

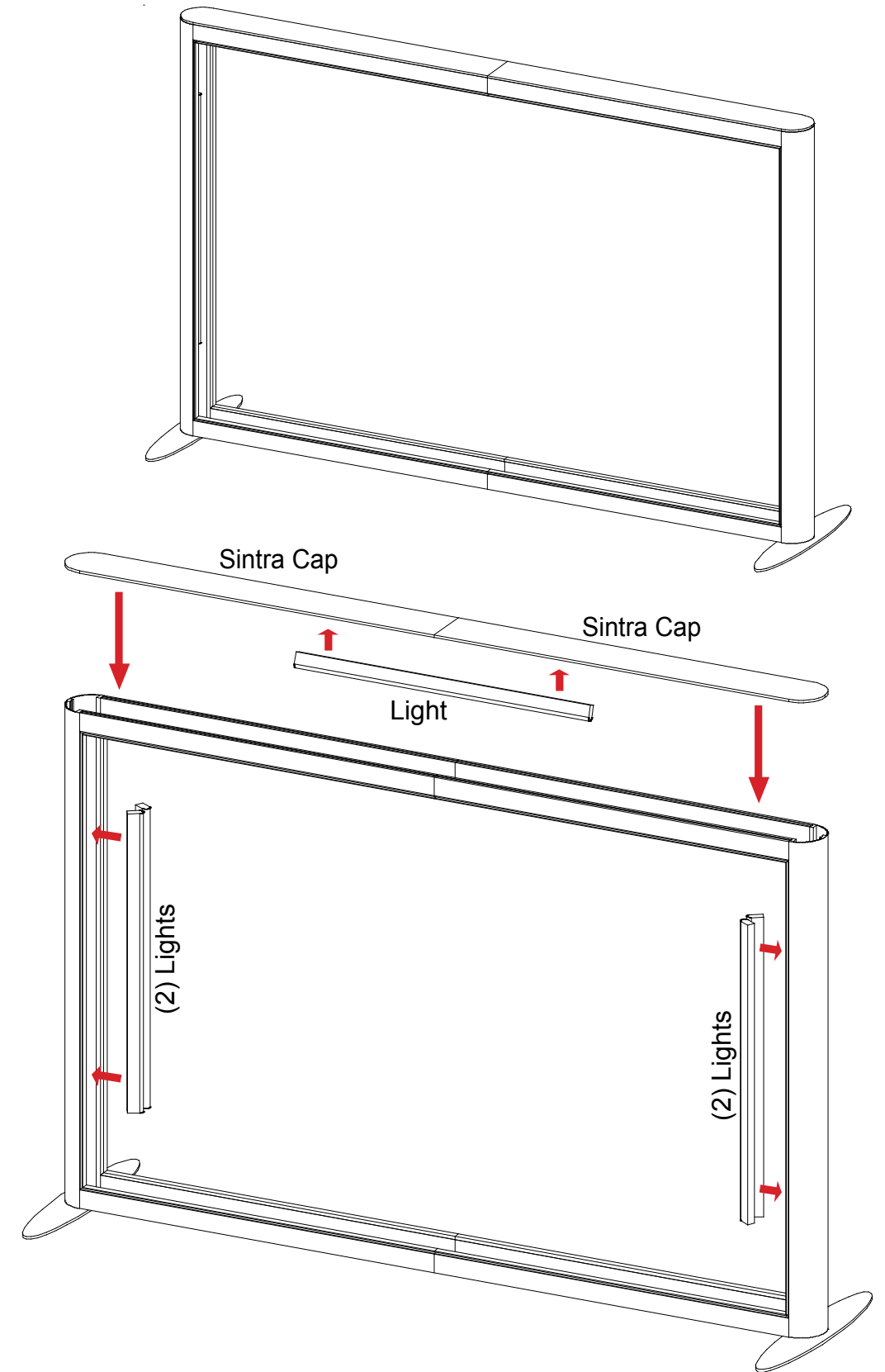
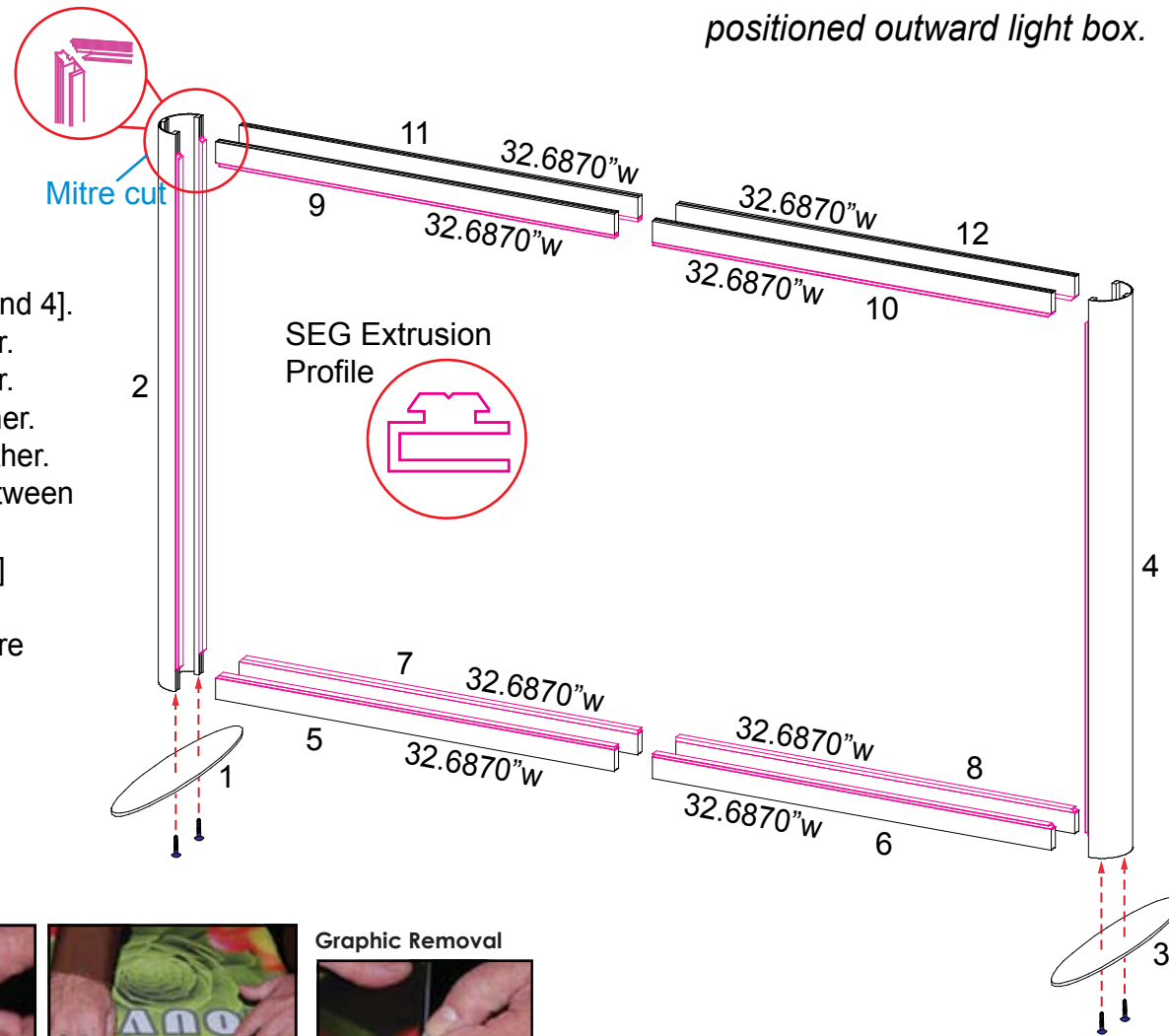
Part #	Qty.	Description
1	1	Oval Base Plate
2	1	48" h Half Round Vertical Extrusion
3	1	Oval Base Plate
4	1	48" h Half Round Vertical Extrusion
5	1	32.6870" w Lower Horizontal Extrusion
6	1	32.6870" w Lower Horizontal Extrusion Corner Connection
7	1	32.6870" w Lower Horizontal Extrusion
8	1	32.6870" w Lower Horizontal Extrusion
9	1	32.6870" w Lower Horizontal Extrusion
10	1	32.6870" w Lower Horizontal Extrusion
11	1	32.6870" w Lower Horizontal Extrusion
12	1	32.6870" w Lower Horizontal Extrusion



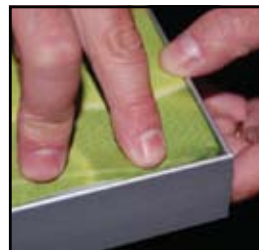
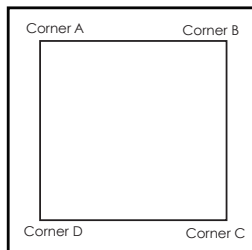
****Note:** the opening of SEG extrusions must be positioned outward light box.

Steps

- 1) Attach base plates [1 and 3] to vertical extrusions [2 and 4].
- 2) Connect lower horizontal extrusions [5 and 6] together.
- 3) Connect lower horizontal extrusions [7 and 8] together.
- 4) Connect upper horizontal extrusions [9 and 10] together.
- 5) Connect upper horizontal extrusions [11 and 12] together.
- 6) Connect lower horizontal assemblies [5/6 and 7/8] between vertical extrusions [2 and 4] as shown.
- 7) Connect upper horizontal assemblies [9/10 and 11/12] between vertical extrusions [2 and 4] as shown.
- 8) Velcro lights to inside of vertical extrusions making sure to run cords down thru bottom opening.
- 9) Place Sintra Cap atop assembled lightbox.
- 10) Velcro light to bottom of sintra caps as shown.



Graphic: To Ensure Proper Fit



It is important to first insert graphic into each alternate corner then to the sides of the frame. If this is not done, graphic will not fit into the frame correctly.

Step 1
Insert corner A. Turn edge of graphic so silicon welt is perpendicular to face of graphic. Insert narrow side of welt with fabric to outside into the channel. Repeat for other side of this corner.

Step 2
Repeat Step 1 for opposite corner C, then insert corner D, to complete the installation of the corners.

Step 3
Once all corners are inserted, press one silicon edge into channel from corners and work toward the center. Make sure welt is fully inserted into channel. Continue until all sides are done. Smooth out edges of graphic.

To remove the graphic from the frame, locate the fabric pull tab. Gently pull up on the tab to remove the fabric.

WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

visionary™ IDESIGNS

Using Your Setup Instructions

The Visionary Designs Setup Instructions are created specifically for your configuration. They are laid out sequentially, including an exploded view of the entire display, and then a logical series of detailed steps to assemble the main structure and components. We encourage you to study the instructions **before** attempting to assemble your exhibit.

Each page reminds you to tighten the setscrews after disassembling your exhibit to prevent loss of the locks and setscrews (see below in RED). This is **VERY IMPORTANT**.

Cleaning and Packing Your Display

- 1) Use care when cleaning aluminum extrusion or acrylic inserts. Use only non-abrasive cleaners.
- 2) When cleaning laminate inserts or countertops, use mild cleansers and a soft material such as cotton.
- 3) Keep all display components away from extreme heat and long exposure to sunlight to avoid warping and fading.
- 4) Retain all packing material. It will make re-packing much easier and will reduce the likelihood of shipping damage.



The Tool

Most Visionary Designs exhibits can be assembled with the supplied Hex Key Tool. Occasionally, a flat head screwdriver may be required.



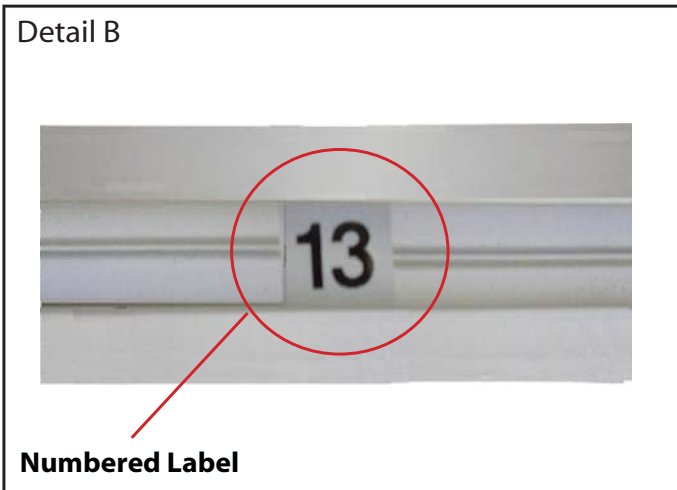
Detail A

Typical Connection



Typical Connection (cont'd)

Most horizontal extrusion connections have a patented expandable lock. This lock inserts into the groove of an opposing extrusion. Tightening the lock with the Hex Key Tool expands the lock and creates a strong positive connection.



Detail B

Numbered Label

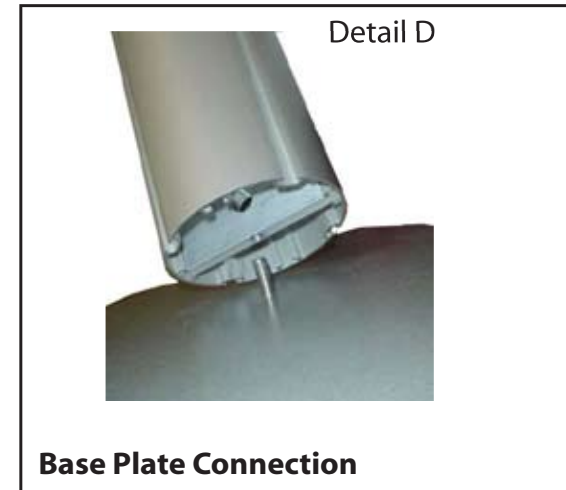
Each extrusion contains a numbered label which corresponds with setup instructions. The label is located within a groove of the extrusion (when possible). With Visionary Designs the labels contain Black numbers unless otherwise specified.



Detail C

Horizontal Inline Connection (remove only one setscrew)

Remove only (1) setscrew when disassembling. Replace setscrew in extrusion after assembling it. Before packing, replace setscrew in extrusion to avoid losing it.



Detail D

Base Plate Connection

Attach base plate to round or square vertical extrusion using the bolt provided. Be careful not to strip the threads.



Detail E

Vertical Connection
(remove only two setscrews)

When vertical extrusions are packed in portable cases rather than crates or tubs, they must be broken down into smaller sections which then require assembly.

Remove only (2) setscrews when disassembling. Replace setscrews in extrusion after assembling it. Before packing, replace setscrews in extrusion to avoid losing them.

WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING