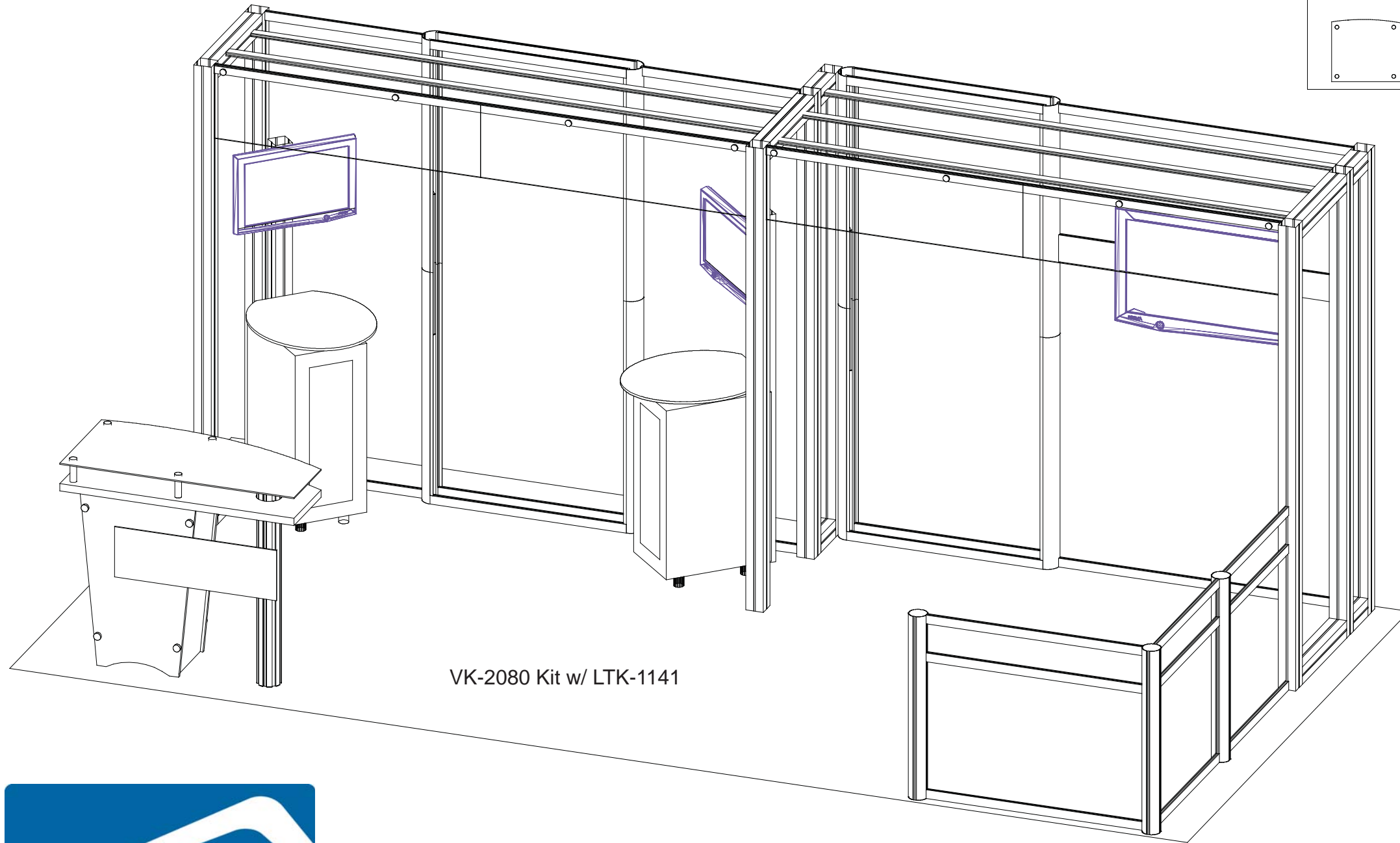
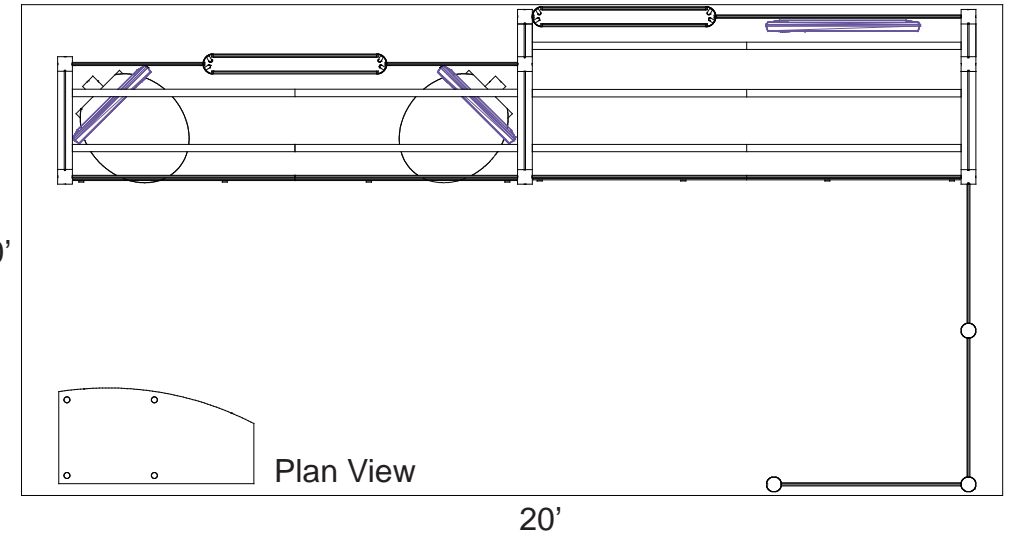


**visionary**<sup>™</sup>  
DESIGNS



WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

# visionary™ DESIGNS

## Using Your Setup Instructions

The Visionary Designs Setup Instructions are created specifically for your configuration. They are laid out sequentially, including an exploded view of the entire display, and then a logical series of detailed steps to assemble the main structure and components. We encourage you to study the instructions **before** attempting to assemble your exhibit.

Each page reminds you to tighten the setscrews after disassembling your exhibit to prevent loss of the locks and setscrews (see below in RED). This is **VERY IMPORTANT**.

## Cleaning and Packing Your Display

- 1) Use care when cleaning aluminum extrusion or acrylic inserts. Use only non-abrasive cleaners.
- 2) When cleaning laminate inserts or countertops, use mild cleansers and a soft material such as cotton.
- 3) Keep all display components away from extreme heat and long exposure to sunlight to avoid warping and fading.
- 4) Retain all packing material. It will make re-packing much easier and will reduce the likelihood of shipping damage.



**The Tool**

Most Visionary Designs exhibits can be assembled with the supplied Hex Key Tool. Occasionally, a flat head screwdriver may be required.

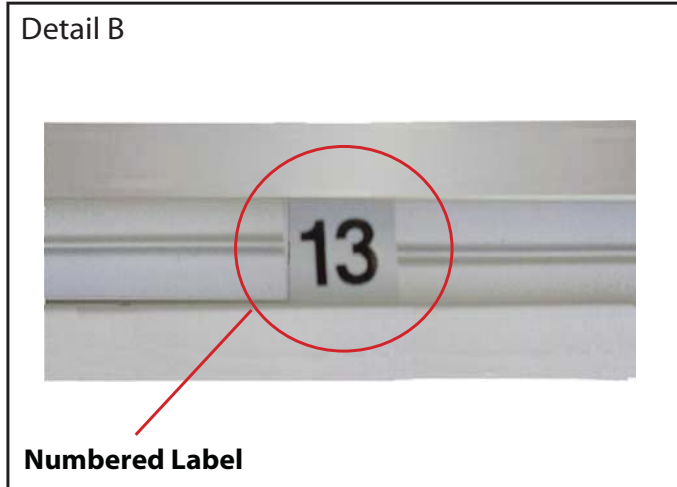


**Typical Connection**

Most horizontal extrusion connections have a patented expandable lock. This lock inserts into the groove of an opposing extrusion. Tightening the lock with the Hex Key Tool expands the lock and creates a strong positive connection.



**Typical Connection (cont'd)**



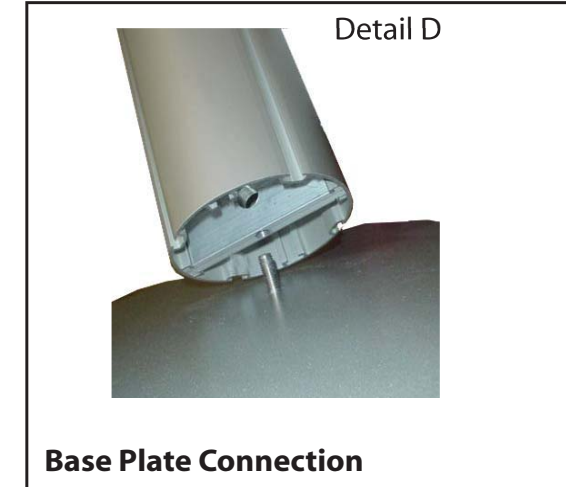
**Numbered Label**

Each extrusion contains a numbered label which corresponds with setup instructions. The label is located within a groove of the extrusion (when possible). With Visionary Designs the labels contain Black numbers unless otherwise specified.



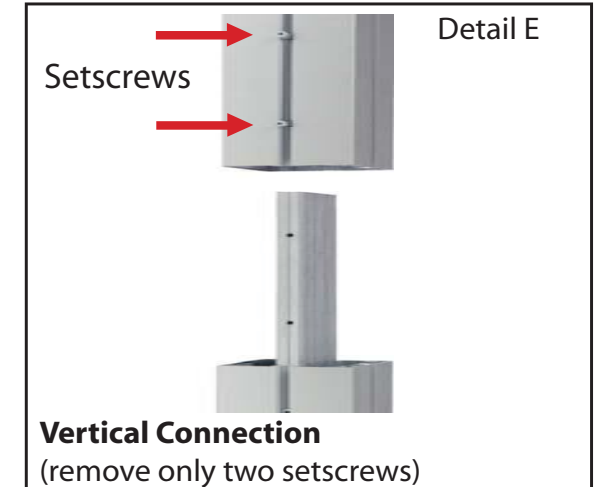
**Horizontal Inline Connection** (remove only one setscrew)

Remove only (1) setscrew when disassembling. Replace setscrew in extrusion after assembling it. Before packing, replace setscrew in extrusion to avoid losing it.



**Base Plate Connection**

Attach base plate to round or square vertical extrusion using the bolt provided. Be careful not to strip the threads.



**Vertical Connection**  
(remove only two setscrews)

When vertical extrusions are packed in portable cases rather than crates or tubs, they must be broken down into smaller sections which then require assembly.

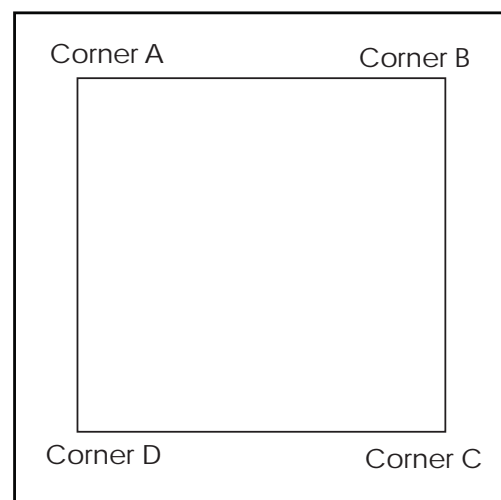
Remove only (2) setscrews when disassembling. Replace setscrews in extrusion after assembling it. Before packing, replace setscrews in extrusion to avoid losing them.



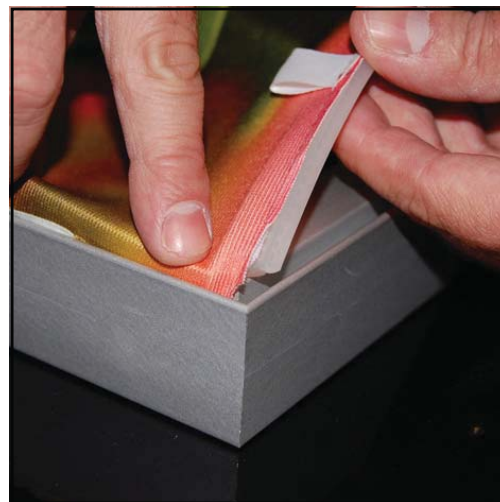
**WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING**

# SEG Graphic Installation

## Graphic: To Ensure Proper Fit



It is important to first insert graphic into each alternater corner then to the sides of the frame.  
If this is not done, graphic will not fit into the frame correctly.



**Step 1**  
Insert corner A.  
Turn edge of graphic so silicon welt is perpendicular to face of graphic. Insert narrow side of welt with fabric to outside into the channel. Repeat for other side of this corner.

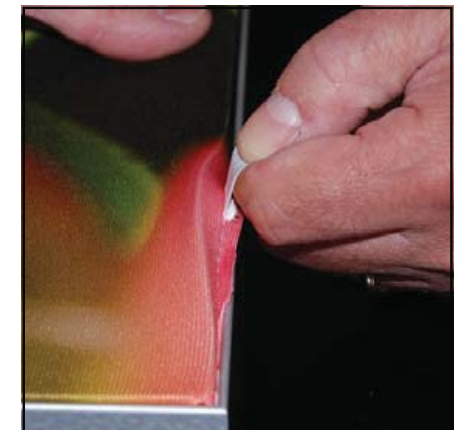


**Step 2**  
Repeat Step 1 for opposite corner C, then insert corner B, followed by corner D, to complete the installation of the corners.



**Step 3**  
Once all corners are inserted, press one silicon edge into channel from corners and work toward the center. Make sure welt is fully inserted into channel. Continue until all sides are done. Smooth out edges of graphic.

## Graphic Removal



To remove the graphic from the frame, locate the fabric pull tab. Gently pull up on the tab to remove the fabric.



WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

Part #	Qty. for Step	Description
1	1	96" h Half Round Vertical Extrusion
2	1	96" h Half Round Vertical Extrusion
3	1	40" w Lower Horizontal Extrusion
4	1	40" w Lower Horizontal Extrusion
5	1	40" w Upper Horizontal Extrusion
6	1	40" w Upper Horizontal Extrusion

Steps

1) Slide S12 extrusions into grooves on both sides of assembled lightbox. leave S12 loose at step.

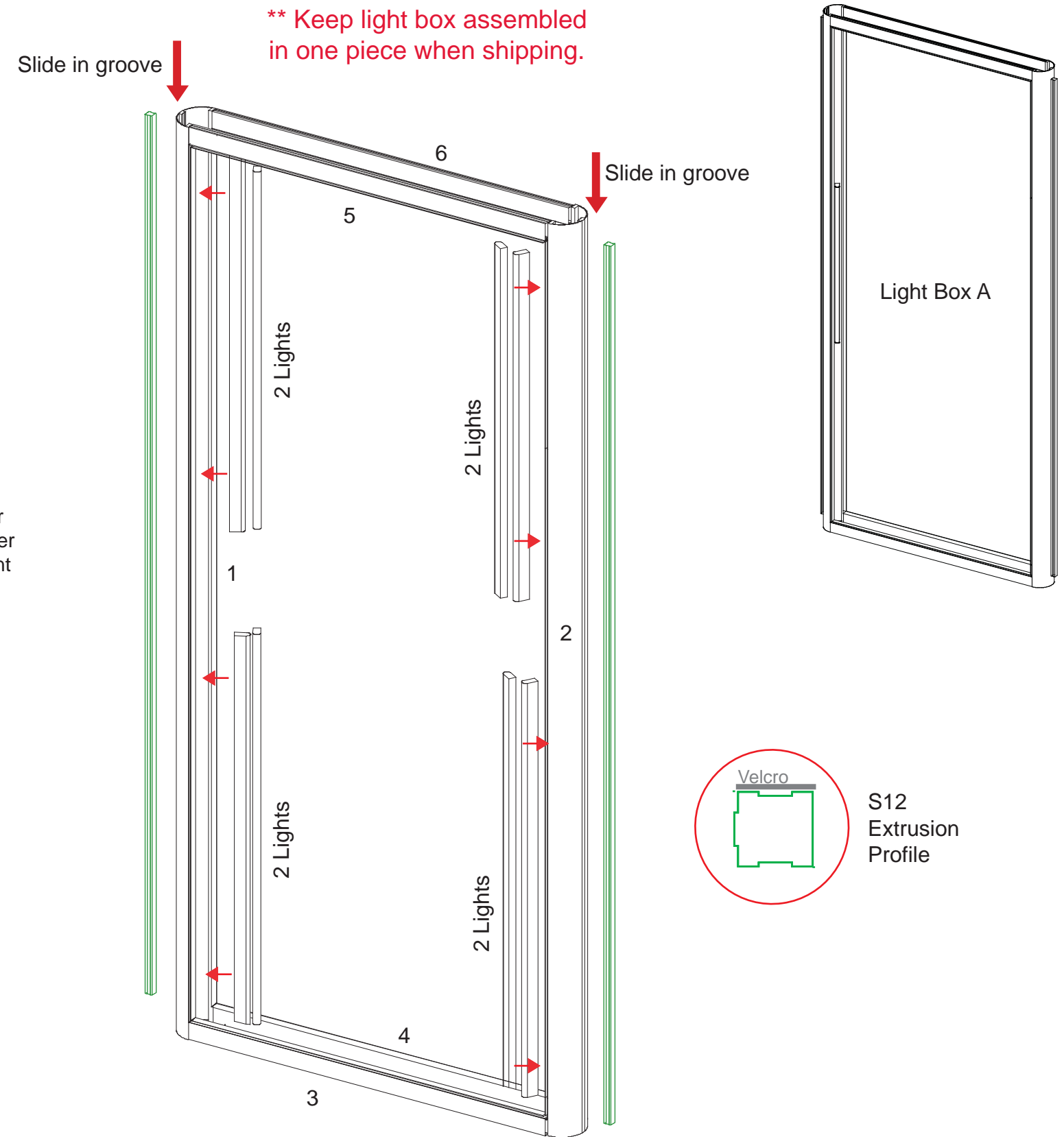
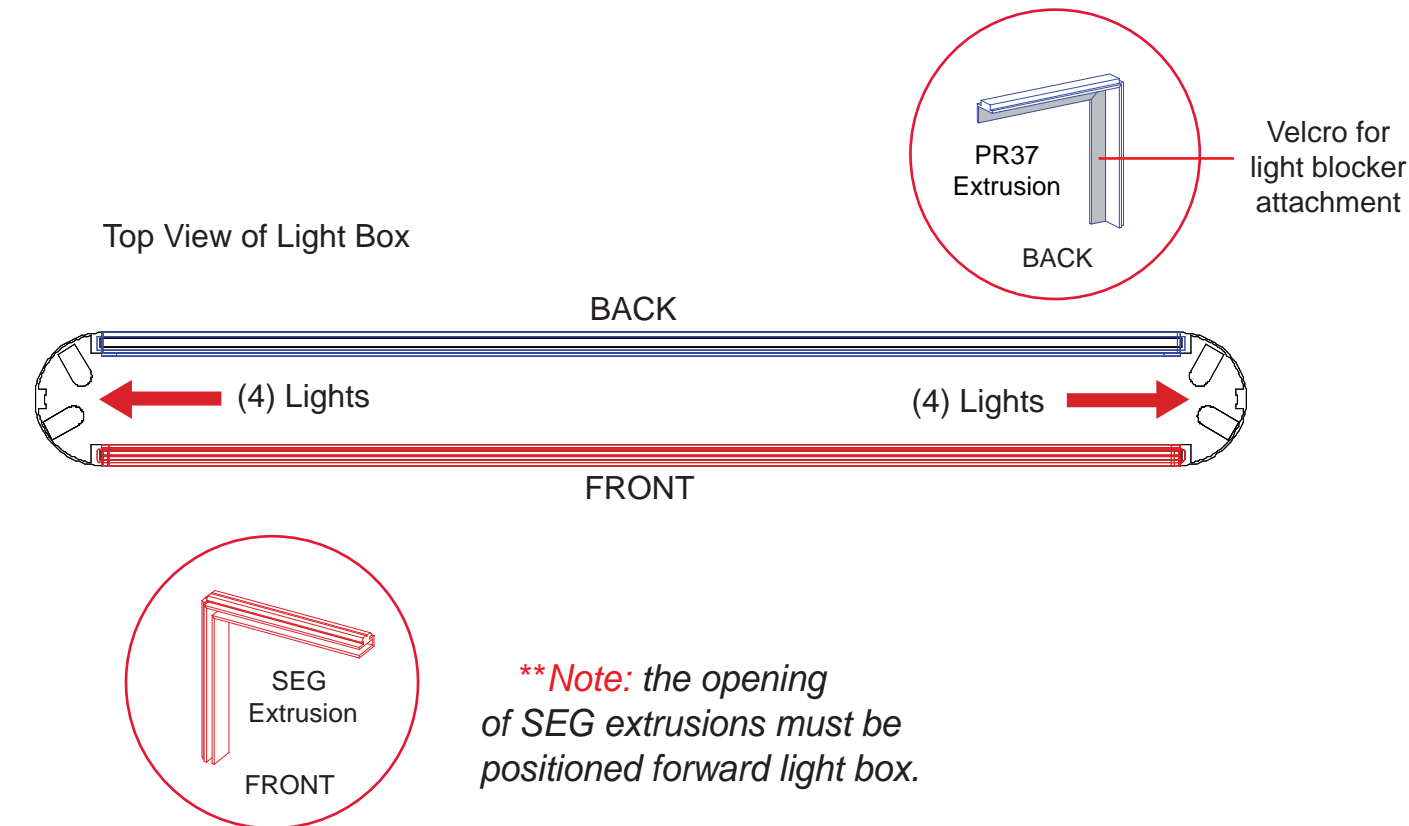
**Note:** Velcro side must face to BACK.

2) Velcro fluorescent lights to inside of lightbox as shown.

3) Apply SEG graphic to front of assembled lightbox.

**Note:** See SEG graphic installation page

4) Velcro light blocker to back side of assembled lightbox.

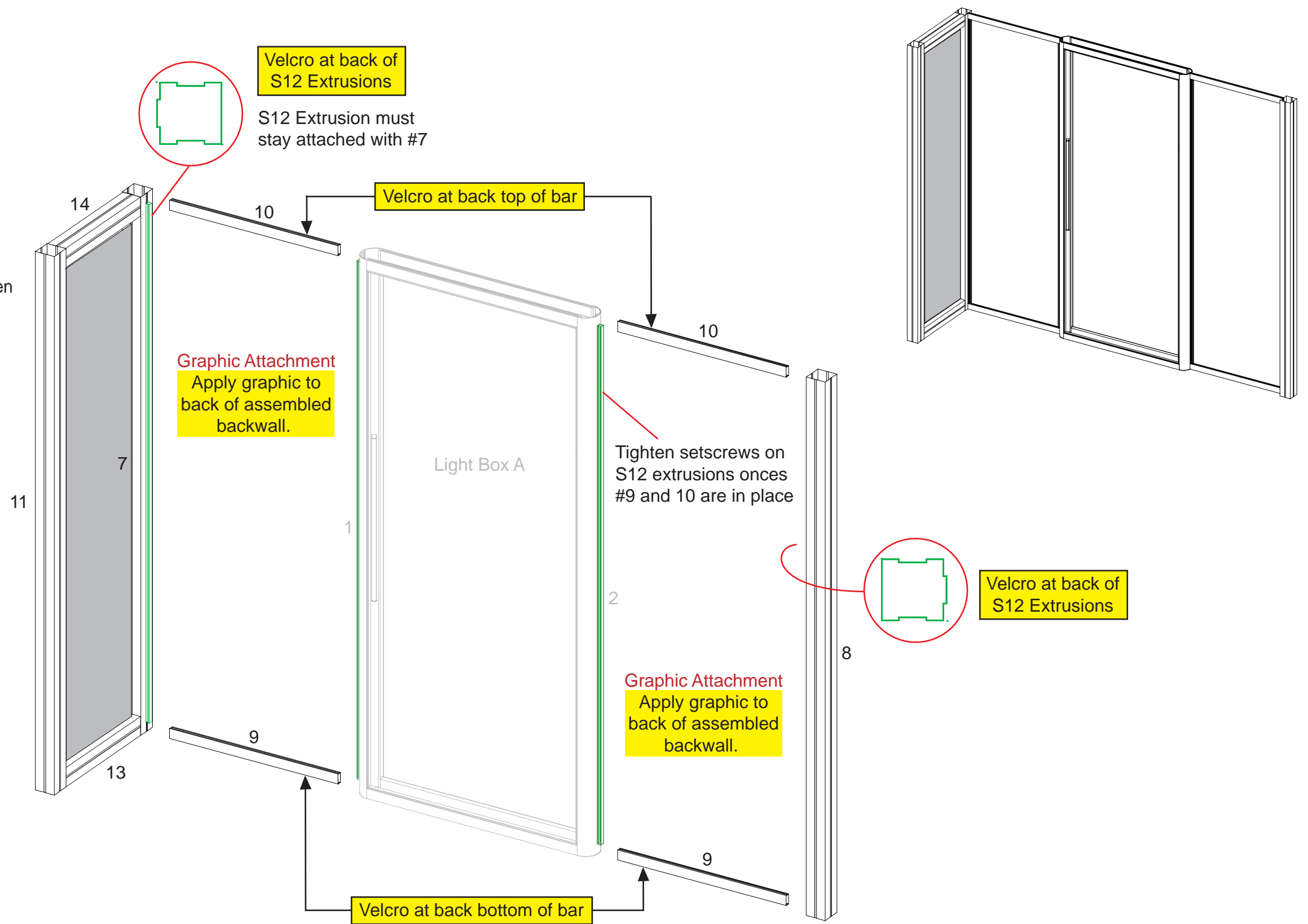


WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

Part #	Qty.	Description
7	1	96" h Square Vertical Extrusion
8	1	96" h Square Vertical Extrusion
9	2	32" w Lower Horizontal Extrusion
10	2	32" w Upper Horizontal Extrusion
11	1	96" h Square Vertical Extrusion
13	1	24" w Square Horizontal Extrusion
14	1	24" w Square Horizontal Extrusion

Steps

- 1) Connect lower horizontal extrusions [9] between vertical extrusions [7 & 1] and [2 & 8] as shown.
- 2) Connect upper horizontal extrusions [10] between vertical extrusions [7 & 1] and [2 & 8] as shown.
- 3) Attach graphic to back of assembled backwall.

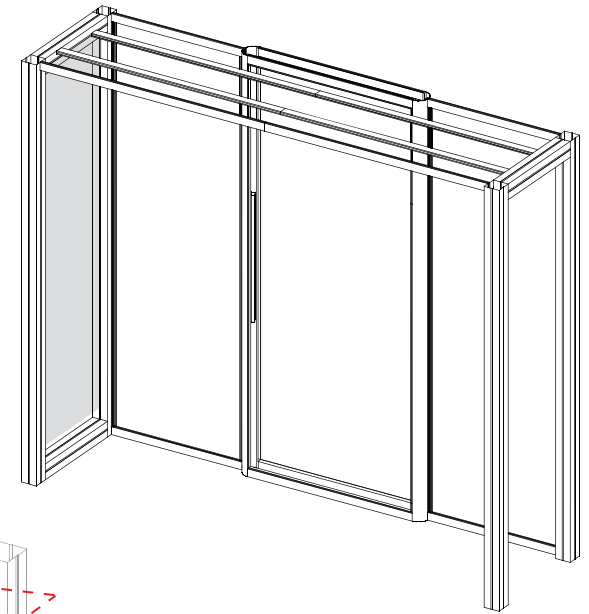
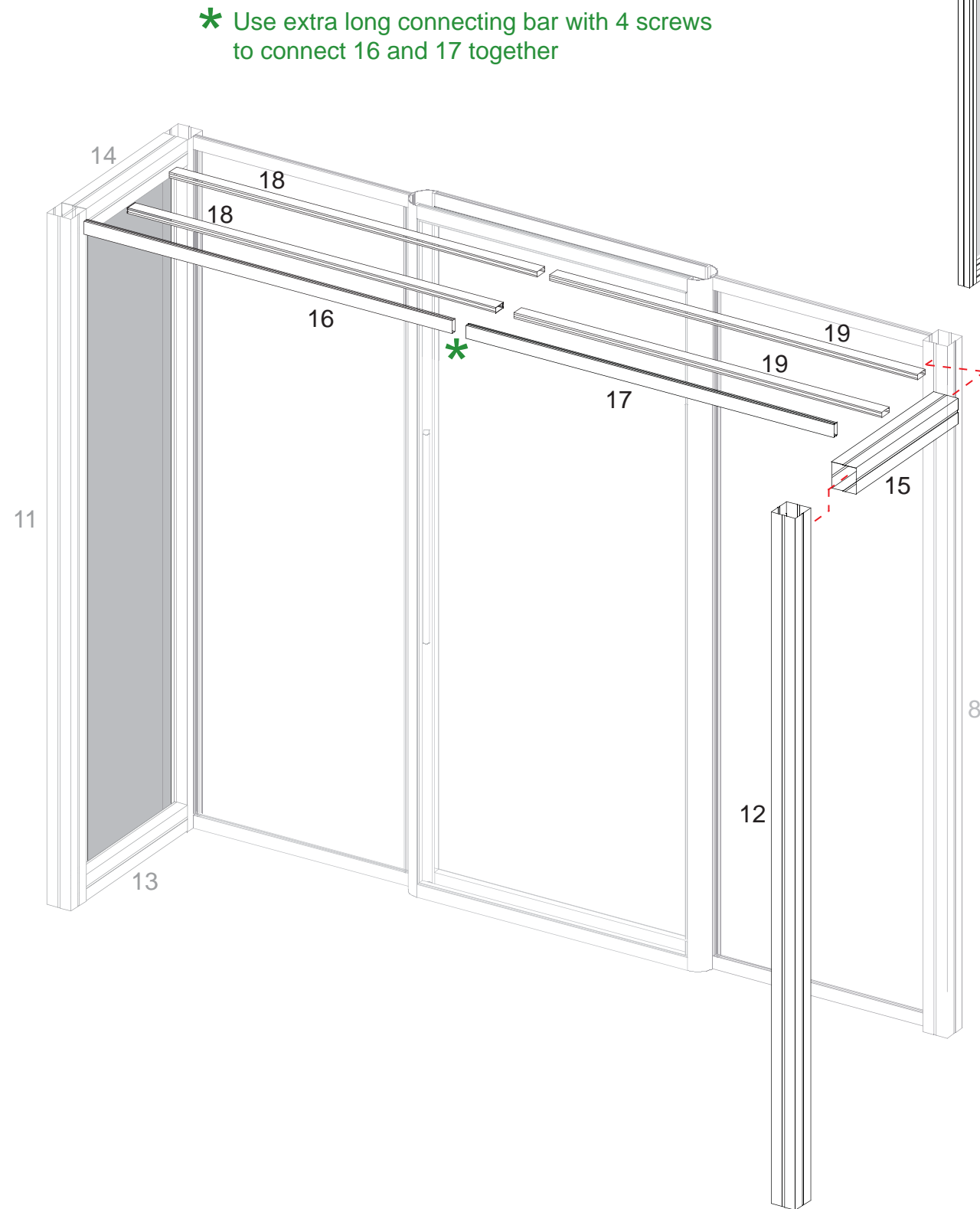


WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

Part #	Qty.	Description
12	1	96"h Square Vertical Extrusion
15	1	24"w Upper Square Horizontal Extrusion
16	1	54.4605"w Horizontal Extrusion
17	1	54.4605"w Horizontal Extrusion
18	2	54.4605"w Horizontal Extrusion
19	2	54.4605"w Horizontal Extrusion

Steps

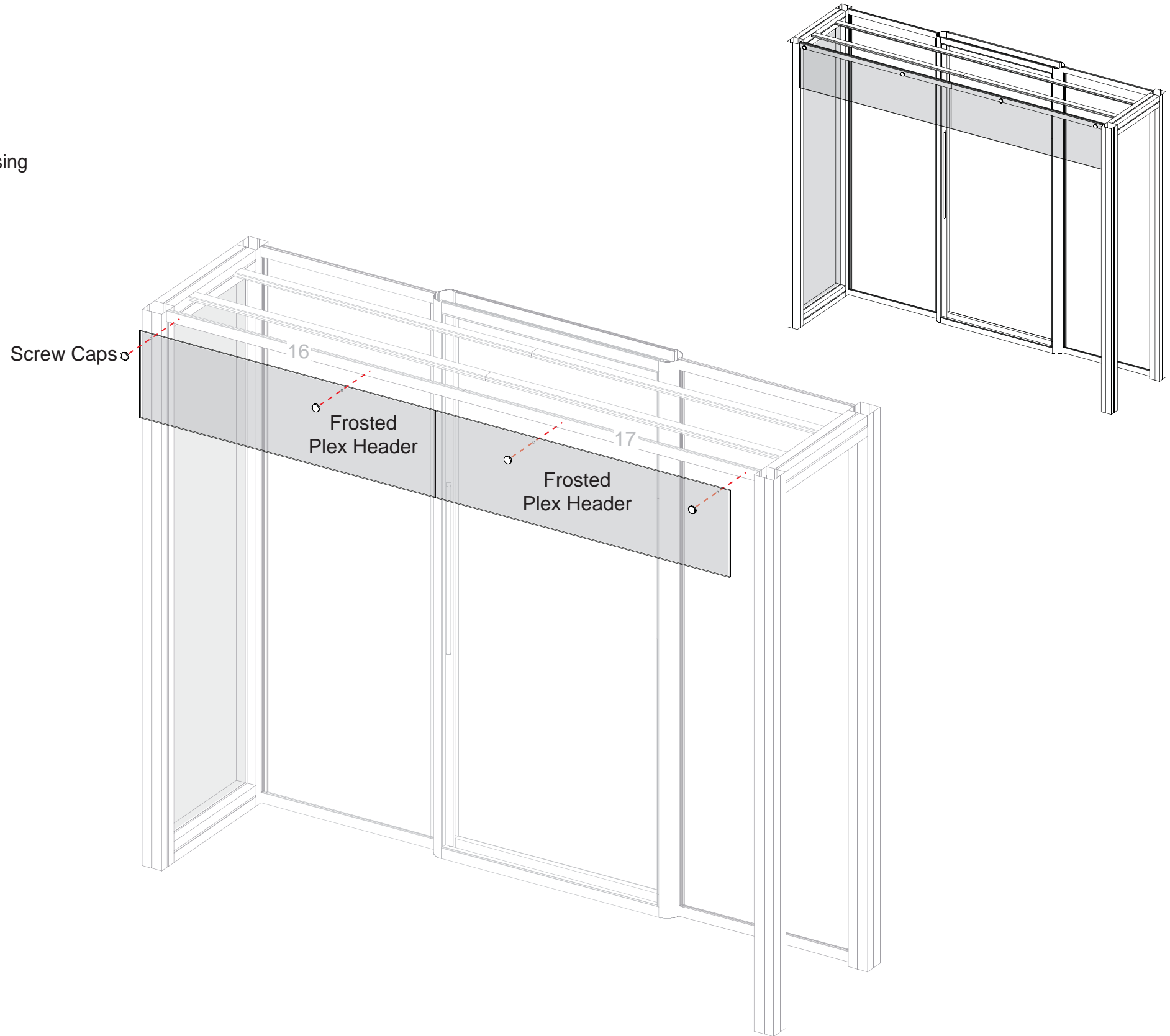
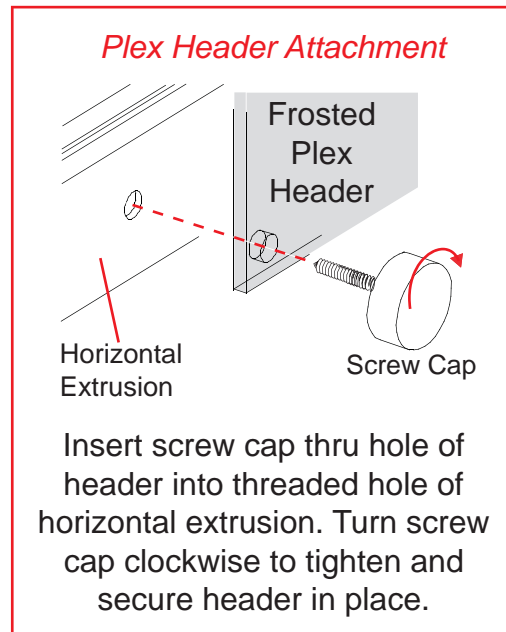
- 1) Attach upper horizontal extrusion [15] between vertical extrusions [12 & 8] as shown.
- 2) Connect upper horizontal extrusions [16 & 17] together.
- 3) Connect upper horizontal extrusions [18 & 19] together.
- 4) Attach upper horizontal assemblies [18/19] between upper horizontal extrusions [14 & 15] as shown.
- 5) Attach upper horizontal assembly [16/17] between vertical extrusions [11 & 12] as shown.



WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

Steps

- 1) Attach frosted plex headers to horizontal extrusions [16 & 17] using screw caps. Refer to *Plex Header Attachment* detail below.



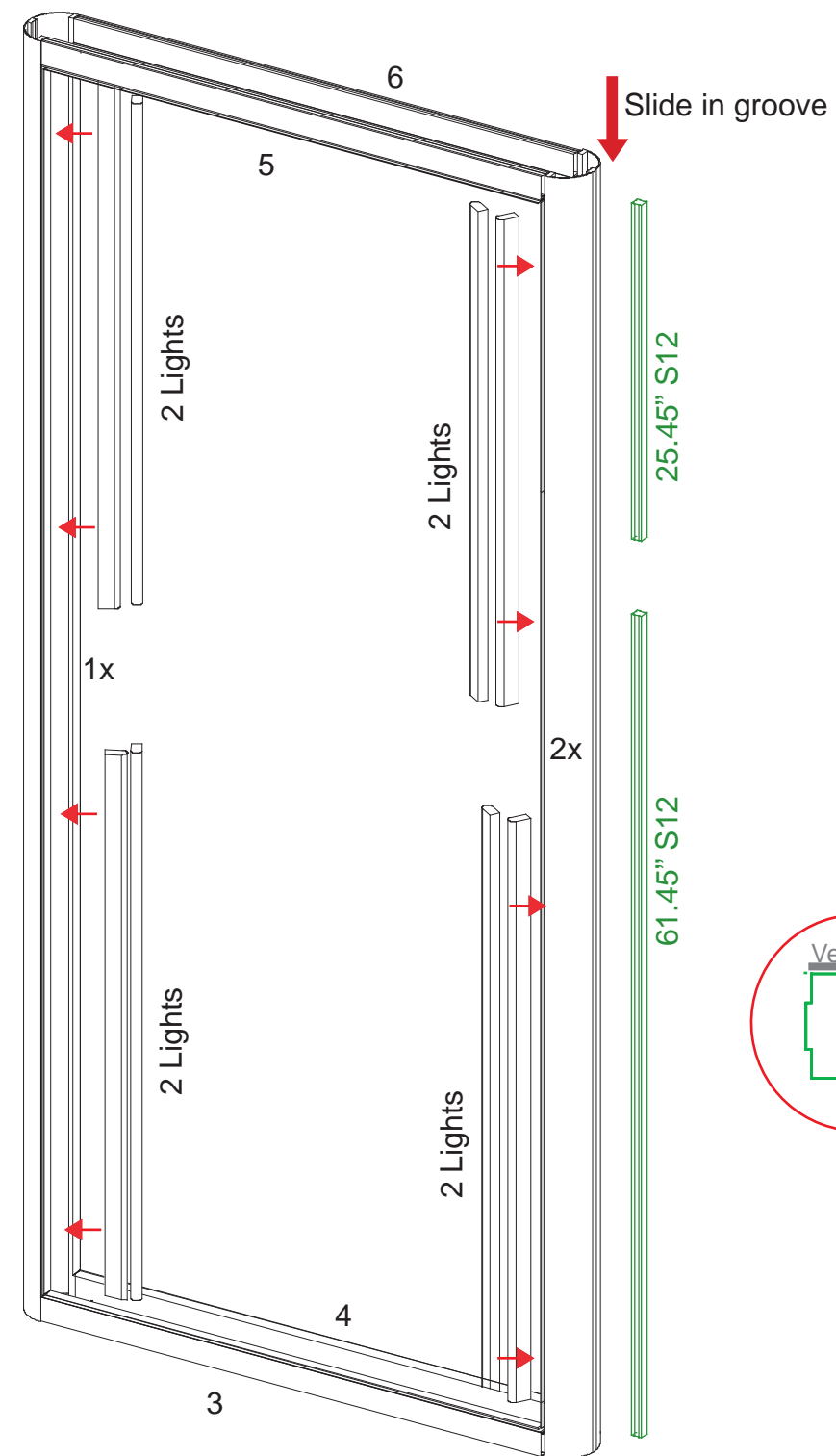
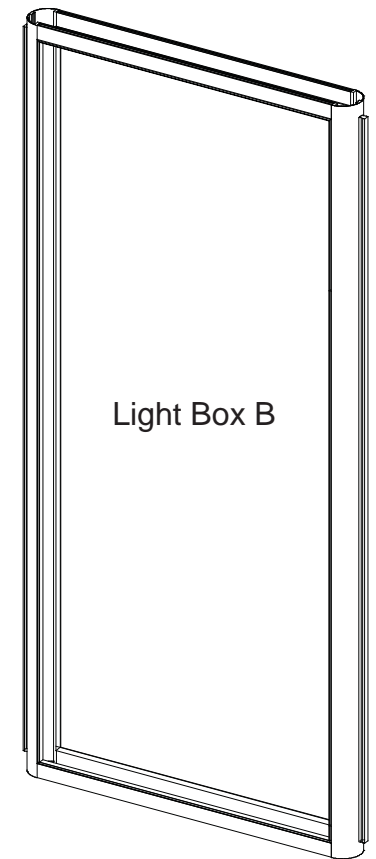
WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

Part #	Qty. for Step	Description
1x	1	96" h Half Round Vertical Extrusion
2x	1	96" h Half Round Vertical Extrusion
3	1	40" w Lower Horizontal Extrusion
4	1	40" w Lower Horizontal Extrusion
5	1	40" w Upper Horizontal Extrusion
6	1	40" w Upper Horizontal Extrusion

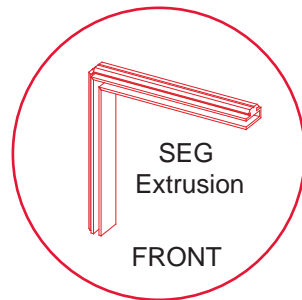
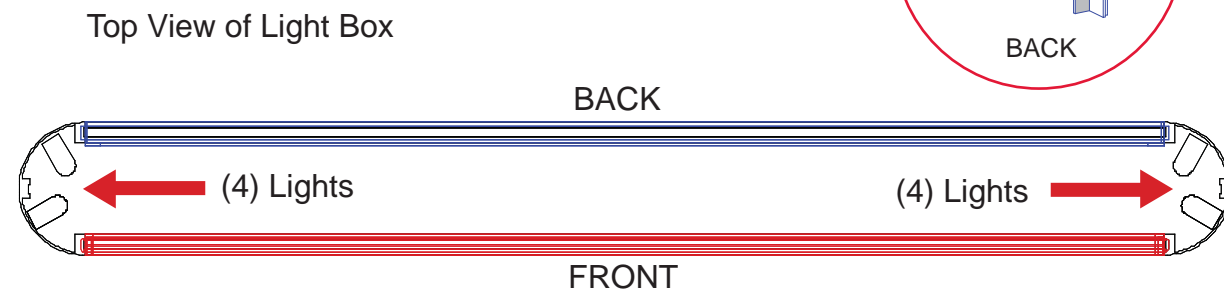
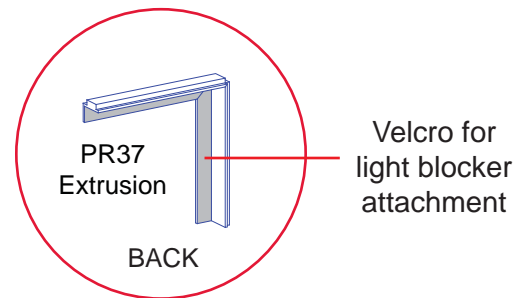
Steps

- Slide S12 extrusions into RIGHT groove assembled lightbox. Leave S12 loose at this step.  
*Note:* Velcro side must face to BACK.
- Velcro fluorescent lights to inside of lightbox as shown.
- Apply SEG graphic to front of assembled lightbox.  
*Note:* See SEG graphic installation page
- Velcro light blocker to back side of assembled lightbox.

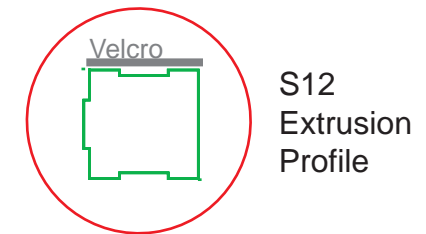
**\*\* Keep light box assembled in one piece when shipping.**



Light Box B



**\*\*Note:** the opening of SEG extrusions must be positioned forward light box.



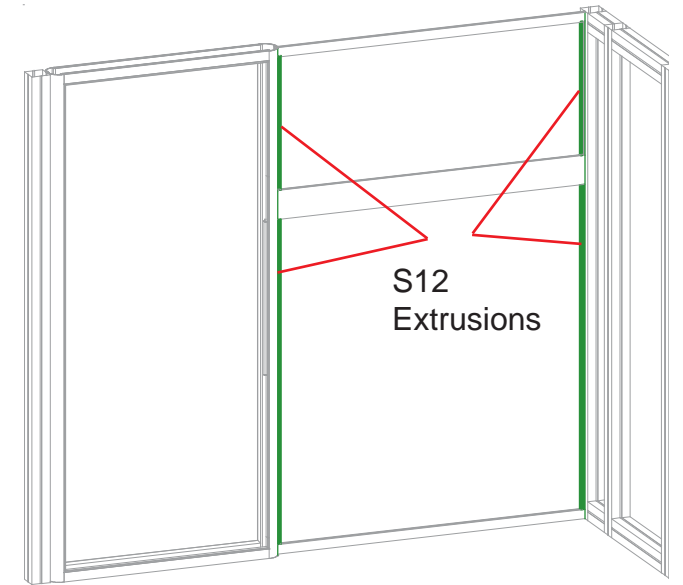
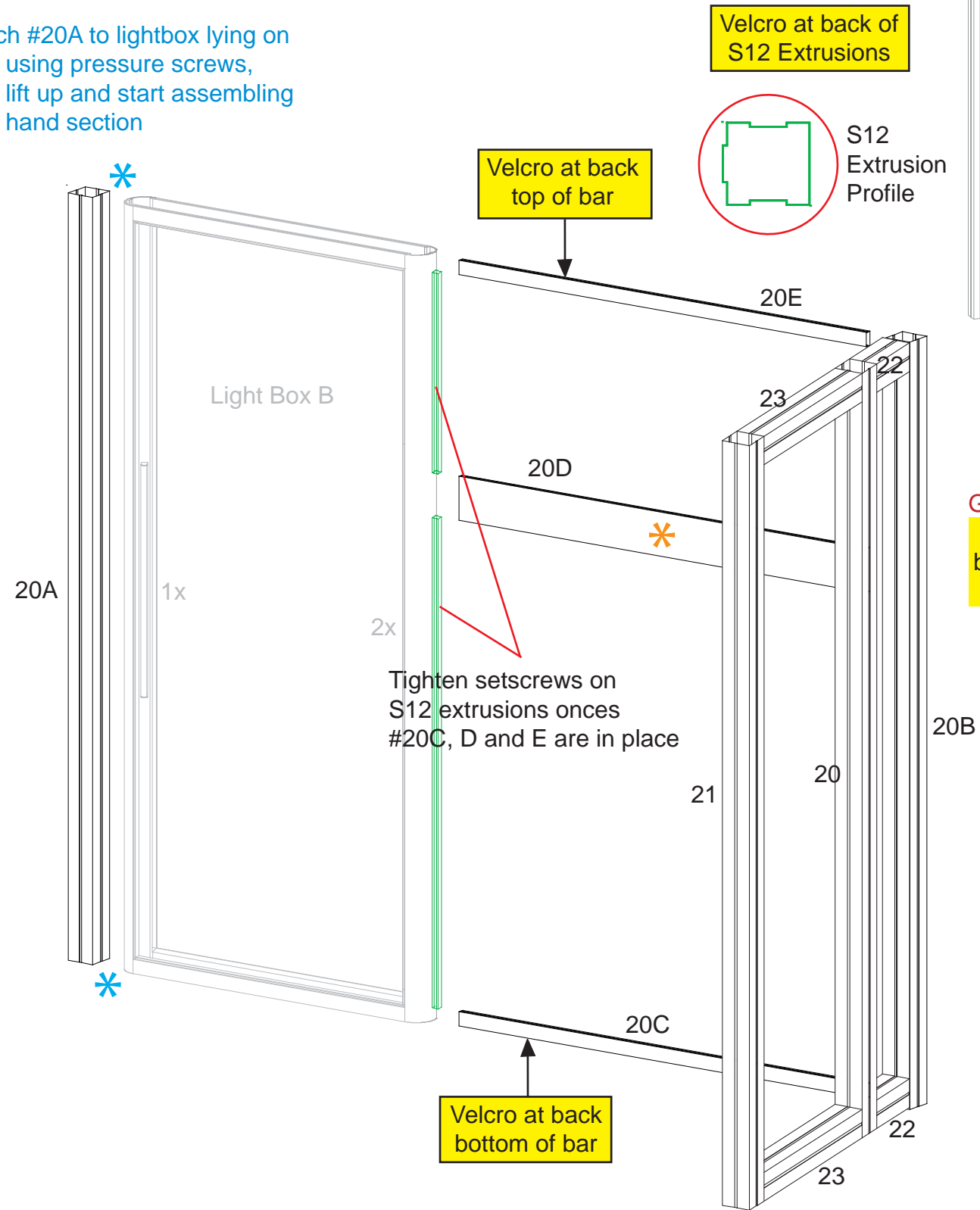
**WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING**

Part #	Qty.	Description
20A	1	96"h Square Vertical Extrusion
20B	1	96"h Square Vertical Extrusion
20C	1	60"w Lower Horizontal Extrusion
20D	1	60"w Middle Horizontal Extrusion
20E	1	60"w Upper Horizontal Extrusion
20	1	96"h Square Vertical Extrusion
21	1	96"h Square Vertical Extrusion
22	2	8"w Square Horizontal Extrusion
23	2	24"w Square Horizontal Extrusion

Steps

- 1) Attach vertical extrusion [20A] to vertical extrusion [1x] with pressure screw at top and bottom. Refer to *Pressure Screw* detail below.
- 2) Connect horizontal extrusions [20C, 20D, & 20E] between vertical extrusions [2x & 20B] as shown.
- 3) Attach monitor mount to horizontal extrusion [20D]. Refer to *Monitor Mount Attachment* detail.
- 4) Attach graphic to back of assembled backwall.

Attach #20A to lightbox lying on floor using pressure screws, then lift up and start assembling right hand section



Graphic Attachment  
Apply graphic to back of assembled backwall.

**Example of Pressure Screw Attachment**

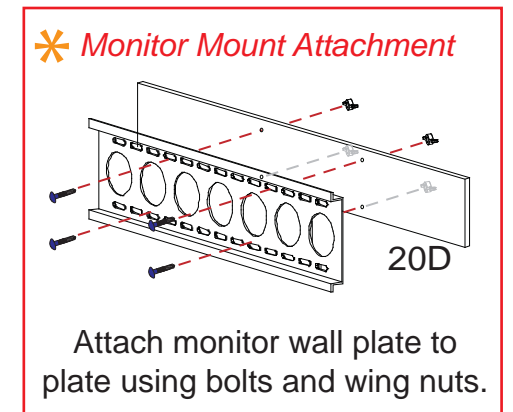
V10 Pressure Screw

Slide connector between grooves of extrusions.

**Pressure Screw**

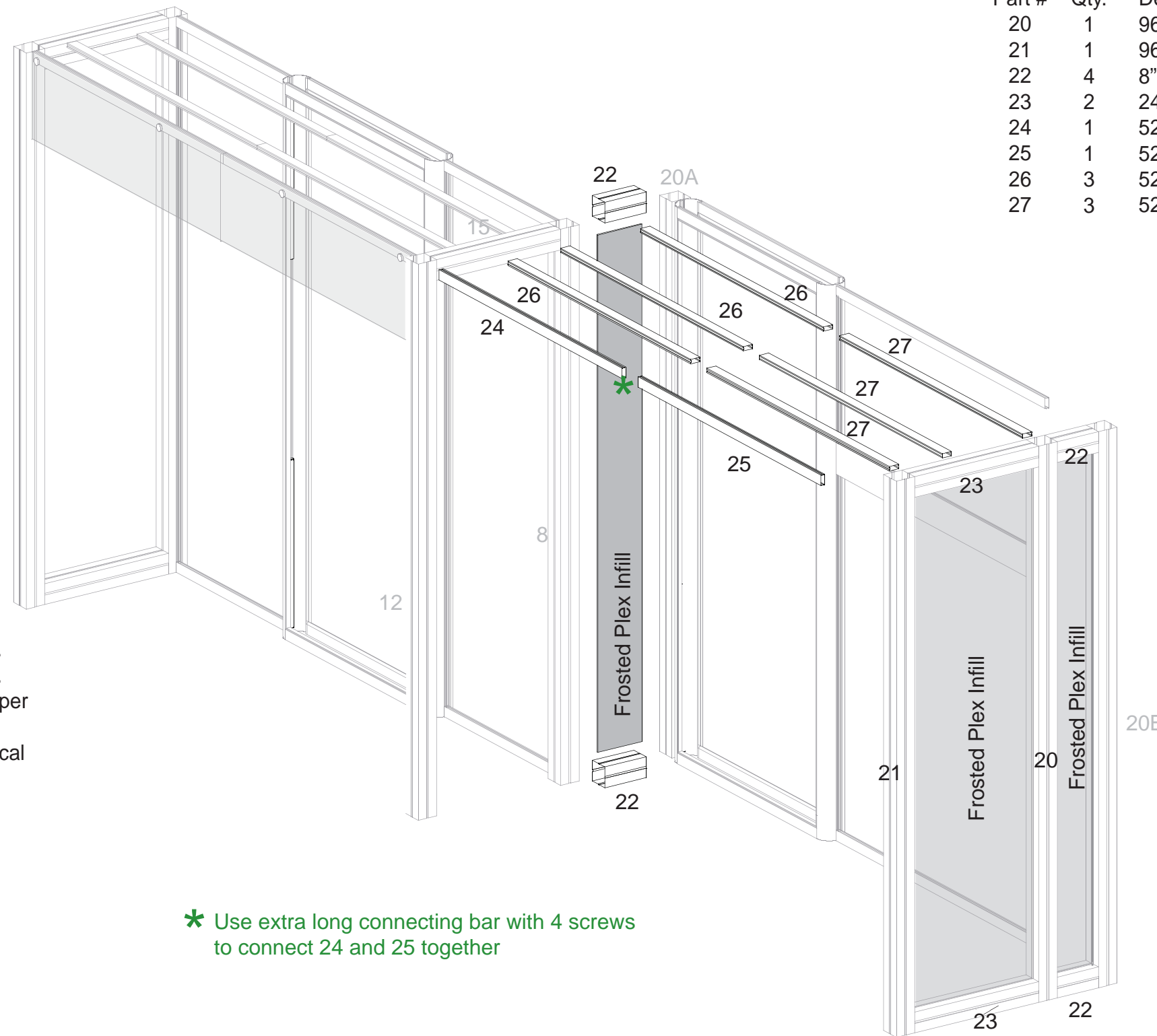
Tighten to Secure

Tighten setscrew to secure pressure in place.



WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

Part #	Qty.	Description
20	1	96"h Square Vertical Extrusion
21	1	96"h Square Vertical Extrusion
22	4	8"w Square Horizontal Extrusion
23	2	24"w Square Horizontal Extrusion
24	1	52.4605"w Horizontal Extrusion
25	1	52.4605"w Horizontal Extrusion
26	3	52.4605"w Horizontal Extrusion
27	3	52.4605"w Horizontal Extrusion



Steps

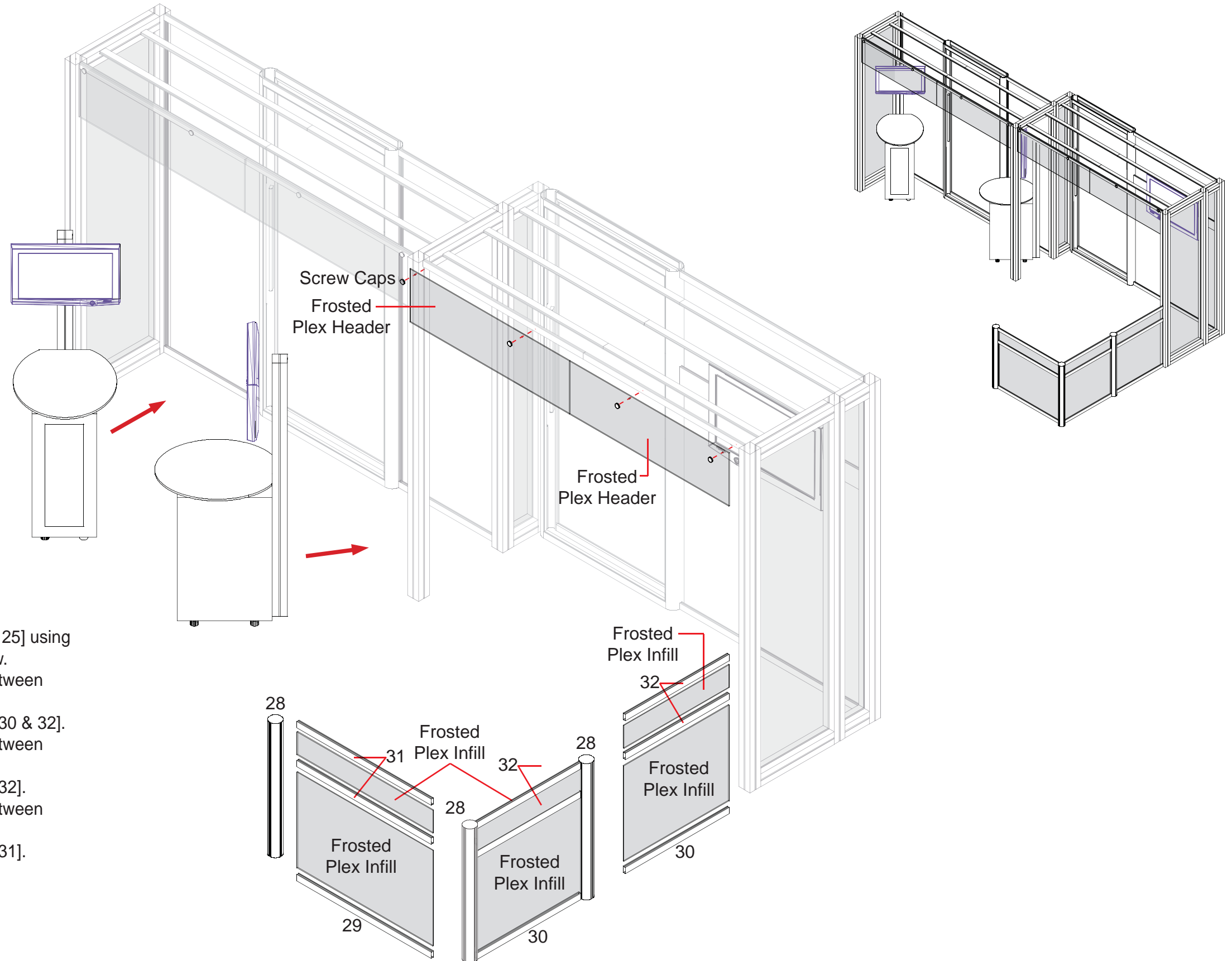
- 1) Connect upper horizontal extrusions [24 & 25] together.
- 2) Connect upper horizontal extrusions [26 & 27] together.
- 3) Attach upper horizontal assemblies [26/27] between upper horizontal extrusions [15, 23, & 22] as shown.
- 4) Attach upper horizontal assembly [24/25] between vertical extrusions [12 & 21] as shown.

\* Use extra long connecting bar with 4 screws to connect 24 and 25 together



WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

Part #	Qty.	Description
28	3	38" h Round Vertical Extrusion
29	1	44" w Horizontal Extrusion
30	2	34" w Horizontal Extrusion
31	2	44" w Horizontal Extrusion
32	4	34" w Horizontal Extrusion



Steps

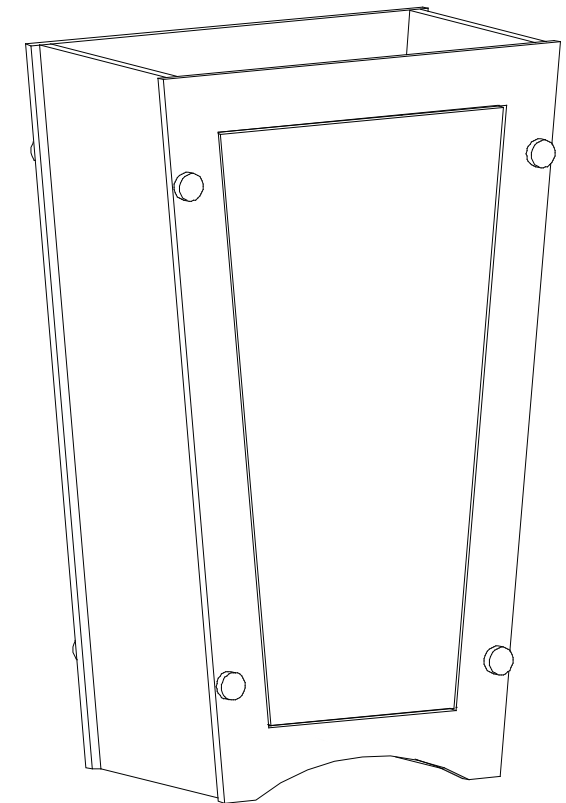
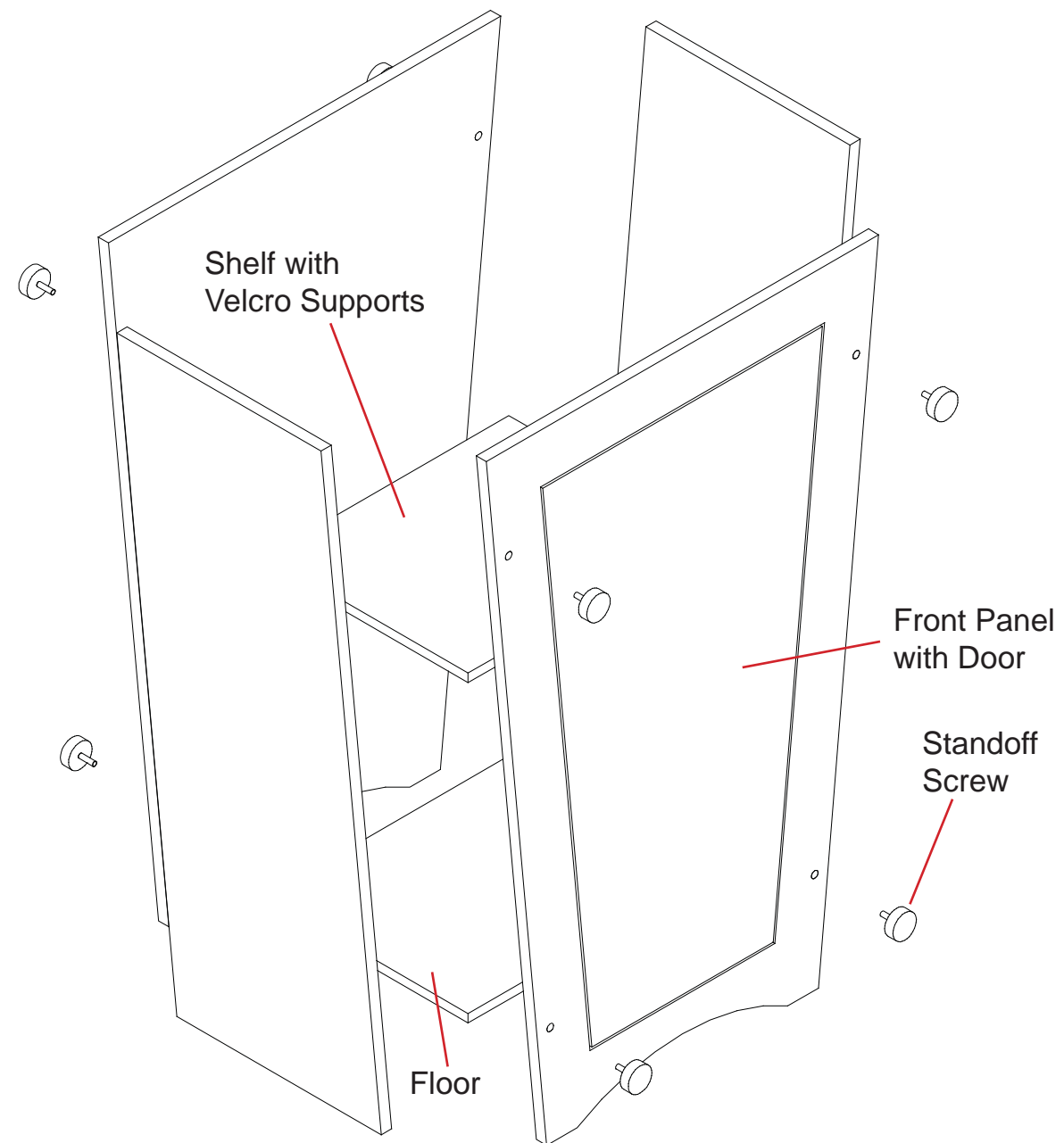
- 1) Attach frosted plex headers to horizontal extrusions [24 & 25] using screw caps. Refer to *Plex Header Attachment* detail below.
- 2) Attach lower and upper horizontal extrusions [30 & 32] between vertical extrusions [28 & 21] as shown. Note: Place Infills between vertical and horizontal extrusions [28 & 21] and [30 & 32].
- 3) Attach lower and upper horizontal extrusions [30 & 32] between vertical extrusions [28] as shown. Note: Place Infills between vertical and horizontal extrusions [28] and [30 & 32].
- 4) Attach lower and upper horizontal extrusions [29 & 31] between vertical extrusions [28] as shown. Note: Place Infills between vertical and horizontal extrusions [28] and [29 & 31].
- 5) Move two workstations to its position as indicated.



WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

## Setup Instructions:

- A) Use standoff screws to secure the front panel with door and back panel of the pedestal to the side panels.
- B) After assembling front, back, and side panels, slide floor into the bottom of the pedestal. The floor will sit on pins on the inside of the side panels.
- C) After floor is in place, use velcro attachments to install shelf.

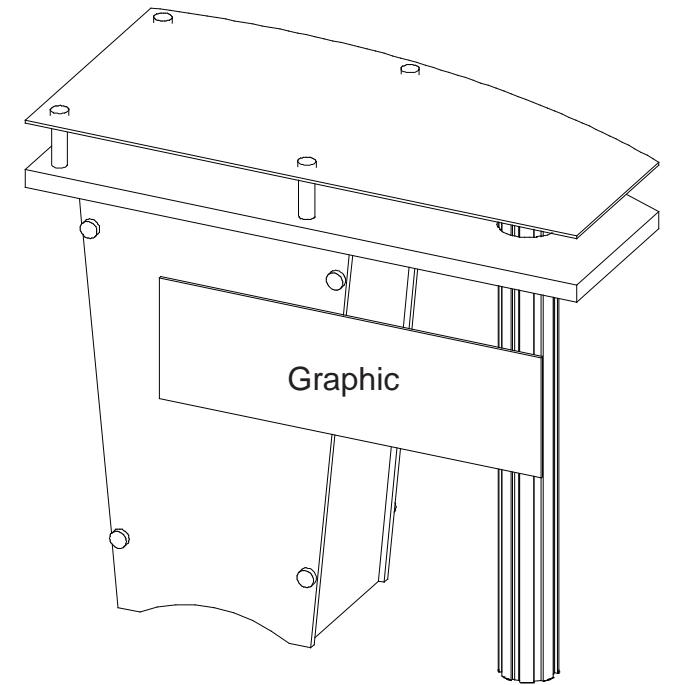
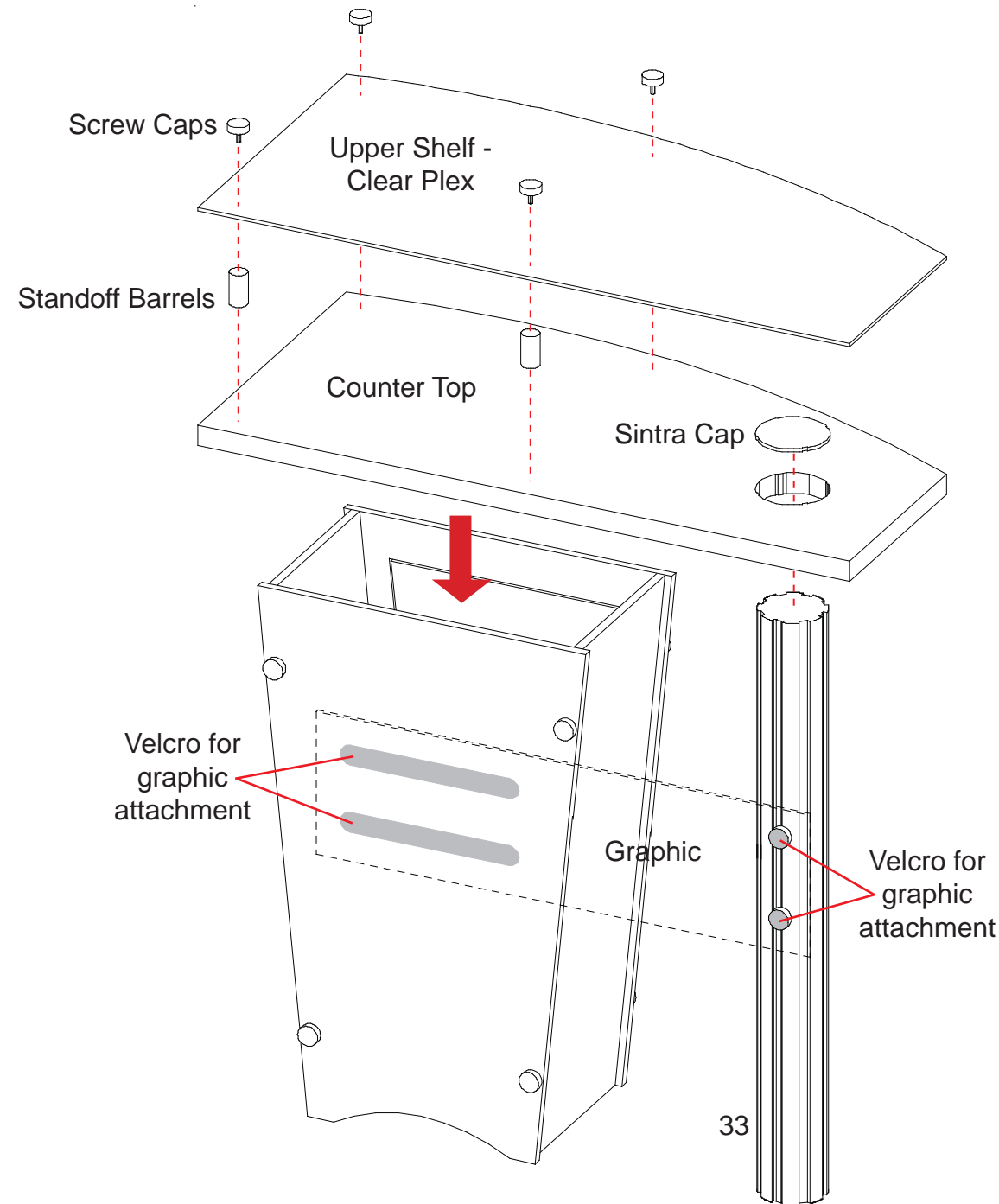
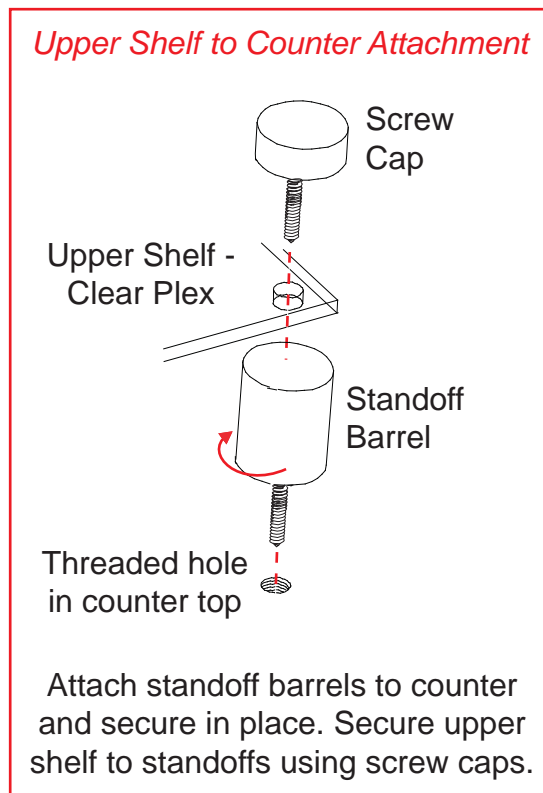


WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

Part #	Qty.	Description
33	1	40.25" h Round Vertical Extrusion

Setup Instructions Cont'd:

- A) Place counter top atop assembled pedestal. Note: Vertical extrusion [33] must enter thru hole of counter top.
- B) Place sintra cap atop vertical extrusion [33].
- C) Attach upper shelf - clear plex atop counter top using screw caps and standoff barrels. Refer to *Upper Shelf to Counter Attachment* detail below.



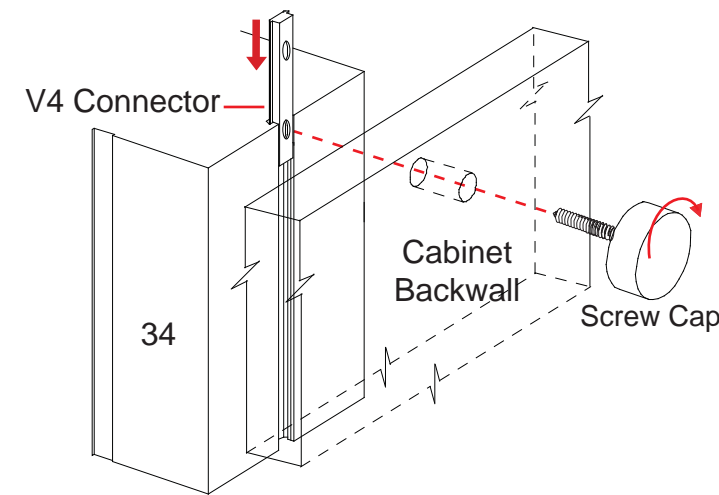
WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

Part #	Qty.	Description
34	1	72"h Square Vertical Extrusion

Steps

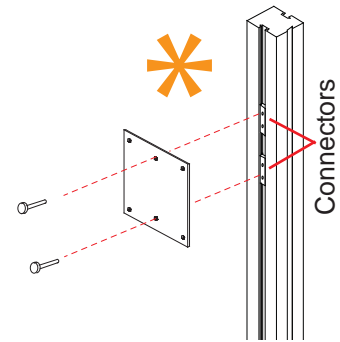
- 1) Attach vertical extrusion [34] to cabinet backwall.  
Refer to *Cabinet to Post Attachment* detail below.
- 2) Attach monitor mount to vertical extrusion [34].  
Refer to *Monitor Mount Attachment* detail.

 *Cabinet to Post Attachment*

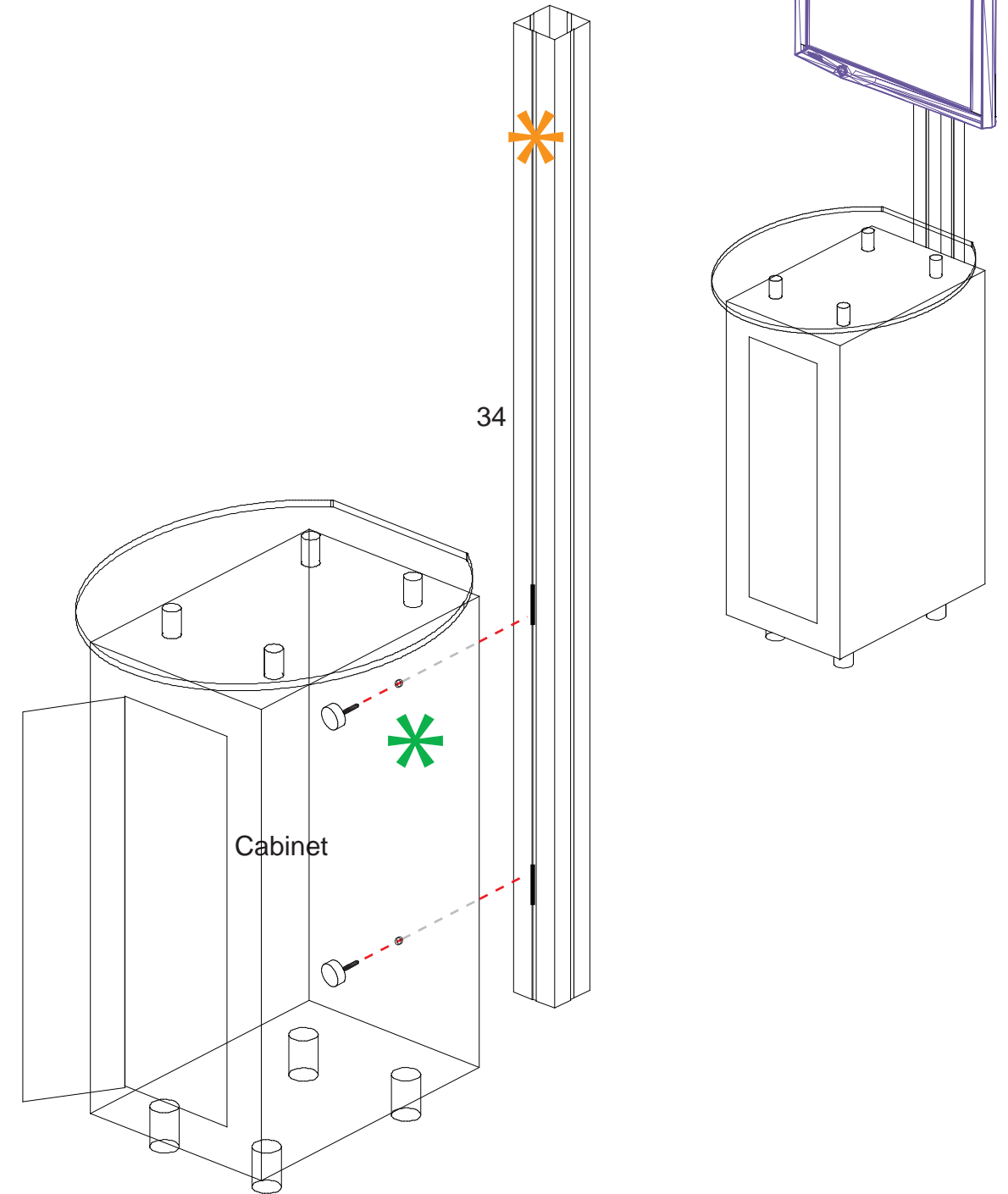


Slide V4 connector into groove of vertical extrusion. Tighten set screw to secure V4 connector in place at correct elevation. Insert screw cap through hole of cabinet backwall into threaded hole of V4 connector. Twist and tighten screw cap to secure in place.

*Monitor Mount Attachment*

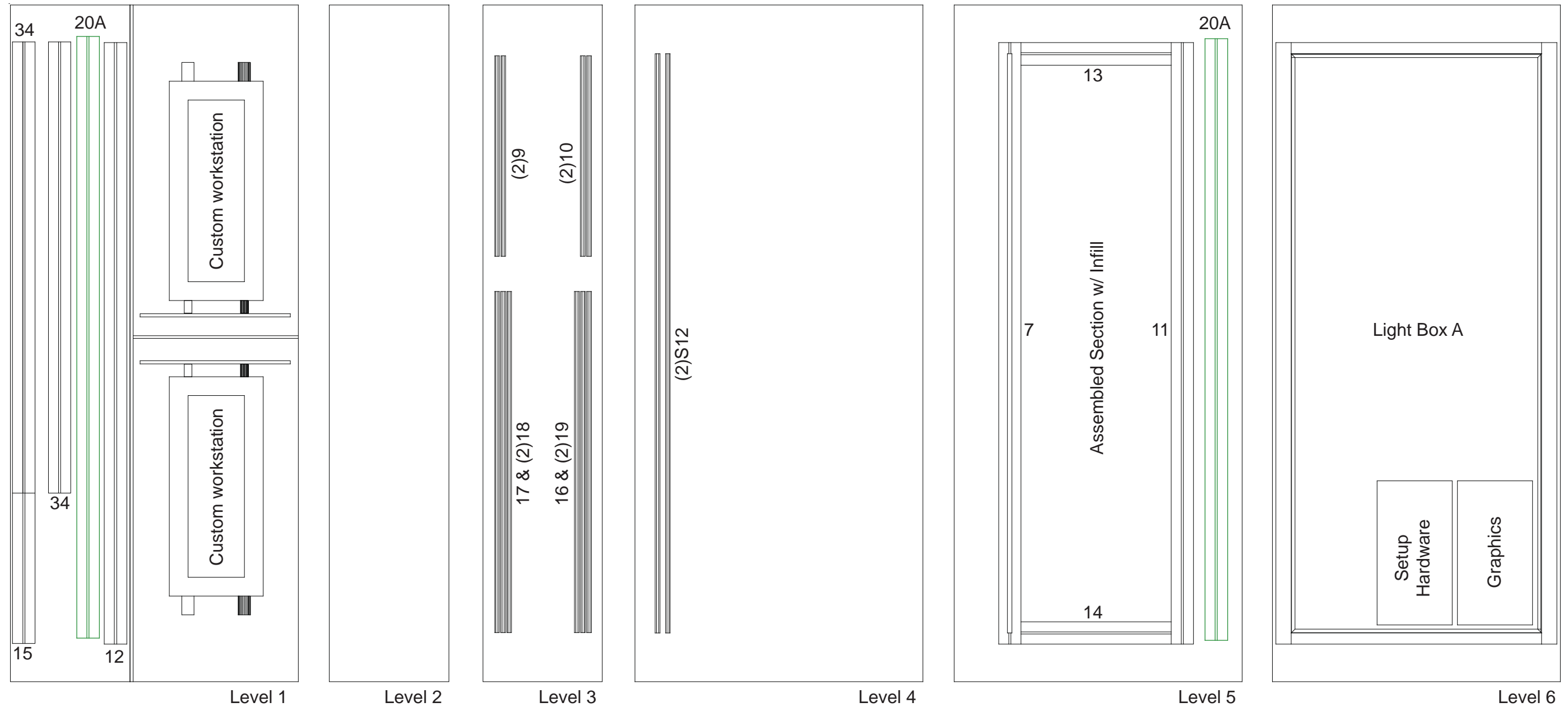


Attach monitor mount back plate to connectors using screws provided.



WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

Top View of Each Level



WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING



Level 1



Level 1



Level 2



Level 3



Level 4



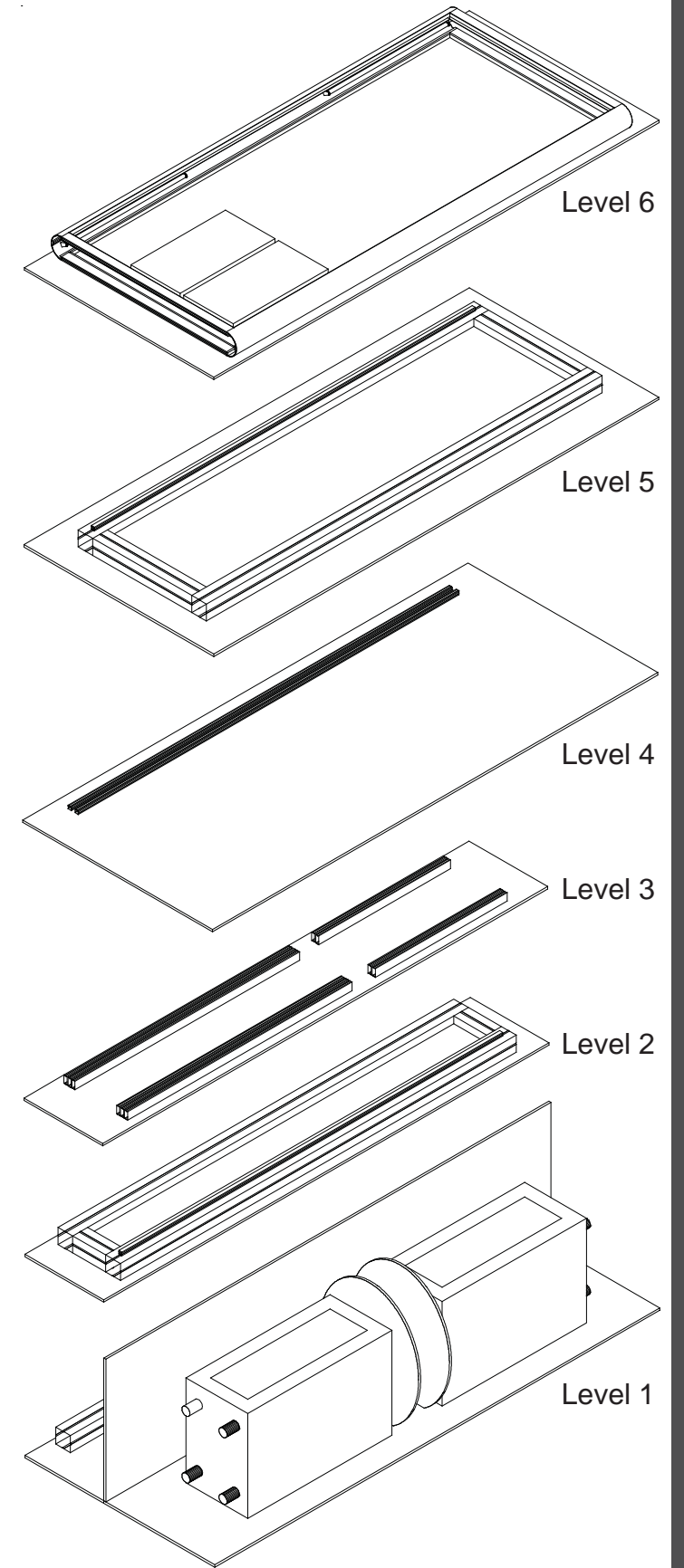
Level 5



Level 5

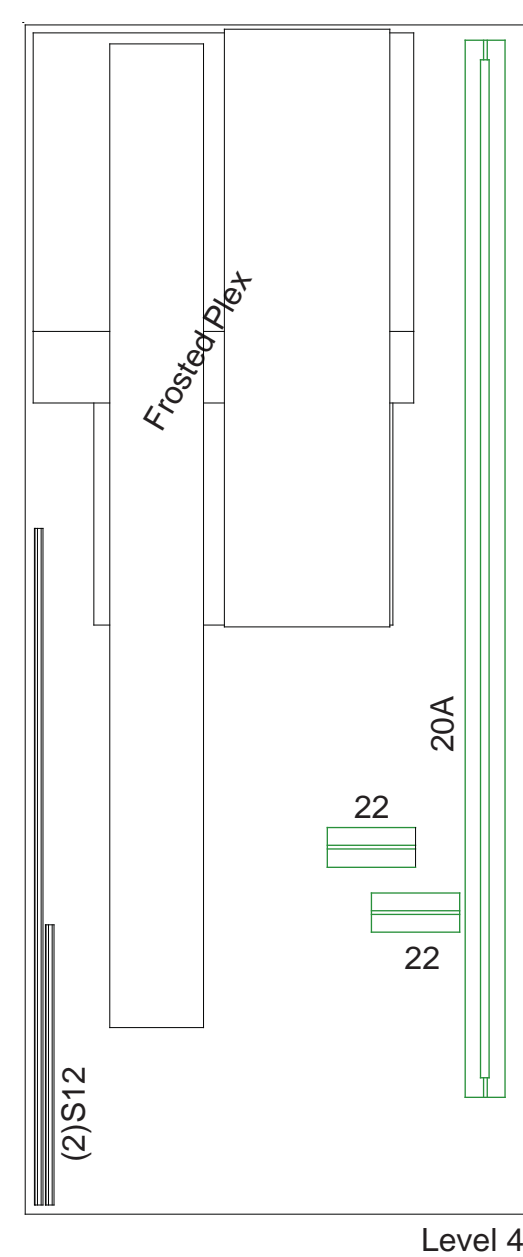
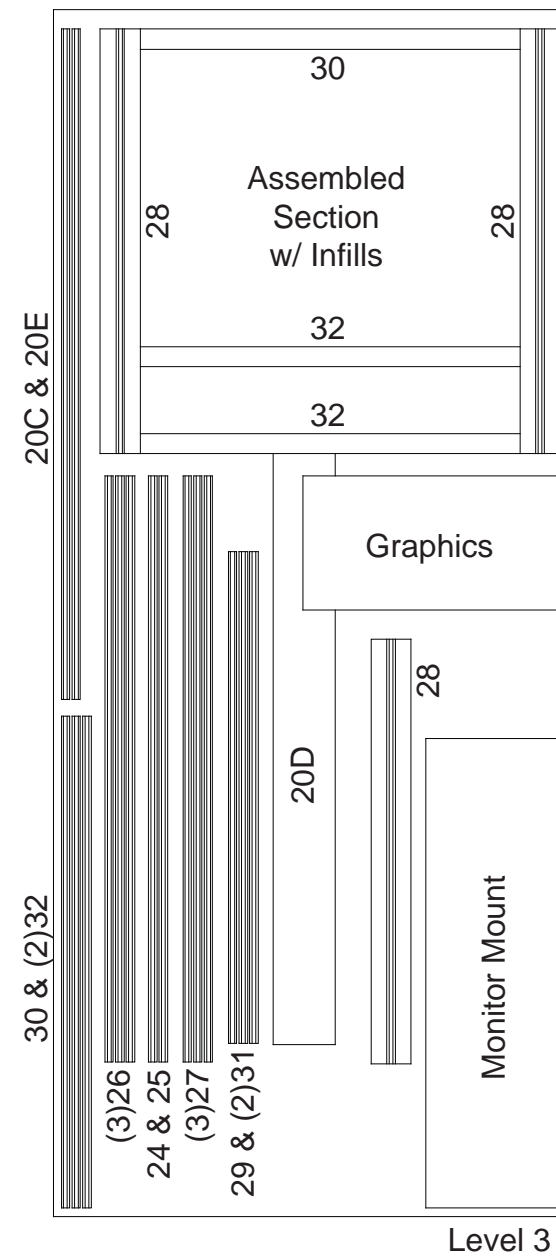
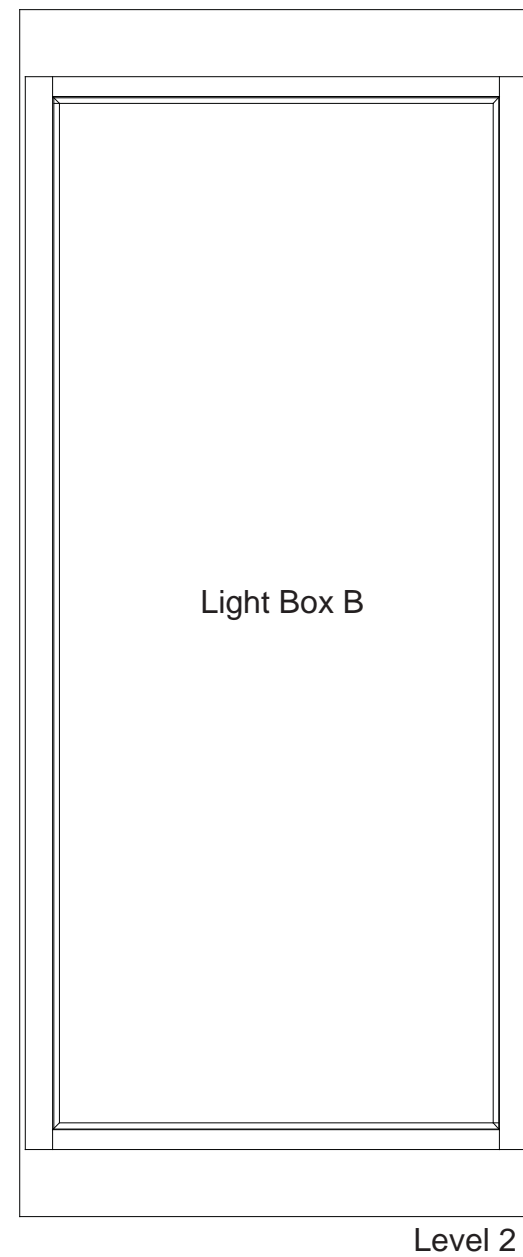
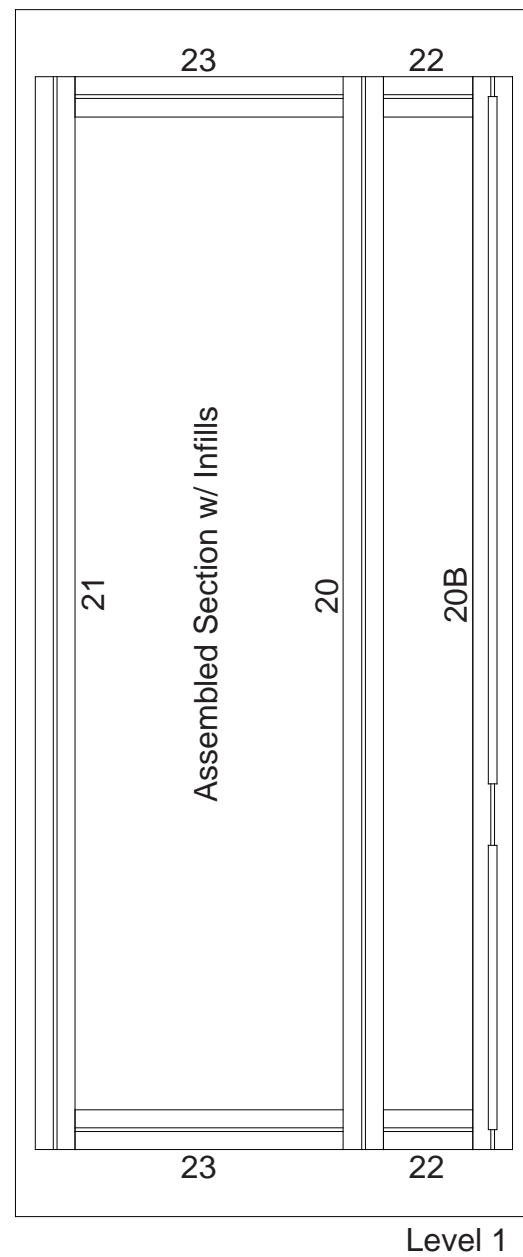


Level 6



WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

Top View of Each Level



WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING



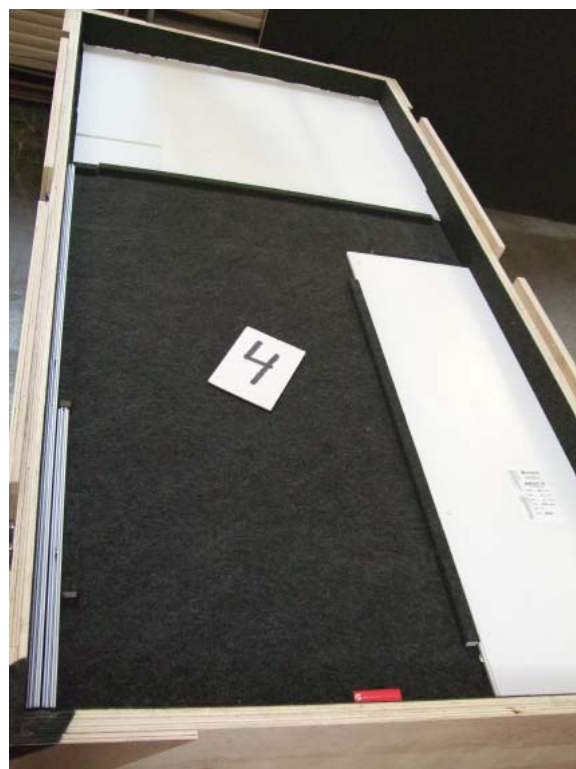
Level 1



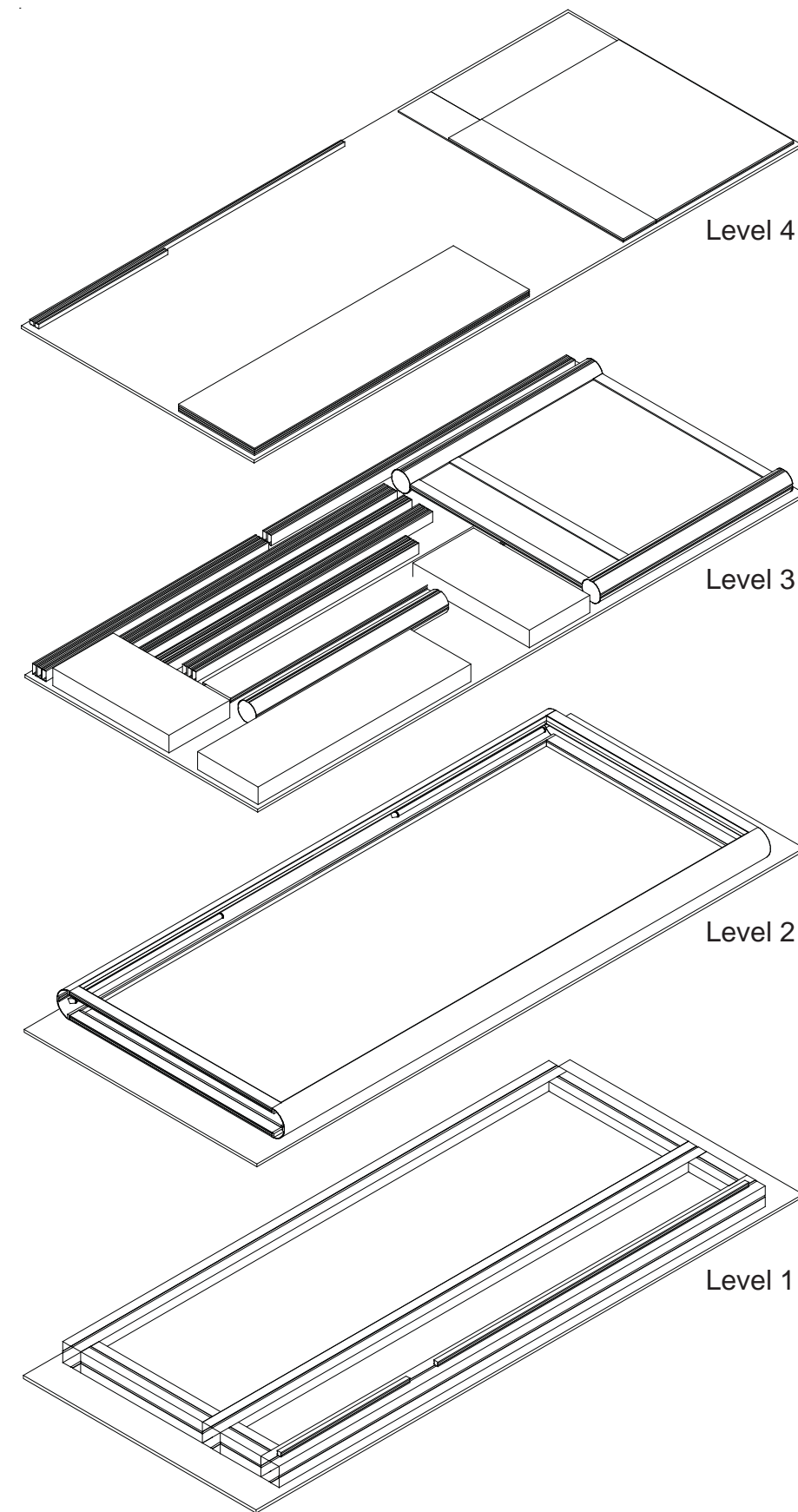
Level 2



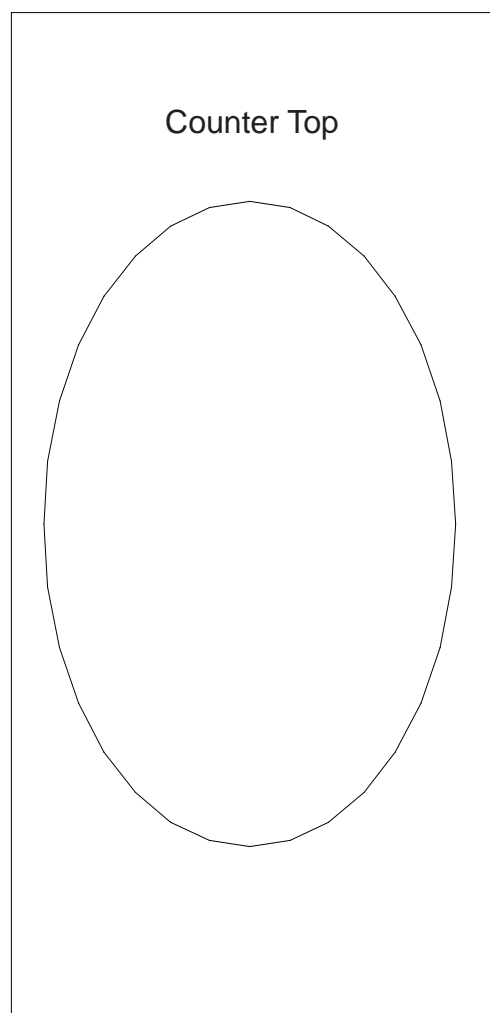
Level 3



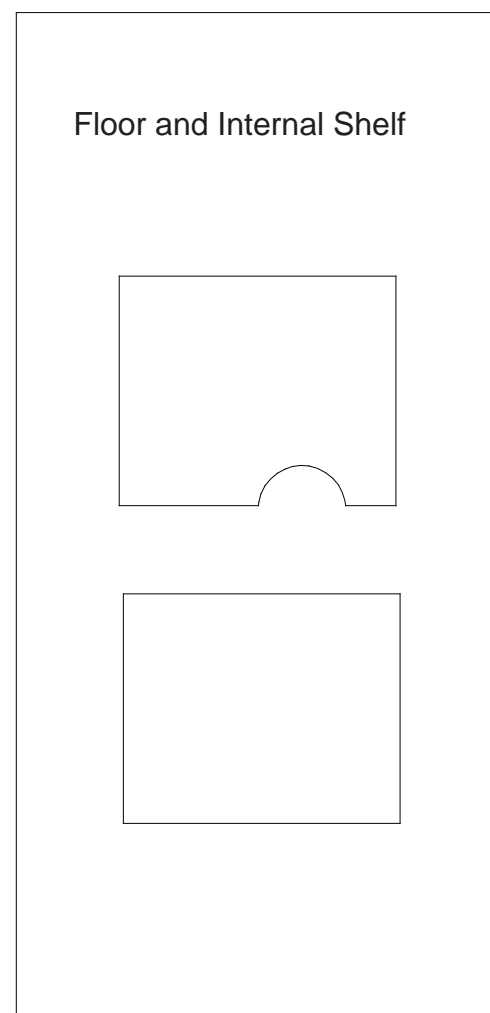
Level 4



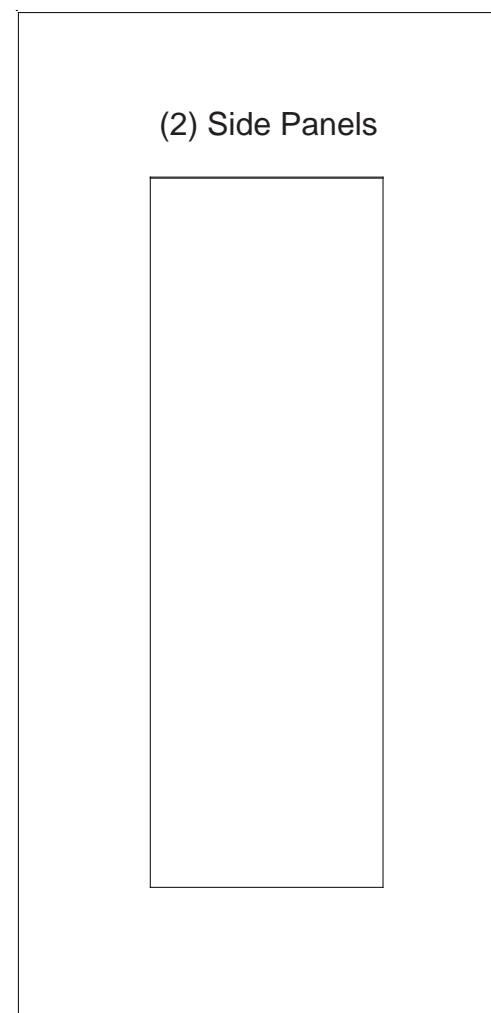
WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING



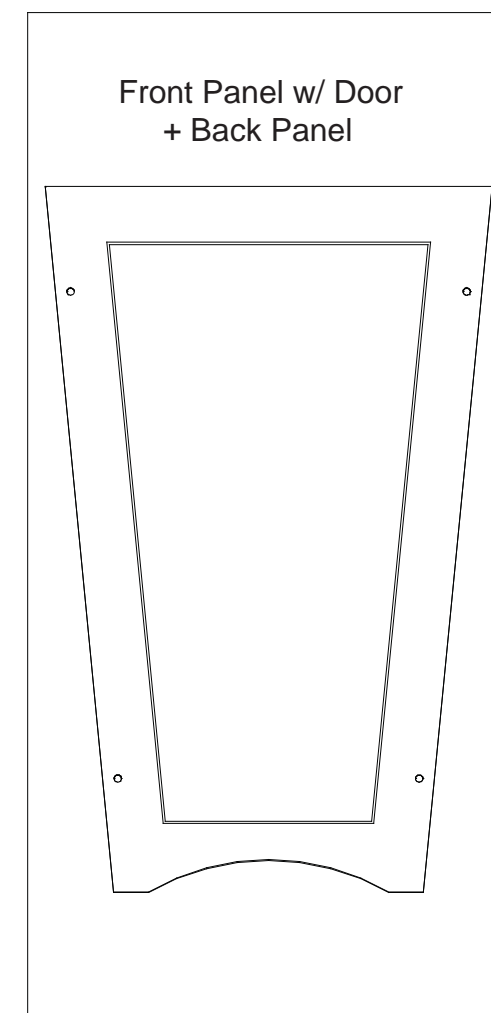
Level 1



Level 2



Level 3

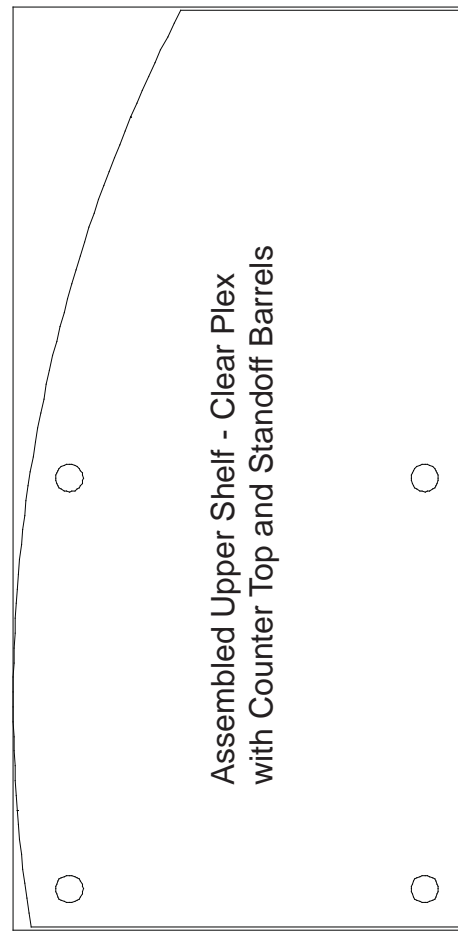


Level 4

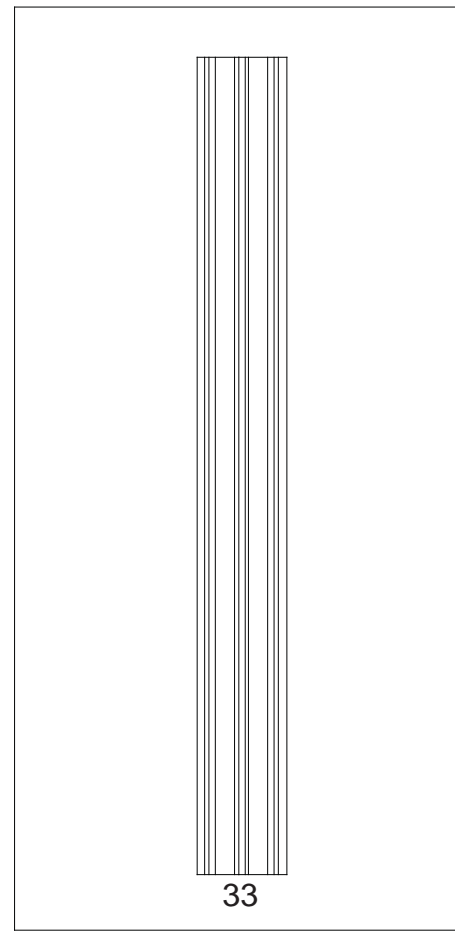


WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

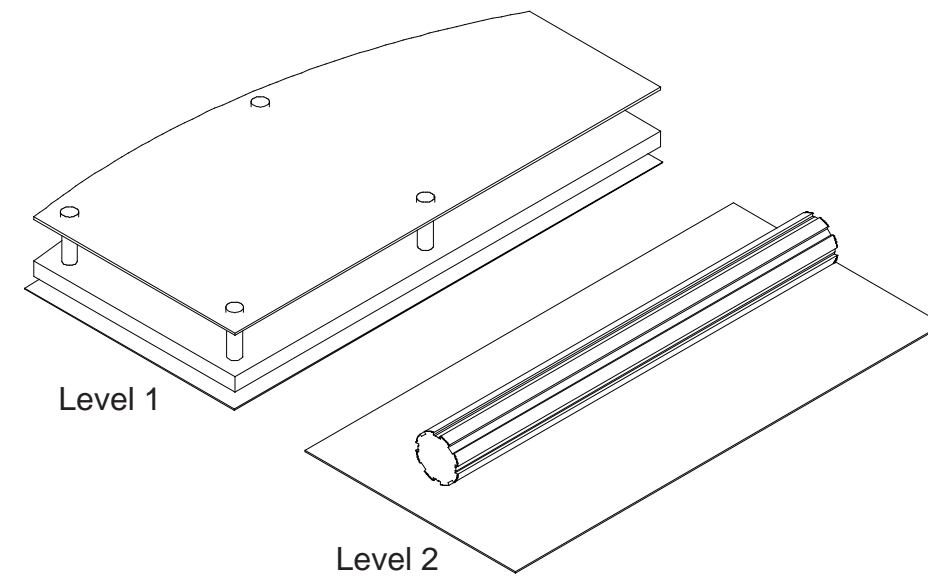
Top View of Each Level



Level 1



Level 2



WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING