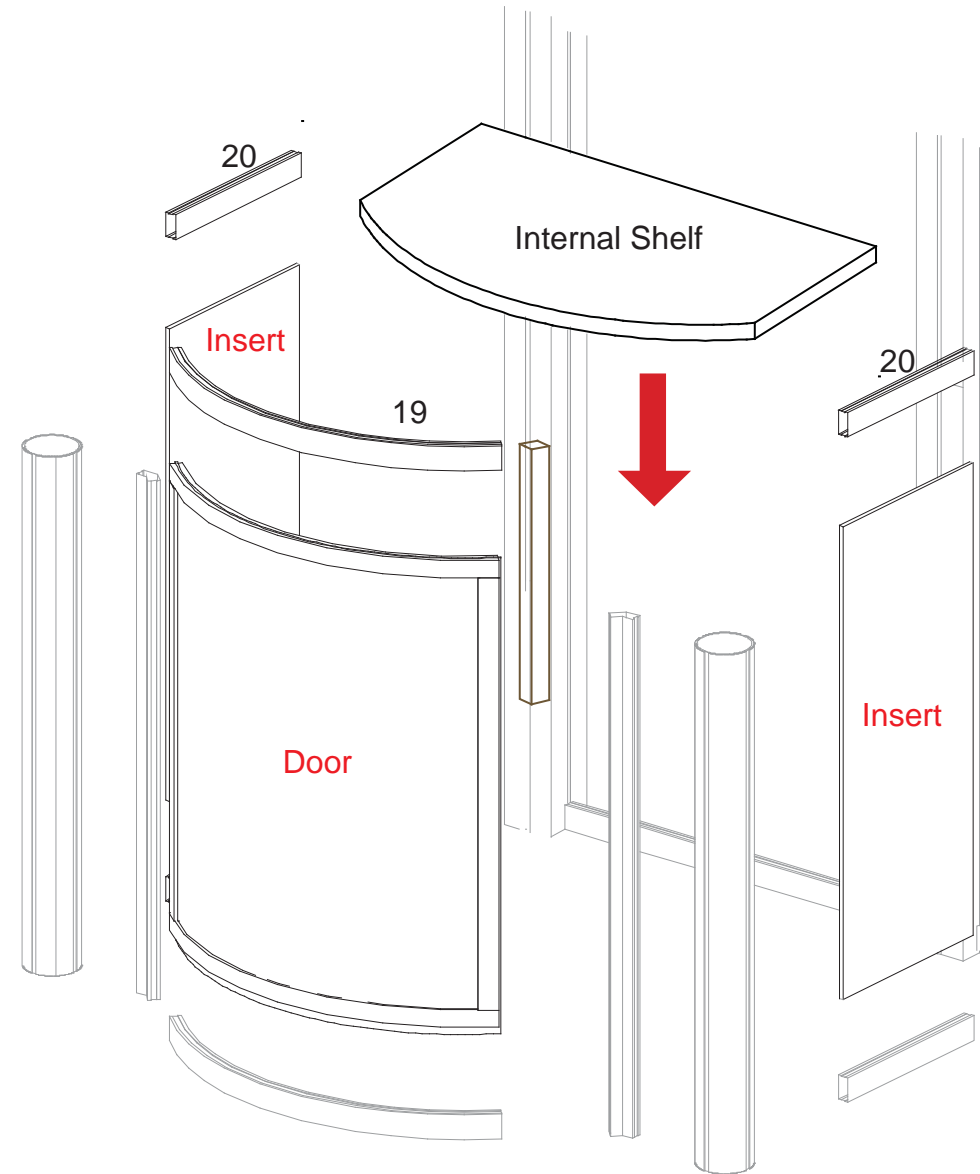
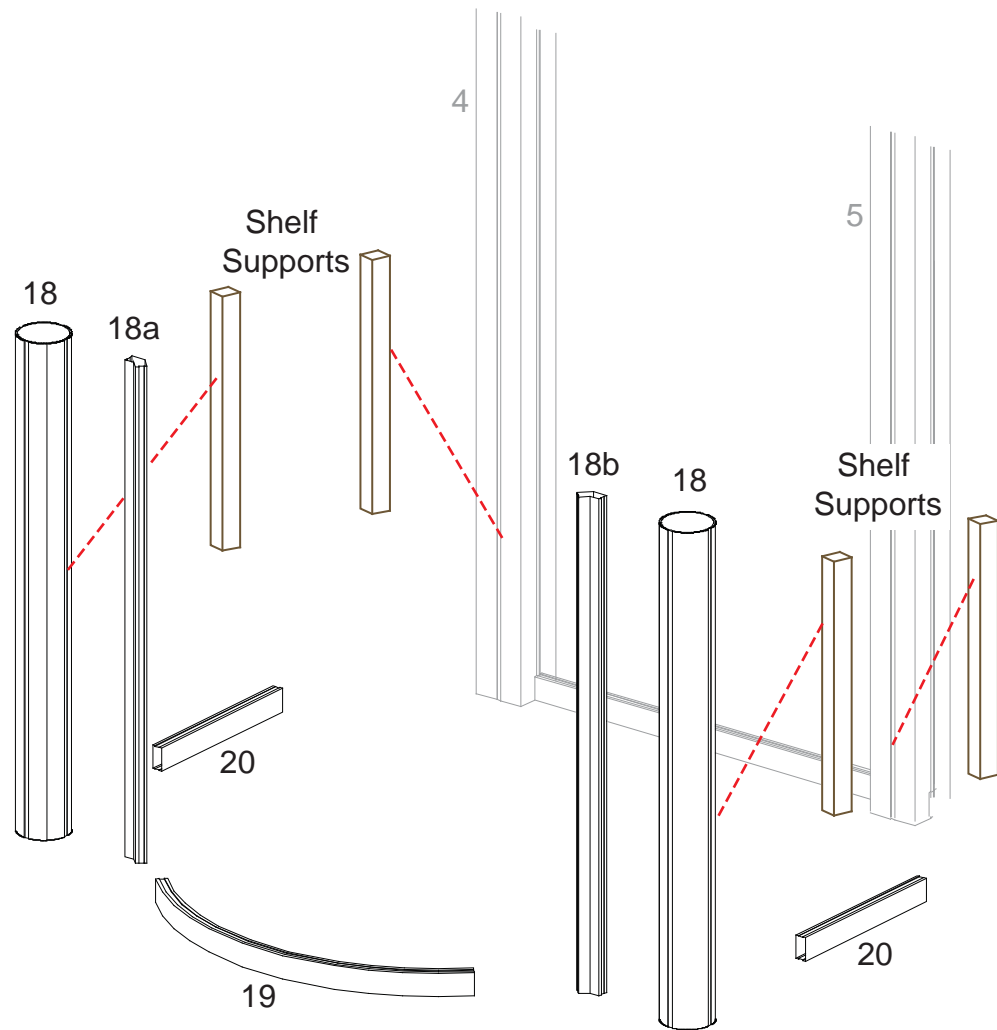
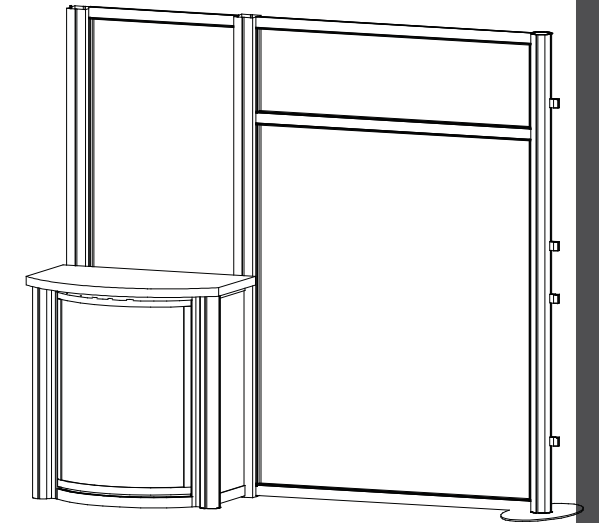


**WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING**

Item	Qty	Description
18	2	38" h Round Vertical Extrusion
18a	1	38" h 135° Vertical Extrusion w/ Door Stop
18b	1	38" h 135° Vertical Extrusion w/ Door HInge
19	2	Curved Horizontal Extrusion
20	4	12.5" w Horizontal Extrusion
4		Internal Shelf Support

Steps

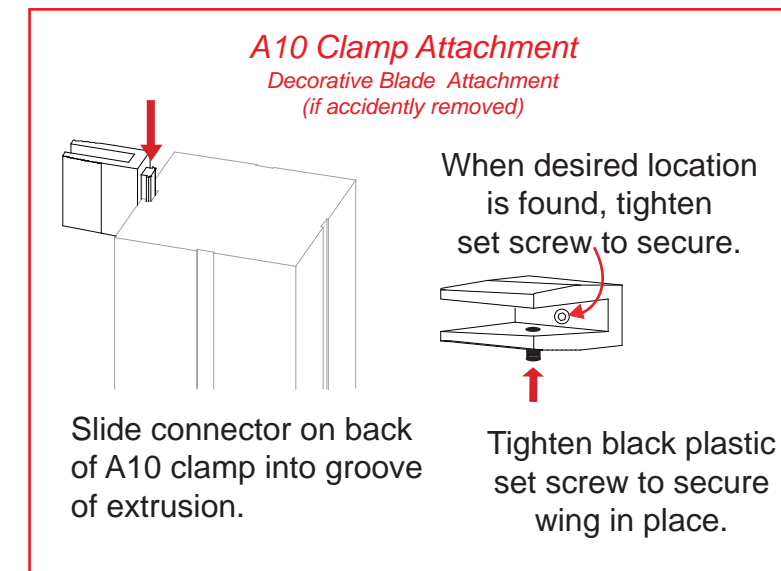
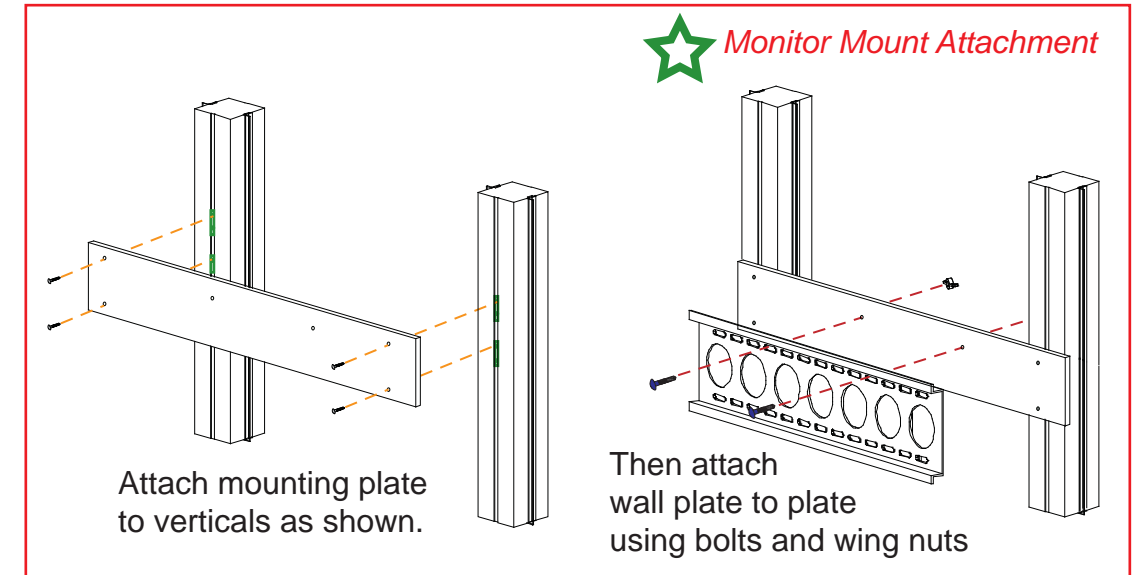
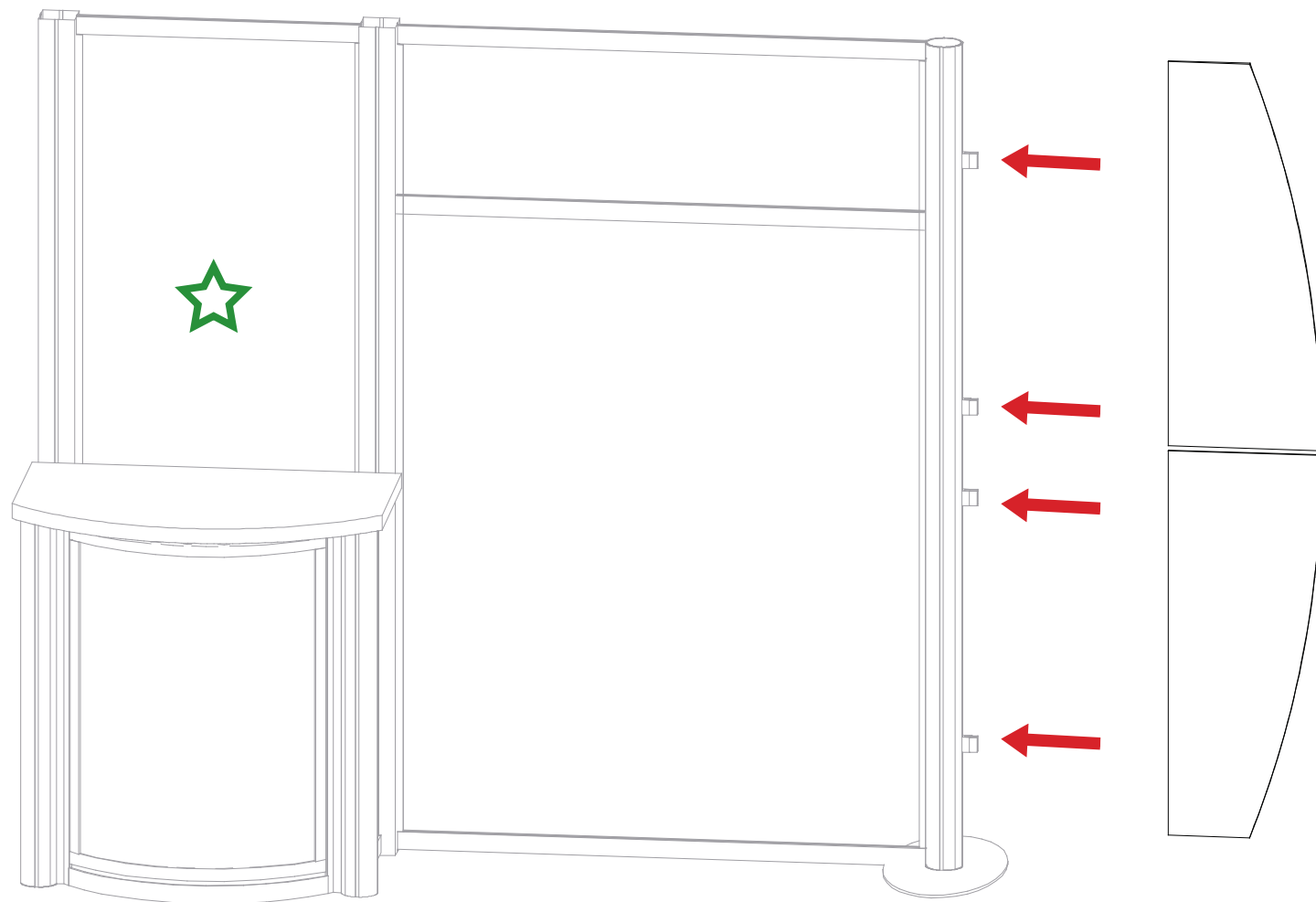
- 1) Attach Vertical extrusions [18a and 18b] to vertical extrusions [18] as shown below.
- 2) Attach lower horizontal extrusions [17 and 19] between vertical extrusions [4 from previous page, 18/18a and 18/18b] as shown.
- 3) Place inserts and door where indicated.
- 4) Attach upper horizontal extrusions [17 and 19] between vertical extrusions [4 from previous page, 18/18a and 18/18b] as shown.
- 5) Insert internal shelf and set atop velcroed supports.
- 6) Place counter atop assembled pedestal.



WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

Steps:

- 1) Attach wings to clamps attached to uprights.
- 2) Attach literature racks as shown.

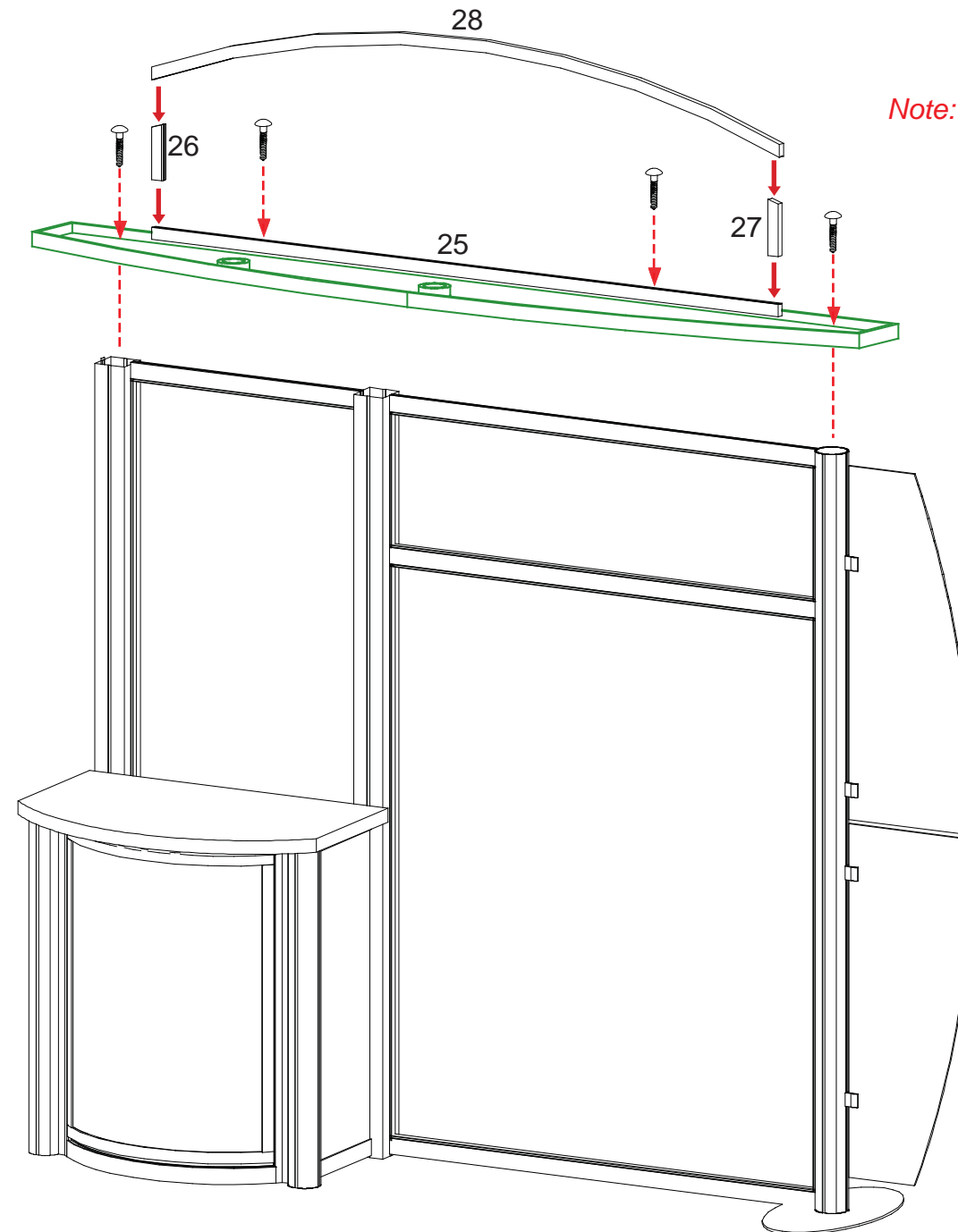


WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

Item	Qty	Description
25	1	78" Horizontal extrusion
26	1	Left Vertical Extrusion
27	1	Right Vertical Extrusion
28	1	Upper Curve Horizontal Extrusion

Steps:

- 1) Assemble header frame pieces together as shown in illustration.
- 2) Attach canopies with assembled headers to top of assembled backwall using bolts.



**Note:** SEG Groove must face to FRONT for graphic attachment.



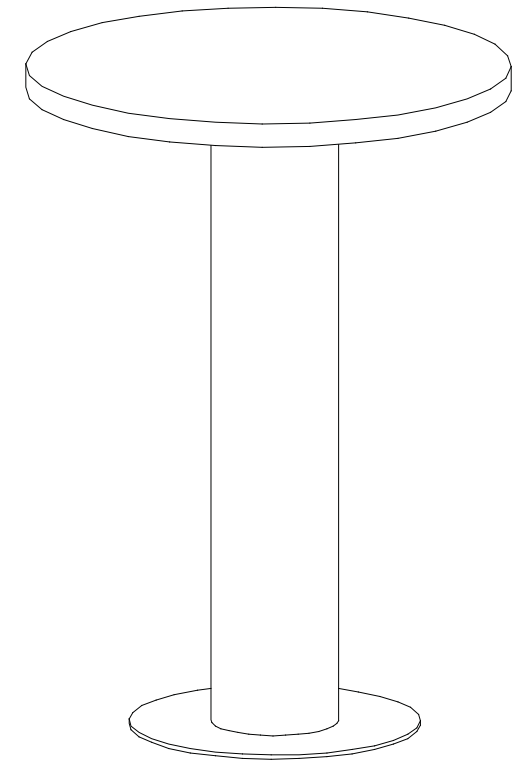
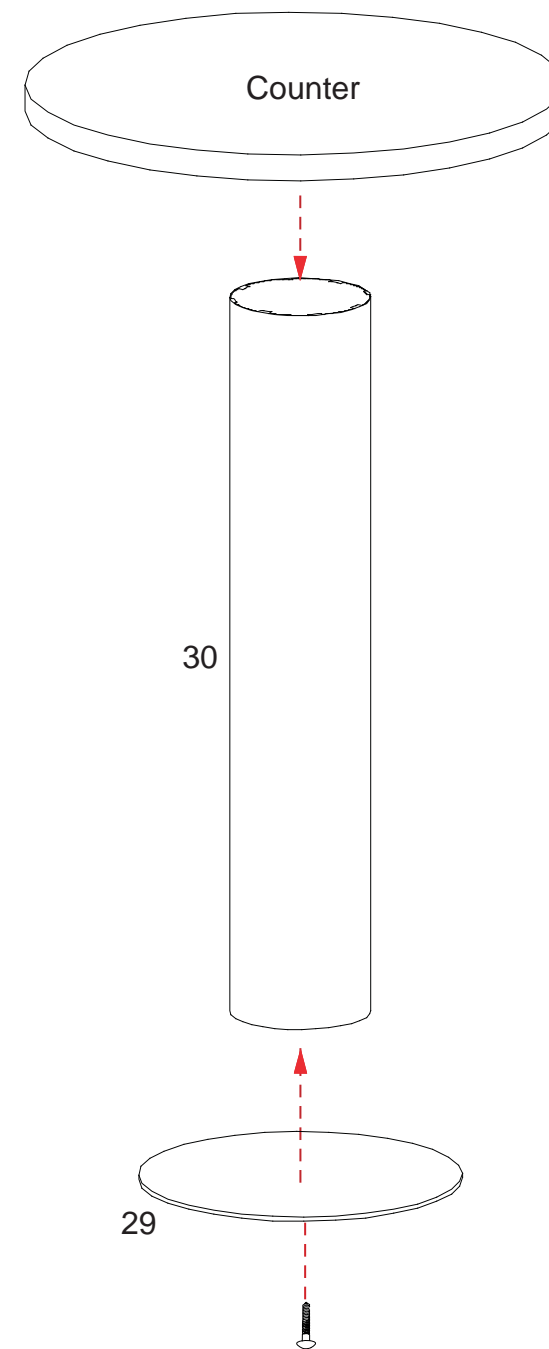
**WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING**

Item	Qty.	Description
29	1	18"D Round Base Plate
30	1	41.25"h Round Vertical Extrusion

**Steps**

- 1) Attach vertical extrusion [30] to base plate [29] as shown.
- 2) Place and attach counter atop vertical extrusion [30].

REPEAT STEPS FOR BOTH TABLES



WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING